

*Engineering Handbook*



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***The Historical Perspective of MRC Bearing Services***

MRC Bearing Services is the outgrowth of three of America's oldest bearing companies—Standard Roller Bearing Company, Gurney Ball Bearing Company, and Strom Bearing Company.

The Standard Roller Bearing Company was formed when a Philadelphia industrialist, S. S. Eveland, merged the Ball Bearing Company of Boston with seven other major ball bearing and ball-making equipment manufacturers. The company used the SRB Diamond trademark. SRB made many contributions to the advancement of anti-friction bearings; most notably, the development of 52100 steel, a high carbon, high chrome alloy steel that greatly improved bearing life.

In 1902, Frederick W. Gurney started the manufacture of ball bearing machinery in Jamestown, New York. He originated the Gurney "radial-thrust angular-contact" bearing (today's 7000 Series) in 1905, and the Gurney "radial-Type R" bearing (same designation today) in 1909. Gurney also developed duplex bearings—a matched pair of counterbored bearings—which were a major contribution to the accuracy of high speed machine tool spindles.

Stephen Snyder began manufacturing filling slot radial ball bearings in a small Chicago shop in 1908. His business was incorporated in 1909 as the U.S. Ball Bearing Manufacturing Company. Axel Strom became sole owner and changed the name to Strom Ball Bearing Manufacturing Company. The company established itself as a major supplier of precision ball bearings to the automotive and machinery industries. A major innovation by Strom was engineering service, provided to customers, "to aid in proper choice of ball bearings, their use, and guidance for mounting and maintenance."

Prior to World War I, Albert F. Rockwell, one of two brothers who founded New Departure Company, formed the Rockwell-Drake Corporation to manufacture ball bearings in Plainville, Connecticut. During the war, Rockwell combined Rockwell-Drake Corporation with several other corporations including the Standard Roller Bearing Company of Philadelphia.

After World War I, some of the manufacturing units were liquidated and the company was reorganized as Standard Steel and Bearing, Inc., Division of Marlin Rockwell Corporation. In 1923, the bearing

manufacturing plants were consolidated at Plainville, Connecticut. The following year, Gurney Ball Bearing Company merged with Marlin Rockwell Corporation. MRC purchased Strom Ball Bearing Manufacturing Corporation in 1925 and its assets were moved to Jamestown, New York, in 1931.

The manufacturing experience, technical background, and managerial skills of these antecedent companies provided Marlin Rockwell with a firm base out of which to develop and grow. In 1953, a new state-of-the-art plant was built at Falconer, New York, and an addition to the plant was completed in 1966. The plant was devoted to the manufacture of high-precision ball and roller bearings.

In 1964, Marlin Rockwell Corporation was merged with TRW, Incorporated, and renamed TRW Bearings Division in 1979. With the technological background and facilities of the parent company at its disposal, TRW Bearings Division entered a new period of growth. A ball manufacturing plant was acquired in 1964 at Winstead, Connecticut. In 1976, the Division built a new facility at Gainesville, Georgia, to specialize in high-volume bearing production.

In 1986, the Bearing Division was acquired by the SKF Group, which is an international manufacturing and marketing organization composing approximately 200 companies with 85 factories, together operating in more than 130 countries. SKF sales units are backed up by nearly 200 sales offices and over 10,000 distributors and retailers.

Shortly after the consolidation of major executive and management functions at the Jamestown, New York facilities in the early 1930's, the need for a function within the organization to identify and meet the special needs of our bearing distributor customers was recognized. To provide these services, the forerunner of today's MRC Bearing Services was initiated. From the inception of MRC Bearing Services, the list of services provided to our customers and the quality of the services continued to increase. As the result of over 50 years of experience servicing bearing distributor customers, MRC Bearing Services now provides an impressive list of services designed to help our bearing distributor customers respond to the needs of the aftermarket.

### *Disclaimer*

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**Listing in this catalog does not necessarily imply product availability. Cage type speed adjustment factor footnotes does not mean that particular cage variants are available.**

**The designs and load ratings shown in this catalog are those being used at the time of publication. The possibility exists that the designs and ratings may be changed to reflect product improvement or may be procured from a different company facility. To determine current conditions, contact MRC Bearing Services Product Engineering.**

### *Interchange Information*

Interchanges provided in this catalog can provide a fast conversion of manufacturer numbers to MRC equivalents. Please note that interchanges are made on an application basis and may not be completely identical to MRC Bearing Services products. Basic interchanges indicate overall compatible design. The interchange information was compiled using data available at the time of publication; however, SKF USA Inc. and MRC Bearing Services assume no responsibility or liability for errors or omissions. Also, bearing illustrations depict closure grooves; however, actual bearings may or may not have closure grooves.

### *Warranty*

MRC Bearing Services warrants that products sold by it shall be free from defects in material and workmanship. MRC Bearing Services' obligation under this warranty is expressly limited to furnishing without additional charge a replacement, or at its option, repairing or issuing credit for any product which shall within one year from the date of sale be returned freight prepaid to the plant designated by an MRC Bearing Services representative and which upon inspection is determined by MRC Bearing Services to be defective in materials or workmanship. Complete information as to service, mounting and relubrication should accompany any product returned for inspection. The provisions of this warranty shall not apply to any MRC Bearing Services product which has been subjected to misuse, improper mounting, assembly or lubrication; or which has been repaired or altered if such repair or alteration in the judgement of MRC Bearing Services would adversely affect performance of the product.

**This warranty is in lieu of all other warranties, expressed or implied, including any limited warranty of merchantability or fitness for a particular purpose and is also in lieu of all other obligations or liabilities on the part of MRC Bearing Services, including any obligation or liability arising from contract, tort or otherwise for damages and in no event shall seller be liable hereunder or otherwise for loss of profits; special, incidental, or consequential damages of any kind. There are no warranties, expressed or implied, made by MRC Bearing Services, except the warranty against defects in material and workmanship set forth above. MRC Bearing Services and SKF USA Inc. neither assume nor authorize any other person or firm to assume for it any other obligation or liability in connection with its products.**

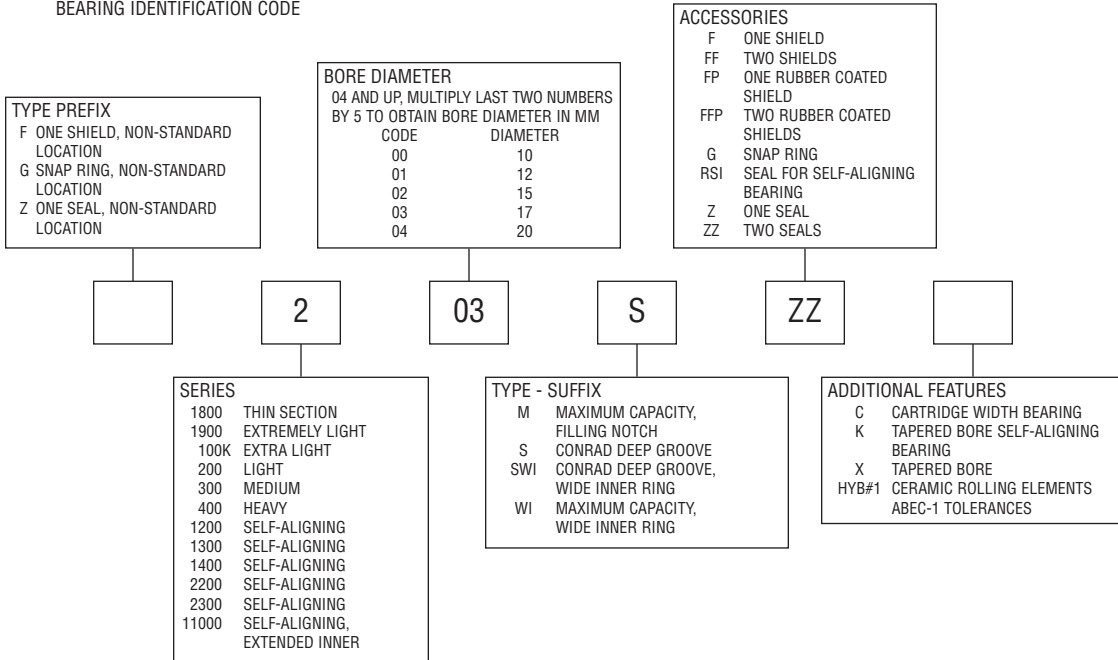
## METRIC RADIAL BEARINGS

EXAMPLE OF MARKING ON BEARING BOX

203SZZ-0001 STEEL/C3/ABEC-1	R07
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0001 = MRC INTERNAL SUFFIX CODE  
R07 = DATE CODE

BEARING IDENTIFICATION CODE



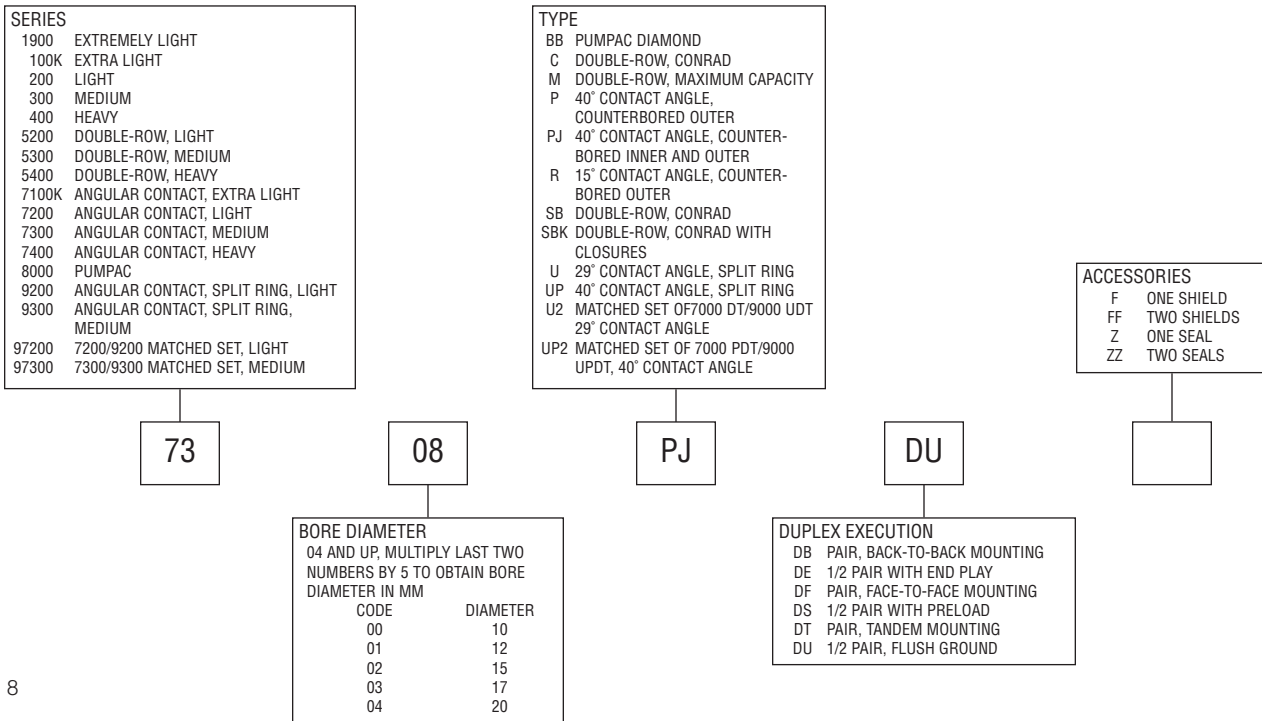
## METRIC ANGULAR CONTACT BEARINGS









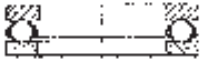



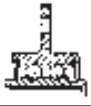

EXAMPLE OF MARKING ON BEARING BOX

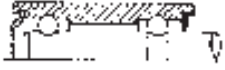
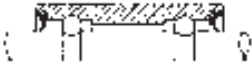

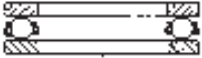










7308 PJDU - H501 PRESSED BRASS/ABEC-3	R07
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H501 = MRC INTERNAL SUFFIX CODE  
R07 = DATE CODE

BEARING IDENTIFICATION CODE



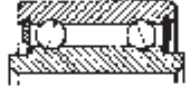
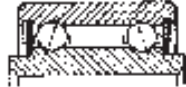





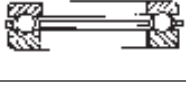






Prefix	Suffix	Description	Example	Illustration
	<b>A</b>	Double-row, angular contact, non-filling notch ball bearing with cast bronze finger type cage, inwardly convergent contact angles, non-rigid design.	<b>5210A</b>	
	<b>AAB</b>	A triplex set of PumPac® bearings. Two 40° contact angle bearings in tandem mounting matched back-to-back with one 15° contact angle bearing. "V" etched on O.D.	<b>8309AAB</b>	
	<b>AC</b>	Double-row angular contact, non-filling notch ball bearing, with outwardly convergent contact angles, rigid design and heavy duty cage.	<b>5308AC</b>	
	<b>ADT</b>	Two PumPac "A" Bearings in tandem		
	<b>AH</b>	Double-row angular contact, non-filling notch ball bearing, with cast iron bronze finger type cage, narrow width, inwardly convergent contact angles, non-rigid design.	<b>5210AH</b>	
	<b>AN</b>	Lock nut.	<b>AN15</b>	
	<b>AS</b>	Double-row, angular contact, non-filling notch ball bearing, with cast bronze finger type cage, and inwardly convergent contact angles, non-rigid design.	<b>5210AS</b>	
	<b>B</b>	Torque tube type airframe bearing.	<b>B540</b>	
	<b>B</b>	Thrust ball bearing with grooved races.	<b>4B</b>	
	<b>B</b>	Outwardly convergent contact angle when used with 5000 Series filling notch bearings. Rigid design.	<b>5309B</b>	
	<b>B</b>	Single-row, metric, high speed rotor ball bearing.	<b>34B</b>	
	<b>BB</b>	PumPac® Diamond. Matched set of 15° contact angle bearings in back-to-back mounting. "V" etched on O.D. to form a diamond.	<b>8309BB</b>	
	<b>BC</b>	<b>W</b> Bell crank type airframe bearing.	<b>BC4W10</b>	
	<b>BIC</b>	ABMA designation, non-filling notch, inch size, various configurations.	<b>18BIC4800</b>	

Prefix	Suffix	Description	Example	Illustration
<b>BTK</b>		Double-row, integral shaft ball bearing, with seal and shield.	<b>BTK4800</b>	
<b>BWF</b>		Double-row, integral shaft ball bearing, with two seals.	<b>BWF4800</b>	
	<b>C</b>	Single-row deep groove type ball bearing, similar to S Type.	<b>208C</b>	
	<b>C</b>	Thrust ball bearing, single acting, with flat races.	<b>6C</b>	
	<b>C</b>	Double-row angular contact, non-filling notch ball bearing, with outwardly convergent contact angles, rigid design.	<b>5310C</b>	
<b>CB</b>		Conveyor type ball bearing.	<b>CB5043</b>	
	<b>CF</b>	Single-row deep groove type ball bearing, with one shield, similar to SF Type.	<b>208CF</b>	
	<b>CFF</b>	Single-row deep groove type ball bearing, with two shields, similar to SFF Type.	<b>208CFF</b>	
<b>CONV</b>	<b>A</b>	Conveyor bearing, two seals, slotted for bracket mounting.	<b>CONV4A</b>	
<b>CONV</b>	<b>E</b>	Double-row conveyor bearing, seal and shield, slotted for bracket mounting, Rigid design.	<b>CONV4E2</b>	
<b>CONV</b>	<b>J</b>	Conveyor bearing, two seals, direct roller mounting.	<b>CONV4J</b>	
<b>CONV</b>	<b>SF</b>	Conveyor bearing, seal and shield, slotted for bracket mounting.	<b>CONV4SF</b>	
<b>CONV</b>	<b>SZ</b>	Conveyor bearing, one seal, direct roller mounting.	<b>CONV4SZ</b>	
<b>CONV</b>	<b>Y</b>	Conveyor bearing, seal and shield, slotted for bracket mounting.	<b>CONV3Y2</b>	















Prefix	Suffix	Description	Example	Illustration
	<b>CT</b>	Clutch release bearing, plain.	<b>211CT</b>	
	<b>CTC</b>	Clutch release bearing, with housing.	<b>210CTC</b>	
	<b>CTQ</b>	Clutch release bearing, with housing.	<b>211CTQ</b>	
	<b>CTR</b>	Clutch release bearing, with housing and grease fitting.	<b>209CTR</b>	
	<b>CZ</b>	Single-row deep groove type ball bearing with one seal, similar to SZ Type.	<b>208CZ</b>	
	<b>CZZ</b>	Single-row deep groove type ball bearing with two seals, similar to SZZ Type.	<b>208CZZ</b>	
	<b>D</b>	A duplex ground half pair matched with a similar half pair in a DE, DS, DT or DU arrangement.	<b>7207D</b>	
	<b>DB</b>	Matched set of duplex bearings, back-to-back mounting.	<b>7207DB</b>	
	<b>DD</b>	Two glass fabric reinforced PTFE (Teflon®) seals.	<b>B540DD</b>	
	<b>DE</b>	Matched set of duplex bearings, universal mounting, with end play requirement.	<b>7207DE</b>	
	<b>DF</b>	Matched set of duplex bearings, face-to-face mounting.	<b>7207DF</b>	
	<b>DPP</b>	Double-row airframe bearing with two glass reinforced PTFE (Teflon®) seals, non rigid design.	<b>DPP4</b>	
	<b>DS</b>	Matched set of duplex bearings, universal mounting, with preload requirement.	<b>7207 DS DL</b>	
	<b>DSP</b>	Double-row, internally self-aligning, airframe bearing, with two glass reinforced PTFE (Teflon®) seals.	<b>DSP4</b>	















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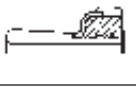

Prefix	Suffix	Description	Example	Illustration
	<b>DT</b>	Matched set of duplex bearings, tandem mounting.	<b>7207 DT</b>	
	<b>DU</b>	½ pair duplex bearings, universal mounting with no preload or end play.	<b>7207 DU</b>	
<b>DW</b>		Double-row airframe bearing with two glass reinforced PTFE (Teflon®) seals, rigid design.	<b>DW4</b>	
<b>DW</b>	<b>K</b>	Double-row airframe bearing with cage and two glass reinforced PTFE (Teflon®) seals, rigid design.	<b>DW4K</b>	
<b>E</b>		Single-row magneto type ball bearing with separable outer ring.	<b>E16</b>	
	<b>E</b>	Self-aligning ball bearing with higher load rating than original design.	<b>2205E</b>	
<b>ER</b>		Power transmission type bearing, extended inner ring with set screws, with snap ring and relube holes in outer ring.	<b>ER16</b>	
<b>E</b>	<b>R</b>	Single-row, counterbored outer ring, radial type ball bearing.	<b>E16R1</b>	
	<b>ES</b>	Single-row elevator type bearing with groove in outer ring and two shields.	<b>203ES</b>	
	<b>F</b>	Thrust bearing, single acting.	<b>1115F</b>	
	<b>F</b>	One shield.	<b>207SF</b>	
<b>FB</b>		Single-row flanged ball bearing with tapered O.D.	<b>FB3</b>	
<b>FB</b>	<b>FFM</b>	Single-row flanged ball bearing with tapered O.D. and two removable shields.	<b>FB3FFM</b>	
<b>FB</b>	<b>FFP</b>	Single-row flanged ball bearing with tapered O.D. and two rubber beaded shields.	<b>FB3FFP</b>	















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Prefix	Suffix	Description	Example	Illustration
<b>FB</b>	<b>ZZ</b>	Single-row flanged ball bearing with tapered O.D. and two seals.	<b>FB3ZZ</b>	
<b>FC</b>		Single-row flanged ball bearing with cylindrical O.D.	<b>FC3</b>	
<b>FC</b>	<b>FFM</b>	Single-row flanged ball bearing with cylindrical O.D. and two removable shields.	<b>FC3FFM</b>	
<b>FC</b>	<b>FFP</b>	Single-row flanged ball bearing with cylindrical O.D. and two rubber beaded shields.	<b>FC3FFP</b>	
<b>FC</b>	<b>ZZ</b>	Single-row flanged ball bearing with cylindrical O.D. and two seals.	<b>FC3ZZ</b>	
	<b>FF</b>	Two shields.	<b>207SFF</b>	
	<b>FFC</b>	Single-row, inch size, cartridge width bearing with two shields.	<b>R4FFC</b>	
	<b>FFM</b>	Two removable shields.	<b>R4FFM</b>	
	<b>FFMC</b>	Single-row, inch size, cartridge width bearing with two removable shields	<b>R4FFMC</b>	
	<b>FFP</b>	Two rubber coated shields.	<b>R4FFP</b>	
	<b>FFS</b>	Two felt seals, replaced by 88XXX.	<b>203FFS</b>	
	<b>FFSG</b>	Two felt seals and snap ring, replaced by 488XXX.	<b>203FFSG</b>	
<b>FG</b>	<b>M</b>	Single-row maximum capacity ball bearing with shield on same side as filling notch and snap ring on opposite side.	<b>FG309M</b>	
<b>FG</b>	<b>R</b>	Single-row counterbored outer ring ball bearing with shield and snap ring on side opposite counterbore.	<b>FG209R</b>	

Prefix	Suffix	Description	Example	Illustration
	<b>FM</b>	One removable shield.	<b>R4FM</b>	
<b>F</b>	<b>M</b>	Single-row maximum capacity ball bearing with shield on same side as filling notch.	<b>F309M</b>	
<b>F</b>	<b>MG</b>	Single-row maximum capacity ball bearing with shield and snap ring on same side as filling notch.	<b>F309MG</b>	
	<b>FP</b>	One rubber coated shield.	<b>R4FP</b>	
<b>F</b>	<b>R</b>	Single-row counterbored outer ring ball bearing with shield on side opposite counterbore.	<b>F209R</b>	
<b>F</b>	<b>RG</b>	Single-row counterbored outer ring ball bearing with snap ring on counterbore side and shield on opposite side.	<b>F209RG</b>	
	<b>FS</b>	One felt seal, replaced by 8XXX.	<b>203FS</b>	
	<b>FSF</b>	One felt seal and one shield, replaced by 87XXX.	<b>203FSF</b>	
	<b>FSFG</b>	One felt seal and one shield with snap ring on seal side.	<b>203FSFG</b>	
	<b>FSG</b>	One felt seal with snap ring on open side of bearing.	<b>209FSG</b>	
	<b>FW</b>	Front wheel bearing.	<b>41FW</b>	
	<b>FZ</b>	One seal and one shield.	<b>207SFZ</b>	
<b>FZG</b>	<b>M</b>	Single-row maximum capacity ball bearing with seal on filling notch side and shield and snap ring on opposite side.	<b>FZG209M</b>	
<b>FZ</b>	<b>M</b>	Single-row maximum capacity ball bearing with seal on filling notch side and shield on opposite side.	<b>FZ209M</b>	















Prefix	Suffix	Description	Example	Illustration
<b>FZ</b>	<b>MG</b>	Single-row maximum capacity ball bearing with seal and snap ring on filling notch side and shield on opposite side.	<b>FZ209MG</b>	
	<b>G</b>	Snap ring.	<b>208SG</b>	
<b>G</b>	<b>FS</b>	One felt seal with snap ring on same side as seal.	<b>G209FS</b>	
<b>G</b>	<b>FSF</b>	One felt seal and one shield with snap ring on shield side, replaced by 487xxx, .	<b>G209FSF</b>	
<b>G</b>	<b>MF</b>	Single-row maximum capacity ball bearing with shield and snap ring on side opposite filling notch.	<b>G207MF</b>	
<b>G</b>	<b>MFZ</b>	Single-row maximum capacity ball bearing with shield on filling notch side and seal and snap ring on opposite side.	<b>G207MFZ</b>	
<b>G</b>	<b>MS</b>	Pressed flange housing, regreaseable, eccentric locking collar.	<b>G62MS3</b>	
<b>GR</b>		Pillow block, regreaseable, with two Flexigard seals, eccentric locking collar.	<b>GR2</b>	
<b>G</b>	<b>R</b>	Single-row counterbored outer ring ball bearing with snap ring on side opposite counterbore. 15° contact angle.	<b>G209R</b>	
<b>G</b>	<b>RF</b>	Single-row counterbored outer ring ball bearing with shield on counterbore side and snap ring on opposite side. 15° contact angle.	<b>G209RF</b>	
<b>G</b>	<b>SF</b>	Single-row deep groove ball bearing with shield and snap ring on same side.	<b>G208SF</b>	
<b>GT</b>		Pillow block, regreaseable, with two seals, eccentric locking collar.	<b>GT1½</b>	
<b>H</b>		Adapter sleeve, nut and lockwasher assembly used with self-aligning ball bearing with tapered bore.	<b>H322</b>	
	<b>H</b>	9000 Series angular contact ball bearing with split outer ring	<b>9310H</b>	















Prefix	Suffix	Description	Example	Illustration
<b>HH</b>		Combined glass reinforced PTFE (Teflon®) seal and stainless steel shield.	<b>HH-KSP8</b>	
<b>J</b>	<b>DF</b>	Ball screw support, duplex pair, face-to-face mounting.	<b>J150DF</b>	
<b>J</b>	<b>DFDT</b>	Ball screw support, quadruplex set, tandem pair matched face-to-face with a tandem pair.	<b>J150DFDT</b>	
	<b>JR</b>	Single-row, counterbored outer ring, radial type bearing, reduced O.D. and narrow width. 15° contact angle.	<b>114JR</b>	
	<b>K</b>	Double-row angular contact, filling notch type bearing, standard width and inwardly converging contact angles, non-rigid design.	<b>5210K</b>	
	<b>K</b>	Self-aligning ball bearing with 1:12 tapered bore.	<b>1215K</b>	
<b>K</b>	<b>L</b>	Single-row airframe type bearing with two stainless steel shields.	<b>K3L</b>	
<b>KP</b>		Single-row airframe type bearing with two glass reinforced PTFE (Teflon®) seals.	<b>KP3</b>	
<b>KP</b>	<b>A</b>	Single-row airframe type bearing with two glass reinforced PTFE (Teflon®) seals, similar to KP Type except reduced O.D. and width.	<b>KP3A</b>	
<b>KP</b>	<b>AK</b>	Single-row airframe type bearing with two glass reinforced PTFE (Teflon®) seals, and cage, same as KP-A except includes cage.	<b>KP3AK</b>	
<b>KP</b>	<b>B</b>	Single-row airframe type bearing with two glass reinforced PTFE (Teflon®) seals.	<b>KP16B</b>	
<b>KP</b>	<b>BS</b>	Single-row airframe type bearing with two glass reinforced PTFE (Teflon®) seals, and self-aligning ring in O.D.	<b>KP16BS</b>	
<b>KP</b>	<b>K</b>	Single-row airframe type bearing with two glass reinforced PTFE (Teflon®) seals, and cage.	<b>KP4K</b>	
	<b>KR</b>	Single-row, counterbored outer ring, radial type, ball bearing. 15° contact angle.	<b>104KR</b>	


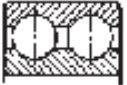












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Prefix	Suffix	Description	Example	Illustration
	<b>KS</b>	Single-row deep groove type ball bearing.	<b>104KS</b>	
	<b>KSB</b>	Single-row, extra precision, separable inner ring, radial type bearing.	<b>106KSB</b>	
	<b>KSJ</b>	Single-row, extra precision, low shoulder one side of inner, non-separable, radial type bearing.	<b>106KSJ</b>	
<b>KSP</b>		Single-row, airframe type bearing, internally self-aligning, with two glass reinforced PTFE (Teflon®) seals.	<b>KSP4</b>	
<b>KSP</b>	<b>A</b>	Single-row, airframe type bearing, internally self-aligning, with two glass reinforced PTFE (Teflon®) seals. Similar to KSP except reduced O.D. and width.	<b>KSP4A</b>	
<b>KSP</b>	<b>L</b>	Single-row airframe type bearing, internally self-aligning, with two glass reinforced PTFE (Teflon®) seals. Similar to KSP except reduced O.D. and width.	<b>KSP3L</b>	
<b>L</b>		One glass reinforced PTFE (Teflon®) seal.	<b>L105KS</b>	
<b>LB</b>		Flange unit, non-regreaseable, with two labyrinth seals, and eccentric locking collar.	<b>LB1</b>	
<b>LL</b>		Two glass reinforced PTFE (Teflon®) seals.	<b>LL105KS</b>	
<b>LZ</b>		Flange unit, non-regreaseable, with two seals and eccentric locking collars.	<b>LZ2</b>	
<b>M</b>		Airframe bearing with special close tolerances.	<b>MKP16B</b>	
<b>M</b>		Single-row, miniature, inch size bearing, ABEC-5 precision.	<b>M0620</b>	
	<b>M</b>	Single-row, maximum capacity, filling notch type ball bearing.	<b>208M</b>	
	<b>M</b>	Double-row angular contact, filling notch ball bearing with outwardly convergent contact angles.	<b>5210M</b>	















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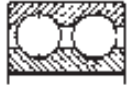









Prefix	Suffix	Description	Example	Illustration
	<b>M</b>	Machined bronze cage for self-aligning ball bearings.	<b>2314M</b>	
	<b>MC2</b>	Machined bronze cage and ABMA C2 internal clearance for self-aligning ball bearing.	<b>2315MC2</b>	
	<b>MFZG</b>	Single-row maximum capacity, filling notch ball bearing with shield and snap ring on filling notch side and seal on opposite side.	<b>209MFZG</b>	
<b>MR</b>	<b>C</b>	Cylindrical roller bearing, with two flanges on inner ring, none on outer ring.	<b>MR208C</b>	
<b>MR</b>	<b>CQ</b>	Cylindrical roller bearing, outer ring only, no flanges.	<b>MR208CQ</b>	
<b>MR</b>	<b>CY</b>	Cylindrical roller bearing, inner ring, roller and cage assembly only, two flanges on inner ring.	<b>MR208CY</b>	
<b>MR</b>	<b>D</b>	Cylindrical roller bearing, with two flanges on inner ring, one on outer ring.	<b>MR208D</b>	
<b>MR</b>	<b>E</b>	Cylindrical roller bearing, two flanges on outer ring, none on inner ring.	<b>MR208E</b>	
<b>MR</b>	<b>EJ</b>	Cylindrical roller bearing, inner ring only, no flanges.	<b>MR208EJ</b>	
<b>MR</b>	<b>EX</b>	Cylindrical roller bearing, outer ring, roller and cage assembly only, two flanges on outer ring.	<b>MR208EX</b>	
<b>MR</b>	<b>F</b>	Cylindrical roller bearing, two flanges on outer ring, one flange on inner ring, with side plate.	<b>MR208F</b>	
<b>MR</b>	<b>G</b>	Cylindrical roller bearing, two flanges on outer ring, one flange on inner ring.	<b>MR208G</b>	
	<b>MW</b>	Double-row angular contact, filling notch ball bearing with inwardly convergent contact angles.	<b>5210MW</b>	
<b>N</b>		Lock nut.	<b>N06</b>	


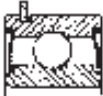


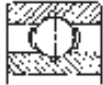





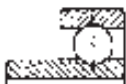



Prefix	Suffix	Description	Example	Illustration
	<b>N</b>	Single-row, maximum capacity, filling notch type ball bearing, narrow width.	<b>112N</b>	
	<b>NYL</b>	Fibreglass reinforced 6/6 polyamide cage.	<b>206S-NYL</b>	
<b>O</b>	<b>B</b>	Single-row, metric, high speed rotor bearing, less inner ring.	<b>034B</b>	
<b>OR</b>	<b>B</b>	Single-row, inch size, high speed rotor bearing, less inner ring.	<b>OR4B</b>	
<b>P</b>		Single-row airframe type bearing, two seals, aircraft pulley type.	<b>P8</b>	
	<b>P</b>	Single-row angular contact, counterbored outer ring, heavy duty bearing, with 40° contact angle.	<b>7308P</b>	
<b>PB</b>		Pillow block, non-regreaseable, with two labyrinth seals and eccentric locking collar.	<b>PB17/16</b>	
	<b>PD</b>	A duplex ground half pair, 40° angular contact bearing, counterbored outer ring, matched with a similar half pair in a DE, DS, DT, or DU arrangement.	<b>7308PD</b>	
<b>PD</b>	<b>K</b>	Double-row airframe type bearing, two seals, aircraft pulley type, rigid design.	<b>PD5K</b>	
	<b>PJ</b>	Single-row angular contact, counterbored inner and outer ring, heavy duty bearing, with a 40° contact angle.	<b>7308PJ</b>	
	<b>PJD</b>	A duplex ground half pair, 40° angular contact bearing, counterbored inner and outer rings, matched with a similar half pair in a DE, DS, DT, or DU arrangement.	<b>7308PJD</b>	
<b>P</b>	<b>K</b>	Single-row airframe type bearing, with two seals, aircraft pulley type.	<b>P5K</b>	
<b>PZ</b>		Pillow block, non-regreaseable, with two seals and eccentric locking collar.	<b>PZ27/16</b>	
<b>R</b>		Single-row, small inch size bearing.	<b>R6</b>	


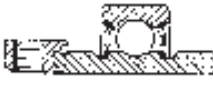



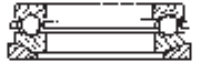








Prefix	Suffix	Description	Example	Illustration
	<b>R</b>	Single-row, counterbored outer ring, radial type bearing, 15° contact angle.	<b>207R</b>	
	<b>R</b>	Double-row, radial type, non-filling notch ball bearing with cast bronze finger type cage. 0° contact angles.	<b>5306R</b>	
<b>R</b>	<b>A</b>	Single-row, small inch size bearing, with increased O.D. and width.	<b>R4A</b>	
<b>RA</b>	<b>ATT</b>	Power transmission type, inner extended one side only, cylindrical O.D., two flexigard seals, non-regreaseable, eccentric locking collar.	<b>RA008ATT</b>	
<b>RA</b>	<b>AZZ</b>	Power transmission type, inner extended one side only, cylindrical O.D., two seals, non-regreaseable, eccentric locking collar.	<b>RA008AZZ</b>	
<b>RA</b>	<b>BTT</b>	Power transmission type, inner ring extended one side only, spherical O.D., two Flexigard seals, non-regreaseable, eccentric locking collar.	<b>RA008BTT</b>	
<b>RA</b>	<b>BZZ</b>	Power transmission type, inner ring extended one side only, spherical O.D., two seals, non-regreaseable, eccentric locking collar.	<b>RA008BZZ</b>	
<b>RAP</b>	<b>M</b>	Airframe bearing, rod end type, with male threaded shank.	<b>RAP3M</b>	
<b>R</b>	<b>B</b>	Single-row, small inch size, high speed rotor bearing, with separable inner ring.	<b>R3B</b>	
<b>R</b>	<b>C</b>	Cylindrical roller bearing, with two flanges on inner ring, none on outer ring.	<b>R208C</b>	
<b>R</b>	<b>CQ</b>	Cylindrical roller bearing, outer ring only, no flanges.	<b>R208CQ</b>	
<b>R</b>	<b>CY</b>	Cylindrical roller bearing, inner ring, roller and cage assembly only, two flanges on inner ring.	<b>R208CY</b>	
<b>R</b>	<b>D</b>	Cylindrical roller bearing, with two flanges on inner ring, one on outer ring.	<b>R208D</b>	
	<b>RD</b>	Single-row, counterbored outer ring, radial type bearing, with controlled relationship of ring faces, used in duplex sets.	<b>306RD</b>	

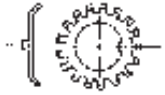
















Prefix	Suffix	Description	Example	Illustration
	<b>RDM</b>	Dynamometer bearing, ABEC-5 inner ring, ABEC-1 outer ring, phenolic cage, 15° contact angle.	<b>316RDM</b>	
	<b>RDT</b>	Single-row, split inner ring bearing, 20° contact angle.	<b>309RDT1½</b>	
<b>R</b>	<b>E</b>	Cylindrical roller bearing, two flanges on outer ring, none on inner ring.	<b>R208E</b>	
<b>R</b>	<b>EJ</b>	Cylindrical roller bearing, inner ring only, no flanges.	<b>R208EJ</b>	
<b>R</b>	<b>EX</b>	Cylindrical roller bearing, outer ring, roller and cage assembly only, two flanges on outer ring.	<b>R208EX</b>	
<b>REP</b>	<b>N</b>	Airframe bearing, rod end type, with female threaded shank.	<b>REP3N</b>	
<b>REP</b>	<b>F</b>	Airframe bearing, rod end type, with female threaded shank.	<b>REP4F7</b>	
<b>REP</b>	<b>H</b>	Airframe bearing, rod end type, with hollow shank.	<b>REP3H5</b>	
<b>REP</b>	<b>M</b>	Airframe bearing, rod end type, with male threaded shank.	<b>REP4M6</b>	
<b>REP</b>	<b>S</b>	Airframe bearing, rod end type, with solid shank.	<b>REP4S10</b>	
<b>R</b>	<b>F</b>	Cylindrical roller bearing, two flanges on outer ring, one flange on inner ring, with side plate.	<b>R208F</b>	
	<b>RF</b>	Single-row, counterbored outer ring, radial type bearing, with shield on counterbored side, 15° contact angle.	<b>208RF</b>	
	<b>RFG</b>	Single-row, counterbored outer ring, radial type bearing, with shield and snap ring on counterbored side, 15° contact angle.	<b>208RFG</b>	
<b>R</b>	<b>G</b>	Cylindrical roller bearing, two flanges on outer ring, one flange on inner ring.	<b>R208G</b>	

Prefix	Suffix	Description	Example	Illustration
	<b>RG</b>	Single-row, counterbored outer ring, radial type bearing, with snap ring on counterbored side, 15° contact angle.	<b>208RG</b>	
	<b>RJ</b>	Single-row, counterbored inner and outer rings, extra precision, radial type bearing, 15° contact angle.	<b>106RJ</b>	
<b>RRA</b>	<b>BTT</b>	Power transmission bearing, inner ring extended one side only, spherical O.D., two Flexigard seals, regreaseable, eccentric locking collar.	<b>RRA008BTT</b>	
<b>RRA</b>	<b>BZZ</b>	Power transmission bearing, inner ring extended one side only, spherical O.D., two seals, regreaseable, eccentric locking collar.	<b>RRA008BZZ</b>	
	<b>RS</b>	Double-row, radial type, non-filling notch ball bearing, with cast bronze finger type cage.	<b>5312RS</b>	
	<b>2RS1</b>	Self-aligning ball bearing with two synthetic rubber seals.	<b>22102RS1</b>	
<b>RT</b>		Power transmission bearing, inner ring extended both sides, two seals, regreaseable, eccentric locking collar.	<b>RT107BZZ</b>	
<b>RW</b>		Single-row deep groove, rear wheel type bearing with two seals.	<b>RW716</b>	
	<b>RZ</b>	Single-row, counterbored outer ring, radial type bearing, with seal on counterbored side, 15° contact angle.	<b>306RZ</b>	
	<b>R2</b>	Double-row, split outer ring, radial type bearing.	<b>5206R2</b>	
	<b>S</b>	Single-row deep groove ball bearing.	<b>207S</b>	
	<b>S</b>	9000 Series angular contact angle bearing with one-piece inner and outer rings, 20° contact angle.	<b>9212S1</b>	
	<b>SB</b>	Double-row, angular contact, non-filling notch bearing, with outwardly convergent contact angles, rigid design.	<b>5203SB</b>	
	<b>SBK</b>	Double-row, angular contact, non-filling notch, standard width bearing, with outwardly convergent contact angles, rigid design.	<b>5203SBK</b>	

Prefix	Suffix	Description	Example	Illustration
	<b>SFFC</b>	Single-row deep groove, cartridge width bearing, with two shields.	<b>210SFFC</b>	
	<b>SFFCG</b>	Single-row deep groove, cartridge width bearing, with two shields and snap ring.	<b>210SFFCG</b>	
	<b>SFFP</b>	Single-row deep groove ball bearing with two rubber beaded shields.	<b>1910SFFP</b>	
	<b>SFP</b>	Single-row deep groove ball bearing with rubber beaded shield.	<b>1806SFP</b>	
	<b>SH</b>	Single-row deep groove bearing, wider than standard.	<b>105SH</b>	
	<b>SLLC</b>	Single-row deep groove, cartridge width bearing, with two removable shields.	<b>210SLLC</b>	
	<b>SRRC</b>	Single-row deep groove, cartridge width bearing, with two labyrinth seals.	<b>210SRRC</b>	
<b>S</b>	<b>S</b>	Single-row, small inch size bearing.	<b>S3S</b>	
	<b>ST</b>	Stainless steel (440C) rings and rolling elements.	<b>207SST</b>	
	<b>SV</b>	Single-row deep groove bearing, narrower than standard.	<b>209SV</b>	
	<b>SWI</b>	Single-row deep groove bearing, with inner ring extended one side.	<b>311SWI</b>	
	<b>SXY</b>	Single-row deep groove bearing, tapered bore, with adapter sleeve and nut.	<b>210SXY</b>	
	<b>SZZC</b>	Single-row deep groove bearing, cartridge width, with two seals.	<b>210SZZC</b>	
	<b>SZZCG</b>	Single-row deep groove bearing, cartridge width, with two seals and snap ring.	<b>210SZZCG</b>	

Prefix	Suffix	Description	Example	Illustration
<b>T</b>	<b>ARR</b>	Power transmission bearing, inner ring extended both sides, cylindrical O.D., two labyrinth seals, non-regreaseable, eccentric locking collar.	<b>T1100ARR</b>	
<b>T</b>	<b>AZZ</b>	Power transmission bearing, inner ring extended both sides, cylindrical O.D., two seals, non-regreaseable, eccentric locking collar.	<b>T1100AZZ</b>	
<b>T</b>	<b>BRR</b>	Power transmission bearing, inner ring extended both sides, spherical O.D., two labyrinth seals, non-regreaseable, eccentric locking collar.	<b>T1100BRR</b>	
<b>T</b>	<b>BZZ</b>	Power transmission bearing, inner ring extended both sides, spherical O.D., two seals, non-regreaseable, eccentric locking collar.	<b>T1100BZZ</b>	
	<b>TT</b>	Two metal shrouded synthetic rubber seals.	<b>205STT</b>	
	<b>U</b>	Thrust bearing, single acting, with self-aligning washer.	<b>1109U</b>	
	<b>U</b>	9000 Series angular contact ball bearing with split inner ring, 29° contact angle.	<b>9309U</b>	
	<b>UH</b>	9000 Series angular contact ball bearing with split inner and outer rings, 29° contact angle.	<b>9213UH</b>	
	<b>UK</b>	9000 Series, extra light, angular contact ball bearing with split inner ring, 29° contact angle.	<b>9107UK</b>	
	<b>UP</b>	9000 Series, 40° angular contact ball bearing with split inner ring.	<b>9308UP</b>	
<b>UR</b>		Flange unit, two seals, regreaseable, with eccentric locking collar.	<b>UR2</b>	
<b>UT</b>		Flange unit, two Flexigard seals, regreaseable, with eccentric locking collar.	<b>UT1½</b>	
	<b>V</b>	Single-row, maximum capacity, filling notch type ball bearing, with narrow width.	<b>209V</b>	
	<b>V</b>	Felt seal replacement bearing with one seal and one shield with snap ring on seal side.	<b>487508V</b>	

Prefix	Suffix	Description	Example	Illustration
<b>W</b>		Lock washer.	<b>W06</b>	
	<b>W</b>	Cylindrical roller bearing, roller and cage assembly only.	<b>R207W</b>	
<b>WC</b>		Single-row felt seal replacement bearing with inner and outer ring faces flush on one side.	<b>WC87504</b>	
	<b>WI</b>	Single-row, maximum capacity, filling notch type ball bearing, with inner ring extended one side only.	<b>318WI</b>	
	<b>WIF</b>	Single row maximum capacity ball bearing with inner ring extended one side, and shield on extended inner side.	<b>318WIF</b>	
	<b>X</b>	Tapered bore bearing.	<b>206SX</b>	
<b>XLR</b>		Cylindrical roller bearing, inch size.	<b>XLR3½E</b>	
<b>XLS</b>		Single-row, counterbored outer ring, 15° angular contact ball bearing, inch size.	<b>XLS2</b>	
<b>XO</b>	<b>RBDS</b>	Excello Replacement Bearing.	<b>XO90RBDS</b>	
	<b>XY</b>	Tapered bore bearing with adapter sleeve.	<b>208SXY</b>	
	<b>Y</b>	Adapter sleeve and nut.	<b>6Y</b>	
<b>Y</b>	<b>PWI-DB</b>	Duplex pair of airframe bearings, seals on outboard side, aircraft pulley type.	<b>Y96PWID2B</b>	
	<b>Z</b>	One synthetic rubber seal.	<b>206SZ</b>	
	<b>ZZ</b>	Two synthetic rubber seals.	<b>206SZZ</b>	
	<b>ZZC</b>	Single-row, cartridge width bearing, extra small size, with two synthetic rubber seals.	<b>38ZZC</b>	

# Prefix/Suffix Symbols for Single-Row Bearing Non-Standard Variants

## Nomenclature

**S**—Single Row Deep Groove Type

**M**—Single Row Filling Notch Type

**R**—15° Angular Contact Type

**WI**—Wide Inner Ring Filling Notch Type

**SWI**—Wide Inner Ring Non-Filling Notch Type

**F**—Shield




























**Z**—Seal

**G**—Snap Ring

**FS**—Felt Seal

**X**—Tapered Bore

When single seal is used, seal symbol (Z) replaces (F) in designations shown except for Filling Notch (M) Type

Prefix-Suffix	Illustration	Prefix-Suffix	Illustration	Prefix-Suffix	Illustration
<b>MF</b>		<b>X-M</b>		<b>G-MFZ</b>	
<b>MG</b>		<b>MXF</b>		<b>FZG-M</b>	
<b>MFG</b>		<b>X-MF</b>		<b>MXFZ</b>	
<b>G-M</b>		<b>MFX</b>		<b>XFZ-M</b>	
<b>F-M</b>		<b>F-MX</b>		<b>X-MFZ</b>	
<b>F-MG</b>		<b>MFZ</b>		<b>FZ-MX</b>	
<b>G-MF</b>		<b>FZ-M</b>		<b>SFG</b>	
<b>FG-M</b>		<b>MFZG</b>		<b>G-SF</b>	
<b>MX</b>		<b>FZ-MG</b>		<b>SFX</b>	

### Nomenclature

**S**—Single Row Deep Groove Type

**M**—Single Row Filling Notch Type

**R**—15° Angular Contact Type

**WI**—Wide Inner Ring Filling Notch Type

**SWI**—Wide Inner Ring Non-Filling Notch Type

**F**—Shield

**Z**—Seal

**G**—Snap Ring

**FS**—Felt Seal

**X**—Tapered Bore

When single seal is used, seal symbol (Z) replaces (F) in designations shown except for Filling Notch (M) Type

Prefix-Suffix	Illustration	Prefix-Suffix	Illustration	Prefix-Suffix	Illustration
<b>SXF</b>		<b>G-FSF</b>		<b>F-RG</b>	
<b>SWIF</b>		<b>RF</b>		<b>RX</b>	
<b>F-SWI</b>		<b>RG</b>		<b>X-R</b>	
<b>WIF</b>		<b>RFG</b>		<b>RFX</b>	
<b>F-WI</b>		<b>F-R</b>		<b>X-RF</b>	
<b>FSG</b>		<b>G-R</b>		<b>F-RX</b>	
<b>G-FS</b>		<b>FG-R</b>		<b>FX-R</b>	
<b>FSFG</b>		<b>G-RF</b>			

# Prefix/Suffix Symbols for Double-Row Bearing Non-Standard Variants

## Nomenclature

- M**—Filling Notch Type
- C**—Non-Filling Notch Type
- F**—Shield
- Z**—Seal
- G**—Snap Ring

Prefix-Suffix	Illustration	Prefix-Suffix	Illustration	Prefix-Suffix	Illustration
<b>G-CFZ</b>		<b>G-M</b>		<b>ZG-M</b>	
<b>G-CZ</b>		<b>F-MG</b>		<b>G-MFF</b>	
<b>G-CF</b>		<b>Z-MG</b>		<b>G-MZZ</b>	
<b>F-MZ</b>		<b>G-MF</b>		<b>F-MZG</b>	
<b>F-M</b>		<b>G-MZ</b>		<b>G-MFZ</b>	
<b>Z-M</b>		<b>FG-M</b>		<b>FG-MZ</b>	



### *MRC Manufacturing Suffixes*

The manufacturing suffix is specified on packing lists, invoices and all unit cartons. Whenever possible the manufacturing suffix is also shown on the bearing steel. It is separated from the standard MRC part number by several spaces. Example:

**204SZZ**

Standard MRC Part No.

**H501**

Manufacturing Suffix

A four digit manufacturing suffix is used by MRC internally to define bearing specifications as well as to track such information as plant-of-manufacture as product is distributed throughout the MRC warehousing network. This suffix is assigned sequentially within the MRC computer system and can only be cross-referenced internally by the MRC Customer Service Representative.

The standard MRC part number is sufficient for specifying customer requirements for all "Stock" sizes. The use of a non-descriptive manufacturing suffix permits minor changes to the design and manufacture of standard product without a confusing nomenclature change. The revised product may still be tracked through distribution by the four digit manufacturing suffix.

**MRC Descriptive Part Suffixes**

A Descriptive Part Suffix is frequently combined with the standard MRC Part Number to provide a more complete description of Bearing Design Specifications. Descriptive Suffixes are found on MRC Price Sheets, Packing Lists and Invoices. Preload and Endplay Descriptive Suffixes are only displayed on the bearing steel away from the basic part number.



Descriptive Part Suffixes are physically separated from the standard MRC Part Number by a dash “-”.

**Descriptive Part Suffix Definitions**

<b>BKE</b>	Machined Phenolic Composition (Bakelite)
<b>BRS</b>	Pressed Brass Cage
<b>BRZ</b>	Machined Bronze Cage
<b>CA</b>	Less than Normal End Play Designation for Duplexed Bearings
<b>CB</b>	Normal End Play Designation for Duplexed Bearings
<b>CC</b>	Greater than Normal End Play Designation for Duplexed Bearings
<b>CX</b>	Special End Play Designation for Duplexed Bearings
<b>CO</b>	ABMA #0 Radial Clearance (MRC-ST Fit)
<b>C2</b>	ABMA #2 Radial Clearance (MRC-TI Fit)
<b>C3</b>	ABMA #3 Radial Clearance (MRC-LO Fit)
<b>C4</b>	ABMA #4 Radial Clearance (MRC-XL Fit)
<b>DE</b>	End Play Designation for Duplexed Bearings
<b>DL</b>	Light Preload Designation for Duplexed Bearings
<b>DM</b>	Medium Preload Designation for Duplexed Bearings
<b>DH</b>	Heavy Preload Designation for Duplexed Bearings
<b>DX</b>	Special Preload Designation for Duplexed Bearings
<b>EA</b>	Each, Sold as ½ Pair (Example: 9218UDT-BRZEA)
<b>HT</b>	High Temperature Heat Treat
<b>HYB#1</b>	Ceramic rolling elements and ABEC-1 Tolerances
<b>M</b>	Machined Brass Cage for Self-Aligning Ball Bearing
<b>RB</b>	Texaco Premium RB Grease
<b># 3</b>	ABEC-3 Tolerances
<b># 5</b>	ABEC-5 Tolerances
<b># 7</b>	ABEC-7 Tolerances
<b>EMQ</b>	Electric Motor Quality
<b>NYL</b>	Glass Fiber Reinforced Polyamide
<b>PO</b>	Poly-Oil Treatment
<b>STL</b>	Steel Cage
<b>TDC</b>	Thin Dense Chrome Plated
<b>TN9</b>	Glass Fiber Reinforced Polyamide Cage
<b>T44</b>	MRC Code #44 Radial Clearance

*The six primary features of the services provided to our customers are listed below:*

- MRC is always one **1-800-MRC-7000** phone call away—saving time in response to your customer.
- Fax number toll-free at 888-322-4672
- Immediate attention is given to technical questions by our in-house engineering department, (215) 513-4700.
- MRC Technical Services experts are able to address bearing problems in the field and offer solutions.
- MRC provides bearing failure analysis in problem applications.
- Friendly, knowledgeable customer service people are able to take important action on your requests.
- Many servicing warehouses assure inventory accessibility in all parts of the country.





*Bearing  
Specification  
Tables*

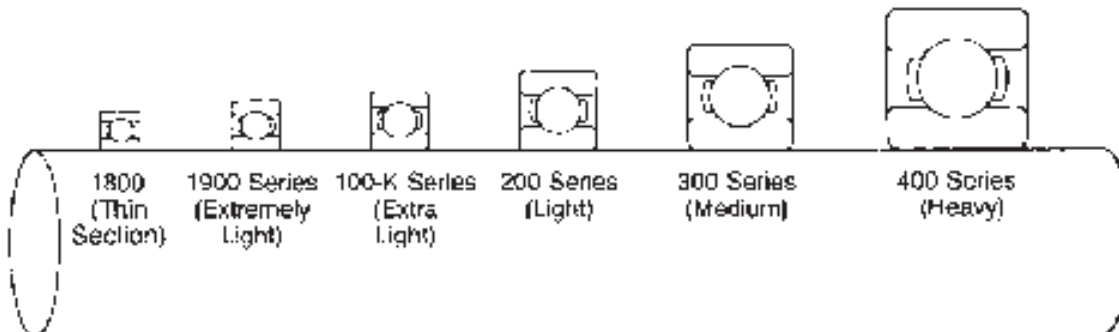










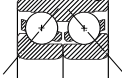

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The basic types of bearings shown on the following pages are furnished in several "series" as illustrated in the sketch. Note that although the bore is the same, the outside diameter, width and ball size are progressively larger from "thin section" to "heavy." Reference to the dimensions tables will indicate the series available for the different types.



Bearing Type	Cage	Contact Angle	Performance Level	Characteristics		
				Speed	Radial Capacity	Axial Capacity
Type "S" Conrad Deep Groove		Pressed Steel	0°	Extremely High	High	High
"R" Inch Series Conrad Deep Groove		Pressed Steel	0°	Extremely High	High	High
Type "M" Maximum Capacity Filling Notch		Pressed Steel	0°	Extremely High	High	Moderate
Type "R" 15° Angular Contact		Pressed Steel	15°	Extremely High	High	High
5000 Series Double Row "C" Type Conrad, "M" Type Maximum Capacity		Pressed Steel	30°	Extremely High	High	High
7000 Series 29° Angular Contact		Pressed Steel	29°	Extremely High	High	High
7000P Series 40° Angular Contact		Machined and Pressed Brass	40°	Extremely High	High	High
"XLS" Inch Series Angular Contact		Bakelite	15°	Extremely High	High	High
5300 UPG Series Split Inner Ring Double Row		Machined Brass	40°	Extremely High	High	High
8000 PumPac® Series Angular Contact Assembly		Machined Brass	40° & 15°	Extremely High	High	High

## *Bearing Types Summary Chart*

---

### **Description**

---

Ordinarily supplied with loose internal clearance. Outer and inner races have full shoulders. Has equal load-carrying capacity in either direction. Recommended for moderately heavy radial loads, thrust loads in either direction, or combination loads.

---

Ordinarily supplied with standard internal clearance. Has inch boundary dimensions. Outer and inner races have full shoulders. Has equal load-carrying capacity in either direction. Recommended for moderately heavy radial loads, thrust loads in either direction, or combination loads.

---

Ordinarily supplied with standard internal clearance. This type has a filling notch on one side of the inner and outer rings to insert a maximum ball complement. Can carry heavy radial load or combined radial and thrust load where the radial load predominates. Not recommended for pure thrust loads or combined loads where thrust load predominates.

---

Supplied with loose internal clearance for normal applications. Counterbored outer ring to assemble maximum ball complement. Outer ring is heated in order to assemble. Can carry heavy radial load, moderate thrust load in one direction only, or combined loads where thrust load is against the heavy shoulder on the outer ring.

---

C type ordinarily supplied with loose internal clearance. Has full shoulders and no filling notches. Has outwardly converging contact angles. C type will support heavy radial loads, and equally heavy thrust load in either direction, or heavy combined radial and thrust loads. M type ordinarily supplied with standard internal clearance. Has filling notches on one side only for inserting maximum ball complement. Has outwardly converging contact angles. M type has heavy radial capacity. Also has moderate thrust capacity in one direction and can take light thrust load in reversing direction.

---

Counterbored outer ring, non-separable type. Ordinarily available in single and paired variants. Paired variants typically supplied with line-to-line internal clearance. Other°s of internal clearance/preload may be necessary for special conditions. Two-piece pressed steel cage for normal use or one-piece non-metallic or solid brass cage for high speed, high operating temperature, or severe vibration application. High thrust load in one direction, combined radial and thrust load where thrust load predominates. Should not be used for radial loads only.

---

Similar in design to the 7000 Series bearing. Thrust capacity is 1.18 to 1.4 times that of the 7000 Series, varies with individual sizes. Restricted to primarily thrust loads. Should not be used for radial loads only or combined radial and thrust loads where radial load predominates.

---

Counterbored outer ring, non-separable type. Similar to the Type R angular contact except that it has inch dimensions. It also has a relatively light cross section for space constraints. Can carry heavy radial load, moderate thrust load in one direction only, or combined loads where thrust load is against the heavy shoulder on the outer ring.

---

Designed with two-piece inner ring and one-piece outer ring and snap ring. Differs from the 5000C and M Types because of its 40° contact angle and split inner ring. Also has a machined brass cage and reduced axial clearance. Can carry very heavy thrust loads in either direction or combined loads where the thrust load predominates.

---

Bearing assembly consists of a 40° and 15° bearing, ABEC-3 precision tolerances, reduced axial clearance, and machined brass cages. Can carry high thrust load in one direction and light reversing thrust load in the opposite direction. The lower contact angle of the back bearing helps prevent ball skidding during periods of no load.

---

Bearing Type	Cage	Contact Angle	Performance Level	Characteristics		
				Speed	Radial Capacity	Axial Capacity
8000BB PumPac® Series Angular Contact Assembly	Machined Brass	15° & 15°	Extremely High Very High High Moderate	High	Very High	High
8000AAB PumPac® Series Angular Contact Assembly	Machined Brass	40° & 40° & 15°	Extremely High Very High High Moderate	Low	Very High	Very High
9000U Series Split Inner Ring Angular Contact	Machined Brass	29° or 40°	Extremely High Very High High Moderate	High	Low	High
97000U2 Series Angular Contact Assembly	Machined Brass	29°	Extremely High Very High High Moderate	Low	High	Very High
97000UP2 Series Angular Contact Assembly	Machined Brass	40°	Extremely High Very High High Moderate	Low	Low	Very High
Marathon Series	Polyamide	0°	Extremely High Very High High Moderate	Low	High	Low
Type DS High Precision Angular Contact	Phenolic	15° or 25°	Extremely High Very High High Moderate	Very High	High	High
Type NN3100 Double Row Cylindrical	Polyamide	0°	Extremely High Very High High Moderate	High	Very High	None
Type J Ball Screw Support	Phenolic	60°	Extremely High Very High High Moderate	High	Low	High
Type DT Double Direction Angular Contact	Polyamide or Machined Brass	60°	Extremely High Very High High Moderate	High	Low	High

## *Bearing Types Summary Chart*

---

### **Description**

---

Consists of two 15° bearings as opposed to one 40° and one 15°, ABEC-3 precision tolerances, reduced axial clearance, and machined brass cages. Can carry predominantly radial load with intermittent thrust load in either direction. Very similar performance to the 7000R series, except that it is a back-to-back paired arrangement.

---

Can carry very high thrust loads in one direction and light reversing thrust load in the opposite direction. The pair of 40° “A” bearings in tandem provides very high thrust capacity in the primary direction, while the 15° “B” bearing handles any reversing thrust load.

---

Designed with solid one-piece outer ring and two-piece inner ring, maximum ball compliment and one-piece machined brass cage. Can carry greater thrust in either direction than the Type S. May be used where there is substantial radial load providing there is always sufficient thrust load present. Often paired with another angular contact ball bearing in an assembly.

---

Paired assembly of a 9000U and a 7000 angular contact bearing. Assembly comes with axial clearance as standard and provides the capacity of a triplex set in the boundary dimensions of a pair. Very heavy thrust load capacity because of tandem assembly of 9000U and 7000 bearing in one direction. 9000U supports reversing thrust load in the opposite direction.

---

Very similar to the 97000U2 series except that it has a 40° contact angle. Because of the higher contact angle, this assembly has the highest thrust carrying capacity for its given boundary dimensions.

---

Series of corrosion resistant housings and bearings used in heavy wash down and contaminated environments such as food, car wash, gypsum, etc. The unique double sealing arrangement makes Marathon units very effective at keeping out solid and liquid contamination. These units incorporate an insert bearing based on the Type S Conrad bearing so they can handle moderate radial loads and light thrust loads in either direction. However, since they are set screwed to the shaft, the axial load carrying capacity is determined by the holding power of the set screws.

---

ABEC-7 tolerances for machine tool applications that require high speeds and precise running accuracies. Type DS are available in 15° and 25° contact angles. These bearings are normally used in paired arrangements. They function very similarly to the Type R and 7000 series bearings except for the fact that they are much higher precision.

---

ABEC-7 tolerances for high speeds required by machine tool spindles. Very high radial stiffness because of its double row roller design. Very high radial load carrying capacity. Zero axial load carrying capacity because of the shoulderless outer ring which allows the bearing to expand with shaft thermal growth.

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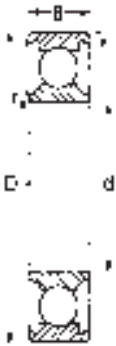
ABEC-7 tolerances for high speed. Counterbored inner and outer ring construction. Very high axial stiffness because of the 60° contact angle and larger quantity of small balls. Usually used in paired, triplex, or quad sets in order to provide adequate stiffness and capacity for the given application conditions. Primarily designed for high thrust loads and very little radial load because of the 60° contact angle.

---

Type DT has a one-piece outer ring construction with a two-piece inner ring construction. Like the Type J bearing, it has a 60° contact angle. It is also a paired assembly. Its large quantity of small balls also provides high axial stiffness as with the Type J bearings. The Type DT bearing can handle high thrust load in either direction and virtually zero radial load. It is usually paired with a radial type bearing in order to isolate it from any radial loading.

---





The MRC conrad ball bearing is a single-row radial deep groove bearing with no filling notches. It can carry significant radial loads, and, because of the uninterrupted raceway grooves and the high degree of conformity between balls and raceways, it can carry substantial thrust loads in either direction, even at very high speeds. Single-row deep groove ball bearings are offered open or with single or double shields or seals, as well as with snap rings in various combinations.

### *Cage Types and Materials*

This type of bearing is supplied with a pressed steel cage as standard; however, for special requirements, it can be supplied with a two-piece riveted machined cage of phenolic composition or bronze material.

Size	Series	Page
<b>30</b>	Extra Small	<b>42</b>
<b>R</b>	Small Inch-Size	<b>43</b>
<b>1800S</b>	Thin Section	<b>44</b>
<b>1900S</b>	Extremely Light	<b>45</b>
<b>100S</b>	Narrow-Type Light	<b>46</b>
<b>100KS</b>	Extra Light	<b>47</b>
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<b>300S</b>	Medium	<b>49</b>
<b>400S</b>	Heavy	<b>50</b>
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# 30 Series Extra Small Size

# MRC Bearing Services



These single-row radial conrad-type bearings have 4 mm to 9 mm bores (approximately  $\frac{5}{32}$ " to  $\frac{3}{8}$ " ), and are designed for very small shafts. They are suitable for high speed fractional horsepower motors and small turbines. MRC offers open, shielded, and sealed types. Some sizes are available in stainless steel. 30 Series supplied with ABMA CO radial clearance unless otherwise specified.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>		ZD <sup>2)</sup>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
	d		D		B		r <sub>a</sub>				Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease		Single and Double Sealed Grease
	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf	RPM	RPM	RPM
<b>34</b>	4	.1575	16	.6299	5	.1969	.30	.012	45	.07	1 470	<b>330</b>	600	<b>135</b>	43 000	50 000	30 000
<b>35</b>	5	.1969	19	.7480	6	.2362	.30	.012	96	.15	2 210	<b>497</b>	950	<b>214</b>	36 000	43 000	26 000
<b>36</b>	6	.2362	19	.7480	6	.2362	.30	.012	96	.15	2 210	<b>497</b>	950	<b>214</b>	36 000	43 000	26 000
<b>37</b>	7	.2756	22	.8661	7	.2756	.30	.012	110	.17	3 250	<b>731</b>	1 360	<b>306</b>	36 000	43 000	23 000
<b>38</b>	8	.3150	22	.8661	7	.2756	.30	.012	110	.17	3 250	<b>731</b>	1 360	<b>306</b>	36 000	43 000	23 000
<b>39</b>	9	.3543	26	1.0236	8	.3150	.64	.025	161	.25	4 620	<b>1 040</b>	1 960	<b>441</b>	28 000	34 000	20 000

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.





R series bearings are single-row radial conrad-type bearings that are available in inch sizes for shafts from 1/8" to 1 1/2" in diameter. Open, shielded, and sealed types are available, and many sizes are available in stainless steel. R Series supplied with ABMA CO radial clearance unless otherwise specified.

MRC Bearing Number	Bore d		Outside Diameter D		Width B						Basic Radial Load Rating				Speed Rating <sup>2)</sup>				
					Plain		Shielded or Sealed		Fillet Radius <sup>1)</sup> r <sub>a</sub>		ZD <sup>2)</sup>		Dynamic C <sub>d</sub> <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease	Shielded Oil	Single and Double Sealed Grease
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf	RPM	RPM	RPM
R-2	3.2	.1250	9.5	.3750	4.0	.1562	4.0	.1562	.30	.012	19	.03	312	70	120	27	75 000	91 000	52 000
R-2-A	3.2	.1250	12.7	.5000	4.4	.1719	4.4	.1719	.30	.012	19	.03	312	70	120	27	75 000	91 000	52 000
R-3	4.8	.1875	12.7	.5000	4.0	.1562	5.0	.1960	.30	.012	39	.06	956	215	490	110	57 000	69 000	40 000
R-4	6.4	.2500	15.9	.6250	5.0	.1960	5.0	.1960	.30	.012	45	.07	1 480	332	620	139	44 000	54 000	31 000
R-4-A	6.4	.2500	19.1	.7500	5.6	.2188	7.1	.2812	.41	.016	71	.11	2 810	632	1 160	261	39 000	48 000	27 000
R-6	9.5	.3750	22.2	.8750	5.6	.2188	7.1	.2812	.41	.016	110	.17	3 320	746	1 340	301	31 000	38 000	21 000
R-8	12.7	.5000	28.6	1.1250	6.4	.2500	7.9	.3125	.41	.016	181	.28	5 070	1 140	2 400	540	24 000	29 000	16 000
R-10	15.9	.6250	34.9	1.3750	7.1	.2812	8.7	.3438	.79	.031	226	.35	6 050	1 360	3 250	731	18 000	22 000	13 000
R-12	19.1	.7500	41.3	1.6250	7.9	.3125	11.1	.4375	.79	.031	361	.56	9 360	2 100	5 100	1 150	16 000	19 000	11 000
R-14	22.2	.8750	47.6	1.8750	9.5	.3750	12.7	.5000	.79	.031	406	.63	10 100	2 270	5 850	1 320	14 000	17 000	9 600
R-16	25.4	1.0000	50.8	2.0000	9.5	.3750	12.7	.5000	.79	.031	406	.63	10 100	2 270	6 000	1 350	13 000	16 000	9 000
R-18	28.6	1.1250	54.0	2.1250	9.5	.3750	12.7	.5000	.79	.031	510	.79	12 500	2 810	7 500	1 690	11 000	14 000	7 900
R-20	31.8	1.2500	57.2	2.2500	9.5	.3750	12.7	.5000	.79	.031	613	.95	14 000	3 150	9 300	2 090	11 000	13 000	7 500
R-24	38.1	1.5000	66.7	2.6250	11.1	.4375	14.3	.5625	.79	.031	755	1.17	16 800	3 780	11 800	2 650	9 000	11 000	6 200

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.





The 100-S Narrow-type Light Series is made up of single-row radial conrad-type bearings with bores ranging from 10 mm to 95 mm.



NOTE: This series is obsolete but is still manufactured in a few sizes for replacement parts, please check availability before designing into equipment.

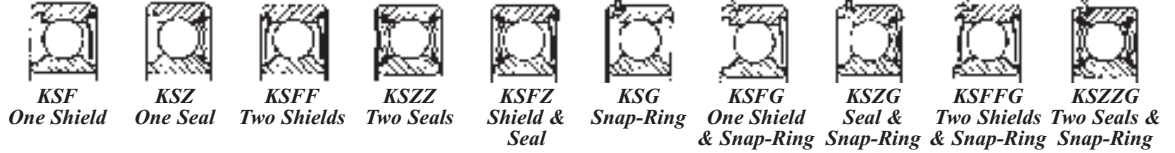
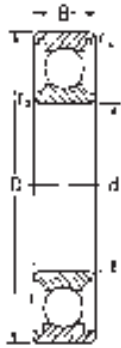
MRC Bearing Number	Bore d		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		Basic Radial Load Rating						Speed Rating <sup>2)</sup>	
									ZD <sup>2)</sup>		Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded	
	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf	Grease RPM	Oil RPM
102-S	10	.3937	32	1.2598	9	.3543	.51	.02	181	.28	5 200	1 170	2 450	551	24 000	29 000
103-S	15	.5906	37	1.4567	9	.3543	.51	.02	284	.44	7 800	1 750	3 550	798	21 000	26 000
104-S	20	.7874	42	1.6535	9	.3543	.51	.02	361	.56	9 360	2 100	5 100	1 150	17 000	21 000
105-S	25	.9843	52	2.0472	9	.3543	1.0	.04	458	.71	12 100	2 710	6 700	1 510	14 000	17 000
106-S	30	1.1811	62	2.4409	10	.3937	1.0	.04	632	.98	15 600	3 500	9 300	2 090	11 000	14 000
107-S	35	1.3780	70	2.7559	10	.3937	1.0	.04	755	1.17	16 800	3 780	11 600	2 610	10 000	12 000
108-S	40	1.5748	80	3.1496	11	.4331	1.0	.04	819	1.27	18 200	4 100	12 900	2 900	9 000	11 000
109-S	45	1.7717	85	3.3465	11	.4331	1.0	.04	1 010	1.56	19 800	4 450	16 300	3 670	8 000	9 700
110-S	50	1.9685	90	3.5433	11	.4331	1.0	.04	1 010	1.56	19 900	4 470	16 600	3 730	7 400	9 000
111-S	55	2.1654	100	3.9370	12	.4724	1.0	.04	1 220	1.89	23 400	5 260	20 000	4 500	6 800	8 300
112-S	60	2.3622	105	4.1339	12	.4724	1.0	.04	1 450	2.25	27 000	6 080	23 600	5 300	6 100	7 400
113-S	65	2.5591	115	4.5276	14	.5512	1.0	.04	1 450	2.25	27 000	6 080	23 600	5 300	6 100	7 400
114-S	70	2.7559	120	4.7244	14	.5512	1.0	.04	1 700	2.64	31 200	7 010	28 000	6 300	5 400	6 600
115-S	75	2.9528	130	5.1181	16	.6299	1.5	.06	2 260	3.50	42 300	9 520	36 000	8 090	5 100	6 200
116-S	80	3.1496	135	5.3150	16	.6299	1.5	.06	2 420	3.75	44 200	9 940	39 000	8 770	4 800	5 900
117-S	85	3.3465	145	5.7087	18	.7087	1.5	.06	2 850	4.42	52 700	11 800	45 500	10 200	4 500	5 500
118-S	90	3.5433	150	5.9055	18	.7087	1.5	.06	2 850	4.42	52 700	11 800	46 500	10 500	4 300	5 200
119-S	95	3.7402	160	6.2992	20	.7874	1.5	.06	3 530	5.47	63 700	14 300	57 000	12 800	4 000	4 900

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33⅓ RPM.



The 100-KS Extra Light Series consists of single-row radial conrad-type bearings made with bores from 10 mm to 320 mm for light to moderate radial loads, two-directional thrust loads, or a combination of both, where space is somewhat limited. This series is available in plain, shielded, or sealed types, as well as with snap-rings.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>				
	d	in	D	in	B	in	r <sub>a</sub>	in	ZD <sup>2)</sup>		Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease	Shielded Oil	Single and Double Sealed Grease
									mm	in	N	lbf	N	lbf	RPM	RPM	RPM
100-KS	10	.3937	26	1.0236	8	.3150	.30	.012	181	.28	4 620	1 040	1 960	440	30 000	36 000	19 000
101-KS	12	.4724	28	1.1024	8	.3150	.30	.012	181	.28	5 070	1 140	2 360	530	26 000	32 000	17 000
102-KS	15	.5906	32	1.2598	9	.3543	.30	.012	206	.32	5 590	1 260	2 850	640	22 000	28 000	14 000
103-KS	17	.6693	35	1.3780	10	.3937	.30	.012	226	.35	6 050	1 360	3 250	730	19 000	24 000	13 000
104-KS	20	.7874	42	1.6535	12	.4724	.64	.025	361	.56	9 360	2 100	5 000	1 120	17 000	20 000	11 000
105-KS	25	.9843	47	1.8504	12	.4724	.64	.025	458	.71	11 200	2 520	6 550	1 470	15 000	18 000	9 500
106-KS	30	1.1811	55	2.1654	13	.5118	1.0	.04	561	.87	13 300	2 990	8 300	1 870	12 000	15 000	8 000
107-KS	35	1.3780	62	2.4409	14	.5512	1.0	.04	691	1.07	15 800	3 570	10 200	2 290	10 000	13 000	7 000
108-KS	40	1.5748	68	2.6772	15	.5906	1.0	.04	909	1.41	20 800	4 680	11 600	2 610	9 500	12 000	6 300
109-KS	45	1.7717	75	2.9528	16	.6299	1.0	.04	1 090	1.69	23 400	5 270	16 600	3 730	9 000	11 000	5 600
110-KS	50	1.9685	80	3.1496	16	.6299	1.0	.04	1 180	1.83	24 700	5 560	18 000	4 050	8 500	10 000	5 000
111-KS	55	2.1654	90	3.5433	18	.7087	1.0	.04	1 390	2.16	28 100	6 320	21 600	4 880	7 500	9 000	4 500
112-KS	60	2.3622	95	3.7402	18	.7087	1.0	.04	1 610	2.49	32 500	7 310	25 000	5 620	6 700	8 000	4 300
113-KS	65	2.5591	100	3.9370	18	.7087	1.0	.04	1 730	2.68	33 800	7 600	27 000	6 070	6 300	7 500	4 000
114-KS	70	2.7559	110	4.3307	20	.7874	1.0	.04	2 100	3.25	41 000	9 220	32 500	7 310	6 000	7 000	3 600
115-KS	75	2.9528	115	4.5276	20	.7874	1.0	.04	2 260	3.50	42 300	9 510	35 500	7 970	5 600	6 700	3 400
116-KS	80	3.1496	125	4.9213	22	.8661	1.0	.04	2 650	4.11	50 700	11 400	41 500	9 330	5 300	6 300	3 200
117-KS	85	3.3465	130	5.1181	22	.8661	1.0	.04	2 860	4.43	52 700	11 800	45 000	10 100	5 000	6 000	3 000
118-KS	90	3.5433	140	5.5118	24	.9449	1.5	.06	3 280	5.08	61 800	13 900	51 000	11 500	4 800	5 600	2 800
119-KS	95	3.7402	145	5.7087	24	.9449	1.5	.06	3 530	5.47	63 700	14 300	54 000	12 100	4 500	5 300	2 800
120-KS	100	3.9370	150	5.9055	24	.9449	1.5	.06	3 530	5.47	63 700	14 300	54 000	12 100	4 300	5 000	2 600
121-KS	105	4.1339	160	6.2992	26	1.0236	2.0	.08	4 330	6.72	79 300	17 800	65 500	14 700	4 000	4 800	2 400
122-KS	110	4.3307	170	6.6929	28	1.1024	2.0	.08	4 660	7.23	81 800	18 400	73 500	16 500	3 800	4 500	2 400
124-KS	120	4.7244	180	7.0866	28	1.1024	2.0	.08	5 000	7.75	85 200	19 100	80 000	18 000	3 400	4 000	2 200
126-KS	130	5.1181	200	7.8740	33	1.2992	2.0	.08	5 960	9.24	106 000	23 800	100 000	22 500	3 200	3 800	2 000
128-KS <sup>4)</sup>	140	5.5118	210	8.2677	33	1.2992	2.0	.08	6 900	10.7	111 000	25 000	108 000	24 300	3 000	3 600	1 800
130-KS <sup>4)</sup>	150	5.9055	225	8.8583	35	1.3780	2.0	.08	8 385	13.0	125 000	28 100	125 000	28 100	2 600	3 200	1 700
132-KS <sup>4)</sup>	160	6.2992	240	9.4488	38	1.4961	2.0	.08	9 030	14.0	143 000	32 100	143 000	32 100	2 400	3 000	1 600
134-KS <sup>4)</sup>	170	6.6929	260	10.2362	42	1.6535	2.0	.08	11 800	18.3	168 000	37 800	173 000	38 900	2 200	2 800	1 500
136-KS <sup>4)</sup>	180	7.0866	280	11.0236	46	1.8110	2.0	.08	11 400	17.7	190 000	42 700	200 000	45 000	2 000	2 600	1 400
138-KS <sup>4)</sup>	190	7.4803	290	11.4173	46	1.8110	2.0	.08	13 400	20.8	195 000	43 800	216 000	48 600	2 000	2 600	1 400
140-KS <sup>4)</sup>	200	7.8740	310	12.2047	51	2.0079	2.0	.08	15 900	24.6	216 000	48 600	245 000	55 100	1 900	2 400	1 300
144-KS <sup>4)</sup>	220	8.6614	340	13.3868	56	2.2047	2.5	.10	18 600	28.9	247 000	55 500	290 000	65 200	1 800	2 200	1 100
148-KS <sup>4)</sup>	240	9.4488	360	14.1732	56	2.2047	2.5	.10	19 500	30.2	255 000	57 300	315 000	70 800	1 700	2 000	1 000
152-KS <sup>4)</sup>	260	10.2362	400	15.7480	65	2.5591	3.0	.12	23 900	37.0	291 000	65 400	375 000	84 300	1 500	1 800	940
156-KS <sup>4)</sup>	280	11.0236	420	16.5354	65	2.5591	3.0	.12	25 700	39.9	302 000	67 900	405 000	91 000	1 400	1 700	890
160-KS <sup>4)</sup>	300	11.8110	460	18.1102	74	2.9134	3.0	.12	31 700	49.2	358 000	80 500	500 000	112 000	1 200	1 500	780
164-KS <sup>4)</sup>	320	12.5984	480	18.8976	74	2.9134	3.0	.12	34 000	52.7	371 000	83 400	540 000	121 000	1 100	1 400	730

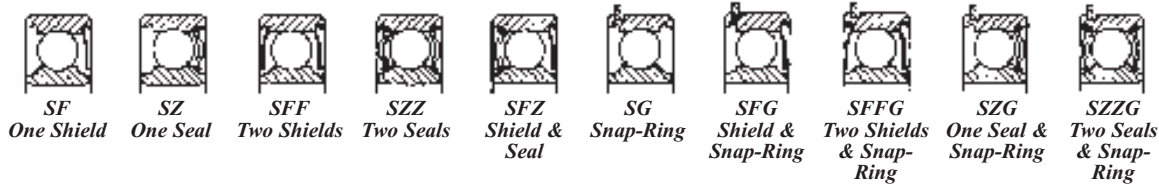
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>4)</sup> Typically non-stocked sizes, please check availability before designing into equipment.



200-S Light Series bearings are single-row radial conrad-type bearings made with bores from 10 mm to 120 mm. They are used in applications with moderate to heavy radial loads, two-directional thrust loads, or a combination of both.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>				
	d	in	D	in	B	in	r <sub>a</sub>	in	ZD <sup>2</sup>		Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease Oil		Single and Double Sealed Grease
									mm	in	N	lbf	N	lbf	RPM	RPM	RPM
200-S	10	.3937	30	1.1811	9	.3543	.64	.025	181	.28	5 070	1 140	2 360	531	24 000	30 000	17 000
201-S	12	.4724	32	1.2598	10	.3937	.64	.025	252	.39	6 890	1 550	3 100	697	22 000	28 000	15 000
202-S	15	.5906	35	1.3780	11	.4331	.64	.025	290	.45	7 800	1 750	3 250	843	19 000	24 000	13 000
203-S	17	.6693	40	1.5748	12	.4724	.64	.025	361	.56	9 560	2 150	4 750	1 070	17 000	20 000	12 000
204-S	20	.7874	47	1.8504	14	.5512	1.0	.04	503	.78	12 700	2 860	6 550	1 470	15 000	18 000	10 000
205-S	25	.9843	52	2.0472	15	.5906	1.0	.04	568	.88	14 000	3 150	7 800	1 750	12 000	15 000	8 500
206-S	30	1.1811	62	2.4409	16	.6299	1.0	.04	819	1.27	19 500	4 380	11 200	2 520	10 000	13 000	7 500
207-S	35	1.3780	72	2.8346	17	.6693	1.0	.04	1 110	1.72	25 500	5 730	15 300	3 440	9 000	11 000	6 300
208-S	40	1.5748	80	3.1496	18	.7087	1.0	.04	1 360	2.11	30 700	6 900	19 000	4 270	8 500	10 000	5 600
209-S	45	1.7717	85	3.3465	19	.7480	1.0	.04	1 510	2.35	33 200	7 460	21 600	4 860	7 500	9 000	5 000
210-S	50	1.9685	90	3.5433	20	.7874	1.0	.04	1 610	2.50	35 100	7 890	23 200	5 220	7 000	8 500	4 800
211-S	55	2.1654	100	3.9370	21	.8268	1.5	.06	2 040	3.16	43 600	9 800	29 000	6 520	6 300	7 500	4 300
212-S	60	2.3622	110	4.3307	22	.8661	1.5	.06	2 280	3.53	47 500	10 700	32 500	7 310	6 000	7 000	4 000
213-S	65	2.5591	120	4.7244	23	.9055	1.5	.06	2 770	4.30	55 900	12 600	40 500	9 110	5 300	6 300	3 600
214-S	70	2.7559	125	4.9213	24	.9449	1.5	.06	3 060	5.18	60 500	13 600	45 000	10 100	5 000	6 000	3 400
215-S	75	2.9528	130	5.1181	25	.9843	1.5	.06	3 350	5.20	66 300	14 900	49 000	11 000	4 800	5 600	3 200
216-S	80	3.1496	140	5.5118	26	1.0236	2.0	.08	3 630	5.63	72 800	16 400	53 000	11 900	4 500	5 300	3 000
217-S	85	3.3465	150	5.9055	28	1.1024	2.0	.08	4 260	6.60	83 200	18 700	64 000	14 400	4 300	5 000	2 800
218-S	90	3.5433	160	6.2992	30	1.1811	2.0	.08	5 050	7.83	95 600	21 500	73 500	16 500	3 800	4 500	2 600
219-S	95	3.7402	170	6.6929	32	1.2598	2.0	.08	5 670	8.79	108 000	24 300	81 500	18 300	3 600	4 300	2 400
220-S	100	3.9370	180	7.0866	34	1.3386	2.0	.08	6 450	10.00	124 000	27 900	93 000	20 900	3 400	4 000	2 400
221-S	105	4.1339	190	7.4803	36	1.4173	2.0	.08	7 280	11.3	133 000	29 900	104 000	23 400	3 200	3 800	2 200
222-S	110	4.3307	200	7.8740	38	1.4961	2.0	.08	8 190	12.7	143 000	32 100	118 000	26 500	3 000	3 600	2 000
224-S	120	4.7244	215	8.4646	40	1.5748	2.0	.08	8 970	13.9	146 000	32 800	118 000	26 500	2 800	3 400	1 900

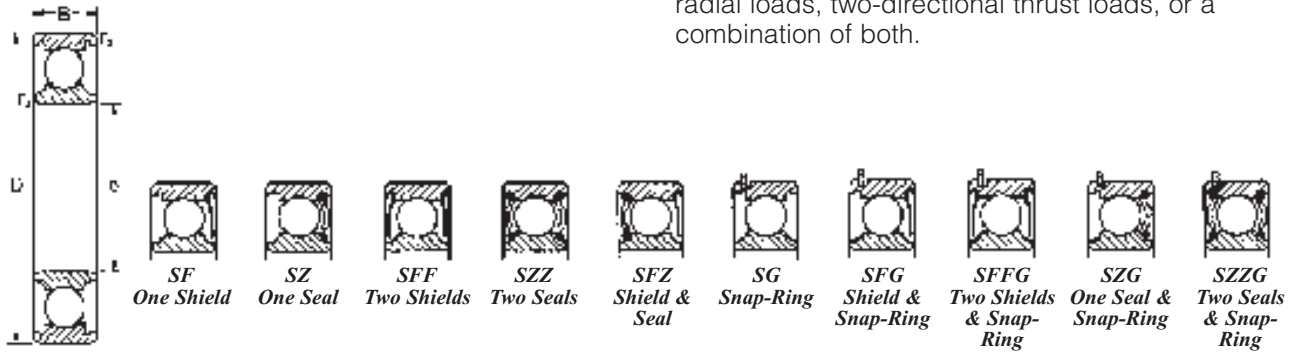
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

300-S Medium Series bearings are used with heavy radial loads, two-directional thrust loads, or a combination of both.



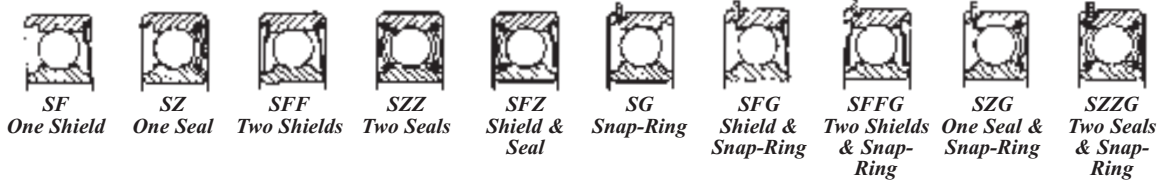
MRC Bearing Number	Bore d		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		ZD <sup>2)</sup>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>			
											Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease		Oil	Double Sealed Grease
											N	lbf	N	lbf	RPM	RPM	RPM	
300-S	10	.3937	35	1.3780	11	.4331	.64	.025	303	.47	8 060	1 810	3 400	764	20 000	26 000	15 000	
301-S	12	.4724	37	1.4567	12	.4724	1.0	.04	381	.59	9 750	2 190	4 150	933	19 000	24 000	14 000	
302-S	15	.5906	42	1.6535	13	.5118	1.0	.04	439	.68	11 400	2 560	5 400	1 210	17 000	20 000	12 000	
303-S	17	.6693	47	1.8504	14	.5512	1.0	.04	535	.83	13 500	3 030	6 550	1 470	16 000	19 000	11 000	
304-S	20	.7874	52	2.0472	15	.5906	1.0	.04	632	.98	15 900	3 570	7 800	1 750	13 000	16 000	9 500	
305-S	25	.9843	62	2.4409	17	.6693	1.0	.04	864	1.34	21 200	4 760	10 800	2 430	11 000	14 000	7 500	
306-S	30	1.1811	72	2.8346	19	.7480	1.0	.04	1 210	1.88	28 100	6 320	16 000	3 600	9 000	11 000	6 300	
307-S	35	1.3780	80	3.1496	21	.8268	1.5	.06	1 460	2.26	33 200	7 460	19 000	4 270	8 500	10 000	6 000	
308-S	40	1.5748	90	3.5433	23	.9055	1.5	.06	1 820	2.82	41 000	9 220	24 000	5 400	7 500	9 000	5 000	
309-S	45	1.7717	100	3.9370	25	.9843	1.5	.06	2 440	3.62	52 700	11 900	31 500	7 080	6 700	8 000	4 500	
310-S	50	1.9685	110	4.3307	27	1.0630	2.0	.08	2 900	4.50	61 800	13 900	38 000	8 540	6 300	7 500	4 300	
311-S	55	2.1654	120	4.7244	29	1.1417	2.0	.08	3 410	5.28	71 500	16 100	45 000	10 100	5 600	6 700	3 800	
312-S	60	2.3622	130	5.1181	31	1.2205	2.0	.08	3 950	6.13	81 900	18 400	52 000	11 700	5 000	6 000	3 400	
313-S	65	2.5591	140	5.5118	33	1.2992	2.0	.08	4 540	7.03	92 300	20 800	60 000	13 500	4 800	5 600	3 200	
314-S	70	2.7559	150	5.9055	35	1.3780	2.0	.08	5 160	8.00	104 000	23 400	68 000	15 300	4 500	5 300	3 000	
315-S	75	2.9528	160	6.2992	37	1.4567	2.0	.08	5 820	9.03	114 000	25 600	76 500	17 200	4 300	5 000	2 800	
316-S	80	3.1496	170	6.6929	39	1.5354	2.0	.08	6 515	10.1	124 000	27 900	86 500	19 400	3 800	4 500	2 600	
317-S	85	3.3465	180	7.0866	41	1.6142	2.5	.10	7 290	11.3	133 000	29 900	96 500	21 700	3 600	4 300	2 400	
318-S	90	3.5433	190	7.4803	43	1.6929	2.5	.10	8 060	12.5	143 000	32 100	108 000	24 300	3 400	4 000	2 400	
319-S	95	3.7402	200	7.8740	45	1.7717	2.5	.10	8 900	13.8	153 000	34 400	118 000	26 500	3 200	3 800	2 200	
320-S	100	3.9370	215	8.4646	47	1.8504	2.5	.10	10 600	16.5	174 000	39 100	140 000	31 500	3 000	3 600	2 100	
321-S	105	4.1339	225	8.8583	49	1.9291	2.5	.10	11 600	18.0	182 000	40 800	153 000	34 400	2 800	3 400	2 000	
322-S	110	4.3307	240	9.4488	50	1.9685	2.5	.10	13 600	21.1	203 000	45 600	180 000	40 500	2 600	3 200	1 800	
324-S	120	4.7244	260	10.2362	55	2.1654	2.5	.10	13 600	21.1	208 000	46 700	186 000	41 800	2 400	3 000	—	

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33⅓ RPM.



This series is made up of single-row radial conrad-type bearings made with bores ranging from 17 mm to 110 mm. They are used in applications with very heavy radial loads, two-directional thrust loads, or a combination of both.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>				
	d	in	D	in	B	in	r <sub>a</sub>	in	ZD <sup>2)</sup>		Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease Oil		Single and Double Sealed Grease
									mm	in	N	lbf	N	lbf	RPM	RPM	RPM
403-S	17	.6693	62	2.4409	17	.6693	1.0	.04	968	1.50	22 900	5 150	10 800	2 430	12 000	15 000	8 500
404-S	20	.7874	72	2.8346	19	.7480	1.0	.04	1 370	2.12	30 700	6 900	15 000	3 370	10 000	13 000	7 300
405-S	25	.9843	80	3.1496	21	.8268	1.5	.06	1 590	2.47	35 800	8 050	19 300	4 340	9 000	11 000	6 400
406-S	30	1.1811	90	3.5433	23	.9055	1.5	.06	1 950	3.02	43 600	9 800	23 600	5 310	8 500	10 000	5 600
407-S	35	1.3780	100	3.9370	25	.9843	1.5	.06	2 540	3.94	55 300	12 400	31 000	6 970	7 000	8 500	4 900
408-S	40	1.5748	110	4.3307	27	1.0630	2.0	.08	2 980	4.62	63 700	14 300	36 500	8 210	6 700	8 000	4 400
409-S	45	1.7717	120	4.7244	29	1.1417	2.0	.08	3 710	5.75	76 100	17 100	45 000	10 100	6 000	7 000	4 000
410-S	50	1.9685	130	5.1181	31	1.2205	2.0	.08	4 520	7.00	87 100	19 600	52 000	11 700	5 200	6 300	3 700
411-S	55	2.1654	140	5.5118	33	1.2992	2.0	.08	5 100	7.90	99 500	22 400	62 000	13 900	5 000	6 000	3 400
412-S	60	2.3622	150	5.9055	35	1.3780	2.0	.08	5 710	8.86	108 000	24 300	69 500	15 600	4 800	5 600	3 100
413-S	65	2.5591	160	6.2992	37	1.4567	2.0	.08	6 370	9.87	119 000	26 800	78 000	17 500	4 500	5 300	2 900
414-S	70	2.7559	180	7.0866	42	1.6535	2.5	.10	8 510	13.2	143 000	32 100	104 000	23 400	3 800	4 500	2 600
415-S	75	2.9528	190	7.4803	45	1.7717	2.5	.10	9 350	14.5	153 000	34 400	114 000	25 600	3 600	4 300	2 500
416-S	80	3.1496	200	7.8740	48	1.8898	2.5	.10	10 200	15.8	163 000	36 600	125 000	28 100	3 400	4 000	2 300
417-S	85	3.3465	210	8.2677	52	2.0472	3.0	.12	11 000	17.1	174 000	39 100	137 000	30 800	3 200	3 800	2 200
418-S	90	3.5433	225	8.8583	54	2.1260	3.0	.12	12 800	19.9	186 000	41 800	150 000	33 700	3 000	3 600	2 100
419-S <sup>4)</sup>	95	3.7402	250	9.8425	55	2.1654	3.0	.12	13 800	21.4	203 000	45 600	173 000	38 900	2 700	3 300	1 900
420-S <sup>4)</sup>	100	3.9370	265	10.4331	60	2.3622	3.0	.12	15 900	24.6	225 000	50 600	200 000	45 000	2 500	3 100	1 800
421-S <sup>4)</sup>	105	4.1339	290	11.4173	65	2.5591	3.0	.12	18 100	28.0	247 000	55 500	228 000	51 300	2 400	2 900	1 600
422-S <sup>4)</sup>	110	4.3307	320	12.5984	70	2.7559	3.0	.12	20 300	31.6	270 000	60 700	260 000	58 500	2 100	2 600	1 500

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>4)</sup> Typically non-stocked sizes, please check availability before designing into equipment.





**SFFC**  
Metal Shields



**SLLC Removable**  
Metal Shields



**SZZC Synthetic**  
Rubber Seals

Cartridge-type bearings have an extra large grease chamber packed with high quality lubricant. For applications where space for a lubrication system is limited or conditions demand a larger grease supply inside bearing.

Bearings designated SFFC have non-removable metal shields. Many sizes are available with removable shields (SLLC) or synthetic rubber seals (SZZC).

MRC Bearing Number	Bore d		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		ZD <sup>2)</sup>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>			
											Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease		Oil	Double Sealed Grease
											N	lbf	N	lbf	RPM	RPM	RPM	
200-SFFC	10	.3937	30	1.1811	14.29	9/16	.64	.025	181	.28	5 070	1 140	2 400	540	24 000	30 000	17 000	
201-SFFC	12	.4724	32	1.2598	15.88	5/8	.64	.025	252	.39	6 760	1 520	3 000	674	22 000	28 000	15 000	
202-SFFC	15	.5906	35	1.3780	15.88	5/8	.64	.025	290	.45	7 610	1 710	3 750	843	19 000	24 000	13 000	
203-SFFC	17	.6693	40	1.5748	17.46	11/16	.64	.025	361	.56	9 560	2 150	4 500	1 010	17 000	20 000	12 000	
204-SFFC	20	.7874	47	1.8504	20.64	13/16	1.0	.04	503	.78	13 000	2 920	6 700	1 510	15 000	18 000	10 000	
205-SFFC	25	.9843	52	2.0472	20.64	13/16	1.0	.04	568	.88	15 100	3 390	8 150	1 830	12 000	15 000	8 500	
206-SFFC	30	1.1811	62	2.4409	23.81	15/16	1.0	.04	819	1.27	20 800	4 680	11 400	2 560	10 000	13 000	7 500	
207-SFFC	35	1.3780	72	2.8346	26.99	1 1/16	1.0	.04	1 140	1.76	26 500	5 960	15 300	3 440	9 000	11 000	6 300	
208-SFFC	40	1.5748	80	3.1496	30.16	1 3/16	1.0	.04	1 450	2.25	32 500	7 310	20 000	4 550	8 500	10 000	5 600	
209-SFFC	45	1.7717	85	3.3465	30.16	1 3/16	1.0	.04	1 640	2.54	36 400	8 180	22 800	5 130	7 500	9 000	5 000	
210-SFFC	50	1.9685	90	3.5433	30.16	1 3/16	1.0	.04	1 610	2.50	35 100	7 890	23 200	5 220	7 000	8 500	4 800	
211-SFFC	55	2.1654	100	3.9370	33.34	1 5/16	1.5	.06	2 040	3.16	39 700	8 920	29 000	6 520	6 300	7 500	4 300	
213-SFFC	65	2.5591	120	4.7244	38.10	1 1/2	1.5	.06	3 050	4.73	62 400	14 000	44 000	9 890	5 300	6 300	3 600	
214-SFFC	70	2.7559	125	4.9213	39.69	1 5/8	1.5	.06	3 050	4.73	62 400	14 000	44 000	9 890	5 000	6 000	3 400	
216-SFFC	80	3.1496	140	5.5118	44.45	1 3/4	2.0	.08	3 630	5.63	78 000	17 500	53 000	11 900	4 500	5 300	3 000	
304-SFFC	20	.7874	52	2.0472	22.23	7/8	1.0	.04	632	.98	15 900	3 570	7 800	1 750	13 000	16 000	9 500	
305-SFFC	25	.9843	62	2.4409	25.40	1	1.0	.04	864	1.34	21 000	4 770	11 000	2 470	11 000	14 000	7 500	
306-SFFC	30	1.1811	72	2.8346	30.16	1 1/16	1.0	.04	1 290	2.00	29 600	6 650	16 600	3 730	9 000	11 000	6 300	
307-SFFC	35	1.3780	80	3.1496	34.93	1 3/8	1.5	.06	1 590	2.47	36 400	8 180	20 000	4 500	8 500	10 000	6 000	
308-SFFC	40	1.5748	90	3.5433	36.51	1 7/16	1.5	.06	2 020	3.13	44 200	9 940	26 000	5 850	7 500	9 000	5 000	
309-SFFC	45	1.7717	100	3.9370	39.69	1 9/16	1.5	.06	2 330	3.62	52 000	11 700	30 000	6 740	6 700	8 000	4 500	
310-SFFC	50	1.9685	110	4.3307	44.45	1 3/4	2.0	.08	2 900	4.50	61 800	13 900	38 000	8 540	6 300	7 500	4 300	
311-SFFC	55	2.1654	120	4.7244	49.21	1 5/16	2.0	.08	3 410	5.28	71 500	16 100	45 000	10 100	5 600	6 700	3 800	
312-SFFC	60	2.3622	130	5.1181	53.98	2 1/8	2.0	.08	3 950	6.13	81 900	18 400	52 000	11 700	5 000	6 000	3 400	
313-SFFC	65	2.5591	140	5.5118	58.74	2 5/16	2.0	.08	4 530	7.03	92 300	20 700	60 000	13 500	4 800	5 600	3 200	
314-SFFC	70	2.7559	150	5.9055	63.50	2 1/2	2.0	.08	5 160	8.00	104 000	23 400	68 000	15 300	4 500	5 300	3 000	
315-SFFC	75	2.9528	160	6.2992	68.26	2 11/16	2.0	.08	6 530	10.1	124 000	27 900	85 000	19 100	4 300	5 000	2 800	
316-SFFC	80	3.1496	170	6.6929	68.26	2 11/16	2.0	.08	7 280	11.3	133 000	29 900	95 000	21 400	3 800	4 500	2 600	
317-SFFC	85	3.3465	180	7.0866	73.03	2 7/8	2.5	.10	7 280	11.3	133 000	29 900	96 500	21 700	3 600	4 300	2 400	
318-SFFC	90	3.5433	190	7.4803	73.03	2 7/8	2.5	.10	8 060	12.5	143 000	32 100	108 000	24 300	3 400	4 000	2 400	
320-SFFC	100	3.9370	215	8.4646	82.55	3 1/4	2.5	.10	11 600	18.0	182 000	40 900	150 000	33 700	3 000	3 600	2 100	

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

**Dynamic and static equivalent radial load and life rating**

**Dynamic equivalent radial load**

$P = XF_R + YF_A$      $P$  = Dynamic equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load  
 $Z$  = Number of balls  
 $D$  = Ball diameter  
 $X$  = Radial load factor  
 $Y$  = Thrust load factor  
 $e$  = Limiting factor for  $F_A/F_R$

**Life rating**

$L_{10} = \left(\frac{C}{P}\right)^3$  (Millions of revolutions)

or

$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3$  (Hours)

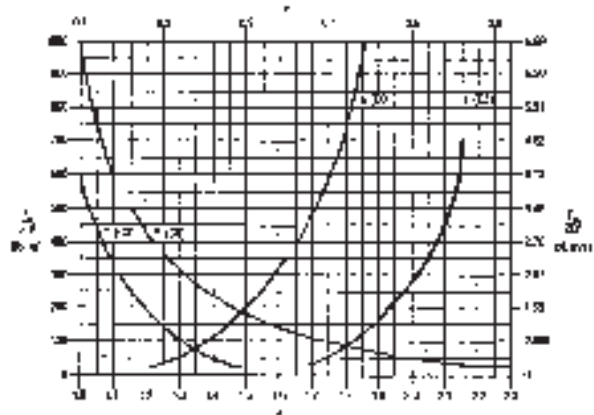
$C$  = Basic dynamic load rating  
 $P$  = Dynamic equivalent radial load  
 $n$  = Speed in RPM

**Static equivalent radial load**

$P_0 = 0.6 F_R + 0.5 F_A$   
 $P_0$  is always  $\geq F_R$   
 $P_0$  = Static equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load

Internal Radial Clearance	$F_A$ $ZD^2$		$F_A > e F_R$		e
	Units N, mm	Units lb, in	X	Y	
Standard (ABMA C0)	0.172	25		2.30	0.19
	0.345	50		1.99	0.22
	0.689	100		1.71	0.26
	1.03	150		1.56	0.28
	1.38	200	0.56	1.45	0.30
	2.07	300		1.31	0.34
	3.45	500		1.15	0.38
	5.17	750		1.04	0.42
6.89	1000		1.00	0.44	
Loose (ABMA C3)	0.172	25		1.47	0.38
	0.345	50		1.40	0.40
	0.689	100		1.30	0.43
	1.03	150		1.23	0.46
	1.38	200	0.44	1.19	0.47
	2.07	300		1.12	0.50
	3.45	500		1.02	0.55
	5.17	750		1.00	0.56
6.89	1000		1.00	0.56	

When  $F_A/F_R \leq e$ , use  $X = 1.0$ ,  $Y = 0$ .  
 Values of  $Y$  and  $e$  for loads not shown are obtained from chart to the right.



### Dynamic equivalent radial load and life calculation examples

Bearing size: 309S  
 Speed = 2000 RPM  
 Basic dynamic load rating (C) = 11900 lbf  
 ZD<sup>2</sup> = 3.62

#### ABMA CO Internal Clearance

##### Case 1

Radial load (F<sub>R</sub>) = 1890  
 Equivalent load (P) = X F<sub>R</sub> + Y F<sub>A</sub>  
 P = F<sub>R</sub> = 1890  
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{11900}{1890}\right)^3 = 249.6 \times 10^6 \text{ Rev.}$

or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{11900}{1890}\right)^3$   
 = 2080 Hrs

##### Case 2

Radial load (F<sub>R</sub>) = 1890  
 Thrust load (F<sub>A</sub>) = 1250  
 Equivalent load (P) = X F<sub>R</sub> + Y F<sub>A</sub>  
 F<sub>A</sub>/ZD<sup>2</sup> = 1250/3.62 = 345  
 X = 0.56  
 Y = 1.27  
 P = 0.56 × 1890 + 1.27 × 1250 = 2646  
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{11900}{2646}\right)^3 = 91.0 \times 10^6 \text{ Rev.}$

or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{11900}{2646}\right)^3$   
 = 758 Hrs

##### Case 3

Thrust load (F<sub>A</sub>) = 1250  
 Equivalent load (P) = X F<sub>R</sub> + Y F<sub>A</sub>  
 F<sub>A</sub>/ZD<sup>2</sup> = 1250/3.62 = 345  
 Y = 1.27  
 P = 1.27 × 1250 = 1588  
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{11900}{1588}\right)^3 = 420.8 \times 10^6 \text{ Rev.}$

or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{11900}{1588}\right)^3$   
 = 3507 Hrs

#### ABMA C3 Internal Clearance

##### Case 1

Radial load (F<sub>R</sub>) = 1890  
 Equivalent load (P) = X F<sub>R</sub> + Y<sub>A</sub>  
 P = F<sub>R</sub> = 1890  
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{11900}{1890}\right)^3 = 249.6 \times 10^6 \text{ Rev.}$

or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{11900}{1890}\right)^3$   
 = 2080 Hrs

##### Case 2

Radial load (F<sub>R</sub>) = 1890  
 Thrust load (F<sub>A</sub>) = 1250  
 Equivalent load (P) = X F<sub>R</sub> + Y F<sub>A</sub>  
 F<sub>A</sub>/ZD<sup>2</sup> = 1250/3.62 = 345  
 X = 0.44  
 Y = 1.08  
 P = 0.44 × 1890 + 1.08 × 1250 = 2182  
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{11900}{2182}\right)^3 = 162.2 \times 10^6 \text{ Rev.}$

or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{11900}{2182}\right)^3$   
 = 1352Hrs

##### Case 3

Thrust load (F<sub>A</sub>) = 1250  
 Equivalent load (P) = X F<sub>R</sub> + Y F<sub>A</sub>  
 F<sub>A</sub>/ZD<sup>2</sup> = 1250/3.62 = 345  
 Y = 1.08  
 P = 1.08 × 1250 = 1350  
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{11900}{1350}\right)^3 = 684.9 \times 10^6 \text{ Rev.}$

or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{11900}{1350}\right)^3$   
 = 5708 Hrs

Part Numbering System

Basic Conrad Series

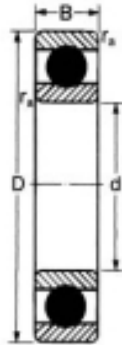
- 100KS
- 200S
- 300S

Sealing Options

- ZZ- Two contact seals
- FF- Two shields
- FFP- Two low friction seals

Other suffixes

- HYB- Ceramic balls
- #1- ABEC 1

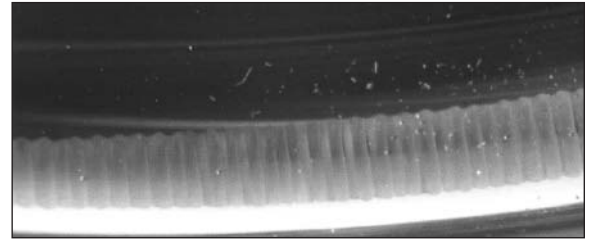


MRC hybrid ball bearings are stocked in an open version in the sizes listed. In most cases, hybrid bearings can also be supplied with seals, shields, or low friction seals through the MRC Made-to-Order (MTO) program. In addition to those listed, other sizes of the 200S and 300S series as well as the 100KS series can be supplied through the MTO program. Most series of angular contact ball bearings can also be supplied through MTO.

Designation	d	D	B	r1,2 min	DYNAMIC	STATIC	SPEED	Mass	
	mm	mm	mm	mm	C	Co	RPM	kg	lbs
306S-HYB#1	30	72	19	1	6,700	3,200	14,300	0.328	0.72
207S-HYB#1	35	72	17	1.1	6,100	3,300	14,300	0.265	0.58
307S-HYB#1	35	80	21	1.5	7,900	3,800	13,200	0.422	0.93
208S-HYB#1	40	80	18	1.1	7,300	3,800	12,100	0.334	0.74
308S-HYB#1	40	90	23	1.5	9,500	4,800	12,100	0.580	1.28
209S-HYB#1	45	85	19	1.1	7,900	4,300	12,100	0.384	0.85
309S-HYB#1	45	100	25	1.5	12,400	6,300	10,450	0.769	1.70
210S-HYB#1	50	90	20	1.1	8,300	4,600	11,000	0.427	0.94
310S-HYB#1	50	110	27	2	14,600	7,600	9,350	0.997	2.20
211S-HYB#1	55	100	21	1.5	10,400	5,800	9,900	0.564	1.24
311S-HYB#1	55	120	29	2	16,700	9,000	8,800	1.282	2.83
212S-HYB#1	60	110	22	1.5	12,400	7,200	8,800	0.737	1.62
312S-HYB#1	60	130	31	2	19,400	10,400	7,700	1.606	3.54
213S-HYB#1	65	120	23	1.5	13,100	8,100	8,250	0.946	2.09
313S-HYB#1	65	140	33	2	21,900	12,000	7,370	1.957	4.31
214S-HYB#1	70	125	24	1.5	14,300	9,000	7,700	1.017	2.24
314S-HYB#1	70	150	35	2	24,900	13,600	6,930	2.181	4.81
215S-HYB#1	75	130	25	1.5	15,500	9,800	7,370	1.106	2.44
315S-HYB#1	75	160	37	2	26,700	15,200	6,160	2.884	6.36
216S-HYB#1	80	140	26	2	16,400	11,000	6,600	1.358	2.99
316S-HYB#1	80	170	39	2.1	29,200	17,200	6,160	3.415	7.53
217S-HYB#1	85	150	28	2	19,600	12,800	6,160	1.712	3.77
317S-HYB#1	85	180	41	2.1	31,500	19,200	5,500	4.012	8.85
218S-HYB#1	90	160	30	2	22,700	14,700	5,830	2.082	4.59
318S-HYB#1	90	190	43	2.1	33,900	21,500	5,280	4.657	10.27
220S-HYB#1	100	180	34	2	28,500	18,500	5,280	3.006	6.63
222S-HYB#1	110	200	38	2	33,900	23,500	4,730	4.169	9.19
224S-HYB#1	120	215	40	2	32,800	23,500	4,400	4.935	10.88
226S-HYB#1	130	230	40	3	37,100	26,300	3,960	5.471	12.06
228S-HYB#1	140	250	42	3	37,100	29,900	3,740	7.260	16.01
230S-HYB#1	150	270	45	3	39,100	33,100	3,520	10.855	23.94
232S-HYB#1	160	290	48	3	41,800	37,100	3,300	13.583	29.95
236S-HYB#1	180	320	52	4	51,500	47,800	3,960	17.319	38.19

### Prevents Electrical Arcing

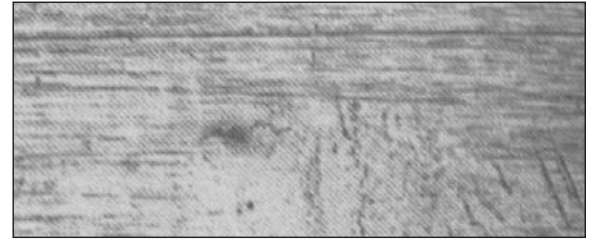
When electrical current passes across bearings, a washboard or fluting pattern appears on the raceways, in addition to a darkened grey appearance. This damage usually results in excessive noise which requires that the bearing be removed. Besides the surface damage, premature aging of the lubricant also occurs. The natural insulating properties of ceramic material eliminates this type of damage.



*Fluting created by electrical arcing*

### Lower Maintenance Costs

Maintenance costs can quickly add up if a bearing must be changed frequently. Anything that extends the service life of a bearing without increasing maintenance costs will reduce the operating cost of the equipment. Though the initial cost of a hybrid bearing is higher than a standard steel bearing, the difference is quickly recovered in maintenance savings. Less friction also results in lower energy costs.



*Wear caused by static vibration*

### Extended Service Life

Most bearings are designed into applications based on loading conditions and do not take into account factors such as lubrication, contamination and maintenance. Without proper attention to these external factors, a steel bearing rarely reaches its design L10 life and therefore has a shortened service life. Because of the properties of ceramics, the service life of a hybrid bearing is up to 10 times that of a standard steel bearing. And longer service life reduces the need for maintenance on your machine as well as the costly interruptions in production.

conditions or, if applicable, a higher rotational speed while maintaining the same temperature.

### Reduced Wear from Contamination

In contaminated environments, solid particles create dents in the rolling surfaces and raised edges around those dents. This condition causes noise and premature wear as the steel balls roll over those surfaces. The harder ceramic ball material smooths the surface roughness with no material removal. Also, there is little evidence of adhesive wear as seen in steel bearings. This reduces the noise and wear, which extends the bearing service life.

### Extended Grease Life

In environments that place high demands on the bearing lubricant, standard bearings experience surface wear because of insufficient lubricant film. Bearings can fail if the initial grease charge is not replenished within an acceptable period of time. Hybrid bearings run cooler and can operate with thinner lubricant films, so there is less aging of the grease and the required relubrication interval will be longer. The result is increased service life compared to standard bearings in the same operating conditions.

### Reduced Wear from Vibration

In equipment exposed to static vibration, there is an inherent risk of false brinelling, (the wearing away of the surfaces within the ball and raceway contacts) which can eventually lead to spalling and premature failure. Because of the lighter weight ceramic balls and dissimilar materials, the risk of false brinelling damage is much less.

### Lower Operating Temperatures

The heat generated in bearings is attributable to viscous friction from lubrication and load dependent friction between the balls and raceways. The source of the loading is external as well as internal. There is little that can be done to reduce the external loads. However, since ceramic balls have only 40% of the density of steel balls, the centrifugal load generated by the balls is less and the internal friction is lower. This provides cooler running for the same operating

<b>Material Properties</b>	<b>Bearing Steel</b>	<b>Bearing Silicon Nitride</b>	<b>Benefit</b>
<b>Mechanical properties</b>			
Density [g/cm <sup>3</sup> ]	7.9	3.2	Lower density reduces the centrifugal force and thereby reduces bearing friction
Hardness, HV10 [kg/mm <sup>2</sup> ]	700	1600	Higher hardness promotes wear resistance against hard particles and lower plastic deformation
Modulus of elasticity, E [GPa]	210	310	Higher modulus of elasticity increases the bearing stiffness. Hybrid bearings deflect less under load, providing more predictable performance
Coefficient of thermal expansion [1/C]	12 x 10 <sup>-6</sup>	63 x 10 <sup>-6</sup>	Lower coefficient of expansion reduces the effects of ring temperature difference resulting in more stable clearance or preload
<b>Electrical properties</b>			
Electrical resistivity [Wm]	0.4 x 10 <sup>-6</sup> (conductor)	10 <sup>12</sup> (insulator)	The ceramic balls break the electrical current (DC) path and act as an insulator
Relative dielectric constant	N/A	4.2 to 6.1	The ceramic balls break the electrical current (AC) path and act as a large impedance
Magnetic field influence	Yes	No	Ceramic balls do not respond to magnetic forces
Chemical resistance	Reactive	Inert	Ceramic to steel contacts show no micro-welding and do not seize during poor lubrication



MRC's single-row Maximum "M-type" bearings have a single filling slot in both the inner and outer ring, enabling more balls to be added. Because of the increased ball compliment, filling slot bearings have a higher radial load carrying capacity than bearings without filling slots, but their axial load carrying capacity is reduced. They can be used in applications with heavy radial loads, or a combination of radial and thrust loads, where the radial load is predominant. They are not recommended for use where only thrust loads are present.

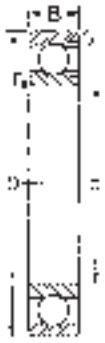
The M-type bearing is also designated as the "notched" type because it has a filling notch on one side of the inner and outer rings.

Normally furnished with ABMA CO radial clearance.

### *Cage Types and Materials*

Type and material available is a two-piece, pressed steel, ball riding, stayrod cage.

Size	Series	Page
<b>100M</b>	Narrow-Type Light	<b>58</b>
<b>200M</b>	Light	<b>59</b>
<b>300M</b>	Medium	<b>60</b>
<b>400M</b>	Heavy	<b>61</b>
Equivalent Load and Life		<b>62</b>
Life Calculation Examples		<b>63</b>



The 100-M Narrow-type Light Series consists of single-row radial filling-notch bearings having bores ranging from 50 mm to 160 mm. They can be used in applications with high radial loads, or a combination of radial and thrust loads, where the radial load is predominant. They are not recommended for use where only thrust loads are present.

NOTE: This series is obsolete but is still manufactured in a few sizes for replacement parts, please check availability before designing into equipment.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup> r <sub>a</sub>	Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
	d	in	D	in	B	in		Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Oil		
								N	lbf	N	lbf	RPM	RPM	
110-M <sup>4)</sup>	50	1.9685	90	3.5433	11	.4331	1.0	.04	18 700	4 200	19 600	4 400	5 600	6 800
113-M <sup>4)</sup>	65	2.5591	115	4.5276	14	.5512	1.0	.04	31 900	7 170	36 500	8 210	4 400	5 400
117-M <sup>4)</sup>	85	3.3465	145	5.7087	18	.7087	1.5	.06	58 300	13 100	68 000	15 300	3 400	4 200
120-M	100	3.9370	160	6.2992	28	1.1024	2.0	.08	96 800	21 800	108 000	24 300	3 000	3 700
124-M	120	4.7244	190	7.4803	32	1.2598	2.0	.08	123 000	27 700	146 000	32 800	2 500	3 100
126-M	130	5.1181	205	8.0709	34	1.3386	2.0	.08	138 000	31 000	166 000	37 300	2 300	2 800
128-M	140	5.5118	220	8.6614	36	1.4173	2.0	.08	157 000	35 300	190 000	42 800	2 100	2 600
132-M	160	6.2992	250	9.8425	40	1.5748	2.0	.08	190 000	42 700	255 000	57 300	1 900	2 300

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.  
<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.  
 The values have been determined through historical application and practice. For a more complete explanation, see page 274.  
<sup>3)</sup> Rating for one million revolutions or 500 hours at 33⅓ RPM.  
<sup>4)</sup> Typically non-stocked sizes, please check availability before designing into equipment.



200-M Light Series bearings are single-row maximum capacity filling-notch bearings. They are used in applications with heavy radial loads, or a combination of radial and thrust loads where the radial load is predominant. They are not to be used where only thrust loads are present.



MRC Bearing Number	Bore d		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>			
									Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease		Oil	
									N	lbf	N	lbf	RPM	RPM		
202-M <sup>4)</sup>	15	.5906	35	1.3780	11	.4331	.64	.025	8 250	1 850	5 100	1 150	16 000	20 000		
203-M <sup>4)</sup>	17	.6693	40	1.5748	12	.4724	.64	.025	8 970	2 020	6 000	1 350	14 000	17 000		
204-M <sup>4)</sup>	20	.7874	47	1.8504	14	.5512	1.0	.04	12 500	2 810	8 300	1 870	12 000	15 000		
205-M <sup>4)</sup>	25	.9843	52	2.0472	15	.5906	1.0	.04	16 100	3 620	11 200	2 510	11 000	13 000		
206-M	30	1.1811	62	2.4409	16	.6299	1.0	.04	22 900	5 150	17 000	3 820	9 000	11 000		
207-M	35	1.3780	72	2.8346	17	.6693	1.0	.04	29 700	6 680	22 800	5 130	7 800	9 500		
208-M	40	1.5748	80	3.1496	18	.7087	1.0	.04	33 600	7 550	26 500	5 960	7 000	8 500		
209-M	45	1.7717	85	3.3465	19	.7480	1.0	.04	39 300	8 840	32 500	7 310	6 200	7 500		
210-M	50	1.9685	90	3.5433	20	.7874	1.0	.04	39 100	8 790	34 500	7 760	5 700	7 000		
211-M	55	2.1654	100	3.9370	21	.8268	1.5	.06	48 400	10 900	44 000	9 890	5 200	6 300		
212-M	60	2.3622	110	4.3307	22	.8661	1.5	.06	56 100	12 600	51 000	11 500	4 900	6 000		
213-M	65	2.5591	120	4.7244	23	.9055	1.5	.06	69 300	15 600	65 500	14 700	4 300	5 300		
214-M	70	2.7559	125	4.9213	24	.9449	1.5	.06	69 300	15 600	65 500	14 700	4 100	5 000		
215-M	75	2.9528	130	5.1181	25	.9843	1.5	.06	74 800	16 800	72 000	16 200	3 900	4 800		
216-M	80	3.1496	140	5.5118	26	1.0236	2.0	.08	85 800	19 300	86 500	19 400	3 700	4 500		
217-M	85	3.3465	150	5.9055	28	1.1024	2.0	.08	88 000	19 800	93 000	20 900	3 500	4 300		
218-M	90	3.5433	160	6.2992	30	1.1811	2.0	.08	101 000	22 700	108 000	24 300	3 300	4 000		
219-M	95	3.7482	170	6.6929	32	1.2598	2.0	.08	111 000	25 000	118 000	26 500	3 100	3 800		
220-M	100	3.9370	180	7.0866	34	1.3386	2.0	.08	127 000	28 600	134 000	30 100	2 800	3 400		
221-M	105	4.1339	190	7.4803	36	1.4173	2.0	.08	142 000	31 900	153 000	34 400	2 600	3 200		
222-M	110	4.3307	200	7.8740	38	1.4961	2.0	.08	154 000	34 600	170 000	38 200	2 500	3 100		
224-M	120	4.7244	215	8.4646	40	1.5748	2.0	.08	172 000	38 700	200 000	45 000	2 300	2 800		
226-M	130	5.1181	230	9.0551	40	1.5748	2.5	.10	179 000	40 300	216 000	48 500	2 100	2 600		

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33⅓ RPM.

<sup>4)</sup> Typically non-stocked sizes, please check availability before designing into equipment.

The 300-M Medium Series consists of single-row maximum capacity filling-notch bearings with bores ranging from 17 mm to 110 mm. They are used with very heavy radial loads, or a combination of radial and thrust loads where the radial load is predominant. They are not to be used where only a thrust load is present.



MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>	
	d mm	in	mm	in	mm	in	mm	in	Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Oil Grease	
									N	lbf	N	lbf	RPM	RPM
<b>303-M</b>	17	.6693	47	1.8504	14	.5512	1.0	.04	14 200	<b>3 200</b>	8 500	<b>1 910</b>	12 000	15 000
<b>304-M</b>	20	.7874	52	2.0472	15	.5906	1.0	.04	15 900	<b>3 570</b>	10 200	<b>2 280</b>	11 000	14 000
<b>305-M</b>	25	.9843	62	2.4409	17	.6693	1.0	.04	22 900	<b>5 150</b>	15 600	<b>3 510</b>	9 800	12 000
<b>306-M</b>	30	<b>1.1811</b>	72	<b>2.8346</b>	19	<b>.7480</b>	1.0	<b>.04</b>	29 200	<b>6 560</b>	20 800	<b>4 680</b>	7 800	9 500
<b>307-M</b>	35	<b>1.3780</b>	80	<b>3.1496</b>	21	<b>.8268</b>	1.5	<b>.06</b>	39 300	<b>8 830</b>	28 500	<b>6 410</b>	7 000	8 500
<b>308-M</b>	40	<b>1.5748</b>	90	<b>3.5433</b>	23	<b>.9055</b>	1.5	<b>.06</b>	46 800	<b>10 500</b>	36 000	<b>8 090</b>	6 200	7 500
<b>309-M</b>	45	<b>1.7717</b>	100	<b>3.9370</b>	25	<b>.9843</b>	1.5	<b>.06</b>	59 400	<b>13 400</b>	46 500	<b>10 500</b>	5 700	7 000
<b>310-M</b>	50	<b>1.9685</b>	110	<b>4.3307</b>	27	<b>1.0630</b>	2.0	<b>.08</b>	64 400	<b>14 500</b>	52 000	<b>11 700</b>	5 200	6 300
<b>311-M</b>	55	<b>2.1654</b>	120	<b>4.7244</b>	29	<b>1.1417</b>	2.0	<b>.08</b>	79 200	<b>17 800</b>	65 500	<b>14 700</b>	4 600	5 600
<b>312-M</b>	60	<b>2.3622</b>	130	<b>5.1181</b>	31	<b>1.2205</b>	2.0	<b>.08</b>	91 300	<b>20 500</b>	78 000	<b>17 500</b>	4 300	5 300
<b>313-M</b>	65	<b>2.5591</b>	140	<b>5.5118</b>	33	<b>1.2992</b>	2.0	<b>.08</b>	102 000	<b>22 900</b>	90 000	<b>20 200</b>	3 900	4 800
<b>314-M</b>	70	<b>2.7559</b>	150	<b>5.9055</b>	35	<b>1.3780</b>	2.0	<b>.08</b>	114 000	<b>25 600</b>	102 000	<b>22 900</b>	3 700	4 500
<b>315-M</b>	75	<b>2.9528</b>	160	<b>6.2992</b>	37	<b>1.4567</b>	2.0	<b>.08</b>	125 000	<b>28 000</b>	116 000	<b>26 000</b>	3 500	4 300
<b>316-M</b>	80	<b>3.1496</b>	170	<b>6.6929</b>	39	<b>1.5354</b>	2.0	<b>.08</b>	138 000	<b>31 000</b>	129 000	<b>29 000</b>	3 300	4 000
<b>317-M</b>	85	<b>3.3465</b>	180	<b>7.0866</b>	41	<b>1.6142</b>	2.5	<b>.10</b>	147 000	<b>33 000</b>	146 000	<b>32 800</b>	3 100	3 800
<b>318-M</b>	90	<b>3.5433</b>	190	<b>7.4803</b>	43	<b>1.6929</b>	2.5	<b>.10</b>	157 000	<b>35 300</b>	160 000	<b>36 000</b>	2 800	3 400
<b>319-M</b>	95	<b>3.7402</b>	200	<b>7.8740</b>	45	<b>1.7717</b>	2.5	<b>.10</b>	168 000	<b>37 800</b>	180 000	<b>40 500</b>	2 600	3 200
<b>320-M</b>	100	<b>3.9370</b>	215	<b>8.4646</b>	47	<b>1.8504</b>	2.5	<b>.10</b>	194 000	<b>43 600</b>	212 000	<b>47 700</b>	2 500	3 000
<b>321-M</b>	105	<b>4.1339</b>	225	<b>8.8583</b>	49	<b>1.9291</b>	2.5	<b>.10</b>	205 000	<b>46 100</b>	232 000	<b>52 200</b>	2 400	2 900
<b>322-M</b>	110	<b>4.3307</b>	240	<b>9.4488</b>	50	<b>1.9685</b>	2.5	<b>.10</b>	216 000	<b>48 600</b>	250 000	<b>56 200</b>	2 200	2 700

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.  
<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.  
 The values have been determined through historical application and practice. For a more complete explanation, see page 274.  
<sup>3)</sup> Rating for one million revolutions or 500 hours at 33⅓ RPM.

400-M Heavy Series bearings are single-row maximum capacity filling-notch bearings with bores ranging from 17 mm to 100 mm. They are used with extremely heavy radial loads, or a combination of radial and thrust loads where the radial load is predominant. They are not used where only thrust loads are present.



MRC Bearing Number	Bore d		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>	
									Dynamic C <sub>3</sub> <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease Oil	
									N	lbf	N	lbf	RPM	RPM
<b>403-M</b>	17	.6693	62	2.4409	17	.6693	1.0	.04	23 300	<b>5 240</b>	14 600	<b>3 280</b>	11 000	13 000
<b>404-M</b>	20	.7874	72	2.8346	19	.7480	1.0	.04	29 200	<b>6 560</b>	18 600	<b>4 210</b>	9 000	11 000
<b>405-M</b>	25	.9843	80	3.1496	21	.8268	1.5	.06	35 800	<b>8 050</b>	23 600	<b>5 270</b>	7 700	9 400
<b>406-M</b>	30	<b>1.1811</b>	90	<b>3.5433</b>	23	.9055	1.5	.06	45 700	<b>10 300</b>	32 500	<b>7 310</b>	6 200	7 500
<b>407-M</b>	35	<b>1.3780</b>	100	<b>3.9370</b>	25	.9843	1.5	.06	53 900	<b>12 100</b>	39 000	<b>8 770</b>	5 600	6 800
<b>408-M</b>	40	<b>1.5748</b>	110	<b>4.3307</b>	27	<b>1.0630</b>	2.0	.08	68 200	<b>15 300</b>	52 000	<b>11 700</b>	5 300	6 500
<b>409-M</b>	45	<b>1.7717</b>	120	<b>4.7244</b>	29	<b>1.1417</b>	2.0	.08	78 100	<b>17 600</b>	61 000	<b>13 700</b>	4 800	5 900
<b>410-M</b>	50	<b>1.9685</b>	130	<b>5.1181</b>	31	<b>1.2205</b>	2.0	.08	88 000	<b>19 800</b>	71 000	<b>16 000</b>	4 400	5 400
<b>411-M</b>	55	<b>2.1654</b>	140	<b>5.5118</b>	33	<b>1.2992</b>	2.0	.08	108 000	<b>24 200</b>	90 000	<b>20 200</b>	4 100	5 000
<b>412-M</b>	60	<b>2.3622</b>	150	<b>5.9055</b>	35	<b>1.3780</b>	2.0	.08	117 000	<b>26 200</b>	102 000	<b>22 900</b>	3 800	4 600
<b>413-M</b>	65	<b>2.5591</b>	160	<b>6.2992</b>	37	<b>1.4567</b>	2.0	.08	128 000	<b>28 800</b>	112 000	<b>25 200</b>	3 400	4 100
<b>414-M</b>	70	<b>2.7559</b>	180	<b>7.0866</b>	42	<b>1.6535</b>	2.5	.10	147 000	<b>33 100</b>	140 000	<b>31 500</b>	3 200	3 900
<b>415-M</b>	75	<b>2.9528</b>	190	<b>7.4803</b>	45	<b>1.7717</b>	2.5	.10	157 000	<b>55 300</b>	153 000	<b>34 400</b>	3 000	3 600
<b>416-M</b>	80	<b>3.1496</b>	200	<b>7.8740</b>	48	<b>1.8898</b>	2.5	.10	176 000	<b>89 600</b>	176 000	<b>39 600</b>	2 800	3 400
<b>417-M</b>	85	<b>3.3465</b>	210	<b>8.2677</b>	52	<b>2.0472</b>	3.0	.12	190 000	<b>42 700</b>	200 000	<b>45 000</b>	2 600	3 200
<b>418-M</b>	90	<b>3.5433</b>	225	<b>8.8583</b>	54	<b>2.1260</b>	3.0	.12	198 000	<b>44 500</b>	212 000	<b>47 700</b>	2 500	3 000
<b>419-M</b>	95	<b>3.7402</b>	250	<b>9.8425</b>	55	<b>2.1654</b>	3.0	.12	229 000	<b>51 500</b>	260 000	<b>58 500</b>	2 300	2 800
<b>420-M</b>	100	<b>3.9370</b>	265	<b>10.4331</b>	60	<b>2.3622</b>	3.0	.12	251 000	<b>56 500</b>	300 000	<b>67 400</b>	2 100	2 600

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33⅓ RPM.

**Dynamic and static equivalent radial load and life rating**

**Dynamic equivalent radial load**

$$P = F_R + F_A \quad \begin{array}{l} P = \text{Dynamic equivalent radial} \\ \text{load} \\ F_R = \text{Radial load} \\ F_A = \text{Thrust load} \end{array}$$

when  $F_A/F_R > 0.6$  or  $P > 0.5 C_0$ , a non-filling notch bearing is suggested.

$C_0$  = Basic static radial load rating

**Life rating**

$$L_{10} = \left(\frac{C}{P}\right)^3 \quad (\text{millions of revolutions})$$

or

$$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 \quad (\text{Hours})$$

$C$  = Basic dynamic radial load rating

$P$  = Dynamic equivalent radial load

$n$  = Speed in rpm

**Static equivalent radial load**

$$P_0 = F_R + 0.5 F_A$$

Provided  $F_A/F_R \leq 0.6$

$P_0$  = Static equivalent radial load

$F_R$  = Radial load

$F_A$  = Thrust load

***Dynamic equivalent radial load  
and life calculation examples***

Bearing size: 309M

Speed = 2000 RPM

Basic dynamic load rating (C) = 13400 lbf

**ABMA CO Internal Clearance**

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**Case 1**Radial load ( $F_R$ ) = 1890Equivalent load ( $P$ ) =  $F_R + F_A$  $P = F_R = 1890$ 

$$\text{Life (L}_{10}\text{)} = \left(\frac{C}{P}\right)^3 = \left(\frac{13400}{1890}\right)^3 = 356 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned}\text{Life (L}_{10\text{h}}\text{)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13400}{1890}\right)^3 \\ &= 2967 \text{ Hrs}\end{aligned}$$

---

**Case 2**Radial load ( $F_R$ ) = 1890Thrust load ( $F_A$ ) = 950

$$F_A/F_R = 950/1890 = 0.50$$

Since  $F_A/F_R < 0.60$ 

$$P = F_R + F_A = 1890 + 950 = 2840$$

$$\text{Life (L}_{10}\text{)} = \left(\frac{C}{P}\right)^3 = \left(\frac{13400}{2840}\right)^3 = 105 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned}\text{Life (L}_{10\text{h}}\text{)} &= \frac{10^6}{60n} \left(\frac{13400}{2840}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13400}{2840}\right)^3 \\ &= 875 \text{ Hrs}\end{aligned}$$

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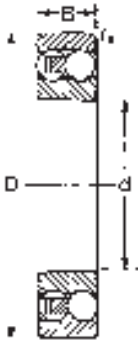
**Case 3**Radial load ( $F_R$ ) = 1890Thrust load ( $F_A$ ) = 1250

$$F_A/F_R = 1250/1890 = 0.66$$

Since  $F_A/F_R > 0.60$ , use a non-filling notch bearing

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Self-aligning bearings have two rows of balls with a common sphered raceway in the outer ring. This gives the bearings their self-aligning property, permitting angular misalignment of the shaft relative to the housing. They are therefore particularly suitable for applications where misalignment can arise from errors in mounting or from shaft deflection. In addition, non-sealed self-aligning ball bearings have the lowest friction of any bearing type.

Bearing sizes having the E suffix have higher load ratings than the original standard design because of improvements in internal construction. They are supplied with a glass fiber reinforced, 6.6 polyamide cage as standard. Machined brass or pressed steel cages are supplied on other sizes.

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## Basic Design

Self-aligning bearings of the basic design are available with both a cylindrical bore and a tapered bore with a 1:12 taper. Tapered bore bearings are furnished with adapter sleeves, including nut and lock washer, with which the bearings can be secured to smooth or stepped shafts. They are identified by suffix letter K.

## Sealed Bearings

Self-aligning bearings with cylindrical and tapered bores are available with contact seals on both sides, identified by the suffix 2RS1. The seals are made of oil and wear resistant synthetic rubber reinforced by a steel insert. The operating temperature range for the seals, with a suitable grease, is -40°C to 120°C (-40°F to 248°F). Sealed bearings are supplied with a lithium base grease suitable for an operating temperature range of -30°C to 110°C (-22°F to 230°F).

Sealed bearings with a tapered bore require a special adapter sleeve and lockwasher identified by the suffix letter C. The lockwashers have a circular beading on the side facing the bearing to prevent interference with the seal.

## Extended Inner Ring Bearings

Self-aligning bearings with an extended inner ring are used in applications employing commercial ground shafting. A special bore tolerance allows easy mounting and dismounting.

These bearings are located axially by pins or shouldered screws which engage in a slot at one side of the inner ring. The pins or screws also prevent the inner ring from turning on the shaft. When used in pairs, the slots on the inner ring must either be adjacent or at the outboard positions to provide shaft location in both directions.

## Tolerances

Self-aligning bearings are manufactured to ABEC-1 tolerances as shown on page 241. The exceptions are the bore and inner ring width on extended inner ring bearings, which are manufactured to the tolerances shown in the table below.

All tolerances in ten thousandths inches (.0001) and micrometers (um).

Note: Top figure is inch, bottom is micrometer.

Bore Diameter (mm) Over	Incl	Bore Diameter Tolerance		Bore Out-of-Round (Max)	Inner Ring Width
		Inch	micrometers		
2.5	10	+3	-3	6	-130
		+8	-8	14	-330
10	18	+3	-3	6	-130
		+8	-8	14	-330
18	30	+4	-4	7	-130
		+10	-10	17	-330
30	50	+5	-5	8	-153
		+12	-12	21	-390
50	80	+6	-6	10	-181
		+15	-15	26	-460





MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>s</sub>		Calculation Factors				Basic Radial Load Rating				Speed Rating	
									e	Y <sub>1</sub>	Y <sub>2</sub>	Y <sub>0</sub>	Dynamic C <sub>d</sub> <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
	d	in	mm	in	mm	in	mm	in					N	lbf	N	lbf		
135	5	.1969	19	.7480	6	.2362	.30	.012	.33	1.9	3	2	2 510	<b>564</b>	480	<b>108</b>	32 000	38 000
126	6	.2362	19	.7480	6	.2362	.30	.012	.33	1.9	3	2	2 510	<b>564</b>	480	<b>108</b>	32 000	38 000
127	7	.2756	22	.8661	7	.2756	.30	.012	.33	1.9	3	2	2 650	<b>596</b>	560	<b>126</b>	30 000	36 000
108	8	.3150	22	.8661	7	.2756	.30	.012	.33	1.9	3	2	2 650	<b>596</b>	560	<b>126</b>	30 000	36 000
129	9	.3543	26	1.0236	8	.3150	.60	.024	.33	1.9	3	2	3 900	<b>877</b>	815	<b>183</b>	26 000	32 000
1200E	10	.3937	30	1.1811	9	.3543	.60	.024	.33	1.9	3	2	5 530	<b>1 240</b>	1 180	<b>265</b>	24 000	30 000
1201E	12	.4724	32	1.2598	10	.3937	.60	.024	.33	1.9	3	2	6 240	<b>1 400</b>	1 430	<b>321</b>	22 000	28 000
1202E	15	.5906	35	1.3780	11	.4331	.60	.024	.33	1.9	3	2	7 410	<b>1 670</b>	1 760	<b>396</b>	19 000	24 000
1203E	17	.6693	40	1.5748	12	.4724	.60	.024	.31	2	3.1	2.2	8 840	<b>1 990</b>	2 200	<b>495</b>	18 000	22 000
1204E	20	.7874	47	1.8504	14	.5512	1.0	.039	.30	2.1	3.3	2.2	12 700	<b>2 860</b>	3 400	<b>764</b>	15 000	18 000
1205E	25	.9843	52	2.0472	15	.5906	1.0	.039	.28	2.2	3.5	2.5	14 300	<b>3 220</b>	4 000	<b>899</b>	13 000	16 000
1206E	30	1.1811	62	2.4409	16	.6299	1.0	.039	.25	2.5	3.9	2.5	15 600	<b>3 510</b>	4 650	<b>1 050</b>	10 000	13 000
1207E	35	1.3780	72	2.8346	17	.6693	1.0	.039	.23	2.7	4.2	2.8	19 000	<b>4 270</b>	6 000	<b>1 350</b>	9 000	11 000
1208E	40	1.5748	80	3.1496	18	.7087	1.0	.039	.22	2.9	4.5	2.8	19 900	<b>4 470</b>	6 950	<b>1 560</b>	8 500	10 000
1209E	45	1.7717	85	3.3465	19	.7480	1.0	.039	.21	3	4.6	3.2	22 900	<b>5 150</b>	7 800	<b>1 750</b>	7 500	9 000
1210E	50	1.9685	90	3.5433	20	.7874	1.0	.039	.21	3	4.6	3.2	26 500	<b>5 960</b>	9 150	<b>2 060</b>	7 000	8 500
1211E	55	2.1654	100	3.9370	21	.8268	1.5	.059	.19	3.3	5.1	3.6	27 600	<b>6 210</b>	10 600	<b>2 380</b>	6 300	7 500
1212E	60	2.3622	110	4.3307	22	.8661	1.5	.059	.19	3.3	5.1	3.6	31 200	<b>7 010</b>	12 200	<b>2 740</b>	5 600	6 700
1213E	65	2.5591	120	4.7244	23	.9055	1.5	.059	.18	3.5	5.4	3.6	35 100	<b>7 890</b>	14 000	<b>3 150</b>	5 300	6 300
1214	70	2.7559	125	4.9213	24	.9449	1.5	.059	.18	3.5	5.4	3.6	34 500	<b>7 760</b>	13 700	<b>3 080</b>	5 000	6 000
1215	75	2.9528	130	5.1181	25	.9843	1.5	.059	.17	3.7	5.7	4	39 000	<b>8 770</b>	15 600	<b>3 510</b>	4 800	5 600
1216	80	3.1496	140	5.5118	26	1.0236	2.0	.079	.16	3.9	6.1	4	39 700	<b>8 930</b>	17 000	<b>3 820</b>	4 500	5 300
1217	85	3.3465	150	5.9055	28	1.1024	2.0	.079	.17	3.7	5.7	4	48 800	<b>11 000</b>	20 800	<b>4 680</b>	4 000	4 800
1218	90	3.5433	160	6.2992	30	1.1811	2.0	.079	.17	3.7	5.7	4	57 200	<b>12 900</b>	23 600	<b>5 310</b>	3 800	4 500
1219	95	3.7402	170	6.6929	32	1.2598	2.0	.079	.17	3.7	5.7	4	63 700	<b>14 300</b>	27 000	<b>6 070</b>	3 600	4 300
1220	100	3.9370	180	7.0866	34	1.3386	2.0	.079	.17	3.7	5.7	4	68 900	<b>15 500</b>	30 000	<b>6 740</b>	3 400	4 000
1221	105	4.1339	190	7.4803	36	1.4173	2.0	.079	.17	3.7	5.7	4	74 100	<b>16 700</b>	32 500	<b>7 310</b>	3 200	3 800
1222	110	4.3307	200	7.8740	38	1.4961	2.0	.079	.17	3.7	5.7	4	88 400	<b>19 900</b>	39 000	<b>8 770</b>	3 000	3 600
1224	120	4.7244	215	8.4646	42	1.6535	2.0	.079	.19	3.3	5.1	3.6	119 000	<b>26 800</b>	53 000	<b>11 900</b>	2 800	3 400
1226	130	5.1181	230	9.0551	46	1.8110	2.5	.098	.19	3.3	5.1	3.6	127 000	<b>28 600</b>	58 500	<b>13 200</b>	2 600	3 200

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

# 1300, 1300-E, 1400 Series Self-Aligning Ball Bearings

## MRC Bearing Services



MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>s</sub>		Calculation Factors				Basic Radial Load Rating				Speed Rating	
	d mm	in	mm	in	mm	in	mm	in	e	Y <sub>1</sub>	Y <sub>2</sub>	Y <sub>0</sub>	Dynamic C <sub>d</sub> <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
													N	lbf	N	lbf		
1301E	12	.4724	37	1.4567	12	.4724	1.0	.039	.35	1.8	2.8	1.8	9 360	2 100	2 160	486	18 000	22 000
1302E	15	.5906	42	1.6535	13	.5118	1.0	.039	.31	2	3.1	2.2	10 800	2 430	2 600	585	17 000	20 000
1303E	17	.6693	47	1.8504	14	.5512	1.0	.039	.30	2.1	3.3	2.2	12 700	2 860	3 400	764	14 000	17 000
1304E	20	.7874	52	2.0472	15	.5906	1.0	.039	.28	2.2	3.5	2.5	14 300	3 220	4 000	899	12 000	15 000
1305E	25	.9843	62	2.4409	17	.6693	1.0	.039	.28	2.2	3.5	2.5	19 000	4 270	5 400	1 210	9 500	12 000
1306E	30	1.1811	72	2.8346	19	.7480	1.0	.039	.25	2.5	3.9	2.5	22 500	5 060	6 800	1 530	9 000	11 000
1307E	35	1.3780	80	3.1496	21	.8268	1.5	.059	.25	2.5	3.9	2.5	26 500	5 960	8 500	1 910	7 500	9 000
1308E	40	1.5748	90	3.5433	23	.9055	1.5	.059	.23	2.7	4.2	2.8	33 800	7 600	11 200	2 520	6 700	8 000
1309E	45	1.7717	100	3.9370	25	.9843	1.5	.059	.23	2.7	4.2	2.8	39 000	8 770	13 400	3 010	6 300	7 500
1310E	50	1.9685	110	4.3307	27	1.0630	2.0	.079	.24	2.6	4.1	2.8	43 600	9 800	14 000	3 150	5 600	6 700
1311E	55	2.1654	120	4.7244	29	1.1417	2.0	.079	.23	2.7	4.2	2.8	50 700	11 400	18 000	4 050	5 000	6 000
1312E	60	2.3622	130	5.1181	31	1.2205	2.0	.079	.23	2.7	4.2	2.8	58 500	13 200	22 000	4 950	4 500	5 300
1313E	65	2.5591	140	5.5118	33	1.2992	2.0	.079	.22	2.9	4.5	2.8	65 000	14 600	25 500	5 730	4 300	5 000
1314	70	2.7559	150	5.9055	35	1.3780	2.0	.079	.22	2.9	4.5	2.8	74 100	16 700	27 500	6 180	4 000	4 800
1315	75	2.9528	160	6.2992	37	1.4567	2.0	.079	.22	2.9	4.5	2.8	79 300	17 800	30 000	6 740	3 800	4 500
1316	80	3.1496	170	6.6929	39	1.5354	2.0	.079	.22	2.9	4.5	2.8	88 400	19 900	33 500	7 530	3 600	4 300
1317	85	3.3465	180	7.0866	41	1.6142	2.5	.098	.22	2.9	4.5	2.8	97 500	21 900	38 000	8 540	3 400	4 000
1318	90	3.5433	190	7.4803	43	1.6929	2.5	.098	.22	2.9	4.5	2.8	117 000	26 300	44 000	9 890	3 200	3 800
1319	95	3.7402	200	7.8740	45	1.7717	2.5	.098	.23	2.7	4.2	2.8	133 000	29 900	51 000	11 500	3 000	3 600
1320	100	3.9370	215	8.4646	47	1.8504	2.5	.098	.23	2.7	4.2	2.8	143 000	32 200	57 000	12 800	2 800	3 400
1322	110	4.3307	240	9.4488	50	1.9685	2.5	.098	.22	2.9	4.5	2.8	163 000	36 600	72 000	16 200	2 400	3 000
1406	30	1.1811	90	3.5433	28	1.1024	1.5	.059	.40	1.6	2.4	1.6	59 200	13 300	17 000	3 820	6 700	8 000
1407	35	1.3780	100	3.9370	30	1.1811	1.5	.059	.37	1.7	2.6	1.8	62 400	14 000	18 000	4 050	6 300	7 500
1408	40	1.5748	110	4.3307	33	1.2992	2.0	.079	.35	1.8	2.8	1.8	76 100	17 100	23 600	5 310	5 300	6 300
1409	45	1.7717	120	4.7244	35	1.3780	2.0	.079	.35	1.8	2.8	1.8	88 400	19 900	27 500	6 180	5 000	6 000
1410	50	1.9685	130	5.1181	37	1.4567	2.0	.079	.35	1.8	2.8	1.8	101 000	22 700	32 000	7 190	4 800	5 600
1411	55	2.1654	140	5.5118	40	1.5748	2.0	.079	.33	1.9	3	2	111 000	25 000	36 500	8 210	4 300	5 000
1412	60	2.3622	150	5.9055	42	1.6535	2.0	.079	.33	1.9	3	2	125 000	28 100	41 500	9 330	3 800	4 500

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



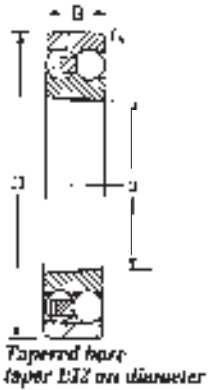
MRC Bearing Number	Bore d mm in		Outside Diameter D mm in		Width B mm in		Fillet Radius <sup>1)</sup> r <sub>1</sub> r <sub>2</sub> mm in		Calculation Factors				Basic Radial Load Rating				Speed Rating	
									e	Y <sub>1</sub>	Y <sub>2</sub>	Y <sub>0</sub>	Dynamic C <sub>d</sub> <sup>2)</sup>		Static C <sub>s</sub>		Grease RPM	Oil RPM
									N	lbf	N	lbf	N	lbf	N	lbf		
2200E	10	.3937	30	1.1811	14	.5512	.60	.024	.54	1.15	1.8	1.3	8 060	1 810	1 730	389	22 000	28 000
2201E	12	.4724	32	1.2598	14	.5512	.60	.024	.50	1.25	2	1.3	8 520	1 920	1 900	427	20 000	26 000
2202E	15	.5906	35	1.3780	14	.5512	.60	.024	.43	1.5	2.3	1.6	8 710	1 960	2 040	459	18 000	22 000
2203E	17	.6693	40	1.5748	16	.6299	.60	.024	.43	1.5	2.3	1.6	10 600	2 380	2 550	573	17 000	20 000
2204E	20	.7874	47	1.8504	18	.7087	1.0	.039	.40	1.6	2.4	1.6	16 800	3 780	4 150	933	14 000	17 000
2205E	25	.9843	52	2.0472	18	.7087	1.0	.039	.35	1.8	2.8	1.8	16 800	3 780	4 400	989	11 000	14 000
2206E	30	1.1811	62	2.4409	20	.7874	1.0	.039	.33	1.9	3	2	23 800	5 350	6 700	1 510	9 500	12 000
2207E	35	1.3780	72	2.8346	23	.9055	1.0	.039	.31	2	3.1	2.2	30 700	6 900	8 800	1 980	8 500	10 000
2208E	40	1.5748	80	3.1496	23	.9055	1.0	.039	.28	2.2	3.5	2.5	31 900	7 170	10 000	2 250	7 500	9 000
2209E	45	1.7717	85	3.3465	23	.9055	1.0	.039	.26	2.4	3.7	2.5	32 500	7 310	10 600	2 380	7 000	8 500
2210E	50	1.9685	90	3.5433	23	.9055	1.0	.039	.23	2.7	4.2	2.8	33 800	7 600	11 200	2 520	6 300	7 500
2211E	55	2.1654	100	3.9370	25	.9843	1.5	.059	.23	2.7	4.2	2.8	39 000	8 770	13 400	3 010	6 000	7 000
2212E	60	2.3622	110	4.3307	28	1.1024	1.5	.059	.24	2.6	4.1	2.8	48 800	11 000	17 000	3 820	5 300	6 300
2213E	65	2.5591	120	4.7244	31	1.2205	1.5	.059	.24	2.6	4.1	2.8	57 200	12 900	20 000	4 500	5 000	6 000
2214	70	2.7559	125	4.9213	31	1.2205	1.5	.059	.27	2.3	3.6	2.5	44 200	9 940	17 000	3 820	4 800	5 600
2215	75	2.9528	130	5.1181	31	1.2205	1.5	.059	.25	2.5	3.9	2.5	44 200	9 940	18 000	4 050	4 500	5 300
2216E	80	3.1496	140	5.5118	33	1.2992	2.0	.079	.22	2.9	4.5	2.8	65 000	14 600	25 500	5 730	4 000	4 800
2217	85	3.3465	150	5.9055	36	1.4173	2.0	.079	.25	2.5	3.9	2.5	58 500	13 200	23 600	5 310	3 800	4 500
2218	90	3.5433	160	6.2992	40	1.5748	2.0	.079	.27	2.3	3.6	2.5	70 200	15 800	28 500	6 410	3 600	4 300
2219	95	3.7402	170	6.6929	43	1.6929	2.0	.079	.27	2.3	3.6	2.5	83 200	18 700	34 500	7 760	3 400	4 000
2220	100	3.9370	180	7.0866	46	1.8110	2.0	.079	.27	2.3	3.6	2.5	97 500	21 900	40 500	9 110	3 200	3 800
2221	105	4.1339	190	7.4803	50	1.9685	2.0	.079	.28	2.2	3.5	2.5	108 000	24 300	45 000	10 100	3 000	3 600
2222	110	4.3307	200	7.8740	53	2.0866	2.0	.079	.28	2.2	3.5	2.5	124 000	27 900	52 000	11 700	2 800	3 400
2301	12	.4724	37	1.4567	17	.6693	1.0	.039	.60	1.05	1.6	1.1	11 700	2 630	2 700	607	17 000	20 000
2302	15	.5906	42	1.6535	17	.6693	1.0	.039	.52	1.2	1.9	1.3	11 900	2 680	2 900	652	15 000	18 000
2303	17	.6693	47	1.8504	19	.7480	1.0	.039	.52	1.2	1.9	1.3	14 600	3 280	3 550	798	13 000	16 000
2304	20	.7874	52	2.0472	21	.8268	1.0	.039	.52	1.2	1.9	1.3	18 200	4 090	4 750	1 070	11 000	14 000
2305	25	.9843	62	2.4409	24	.9449	1.0	.039	.48	1.3	2	1.4	24 200	5 440	6 550	1 470	9 500	12 000
2306	30	1.1811	72	2.8346	27	1.0630	1.0	.039	.44	1.4	2.2	1.4	31 200	7 010	8 800	1 980	8 500	10 000
2307E	35	1.3780	80	3.1496	31	1.2205	1.5	.059	.46	1.35	2.1	1.4	39 700	8 930	11 200	2 520	7 000	8 500
2308E	40	1.5748	90	3.5433	33	1.2992	1.5	.059	.40	1.6	2.4	1.6	54 000	12 100	16 000	3 600	6 300	7 500
2309E	45	1.7717	100	3.9370	36	1.4173	1.5	.059	.33	1.9	3	2	63 700	14 300	19 300	4 340	5 600	6 700
2310	50	1.9685	110	4.3307	40	1.5748	2.0	.079	.43	1.5	2.3	1.6	63 700	14 300	20 000	4 500	5 300	6 300
2311	55	2.1654	120	4.7244	43	1.6929	2.0	.079	.40	1.6	2.4	1.6	76 100	17 100	24 000	5 400	4 800	5 600
2312	60	2.3622	130	5.1181	46	1.8110	2.0	.079	.33	1.9	3	2	87 100	19 600	28 500	6 410	4 500	5 300
2313	65	2.5591	140	5.5118	48	1.8898	2.0	.079	.37	1.7	2.6	1.8	95 600	21 500	32 500	7 310	4 000	4 800
2314	70	2.7559	150	5.9055	51	2.0079	2.0	.079	.37	1.7	2.6	1.8	111 000	25 000	37 500	8 430	3 800	4 500
2315	75	2.9528	160	6.2992	55	2.1654	2.0	.079	.37	1.7	2.6	1.8	124 000	27 900	43 000	9 670	3 400	4 000
2316	80	3.1496	170	6.6929	58	2.2835	2.0	.079	.37	1.7	2.6	1.8	135 000	30 400	49 000	11 000	3 200	3 800
2317	85	3.3465	180	7.0866	60	2.3622	2.5	.098	.37	1.7	2.6	1.8	140 000	31 500	51 000	11 500	3 000	3 600
2318	90	3.5433	190	7.4803	64	2.5197	2.5	.098	.37	1.7	2.6	1.8	153 000	34 400	57 000	12 800	2 800	3 400
2319	95	3.7402	200	7.8740	67	2.6378	2.5	.098	.37	1.7	2.6	1.8	165 000	37 100	64 000	14 400	2 600	3 200
2320	100	3.9370	215	8.4646	73	2.8740	2.5	.098	.37	1.7	2.6	1.8	190 000	42 700	80 000	18 000	2 400	3 000
2322	110	4.3307	240	9.4488	80	3.1496	2.5	.098	.37	1.7	2.6	1.8	216 000	48 600	95 000	21 400	2 200	2 800

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33⅓ RPM.

# 1200-K, 1200-EK, 1300-K, 1300-EK Series Self-Aligning Ball Bearings with Tapered Bore

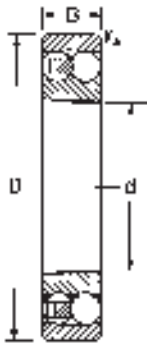
MRC Bearing Services



MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>s</sub>		Calculation Factors				Basic Radial Load Rating				Speed Rating	
	d mm	in	mm	in	mm	in	mm	in	e	Y <sub>1</sub>	Y <sub>2</sub>	Y <sub>0</sub>	Dynamic C <sub>d</sub> <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
													N	lbf	N	lbf		
1204EK	20	.7874	47	1.8504	14	.5512	1.0	.039	.30	2.1	3.3	2.2	12 700	2 860	3 400	764	15 000	18 000
1205EK	25	.9843	52	2.0472	15	.5906	1.0	.039	.28	2.2	3.5	2.5	14 300	3 220	4 000	899	13 000	16 000
1206EK	30	1.1811	62	2.4409	16	.6299	1.0	.039	.25	2.5	3.9	2.5	15 600	3 510	4 650	1 050	10 000	13 000
1207EK	35	1.3780	72	2.8346	17	.6693	1.0	.039	.23	2.7	4.2	2.8	19 000	4 270	6 000	1 350	9 000	11 000
1208EK	40	1.5748	80	3.1496	18	.7087	1.0	.039	.22	2.9	4.5	2.8	19 900	4 470	6 950	1 560	8 500	10 000
1209EK	45	1.7717	85	3.3465	19	.7480	1.0	.039	.21	3	4.6	3.2	22 900	5 150	7 800	1 750	7 500	9 000
1210EK	50	1.9685	90	3.5433	20	.7874	1.0	.039	.21	3	4.6	3.2	26 500	5 960	9 150	2 060	7 000	8 500
1211EK	55	2.1654	100	3.9370	21	.8268	1.5	.059	.19	3.3	5.1	3.6	27 600	6 210	10 600	2 380	6 300	7 500
1212EK	60	2.3622	110	4.3307	22	.8661	1.5	.059	.19	3.3	5.1	3.6	31 200	7 010	12 200	2 740	5 600	6 700
1213EK	65	2.5591	120	4.7244	23	.9055	1.5	.059	.18	3.5	5.4	3.6	35 100	7 890	14 000	3 150	5 300	6 300
1215K	75	2.9528	130	5.1181	25	.9843	1.5	.059	.17	3.7	5.7	4	39 000	8 770	15 600	3 510	4 800	5 600
1216K	80	3.1496	140	5.5118	26	1.0236	2.0	.079	.16	3.9	6.1	4	39 700	8 930	17 000	3 820	4 500	5 300
1217K	85	3.3465	150	5.9055	28	1.1024	2.0	.079	.17	3.7	5.7	4	48 800	11 000	20 800	4 680	4 000	4 800
1218K	90	3.5433	160	6.2992	30	1.1811	2.0	.079	.17	3.7	5.7	4	57 200	12 900	23 600	5 310	3 800	4 500
1219K	95	3.7402	170	6.6929	32	1.2598	2.0	.079	.17	3.7	5.7	4	63 700	14 300	27 000	6 070	3 600	4 300
1220K	100	3.9370	180	7.0866	34	1.3386	2.0	.079	.17	3.7	5.7	4	68 900	15 500	30 000	6 740	3 400	4 000
1221K	105	4.1339	190	7.4803	36	1.4173	2.0	.079	.17	3.7	5.7	4	74 100	16 700	32 500	7 310	3 200	3 800
1222K	110	4.3307	200	7.8740	38	1.4961	2.0	.079	.17	3.7	5.7	4	88 400	19 900	39 000	8 770	3 000	3 600
1224K	120	4.7244	215	8.4646	42	1.6535	2.0	.079	.19	3.3	5.1	3.6	11 900	26 800	53 000	11 900	2 800	3 400
1304EK	20	.7874	52	2.0472	15	.5906	1.0	.039	.28	2.2	3.5	2.5	14 300	3 220	4 000	899	12 000	15 000
1305EK	25	.9843	62	2.4409	17	.6693	1.0	.039	.28	2.2	3.5	2.5	19 000	4 270	5 400	1 210	9 500	12 000
1306EK	30	1.1811	72	2.8346	19	.7480	1.0	.039	.25	2.5	3.9	2.5	22 500	5 060	6 800	1 530	9 000	11 000
1307EK	35	1.3780	80	3.1496	21	.8268	1.5	.059	.25	2.5	3.9	2.5	26 500	5 960	8 500	1 910	7 500	9 000
1308EK	40	1.5748	90	3.5433	23	.9055	1.5	.059	.23	2.7	4.2	2.8	33 800	7 600	11 200	2 520	6 700	8 000
1309EK	45	1.7717	100	3.9370	25	.9843	1.5	.059	.23	2.7	4.2	2.8	39 000	8 770	13 400	3 010	6 300	7 500
1310EK	50	1.9685	110	4.3307	27	1.0630	2.0	.079	.24	2.6	4.1	2.8	43 600	9 800	14 000	3 150	5 600	6 700
1311EK	55	2.1654	120	4.7244	29	1.1417	2.0	.079	.23	2.7	4.2	2.8	50 700	11 400	18 000	4 050	5 000	6 000
1312EK	60	2.3622	130	5.1181	31	1.2205	2.0	.079	.23	2.7	4.2	2.8	58 500	13 200	22 000	4 950	4 500	5 300
1313EK	65	2.5591	140	5.5118	33	1.2992	2.0	.079	.22	2.9	4.5	2.8	65 000	14 600	25 500	5 730	4 300	5 000
1315K	75	2.9528	160	6.2992	37	1.4567	2.0	.079	.22	2.9	4.5	2.8	79 300	17 800	30 000	6 740	3 800	4 500
1316K	80	3.1496	170	6.6929	39	1.5354	2.0	.079	.22	2.9	4.5	2.8	88 400	19 900	33 500	7 530	3 600	4 300
1317K	85	3.3465	180	7.0866	41	1.6142	2.5	.098	.22	2.9	4.5	2.8	97 500	21 900	38 000	8 540	3 400	4 000
1318K	90	3.5433	190	7.4803	43	1.6929	2.5	.098	.22	2.9	4.5	2.8	117 000	26 300	44 000	9 890	3 200	3 800
1319K	95	3.7402	200	7.8740	45	1.7717	2.5	.098	.23	2.7	4.2	2.8	133 000	29 900	51 000	11 500	3 000	3 600
1320K	100	3.9370	215	8.4646	47	1.8504	2.5	.098	.23	2.7	4.2	2.8	143 000	32 200	57 000	12 800	2 800	3 400
1322K	110	4.3307	240	9.4488	50	1.9685	2.5	.098	.22	2.9	4.5	2.8	163 000	36 600	72 000	16 200	2 400	3 000

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



Tapered bore  
taper 1:12 on diameter

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>s</sub>		Calculation Factors				Basic Radial Load Rating				Speed Rating	
									e	Y <sub>1</sub>	Y <sub>2</sub>	Y <sub>0</sub>	Dynamic C <sub>d</sub> <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
	d	in	mm	in	mm	in	mm	in					N	lbf	N	lbf		
2205EK	25	.9843	52	2.0472	18	.7087	1.0	.039	.35	1.8	2.8	1.8	16 800	<b>3 780</b>	4 400	<b>989</b>	11 000	14 000
2206EK	30	1.1811	62	2.4409	20	.7874	1.0	.039	.33	1.9	3	2	23 800	<b>5 350</b>	6 700	<b>1 510</b>	9 500	12 000
2207EK	35	1.3780	72	2.8346	23	.9055	1.0	.039	.31	2	3.1	2.2	30 700	<b>6 900</b>	8 800	<b>1 980</b>	8 500	10 000
2208EK	40	1.5748	80	3.1496	23	.9055	1.0	.039	.28	2.2	3.5	2.5	31 900	<b>7 170</b>	10 000	<b>2 250</b>	7 500	9 000
2209EK	45	1.7717	85	3.3465	23	.9055	1.0	.039	.26	2.4	3.7	2.5	32 500	<b>7 310</b>	10 600	<b>2 380</b>	7 000	8 500
2210EK	50	1.9685	90	3.5433	23	.9055	1.0	.039	.23	2.7	4.2	2.8	33 800	<b>7 600</b>	11 200	<b>2 520</b>	6 300	7 500
2211EK	55	2.1654	100	3.9370	25	.9843	1.5	.059	.23	2.7	4.2	2.8	39 000	<b>8 770</b>	13 400	<b>3 010</b>	6 000	7 000
2212EK	60	2.3622	110	4.3307	28	1.1024	1.5	.059	.24	2.6	4.1	2.8	48 800	<b>11 000</b>	17 000	<b>3 820</b>	5 300	6 300
2213EK	65	2.5591	120	4.7244	31	1.2205	1.5	.059	.24	2.6	4.1	2.8	57 200	<b>12 900</b>	20 000	<b>4 500</b>	5 000	6 000
2215K	75	2.9528	130	5.1181	31	1.2205	1.5	.059	.25	2.5	3.9	2.5	44 200	<b>9 940</b>	18 000	<b>4 050</b>	4 500	5 300
2216EK	80	3.1496	140	5.5118	33	1.2992	2.0	.079	.22	2.9	4.5	2.8	65 000	<b>14 600</b>	25 500	<b>5 730</b>	4 000	4 800
2217K	85	3.3465	150	5.9055	36	1.4173	2.0	.079	.25	2.5	3.9	2.5	58 500	<b>13 200</b>	23 600	<b>5 310</b>	3 800	4 500
2218K	90	3.5433	160	6.2992	40	1.5748	2.0	.079	.27	2.3	3.6	2.5	70 200	<b>15 800</b>	28 500	<b>6 410</b>	3 600	4 300
2219K	95	3.7402	170	6.6929	43	1.6929	2.0	.079	.27	2.3	3.6	2.5	83 200	<b>18 700</b>	34 500	<b>7 760</b>	3 400	4 000
2220K	100	3.9370	180	7.0866	46	1.8110	2.0	.079	.27	2.3	3.6	2.5	97 500	<b>21 900</b>	40 500	<b>9 110</b>	3 200	3 800
2221K	105	4.1339	190	7.4803	50	1.9685	2.0	.079	.28	2.2	3.5	2.5	108 000	<b>24 300</b>	45 000	<b>10 100</b>	3 000	3 600
2222K	110	4.3307	200	7.8740	53	2.0866	2.0	.079	.28	2.2	3.5	2.5	124 000	<b>27 900</b>	52 000	<b>11 700</b>	2 800	3 400
2305K	25	.9843	62	2.4409	24	.9449	1.0	.039	.48	1.3	2	1.4	24 200	<b>5 440</b>	6 550	<b>1 470</b>	9 500	12 000
2306K	30	1.1811	72	2.8346	27	1.0630	1.0	.039	.44	1.4	2.2	1.4	31 200	<b>7 010</b>	8 800	<b>1 980</b>	8 500	10 000
2307EK	35	1.3780	80	3.1496	31	1.2205	1.5	.059	.46	1.35	2.1	1.4	39 700	<b>8 930</b>	11 200	<b>2 520</b>	7 000	8 500
2308EK	40	1.5748	90	3.5433	33	1.2992	1.5	.059	.40	1.6	2.4	1.6	54 000	<b>12 100</b>	16 000	<b>3 600</b>	6 300	7 500
2309EK	45	1.7717	100	3.9370	36	1.4173	1.5	.059	.33	1.9	3	2	63 700	<b>14 300</b>	19 300	<b>4 340</b>	5 600	6 700
2310K	50	1.9685	110	4.3307	40	1.5748	2.0	.079	.43	1.5	2.3	1.6	63 700	<b>14 300</b>	20 000	<b>4 500</b>	5 300	6 300
2311K	55	2.1654	120	4.7244	43	1.6929	2.0	.079	.40	1.6	2.4	1.6	76 100	<b>17 100</b>	24 000	<b>5 400</b>	4 800	5 600
2312K	60	2.3622	130	5.1181	46	1.8110	2.0	.079	.33	1.9	3	2	87 100	<b>19 600</b>	28 500	<b>6 410</b>	4 500	5 300
2313K	65	2.5591	140	5.5118	48	1.8898	2.0	.079	.37	1.7	2.6	1.8	95 600	<b>21 500</b>	32 500	<b>7 310</b>	4 000	4 800
2315K	75	2.9528	160	6.2992	55	2.1654	2.0	.079	.37	1.7	2.6	1.8	124 000	<b>27 900</b>	43 000	<b>9 670</b>	3 400	4 000
2316K	80	3.1496	170	6.6929	58	2.2835	2.0	.079	.37	1.7	2.6	1.8	135 000	<b>30 400</b>	49 000	<b>11 000</b>	3 200	3 800
2317K	85	3.3465	180	7.0866	60	2.3622	2.5	.098	.37	1.7	2.6	1.8	140 000	<b>31 500</b>	51 000	<b>11 500</b>	3 000	3 600
2318K	90	3.5433	190	7.4803	64	2.5197	2.5	.098	.37	1.7	2.6	1.8	153 000	<b>34 400</b>	57 000	<b>12 800</b>	2 800	3 400
2319K	95	3.7402	200	7.8740	67	2.6378	2.5	.098	.37	1.7	2.6	1.8	165 000	<b>37 100</b>	64 000	<b>14 400</b>	2 600	3 200
2320K	100	3.9370	215	8.4646	73	2.8740	2.5	.098	.37	1.7	2.6	1.8	190 000	<b>42 700</b>	80 000	<b>18 000</b>	2 400	3 000
2322K	110	4.3307	240	9.4488	80	3.1496	2.5	.098	.37	1.7	2.6	1.8	216 000	<b>48 600</b>	95 000	<b>21 400</b>	2 200	2 800

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

**1200-K, 1200-EK, 1300-K, 1300-EK**  
**Self-Aligning Series with Adapter Sleeve**

**MRC Bearing Services**

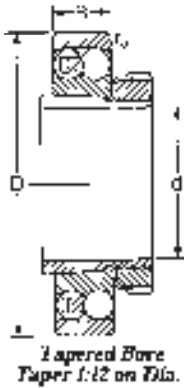


Tapered Bore  
 Taper 1:12 on Dia.

MRC Bearing Number	Adapter Sleeve	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>		Calculation Factors				Basic Radial Load Rating				Speed Rating	
		d mm	in	D mm	in	B mm	in	r <sub>a</sub> mm	in	e	Y <sub>1</sub>	Y <sub>2</sub>	Y <sub>0</sub>	Dynamic C <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
														N	lbf	N	lbf		
1204EK	H204	17	.6693	47	1.8504	14	.5512	1.0	.039	.30	2.1	3.3	2.2	12 700	2 860	3 400	764	15 000	18 000
1205EK	H205	20	.7874	52	2.0472	15	.5906	1.0	.039	.28	2.2	3.5	2.5	14 300	3 220	4 000	899	13 000	16 000
1206EK	H206	25	.9843	62	2.4409	16	.6299	1.0	.039	.25	2.5	3.9	2.5	15 600	3 510	4 650	1 050	10 000	13 000
1207EK	H207	30	1.1811	72	2.8346	17	.6693	1.0	.039	.23	2.7	4.2	2.8	19 000	4 270	6 000	1 350	9 000	11 000
1208EK	H208	35	1.3780	80	3.1496	18	.7087	1.0	.039	.22	2.9	4.5	2.8	19 900	4 470	6 950	1 560	8 500	10 000
1209EK	H209	40	1.5748	85	3.3465	19	.7480	1.0	.039	.21	3	4.6	3.2	22 900	5 150	7 800	1 750	7 500	9 000
1210EK	H210	45	1.7717	90	3.5433	20	.7874	1.0	.039	.21	3	4.6	3.2	26 500	5 960	9 150	2 060	7 000	8 500
1211EK	H211	50	1.9685	100	3.9370	21	.8268	1.5	.059	.19	3.3	5.1	3.6	27 600	6 210	10 600	2 380	6 300	7 500
1212EK	H212	55	2.1654	110	4.3307	22	.8661	1.5	.059	.19	3.3	5.1	3.6	31 200	7 010	12 200	2 740	5 600	6 700
1213EK	H213	60	2.3622	120	4.7244	23	.9055	1.5	.059	.18	3.5	5.4	3.6	35 100	7 890	14 000	3 150	5 300	6 300
1215K	H215	65	2.5591	130	5.1181	25	.9843	1.5	.059	.17	3.7	5.7	4	39 000	8 770	15 600	3 510	4 800	5 600
1216K	H216	70	2.7559	140	5.5118	26	1.0236	2.0	.079	.16	3.9	6.1	4	39 700	8 930	17 000	3 820	4 500	5 300
1217K	H217	75	2.9528	150	5.9055	28	1.1024	2.0	.079	.17	3.7	5.7	4	48 800	11 000	20 800	4 680	4 000	4 800
1218K	H218	80	3.1496	160	6.2992	30	1.1811	2.0	.079	.17	3.7	5.7	4	57 200	12 900	23 600	5 310	3 800	4 500
1219K	H219	85	3.3465	170	6.6929	32	1.2598	2.0	.079	.17	3.7	5.7	4	63 700	14 300	27 000	6 070	3 600	4 300
1220K	H220	90	3.5433	180	7.0866	34	1.3386	2.0	.079	.17	3.7	5.7	4	68 900	15 500	30 000	6 740	3 400	4 000
1221K	H221	95	3.7402	190	7.4803	36	1.4173	2.0	.079	.17	3.7	5.7	4	74 100	16 700	32 500	7 310	3 200	3 800
1222K	H222	100	3.9370	200	7.8740	38	1.4961	2.0	.079	.17	3.7	5.7	4	88 400	19 900	39 000	8 770	3 000	3 600
1224K	H3024	110	4.3307	215	8.4646	42	1.6535	2.0	.079	.19	3.3	5.1	3.6	119 000	26 800	53 000	11 900	2 800	3 400
1304EK	H304	17	.6693	52	2.0472	15	.5906	1.0	.039	.28	2.2	3.5	2.5	14 300	3 220	4 000	899	12 000	14 000
1305EK	H305	20	.7874	62	2.4409	17	.6693	1.0	.039	.28	2.2	3.5	2.5	19 000	4 270	5 400	1 210	9 500	12 000
1306EK	H306	25	.9843	72	2.8346	19	.7480	1.0	.039	.25	2.5	3.9	2.5	25 500	5 060	6 800	1 530	9 000	11 000
1307EK	H307	30	1.1811	80	3.1496	21	.8268	1.5	.059	.25	2.5	3.9	2.5	26 500	5 960	8 500	1 910	7 500	9 000
1308EK	H308	35	1.3780	90	3.5433	23	.9055	1.5	.059	.23	2.7	4.2	2.8	33 800	7 600	11 200	2 520	6 700	8 000
1309EK	H309	40	1.5748	100	3.9370	25	.9843	1.5	.059	.23	2.7	4.2	2.8	39 000	8 770	13 400	3 010	6 300	7 500
1310EK	H310	45	1.7717	110	4.3307	27	1.0630	2.0	.079	.24	2.6	4.1	2.8	43 600	9 800	14 000	3 150	5 600	6 700
1311EK	H311	50	1.9685	120	4.7244	29	1.1417	2.0	.079	.23	2.7	4.2	2.8	50 700	11 400	18 000	4 050	5 000	6 000
1312EK	H312	55	2.1654	130	5.1181	31	1.2205	2.0	.079	.23	2.7	4.2	2.8	58 500	13 200	22 000	4 950	4 500	5 300
1313EK	H313	60	2.3622	140	5.5118	33	1.2992	2.0	.079	.22	2.9	4.5	2.8	65 000	14 600	25 500	5 730	4 300	5 000
1315K	H315	65	2.5591	160	6.2992	37	1.4567	2.0	.079	.22	2.9	4.5	2.8	79 300	17 800	30 000	6 740	3 800	4 500
1316K	H316	70	2.7559	170	6.6929	39	1.5354	2.0	.079	.22	2.9	4.5	2.8	88 400	19 900	33 500	7 530	3 600	4 300
1317K	H317	75	2.9528	180	7.0866	41	1.6142	2.5	.098	.22	2.9	4.5	2.8	97 500	21 900	38 000	8 540	3 400	4 000
1318K	H318	80	3.1496	190	7.4803	43	1.6929	2.5	.098	.22	2.9	4.5	2.8	117 000	26 300	44 000	9 890	3 200	3 800
1319K	H319	85	3.3465	200	7.8740	45	1.7717	2.5	.098	.23	2.7	4.2	2.8	133 000	29 900	51 000	11 500	3 000	3 600
1320K	H320	90	3.5433	215	8.4646	47	1.8504	2.5	.098	.23	2.7	4.2	2.8	143 000	32 200	57 000	12 800	2 800	3 400
1322K	H322	100	3.9370	240	9.4488	50	1.9685	2.5	.098	.22	2.9	4.5	2.8	163 000	36 600	72 000	16 200	2 400	3 000

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



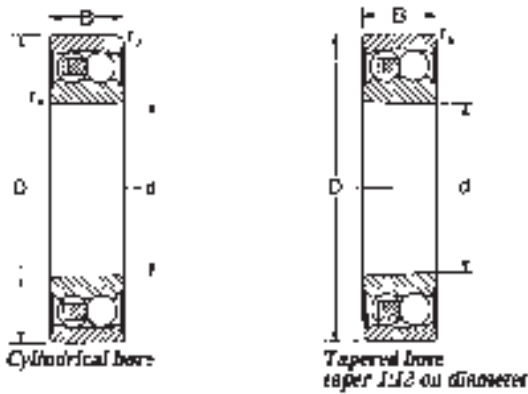
MRC Bearing Number	Adapter Sleeve	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>		Calculation Factors				Basic Radial Load Rating				Speed Rating	
										e	Y <sub>1</sub>	Y <sub>2</sub>	Y <sub>0</sub>	Dynamic C <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
														N	lbf	N	lbf		
2205EK	H305	20	.7874	52	2.0472	18	.7087	1.0	.039	.35	1.8	2.8	1.8	16 800	<b>3 780</b>	4 400	<b>989</b>	11 000	14 000
2206EK	H306	25	.9843	62	2.4409	20	.7874	1.0	.039	.33	1.9	3	2	23 800	<b>5 350</b>	6 700	<b>1 510</b>	9 500	12 000
2207EK	H307	30	1.1811	72	2.8346	23	.9055	1.0	.039	.31	2	3.1	2.2	30 700	<b>6 900</b>	8 800	<b>1 980</b>	8 500	10 000
2208EK	H308	35	1.3780	80	3.1496	23	.9055	1.0	.039	.28	2.2	3.5	2.5	31 900	<b>7 170</b>	10 000	<b>2 250</b>	7 500	9 000
2209EK	H309	40	1.5748	85	3.3465	23	.9055	1.0	.039	.26	2.4	3.7	2.5	32 500	<b>7 310</b>	10 600	<b>2 380</b>	7 000	8 500
2210EK	H310	45	1.7717	90	3.5433	23	.9055	1.0	.039	.23	2.7	4.2	2.8	33 800	<b>7 600</b>	11 200	<b>2 520</b>	6 300	7 500
2211EK	H311	50	1.9685	100	3.9370	25	.9843	1.5	.059	.23	2.7	4.2	2.8	39 000	<b>8 770</b>	13 400	<b>3 010</b>	6 000	7 000
2212EK	H312	55	2.1654	110	4.3307	28	1.1024	1.5	.059	.24	2.6	4.1	2.8	48 800	<b>11 000</b>	17 000	<b>3 820</b>	5 300	6 300
2213EK	H313	60	2.3622	120	4.7244	31	1.2205	1.5	.059	.24	2.6	4.1	2.8	57 200	<b>12 900</b>	20 000	<b>4 500</b>	5 000	6 000
2215K	H315	65	2.5591	130	5.1181	31	1.2205	1.5	.059	.25	2.5	3.9	2.5	44 200	<b>9 940</b>	18 000	<b>4 050</b>	4 500	5 300
2216EK	H316	70	2.7559	140	5.5118	33	1.2992	2.0	.079	.22	2.9	4.5	2.8	65 000	<b>14 600</b>	25 500	<b>5 730</b>	4 000	4 800
2217K	H317	75	2.9528	150	5.9055	36	1.4173	2.0	.079	.25	2.5	3.9	2.5	58 500	<b>13 200</b>	23 600	<b>5 310</b>	3 800	4 500
2218K	H318	80	3.1496	160	6.2992	40	1.5748	2.0	.079	.27	2.3	3.6	2.5	70 200	<b>15 800</b>	28 500	<b>6 410</b>	3 600	4 300
2219K	H319	85	3.3465	170	6.6929	43	1.6929	2.0	.079	.27	2.3	3.6	2.5	83 200	<b>18 700</b>	34 500	<b>7 760</b>	3 400	4 000
2220K	H320	90	3.5433	180	7.0866	46	1.8110	2.0	.079	.27	2.3	3.6	2.5	97 500	<b>21 900</b>	40 500	<b>9 110</b>	3 200	3 800
2221K	H321	95	3.7402	190	7.4803	50	1.9685	2.0	.079	.28	2.2	3.5	2.5	108 000	<b>24 300</b>	45 000	<b>10 100</b>	3 000	3 600
2222K	H322	100	3.9370	200	7.8740	53	2.0866	2.0	.079	.28	2.2	3.5	2.5	124 000	<b>27 900</b>	52 000	<b>11 700</b>	2 800	3 400
2305K	H2305	20	.7874	62	2.4409	24	.9449	1.0	.039	.48	1.3	2	1.4	24 200	<b>5 440</b>	6 550	<b>1 470</b>	9 500	12 000
2306K	H2306	25	.9843	72	2.8346	27	1.0630	1.0	.039	.44	1.4	2.2	1.4	31 200	<b>7 010</b>	8 800	<b>1 980</b>	8 500	10 000
2307EK	H2307	30	1.1811	80	3.1496	31	1.2205	1.5	.059	.46	1.35	2.1	1.4	39 700	<b>8 930</b>	11 200	<b>2 520</b>	7 000	8 500
2308EK	H2308	35	1.3780	90	3.5433	33	1.2992	1.5	.059	.40	1.6	2.4	1.6	54 000	<b>12 100</b>	16 000	<b>3 600</b>	6 300	7 500
2309EK	H2309	40	1.5748	100	3.9370	36	1.4173	1.5	.059	.33	1.9	3	2	63 700	<b>14 300</b>	19 300	<b>4 340</b>	5 600	6 700
2310K	H2310	45	1.7717	110	4.3307	40	1.5748	2.0	.079	.43	1.5	2.3	1.6	63 700	<b>14 300</b>	20 000	<b>4 500</b>	5 300	6 300
2311K	H2311	50	1.9685	120	4.7244	43	1.6929	2.0	.079	.40	1.6	2.4	1.6	76 100	<b>17 100</b>	24 000	<b>5 400</b>	4 800	5 600
2312K	H2312	55	2.1654	130	5.1181	46	1.8110	2.0	.079	.33	1.9	3	2	87 100	<b>19 600</b>	28 500	<b>6 410</b>	4 500	5 300
2313K	H2313	60	2.3622	140	5.5118	48	1.8898	2.0	.079	.37	1.7	2.6	1.8	95 600	<b>21 500</b>	32 500	<b>7 310</b>	4 000	4 800
2315K	H2315	65	2.5591	160	6.2992	55	2.1654	2.0	.079	.37	1.7	2.6	1.8	124 000	<b>27 900</b>	43 000	<b>9 670</b>	3 400	4 000
2316K	H2316	70	2.7559	170	6.6929	58	2.2835	2.0	.079	.37	1.7	2.6	1.8	135 000	<b>30 400</b>	49 000	<b>11 000</b>	3 200	3 800
2317K	H2317	75	2.9528	180	7.0866	60	2.3622	2.5	.098	.37	1.7	2.6	1.8	140 000	<b>31 500</b>	51 000	<b>11 500</b>	3 000	3 600
2318K	H2318	80	3.1496	190	7.4803	64	2.5197	2.5	.098	.37	1.7	2.6	1.8	153 000	<b>34 400</b>	57 000	<b>12 800</b>	2 800	3 400
2319K	H2319	85	3.3465	200	7.8740	67	2.6378	2.5	.098	.37	1.7	2.6	1.8	165 000	<b>37 100</b>	64 000	<b>14 400</b>	2 600	3 200
2320K	H2320	90	3.5433	215	8.4646	73	2.8740	2.5	.098	.37	1.7	2.6	1.8	190 000	<b>42 700</b>	80 000	<b>18 000</b>	2 400	3 000
2322K	H2322	100	3.9370	240	9.4488	80	3.1496	2.5	.098	.37	1.7	2.6	1.8	216 000	<b>48 600</b>	95 000	<b>21 400</b>	2 200	2 800

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

2200 and 2300 Self-Aligning Series with Seals,  
and with Seals and Tapered Bore

MRC Bearing Services



MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>		Calculation Factors				Basic Radial Load Rating				Speed Rating
									e	Y <sub>1</sub>	Y <sub>2</sub>	Y <sub>0</sub>	Dynamic C <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM
	d	mm	in	mm	in	mm	in	mm	in					N	lbf	N	lbf
2200E2RS1	10	.3937	30	1.1811	14	.5512	.60	.024	.33	1.9	3	2	5 530	1 240	1 180	265	17 000
2201E2RS1	12	.4724	32	1.2598	14	.5512	.60	.024	.33	1.9	3	2	6 240	1 400	1 430	321	16 000
2202E2RS1	15	.5906	35	1.3780	14	.5512	.60	.024	.33	1.9	3	2	7 410	1 670	1 760	396	14 000
2203E2RS1	17	.6693	40	1.5748	16	.6299	.60	.024	.31	2	3.1	2.2	8 840	1 990	2 200	495	12 000
2204E2RS1	20	.7874	47	1.8504	18	.7087	1.0	.039	.30	2.1	3.3	2.2	12 700	2 860	3 400	764	10 000
2205E2RS1	25	.9843	52	2.0472	18	.7087	1.0	.039	.28	2.2	3.5	2.5	14 300	3 220	4 000	899	9 000
2206E2RS1	30	1.1811	62	2.4409	20	.7874	1.0	.039	.25	2.5	3.9	2.5	15 600	3 510	4 650	1 050	7 500
2207E2RS1	35	1.3780	72	2.8346	23	.9055	1.0	.039	.23	2.7	4.2	2.8	19 000	4 270	6 000	1 350	6 300
2208E2RS1	40	1.5748	80	3.1496	23	.9055	1.0	.039	.22	2.9	4.5	2.8	19 900	4 470	6 950	1 560	5 600
2209E2RS1	45	1.7717	85	3.3465	23	.9055	1.0	.039	.21	3	4.6	3.2	22 900	5 150	7 800	1 750	5 300
22102RS1	50	1.9685	90	3.5433	23	.9055	1.0	.039	.20	3.2	4.9	3.2	22 900	5 150	8 150	1 830	4 800
2211E2RS1	55	2.1654	100	3.9370	25	.9843	1.5	.059	.19	3.3	5.1	3.6	27 600	6 210	10 600	2 380	4 300
2212E2RS1	60	2.3622	110	4.3307	28	1.1024	1.5	.059	.19	3.3	5.1	3.6	31 200	7 010	12 200	2 740	3 800
2213E2RS1	65	2.5591	120	4.7244	31	1.2205	1.5	.059	.18	3.5	5.4	3.6	35 100	7 890	14 000	3 150	3 600
2214E2RS1	70	2.7559	125	4.9213	31	1.2205	1.5	.059	.18	3.5	5.4	3.6	34 500	7 760	13 700	3 080	3 400
2302E2RS1	15	.5906	42	1.6535	17	.6693	1.0	.039	.31	2	3.1	2.2	10 800	2 430	2 600	585	12 000
2303E2RS1	17	.6693	47	1.8504	19	.7480	1.0	.039	.30	2.1	3.3	2.2	12 700	2 860	3 400	764	11 000
2304E2RS1	20	.7874	52	2.0472	21	.8268	1.0	.039	.28	2.2	3.5	2.5	14 300	3 220	4 000	899	9 500
2305E2RS1	25	.9843	62	2.4409	24	.9449	1.0	.039	.28	2.2	3.5	2.5	19 000	4 270	5 400	1 210	7 500
2306E2RS1	30	1.1811	72	2.8346	27	1.0630	1.0	.039	.25	2.5	3.9	2.5	22 500	5 060	6 800	1 530	6 700
2307E2RS1	35	1.3780	80	3.1496	31	1.2205	1.5	.059	.25	2.5	3.9	2.5	26 500	5 960	8 500	1 910	5 600
2308E2RS1	40	1.5748	90	3.5433	33	1.2992	1.5	.059	.23	2.7	4.2	2.8	33 800	7 600	11 200	2 520	5 000
2309E2RS1	45	1.7717	100	3.9370	36	1.4173	1.5	.059	.23	2.7	4.2	2.8	39 000	8 770	13 400	3 010	4 500
2310E2RS1	50	1.9685	110	4.3307	40	1.5748	2.0	.079	.24	2.6	4.1	2.8	43 600	9 800	14 000	3 150	4 000

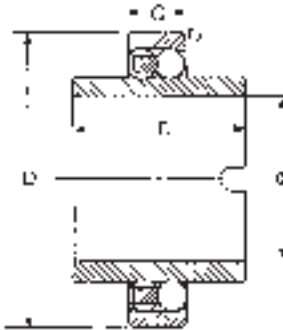
Tapered Bore

2205E2RS1K	25	.9843	52	2.0472	18	.7087	1.0	.039	.28	2.2	3.5	2.5	14 300	3 220	4 000	899	9 000
2206E2RS1K	30	1.1811	62	2.4409	20	.7874	1.0	.039	.25	2.5	3.9	2.5	15 600	3 510	4 650	1 050	7 500
2207E2RS1K	35	1.3780	72	2.8346	23	.9055	1.0	.039	.23	2.7	4.2	2.8	19 000	4 270	6 000	1 350	6 300
2208E2RS1K	40	1.5748	80	3.1496	23	.9055	1.0	.039	.22	2.9	4.5	2.8	19 900	4 470	6 950	1 560	5 600
2209E2RS1K	45	1.7717	85	3.3465	23	.9055	1.0	.039	.21	3	4.6	3.2	22 900	5 150	7 800	1 750	5 300
22102RS1K	50	1.9685	90	3.5433	23	.9055	1.0	.039	.20	3.2	4.9	3.2	22 900	5 150	8 150	1 830	4 800
2211E2RS1K	55	2.1654	100	3.9370	25	.9843	1.5	.059	.19	3.3	5.1	3.6	27 600	6 210	10 600	2 380	4 300

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.





MRC Bearing Number	Bore		Outside Diameter D		Width				Fillet Radius <sup>1)</sup>		Calculation Factors				Basic Radial Load Rating				Speed Rating
					C		B				e	Y <sub>1</sub>	Y <sub>2</sub>	Y <sub>0</sub>	Dynamic C <sub>2</sub> <sup>2)</sup>		Static C <sub>0</sub>		Grease or Oil
	d	mm	in	mm	in	mm	in	mm	in	mm	in					N	lbf	N	lbf
11204E	20	.7874	47	1.8504	14	.5512	40	1.575	1.0	.039	.30	2.1	3.3	2.2	12 700	<b>2 860</b>	3 400	<b>764</b>	9 000
11205E	25	.9843	52	2.0472	15	.5906	44	1.732	1.0	.039	.28	2.2	3.5	2.5	14 300	<b>3 220</b>	4 000	<b>899</b>	8 000
11206E	30	1.1811	62	2.4409	16	.6299	48	1.890	1.0	.039	.25	2.5	3.9	2.5	15 600	<b>3 510</b>	4 650	<b>1 050</b>	6 700
11207E	35	1.3780	72	2.8346	17	.6693	52	2.047	1.0	.039	.23	2.7	4.2	2.8	19 000	<b>4 270</b>	6 000	<b>1 350</b>	5 600
11208E	40	1.5748	80	3.1496	18	.7087	56	2.205	1.0	.039	.22	2.9	4.5	2.8	19 900	<b>4 470</b>	6 950	<b>1 560</b>	5 000
11209E	45	1.7717	85	3.3465	19	.7480	58	2.283	1.0	.039	.21	3	4.6	3.2	22 900	<b>5 150</b>	7 800	<b>1 750</b>	4 500
11210E	50	1.9685	90	3.5433	20	.7874	58	2.283	1.0	.039	.21	3	4.6	3.2	26 500	<b>5 960</b>	9 150	<b>2 060</b>	4 300
11212E	60	2.3622	110	4.3307	22	.8661	62	2.441	1.5	.059	.19	3.3	5.1	3.6	31 200	<b>7 010</b>	12 200	<b>2 740</b>	3 400
11305E	25	.9843	62	2.4409	17	.6693	48	1.890	1.0	.039	.28	2.2	3.5	2.5	19 000	<b>4 270</b>	5 400	<b>1 210</b>	6 700
11306E	30	1.1811	72	2.8346	19	.7480	52	2.047	1.0	.039	.25	2.5	3.9	2.5	22 500	<b>5 060</b>	6 800	<b>1 530</b>	5 600
11307E	35	1.3780	80	3.1496	21	.8268	56	2.205	1.5	.059	.25	2.5	3.9	2.5	26 500	<b>5 960</b>	8 500	<b>1 910</b>	5 000
11308E	40	1.5748	90	3.5433	23	.9055	58	2.283	1.5	.059	.23	2.7	4.2	2.8	33 800	<b>7 600</b>	11 200	<b>2 520</b>	4 500
11310E	50	1.9685	110	4.3307	27	1.0630	62	2.441	2.0	.079	.24	2.6	4.1	2.8	43 600	<b>9 800</b>	14 000	<b>3 150</b>	3 600

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

**Bearings with Cylindrical Bore**

Bore Diameter d		C2				Normal				C3				C4					
Over		Including		.001 mm		.0001 in		.001 mm		.0001 in		.001 mm		.0001 in		.001 mm		.0001 in	
mm	in	mm	in	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
2.5	.0984	6	.2362	1	8	0	3	5	15	2	6	10	20	4	8	15	25	6	10
6	.2362	10	.3937	2	9	1	4	6	17	2	7	12	25	5	10	19	33	7	13
10	.3937	14	.5512	2	10	1	4	6	19	2	7	13	26	5	10	21	35	8	14
14	.5512	18	.7087	3	12	1	5	8	21	3	8	15	28	6	11	23	37	9	15
18	.7087	24	.9449	4	14	2	6	10	23	4	9	17	30	7	12	25	39	10	15
24	.9449	30	1.1811	5	16	2	6	11	24	4	9	19	35	7	14	29	46	11	18
30	1.1811	40	1.5748	6	18	2	7	13	29	5	11	23	40	9	16	34	53	13	21
40	1.5748	50	1.9685	6	19	2	7	14	31	6	12	25	44	10	17	37	57	15	22
50	1.9685	65	2.5591	7	21	3	8	16	36	6	14	30	50	12	20	45	69	18	27
65	2.5591	80	3.1496	8	24	3	9	18	40	7	16	35	60	14	24	54	83	21	33
80	3.1496	100	3.9370	9	27	4	11	22	48	9	19	42	70	17	28	64	96	25	38
100	3.9370	120	4.7244	10	31	4	12	25	56	10	22	50	83	20	33	75	114	30	45
120	4.7244	140	5.5118	10	38	4	15	30	68	12	27	60	100	24	39	90	135	35	53

**Bearings with Tapered Bore**

18	.7087	24	.9449	7	17	3	7	13	26	5	10	20	33	8	13	28	42	11	17
24	.9449	30	1.1811	9	20	4	8	15	28	6	11	23	39	9	15	33	50	13	20
30	1.1811	40	1.5748	12	24	5	9	19	35	7	14	26	46	10	18	40	59	16	23
40	1.5748	50	1.9685	14	27	6	11	22	39	9	15	33	52	13	20	45	65	18	26
50	1.9685	65	2.5591	18	32	7	13	27	47	11	19	41	61	16	24	56	80	22	31
65	2.5591	80	3.1496	23	39	9	15	35	57	14	22	50	75	20	30	69	98	27	39
80	3.1496	100	3.9370	29	47	11	19	42	68	17	27	62	90	24	35	84	116	33	46
100	3.9370	120	4.7244	35	56	14	22	50	81	20	32	75	108	30	43	100	139	39	53

**Allowable Angular Misalignment of Self-Aligning Ball Bearings**

Bearing Series	Allowable Angular Misalignment Degrees
108, 126, 127, 129, 135	3
1200, 1200E	2.5
1300, 1300E	3
1400	3
2200, 2200E	2.5
2200ERS1	1.5
2300, 2300E	3
2300ERS1	1.5
11200E	2.5
11300E	3

### Dynamic and static equivalent radial load and life rating

#### Dynamic equivalent radial load

$$P = F_R + Y_1 F_A, \text{ where } F_A/F_R \leq e$$

or

$$P = 0.65 F_R + Y_2 F_A, \text{ where } F_A/F_R > e$$

$P$  = Dynamic equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load  
 $Y_1$  = Thrust load factor  
 $Y_2$  = Thrust load factor  
 $e$  = Limiting factor for  $F_A/F_R$

$Y_1$ ,  $Y_2$  and  $e$  are given in bearing tables

#### Life rating

$$L_{10} = \left(\frac{C}{P}\right)^3 \text{ (millions of revolutions)}$$

or

$$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 \text{ (Hours)}$$

$C$  = Basic dynamic load rating  
 $P$  = Dynamic equivalent radial load  
 $n$  = Speed in RPM

#### Static equivalent radial load

$$P_0 = F_R + Y_0 F_A$$

$P_0$  = Static equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load  
 $Y_0$  = Thrust load factor  
 $Y_0$  given in bearing tables

### Dynamic equivalent radial load and life calculation examples

Bearing size: 1209E  
 Speed: 2000 RPM  
 Basic dynamic radial load rating ( $C$ ) = 5150  
 $e = 0.21$   
 $Y_1 = 3.0$   
 $Y_2 = 4.6$

#### Case 1

Radial load ( $F_R$ ) = 500  
 Thrust load ( $F_A$ ) = 100  
 $F_A/F_R = 100/500 = 0.20$   
 Equivalent load ( $P$ ) =  $F_R + Y_1 F_A$   
 $P = 500 + 3.0 \times 100 = 800$

$L_{10} = \left(\frac{C}{P}\right)^3 = \left(\frac{5150}{800}\right)^3 = 266.8 \times 10^6 \text{ Rev.}$   
 or  
 $L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{5150}{800}\right)^3$   
 $= 2223 \text{ Hrs}$

#### Case 2

Radial load ( $F_R$ ) = 500  
 Thrust load ( $F_A$ ) = 170  
 $F_A/F_R = 170/500 = 0.34$   
 Equivalent load ( $P$ ) =  $0.65 F_R + Y_2 F_A$   
 $P = 0.65 \times 500 + 4.6 \times 170 = 1107$

$L_{10} = \left(\frac{C}{P}\right)^3 = \left(\frac{5150}{1107}\right)^3 = 100.7 \times 10^6 \text{ Rev.}$   
 or  
 $L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{5150}{1107}\right)^3$   
 $= 839 \text{ Hrs}$

#### Minimum load

In order to provide satisfactory operation, self-aligning ball bearings, like all ball and roller bearings, must always be subjected to a given minimum load, particularly if they are to operate at high speeds or are subjected to high accelerations or rapid changes in the direction of load. Under such conditions the inertia forces of the balls and cage, and the friction in the lubricant, can have a detrimental influence on the rolling conditions in the bearing arrangement and may cause damaging sliding movements to occur between the balls and raceways.

The requisite minimum load to be applied to self-aligning ball bearings can be estimated using

$$P_{0m} = 0,01 C_0$$

where

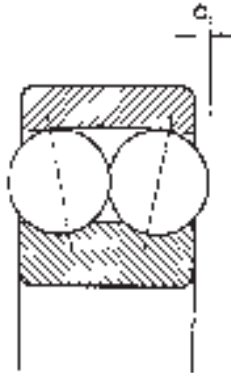
$P_{0m}$  = minimum equivalent static bearing load, lbs  
 $C_0$  = basic static load rating, lbs

When starting up at low temperatures or when the lubricant is highly viscous, even greater minimum loads may be required. The weight of the components supported by the bearing, together with external forces, generally exceeds the requisite minimum load. If this is not the case, the self-aligning ball bearing must be subjected to an additional radial load, for example, by increasing belt tension or by similar means.



### Ball Protrusion

Self-aligning bearings in Series 1400 and in some sizes in Series 1200, 1200K and 1300K, have ball protrusion beyond the bearing ring faces as shown in the table below. This must be considered when designing adjacent components.



### Axial load carrying capacity of bearings mounted on adapter sleeves

The ability of self-aligning ball bearings mounted on adapter sleeves on smooth shafts to carry axial loads, depends on the friction between sleeve and shaft. The approximate permissible axial load can be determined from

$$F_{AP} = 3 B d$$

where,  $F_{AP}$  = maximum permissible axial load (N)  
 $B$  = bearing width (mm)  
 $d$  = bearing bore (mm)

to convert newtons (N) to pounds multiply by 0.2248

Size	Protrusion (C <sub>1</sub> )	
	mm	inches
1224K	1.3	.051
1226	0.7	.028
1318K	1.0	.039
1319K	1.5	.059
1320K	2.5	.098
1321K	2.6	.102
1322K	2.6	.102
1406	2.2	.087
1407	2.0	.079
1408	2.0	.079
1409	2.5	.098
1410	3.0	.118
1411	2.4	.094
1412	2.8	.110

## Mounting bearings with tapered bore

Bearings with a tapered bore are always mounted with an interference fit on the shaft, adapter sleeve or withdrawal sleeve. As a measure of the  $\alpha^\circ$  of interference of the fit, either the reduction in radial internal clearance of the bearing or the axial displacement of the inner ring on the tapered bearing seating can be used. The mounting of self-aligning ball bearings with tapered bore calls for experience and skill as they have a relatively small internal clearance, and a reliable measurement of the clearance reduction is not always possible.

When mounting bearings with Normal radial internal clearance it is generally sufficient to check clearance reduction during the drive-up by turning and swivelling out the outer ring. When the bearing is properly mounted the outer ring can be easily turned but there should be a slight resistance when the ring is swivelled out. The bearing will then have the requisite interference fit. In some cases, however, the residual internal clearance may be too small for the application, and a bearing with C3 radial internal clearance should be used instead.

When mounting bearings with C3 clearance, the tightening angle  $\alpha$  or the axial displacement  $S$  can be used to measure the  $\alpha^\circ$  of interference. The procedures and values given in the following also

apply to bearings with Normal clearance.

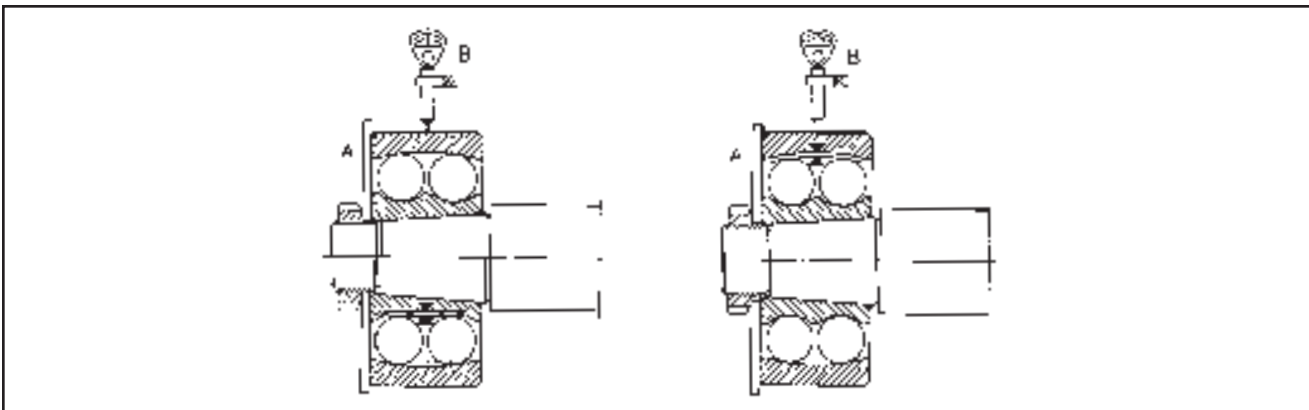
An easy method of mounting bearings on adapter sleeves is based on the tightening angle  $\alpha$  through which the nut is turned and the procedure is described in the following. Guideline values for the tightening angle  $\alpha$  are given in the table overleaf. Before mounting, the thread of the nut and the side face of the nut which is to abut the bearing should be smeared with a molybdenum disulphide paste or similar lubricant, and the outside diameter of the sleeve should be lightly oiled. The bearing is then pushed on to the sleeve and the nut screwed on. By turning the nut through the given angle  $\alpha$  the bearing will be pressed up on the tapered seating of the sleeve. As the bearing has a tendency to skew when being pressed up it is advisable to reposition the hook spanner in a slot at  $180^\circ$  to that used for tightening and then apply a light hammer blow to the spanner. The bearing will straighten up on its seating. The nut is then removed, the locking washer inserted and the nut replaced, tightened and locked by bending down one of the tabs of the locking washer. The residual clearance of the bearing should be checked.

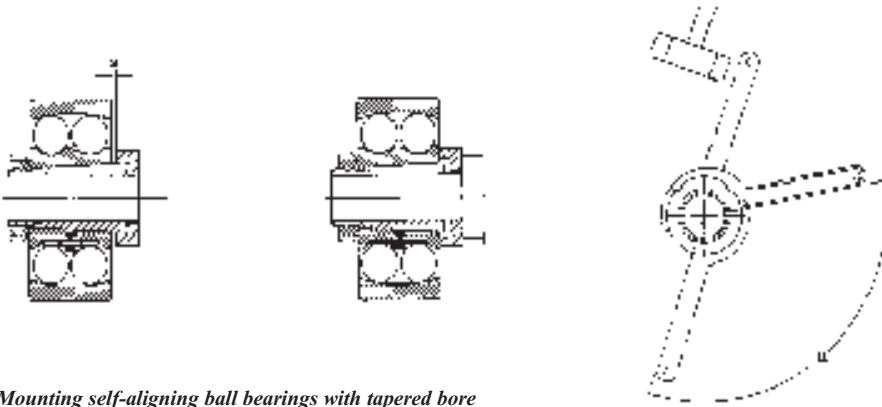
Another method which is often used to mount bearings with a tapered bore correctly and reliably is to measure the axial displacement  $S$  of the inner ring on the tapered

seating. Guideline values for the requisite displacement  $S$  are given in the table overleaf.

When using either of the above methods, the self-aligning ball bearings should always be pushed up on to the tapered seating until the bore of the bearing is in contact with the seating on the shaft or sleeve around its whole circumference, before the final tightening procedure is begun. A sufficiently tight fit will then be obtained and the residual clearance will correspond to the mean values given in the table.

One method of measuring the internal clearance of self-aligning ball bearings is shown in the illustrations below. A washer A is inserted between the bearing and the shaft or sleeve nut to ensure correct alignment of the outer ring with respect to the inner ring. A dial gauge B placed on the bearing outer ring can be used to measure the bearing clearance. The outer ring should be pushed upwards in the direction of the shaft.



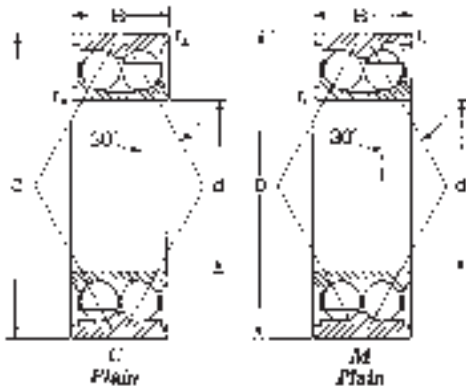


Mounting self-aligning ball bearings with tapered bore

Bearing Bore d		Tightening Angle $\alpha$ Degrees	Axial Displacement S								Mean Residual Clearance After Mounting			
			Bearing Series								Normal		C3	
			1200K		1300K		2200K		2300K		.001 mm	.0001 in	.001 mm	.0001 in
mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	
20	.7874	70	.22	.009	.23	.009	—	—	—	—	10	4	20	8
25	.9843	70	.22	.009	.23	.009	.22	.009	.23	.009	10	4	20	8
30	1.1811	70	.22	.009	.23	.009	.22	.009	.23	.009	10	4	20	8
35	1.3780	70	.30	.012	.30	.012	.30	.012	.30	.012	10	4	20	8
40	1.5748	70	.30	.012	.30	.012	.30	.012	.30	.012	10	4	20	8
45	1.7717	70	.31	.012	.34	.013	.31	.012	.33	.013	15	6	25	10
50	1.9685	70	.31	.012	.34	.013	.31	.012	.33	.013	15	6	25	10
55	2.1654	90	.40	.016	.41	.016	.39	.015	.40	.016	15	6	30	12
60	2.3622	90	.40	.016	.41	.016	.39	.015	.40	.016	15	6	30	12
65	2.5591	90	.40	.016	.41	.016	.39	.015	.40	.016	15	6	30	12
75	2.9528	120	.45	.018	.47	.019	.43	.017	.46	.018	20	8	40	16
80	3.1496	120	.45	.018	.47	.019	.43	.017	.46	.018	20	8	40	16
85	3.3465	120	.58	.023	.60	.024	.54	.021	.59	.023	20	8	40	16
90	3.5433	120	.58	.023	.60	.024	.54	.021	.59	.023	20	8	40	16
95	3.7402	120	.58	.023	.60	.024	.54	.021	.59	.023	20	8	40	16
100	3.9370	120	.58	.023	.60	.024	.54	.021	.59	.023	20	8	40	16
105	4.1339	120	.67	.026	—	—	.66	.026	—	—	25	10	55	22
110	4.3307	120	.67	.026	.70	.028	.66	.026	.69	.027	25	10	55	22
120	4.7244	120	.67	.026	—	—	—	—	—	—	25	10	55	22







MRC double-row angular contact ball bearings are manufactured in two main types: C-type (Conrad construction) and M-type (maximum capacity with filling notches). Each of the two rows has a 30° contact angle.

### C-type

Conrad construction, or C-type, double-row ball bearings have contact angles that converge outside the bearing, thereby increasing resistance to misalignment. This type does not have filling notches. These bearings are recommended for applications where single-row ball bearings are inadequate, but radial loads are not so great as to suggest a filling-notch bearing. They will take heavy radial loads and axial loads equally in either direction. The C-type design fully meets the requirements of American Petroleum Institute (API) Specification 610.

Both the inner and the outer rings have closure grooves. These bearings are available with seals, shields, and snap-rings.

### M-type

Maximum capacity double-row ball bearings have filling notches on one side to permit assembling the maximum number of balls into the bearing. Contact angles converge outside the bearing. All inner and outer rings have closure grooves. These bearings may be equipped with seals, shields, and snap-rings. The M-type bearing has very heavy radial capacity. It also has thrust capacity in one direction, with the ability to accommodate light thrust load in the reversing direction.

Part numbers on M-type double-row bearings are normally located on either the side face or the O.D. surface of the bearing. The side face marking is always on the side opposite the filling notch and the O.D. marking is offset from the center away from the filling notch. Therefore, double sealed or shielded bearings with the filling notch covered from view can be oriented correctly.

### Ball Cages and Types

The cage supplied with C-type and M-type bearings is a one-piece crown-type of heat-treated pressed steel. It is snapped into place after the full quota of balls has been introduced between the inner and outer ring.

Size	Series	Page
<b>5200C</b>	Light, Conrad (Non-Filling Notch)	<b>93</b>
<b>5200C1</b>	Light, Extra Width, Conrad (Non-Filling Notch)	<b>93</b>
<b>5300C</b>	Medium, Conrad (Non-Filling Notch)	<b>94</b>
<b>5300C1</b>	Medium, Extra Width, Conrad (Non-Filling Notch)	<b>94</b>
<b>5400C</b>	Heavy, Conrad (Non-Filling Notch)	<b>95</b>
<b>5200M</b>	Light, Filling Notch	<b>96</b>
<b>5200M1</b>	Light, Extra Width, Filling Notch	<b>96</b>
<b>5300M</b>	Medium, Filling Notch	<b>97</b>
<b>5300M1</b>	Medium, Extra Width, Filling Notch	<b>97</b>
<b>5300UPG</b>	MRC Pump Bearing	<b>98</b>
Width Summary and Interchange from Old Series to C & M Series		<b>85</b>
Filling Notch Location on Closed Bearings		<b>88</b>
Axial and Radial Internal Clearance		<b>89</b>
Thrust Rating		<b>90</b>
Extra Wide Retrofit Kit and Mounting Instructions		<b>91</b>
Equivalent Load and Life		<b>99</b>
Minimum Radial Load Calculation		<b>99</b>
Life Calculation Examples		<b>100</b>

The older MRC 5000 series double-row ball bearings were made in three series — 5200 Light, 5300 Medium, and 5400 Heavy — each with progressively larger cross sections. These old-style 5000 type double-rows were available in the SB Conrad and maximum capacity configurations. The SB Conrad version had contact angles which diverged inwardly, thereby increasing resistance to misalignment. The maximum capacity version had contact angles which converged inwardly, giving it the capability of handling small amounts of misalignment. It also had filling notches on both sides, for the introduction of a maximum complement of balls.

Our double-row ball bearings are available in the C-type (Conrad construction) and M-type (with filling notches on one side only). Both types feature inwardly diverging contact angles, which provide

greater rigidity than found in the previous double-row filling-notch type bearings. A unique manufacturing system utilizing “common parts” is employed in the manufacture of these bearings. Using a minimum number of components, the system provides greater flexibility for producing either Conrad or maximum capacity types as open bearings or with a variety of closures. Twenty-four variations of a single bearing size can be manufactured to solve your application problems.

The chart on pages 85-86 outlines the suffixes and widths of MRC 5000 series bearings. The data on the chart do not represent actual availability of double-row products. These data are intended to be used as references for interchanging. Current style double-rows appear next to their old-style counterparts that are the same width.

***MRC Double-Row Suffix Identification Summary***

Suffix	Description	Suffix	Description
<b>B</b>	Rigid construction, maximum capacity.	<b>M1</b>	1/8" additional width from standard.
<b>BK</b>	Rigid construction, maximum capacity, standard width.		5205M1 & 5212M1 are 1/16" wider than standard.
<b>C</b>	Conrad, rigid construction, standard width.	<b>Plain</b>	Maximum capacity, nonrigid construction. Narrow width in 5200 series, extra width is required with closures.
<b>C1</b>	1/8" additional width from standard. 5205C1 & 5212C1 are 1/16" wider than standard.	<b>S</b>	Conrad construction (Note: always combined with additional suffix letters)
<b>F</b>	One shield	<b>SB</b>	Conrad, rigid construction, narrow width. Extra width is required with closures.
<b>FF</b>	Two shields	<b>SBK</b>	Conrad, rigid construction, standard width.
<b>G</b>	Snap-ring	<b>Z</b>	One seal
<b>K</b>	Standard width	<b>ZZ</b>	Two seals
<b>M</b>	Maximum capacity, rigid construction, standard width.		

Basic Bearing Number	Old— Style Suffix	New— Style Suffix	Width (inches)	Basic Bearing Number	Old— Style Suffix	New— Style Suffix	Width (inches)	Basic Bearing Number	Old— Style Suffix	New— Style Suffix	Width (inches)
<b>5200 Series</b>				<b>5206</b>	F	MF1	1 <sup>1</sup> / <sub>16</sub>		—	C	1 <sup>3</sup> / <sub>16</sub>
<b>5106</b>	SBZZ		29 <sup>32</sup> / <sub>32</sub>		K	M	1 <sup>5</sup> / <sub>16</sub>				
<b>5200</b>	SB		9 <sup>1</sup> / <sub>16</sub>		KF	MF	1 <sup>5</sup> / <sub>16</sub>				
	SBKF		9 <sup>1</sup> / <sub>16</sub>		KFF	MFF	1 <sup>5</sup> / <sub>16</sub>				
	SBKFF		9 <sup>1</sup> / <sub>16</sub>		KG	MG	1 <sup>5</sup> / <sub>16</sub>				
	SBKZ		9 <sup>1</sup> / <sub>16</sub>		Plain		3 <sup>4</sup> / <sub>4</sub>				
	SBKZZ		9 <sup>1</sup> / <sub>16</sub>		SBF	CF1	1 <sup>1</sup> / <sub>16</sub>				
<b>5201</b>	SB		5 <sup>8</sup> / <sub>8</sub>		SBK	C	1 <sup>5</sup> / <sub>16</sub>				
	SBFG		5 <sup>8</sup> / <sub>8</sub>		SBKF	CF	1 <sup>5</sup> / <sub>16</sub>				
	SBKF		5 <sup>8</sup> / <sub>8</sub>		SBKFF	CFF	1 <sup>5</sup> / <sub>16</sub>				
	SBKFF		5 <sup>8</sup> / <sub>8</sub>		SBKFFG	CFFG	1 <sup>5</sup> / <sub>16</sub>				
	SBKFFG		5 <sup>8</sup> / <sub>8</sub>		SBKFG	CFG	1 <sup>5</sup> / <sub>16</sub>				
	SBKFG		5 <sup>8</sup> / <sub>8</sub>		SBKG	CG	1 <sup>5</sup> / <sub>16</sub>				
	SBKZ		5 <sup>8</sup> / <sub>8</sub>		SBZZ	CZZ1	1 <sup>1</sup> / <sub>16</sub>				
	SBKZZ		5 <sup>8</sup> / <sub>8</sub>		SBKZZG	CZZG1	1 <sup>1</sup> / <sub>16</sub>				
<b>5202</b>	Plain		5 <sup>8</sup> / <sub>8</sub>	<b>5207</b>	—	C1, M1	1 <sup>1</sup> / <sub>16</sub>				
	SB		5 <sup>8</sup> / <sub>8</sub>		F	MF1	1 <sup>3</sup> / <sub>16</sub>				
	SBFG		1 <sup>1</sup> / <sub>16</sub>		K	M	1 <sup>1</sup> / <sub>16</sub>				
	SBKF		5 <sup>8</sup> / <sub>8</sub>		KF	MF	1 <sup>1</sup> / <sub>16</sub>				
	SBKFF		5 <sup>8</sup> / <sub>8</sub>		KFF	MFF	1 <sup>1</sup> / <sub>16</sub>				
	SBKFG		5 <sup>8</sup> / <sub>8</sub>		KFG	MFG	1 <sup>1</sup> / <sub>16</sub>				
	SBKZZ		5 <sup>8</sup> / <sub>8</sub>		KG	MG	1 <sup>1</sup> / <sub>16</sub>				
<b>5203</b>	SB		1 <sup>1</sup> / <sub>16</sub>		Plain		7 <sup>8</sup> / <sub>8</sub>				
	SBKF		1 <sup>1</sup> / <sub>16</sub>		SBK	C	1 <sup>1</sup> / <sub>16</sub>				
	SBKFF		1 <sup>1</sup> / <sub>16</sub>		SBKF	CF	1 <sup>1</sup> / <sub>16</sub>				
	SBKFFG		1 <sup>1</sup> / <sub>16</sub>		SBKFF	CFF	1 <sup>1</sup> / <sub>16</sub>				
	SBKFG		1 <sup>1</sup> / <sub>16</sub>		SBKFG	CFG	1 <sup>1</sup> / <sub>16</sub>				
	SBKZ		1 <sup>1</sup> / <sub>16</sub>		SBKFFG	CFFG	1 <sup>1</sup> / <sub>16</sub>				
	SBKZZ		1 <sup>1</sup> / <sub>16</sub>		SBKG	CG	1 <sup>1</sup> / <sub>16</sub>				
<b>5204</b>	Plain		3 <sup>4</sup> / <sub>4</sub>	<b>5208</b>	—	C1, M1	1 <sup>3</sup> / <sub>16</sub>				
	K	M	1 <sup>3</sup> / <sub>16</sub>		BKF	MF	1 <sup>3</sup> / <sub>16</sub>				
	KF	MF	1 <sup>3</sup> / <sub>16</sub>		BKFF	MFF	1 <sup>3</sup> / <sub>16</sub>				
	SB		3 <sup>4</sup> / <sub>4</sub>		K	M	1 <sup>3</sup> / <sub>16</sub>				
	SBK	C	1 <sup>3</sup> / <sub>16</sub>		KF	MF	1 <sup>3</sup> / <sub>16</sub>				
	SBKF	CF	1 <sup>3</sup> / <sub>16</sub>		KFF	MFF	1 <sup>3</sup> / <sub>16</sub>				
	SBKFF	CFF	1 <sup>3</sup> / <sub>16</sub>		KFG	MFG	1 <sup>3</sup> / <sub>16</sub>				
	SBKFFG	CFFG	1 <sup>3</sup> / <sub>16</sub>		KG	MG	1 <sup>3</sup> / <sub>16</sub>				
	SBKFG	CFG	1 <sup>3</sup> / <sub>16</sub>		Plain		1				
	SBKG	CG	1 <sup>3</sup> / <sub>16</sub>		SBK	C	1 <sup>3</sup> / <sub>16</sub>				
	SBKZ	CZ	1 <sup>3</sup> / <sub>16</sub>		SBKF	CF	1 <sup>3</sup> / <sub>16</sub>				
<b>5205</b>	F	MF1	7 <sup>8</sup> / <sub>8</sub>		SBKFF	CFF	1 <sup>3</sup> / <sub>16</sub>				
	K	M	1 <sup>3</sup> / <sub>16</sub>		SBKFG	CFG	1 <sup>3</sup> / <sub>16</sub>				
	KG	MG	1 <sup>3</sup> / <sub>16</sub>		SBKG	CG	1 <sup>3</sup> / <sub>16</sub>				
	Plain		3 <sup>4</sup> / <sub>4</sub>	<b>5209</b>	K	M	1 <sup>3</sup> / <sub>16</sub>				
	SB		3 <sup>4</sup> / <sub>4</sub>		KF	MF	1 <sup>3</sup> / <sub>16</sub>				
	SBF	CF1	7 <sup>8</sup> / <sub>8</sub>		KG	MG	1 <sup>3</sup> / <sub>16</sub>				
	SBK	C	1 <sup>3</sup> / <sub>16</sub>		Plain		1				
	SBKF	CF	1 <sup>3</sup> / <sub>16</sub>		SBK	C	1 <sup>3</sup> / <sub>16</sub>				
	SBKFF	CFF	1 <sup>3</sup> / <sub>16</sub>		SBKF	CF	1 <sup>3</sup> / <sub>16</sub>				
	SBKFFG	CFFG	1 <sup>3</sup> / <sub>16</sub>		SBKFF	CFF	1 <sup>3</sup> / <sub>16</sub>				
	SBKFG	CFG	1 <sup>3</sup> / <sub>16</sub>								
	SBKG	CG	1 <sup>3</sup> / <sub>16</sub>	<b>5210</b>	K	M	1 <sup>3</sup> / <sub>16</sub>				
	—	C1, M1	7 <sup>8</sup> / <sub>8</sub>		KF	MF	1 <sup>3</sup> / <sub>16</sub>				
					KFF	MFF	1 <sup>3</sup> / <sub>16</sub>				
					KG	MG	1 <sup>3</sup> / <sub>16</sub>				
					Plain		1				

# 5000 Series Bearings Suffix and Width Summary

# MRC Bearing Services

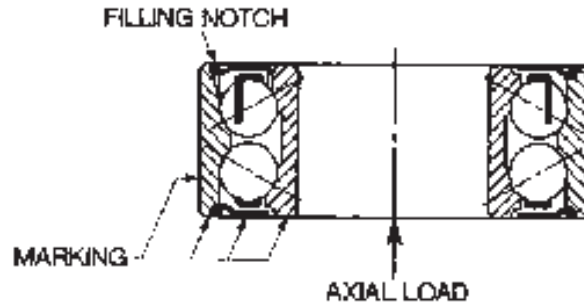
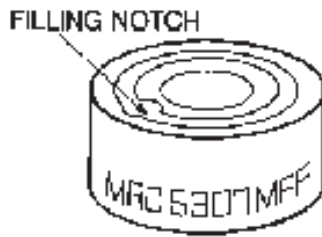
Basic Bearing Number	Old— Style Suffix	New— Style Suffix	Width (inches)	Basic Bearing Number	Old— Style Suffix	New— Style Suffix	Width (inches)	Basic Bearing Number	Old— Style Suffix	New— Style Suffix	Width (inches)
<b>5300 Series</b>				<b>5307</b>	BKFF	MFF	1 <sup>3</sup> / <sub>8</sub>	<b>5315</b>	F	MF1	2 <sup>13</sup> / <sub>16</sub>
<b>5300</b>	SB		3 <sup>4</sup> / <sub>4</sub>		F	MF1	1 <sup>1</sup> / <sub>2</sub>		G	MG	2 <sup>11</sup> / <sub>16</sub>
<b>5301</b>	SB		3 <sup>4</sup> / <sub>4</sub>		FG	MFG1	1 <sup>1</sup> / <sub>2</sub>		Plain	M	2 <sup>11</sup> / <sub>16</sub>
<b>5302</b>	Plain		3 <sup>4</sup> / <sub>4</sub>		G	MG	1 <sup>3</sup> / <sub>8</sub>		—	C	2 <sup>11</sup> / <sub>16</sub>
	SB		3 <sup>4</sup> / <sub>4</sub>		KF	MF	1 <sup>3</sup> / <sub>8</sub>		—	C1, M1	2 <sup>13</sup> / <sub>16</sub>
<b>5303</b>	G		7 <sup>8</sup> / <sub>8</sub>		KFG	MFG	1 <sup>3</sup> / <sub>8</sub>	<b>5316</b>	G	MG	2 <sup>11</sup> / <sub>16</sub>
	KF		7 <sup>8</sup> / <sub>8</sub>		Plain	M	1 <sup>3</sup> / <sub>8</sub>		Plain	M	2 <sup>11</sup> / <sub>16</sub>
	KFG		7 <sup>8</sup> / <sub>8</sub>		—	C1, M1	1 <sup>1</sup> / <sub>2</sub>		—	C	2 <sup>11</sup> / <sub>16</sub>
	SB		7 <sup>8</sup> / <sub>8</sub>		—	C	1 <sup>3</sup> / <sub>8</sub>	<b>5317</b>	Plain		2 <sup>7</sup> / <sub>8</sub>
	SBG		7 <sup>8</sup> / <sub>8</sub>	<b>5308</b>	BG	MG	1 <sup>7</sup> / <sub>16</sub>		—	C	2 <sup>7</sup> / <sub>8</sub>
	SBKF		7 <sup>8</sup> / <sub>8</sub>		F	MF1	1 <sup>9</sup> / <sub>16</sub>	<b>5318</b>	Plain		2 <sup>7</sup> / <sub>8</sub>
	SBKFF		7 <sup>8</sup> / <sub>8</sub>		FG	MFG1	1 <sup>9</sup> / <sub>16</sub>		—	C	2 <sup>7</sup> / <sub>8</sub>
	SBKFFG		7 <sup>8</sup> / <sub>8</sub>		G	MG	1 <sup>7</sup> / <sub>16</sub>	<b>5319</b>	Plain		3 <sup>1</sup> / <sub>16</sub>
<b>5304</b>	F	MF1	1		Plain	M	1 <sup>7</sup> / <sub>16</sub>		—	C	3 <sup>1</sup> / <sub>16</sub>
	Plain	M	7 <sup>8</sup> / <sub>8</sub>		—	C	1 <sup>7</sup> / <sub>16</sub>	<b>5320</b>	Plain		3 <sup>1</sup> / <sub>16</sub>
	SB	C	7 <sup>8</sup> / <sub>8</sub>		—	C1, M1	1 <sup>9</sup> / <sub>16</sub>	<b>5321</b>	Plain		3 <sup>7</sup> / <sub>16</sub>
	SBF	CF1	1	<b>5309</b>	B	M	1 <sup>9</sup> / <sub>16</sub>		<b>5322</b>	Plain	3 <sup>5</sup> / <sub>8</sub>
	SBG	CG	7 <sup>8</sup> / <sub>8</sub>		F	MF1	1 <sup>11</sup> / <sub>16</sub>	<b>5400 Series</b>			
	SBKF	CF	7 <sup>8</sup> / <sub>8</sub>		FG	MFG1	1 <sup>11</sup> / <sub>16</sub>	<b>5403</b>	Plain		1 <sup>3</sup> / <sub>16</sub>
	SBKFF	CFF	7 <sup>8</sup> / <sub>8</sub>		G	MG	1 <sup>9</sup> / <sub>16</sub>	<b>5404</b>	Plain		1 <sup>3</sup> / <sub>8</sub>
	SBKFFG	CFFG	7 <sup>8</sup> / <sub>8</sub>		Plain	M	1 <sup>9</sup> / <sub>16</sub>	<b>5405</b>	Plain		1 <sup>3</sup> / <sub>8</sub>
	SBKFG	CFG	7 <sup>8</sup> / <sub>8</sub>		—	C	1 <sup>9</sup> / <sub>16</sub>	<b>5406</b>	Plain		1 <sup>9</sup> / <sub>16</sub>
	—	C1, M1	1		—	C1, M1	1 <sup>11</sup> / <sub>16</sub>		—	C	1 <sup>9</sup> / <sub>16</sub>
<b>5305</b>	F		1 <sup>1</sup> / <sub>8</sub>	<b>5310</b>	F	MF1	1 <sup>7</sup> / <sub>8</sub>	<b>5407</b>	G		1 <sup>3</sup> / <sub>4</sub>
	FG		1 <sup>1</sup> / <sub>8</sub>		FG	MFG1	1 <sup>7</sup> / <sub>8</sub>		Plain		1 <sup>3</sup> / <sub>4</sub>
	G	MG	1		G	MG	1 <sup>3</sup> / <sub>4</sub>		—	C	1 <sup>3</sup> / <sub>4</sub>
	KFF	MFF	1		KF	MF	1 <sup>3</sup> / <sub>4</sub>	<b>5408</b>	Plain		1 <sup>3</sup> / <sub>4</sub>
	Plain	M	1		KFG	MFG	1 <sup>3</sup> / <sub>4</sub>		—	C	1 <sup>3</sup> / <sub>4</sub>
	SB	C	1		Plain	M	1 <sup>3</sup> / <sub>4</sub>	<b>5409</b>	Plain		1 <sup>15</sup> / <sub>16</sub>
	SBF		1 <sup>1</sup> / <sub>8</sub>		—	C	1 <sup>3</sup> / <sub>4</sub>		—	C	1 <sup>15</sup> / <sub>16</sub>
	SBFG		1 <sup>1</sup> / <sub>8</sub>		—	C1, M1	1 <sup>7</sup> / <sub>8</sub>	<b>5410</b>	G		2 <sup>1</sup> / <sub>8</sub>
	SBG	CG	1	<b>5311</b>	F	MF1	2 <sup>1</sup> / <sub>16</sub>		Plain		2 <sup>1</sup> / <sub>8</sub>
	SBKF	CF	1		FG	MFG1	2 <sup>1</sup> / <sub>16</sub>		—	C	2 <sup>1</sup> / <sub>8</sub>
	SBKFF	CFF	1		G	MG	1 <sup>15</sup> / <sub>16</sub>	<b>5411</b>	F		2 <sup>7</sup> / <sub>16</sub>
	SBKFFG	CFG	1		Plain	M	1 <sup>15</sup> / <sub>16</sub>		Plain		2 <sup>9</sup> / <sub>16</sub>
<b>5306</b>	B	M	1 <sup>3</sup> / <sub>16</sub>		—	C	1 <sup>15</sup> / <sub>16</sub>		—	C	2 <sup>9</sup> / <sub>16</sub>
	BKFF	MFF	1 <sup>3</sup> / <sub>16</sub>		—	C1, M1	2 <sup>1</sup> / <sub>16</sub>	<b>5412</b>	Plain		2 <sup>5</sup> / <sub>8</sub>
	F	MF1	1 <sup>5</sup> / <sub>16</sub>	<b>5312</b>	F	MF1	2 <sup>1</sup> / <sub>4</sub>		G		2 <sup>1</sup> / <sub>2</sub>
	FG	MFG1	1 <sup>5</sup> / <sub>16</sub>		FG	MFG1	2 <sup>1</sup> / <sub>4</sub>		Plain		2 <sup>1</sup> / <sub>2</sub>
	G	MG	1 <sup>3</sup> / <sub>16</sub>		G	MG	2 <sup>1</sup> / <sub>8</sub>		—	C	2 <sup>1</sup> / <sub>2</sub>
	KF	MF	1 <sup>3</sup> / <sub>16</sub>		Plain	M	2 <sup>1</sup> / <sub>8</sub>	<b>5413</b>	Plain		2 <sup>5</sup> / <sub>8</sub>
	KFF	MFF	1 <sup>3</sup> / <sub>16</sub>		—	C	2 <sup>1</sup> / <sub>8</sub>		—	C	2 <sup>5</sup> / <sub>8</sub>
	KFG	MFG	1 <sup>3</sup> / <sub>16</sub>		—	C1, M1	2 <sup>1</sup> / <sub>4</sub>	<b>5414</b>	Plain		2 <sup>13</sup> / <sub>16</sub>
	Plain	M	1 <sup>3</sup> / <sub>16</sub>	<b>5313</b>	F	MF1	2 <sup>7</sup> / <sub>16</sub>		—	C	2 <sup>13</sup> / <sub>16</sub>
	—	C1, M1	1 <sup>5</sup> / <sub>16</sub>		FG	MFG1	2 <sup>7</sup> / <sub>16</sub>	<b>5415</b>	Plain		3 <sup>1</sup> / <sub>8</sub>
	—	C	1 <sup>3</sup> / <sub>16</sub>		G	MG	2 <sup>9</sup> / <sub>16</sub>		—	C	3 <sup>1</sup> / <sub>8</sub>
					Plain	M	2 <sup>9</sup> / <sub>16</sub>	<b>5416</b>	Plain		3 <sup>1</sup> / <sub>4</sub>
					—	C	2 <sup>9</sup> / <sub>16</sub>		—	C	3 <sup>1</sup> / <sub>4</sub>
					—	C1, M1	2 <sup>7</sup> / <sub>16</sub>	<b>5417</b>	Plain		3 <sup>7</sup> / <sub>16</sub>
				<b>5314</b>	F	MF1	2 <sup>5</sup> / <sub>8</sub>		—	C	3 <sup>7</sup> / <sub>16</sub>
					G	MG	2 <sup>1</sup> / <sub>2</sub>	<b>5418</b>	Plain		3 <sup>7</sup> / <sub>8</sub>
					KF	MF	2 <sup>1</sup> / <sub>2</sub>		—	C	3 <sup>7</sup> / <sub>8</sub>
					KFG	MFG	2 <sup>1</sup> / <sub>2</sub>	<b>5419</b>	Plain		4 <sup>3</sup> / <sub>16</sub>
					Plain	M	2 <sup>1</sup> / <sub>2</sub>				
					—	C	2 <sup>1</sup> / <sub>2</sub>				
					—	C1, M1	2 <sup>5</sup> / <sub>8</sub>				

Bearing numbers of MRC double-row ball bearings produced before 1983 differ from the C- and M-types listed in this catalog. Shown below is the interchange of pre-1983 bearing numbers with the C- and M-types.

5000 Series double-row bearings not listed here maintain the original bearing number and must be specified by that number when ordering.

MRC Bearing Numbers		MRC Bearing Numbers		MRC Bearing Numbers	
Prior to 1983	Superseded by	Prior to 1983	Superseded by	Prior to 1983	Superseded by
5200SB	<b>5200C*</b>	5211K	<b>5211M</b>	5306	<b>5306M</b>
5200SBKF	<b>5200CF*</b>	5211KF	<b>5211MF</b>	5306F	<b>5306MF1</b>
5200SBKFF	<b>5200CFF*</b>	5211KFG	<b>5211MFG</b>	5306FG	<b>5306MFG1</b>
5200SBKZ	<b>5200CZ*</b>	5211KG	<b>5211MG</b>	5306G	<b>5306MG</b>
5200SBKZZ	<b>5200CZZ*</b>	5212F	<b>5212MF1</b>	5306KF	<b>5306MF</b>
5201SB	<b>5201C*</b>	5212FG	<b>5212MFG1</b>	5306KFF	<b>5306MFF</b>
5201SBKF	<b>5201CF*</b>	5212K	<b>5212M</b>	5306KFG	<b>5306MFG</b>
5201SBKFF	<b>5201CFF*</b>	5212KF	<b>5212MF</b>	5307	<b>5307M</b>
5201SBKZ	<b>5201CZ*</b>	5212KFG	<b>5212MFG</b>	5307F	<b>5307MF1</b>
5201SBKZZ	<b>5201CZZ*</b>	5212KG	<b>5212MG</b>	5307FG	<b>5307MFG1</b>
5202SB	<b>5202C*</b>	5213K	<b>5213M</b>	5307G	<b>5307MG</b>
5202SBKFF	<b>5202CF*</b>	5213KF	<b>5213MF</b>	5307KF	<b>5307MF</b>
5202SBFG	<b>5202CFG1*</b>	5213KFG	<b>5213MFG</b>	5307KFG	<b>5307MFG</b>
5202SBKFG	<b>5202CFG*</b>	5213KG	<b>5213MG</b>	5308	<b>5308M</b>
5202SBKZ	<b>5202CZ*</b>	5214K	<b>5214M</b>	5308F	<b>5308MF1</b>
5202SBKZZ	<b>5202CZZ*</b>	5214KF	<b>5214MF</b>	5308FG	<b>5308MFG1</b>
5203SB	<b>5203C*</b>	5214KG	<b>5214MG</b>	5308G	<b>5308MG</b>
5203SBKF	<b>5203CF*</b>	5215K	<b>5215M</b>	5309	<b>5309M</b>
5203SBKFF	<b>5203CFF*</b>	5215KF	<b>5215MF</b>	5309B	<b>5309M</b>
5203SBKFG	<b>5203CFG*</b>	5215KFF	<b>5215MFF</b>	5309F	<b>5309MF1</b>
5203SBKZ	<b>5203CZ*</b>	5215KFG	<b>5215MFG</b>	5309FG	<b>5309MFG1</b>
5203SBKZZ	<b>5203CZZ*</b>	5215KG	<b>5215MG</b>	5309G	<b>5309MG</b>
5204SBK	<b>5204C</b>	5216K	<b>5216M</b>	5310	<b>5310M</b>
5204SBKF	<b>5204CF</b>	5216KF	<b>5216MF</b>	5310F	<b>5310MF1</b>
5204SBKFF	<b>5204CFF</b>	5216KFG	<b>5216MFG</b>	5310FG	<b>5310MFG1</b>
5204SBKFG	<b>5204CFG</b>	5216KG	<b>5216MG</b>	5310G	<b>5310MG</b>
5204SBKFFG	<b>5204CFFG</b>	5217K	<b>5217M</b>	5310KF	<b>5310MF</b>
5204SBKG	<b>5204CG</b>	5217KF	<b>5217MF</b>	5310KFG	<b>5310MFG</b>
5204SBKZ	<b>5204CZ</b>	5217KG	<b>5217MG</b>	5311	<b>5311M</b>
5205SBK	<b>5205C</b>	5218K	<b>5218M</b>	5311F	<b>5311MF1</b>
5205SBF	<b>5205CF1</b>	5218KF	<b>5218MF</b>	5311FG	<b>5311MFG1</b>
5205SBKF	<b>5205CF</b>	5218KFG	<b>5218MG</b>	5311G	<b>5311MG</b>
5205SBKFF	<b>5205CFF</b>	5219	<b>5219M</b>	5312	<b>5312M</b>
5205SBKG	<b>5205CG</b>	5219G	<b>5219MG</b>	5312F	<b>5312MF1</b>
5206SBK	<b>5206C</b>	5220	<b>5220M</b>	5312FG	<b>5312MFG1</b>
5206SBF	<b>5206CF1</b>	5220G	<b>5220MG</b>	5312G	<b>5312MG</b>
5206SBKF	<b>5206CF</b>	5221	<b>5221M</b>	5313	<b>5313M</b>
5206SBKFF	<b>5206CFF</b>	5221G	<b>5221MG</b>	5313F	<b>5313MF1</b>
5206SBKFG	<b>5206CFG</b>	5222	<b>5222M</b>	5313FG	<b>5313MFG1</b>
5206SBKG	<b>5206CG</b>	5222KF	<b>5222MG</b>	5313G	<b>5313MG</b>
5206SBZZ	<b>5206CZZ1</b>	5300SB	<b>5300C*</b>	5314	<b>5314M</b>
5207F	<b>5207MF1</b>	5301SB	<b>5301C*</b>	5314F	<b>5314MF1</b>
5207SBK	<b>5207C</b>	5302SB	<b>5302C*</b>	5314G	<b>5314MG</b>
5207SBKF	<b>5207CF</b>	5303SB	<b>5303C*</b>	5314KF	<b>5314MF</b>
5207SBKFF	<b>5207CFF</b>	5303SBG	<b>5303CG*</b>	5315	<b>5315M</b>
5207SBKFG	<b>5207CFG</b>	5303SBKF	<b>5303CF*</b>	5315F	<b>5315MF1</b>
5207SBKG	<b>5207CG</b>	5303SBKFF	<b>5303CFF*</b>	5315G	<b>5315MG</b>
5208SBK	<b>5208C</b>	5303SBKFG	<b>5303CFG*</b>	5316	<b>5316M</b>
5208SBKF	<b>5208CF</b>	5304SB	<b>5304C</b>	5316G	<b>5316MG</b>
5208SBKFF	<b>5208CF</b>	5304SBF	<b>5304CF1</b>	5317	<b>5317M</b>
5208SBKFFG	<b>5208CFF</b>	5304SBKF	<b>5304CF</b>	5318	<b>5318M</b>
5208SBKFG	<b>5208CFG</b>	5304SBKFF	<b>5304CFF</b>	5319	<b>5319M</b>
5208SBKG	<b>5208CG</b>	5305SB	<b>5305C</b>	5320	<b>5320M</b>
5209K	<b>5209M</b>	5305SBG	<b>5305CG</b>	5321	<b>5321M</b>
5209KF	<b>5209MF</b>	5305SBKF	<b>5305CF</b>	5322	<b>5322M</b>
5209SBFF	<b>5209CFF</b>	5305SBKFF	<b>5305CFF</b>		
5209KG	<b>5209MG</b>	5305SBKFG	<b>5305CFG</b>		
5210K	<b>5210M</b>				
5210KF	<b>5210MF</b>				
5210KFF	<b>5210MFF</b>				
5210KG	<b>5210MG</b>				

\*Listed for information only. Not currently in production. Use SB types.



Since the filling notch row is not visible on 5000MFF and 5000MZZ bearings, it is necessary to identify which row of balls has the notch in those cases where the bearing will be subjected to axial load. Axial load should be carried on the non-filling notch row. A moderate reversing axial load is permissible on the filling notch row.

A typical application of a 5000MFF or 5000MZZ bearing is shown above in which it is subjected to an axial load in an upward direction. The bearing should be mounted with the filling notch up so that the axial load is taken by the bottom, non-filling notch row.

The filling notch is oriented in relation to the identification marking on the bearing, which will be found in one of the following locations:

- Side face of the outer ring
- Side face of the inner ring
- OD surface of the outer ring
- Face of the closure

In each case the marking will occur on the side of the bearing opposite the filling notch as illustrated above.

### 5200 and 5300 Series

Bore Diameter d				Axial Internal Clearance															
Over		Including		C2				Normal C0				C3				C4			
mm	in	mm	in	.001 mm		.0001 in		.001 mm		.0001 in		.001 mm		.0001 in		.001 mm		.0001 in	
				Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
10	.3937	10	.3937	1	11	0	4	5	21	2	8	12	28	5	11	25	45	10	18
18	.7087	18	.7087	1	12	0	5	6	23	2	9	13	31	5	12	27	47	11	19
		24	.9449	2	14	1	6	7	25	3	10	16	34	6	13	28	48	11	19
24	.9449	30	1.1811	2	15	1	6	8	27	3	11	18	37	7	15	30	50	12	20
30	1.1811	40	1.5748	2	16	1	6	9	29	4	11	21	40	8	16	33	54	13	21
40	1.5748	50	1.9685	2	18	1	7	11	33	4	13	23	44	9	17	36	58	14	23
50	1.9685	65	2.5591	3	22	1	9	13	36	5	14	26	48	10	19	40	63	16	25
65	2.5591	80	3.1496	3	24	1	9	15	40	6	16	30	54	12	21	46	71	18	28
80	3.1496	100	3.9370	3	26	1	10	18	46	7	18	35	63	14	25	55	83	22	33
100	3.9370	110	4.3307	4	30	2	12	22	53	9	21	42	73	17	29	65	96	26	38

Bore Diameter d				Radial Internal Clearance															
Over		Including		C2				Normal C0				C3				C4			
mm	in	mm	in	.001 mm		.0001 in		.001 mm		.0001 in		.001 mm		.0001 in		.001 mm		.0001 in	
				Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
10	.3937	10	.3937	0.6	7	0	2.4	3	13	1.2	5	8	18	3	7	15	27	6	11
18	.7087	18	.7087	0.6	7	0	3	3.6	14	1.2	5	8	18	3	7	18	27	7	11
		24	.9449	1.2	8	0.6	3.6	4	15	1.8	6	11	21	4	8	18	27	7	11
24	.9449	30	1.1811	1.2	9	0.6	3.6	5	16	1.8	7	11	23	4	9	18	31	7	12
30	1.1811	40	1.5748	1.2	10	0.6	3.6	5	17	2.4	7	12	25	5	10	21	33	8	13
40	1.5748	50	1.9685	1.2	11	0.6	4	7	20	2.4	8	12	25	5	10	21	36	8	14
50	1.9685	65	2.5591	1.8	13	0.6	5	8	22	3	8	15	27	6	11	25	38	10	15
65	2.5591	80	3.1496	1.8	14	0.6	5	9	24	3.6	10	18	33	7	13	27	44	11	17
80	3.1496	100	3.9370	1.8	16	0.6	6	11	28	4	11	21	38	8	15	33	50	13	20
100	3.9370	110	4.3307	2.4	18	1.2	7	13	32	5	13	25	44	10	17	40	58	16	23

### 5400 Series

Bore Diameter d				Radial Internal Clearance															
Over		Including		C2				Normal C0				C3				C4			
mm	in	mm	in	.001 mm		.0001 in		.001 mm		.0001 in		.001 mm		.0001 in		.001 mm		.0001 in	
				Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
30	1.1811	30	1.1811	1	8	0.4	3	2	13	1	5	13	23	5	9	20	38	8	15
40	1.5748	40	1.5748	1	8	0.5	3	6	13	2	5	15	23	6	9	23	41	9	16
		50	1.9685	1	8	0.5	3	6	15	2	6	15	25	6	10	23	44	9	17
50	1.9685	65	2.5591	1	11	0.5	4	6	15	2	6	15	28	6	11	25	45	10	18
65	2.5591	70	2.7559	1	11	0.5	4	6	18	2	7	18	31	7	12	28	48	11	19
70	2.7559	80	3.1496	0	6	0	2	6	18	2	7	18	33	7	13	33	48	13	19
80	3.1496	90	3.5433	0	7	0	3	7	23	3	9	23	44	9	17	44	65	17	26

**Thrust Rating of 5000 Series  
Double-Row Angular Contact Ball Bearings**

**MRC Bearing Services**

**Dynamic Rating**

To obtain dynamic thrust rating multiply dynamic radial rating C by the factor shown below.

Size	Factor
5200SB-5203SB 5300SB-5303SB 5403C-5414C	0.71
5204C&M-5218C&M 5304C&M-5319C&M	0.81

**Example:**

Bearing size: 5307C  
Basic dynamic radial load rating (C) = 11100 lbf  
Thrust rating factor = 0.81  
Thrust rating =  $0.81 \times 11100 = 8991$  lbf

Sizes 5415C-5419C have 0° contact angles and are not included in the above tables. When thrust load is present, the equivalent radial load should be used to determine life.

**Static Rating**

To obtain static thrust rating multiply static radial rating C<sub>0</sub> by the factor shown below.

Size	Factor
5200SB-5203SB 5300SB-5303SB 5204C&M-5206C&M 5403C-5414C	0.57
5207C&M-5218C&M 5304C&M-5319C&M	0.66

**Example:**

Bearing size: 5214M  
Basic static radial load rating (C<sub>0</sub>) = 28100 lbf  
Thrust rating factor = 0.66  
Thrust rating =  $0.66 \times 28100 = 18546$  lbf



Double-row angular contact ball bearings with non-standard extra wide width are currently available as a retrofit kit. These replacement units consist of a standard width double-row angular contact ball bearing and two specially designed spacers packaged together in a single carton.

### Spacers

The Extra Width Double-Row Angular Contact Ball Bearing Retrofit Kit is simple to use. When used with bearings without snap rings, place both spacers on the same side, as shown in Figure 1.

With snap ring bearings, the inner ring spacer must be installed on the side opposite the snap ring, as shown in Figure 2. The outer spacer is not needed in applications where the bearing's snap ring controls the axial location of the outer ring in the housing.

The spacers accommodate slight variations in the shaft and housing seat width. The inner ring and spacer can be secured to the shaft with a retaining ring or threaded

locknut. If a locknut is used, the amount of clamping force can be regulated to make slight adjustments in the shaft's axial location. The spacer rings yield slightly when an axial clamping force is applied. The spacer rings also exert a reaction force, which helps maintain the initial clamping force and helps prevent the inner ring from becoming loose on the shaft. The same circumstances apply to the outer ring spacers when an end cap is used to clamp the bearing's outer ring against a housing shoulder.

Because the spacer rings are designed to yield slightly when axial clamping forces are applied, the spacer rings should always be replaced with new spacer rings anytime the bearing is removed, replaced or reinstalled.

### Materials for Rings, Balls and Spacers

High-carbon chromium vacuum-processed steel (SAE 52100) is used for all balls and rings. Machined and roll formed spacer rings are fabricated from 1018 carbon steel and 304 stainless steel.

### Mounting Instructions

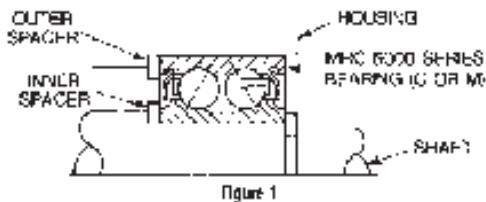


Figure 1

#### Without Snap Ring

1. Install inner and outer ring spacers onto the shaft and into the housing bore respectively.
2. Install bearing in accordance with normal mounting instructions.
3. If any locking devices such as snap rings or locknuts are normally used to secure the bearing on the shaft or in the housing be sure they are properly installed.
4. These inner and outer ring spacers are adjusted to proper width prior to installation. During bearing installation their width may be slightly altered to accommodate variations in shaft and housing shoulder distances. As a consequence, when a new extra width retrofit bearing kit is installed the new spacer rings supplied with the kit should always be used and the old spacers discarded.

### Mounting Instructions

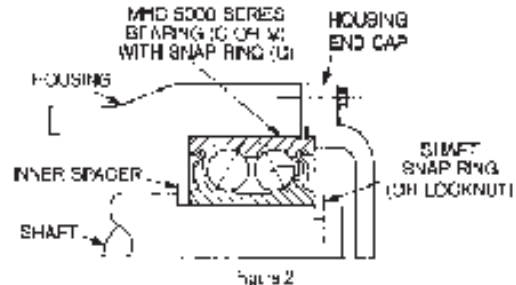


Figure 2

#### With Snap Ring

1. Install the inner ring spacer onto the shaft. The outer ring spacer is not used with a snap ring bearing and may be discarded.
2. Install bearing in accordance with normal mounting instructions.
3. If any locking devices such as snap rings, locknuts or end caps are normally used to secure the bearing on the shaft or in the housing be sure they are properly installed.
4. These inner and outer ring spacers are adjusted to proper width prior to installation. During bearing installation their width may be slightly altered to accommodate variations in shaft and housing shoulder distances. As a consequence, when a new extra width retrofit bearing kit is installed the new spacer rings supplied with the kit should always be used and the old spacers discarded.

# Extra Wide 5000 Series

## Part Numbers

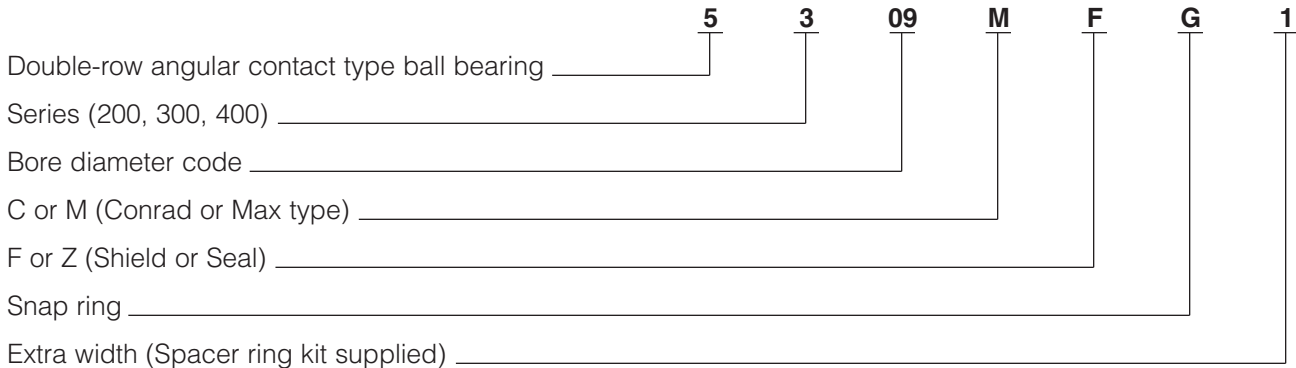
## MRC Bearing Services

A listing of available part numbers appears below. This listing may change with sizes being added or deleted based on demand.

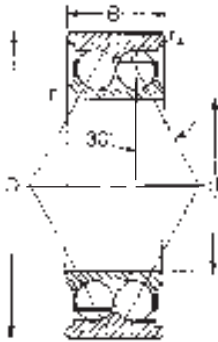
MRC Part Number	Width including Spacers		
	Inches	mm	
<b>5205CF1</b>	7/8	.8750	22.23
<b>5205MF1</b>	7/8	.8750	22.23
<b>5206CF1</b>	1 1/16	1.0625	26.99
<b>5206MF1</b>	1 1/16	1.0625	26.99
<b>5206SBZZ*</b>	1 1/16	1.0625	26.99
<b>5212MF1</b>	1 1/2	1.5000	38.10
<b>5304CF1</b>	1	1.0000	25.40
<b>5304MF1</b>	1	1.0000	25.40
<b>5305CF1</b>	1 1/8	1.1250	28.58
<b>5305MFG1</b>	1 1/8	1.1250	28.58
<b>5306MFG1</b>	1 5/16	1.3125	33.34
<b>5306MF1</b>	1 5/16	1.3125	33.34
<b>5307MF1</b>	1 1/2	1.5000	38.10
<b>5307MFG1</b>	1 1/2	1.5000	38.10
<b>5308MFG1</b>	1 9/16	1.5625	39.69
<b>5308MF1</b>	1 9/16	1.5625	39.69
<b>5309MFG1</b>	1 11/16	1.6875	42.86
<b>5309MF1</b>	1 11/16	1.6875	42.86
<b>5310MFG1</b>	1 7/8	1.8750	47.63
<b>5310MF1</b>	1 7/8	1.8750	47.63
<b>5311MFG1</b>	2 1/16	2.0625	52.39
<b>5311MF1</b>	2 1/16	2.0625	52.39
<b>5312MFG1</b>	2 1/4	2.2500	57.15
<b>5312MF1</b>	2 1/4	2.2500	57.15
<b>5313MFG1</b>	2 7/16	2.4375	61.91
<b>5313MF1</b>	2 7/16	2.4375	61.91
<b>5315MF1</b>	2 13/16	2.8125	71.44

\*Currently stocked. No spacer needed.

## Nomenclature



5200-C bearings are used with moderate to heavy radial loads, two-directional thrust loads, or a combination of both.



**CP/SBK1**  
One Shield



**CZ/SBKZ**  
One Seal



**CP/SBKFP**  
Two Shields



**CZZ/SBKZZ**  
Two Seals



**CP/SBKFX**  
Shield & Seal



**CG/SBK1G**  
Snap Ring



**CP/SBK1FG**  
One Shield & Snap-Ring



**CZG**  
One Seal & Snap-Ring



**CPFG/SBK1FG**  
Two Shields & Snap Ring



**CZZG**  
Two Seals & Snap Ring



**CPFG**  
Shield, Seal & Snap Ring

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
	d	in	D	in	B	in	r <sub>s</sub>	in	Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Oil Grease		Single and Double Sealed Grease
									N	lbf	N	lbf	RPM	RPM	RPM
5200-SB	10	.3937	30	1.1811	14.29	.5625	.64	.025	7 610	1 710	4 300	967	16 000	22 000	16 000
5201-SB	12	.4724	32	1.2598	15.88	.6250	.64	.025	10 400	2 340	5 600	1 260	15 000	20 000	15 000
5202-SB	15	.5906	35	1.3780	15.88	.6250	.64	.025	11 400	2 560	6 800	1 530	12 000	17 000	12 000
5203-SB	17	.6693	40	1.5748	17.47	.6876	.64	.025	14 300	3 210	8 800	1 980	10 000	15 000	10 000
5204-C	20	.7874	47	1.8504	20.64	.8125	1.0	.04	19 000	4 270	12 000	2 700	9 000	13 000	9 000
5205-C	25	.9843	52	2.0472	20.64	.8125	1.0	.04	20 800	4 680	14 000	3 150	8 000	11 000	8 000
5205-C1	25	.9843	52	2.0472	22.23	.8750	1.0	.04	20 800	4 680	14 000	3 150	8 000	11 000	8 000
5206-C	30	1.1811	62	2.4409	23.81	.9375	1.0	.04	28 600	6 430	20 400	4 590	7 000	9 500	7 000
5206-C1	30	1.1811	62	2.4409	26.99	1.0625	1.0	.04	28 600	6 430	20 400	4 590	7 000	9 500	7 000
5207-C	35	1.3780	72	2.8346	26.99	1.0625	1.0	.04	37 700	8 480	27 500	6 180	6 000	8 000	6 000
5207-C1	35	1.3780	72	2.8346	30.16	1.1875	1.0	.04	37 700	8 480	27 500	6 180	6 000	8 000	6 000
5208-C	40	1.5748	80	3.1496	30.16	1.1875	1.0	.04	44 900	10 100	34 000	7 640	5 600	7 500	5 600
5209-C	45	1.7717	85	3.3465	30.16	1.1875	1.0	.04	48 800	11 000	39 000	8 770	5 000	6 700	5 000
5210-C	50	1.9685	90	3.5433	30.16	1.1875	1.0	.04	48 800	11 000	39 000	8 770	4 800	6 300	4 800
5211-C	55	2.1654	100	3.9370	33.34	1.3125	1.5	.06	57 200	12 900	47 500	10 700	4 300	5 600	4 300
5212-C	60	2.3622	110	4.3307	36.51	1.4375	1.5	.06	70 200	15 800	58 500	13 200	3 800	5 000	3 800
5212-C1	60	2.3622	110	4.3307	38.10	1.5000	1.5	.06	70 200	15 800	58 500	13 200	3 800	5 000	3 800
5213-C	65	2.5591	120	4.7244	38.10	1.5000	1.5	.06	80 600	18 100	73 500	16 500	3 600	4 800	3 600
5214-C	70	2.7559	125	4.9213	39.69	1.5625	1.5	.06	88 400	19 900	80 000	18 000	3 200	4 300	3 200
5215-C	75	2.9528	130	5.1181	41.28	1.6250	1.5	.06	95 600	21 500	88 000	19 800	3 200	4 300	3 200
5216-C	80	3.1496	140	5.5118	44.45	1.7500	2.0	.08	106 000	23 900	95 000	21 400	2 800	3 800	2 800
5217-C	85	3.3465	150	5.9055	49.21	1.9375	2.0	.08	124 000	27 900	110 000	24 700	2 600	3 600	2 600
5218-C	90	3.5433	160	6.2992	52.39	2.0625	2.0	.08	130 000	29 300	120 000	27 000	2 400	3 400	2 400
5219-C	95	3.7402	170	6.6929	55.56	2.1875	2.0	.08	159 000	35 700	146 000	32 800	2 200	3 200	2 200
5220-C	100	3.9370	180	7.0866	60.33	2.3750	2.0	.08	178 000	40 000	166 000	37 300	2 000	3 000	2 000
5221-C	105	4.1339	190	7.4803	65.09	2.5625	2.0	.08	186 000	41 800	180 000	40 500	1 800	2 800	1 800
5222-C	110	4.3307	200	7.8740	69.85	2.7500	2.0	.08	203 000	45 600	200 000	45 000	1 600	2 600	1 600

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

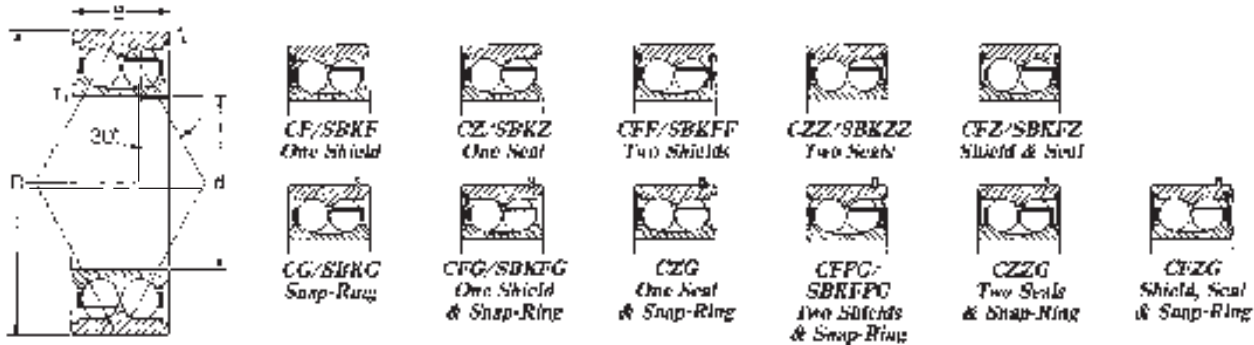
<sup>2)</sup> Listed values are for pressed steel cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

Note: Extra width bearings identified by the suffix C1 are supplied with a retrofit kit described on pages 91, 92.

5300-C bearings are used with heavy radial loads, two-directional thrust loads, or a combination of both.



MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>		Basic Radial Load Rating			Speed Rating <sup>2)</sup>			
	d mm	in	D mm	in	B mm	in	r <sub>1</sub> mm	in	Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease		Single and Double Sealed Grease
									N	lbf	N	lbf	RPM	RPM	RPM
5300-SB	10	.3937	35	1.3780	19.05	.7500	.64	.025	10 600	2 380	6 100	1 370	15 000	20 000	15 000
5301-SB	12	.4724	37	1.4567	19.05	.7500	1.0	.04	11 700	2 630	6 800	1 530	14 000	18 000	14 000
5302-SB	15	.5906	42	1.6535	19.05	.7500	1.0	.04	15 100	3 390	9 300	2 090	11 000	15 000	11 000
5303-SB	17	.6693	47	1.8504	22.23	.8750	1.0	.04	21 600	4 860	12 700	2 860	11 000	14 000	11 000
5304-C	20	.7874	52	2.0472	22.23	.8750	1.0	.04	22 500	5 060	14 600	3 280	8 500	12 000	8 500
5304-C1	20	.7874	52	2.0472	25.40	1.0000	1.0	.04	22 500	5 060	14 600	3 280	8 500	12 000	8 500
5305-C	25	.9843	62	2.4409	25.40	1.0000	1.0	.04	30 700	6 910	20 400	4 590	7 500	10 000	7 500
5306-C	30	1.1811	72	2.8346	30.16	1.1875	1.0	.04	41 600	9 360	29 000	6 520	6 300	8 500	6 300
5306-C1	30	1.1811	72	2.8346	33.34	1.3125	1.0	.04	41 600	9 360	29 000	6 520	6 300	8 500	6 300
5307-C	35	1.3780	80	3.1496	34.93	1.3750	1.5	.06	49 400	11 100	34 500	7 760	5 600	7 500	5 600
5307-C1	35	1.3780	80	3.1496	38.10	1.5000	1.5	.06	49 400	11 100	34 500	7 760	5 600	7 500	5 600
5308-C	40	1.5748	90	3.5433	36.51	1.4375	1.5	.06	60 500	13 600	43 000	9 760	5 000	6 700	5 000
5308-C1	40	1.5748	90	3.5433	39.69	1.5625	1.5	.06	60 500	13 600	43 000	9 760	5 000	6 700	5 000
5309-C	45	1.7717	100	3.9370	39.69	1.5625	1.5	.06	72 800	16 400	53 000	11 900	4 500	6 000	4 500
5309-C1	45	1.7717	100	3.9370	42.86	1.6875	1.5	.06	72 800	16 400	53 000	11 900	4 500	6 000	4 500
5310-C	50	1.9685	110	4.3307	44.45	1.7500	2.0	.08	85 200	19 200	64 000	14 400	4 000	5 300	4 000
5310-C1	50	1.9685	110	4.3307	47.63	1.8750	2.0	.08	85 200	19 200	64 000	14 400	4 000	5 300	4 000
5311-C	55	2.1654	120	4.7244	49.21	1.9375	2.0	.08	106 000	23 900	81 500	18 300	3 800	5 000	3 800
5311-C1	55	2.1654	120	4.7244	52.39	2.0625	2.0	.08	106 000	23 900	81 500	18 300	3 800	5 000	3 800
5312-C	60	2.3622	130	5.1181	53.98	2.1250	2.0	.08	121 000	27 200	95 000	21 400	3 400	4 500	3 400
5312-C1	60	2.3622	130	5.1181	57.15	2.2500	2.0	.08	121 000	27 200	95 000	21 400	3 400	4 500	3 400
5313-C	65	2.5591	140	5.5118	58.74	2.3125	2.0	.08	138 000	31 100	108 000	24 300	3 200	4 300	3 200
5313-C1	65	2.5591	140	5.5118	61.91	2.4375	2.0	.08	138 000	31 100	108 000	24 300	3 200	4 300	3 200
5314-C	70	2.7559	150	5.9055	63.50	2.5000	2.0	.08	153 000	34 400	125 000	28 100	2 800	3 800	2 800
5314-C1	70	2.7559	150	5.9055	66.68	2.6250	2.0	.08	153 000	34 400	125 000	28 100	2 800	3 800	2 800
5315-C	75	2.9528	160	6.2992	68.26	2.6875	2.0	.08	168 000	37 800	140 000	31 500	2 600	3 600	2 600
5315-C1	75	2.9528	160	6.2992	71.44	2.8125	2.0	.08	168 000	37 800	140 000	31 500	2 600	3 600	2 600
5316-C	80	3.1496	170	6.6929	68.26	2.6875	2.0	.08	182 000	41 000	156 000	35 100	2 400	3 400	2 400
5317-C	85	3.3465	180	7.0866	73.03	2.8750	2.5	.10	195 000	43 900	176 000	39 600	2 200	3 200	2 200
5318-C	90	3.5433	190	7.4803	73.03	2.8750	2.5	.10	212 000	47 700	196 000	44 100	2 000	3 000	2 000
5319-C	95	3.7402	200	7.8740	77.79	3.0625	2.5	.10	234 000	52 700	224 000	50 400	1 900	2 800	1 900
5320-C	100	3.9370	215	8.4646	82.55	3.2500	2.5	.10	255 000	57 300	255 000	57 300	1 800	2 600	1 800
5322-C	110	4.3307	240	9.4488	92.08	3.6250	2.5	.10	291 000	65 400	305 000	68 600	1 700	2 400	1 700

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

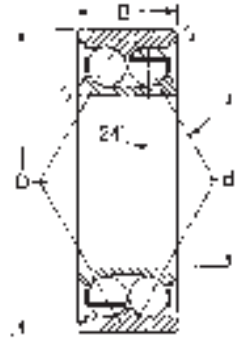
<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

Note: Extra width bearings identified by the suffix C1 are supplied with a retrofit kit described on pages 91, 92.

5400 Series bearings are used with extremely heavy radial loads, two-directional thrust loads, or a combination of both.

5406-5414 have a 24° contact angle per row.

5415-5418 have a 0° contact angle.



MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>	
	d mm	in	mm	in	mm	in	mm	in	Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
									N	lbf	N	lbf		
<b>5406C</b>	30	<b>1.1811</b>	90	<b>3.5433</b>	39.69	<b>1.5625</b>	1.5	<b>.06</b>	67 600	<b>15 200</b>	45 000	<b>10 100</b>	5 300	7 000
<b>5407C</b>	35	<b>1.3780</b>	100	<b>3.9370</b>	44.45	<b>1.7500</b>	1.5	<b>.06</b>	76 100	<b>17 000</b>	49 000	<b>11 000</b>	4 800	6 300
<b>5408C</b>	40	<b>1.5748</b>	110	<b>4.3307</b>	49.21	<b>1.9375</b>	2.0	<b>.08</b>	88 400	<b>19 900</b>	57 000	<b>12 800</b>	4 300	5 600
<b>5409C</b>	45	<b>1.7717</b>	120	<b>4.7244</b>	53.98	<b>2.1250</b>	2.0	<b>.08</b>	112 000	<b>25 200</b>	78 000	<b>17 600</b>	4 000	5 300
<b>5410C</b>	50	<b>1.9685</b>	130	<b>5.1181</b>	58.74	<b>2.3125</b>	2.0	<b>.08</b>	143 000	<b>32 200</b>	102 000	<b>23 000</b>	3 600	4 800
<b>5411C</b>	55	<b>2.1654</b>	140	<b>5.5118</b>	63.50	<b>2.5000</b>	2.0	<b>.08</b>	146 000	<b>32 900</b>	102 000	<b>23 000</b>	3 200	4 300
<b>5412C</b>	60	<b>2.3622</b>	150	<b>5.9055</b>	66.68	<b>2.6250</b>	2.0	<b>.08</b>	159 000	<b>35 800</b>	114 000	<b>25 700</b>	3 000	4 000
<b>5413C</b>	65	<b>2.5591</b>	160	<b>6.2992</b>	71.44	<b>2.8125</b>	2.0	<b>.08</b>	195 000	<b>43 900</b>	156 000	<b>35 100</b>	2 800	3 800
<b>5414C</b>	70	<b>2.7559</b>	180	<b>7.0866</b>	79.38	<b>3.1250</b>	2.5	<b>.10</b>	199 000	<b>44 800</b>	156 000	<b>35 100</b>	2 400	3 400
<b>5415C</b>	75	<b>2.9528</b>	190	<b>7.4803</b>	82.55	<b>3.2500</b>	2.5	<b>.10</b>	212 000	<b>47 700</b>	200 000	<b>45 000</b>	2 200	3 200
<b>5416C</b>	80	<b>3.1496</b>	200	<b>7.8740</b>	87.31	<b>3.4375</b>	2.5	<b>.10</b>	229 000	<b>51 500</b>	216 000	<b>48 600</b>	2 000	3 000
<b>5417C</b>	85	<b>3.3465</b>	210	<b>8.2677</b>	92.08	<b>3.6250</b>	3.0	<b>.12</b>	255 000	<b>57 300</b>	255 000	<b>57 300</b>	1 900	2 800
<b>5418C</b>	90	<b>3.5433</b>	225	<b>8.8583</b>	98.43	<b>3.8750</b>	3.0	<b>.12</b>	281 000	<b>63 200</b>	300 000	<b>67 400</b>	1 800	2 600

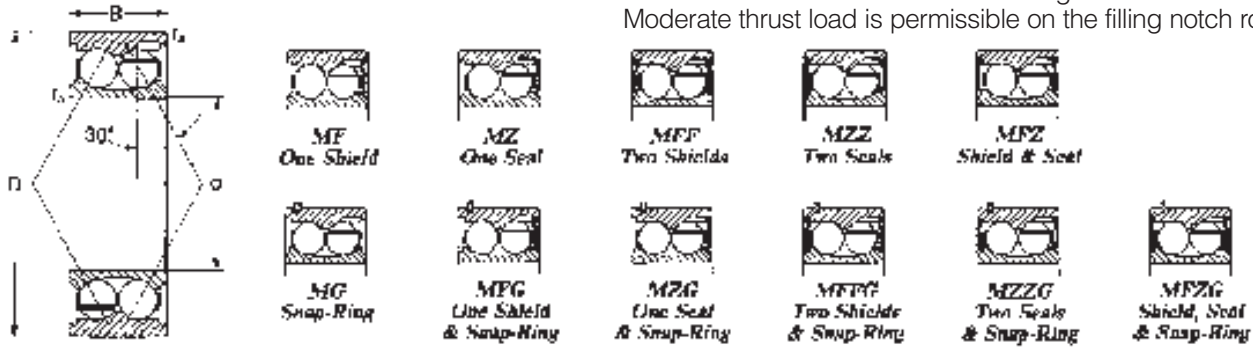
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

5200M bearings are used with heavy radial loads, two-directional thrust loads, or a combination of both. Thrust load should be carried on the non-filling notch row. Moderate thrust load is permissible on the filling notch row.



MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>s</sub>	Basic Radial Load Rating				Speed Rating <sup>2)</sup>			
	d mm	in	mm	in	mm	in		Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Grease		Single and Double Sealed Grease	
								N	lbf	N	lbf	RPM	RPM	RPM	
5204-M	20	.7874	47	1.8504	20.64	.8125	1.0	.04	20 500	4 610	17 000	3 820	9 000	13 000	9 000
5205-M	25	.9843	52	2.0472	20.64	.8125	1.0	.04	22 900	5 150	21 200	4 770	8 000	11 000	8 000
5205-M1	25	.9843	52	2.0472	22.23	.8750	1.0	.04	22 900	5 150	21 200	4 770	8 000	11 000	8 000
5206-M	30	1.1811	62	2.4409	23.81	.9375	1.0	.04	30 300	6 820	28 000	6 290	7 000	9 500	7 000
5206-M1	30	1.1811	62	2.4409	26.99	1.0625	1.0	.04	30 300	6 820	28 000	6 290	7 000	9 500	7 000
5207-M	35	1.3780	72	2.8346	26.99	1.0625	1.0	.04	39 100	8 800	36 500	8 210	6 000	8 000	6 000
5207-M1	35	1.3780	72	2.8346	30.16	1.1875	1.0	.04	39 100	8 800	36 500	8 210	6 000	8 000	6 000
5208-M	40	1.5748	80	3.1496	30.16	1.1875	1.0	.04	49 500	11 100	49 000	11 000	5 600	7 500	5 600
5209-M	45	1.7717	85	3.3465	30.16	1.1875	1.0	.04	51 200	11 500	54 000	12 100	5 000	6 700	5 000
5210-M	50	1.9685	90	3.5433	30.16	1.1875	1.0	.04	53 900	12 100	58 500	13 200	4 800	6 300	4 800
5211-M	55	2.1654	100	3.9370	33.34	1.3125	1.5	.06	66 000	14 900	76 500	17 200	4 300	5 600	4 300
5212-M	60	2.3622	110	4.3307	36.51	1.4375	1.5	.06	78 100	17 600	88 000	19 800	3 800	5 000	3 800
5212-M1	60	2.3622	110	4.3307	38.10	1.5000	1.5	.06	78 100	17 600	88 000	19 800	3 800	5 000	3 800
5213-M	65	2.5591	120	4.7244	38.10	1.5000	1.5	.06	88 000	19 800	106 000	23 800	3 600	4 800	3 600
5214-M	70	2.7559	125	4.9213	39.69	1.5625	1.5	.06	101 000	22 700	125 000	28 100	3 200	4 300	3 200
5215-M	75	2.9528	130	5.1181	41.28	1.6250	1.5	.06	108 000	24 300	137 000	30 800	3 200	4 300	3 200
5216-M	80	3.1496	140	5.5118	44.45	1.7500	2.0	.08	128 000	28 800	160 000	36 000	2 800	3 800	2 800
5217-M	85	3.3465	150	5.9055	49.21	1.9375	2.0	.08	142 000	32 000	176 000	39 600	2 600	3 600	2 600
5218-M	90	3.5433	160	6.2992	52.39	2.0625	2.0	.08	151 000	34 000	193 000	43 400	2 400	3 400	2 400

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

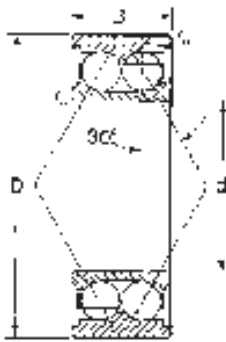
<sup>2)</sup> Listed values are for pressed steel cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

Note: Extra width bearings identified by the suffix M1 are supplied with a retrofit kit described on pages 91, 92.

5300M bearings are used with heavy radial loads, two-directional thrust loads, or a combination of both. Thrust load should be carried on the non-filling notch row. Moderate thrust load is permissible on the filling notch row.



MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
	d	in	D	in	B	in	r <sub>a</sub>	in	Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Shielded Oil Grease		Single and Double Sealed Grease
									N	lbf	N	lbf	RPM	RPM	RPM
5304-M	20	.7874	52	2.0472	22.23	.8750	1.0	.04	23 800	5 360	20 000	4 500	8 500	12 000	8 500
5304-M1	20	.7874	52	2.0472	25.40	1.0000	1.0	.04	23 800	5 360	20 000	4 500	8 500	12 000	8 500
5305-M	25	.9843	62	2.4409	25.40	1.0000	1.0	.04	34 100	7 670	30 500	6 860	7 500	10 000	7 500
5306-M	30	1.1811	72	2.8346	30.16	1.1875	1.0	.04	46 800	10 500	43 000	9 670	6 300	8 500	6 300
5306-M1	30	1.1811	72	2.8346	33.34	1.3125	1.0	.04	46 800	10 500	43 000	9 670	6 300	8 500	6 300
5307-M	35	1.3780	80	3.1496	34.93	1.3750	1.5	.06	52 300	11 800	48 000	10 800	5 600	7 500	5 600
5307-M1	35	1.3780	80	3.1496	38.10	1.5000	1.5	.06	52 300	11 800	48 000	10 800	5 600	7 500	5 600
5308-M	40	1.5748	90	3.5433	36.51	1.4375	1.5	.06	67 100	15 100	65 500	14 700	5 000	6 700	5 000
5308-M1	40	1.5748	90	3.5433	39.69	1.5625	1.5	.06	67 100	15 100	65 500	14 700	5 000	6 700	5 000
5309-M	45	1.7717	100	3.9370	39.69	1.5625	1.5	.06	80 900	18 200	80 000	18 000	4 500	6 000	4 500
5309-M1	45	1.7717	100	3.9370	42.86	1.6875	1.5	.06	80 900	18 200	80 000	18 000	4 500	6 000	4 500
5310-M	50	1.9685	110	4.3307	44.45	1.7500	2.0	.08	95 200	21 400	95 000	21 400	4 000	5 300	4 000
5310-M1	50	1.9685	110	4.3307	47.63	1.8750	2.0	.08	95 200	21 400	95 000	21 400	4 000	5 300	4 000
5311-M	55	2.1654	120	4.7244	49.21	1.9375	2.0	.08	119 000	26 800	122 000	27 400	3 800	5 000	3 800
5311-M1	55	2.1654	120	4.7244	52.39	2.0625	2.0	.08	119 000	26 800	122 000	27 400	3 800	5 000	3 800
5312-M	60	2.3622	130	5.1181	53.98	2.1250	2.0	.08	134 000	30 200	143 000	32 100	3 400	4 500	3 400
5312-M1	60	2.3622	130	5.1181	57.15	2.2500	2.0	.08	134 000	30 200	143 000	32 100	3 400	4 500	3 400
5313-M	65	2.5591	140	5.5118	58.74	2.3125	2.0	.08	154 000	34 700	163 000	36 600	3 200	4 300	3 200
5313-M1	65	2.5591	140	5.5118	61.91	2.4375	2.0	.08	154 000	34 700	163 000	36 600	3 200	4 300	3 200
5314-M	70	2.7559	150	5.9055	63.50	2.5000	2.0	.08	172 000	38 700	186 000	41 800	2 800	3 800	2 800
5314-M1	70	2.7559	150	5.9055	66.68	2.6250	2.0	.08	172 000	38 700	186 000	41 800	2 800	3 800	2 800
5315-M	75	2.9528	160	6.2992	68.26	2.6875	2.0	.08	187 000	42 000	208 000	46 800	2 600	3 600	2 600
5315-M1	75	2.9528	160	6.2992	71.44	2.8125	2.0	.08	187 000	42 000	208 000	46 800	2 600	3 600	2 600
5316-M	80	3.1496	170	6.6929	68.26	2.6875	2.0	.08	201 000	45 200	236 000	53 100	2 400	3 400	2 400
5317	85	3.3465	180	7.0866	73.03	2.8750	2.5	.10	198 000	44 500	245 000	55 100	2 200	3 200	2 200
5318	90	3.5433	190	7.4803	73.03	2.8750	2.5	.10	224 000	50 400	290 000	65 200	2 000	3 000	2 000
5319	95	3.7402	200	7.8740	77.79	3.0625	2.5	.10	242 000	54 400	315 000	70 800	1 900	2 800	1 900

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel cage, ABEC-1.

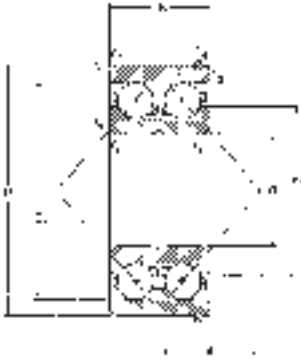
The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

Note: Extra width bearings identified by the suffix M1 are supplied with a retrofit kit described on pages 91, 92.

# 5300-UPG Series Double-Row Angular Contact Ball Bearings

## MRC Bearing Services



5300 UPG series bearings are a specialized double-row angular contact design developed specifically for pump applications. The bearings are capable of carrying axial loads in either direction, radial loads, or a combination of both. Machined brass cages, ABEC 3 tolerances, 40° contact angle and reduced (“CB”) end play are standard features selected to improve performance for these bearings.

***The MRC 5300 UPG Series is “The Pump Bearing”***

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		Basic Radial Load Rating				Speed Rating	
	d								Dynamic C <sup>2)</sup>		Static C <sub>0</sub>		Grease	Oil
	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf	RPM	RPM
5308UPG	40	1.5748	90	3.5433	36.51	1.4375	1.5	0.06	49 400	11 110	41 500	9 330	5 000	6 700
5309UPG	45	1.7717	100	3.9370	39.69	1.5625	1.5	0.06	61 800	13 890	52 000	11 690	4 500	6 000
5310UPG	50	1.9685	110	4.3307	44.45	1.7500	2.0	0.08	81 900	18 410	69 500	15 620	4 000	5 300
5311UPG	55	2.1654	120	4.7244	49.21	1.9375	2.0	0.08	95 600	21 490	83 000	18 660	3 800	5 000
5313UPG	65	2.5591	140	5.5118	58.74	2.3125	2.1	0.08	138 000	31 000	122 000	27 400	3 200	4 300

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33<sup>1</sup>/<sub>3</sub> RPM.



### Dynamic and static equivalent radial load and life rating

#### Dynamic equivalent radial load

$P = XF_R + YF_A$       $P$  = Dynamic equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load  
 $X$  = Radial load factor  
 $Y$  = Thrust load factor  
 $C_0$  = Basic static radial load rating  
 $e$  = Limiting factor for  $F_A/F_R$

Size	e	$F_A/F_R \leq e$		$F_A/F_R > e$	
		X	Y	X	Y
5200SB-5206C&M 5300SB-5303SB 5403C-5414C	0.66	1.0	0.92	0.67	1.41
5207C&M-5218C&M 5304C&M-5319C&M	0.80	1.0	0.78	0.63	1.24
5308UPG-5313UPG	1.14	1.0	0	0.35	0.57

Size	$F_A/C_0$	Normal Clearance (ST Fit)			C3 Clearance (LO Fit)		
		e	X	Y	e	X	Y
5415C-5419C	0.025	0.22	0.56	2.0	0.25	0.52	1.8
	0.040	0.24	0.56	1.8	0.28	0.52	1.65
	0.070	0.27	0.56	1.6	0.30	0.52	1.5
	0.13	0.31	0.56	1.4	0.34	0.52	1.33
	0.25	0.37	0.56	1.2	0.40	0.52	1.17
	0.50	0.44	0.56	1.0	0.48	0.52	1.0

Values of Y and e for loads not shown are obtained by linear interpolation.

#### Life Rating

$$L_{10} = \left(\frac{C}{P}\right)^3 \text{ (Millions of revolutions)}$$

or

$$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 \text{ (Hours)}$$

$C$  = Basic dynamic load rating  
 $P$  = Dynamic equivalent radial load  
 $n$  = Speed in RPM

#### Static equivalent radial load

$P_0 = X_0F_R + Y_0F_A$       $P_0$  = Static equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load  
 $X_0$  = Radial load factor  
 $Y_0$  = Thrust load factor

Size	$X_0$	$Y_0$
5200SB-5206C&M 5300SB-5303SB 5403C-5414C	1.0	0.76
5207C&M-5218C&M 5304C&M-5319C&M	1.0	0.66
5308-5313UPG	0.50	0.26
5415C-5419C	0.60	0.50

$P_0$  is always  $\geq F_R$

#### Minimum Radial Load

To insure satisfactory operation of double row, angular contact ball bearings, they must be subjected to a minimum radial load, which is especially true at high speeds where inertia forces of the balls and cage, and the friction in the lubricant, can cause skidding to occur between the balls and raceway.

The required minimum radial load can be estimated from:

$$F_{r,m} = K_r \left(\frac{\gamma n}{1000}\right)^{2/3} \left(\frac{d_m}{100}\right)^2$$

$F_{r,m}$  = Minimum radial load (N)

$K_r$  = Minimum load factor

Series	$K_r$
5200SB&C	60
5200M	90
5300SB&C	70
5300M	110
5400C	70

$\gamma$  = Oil viscosity at operating temperature (cSt)

$n$  = Speed in RPM

$$d_m = \text{Mean bearing diameter} = \left(\frac{D+d}{2}\right), (\text{mm})$$

$D$  = Bearing outside diameter (mm)

$d$  = Bearing inside diameter (mm)

**Dynamic equivalent radial load  
and life calculation examples**

Bearing size: 5210 M  
Speed: 2000 RPM  
Basic dynamic radial load rating (C) = 12100

Bearing size: 5203 SB  
Speed: 2000 RPM  
Basic dynamic radial load rating (C) = 3210

**Case 1**

Radial load ( $F_R$ ) = 1750  
 $F_A/F_R = 0/1750 = 0$   
Equivalent load ( $P$ ) =  $X F_R + Y F_A$   
Since  $F_A/F_R < e$ , equivalent load  
( $P$ ) =  $1.0 F_R + 0.78 F_A = 1.0 \times 1750 = 1750$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{12100}{1750}\right)^3 = 331 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{12100}{1750}\right)^3$   
= 2755 Hrs

**Case 1**

Radial load ( $F_R$ ) = 500  
 $F_A/F_R = 0/500 = 0$   
Equivalent load ( $P$ ) =  $X F_R + Y F_A$   
Since  $F_A/F_R < e$ , equivalent load  
( $P$ ) =  $1.0 F_R + 0.92 F_A = 1.0 \times 500 = 500$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{3210}{500}\right)^3 = 265 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{3210}{500}\right)^3$   
= 2205 Hrs

**Case 2**

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 1300  
 $F_A/F_R = 1300/1750 = 0.74$   
Equivalent load ( $P$ ) =  $X F_R + Y F_A$   
Since  $F_A/F_R < e$ , equivalent load  
( $P$ ) =  $1.0 F_R + 0.78 F_A = 1.0 \times 1750 + 0.78 \times 1300 = 2764$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{12100}{2764}\right)^3 = 83.9 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{12100}{2764}\right)^3$   
= 699 Hrs

**Case 2**

Radial load ( $F_R$ ) = 500  
Thrust load ( $F_A$ ) = 325  
 $F_A/F_R = 325/500 = 0.65$   
Equivalent load ( $P$ ) =  $X F_R + Y F_A$   
Since  $F_A/F_R < e$ , equivalent load  
( $P$ ) =  $1.0 F_R + 0.92 F_A = 1.0 \times 500 + 0.92 \times 325 = 799$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{3210}{799}\right)^3 = 64.8 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{3210}{799}\right)^3$   
= 540 Hrs

**Case 3**

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 1500  
 $F_A/F_R = 1500/1750 = 0.86$   
Equivalent load ( $P$ ) =  $X F_R + Y F_A$   
Since  $F_A/F_R > e$ , equivalent load  
( $P$ ) =  $0.63 F_R + 1.24 F_A$   
=  $0.63 \times 1750 + 1.24 \times 1500 = 2963$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{12100}{2963}\right)^3 = 68.1 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{12100}{2963}\right)^3$   
= 568 Hrs

**Case 3**

Radial load ( $F_R$ ) = 500  
Thrust load ( $F_A$ ) = 375  
 $F_A/F_R = 375/500 = 0.75$   
Equivalent load ( $P$ ) =  $X F_R + Y F_A$   
Since  $F_A/F_R > e$ , equivalent load  
( $P$ ) =  $0.67 F_R + 1.41 F_A$   
=  $0.67 \times 500 + 1.41 \times 375 = 864$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{3210}{864}\right)^3 = 51.3 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{3210}{864}\right)^3$   
= 427 Hrs

**Case 4**

Thrust load ( $F_A$ ) = 1500  
 $F_A/F_R = 1500/0 = \infty$   
Equivalent load ( $P$ ) =  $X F_R + Y F_A$   
Since  $F_A/F_R > e$ , equivalent load  
( $P$ ) =  $0.63 F_R + 1.24 F_A = 1.24 \times 1500 = 1860$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{12100}{1860}\right)^3 = 275 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{12100}{1860}\right)^3$   
= 2294 Hrs

**Case 4**

Thrust load ( $F_A$ ) = 375  
 $F_A/F_R = 375/0 = \infty$   
Equivalent load ( $P$ ) =  $X F_R + Y F_A$   
Since  $F_A/F_R > e$ , equivalent load  
( $P$ ) =  $0.67 F_R + 1.41 F_A = 1.41 \times 375 = 529$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{3210}{529}\right)^3 = 223 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{3210}{529}\right)^3$   
= 1862 Hrs







MRC R-type bearings are single-row 15° angular contact ball bearings with one heavy race shoulder and one counterbored race shoulder on the outer ring. Because of this construction, it is possible to incorporate a greater number of balls than in the deep-groove nonfilling notch bearing. R-type bearings have ample radial capacity and moderate thrust capacity in order to accommodate those applications involving heavy radial loads; some thrust load; or a combination of both.

Normally furnished with ABMA C3 radial clearance.

### Cage Types and Materials

Cage types and materials available are: two-piece pressed steel, ball-riding, bent prong cages; one-piece machined brass, inner ring-riding cages; and one-piece phenolic (bakelite), inner ring-riding cages.

Size	Series	Page
<b>1900R</b>	Extremely Light—Single Bearing	<b>104</b>
<b>1900RD</b>	Extremely Light—Duplex Set	<b>105</b>
<b>100R/RD</b>	Extra Large—Single Bearing and Duplex Set	<b>106</b>
<b>100KR</b>	Extra Light—Single Bearing	<b>107</b>
<b>100KRD</b>	Extra Light—Duplex Set	<b>108</b>
<b>200R</b>	Light—Single Bearing	<b>109</b>
<b>200RD</b>	Light—Duplex Set	<b>110</b>
<b>300R</b>	Medium—Single Bearing	<b>111</b>
<b>300RD</b>	Medium—Duplex Set	<b>112</b>
<b>400R/RD</b>	Heavy—Single Bearing and Duplex Set	<b>113</b>
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# 1900-R Extremely Light Series (Single Bearings)

## MRC Bearing Services



1900-R Extremely Light Series bearings are made with bores ranging from 10 mm to 200 mm. The extremely light section on the 1900-R bearing permits the use of these bearings in applications where there are space and weight limitations. These bearings can accommodate light radial loads and one directional thrust loads, or a combination of both. Use duplex bearings for two-directional thrust loads. 1900-R bearings can be furnished duplex ground for installation in pairs.

MRC Bearing Number	Bore d mm in		Outside Diameter D mm in		Width B mm in		Fillet Radius <sup>1)</sup> r <sub>a</sub> r <sub>b</sub> ZD <sup>2)</sup> mm in mm in mm in					Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
												Dynamic C <sub>3</sub> <sup>3)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM	
												N	lbf	N	lbf			
1900-R	10	.3937	22	.8661	6	.2362	.30	.012	.10	.004	110	.17	3 120	701	1 560	351	33 000	40 000
1901-R	12	.4724	24	.9449	6	.2362	.30	.012	.10	.004	123	.19	3 250	731	1 800	405	30 000	36 000
1902-R	15	.5906	28	1.1024	7	.2756	.30	.012	.10	.004	187	.29	4 880	1 100	2 700	607	24 000	30 000
1903-R	17	.6693	30	1.1811	7	.2756	.30	.012	.10	.004	206	.32	5 400	1 210	3 000	674	22 000	28 000
1904-R	20	.7874	37	1.4567	9	.3543	.30	.012	.15	.006	400	.62	9 360	2 100	5 850	1 320	18 000	22 000
1905-R	25	.9843	42	1.6535	9	.3543	.30	.012	.15	.006	342	.53	7 610	1 710	5 300	1 190	16 000	19 000
1906-R	30	1.1811	47	1.8504	9	.3543	.30	.012	.15	.006	452	.70	9 750	2 190	7 100	1 600	14 000	17 000
1907-R	35	1.3780	55	2.1654	10	.3937	.64	.025	.15	.006	555	.86	11 200	2 520	9 000	2 020	11 000	14 000
1908-R	40	1.5748	62	2.4409	12	.4724	.64	.025	.15	.006	722	1.12	14 300	3 210	11 600	2 600	10 000	15 000
1909-R	45	1.7717	68	2.6772	12	.4724	.64	.025	.15	.006	806	1.25	15 100	3 400	13 400	3 010	9 000	11 000
1910-R	50	1.9685	72	2.8346	12	.4724	.64	.025	.15	.006	1 070	1.66	19 500	4 380	17 300	3 900	8 500	10 000
1911-R	55	2.1654	80	3.1496	13	.5118	1.0	.04	.30	.012	1 260	1.95	22 900	5 150	20 400	4 590	8 000	9 500
1912-R	60	2.3622	85	3.3465	13	.5118	1.0	.04	.30	.012	1 390	2.15	24 200	5 440	22 800	5 130	7 500	9 000
1913-R	65	2.5591	90	3.5433	13	.5118	1.0	.04	.30	.012	1 450	2.25	24 700	5 550	24 000	5 400	6 700	8 000
1914-R	70	2.7559	100	3.9370	16	.6299	1.0	.04	.30	.012	1 990	3.09	33 200	7 460	32 500	7 300	6 300	7 500
1915-R	75	2.9528	105	4.1339	16	.6299	1.0	.04	.30	.012	2 080	3.23	34 500	7 760	34 500	7 760	6 000	7 000
1916-R	80	3.1496	110	4.3307	16	.6299	1.0	.04	.30	.012	2 180	3.38	34 500	7 760	36 000	8 100	5 600	6 700
1917-R	85	3.3465	120	4.7244	18	.7087	1.0	.04	.60	.024	2 840	4.40	44 900	10 100	46 500	10 500	5 300	6 300
1918-R	90	3.5433	125	4.9213	18	.7087	1.0	.04	.60	.024	3 400	5.27	52 700	11 800	56 000	12 600	5 000	6 000
1919-R	95	3.7402	130	5.1181	18	.7087	1.0	.04	.60	.024	3 090	4.79	47 500	10 700	52 000	11 700	4 800	5 600
1920-R	100	3.9370	140	5.5118	20	.7874	1.0	.04	.60	.024	3 870	6.00	58 500	13 200	64 000	14 400	4 500	5 300
1921-R	105	4.1339	145	5.7087	20	.7874	1.0	.04	.60	.024	4 030	6.25	60 500	13 600	67 000	15 100	4 300	5 000
1922-R	110	4.3307	150	5.9055	20	.7874	1.0	.04	.60	.024	3 820	5.93	55 300	12 400	64 000	14 400	4 000	4 800
1924-R	120	4.7244	165	6.4961	22	.8661	1.0	.04	.60	.024	5 100	7.91	74 100	16 700	85 000	19 100	3 600	4 300
1926-R	130	5.1181	180	7.0866	24	.9449	1.5	.06	.60	.024	6 300	9.77	90 400	20 500	106 000	23 800	3 400	4 000
1928-R	140	5.5118	190	7.4803	24	.9449	1.5	.06	.60	.024	6 580	10.2	95 600	21 400	110 000	24 700	3 200	3 800
1930-R	150	5.9055	210	8.2677	28	1.1024	2.0	.08	1.0	.040	9 090	14.1	125 000	28 200	150 000	33 700	2 800	3 400
1932-R	160	6.2992	220	8.6614	28	1.1024	2.0	.08	1.0	.040	9 420	14.6	127 000	28 600	156 000	35 100	2 600	3 200
1934-R	170	6.6929	230	9.0551	28	1.1024	2.0	.08	1.0	.040	10 200	15.8	133 000	29 800	170 000	38 300	2 400	3 000
1936-R	180	7.0866	250	9.8425	33	1.2992	2.0	.08	1.0	.040	12 800	19.9	168 000	36 000	212 000	47 800	2 200	2 800
1938-R	190	7.4803	260	10.2362	33	1.2992	2.0	.08	1.0	.040	13 400	20.7	174 000	39 100	224 000	50 400	2 200	2 800
1940-R	200	7.8740	280	11.0236	38	1.4961	2.0	.08	1.0	.040	16 800	26.0	216 100	48 600	275 000	61 800	2 000	2 600

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



Note: ABEC 1 & 3 are stocked as half-pairs where available.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore d mm in		Outside Diameter D mm in		Width B mm in		Fillet Radius <sup>1)</sup> r <sub>a</sub> r <sub>b</sub> ZD <sup>2)</sup> mm in mm in mm in					Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
												Dynamic C <sub>3)</sub>		Static C <sub>0</sub>		Grease RPM	Oil RPM	
												N	lbf	N	lbf			
1900-RD	10	.3937	22	.8661	12	.4724	.30	.012	.10	.004	110	.17	5 070	1 140	3 100	697	26 000	32 000
1901-RD	12	.4724	24	.9449	12	.4724	.30	.012	.10	.004	123	.19	5 270	1 180	3 550	798	24 000	29 000
1902-RD	15	.5906	28	1.1024	14	.5512	.30	.012	.10	.004	187	.29	7 930	1 780	5 400	1 210	19 000	24 000
1903-RD	17	.6693	30	1.1811	14	.5512	.30	.012	.10	.004	206	.32	8 710	1 960	6 100	1 370	18 000	22 000
1904-RD	20	.7874	37	1.4567	18	.7087	.30	.012	.15	.006	400	.62	15 300	3 440	11 600	2 600	14 000	18 000
1905-RD	25	.9843	42	1.6535	18	.7087	.30	.012	.15	.006	342	.53	12 400	2 790	10 800	2 430	13 000	15 000
1906-RD	30	1.1811	47	1.8504	18	.7087	.30	.012	.15	.006	452	.70	15 900	3 580	14 300	3 210	11 000	14 000
1907-RD	35	1.3780	55	2.1654	20	.7874	.64	.025	.15	.006	555	.86	18 200	4 090	18 000	4 050	8 800	11 000
1908-RD	40	1.5748	62	2.4409	24	.9449	.64	.025	.15	.006	722	1.12	22 900	5 150	23 200	5 220	8 000	10 000
1909-RD	45	1.7717	68	2.6772	24	.9449	.64	.025	.15	.006	806	1.25	24 700	5 550	26 500	5 960	7 200	8 800
1910-RD	50	1.9685	72	2.8346	24	.9449	.64	.025	.15	.006	1 070	1.66	31 900	7 170	34 500	7 760	6 800	8 000
1911-RD	55	2.1654	80	3.1496	26	1.0236	1.0	.04	.30	.012	1 260	1.95	37 100	8 340	40 500	9 100	6 400	7 600
1912-RD	60	2.3622	85	3.3465	26	1.0236	1.0	.04	.30	.012	1 390	2.15	39 000	8 770	45 500	10 200	6 000	7 200
1913-RD	65	2.5591	90	3.5433	26	1.0236	1.0	.04	.30	.012	1 450	2.25	39 700	8 920	48 000	10 800	5 400	6 400
1914-RD	70	2.7559	100	3.9370	32	1.2598	1.0	.04	.30	.012	1 990	3.09	54 000	12 100	65 500	14 700	5 000	6 000
1915-RD	75	2.9528	105	4.1339	32	1.2598	1.0	.04	.30	.012	2 080	3.23	55 900	12 600	68 000	15 300	4 800	5 600
1916-RD	80	3.1496	110	4.3307	32	1.2598	1.0	.04	.30	.012	2 180	3.38	57 200	12 900	72 000	16 200	4 500	5 400
1917-RD	85	3.3465	120	4.7244	36	1.4173	1.0	.04	.60	.024	2 840	4.40	74 100	16 700	93 000	20 900	4 200	5 000
1918-RD	90	3.5433	125	4.9213	36	1.4173	1.0	.04	.60	.024	3 400	5.27	85 200	19 200	112 000	25 200	4 000	4 800
1919-RD	95	3.7402	130	5.1181	36	1.4173	1.0	.04	.60	.024	3 090	4.79	76 100	17 100	104 000	23 400	3 800	4 500
1920-RD	100	3.9370	140	5.5118	40	1.5748	1.0	.04	.60	.024	3 870	6.00	95 600	21 500	127 000	28 600	3 600	4 200
1921-RD	105	4.1339	145	5.7087	40	1.5748	1.0	.04	.60	.024	4 030	6.25	97 500	21 900	134 000	30 100	3 400	4 000
1922-RD	110	4.3307	150	5.9055	40	1.5748	1.0	.04	.60	.024	3 820	5.93	90 400	20 300	129 000	29 000	3 200	3 800
1924-RD	120	4.7244	165	6.4961	44	1.7323	1.0	.04	.60	.024	5 100	7.91	121 000	27 200	170 000	38 200	2 900	3 400
1926-RD	130	5.1181	180	7.0866	48	1.8898	1.5	.06	.60	.024	6 300	9.77	146 000	32 800	208 000	46 800	2 700	3 200
1928-RD	140	5.5118	190	7.4803	48	1.8898	1.5	.06	.60	.024	6 580	10.2	156 000	35 100	220 000	49 500	2 600	3 000
1930-RD	150	5.9055	210	8.2677	56	2.2047	2.0	.08	1.0	.040	9 090	14.1	203 000	45 600	300 000	67 400	2 200	2 700
1932-RD	160	6.2992	220	8.6614	56	2.2047	2.0	.08	1.0	.040	9 420	14.6	208 000	46 800	315 000	70 800	2 100	2 600
1934-RD	170	6.6929	230	9.0551	56	2.2047	2.0	.08	1.0	.040	10 200	15.8	216 000	48 600	340 000	76 400	1 900	2 400
1936-RD	180	7.0866	250	9.8425	66	2.5984	2.0	.08	1.0	.040	12 800	19.9	276 000	62 000	425 000	95 600	1 800	2 200
1938-RD	190	7.4803	260	10.2362	66	2.5984	2.0	.08	1.0	.040	13 400	20.7	281 000	63 200	440 000	98 900	1 800	2 200
1940-RD	200	7.8740	280	11.0236	76	2.9921	2.0	.08	1.0	.040	16 800	26.0	351 000	78 900	550 000	124 000	1 600	2 100

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

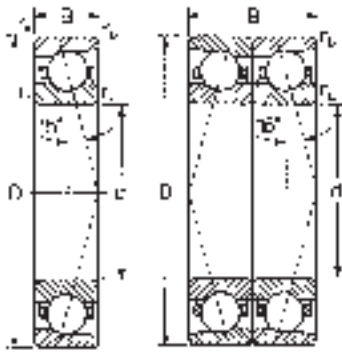
<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

# 100-R and 100-RD Extra Large Series

## MRC Bearing Services



Note: ABEC 1 & 3 are stocked as half-pairs where available.

100-R Extra Large Series bearings are available in bore diameters ranging from 100 mm to 320 mm. They are used with light to moderate radial loads, one-directional thrust loads, or a combination of both. Duplex bearings should be used for two-directional thrust loads.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

Values for -RD bearings are for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>						Basic Radial Load Rating				Speed Rating <sup>2)</sup>	
	d	in	D	in	B	in	r <sub>a</sub>		r <sub>b</sub>		ZD <sup>3)</sup>		Dynamic C <sub>d</sub> <sup>3)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
							mm	in	mm	in	mm	in	mm	in	N	lbf		
120-R	100	3.9370	160	6.2992	28	1.1024	2.0	.08	1.0	.040	6 100	9.45	95 600	21 500	95 000	21 400	3 900	4 800
122-R	110	4.3307	175	6.8898	30	1.1811	2.0	.08	1.0	.040	7 290	11.3	114 000	25 600	114 000	25 600	3 600	4 400
124-R	120	4.7244	190	7.4803	32	1.2598	2.0	.08	1.0	.040	8 970	13.9	134 000	30 100	140 000	31 500	3 300	4 000
126-R	130	5.1181	205	8.0709	34	1.3386	2.0	.08	1.0	.040	9 350	14.5	138 000	31 000	150 000	33 700	3 000	3 700
128-R	140	5.5118	220	8.6614	36	1.4173	2.0	.08	1.0	.040	10 800	16.8	157 000	35 300	173 000	38 900	2 800	3 400
130-R	150	5.9055	235	9.2520	38	1.4961	2.0	.08	1.0	.040	12 400	19.3	176 000	39 600	200 000	45 000	2 600	3 200
132-R	160	6.2992	250	9.8425	40	1.5748	2.0	.08	1.0	.040	14 200	22.0	183 000	41 100	228 000	51 300	2 500	3 000
134-R	170	6.6929	265	10.4331	42	1.6535	2.5	.10	1.0	.040	16 000	24.8	216 000	48 600	255 000	57 300	2 300	2 800
136-R	180	7.0866	280	11.0236	44	1.7323	2.5	.10	1.0	.040	17 900	27.8	233 000	52 400	285 000	64 100	2 100	2 600
138-R	190	7.4803	300	11.8110	46	1.8110	2.5	.10	1.0	.040	22 200	34.4	275 000	61 800	355 000	79 800	2 100	2 500
140-R	200	7.8740	320	12.5984	48	1.8898	2.5	.10	1.0	.040	24 400	37.9	292 000	65 600	390 000	87 700	1 900	2 300
142-R	210	8.2677	340	13.3858	50	1.9685	2.5	.10	1.0	.040	28 000	43.4	319 000	71 700	440 000	98 900	1 800	2 200
144-R	220	8.6614	350	13.7795	51	2.0079	2.5	.10	1.0	.040	29 300	45.5	336 000	75 500	465 000	105 000	1 700	2 100
146-R	230	9.0551	370	14.5669	53	2.0866	3.0	.12	1.0	.040	31 900	49.5	352 000	79 100	510 000	115 000	1 600	2 000
148-R	240	9.4488	390	15.3543	55	2.1654	3.0	.12	1.0	.040	34 600	53.7	374 000	84 100	550 000	124 000	1 600	1 900
150-R	250	9.8425	410	16.1417	57	2.2441	3.0	.12	1.0	.040	37 500	58.1	393 000	88 400	600 000	135 000	1 500	1 800
152-R	260	10.2362	430	16.9291	59	2.3228	3.0	.12	1.0	.040	40 400	62.7	413 000	92 800	655 000	147 000	1 400	1 700
156-R	280	11.0236	460	18.1102	63	2.4803	3.0	.12	1.0	.040	46 600	72.3	457 000	103 000	750 000	169 000	1 300	1 600
164-R	320	12.5984	500	19.6850	71	2.7953	3.0	.12	1.0	.040	56 800	88.0	523 000	118 000	900 000	202 000	1 100	1 400
<b>100-RD</b>																		
120-RD	100	3.9370	160	6.2992	56	2.2047	2.0	.08	1.0	.040	6 100	9.45	156 000	35 100	190 000	42 700	3 100	3 800
122-RD	110	4.3307	175	6.8898	60	2.3622	2.0	.08	1.0	.040	7 290	11.3	185 000	41 800	228 000	51 300	2 900	3 500
124-RD	120	4.7244	190	7.4803	64	2.5197	2.0	.08	1.0	.040	8 970	13.9	221 000	49 700	280 000	62 900	2 600	3 200
126-RD	130	5.1181	205	8.0709	68	2.6772	2.0	.08	1.0	.040	9 350	14.5	221 000	49 700	300 000	67 400	2 400	3 000
128-RD	140	5.5118	220	8.6614	72	2.8346	2.0	.08	1.0	.040	10 800	16.8	255 000	57 300	345 000	77 600	2 200	2 700
130-RD	150	5.9055	235	9.2520	76	2.9921	2.0	.08	1.0	.040	12 400	19.3	286 000	64 300	400 000	89 900	2 100	2 600
132-RD	160	6.2992	250	9.8425	80	3.1496	2.0	.08	1.0	.040	14 200	22.0	296 000	66 500	455 000	102 000	2 000	2 400
134-RD	170	6.6929	265	10.4331	84	3.3071	2.5	.10	1.0	.040	16 000	24.8	351 000	78 900	510 000	115 000	1 800	2 200
136-RD	180	7.0866	280	11.0236	88	3.4646	2.5	.10	1.0	.040	17 900	27.8	377 000	84 800	570 000	128 000	1 700	2 100
138-RD	190	7.4803	300	11.8110	92	3.6220	2.5	.10	1.0	.040	22 200	34.4	442 000	99 400	710 000	160 000	1 700	2 000
140-RD	200	7.8740	320	12.5984	96	3.7795	2.5	.10	1.0	.040	24 400	37.9	475 000	107 000	780 000	175 000	1 500	1 800
142-RD	210	8.2677	340	13.3858	100	3.9370	2.5	.10	1.0	.040	28 000	43.4	527 000	118 000	880 000	198 000	1 400	1 800
144-RD	220	8.6614	350	13.7795	102	4.0157	2.5	.10	1.0	.040	29 300	45.5	540 000	121 000	930 000	209 000	1 400	1 700
146-RD	230	9.0551	370	14.5669	106	4.1732	3.0	.12	1.0	.040	31 900	49.5	572 000	129 000	1 020 000	229 000	1 300	1 600
148-RD	240	9.4488	390	15.3543	110	4.3307	3.0	.12	1.0	.040	34 600	53.7	605 000	136 000	1 100 000	247 000	1 300	1 500
150-RD	250	9.8425	410	16.1417	114	4.4882	3.0	.12	1.0	.040	37 500	58.1	637 000	143 000	1 200 000	270 000	1 200	1 400
152-RD	260	10.2362	430	16.9291	118	4.6457	3.0	.12	1.0	.040	40 400	62.7	676 000	152 000	1 290 000	290 000	1 100	1 400
156-RD	280	11.0236	460	18.1102	126	4.9606	3.0	.12	1.0	.040	46 600	72.3	741 000	167 000	1 500 000	337 000	1 000	1 300
164-RD	320	12.5984	500	19.6850	142	5.5906	3.0	.12	1.0	.040	56 800	88.0	852 000	192 000	1 800 000	405 000	880	1 100

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33½ RPM.





100-KR Extra Light Series bearings are made with bores ranging from 10 mm to 320 mm. 100-KR bearings can accommodate light to moderate radial loads or one-directional thrust loads, or a combination of both where space is somewhat limited. They can be furnished duplex-ground for mounting in pairs. Duplex bearings should be used for two-directional thrust loads.

MRC Bearing Number	Bore d mm in		Outside Diameter D mm in		Width B mm in		Fillet Radius <sup>1)</sup> $r_a$ mm in $r_b$ mm in ZD <sup>2)</sup> mm in					Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
												Dynamic C <sub>3</sub>		Static C <sub>0</sub>		Grease RPM	Oil RPM	
												N	lbf	N	lbf			
100-KR	10	.3937	26	1.0236	8	.3150	.30	.012	.10	.004	181	.28	4 940	1 110	2 280	513	30 000	36 000
101-KR	12	.4724	28	1.1024	8	.3150	.30	.012	.10	.004	206	.32	5 530	1 240	2 650	596	26 000	32 000
102-KR	15	.5906	32	1.2598	9	.3543	.30	.012	.10	.004	226	.35	6 050	1 350	3 150	708	22 000	28 000
103-KR	17	.6693	35	1.3780	10	.3937	.30	.012	.10	.004	342	.53	8 520	1 920	4 650	1 050	19 000	24 000
104-KR	20	.7874	42	1.6535	12	.4724	.64	.025	.30	.012	445	.69	10 800	2 420	6 200	1 390	17 000	20 000
105-KR	25	.9843	47	1.8504	12	.4724	.64	.025	.30	.012	522	.81	12 100	2 720	7 650	1 720	15 000	18 000
106-KR	30	1.1811	55	2.1654	13	.5118	1.0	.04	.30	.012	716	1.11	15 600	3 500	10 600	2 380	12 000	15 000
107-KR	35	1.3780	62	2.4409	14	.5512	1.0	.04	.30	.012	884	1.37	18 600	4 180	13 200	2 970	10 000	13 000
108-KR	40	1.5748	68	2.6772	15	.5906	1.0	.04	.30	.012	942	1.46	19 500	4 380	14 600	3 280	9 500	12 000
109-KR	45	1.7717	75	2.9528	16	.6299	1.0	.04	.30	.012	1 220	1.89	24 200	5 440	19 000	4 270	9 000	11 000
110-KR	50	1.9685	80	3.1496	16	.6299	1.0	.04	.30	.012	1 300	2.01	25 100	5 640	20 400	4 590	8 500	10 000
111-KR	55	2.1654	90	3.5433	18	.7087	1.0	.04	.60	.024	1 810	2.81	33 800	7 600	28 000	6 290	7 500	9 000
112-KR	60	2.3622	95	3.7402	18	.7087	1.0	.04	.60	.024	1 920	2.97	35 100	7 890	30 000	6 740	6 700	8 000
113-KR	65	2.5591	100	3.9370	18	.7087	1.0	.04	.60	.024	2 030	3.14	35 800	8 050	32 500	7 310	6 300	7 500
114-KR	70	2.7559	110	4.3307	20	.7874	1.0	.04	.60	.024	2 470	3.83	42 300	9 510	40 000	8 990	6 000	7 000
115-KR	75	2.9528	115	4.5276	20	.7874	1.0	.04	.60	.024	2 590	4.02	43 600	9 800	42 500	9 550	5 600	6 770
116-KR	80	3.1496	125	4.9213	22	.8661	1.0	.04	.60	.024	3 390	5.25	55 900	12 600	54 000	12 100	5 300	6 300
117-KR	85	3.3465	130	5.1181	22	.8661	1.0	.04	.60	.024	3 550	5.50	57 200	12 900	57 000	12 800	5 000	6 000
118-KR	90	3.5433	140	5.5118	24	.9449	1.5	.06	.60	.024	4 280	6.64	68 900	15 500	68 000	15 300	4 800	5 600
119-KR	95	3.7402	145	5.7087	24	.9449	1.5	.06	.60	.024	5 040	7.81	83 200	18 700	80 000	18 000	4 500	5 300
120-KR	100	3.9370	150	5.9055	24	.9449	1.5	.06	.60	.024	4 700	7.28	71 500	16 100	76 500	17 200	4 300	5 000
121-KR	105	4.1339	160	6.2992	26	1.0236	2.0	.08	1.0	.040	5 540	8.59	85 200	19 200	90 000	20 200	4 000	4 800
122-KR	110	4.3307	170	6.6929	28	1.1024	2.0	.08	1.0	.040	6 400	9.93	99 500	22 400	102 000	23 000	3 800	4 500
124-KR	120	4.7244	180	7.0866	28	1.1024	2.0	.08	1.0	.040	6 710	10.4	101 000	22 600	110 000	24 700	3 400	4 000
126-KR	130	5.1181	200	7.8740	33	1.2992	2.0	.08	1.0	.040	9 350	14.5	138 000	31 000	150 000	33 700	3 200	3 800
128-KR	140	5.5118	210	8.2677	33	1.2992	2.0	.08	1.0	.040	9 350	14.5	135 000	30 300	153 000	34 400	3 000	3 600
130-KR	150	5.9055	225	8.8583	35	1.3780	2.0	.08	1.0	.040	10 800	16.8	156 000	35 000	176 000	39 600	2 600	3 200
132-KR	160	6.2992	240	9.4488	38	1.4961	2.0	.08	1.0	.040	12 400	19.3	178 000	40 000	204 000	45 900	2 400	3 000
134-KR	170	6.6929	260	10.2362	42	1.6535	2.0	.08	1.0	.040	15 300	23.7	212 000	47 700	245 000	55 100	2 200	2 800
136-KR	180	7.0866	280	11.0236	46	1.8110	2.0	.08	1.0	.040	17 900	27.8	234 000	52 600	290 000	65 200	2 000	2 600
138-KR	190	7.4803	290	11.4173	46	1.8110	2.0	.08	1.0	.040	18 800	29.1	242 000	54 400	305 000	68 600	2 000	2 600
140-KR	200	7.8740	310	12.2047	51	2.0079	2.0	.08	1.0	.040	22 200	34.4	276 000	62 000	355 000	79 800	1 900	2 400
144-KR	220	8.6614	340	13.3858	56	2.2047	2.5	.10	1.0	.040	30 400	47.2	345 000	77 600	480 000	108 000	1 800	2 200
148-KR	240	9.4488	360	14.1732	56	2.2047	2.5	.10	1.0	.040	31 900	49.5	351 000	78 900	510 000	115 000	1 700	2 000
152-KR	260	10.2362	400	15.7480	65	2.5591	3.0	.12	1.5	.060	41 500	64.3	423 000	95 100	655 000	147 000	1 500	1 800
156-KR	280	11.0236	420	16.5354	65	2.5591	3.0	.12	1.5	.060	43 500	67.4	436 000	98 000	695 000	156 000	1 400	1 700
160-KR	300	11.8110	460	18.1102	74	2.9134	3.0	.12	1.5	.060	54 200	84.0	520 000	117 000	850 000	191 000	1 200	1 500
164-KR	320	12.5984	480	18.8976	74	2.9134	3.0	.12	1.5	.060	56 800	88.0	527 000	118 000	900 000	202 000	1 100	1 400

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

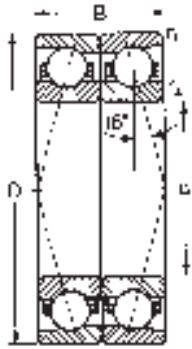
<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

# 100-KRD Extra Light Series Duplex

# MRC Bearing Services



"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

Note: ABEC 1 & 3 are stocked as half-pairs where available

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements

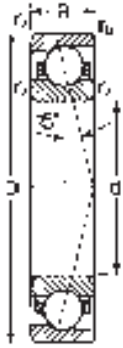
MRC Bearing Number	Bore d mm in		Outside Diameter D mm in		Width B mm in		Fillet Radius <sup>1)</sup> r <sub>a</sub> mm in r <sub>b</sub> mm in ZD <sup>2)</sup> mm in					Basic Radial Load Rating				Speed Rating <sup>2)</sup>			
												Dynamic C <sub>d</sub> <sup>3)</sup>		Static C <sub>0</sub>		Grease	Oil	RPM	RPM
												N	lbf	N	lbf	RPM	RPM		
100-KRD	10	.3937	26	1.0236	16	.6299	.30	.012	.10	.004	181	.28	8 060	1 810	4 550	1 020	24 000	29 000	
101-KRD	12	.4724	28	1.1024	16	.6299	.30	.012	.10	.004	206	.32	8 840	1 990	5 300	1 190	21 000	26 000	
102-KRD	15	.5906	32	1.2598	18	.7087	.30	.012	.10	.004	226	.35	9 750	2 190	6 300	1 420	18 000	22 000	
103-KRD	17	.6693	35	1.3780	20	.7874	.30	.012	.10	.004	342	.53	13 800	3 100	9 300	2 090	15 000	19 000	
104-KRD	20	.7874	42	1.6535	24	.9449	.64	.025	.30	.012	445	.69	17 400	3 910	12 500	2 810	14 000	16 000	
105-KRD	25	.9843	47	1.8504	24	.9449	.64	.025	.30	.012	522	.81	19 500	4 380	15 300	3 440	12 000	14 000	
106-KRD	30	1.1811	55	2.1654	26	1.0236	1.0	.04	.30	.012	716	1.11	25 500	5 730	21 200	4 760	9 600	12 000	
107-KRD	35	1.3780	62	2.4409	28	1.1024	1.0	.04	.30	.012	884	1.37	30 200	6 790	26 500	5 960	8 000	10 000	
108-KRD	40	1.5748	68	2.6772	30	1.1811	1.0	.04	.30	.012	942	1.46	31 900	7 170	29 000	6 520	7 600	9 600	
109-KRD	45	1.7717	75	2.9528	32	1.2598	1.0	.04	.30	.012	1 220	1.89	39 000	8 770	37 500	8 430	7 200	8 800	
110-KRD	50	1.9685	80	3.1496	32	1.2598	1.0	.04	.30	.012	1 300	2.01	40 300	9 060	40 500	9 100	6 800	8 000	
111-KRD	55	2.1654	90	3.5433	36	1.4173	1.0	.04	.60	.024	1 810	2.81	55 300	12 400	56 000	12 600	6 000	7 200	
112-KRD	60	2.3622	95	3.7402	36	1.4173	1.0	.04	.60	.024	1 920	2.97	55 900	12 600	61 000	13 700	5 400	6 400	
113-KRD	65	2.5591	100	3.9370	36	1.4173	1.0	.04	.60	.024	2 030	3.14	58 500	13 200	64 000	14 400	5 000	6 000	
114-KRD	70	2.7559	110	4.3307	40	1.5748	1.0	.04	.60	.024	2 470	3.83	68 900	15 500	80 000	18 000	4 800	5 600	
115-KRD	75	2.9528	115	4.5276	40	1.5748	1.0	.04	.60	.024	2 590	4.02	70 200	15 800	85 000	19 100	4 500	5 400	
116-KRD	80	3.1496	125	4.9213	44	1.7323	1.0	.04	.60	.024	3 390	5.25	90 400	20 300	110 000	24 700	4 200	5 000	
117-KRD	85	3.3465	130	5.1181	44	1.7323	1.0	.04	.60	.024	3 550	5.50	92 300	20 700	116 000	26 100	4 000	4 800	
118-KRD	90	3.5433	140	5.5118	48	1.8898	1.5	.06	.60	.024	4 280	6.64	111 000	25 000	137 000	30 800	3 800	4 500	
119-KRD	95	3.7402	145	5.7087	48	1.8898	1.5	.06	.60	.024	5 040	7.81	135 000	30 300	160 000	36 000	3 600	4 200	
120-KRD	100	3.9370	150	5.9055	48	1.8898	1.5	.06	.60	.024	4 700	7.28	117 000	26 300	153 000	34 400	3 400	4 000	
121-KRD	105	4.1339	160	6.2992	52	2.0472	2.0	.08	1.0	.040	5 540	8.59	138 000	31 000	180 000	40 500	3 200	3 800	
122-KRD	110	4.3307	170	6.6929	56	2.2047	2.0	.08	1.0	.040	6 400	9.93	163 000	36 600	204 000	45 900	3 000	3 600	
124-KRD	120	4.7244	180	7.0866	56	2.2047	2.0	.08	1.0	.040	6 710	10.4	163 000	36 600	220 000	49 500	2 700	3 200	
126-KRD	130	5.1181	200	7.8740	66	2.5984	2.0	.08	1.0	.040	9 350	14.5	225 000	50 000	300 000	67 400	2 600	3 000	
128-KRD	140	5.5118	210	8.2677	66	2.5984	2.0	.08	1.0	.040	9 350	14.5	221 000	49 700	305 000	68 600	2 400	2 900	
130-KRD	150	5.9055	225	8.8583	70	2.7559	2.0	.08	1.0	.040	10 800	16.8	255 000	57 300	355 000	79 800	2 100	2 600	
132-KRD	160	6.2992	240	9.4488	76	2.9921	2.0	.08	1.0	.040	12 400	19.3	286 000	64 300	405 000	91 000	1 900	2 400	
134-KRD	170	6.6929	260	10.2362	84	3.3071	2.0	.08	1.0	.040	15 300	23.7	345 000	77 600	490 000	110 000	1 800	2 200	
136-KRD	180	7.0866	280	11.0236	92	3.6220	2.0	.08	1.0	.040	17 900	27.8	377 000	84 800	570 000	128 000	1 600	2 100	
138-KRD	190	7.4803	290	11.4173	92	3.6220	2.0	.08	1.0	.040	18 800	29.1	390 000	87 700	610 000	137 000	1 600	2 100	
140-KRD	200	7.8740	310	12.2047	102	4.0157	2.0	.08	1.0	.040	22 200	34.4	442 000	99 400	710 000	160 000	1 500	1 900	
144-KRD	220	8.6614	340	13.3858	112	4.4094	2.5	.10	1.0	.040	30 400	47.2	559 000	126 000	965 000	217 000	1 400	1 800	
148-KRD	240	9.4488	360	14.1732	112	4.4094	2.5	.10	1.0	.040	31 900	49.5	572 000	129 000	1 020 000	228 000	1 400	1 600	
152-KRD	260	10.2362	400	15.7480	130	5.1181	3.0	.12	1.5	.060	41 500	64.3	702 000	158 000	1 320 000	297 000	1 200	1 400	
156-KRD	280	11.0236	420	16.5354	130	5.1181	3.0	.12	1.5	.060	43 500	67.4	715 000	161 000	1 400 000	315 000	1 100	1 400	
160-KRD	300	11.8110	460	18.1102	148	5.8268	3.0	.12	1.5	.060	54 200	84.0	832 000	187 000	1 700 000	382 000	960	1 200	
164-KRD	320	12.5984	480	18.8976	148	5.8268	3.0	.12	1.5	.060	56 800	88.0	852 000	192 000	1 810 000	406 000	880	1 100	

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



200-R Light Series bearings are made with bore diameters ranging from 10 mm to 320 mm. These bearings are recommended for moderate to heavy radial loads, one-directional thrust loads, or for combinations of both. Duplex bearings should be used for two-directional thrust loads.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>					Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
	d	in	D	in	B	in	r <sub>a</sub>		r <sub>b</sub>		ZD <sup>2)</sup>		Dynamic C <sub>3)</sub>		Static C <sub>0</sub>		Grease RPM	Oil RPM
							mm	in	mm	in	mm	in	mm	in	N	lbf		
200-R	10	.3937	30	1.1811	9	.3543	.64	.025	.30	.012	284	.44	7 280	1 640	3 200	719	24 000	30 000
201-R	12	.4724	32	1.2598	10	.3937	.64	.025	.30	.012	323	.50	8 190	1 840	3 900	877	22 000	28 000
202-R	15	.5906	35	1.3780	11	.4331	.64	.025	.30	.012	406	.63	9 750	2 190	5 100	1 150	19 000	24 000
203-R	17	.6693	40	1.5748	12	.4724	.64	.025	.30	.012	510	.79	12 100	2 720	6 550	1 470	17 000	20 000
204-R	20	.7874	47	1.8504	14	.5512	1.0	.04	.60	.024	613	.95	14 000	3 150	8 500	1 910	15 000	18 000
205-R	25	.9843	52	2.0472	15	.5906	1.0	.04	.60	.024	755	1.17	16 800	3 780	10 600	2 380	12 000	15 000
206-R	30	1.1811	62	2.4409	16	.6299	1.0	.04	.60	.024	884	1.37	19 000	4 270	12 900	2 910	10 000	13 000
207-R	35	1.3780	72	2.8346	17	.6693	1.0	.04	.60	.024	1 270	1.97	26 000	5 850	18 600	4 180	9 000	11 000
208-R	40	1.5748	80	3.1496	18	.7087	1.0	.04	.60	.024	1 730	2.68	34 500	7 760	25 000	5 620	8 500	10 000
209-R	45	1.7717	85	3.3465	19	.7480	1.0	.04	.60	.024	1 730	2.68	34 500	7 760	25 500	5 730	7 500	9 000
210-R	50	1.9685	90	3.5433	20	.7874	1.0	.04	.60	.024	1 970	3.06	37 700	8 480	30 000	6 740	7 000	8 500
211-R	55	2.1654	100	3.9370	21	.8268	1.5	.06	1.0	.040	2 860	4.43	54 000	12 100	41 500	9 330	6 300	7 500
212-R	60	2.3622	110	4.3307	22	.8661	1.5	.06	1.0	.040	3 260	5.06	59 200	13 300	49 000	11 000	6 000	7 000
213-R	65	2.5591	120	4.7244	23	.9055	1.5	.06	1.0	.040	4 030	6.25	60 500	13 600	58 500	13 200	5 300	6 300
214-R	70	2.7559	125	4.9213	24	.9449	1.5	.06	1.0	.040	4 530	7.03	78 000	17 500	68 000	15 300	5 000	6 000
215-R	75	2.9528	130	5.1181	25	.9843	1.5	.06	1.0	.040	5 190	8.04	88 400	19 900	76 500	17 200	4 800	5 600
216-R	80	3.1496	140	5.5118	26	1.0236	2.0	.08	1.0	.040	4 880	7.56	85 200	19 200	73 500	16 500	4 500	5 300
217-R	85	3.3465	150	5.9055	28	1.1024	2.0	.08	1.0	.040	6 170	9.56	104 000	23 400	93 000	20 900	4 300	5 000
218-R	90	3.5433	160	6.2992	30	1.1811	2.0	.08	1.0	.040	7 870	12.2	130 000	29 200	116 000	26 100	3 800	4 500
219-R	95	3.7402	170	6.6929	32	1.2598	2.0	.08	1.0	.040	8 390	13.0	138 000	31 000	125 000	28 000	3 600	4 300
220-R	100	3.9370	180	7.0866	34	1.3386	2.0	.08	1.0	.040	9 610	14.9	153 000	34 000	143 000	32 100	3 400	4 000
221-R	105	4.1339	190	7.4803	36	1.4173	2.0	.08	1.0	.040	10 300	16.0	168 000	37 800	153 000	34 400	3 200	3 800
222-R	110	4.3307	200	7.8740	38	1.4961	2.0	.08	1.0	.040	11 700	18.1	182 000	40 900	170 000	38 200	3 000	3 600
224-R	120	4.7244	215	8.4646	40	1.5748	2.0	.08	1.0	.040	13 000	20.2	199 000	44 700	193 000	43 300	2 800	3 400
226-R	130	5.1181	230	9.0551	40	1.5748	2.5	.10	1.0	.040	15 500	24.0	221 000	49 600	232 000	52 200	2 600	3 200
228-R	140	5.5118	250	9.8425	42	1.6535	2.5	.10	1.0	.040	17 200	26.6	238 000	53 500	260 000	58 500	2 400	2 900
230-R	150	5.9055	270	10.6299	45	1.7717	2.5	.10	1.0	.040	20 700	32.1	270 000	60 700	310 000	69 700	2 200	2 700
232-R	160	6.2992	290	11.4173	48	1.8898	2.5	.10	1.0	.040	24 600	38.2	307 000	69 000	365 000	82 100	2 100	2 500
234-R	170	6.6929	310	12.2047	52	2.0472	3.0	.12	1.0	.040	27 200	42.2	332 000	74 600	400 000	89 900	1 900	2 300
236-R	180	7.0866	320	12.5984	52	2.0472	3.0	.12	1.0	.040	29 000	44.9	345 000	77 600	430 000	96 700	1 800	2 200
238-R	190	7.4803	340	13.3858	55	2.1654	3.0	.12	1.0	.040	33 100	51.3	377 000	84 800	500 000	112 000	1 700	2 100
240-R	200	7.8740	360	14.1732	58	2.2835	3.0	.12	1.0	.040	35 500	55.1	390 000	87 700	540 000	121 000	1 600	2 000
242-R	210	8.2677	380	14.9606	61	2.4016	3.0	.12	1.0	.040	40 800	63.3	436 000	98 000	610 000	137 000	1 600	1 900
244-R	220	8.6614	400	15.7480	65	2.5591	3.0	.12	1.0	.040	43 900	68.0	462 000	104 000	655 000	147 000	1 500	1 800
246-R	230	9.0551	420	16.5354	68	2.6772	3.0	.12	1.0	.040	49 500	76.8	494 000	111 000	735 000	165 000	1 400	1 700
248-R	240	9.4488	440	17.3228	72	2.8346	3.0	.12	1.0	.040	55 500	86.1	540 000	121 000	830 000	187 000	1 300	1 600
250-R	250	9.8425	460	18.1102	76	2.9921	4.0	.16	1.5	.060	61 900	95.9	585 000	132 000	915 000	206 000	1 200	1 500
252-R	260	10.2362	480	18.8976	80	3.1496	4.0	.16	1.5	.060	68 400	106.0	624 000	140 000	1 020 000	229 000	1 100	1 400
256-R	280	11.0236	500	19.6850	80	3.1496	4.0	.16	1.5	.060	72 200	112.0	650 000	146 000	1 100 000	247 000	1 100	1 400
260-R	300	11.8110	540	21.2598	85	3.3465	4.0	.16	1.5	.060	80 000	124.0	689 000	155 000	1 220 000	274 000	1 100	1 300
264-R	320	12.5984	580	22.8346	92	3.6220	4.0	.16	1.5	.060	87 700	136.0	741 000	167 000	1 340 000	301 000	980	1 200

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

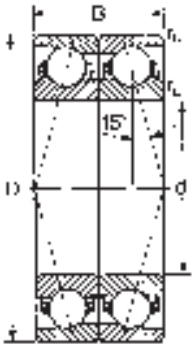
<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

# 200-RD Light Series Duplex

# MRC Bearing Services



"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

Note: ABEC 1 & 3 are stocked as half-pairs where available

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements

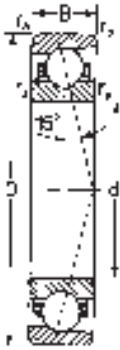
MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>					Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
	d	in	D	in	B	in	r <sub>a</sub>		r <sub>b</sub>		ZD <sup>2</sup>		Dynamic C <sub>3</sub>		Static C <sub>0</sub>		Grease RPM	Oil RPM
							mm	in	mm	in	mm	in	mm	in	N	lbf		
200-RD	10	.3937	30	1.1811	18	.7087	.64	.025	.30	.012	284	.44	11 900	2 680	6 400	1 440	19 000	24 000
201-RD	12	.4724	32	1.2598	20	.7874	.64	.025	.30	.012	323	.50	13 300	2 990	7 800	1 750	18 000	22 000
202-RD	15	.5906	35	1.3780	22	.8661	.64	.025	.30	.012	406	.63	15 900	3 570	10 200	2 290	15 000	19 000
203-RD	17	.6693	40	1.5748	24	.9449	.64	.025	.30	.012	510	.79	19 900	4 470	13 200	2 970	14 000	16 000
204-RD	20	.7874	47	1.8504	28	1.1024	1.0	.04	.60	.024	613	.95	22 900	5 140	17 000	3 820	12 000	14 000
205-RD	25	.9843	52	2.0472	30	1.1811	1.0	.04	.60	.024	755	1.17	27 600	6 200	21 200	4 770	9 600	12 000
206-RD	30	1.1811	62	2.4409	32	1.2598	1.0	.04	.60	.024	884	1.37	30 700	6 900	26 000	5 850	8 000	10 000
207-RD	35	1.3780	72	2.8346	34	1.3386	1.0	.04	.60	.024	1 270	1.97	42 300	9 510	37 500	8 430	7 200	8 800
208-RD	40	1.5748	80	3.1496	36	1.4173	1.0	.04	.60	.024	1 730	2.68	55 900	12 600	50 000	11 200	6 800	8 000
209-RD	45	1.7717	85	3.3465	38	1.4961	1.0	.04	.60	.024	1 730	2.68	55 900	12 600	51 000	11 500	6 000	7 200
210-RD	50	1.9685	90	3.5433	40	1.5748	1.0	.04	.60	.024	1 970	3.06	60 500	13 600	60 000	13 500	5 600	6 800
211-RD	55	2.1654	100	3.9370	42	1.6535	1.5	.06	1.0	.040	2 860	4.43	87 100	19 600	83 000	18 700	5 000	6 000
212-RD	60	2.3622	110	4.3307	44	1.7323	1.5	.06	1.0	.040	3 260	5.06	95 600	21 500	98 000	22 000	4 800	5 600
213-RD	65	2.5591	120	4.7244	46	1.8110	1.5	.06	1.0	.040	4 030	6.25	97 500	21 900	118 000	26 500	4 200	5 000
214-RD	70	2.7559	125	4.9213	48	1.8898	1.5	.06	1.0	.040	4 530	7.03	125 000	28 200	137 000	30 800	4 000	4 800
215-RD	75	2.9528	130	5.1181	50	1.9685	1.5	.06	1.0	.040	5 190	8.04	143 000	32 100	153 000	34 400	3 800	4 500
216-RD	80	3.1496	140	5.5118	52	2.0472	2.0	.08	1.0	.040	4 880	7.56	138 000	31 000	140 000	31 500	3 600	4 200
217-RD	85	3.3465	150	5.9055	56	2.2047	2.0	.08	1.0	.040	6 170	9.56	168 000	37 800	186 000	41 800	3 400	4 000
218-RD	90	3.5433	160	6.2992	60	2.3622	2.0	.08	1.0	.040	7 870	12.2	212 000	47 700	232 000	52 200	3 000	3 600
219-RD	95	3.7402	170	6.6929	64	2.5197	2.0	.08	1.0	.040	8 390	13.0	221 000	49 700	250 000	56 200	2 900	3 400
220-RD	100	3.9370	180	7.0866	68	2.6772	2.0	.08	1.0	.040	9 610	14.9	251 000	56 400	285 000	64 100	2 700	3 200
221-RD	105	4.1339	190	7.4803	72	2.8346	2.0	.08	1.0	.040	10 300	16.0	270 000	60 700	305 000	68 600	2 600	3 000
222-RD	110	4.3307	200	7.8740	76	2.9921	2.0	.08	1.0	.040	11 700	18.1	296 000	66 500	340 000	76 400	2 400	2 900
224-RD	120	4.7244	215	8.4646	80	3.1496	2.0	.08	1.0	.040	13 000	20.2	325 000	73 100	390 000	87 700	2 200	2 700
226-RD	130	5.1181	230	9.0551	80	3.1496	2.5	.10	1.0	.040	15 500	24.0	358 000	80 500	465 000	105 000	2 100	2 600
228-RD	140	5.5118	250	9.8425	84	3.3071	2.5	.10	1.0	.040	17 200	26.6	390 000	87 700	510 000	115 000	1 900	2 300
230-RD	150	5.9055	270	10.6299	90	3.5433	2.5	.10	1.0	.040	20 700	32.1	442 000	99 400	620 000	139 000	1 800	2 200
232-RD	160	6.2992	290	11.4173	96	3.7795	2.5	.10	1.0	.040	24 600	38.2	494 000	111 000	735 000	165 000	1 700	2 000
234-RD	170	6.6929	310	12.2047	104	4.0945	3.0	.12	1.0	.040	27 200	42.2	527 000	118 000	800 000	180 000	1 500	1 800
236-RD	180	7.0866	320	12.5984	104	4.0945	3.0	.12	1.0	.040	29 000	44.9	559 000	126 000	865 000	194 000	1 400	1 800
238-RD	190	7.4803	340	13.3858	110	4.3307	3.0	.12	1.0	.040	33 100	51.3	605 000	136 000	1 000 000	225 000	1 400	1 700
240-RD	200	7.8740	360	14.1732	116	4.5669	3.0	.12	1.0	.040	35 500	55.1	637 000	143 000	1 080 000	243 000	1 300	1 600
242-RD	210	8.2677	380	14.9606	122	4.8031	3.0	.12	1.0	.040	40 800	63.3	702 000	158 000	1 220 000	274 000	1 300	1 500
244-RD	220	8.6614	400	15.7480	130	5.1181	3.0	.12	1.0	.040	43 900	68.0	741 000	167 000	1 320 000	297 000	1 200	1 400
246-RD	230	9.0551	420	16.5354	136	5.3543	3.0	.12	1.0	.040	49 500	76.8	806 000	181 000	1 500 000	337 000	1 100	1 400
248-RD	240	9.4488	440	17.3228	144	5.6693	3.0	.12	1.0	.040	55 500	86.1	871 000	196 000	1 660 000	373 000	1 000	1 300
250-RD	250	9.8425	460	18.1102	152	5.9843	4.0	.16	1.5	.060	61 900	95.9	956 000	215 000	1 830 000	411 000	960	1 200
252-RD	260	10.2362	480	18.8976	160	6.2992	4.0	.16	1.5	.060	68 400	106.0	1 010 000	227 000	2 040 000	459 000	880	1 100
256-RD	280	11.0236	500	19.6850	160	6.2992	4.0	.16	1.5	.060	72 200	112.0	1 060 000	238 000	2 200 000	495 000	880	1 100
260-RD	300	11.8110	540	21.2598	170	6.6929	4.0	.16	1.5	.060	80 000	124.0	1 140 000	256 000	2 400 000	540 000	880	1 000
264-RD	320	12.5984	580	22.8346	184	7.2441	4.0	.16	1.5	.060	87 700	136.0	1 210 000	272 000	2 700 000	607 000	780	960

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



300-R Medium Series bearing bores range in diameter from 12 mm to 280 mm. They are used with heavy radial loads, one-directional thrust loads, or a combination of both. They can be furnished duplex ground for mounting in pairs with two-directional thrust loads.

MRC Bearing Number	Bore d mm in		Outside Diameter D mm in		Width B mm in		Fillet Radius <sup>1)</sup> r <sub>a</sub> mm in r <sub>b</sub> mm in ZD <sup>2)</sup> mm in					Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
												Dynamic C <sub>3)</sub>		Static C <sub>0</sub>		Grease RPM	Oil RPM	
												N	lbf	N	lbf			
301-R	12	.4724	37	1.4567	12	.4724	1.0	.04	.60	.024	439	.68	10 600	2 380	4 900	1 100	19 000	24 000
302-R	15	.5906	42	1.6535	13	.5118	1.0	.04	.60	.024	510	.79	12 100	2 720	6 550	1 470	17 000	20 000
303-R	17	.6693	47	1.8504	14	.5512	1.0	.04	.60	.024	632	.98	14 800	3 330	8 150	1 830	16 000	19 000
304-R	20	.7874	52	2.0472	15	.5906	1.0	.04	.60	.024	909	1.41	20 300	4 560	11 400	2 560	13 000	16 000
305-R	25	.9843	62	2.4409	17	.6693	1.0	.04	.60	.024	1 090	1.69	23 400	5 260	15 300	3 440	11 000	14 000
306-R	30	1.1811	72	2.8346	19	.7480	1.0	.04	.60	.024	1 480	2.30	31 200	7 010	20 000	4 500	9 000	11 000
307-R	35	1.3780	80	3.1496	21	.8268	1.5	.06	1.0	.040	1 940	3.00	39 700	8 920	26 000	5 850	8 500	10 000
308-R	40	1.5748	90	3.5433	23	.9055	1.5	.06	1.0	.040	2 450	3.80	48 800	11 000	33 500	7 530	7 500	9 000
309-R	45	1.7717	100	3.9370	25	.9843	1.5	.06	1.0	.040	3 030	4.69	58 500	13 200	40 500	9 100	6 700	8 000
310-R	50	1.9685	110	4.3307	27	1.0630	2.0	.08	1.0	.040	4 350	6.75	80 600	18 100	57 000	12 800	6 300	7 500
311-R	55	2.1654	120	4.7244	29	1.1417	2.0	.08	1.0	.040	5 110	7.92	93 600	21 000	67 000	15 100	5 600	6 700
312-R	60	2.3622	130	5.1181	31	1.2205	2.0	.08	1.0	.040	5 930	9.19	108 000	24 300	78 000	17 500	5 000	6 000
313-R	65	2.5591	140	5.5118	33	1.2992	2.0	.08	1.0	.040	6 900	10.7	121 000	27 200	93 000	20 900	4 800	5 600
314-R	70	2.7559	150	5.9055	35	1.3780	2.0	.08	1.0	.040	6 770	10.5	121 000	27 200	93 000	20 900	4 500	5 300
315-R	75	2.9528	160	6.2992	37	1.4567	2.0	.08	1.0	.040	9 030	14.0	153 000	34 400	122 000	27 400	4 300	5 000
316-R	80	3.1496	170	6.6929	39	1.5354	2.0	.08	1.0	.040	9 480	14.7	159 000	35 700	129 000	29 000	3 800	4 500
317-R	85	3.3465	180	7.0866	41	1.6142	2.5	.10	1.0	.040	11 400	17.7	182 000	40 900	156 000	35 100	3 600	4 300
318-R	90	3.5433	190	7.4803	43	1.6929	2.5	.10	1.0	.040	11 800	18.3	186 000	41 800	160 000	36 000	3 400	4 000
319-R	95	3.7402	200	7.8740	45	1.7717	2.5	.10	1.0	.040	13 100	20.3	199 000	44 700	180 000	40 500	3 200	3 800
320-R	100	3.9370	215	8.4646	47	1.8504	2.5	.10	1.0	.040	14 400	22.4	212 000	47 700	200 000	45 000	3 000	3 600
321-R	105	4.1339	225	8.8583	49	1.9291	2.5	.10	1.0	.040	15 900	24.6	229 000	51 500	204 000	45 900	2 800	3 400
322-R	110	4.3307	240	9.4488	50	1.9685	2.5	.10	1.0	.040	18 800	29.2	255 000	57 300	255 000	57 300	2 600	3 200
324-R	120	4.7244	260	10.2362	55	2.1654	2.5	.10	1.0	.040	22 100	34.3	265 000	59 600	300 000	67 400	2 500	3 000
326-R	130	5.1181	280	11.0236	58	2.2835	3.0	.12	1.0	.040	25 700	39.8	296 000	66 500	345 000	77 600	2 300	2 800
328-R	140	5.5118	300	11.8110	62	2.4409	3.0	.12	1.0	.040	29 500	45.7	351 000	78 900	400 000	89 900	2 100	2 600
330-R	150	5.9055	320	12.5984	65	2.5591	3.0	.12	1.0	.040	33 900	52.6	390 000	87 700	475 000	107 000	2 000	2 400
332-R	160	6.2992	340	13.3858	68	2.6772	3.0	.12	1.0	.040	38 400	59.6	423 000	95 100	530 000	119 000	1 800	2 200
334-R	170	6.6929	360	14.1732	72	2.8346	3.0	.12	1.0	.040	40 800	63.2	436 000	98 000	570 000	128 000	1 700	2 100
336-R	180	7.0866	380	14.9606	75	2.9528	3.0	.12	1.0	.040	45 700	70.9	475 000	107 000	640 000	144 000	1 600	2 000
338-R	190	7.4803	400	15.7480	78	3.0709	4.0	.16	1.5	.060	51 000	79.0	507 000	114 000	710 000	160 000	1 600	1 900
340-R	200	7.8740	420	16.5354	80	3.1496	4.0	.16	1.5	.060	56 400	87.5	553 000	124 000	780 000	175 000	1 500	1 800
342-R	210	8.2677	440	17.3228	84	3.3071	4.0	.16	1.5	.060	62 200	96.5	592 000	133 000	865 000	194 000	1 400	1 700
344-R	220	8.6614	460	18.1102	88	3.4646	4.0	.16	1.5	.060	68 400	106.0	637 000	143 000	950 000	214 000	1 300	1 600
348-R	240	9.4488	500	19.6850	95	3.7402	4.0	.16	1.5	.060	74 800	116.0	676 000	152 000	1 060 000	238 000	1 100	1 400
352-R	260	10.2362	540	21.2598	102	4.0157	5.0	.20	2.0	.080	87 100	135.0	741 000	167 000	1 250 000	281 000	1 100	1 300
356-R	280	11.0236	580	22.8346	108	4.2520	5.0	.20	2.0	.080	102 000	158.0	832 000	187 000	1 460 000	328 000	980	1 200

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

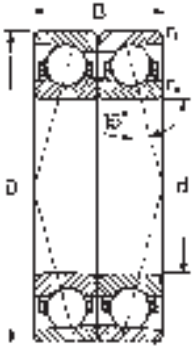
<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33⅓ RPM.

# 300-RD Medium Series Duplex

# MRC Bearing Services



"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

Note: ABEC 1 & 3 are stocked as half-pairs where available

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements

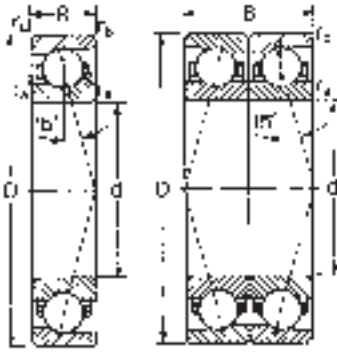
MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>					Basic Radial Load Rating				Speed Rating <sup>2)</sup>		
	d mm	in	D mm	in	B mm	in	r <sub>a</sub>		r <sub>b</sub>		ZD <sup>2)</sup>		Dynamic C <sub>d</sub> <sup>3)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
							mm	in	mm	in	mm	in	N	lbf	N	lbf		
301-RD	12	.4724	37	1.4567	24	.9449	1.0	.04	.60	.024	439	.68	17 200	3 870	9 800	2 200	15 000	19 000
302-RD	15	.5906	42	1.6535	26	1.0236	1.0	.04	.60	.024	510	.79	19 900	4 470	13 200	2 970	14 000	16 000
303-RD	17	.6693	47	1.8504	28	1.1024	1.0	.04	.60	.024	632	.98	24 200	5 440	16 300	3 660	13 000	15 000
304-RD	20	.7874	52	2.0472	30	1.1811	1.0	.04	.60	.024	909	1.41	33 200	7 460	22 800	5 130	10 000	13 000
305-RD	25	.9843	62	2.4409	34	1.3386	1.0	.04	.60	.024	1 090	1.69	37 700	8 480	30 500	6 860	8 800	11 000
306-RD	30	1.1811	72	2.8346	38	1.4961	1.0	.04	.60	.024	1 480	2.30	50 700	11 400	40 000	8 990	7 200	8 800
307-RD	35	1.3780	80	3.1496	42	1.6535	1.5	.06	1.0	.040	1 940	3.00	65 000	14 600	52 000	11 700	6 800	8 000
308-RD	40	1.5748	90	3.5433	46	1.8110	1.5	.06	1.0	.040	2 450	3.80	79 300	17 800	67 000	15 100	6 000	7 200
309-RD	45	1.7717	100	3.9370	50	1.9685	1.5	.06	1.0	.040	3 030	4.69	95 600	21 500	81 500	18 300	5 400	6 400
310-RD	50	1.9685	110	4.3307	54	2.1260	2.0	.08	1.0	.040	4 350	6.75	133 000	29 900	114 000	25 600	5 000	6 000
311-RD	55	2.1654	120	4.7244	58	2.2835	2.0	.08	1.0	.040	5 110	7.92	153 000	34 400	134 000	30 100	4 500	5 400
312-RD	60	2.3622	130	5.1181	62	2.4409	2.0	.08	1.0	.040	5 930	9.19	174 000	39 100	156 000	35 100	4 000	4 800
313-RD	65	2.5591	140	5.5118	66	2.5984	2.0	.08	1.0	.040	6 900	10.7	195 000	43 800	190 000	42 700	3 800	4 500
314-RD	70	2.7559	150	5.9055	70	2.7559	2.0	.08	1.0	.040	6 770	10.5	195 000	43 800	186 000	41 800	3 600	4 200
315-RD	75	2.9528	160	6.2992	74	2.9134	2.0	.08	1.0	.040	9 030	14.0	247 000	55 500	245 000	55 100	3 400	4 000
316-RD	80	3.1496	170	6.6929	78	3.0709	2.0	.08	1.0	.040	9 480	14.7	260 000	58 500	260 000	58 500	3 000	3 600
317-RD	85	3.3465	180	7.0866	82	3.2283	2.5	.10	1.0	.040	11 400	17.7	291 000	65 400	310 000	67 400	2 900	3 400
318-RD	90	3.5433	190	7.4803	86	3.3858	2.5	.10	1.0	.040	11 800	18.3	302 000	67 900	320 000	71 900	2 700	3 200
319-RD	95	3.7402	200	7.8740	90	3.5433	2.5	.10	1.0	.040	13 100	20.3	325 000	73 100	360 000	80 900	2 600	3 000
320-RD	100	3.9370	215	8.4646	94	3.7008	2.5	.10	1.0	.040	14 400	22.4	345 000	77 600	400 000	89 900	2 400	2 900
321-RD	105	4.1339	225	8.8583	98	3.8583	2.5	.10	1.0	.040	15 900	24.6	371 000	83 400	405 000	91 000	2 200	2 700
322-RD	110	4.3307	240	9.4488	100	3.9370	2.5	.10	1.0	.040	18 800	29.2	416 000	93 500	510 000	115 000	2 100	2 600
324-RD	120	4.7244	260	10.2362	110	4.3307	2.5	.10	1.0	.040	22 100	34.3	436 000	98 000	600 000	135 000	2 000	2 400
326-RD	130	5.1181	280	11.0236	116	4.5669	3.0	.12	1.0	.040	25 700	39.8	475 000	107 000	695 000	156 000	1 800	2 200
328-RD	140	5.5118	300	11.8110	124	4.8819	3.0	.12	1.0	.040	29 500	45.7	572 000	129 000	800 000	180 000	1 700	2 100
330-RD	150	5.9055	320	12.5984	130	5.1181	3.0	.12	1.0	.040	33 900	52.6	624 000	140 000	950 000	214 000	1 600	1 900
332-RD	160	6.2992	340	13.3858	136	5.3543	3.0	.12	1.0	.040	38 400	59.6	689 000	155 000	1 080 000	243 000	1 400	1 800
334-RD	170	6.6929	360	14.1732	144	5.6693	3.0	.12	1.0	.040	40 800	63.2	715 000	161 000	1 140 000	256 000	1 400	1 700
336-RD	180	7.0866	380	14.9606	150	5.9055	3.0	.12	1.0	.040	45 700	70.9	780 000	175 000	1 270 000	286 000	1 300	1 600
338-RD	190	7.4803	400	15.7480	156	6.1417	4.0	.16	1.5	.060	51 000	79.0	832 000	187 000	1 430 000	321 000	1 300	1 500
340-RD	200	7.8740	420	16.5354	160	6.2992	4.0	.16	1.5	.060	56 400	87.5	904 000	203 000	1 560 000	351 000	1 200	1 400
342-RD	210	8.2677	440	17.3228	168	6.6142	4.0	.16	1.5	.060	62 200	96.5	956 000	215 000	1 730 000	389 000	1 100	1 400
344-RD	220	8.6614	460	18.1102	176	6.9291	4.0	.16	1.5	.060	68 400	106.0	1 040 000	234 000	1 900 000	427 000	1 000	1 300
348-RD	240	9.4488	500	19.6850	190	7.4803	4.0	.16	1.5	.060	74 800	116.0	1 080 000	243 000	2 120 000	477 000	880	1 100
352-RD	260	10.2362	540	21.2598	204	8.0315	5.0	.20	2.0	.080	87 100	135.0	1 210 000	272 000	2 500 000	562 000	880	1 000
356-RD	280	11.0236	580	22.8346	216	8.5039	5.0	.20	2.0	.080	102 000	158.0	1 350 000	303 000	2 900 000	652 000	780	960

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



400-R and -RD Heavy Series bearings are available in bores from 17 mm to 110 mm. They can handle very heavy radial loads, one-directional thrust loads, or a combination of both. Use duplex bearings for two-directional thrust loads.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

Note: ABEC 1 & 3 are stocked as half-pairs where available  
 Note: This series is obsolete and is for reference only. Minimum quantities required for future manufacturing.

Values for -RD bearings are for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore d		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>					Basic Radial Load Rating				Speed Rating <sup>2)</sup>			
												Dynamic C <sub>3</sub> <sup>3)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM		
	mm	in	mm	in	mm	in	r <sub>a</sub> mm	r <sub>a</sub> in	r <sub>b</sub> mm	r <sub>b</sub> in	ZD <sup>2)</sup> mm	ZD <sup>2)</sup> in	N	lbf	N			lbf	
403-R	17	.6693	62	2.4409	17	.6693	1.0	.04	.60	.024	1 290	2.00	23 400	5 260	14 600	3 280	12 000	15 000	
404-R	20	.7874	72	2.8346	19	.7480	1.0	.04	.60	.024	1 840	2.85	37 100	8 340	21 200	4 770	10 000	13 000	
405-R	25	.9843	80	3.1496	21	.8268	1.5	.06	1.0	.040	2 270	3.52	44 900	10 100	26 500	5 960	9 000	11 000	
406-R	30	1.1811	90	3.5433	23	.9055	1.5	.06	1.0	.040	3 050	4.73	49 400	11 100	36 000	8 090	8 500	10 000	
407-R	35	1.3780	100	3.9370	25	.9843	1.5	.06	1.0	.040	3 620	5.62	58 500	13 200	44 000	9 890	7 000	8 500	
408-R	40	1.5748	110	4.3307	27	1.0630	2.0	.08	1.0	.040	4 260	6.60	67 600	15 200	52 000	11 700	6 700	8 000	
409-R	45	1.7717	120	4.7244	29	1.1417	2.0	.08	1.0	.040	4 940	7.66	78 000	17 500	61 000	13 700	6 000	7 000	
410-R	50	1.9685	130	5.1181	31	1.2205	2.0	.08	1.0	.040	6 240	9.67	95 600	21 500	78 000	17 500	5 300	6 300	
411-R	55	2.1654	140	5.5118	33	1.2992	2.0	.08	1.0	.040	7 100	11.0	108 000	24 300	90 000	20 200	5 000	6 000	
412-R	60	2.3622	150	5.9055	35	1.3780	2.0	.08	1.0	.040	8 000	12.4	117 000	26 300	102 000	22 900	4 800	5 600	
413-R	65	2.5591	160	6.2992	37	1.4567	2.0	.08	1.0	.040	8 970	13.9	127 000	28 600	112 000	25 200	4 500	5 300	
414-R	70	2.7559	180	7.0866	42	1.6535	2.5	.10	1.0	.040	12 200	18.9	156 000	35 100	150 000	33 700	3 800	4 500	
415-R	75	2.9528	190	7.4803	45	1.7717	2.5	.10	1.0	.040	13 400	20.8	168 000	37 800	166 000	37 300	3 600	4 300	
416-R	80	3.1496	200	7.8740	48	1.8898	2.5	.10	1.0	.040	14 600	22.7	178 000	40 000	183 000	41 100	3 400	4 000	
417-R	85	3.3465	210	8.2677	52	2.0472	3.0	.12	1.0	.040	16 000	24.8	190 000	42 700	200 000	45 000	3 200	3 800	
418-R	90	3.5433	225	8.8583	54	2.1260	3.0	.12	1.0	.040	18 700	29.0	212 000	47 700	236 000	53 100	3 000	3 600	
419-R	95	3.7402	250	9.8425	55	2.1654	3.0	.12	1.0	.040	21 700	33.7	234 000	52 600	275 000	60 700	2 700	3 300	
420-R	100	3.9370	265	10.4331	60	2.3622	3.0	.12	1.0	.040	25 000	38.7	260 000	58 500	305 000	68 600	2 500	3 100	
421-R	105	4.1339	290	11.4173	65	2.5591	3.0	.12	1.0	.040	29 200	45.2	286 000	64 300	355 000	79 800	2 400	2 900	
422-R	110	4.3307	320	12.5984	70	2.7559	3.0	.12	1.0	.040	34 500	53.5	319 000	71 700	425 000	95 500	2 100	2 600	
<b>400-RD</b>																			
403-RD	17	.6693	62	2.4409	34	1.3386	1.0	.04	.60	.024	1 290	2.00	37 700	8 480	29 000	6 520	9 600	12 000	
404-RD	20	.7874	72	2.8346	38	1.4961	1.0	.04	.60	.024	1 840	2.85	60 500	13 600	42 500	9 550	8 000	10 000	
405-RD	25	.9843	80	3.1496	42	1.6535	1.5	.06	1.0	.040	2 270	3.52	74 100	16 700	53 000	11 900	7 200	8 800	
406-RD	30	1.1811	90	3.5433	46	1.8110	1.5	.06	1.0	.040	3 050	4.73	80 600	18 100	72 000	16 200	6 800	8 000	
407-RD	35	1.3780	100	3.9370	50	1.9685	1.5	.06	1.0	.040	3 620	5.62	95 600	21 500	86 500	19 400	5 600	6 800	
408-RD	40	1.5748	110	4.3307	54	2.1260	2.0	.08	1.0	.040	4 260	6.60	111 000	25 000	104 000	23 400	5 400	6 400	
409-RD	45	1.7717	120	4.7244	58	2.2835	2.0	.08	1.0	.040	4 940	7.66	127 000	28 600	122 000	27 400	4 800	5 600	
410-RD	50	1.9685	130	5.1181	62	2.4409	2.0	.08	1.0	.040	6 240	9.67	153 000	34 400	156 000	35 100	4 200	5 000	
411-RD	55	2.1654	140	5.5118	66	2.5984	2.0	.08	1.0	.040	7 100	11.0	174 000	39 100	180 000	40 500	4 000	4 800	
412-RD	60	2.3622	150	5.9055	70	2.7559	2.0	.08	1.0	.040	8 000	12.4	190 000	42 700	204 000	45 900	3 800	4 500	
413-RD	65	2.5591	160	6.2992	74	2.9134	2.0	.08	1.0	.040	8 970	13.9	208 000	46 800	224 000	50 400	3 600	4 200	
414-RD	70	2.7559	180	7.0866	84	3.3071	2.5	.10	1.0	.040	12 200	18.9	255 000	57 300	300 000	67 400	3 000	3 600	
415-RD	75	2.9528	190	7.4803	90	3.5433	2.5	.10	1.0	.040	13 400	20.8	270 000	60 700	335 000	75 300	2 900	3 400	
416-RD	80	3.1496	200	7.8740	96	3.7795	2.5	.10	1.0	.040	14 600	22.7	286 000	64 300	365 000	82 100	2 700	3 200	
417-RD	85	3.3465	210	8.2677	104	4.0945	3.0	.12	1.0	.040	16 000	24.8	307 000	69 000	400 000	89 900	2 600	3 000	
418-RD	90	3.5433	225	8.8583	108	4.2520	3.0	.12	1.0	.040	18 700	29.0	345 000	77 600	465 000	105 000	2 400	2 900	
419-RD	95	3.7402	250	9.8425	110	4.3307	3.0	.12	1.0	.040	21 700	33.7	377 000	84 800	550 000	124 000	2 200	2 600	
420-RD	100	3.9370	265	10.4331	120	4.7244	3.0	.12	1.0	.040	25 000	38.7	416 000	93 500	610 000	137 000	2 000	2 500	
421-RD	105	4.1339	290	11.4173	130	5.1181	3.0	.12	1.0	.040	29 200	45.2	462 000	104 000	710 000	160 000	1 900	2 300	
422-RD	110	4.3307	320	12.5984	140	5.5118	3.0	.12	1.0	.040	34 500	53.5	520 000	117 000	850 000	191 000	1 700	2 100	

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

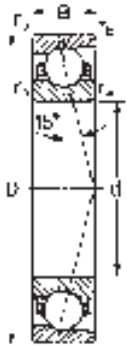
<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

# XLS Type Single-Row Inch Size 15° Angular Contact Ball Bearings

## MRC Bearing Services



MRC XLS Series bearings are single-row 15° angular contact ball bearings made to inch dimensions. They are similar to MRC R-type bearings. The XLS Series bearing is made with one heavy race shoulder and one counterbored race shoulder on the outer ring. MRC XLS Series bearings have ample radial and thrust capacity for the majority of applications involving light radial loads, light thrust loads in one direction, or combinations of both. They are used in such applications where space limitations exist.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating				Speed Rating <sup>2)</sup>			
											Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM		
	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf				
XLS-1¼	34.9	1.3750	65.1	2.5625	14.3	.5625	1.0	.04	.60	.024	1 060	1.65	22 500	5 060	15 600	3 510	11 000	13 000
XLS-1½	38.1	1.5000	68.3	2.6875	14.3	.5625	1.0	.04	.60	.024	1 140	1.77	23 800	5 350	17 000	3 820	9 800	12 000
XLS-1¾	41.3	1.6250	73.0	2.8750	14.3	.5625	1.0	.04	.60	.024	1 220	1.89	24 200	5 400	18 600	4 180	9 000	11 000
XLS-1¾	44.5	1.7500	76.2	3.0000	14.3	.5625	1.0	.04	.60	.024	1 300	2.01	25 100	5 640	20 000	4 500	8 200	10 000
XLS-1¾	47.6	1.8750	81.0	3.1875	15.9	.625	1.0	.04	.60	.024	1 540	2.39	29 600	6 650	23 600	5 310	8 200	10 000
XLS-2	50.8	2.0000	84.1	3.3125	15.9	.625	1.0	.04	.60	.024	1 630	2.53	30 200	6 790	25 500	5 730	7 800	9 500
XLS-2¼	54.0	2.1250	87.3	3.4375	15.9	.625	1.5	.06	.60	.024	1 630	2.53	30 200	6 790	25 500	5 730	7 400	9 000
XLS-2¼	57.2	2.2500	90.5	3.5625	15.9	.625	1.5	.06	.60	.024	1 720	2.67	31 200	7 010	27 000	6 070	7 100	8 700
XLS-2½-S	63.5	2.5000	98.4	3.8750	17.5	.6875	1.5	.06	.60	.024	1 360	2.11	26 000	5 850	22 000	4 950	6 500	7 900
XLS-2½	63.5	2.5000	98.4	3.8750	17.5	.6875	1.5	.06	.60	.024	1 900	2.95	32 500	7 310	31 000	6 740	6 400	7 800
XLS-2¾	66.7	2.6250	105	4.1250	17.5	.6875	1.5	.06	.60	.024	2 470	3.83	42 300	9 510	39 000	8 770	6 100	7 400
XLS-2¾	69.9	2.7500	105	4.1250	17.5	.6875	1.5	.06	.60	.024	2 470	3.83	42 300	9 510	39 000	8 770	6 000	7 300
XLS-3	76.2	3.0000	114	4.5000	19.1	.750	2.0	.08	1.0	.040	2 720	4.21	44 200	9 940	44 000	9 890	5 500	6 700
XLS-3¼	82.6	3.2500	121	4.7500	19.1	.750	2.0	.08	1.0	.040	2 840	4.40	44 900	10 100	46 500	10 500	5 100	6 200
XLS-3½	88.9	3.5000	127	5.0000	19.1	.750	2.0	.08	1.0	.040	3 090	4.79	47 500	10 700	51 000	11 500	4 800	5 900
XLS-3¾	95.3	3.7500	133	5.2500	19.1	.750	2.0	.08	1.0	.040	3 210	4.98	47 500	10 700	53 000	11 900	4 500	5 500
XLS-4¼	108	4.2500	152	6.0000	22.2	.875	2.0	.08	1.0	.040	4 190	6.50	61 800	13 900	69 500	15 600	3 900	4 800
XLS-4½	114	4.5000	159	6.2500	22.2	.875	2.0	.08	1.0	.040	4 350	6.75	61 800	13 900	73 500	16 500	3 800	4 600
XLS-4¾	121	4.7500	165	6.5000	22.2	.875	2.0	.08	1.0	.040	4 520	7.00	63 700	14 300	76 500	17 200	3 600	4 400
XLS-5	127	5.0000	178	7.0000	25.4	1.000	2.0	.08	1.0	.040	5 510	8.54	78 000	17 500	91 500	20 600	3 400	4 100
XLS-5½	140	5.5000	191	7.5000	25.4	1.000	2.5	.10	1.0	.040	5 920	9.18	79 300	17 800	100 000	22 500	3 100	3 800
XLS-6	152	6.0000	203	8.0000	25.4	1.000	2.5	.10	1.0	.040	6 330	9.81	81 900	18 400	108 000	24 300	2 900	3 500
XLS-6¼	159	6.2500	216	8.5000	28.6	1.125	2.5	.10	1.0	.040	7 550	11.7	97 500	21 900	129 000	29 000	2 700	3 300
XLS-6½	165	6.5000	222	8.7500	28.6	1.125	2.5	.10	1.0	.040	7 800	12.0	99 500	22 400	134 000	30 100	2 600	3 200
XLS-7	178	7.0000	241	9.5000	31.8	1.250	3.0	.12	1.5	.060	9 480	14.7	119 000	26 800	160 000	36 000	2 400	2 900
XLS-7¼	184	7.2500	248	9.7500	31.8	1.250	3.0	.12	1.5	.060	9 740	15.1	121 000	27 200	166 000	37 300	2 300	2 800
XLS-7¾	197	7.7500	267	10.5000	34.9	1.375	3.0	.12	1.5	.060	11 200	17.4	138 000	31 000	193 000	43 400	2 100	2 600
XLS-8	203	8.0000	273	10.7500	34.9	1.375	3.0	.12	1.5	.060	11 600	18.0	140 000	31 500	200 000	45 000	2 100	2 500
XLS-8¼	210	8.2500	279	11.0000	34.9	1.375	3.0	.12	1.5	.060	12 000	18.6	140 000	31 500	204 000	45 900	2 100	2 500
XLS-8½	216	8.5000	292	11.5000	38.1	1.500	3.0	.12	1.5	.060	13 600	21.0	163 000	36 600	232 000	52 200	2 000	2 400
XLS-9	229	9.0000	305	12.0000	38.1	1.500	3.0	.12	1.5	.060	15 300	23.7	182 000	40 900	260 000	58 500	1 900	2 300
XLS-10	254	10.0000	337	13.2500	41.3	1.625	4.0	.16	1.5	.060	17 300	26.8	190 000	42 700	290 000	65 200	1 600	2 000

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

For phenolic composition cage, multiply by 1.66 for grease and 2.00 for oil. For machined bronze cage, multiply by 1.25 for grease and 1.50 for oil. For phenolic composition cage, ABEC-5 or 7, multiply by 2.30 for grease and 2.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33½ RPM.





**Dynamic and static equivalent radial load and life rating**

**Dynamic equivalent radial load**

$P = XF_R + YF_A$       $P$  = Dynamic equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load  
 $Z$  = Number of balls  
 $D$  = Ball diameter  
 $X$  = Radial load factor  
 $Y$  = Thrust load factor  
 $e$  = Limiting factor for  $F_A/F_R$

**Static equivalent radial load**

$P_0 = 0.6 F_R + 0.5 F_A$   
 $P_0$  is always  $\geq F_R$   
 $P_0$  = Static equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load

Contact Angle	$F_A/ZD^2$		$F_A/F_R > e$		e
	Units N, mm	Units lb, in	X	Y	
15°	0.172	25	0.44	1.47	0.38
	0.345	50		1.40	0.40
	0.689	100		1.30	0.43
	1.03	150		1.23	0.46
	1.38	200		1.19	0.47
	2.07	300		1.12	0.50
	3.45	500		1.02	0.55
	5.17	750		1.00	0.56
	6.89	1 000		1.00	0.56

When  $F_A/F_R \leq e$ , use  $X = 1.0$ ,  $Y = 0$ .  
 Values of  $Y$  for loads not shown are obtained from chart to the right.

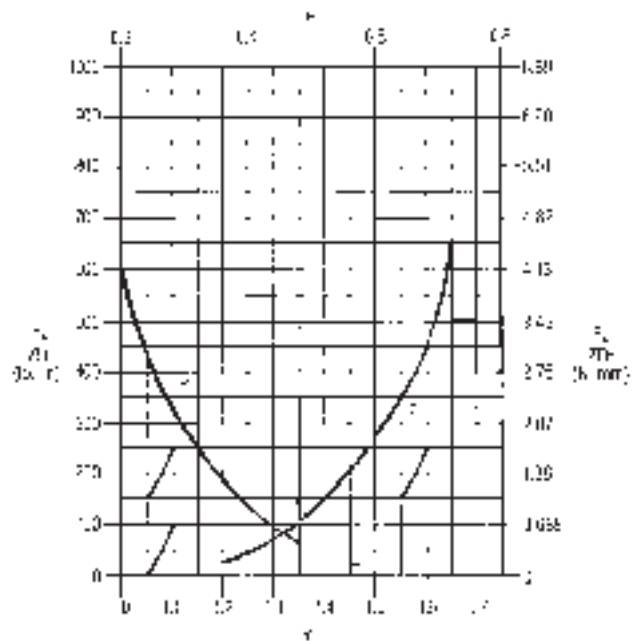
**Life rating**

$L_{10} = \left(\frac{C}{P}\right)^3$  (Millions of revolutions)

or

$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3$  (Hours)

- $C$  = Basic dynamic load rating
- $P$  = Dynamic equivalent radial load
- $n$  = Speed in RPM



**Dynamic equivalent radial load  
and life calculation examples**

Bearing size: 309R  
Speed = 2000 RPM  
Basic dynamic load rating (C) = 13200 lbf  
 $ZD^2 = 4.69$

---

**Case 1**

Radial load ( $F_R$ ) = 1890  
Equivalent load ( $P$ ) =  $X F_R + Y F_A$   
 $P = F_R = 1890$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{13200}{1890}\right)^3 = 341 \times 10^6$  Rev.

or

$$\text{Life (L10h)} = \frac{10^6 (C)^3}{60n(P)} = \frac{10^6}{60 \times 2000} \left(\frac{13200}{1890}\right)^3$$
$$= 2839 \text{ Hrs}$$

---

**Case 2**

Radial load ( $F_R$ ) = 1890  
Thrust load ( $F_A$ ) = 1250  
Equivalent load ( $P$ ) =  $X F_R + Y F_A$   
 $F_A/F_R = 1250/1890 = 0.66$   
 $F_A/ZD^2 = 1250/4.69 = 267$   
 $X = 0.44$   
 $Y = 1.15$   
 $P = 0.44 \times 1890 + 1.15 \times 1250 = 2269$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{13200}{2269}\right)^3 = 197 \times 10^6$  Rev.

or

$$\text{Life (L10h)} = \frac{10^6 (C)^3}{60n(P)} = \frac{10^6}{60 \times 2000} \left(\frac{13200}{2269}\right)^3$$
$$= 1641 \text{ Hrs}$$

---

**Case 3**

Thrust load ( $F_A$ ) = 1250  
Equivalent load ( $P$ ) =  $Y F_A$   
 $F_A/ZD^2 = 1250/4.69 = 267$   
 $Y = 1.15$   
 $P = 1.15 \times 1250 = 1438$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{13200}{1438}\right)^3 = 773 \times 10^6$  Rev.

or

$$\text{Life (L10h)} = \frac{10^6 (C)^3}{60n(P)} = \frac{10^6}{60 \times 2000} \left(\frac{13200}{1438}\right)^3$$
$$= 6446 \text{ Hrs}$$

---

**Dynamic equivalent radial load**

$P = X F_R + Y F_A$      $P$  = Dynamic equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load  
 $X$  = Radial load factor  
 $Y$  = Thrust load factor  
 $Z$  = Number of balls  
 $D$  = Ball diameter  
 $e$  = Limiting factor for  $F_A/F_R$

Contact Angle	$\frac{F_A}{ZD^2}$		Tandem DT Mounting		DB or DF Mounting				e
	Units N, mm	Units lb, in	$F_A/F_R > e$		$F_A/F_R \leq e$		$F_A/F_R > e$		
			X	Y	X	Y	X	Y	
15°	0.172	25		1.47		1.65		2.39	0.38
	0.345	50		1.40		1.57		2.28	0.40
	0.689	100		1.30		1.46		2.11	0.43
	1.03	150		1.23		1.38		2.00	0.46
	1.38	200	0.44	1.19	1	1.34	0.72	1.93	0.47
	2.07	300		1.12		1.26		1.82	0.50
	3.45	500		1.02		1.14		1.66	0.55
	5.17	750		1.00		1.12		1.63	0.56
	6.89	1 000		1.00		1.12		1.63	0.56

For tandem DT, when  $F_A/F_R < e$ , use  $X = 1.0$ ,  $Y = 0$   
 Values of  $Y$  for loads not shown are obtained from chart below

**Life rating**

$L_{10} = \left(\frac{C}{P}\right)^3$  (millions of revolutions)

or

$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3$  (Hours)

$P$  = Dynamic equivalent radial load  
 $n$  = Speed in RPM

For DB or DF mounting:

$C$  = Duplex pair dynamic radial load rating (from duplex bearing tables)

or

$C$  = Single-row dynamic radial load rating times  $(i)^{0.7}$ , where  $i = 2$

For DT tandem mounting:

$C$  = Single-row dynamic radial load rating times  $(i)^{0.7}$ , where  $i$  = number of bearings in set

**Static equivalent radial load**

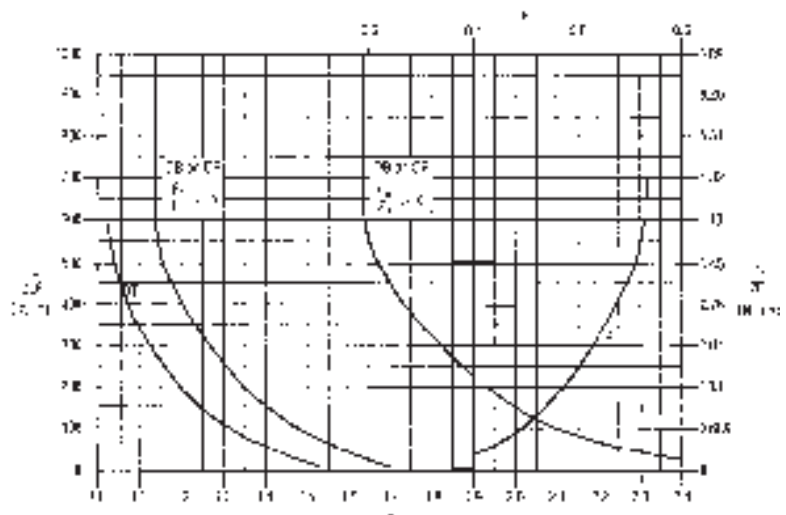
$P_0 = 1.0 F_R + 0.94 F_A$

$P_0$  is always  $\geq F_R$

$P_0$  = Static equivalent radial load

$F_R$  = Radial load

$F_A$  = Thrust load



### Dynamic equivalent radial load and life calculation examples

Bearing size: 309 RDU (DB or DF Pair)  
Speed: 2000 RPM  
Duplex pair basic dynamic radial load  
Rating (C) = 21500 lbf  
ZD<sup>2</sup> = 4.69

#### Case 1

Radial load (F<sub>R</sub>) = 1890  
Thrust load (F<sub>A</sub>) = 1250  
Equivalent load (P) = X F<sub>R</sub> + Y F<sub>A</sub>  
F<sub>A</sub>/F<sub>R</sub> = 1250/1890 = 0.66  
F<sub>A</sub>/ZD<sup>2</sup> = 1250/4.69 = 267  
Since F<sub>A</sub>/F<sub>R</sub> > e, X = 0.72, Y = 1.86  
P = 0.72 × 1890 + 1.86 × 1250 = 3686  
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21500}{3686}\right)^3 = 198 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21500}{3686}\right)^3$   
= 1654 Hrs

#### Case 2

Radial load (F<sub>R</sub>) = 1890  
Thrust load (F<sub>A</sub>) = 450  
Equivalent load (P) = X F<sub>R</sub> + Y F<sub>A</sub>  
F<sub>A</sub>/F<sub>R</sub> = 450/1890 = 0.24  
F<sub>A</sub>/ZD<sup>2</sup> = 450/4.69 = 96  
Since F<sub>A</sub>/F<sub>R</sub> < e, X = 1.0, Y = 1.46  
P = 1.0 × 1890 + 1.46 × 450 = 2547  
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21500}{2547}\right)^3 = 601 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21500}{2547}\right)^3$   
= 5012 Hrs

#### Case 3

Thrust load (F<sub>A</sub>) = 1250  
Equivalent load (P) = X F<sub>R</sub> + Y F<sub>A</sub>  
F<sub>A</sub>/F<sub>R</sub> = 1250/0 = ∞  
F<sub>A</sub>/ZD<sup>2</sup> = 1250/4.69 = 267  
Since F<sub>A</sub>/F<sub>R</sub> > e, Y = 1.86  
P = 1.86 × 1250 = 2325  
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21500}{2325}\right)^3 = 791 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21500}{2325}\right)^3$   
= 6590 Hrs

Bearing size: 309 RDT  
3 bearings in tandem  
Speed: 2000 RPM  
Single-row basic dynamic radial  
Load Rating (C) = 13200 lbf  
ZD<sup>2</sup> = 4.69

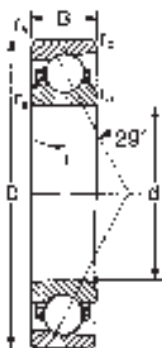
#### Case 1

Thrust load (F<sub>A</sub>) = 2500  
Equivalent load (P) = X F<sub>R</sub> + Y F<sub>A</sub>  
F<sub>A</sub>/F<sub>R</sub> = 2500/0 = ∞  
F<sub>A</sub>/ZD<sup>2</sup> = 2500/4.69 = 533  
Since F<sub>A</sub>/F<sub>R</sub> > e, X = 0.44, Y = 1.02  
P = 1.02 × 2500 = 2550  
Load rating = (i)<sup>0.7</sup> × 13200  
= (3)<sup>0.7</sup> × 13200 = 28481  
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{28481}{2550}\right)^3 = 1393 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{28481}{2550}\right)^3$   
= 11611 Hrs

#### Case 2

Radial load (F<sub>R</sub>) = 1890  
Thrust load (F<sub>A</sub>) = 2500  
Equivalent load (P) = X F<sub>R</sub> + Y F<sub>A</sub>  
F<sub>A</sub>/F<sub>R</sub> = 2500/1890 = 1.32  
F<sub>A</sub>/ZD<sup>2</sup> = 2500/4.69 = 533  
Since F<sub>A</sub>/F<sub>R</sub> > e, X = 0.44, Y = 1.02  
P = 0.44 × 1890 + 1.02 × 2500 = 3382  
Load rating = (i)<sup>0.7</sup> × 13200  
= (3)<sup>0.7</sup> × 13200 = 28481  
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{28481}{3382}\right)^3 = 597 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{28481}{3382}\right)^3$   
= 4977 Hrs





MRC 7000 Series bearings are single-row 29° angular contact ball bearings having one heavy race shoulder and one counterbored race shoulder on the outer ring. Because of this construction, it is possible to incorporate a greater number of balls than in the deep groove nonfilling notch bearing. The combination of maximum ball complement and the angular contact feature reduces the specific ball loading under thrust load, resulting in moderate to high thrust load carrying capacity.

MRC 7000 Series angular contact ball bearings should be used in applications in which the thrust load is heavy and beyond the capacity of single-row types; for example, for a heavy thrust load in one direction, or a heavy thrust load in one direction combined with a radial load.

### *Cage Types and Materials*

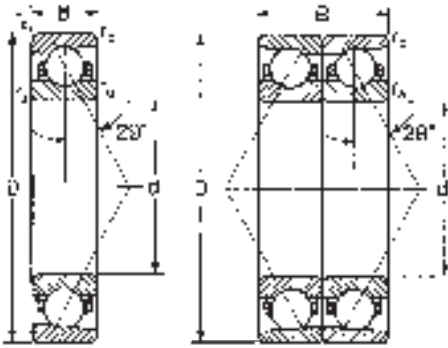
For normal usage: heavy stock, two-piece steel formed pockets, with turned-over fingers or riveted together.

For severe vibration, very high speeds, or high operating temperatures: one-piece, inner ring land-guided, machined construction of suitable material (phenolic/bakelite composition, machined brass, or special material).

Size	Series	Page
<b>7100/D</b>	Extra Large—Single Bearing and Duplex Set	<b>122</b>
<b>7100KR</b>	Extra Light—Single Bearing	<b>123</b>
<b>7100KRD</b>	Extra Light—Duplex Set	<b>124</b>
<b>7200</b>	Light—Single Bearing	<b>125</b>
<b>7200D</b>	Light—Duplex Set	<b>126</b>
<b>7300</b>	Medium—Single Bearing	<b>127</b>
<b>7300D</b>	Medium—Duplex Set	<b>128</b>
<b>7400/D</b>	Heavy—Single Bearing and Duplex Set	<b>129</b>
<b>7000</b>	Equivalent Load and Life	<b>130</b>
<b>7000</b>	Minimum Load Calculation	<b>130</b>
<b>7000</b>	Life Calculation Examples	<b>131</b>
<b>7000D</b>	Equivalent Load and Life	<b>132</b>
<b>7000D</b>	Life Calculation Examples	<b>133</b>

# 7100 and 7100-D Extra Large Series

# MRC Bearing Services



Note: ABEC-1 & 3 stocked as half-pairs, where available.

7100 Series bearings are similar to the 7100-KR Series but have a larger O.D. and narrower width; and are used for one-directional thrust loads or combined radial and thrust loads where the thrust load is predominant.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

**Caution: Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.**

Values for -D bearings are for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
											N	lbf	N	lbf		
7120 <sup>5)</sup>	100	3.9370	160	6.2992	28	1.1024	2.0	.08	1.0	.040	85 200	19 200	86 500	19 400	2 600	4 300
7122	110	4.3307	175	6.8898	30	1.1811	2.0	.08	1.0	.040	104 000	23 400	108 000	24 300	2 400	4 000
7124 <sup>5)</sup>	120	4.7244	190	7.4803	32	1.2598	2.0	.08	1.0	.040	108 000	24 300	127 000	28 600	2 200	3 700
7126 <sup>5)</sup>	130	5.1181	205	8.0709	34	1.3386	2.0	.08	1.0	.040	121 000	27 200	134 000	30 100	2 100	3 500
7128 <sup>5)</sup>	140	5.5118	220	8.6614	36	1.4173	2.0	.08	1.0	.040	138 000	31 000	156 000	35 100	1 900	3 200
7130	150	5.9055	235	9.2520	38	1.4961	2.0	.08	1.0	.040	159 000	35 700	180 000	40 500	1 700	2 800
7132 <sup>5)</sup>	160	6.2992	250	9.8425	40	1.5748	2.0	.08	1.0	.040	174 000	39 100	204 000	45 900	1 600	2 700
7134 <sup>5)</sup>	170	6.6929	265	10.4331	42	1.6535	2.5	.10	1.0	.040	190 000	42 700	232 000	52 200	1 600	2 700
7136 <sup>5)</sup>	180	7.0866	280	11.0236	44	1.7323	2.5	.10	1.0	.040	208 000	46 800	260 000	58 500	1 600	2 600
7138 <sup>5)</sup>	190	7.4803	300	11.8110	46	1.8110	2.5	.10	1.0	.040	242 000	54 400	315 000	70 800	1 400	2 400
7140 <sup>5)</sup>	200	7.8740	320	12.5984	48	1.8898	2.5	.10	1.0	.040	260 000	58 500	355 000	79 800	1 400	2 300
7142 <sup>5)</sup>	210	8.2677	340	13.3858	50	1.9685	2.5	.10	1.0	.040	286 000	64 300	400 000	89 900	1 400	2 300
7144 <sup>5)</sup>	220	8.6614	350	13.7795	51	2.0079	2.5	.10	1.0	.040	291 000	65 400	415 000	93 300	1 300	2 200
7146 <sup>5)</sup>	230	9.0551	370	14.5669	53	2.0866	3.0	.12	1.0	.040	312 000	70 100	455 000	102 000	1 200	2 000
7148 <sup>5)</sup>	240	9.4488	390	15.3543	55	2.1654	3.0	.12	1.0	.040	332 000	74 600	500 000	112 000	1 100	1 900
7152 <sup>5)</sup>	260	10.2362	430	16.9291	59	2.3228	3.0	.12	1.0	.040	364 000	81 800	585 000	132 000	1 100	1 800
7156 <sup>5)</sup>	280	11.0236	460	18.1102	63	2.4803	3.0	.12	1.0	.040	403 000	90 600	600 000	135 000	1 100	1 800
7164 <sup>5)</sup>	320	12.5984	500	19.6850	71	2.7953	3.0	.12	1.0	.040	462 000	104 000	815 000	183 000	960	1 600

## 7100-D

7120-D <sup>5)</sup>	100	3.9370	160	6.2992	56	2.2047	2.0	.08	1.0	.040	140 000	31 500	173 000	38 900	2 100	3 400
7122-D	110	4.3307	175	6.8898	60	2.3622	2.0	.08	1.0	.040	168 000	37 800	216 000	48 600	1 900	3 200
7124-D <sup>5)</sup>	120	4.7244	190	7.4803	64	2.5197	2.0	.08	1.0	.040	178 000	40 000	255 000	57 300	1 800	3 000
7126-D <sup>5)</sup>	130	5.1181	205	8.0709	68	2.6772	2.0	.08	1.0	.040	195 000	43 800	270 000	60 700	1 700	2 800
7128-D <sup>5)</sup>	140	5.5118	220	8.6614	72	2.8346	2.0	.08	1.0	.040	225 000	50 600	310 000	69 700	1 500	2 600
7130-D	150	5.9055	235	9.2520	76	2.9921	2.0	.08	1.0	.040	255 000	57 300	360 000	80 900	1 400	2 200
7132-D <sup>5)</sup>	160	6.2992	250	9.8425	80	3.1496	2.0	.08	1.0	.040	286 000	64 300	405 000	91 000	1 300	2 200
7134-D <sup>5)</sup>	170	6.6929	265	10.4331	84	3.3071	2.5	.10	1.0	.040	312 000	70 100	465 000	105 000	1 300	2 200
7136-D <sup>5)</sup>	180	7.0866	280	11.0236	88	3.4646	2.5	.10	1.0	.040	338 000	76 000	520 000	117 000	1 300	2 100
7138-D <sup>5)</sup>	190	7.4803	300	11.8110	92	3.6220	2.5	.10	1.0	.040	390 000	87 700	630 000	142 000	1 100	1 900
7140-D <sup>5)</sup>	200	7.8740	320	12.5984	96	3.7795	2.5	.10	1.0	.040	423 000	95 100	695 000	156 000	1 100	1 800
7142-D <sup>5)</sup>	210	8.2677	340	13.3858	100	3.9370	2.5	.10	1.0	.040	468 000	105 000	800 000	180 000	1 100	1 800
7144-D <sup>5)</sup>	220	8.6614	350	13.7795	102	4.0157	2.5	.10	1.0	.040	475 000	107 000	830 000	187 000	1 000	1 800
7146-D <sup>5)</sup>	230	9.0551	370	14.5669	106	4.1732	3.0	.12	1.0	.040	507 000	114 000	915 000	206 000	960	1 600
7148-D <sup>5)</sup>	240	9.4488	390	15.3543	110	4.3307	3.0	.12	1.0	.040	540 000	121 000	1 000 000	225 000	880	1 500
7152-D <sup>5)</sup>	260	10.2362	430	16.9291	118	4.6457	3.0	.12	1.0	.040	592 000	133 000	1 160 000	261 000	880	1 400
7156-D <sup>5)</sup>	280	11.0236	460	18.1102	126	4.9606	3.0	.12	1.0	.040	663 000	149 000	1 200 000	270 000	880	1 400
7164-D <sup>5)</sup>	320	12.5984	500	19.6850	142	5.5906	3.0	.12	1.0	.040	761 000	171 000	1 630 000	366 000	770	1 300

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.32 and C<sub>0</sub> by 2.94 (single) and C by 0.81 and C<sub>0</sub> by 1.47 (duplex).

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice.

For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>5)</sup> Typically non-stocked sizes, please check availability before designing into equipment.





This series is available in bore sizes ranging from 10 mm to 320 mm. One-piece machined nonmetallic or solid bronze cages are considered standard for this series. These bearings are appropriate for use with moderate one-directional thrust loads, or combined radial and thrust loads where the thrust load is predominant.

**Caution: Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.**

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
	d mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf		
7100-KR	10	.3937	26	1.0236	8	.3150	.30	.012	.10	.004	4 620	1 040	2 000	450	30 000	39 000
7101-KR	12	.4724	28	1.1024	8	.3150	.30	.012	.10	.004	4 940	1 110	2 500	562	25 000	32 000
7102-KR	15	.5906	32	1.2598	9	.3543	.30	.012	.10	.004	5 400	1 210	2 900	652	22 000	28 000
7103-KR	17	.6693	35	1.3780	10	.3937	.30	.012	.10	.004	7 610	1 710	4 250	955	19 000	25 000
7104-KR	20	.7874	42	1.6535	12	.4724	.64	.025	.30	.012	9 560	2 150	5 700	1 280	16 000	21 000
7105-KR	25	.9843	47	1.8504	12	.4724	.64	.025	.30	.012	10 600	2 380	6 950	1 560	12 000	16 000
7106-KR	30	1.1811	55	2.1654	13	.5118	1.0	.04	.30	.012	13 800	3 100	9 650	2 170	11 000	14 000
7107-KR	35	1.3780	62	2.4409	14	.5512	1.0	.04	.30	.012	16 800	3 780	12 000	2 700	9 200	12 000
7108-KR	40	1.5748	68	2.6772	15	.5906	1.0	.04	.30	.012	17 200	3 870	13 200	2 970	8 500	11 000
7109-KR	45	1.7717	75	2.9528	16	.6299	1.0	.04	.30	.012	21 200	4 770	17 000	3 820	7 500	9 800
7110-KR	50	1.9685	80	3.1496	16	.6299	1.0	.04	.30	.012	22 100	4 970	18 300	4 110	6 900	9 000
7111-KR	55	2.1654	90	3.5433	18	.7087	1.0	.04	.60	.024	29 600	6 650	25 500	5 730	6 300	8 200
7112-KR	60	2.3622	95	3.7402	18	.7087	1.0	.04	.60	.024	30 700	6 900	27 000	6 070	5 700	7 400
7113-KR	65	2.5591	100	3.9370	18	.7087	1.0	.04	.60	.024	31 200	7 010	29 000	6 520	5 400	7 000
7114-KR	70	2.7559	110	4.3307	20	.7874	1.0	.04	.60	.024	34 500	7 760	35 500	7 980	5 000	6 500
7115-KR	75	2.9528	115	4.5276	20	.7874	1.0	.04	.60	.024	37 700	8 480	37 500	8 430	4 700	6 100
7116-KR	80	3.1496	125	4.9213	22	.8661	1.0	.04	.60	.024	48 800	11 000	49 000	11 000	4 500	5 800
7117-KR	85	3.3465	130	5.1181	22	.8661	1.0	.04	.60	.024	49 400	11 100	52 000	11 700	4 100	5 300
7118-KR	90	3.5433	140	5.5118	24	.9449	1.5	.06	.60	.024	58 500	13 200	61 000	13 700	3 800	4 900
7119-KR	95	3.7402	145	5.7087	24	.9449	1.5	.06	.60	.024	71 500	16 100	72 000	16 200	3 600	4 700
7120-KR	100	3.9370	150	5.9055	24	.9449	1.5	.06	1.0	.040	62 400	14 000	68 000	15 300	3 500	4 500
7121-KR	105	4.1339	160	6.2992	26	1.0236	2.0	.08	1.0	.040	74 100	16 700	80 000	18 000	3 300	4 300
7122-KR	110	4.3307	170	6.6929	28	1.1024	2.0	.08	1.0	.040	87 100	19 600	91 500	20 600	3 200	3 800
7124-KR	120	4.7244	180	7.0866	28	1.1024	2.0	.08	1.0	.040	88 400	19 900	98 000	22 000	2 900	3 800
7126-KR	130	5.1181	200	7.8740	33	1.2992	2.0	.08	1.0	.040	121 000	27 200	134 000	30 100	2 700	3 500
7128-KR	140	5.5118	210	8.2677	33	1.2992	2.0	.08	1.0	.040	121 000	27 200	137 000	30 800	2 500	3 300
7130-KR	150	5.9055	225	8.8583	35	1.3780	2.0	.08	1.0	.040	135 000	30 300	156 000	35 100	2 200	2 900
7132-KR	160	6.2992	240	9.4488	38	1.4961	2.0	.08	1.0	.040	156 000	35 100	180 000	40 500	2 200	2 800
7134-KR	170	6.6929	260	10.2362	42	1.6535	2.0	.08	1.0	.040	186 000	41 800	220 000	49 500	2 100	2 700
7136-KR	180	7.0866	280	11.0236	46	1.8110	2.0	.08	1.0	.040	208 000	46 800	260 000	58 500	2 000	2 600
7138-KR	190	7.4803	290	11.4173	46	1.8110	2.0	.08	1.0	.040	212 000	47 700	270 000	60 700	1 800	2 400
7140-KR	200	7.8740	310	12.2047	51	2.0079	2.0	.08	1.0	.040	238 000	53 500	320 000	71 900	1 800	2 300
7144-KR	220	8.6614	340	13.3858	56	2.2047	2.5	.10	1.0	.040	302 000	67 900	430 000	96 700	1 700	2 200
7148-KR	240	9.4488	360	14.1732	56	2.2047	2.5	.10	1.0	.040	307 000	69 000	455 000	102 000	1 500	2 000
7152-KR	260	10.2362	400	15.7480	65	2.5591	3.0	.12	1.5	.060	377 000	84 800	585 000	132 000	1 500	1 900
7156-KR	280	11.0236	420	16.5354	65	2.5591	3.0	.12	1.5	.060	390 000	87 700	620 000	139 000	1 500	1 900
7160-KR	300	11.8110	460	18.1102	74	2.9134	3.0	.12	1.5	.060	449 000	101 000	765 000	172 000	1 300	1 700
7164-KR	320	12.5984	480	18.8976	74	2.9134	3.0	.12	1.5	.060	462 000	104 000	815 000	183 000	1 200	1 600

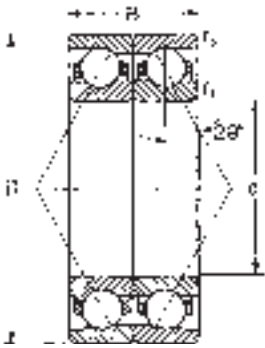
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.32 and C<sub>0</sub> by 2.94.

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



Note: ABEC - 1 & 3 stocked as half-pairs, where available.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
	d mm	in	D mm	in	B mm	in	$r_a$ mm	$r_b$ mm	$r_a$ in	$r_b$ in	Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
											N	lbf	N	lbf		
7100-KRD	10	.3937	26	1.0236	16	.6299	.30	.012	.10	.004	7 610	1 710	4 150	933	24 000	31 000
7101-KRD	12	.4724	28	1.1024	16	.6299	.30	.012	.10	.004	8 060	1 810	5 000	1 120	20 000	26 000
7102-KRD	15	.5906	32	1.2598	18	.7087	.30	.012	.10	.004	8 840	1 990	5 850	1 320	18 000	22 000
7103-KRD	17	.6693	35	1.3780	20	.7874	.30	.012	.10	.004	12 500	2 810	8 500	1 910	15 000	20 000
7104-KRD	20	.7874	42	1.6535	24	.9449	.64	.025	.30	.012	15 600	3 510	11 400	2 560	13 000	17 000
7105-KRD	25	.9843	47	1.8504	24	.9449	.64	.025	.30	.012	17 400	3 910	14 000	3 150	9 600	13 000
7106-KRD	30	1.1811	55	2.1654	26	1.0236	1.0	.04	.30	.012	22 500	5 060	19 300	4 340	8 800	11 000
7107-KRD	35	1.3780	62	2.4409	28	1.1024	1.0	.04	.30	.012	27 600	6 200	24 000	5 400	7 400	9 600
7108-KRD	40	1.5748	68	2.6772	30	1.1811	1.0	.04	.30	.012	28 100	6 320	26 000	5 850	6 800	8 800
7109-KRD	45	1.7717	75	2.9528	32	1.2598	1.0	.04	.30	.012	34 500	7 760	34 000	7 640	6 000	7 800
7110-KRD	50	1.9685	80	3.1496	32	1.2598	1.0	.04	.30	.012	35 800	8 050	36 500	8 210	5 500	7 200
7111-KRD	55	2.1654	90	3.5433	36	1.4173	1.0	.04	.60	.024	47 500	10 700	51 000	11 500	5 000	6 600
7112-KRD	60	2.3622	95	3.7402	36	1.4173	1.0	.04	.60	.024	49 400	11 100	54 000	12 100	4 600	5 900
7113-KRD	65	2.5591	100	3.9370	36	1.4173	1.0	.04	.60	.024	50 700	11 400	58 500	13 200	4 300	5 600
7114-KRD	70	2.7559	110	4.3307	40	1.5748	1.0	.04	.60	.024	55 900	12 600	71 000	16 000	4 000	5 200
7115-KRD	75	2.9528	115	4.5276	40	1.5748	1.0	.04	.60	.024	61 800	13 900	75 000	16 900	3 800	4 900
7116-KRD	80	3.1496	125	4.9213	44	1.7323	1.0	.04	.60	.024	79 300	17 800	98 000	22 000	3 600	4 600
7117-KRD	85	3.3465	130	5.1181	44	1.7323	1.0	.04	.60	.024	80 600	18 100	104 000	23 400	3 300	4 200
7118-KRD	90	3.5433	140	5.5118	48	1.8898	1.5	.06	.60	.024	95 600	21 500	122 000	27 400	3 000	3 900
7119-KRD	95	3.7402	145	5.7087	48	1.8898	1.5	.06	.60	.024	117 000	26 300	143 000	32 100	2 900	3 800
7120-KRD	100	3.9370	150	5.9055	48	1.8898	1.5	.06	1.0	.040	101 000	22 700	137 000	30 800	2 800	3 600
7121-KRD	105	4.1339	160	6.2992	52	2.0472	2.0	.08	1.0	.040	121 000	27 200	160 000	36 000	2 600	3 400
7122-KRD	110	4.3307	170	6.6929	56	2.2047	2.0	.08	1.0	.040	140 000	31 500	183 000	41 100	2 600	3 300
7124-KRD	120	4.7244	180	7.0866	56	2.2047	2.0	.08	1.0	.040	143 000	32 100	196 000	44 100	2 300	3 000
7126-KRD	130	5.1181	200	7.8740	66	2.5984	2.0	.08	1.0	.040	195 000	43 800	270 000	60 700	2 200	2 800
7128-KRD	140	5.5118	210	8.2677	66	2.5984	2.0	.08	1.0	.040	195 000	43 800	270 000	60 700	2 000	2 600
7130-KRD	150	5.9055	225	8.8583	70	2.7559	2.0	.08	1.0	.040	221 000	49 700	315 000	70 800	1 800	2 300
7132-KRD	160	6.2992	240	9.4488	76	2.9921	2.0	.08	1.0	.040	255 000	57 300	360 000	80 900	1 800	2 200
7134-KRD	170	6.6929	260	10.2362	84	3.3071	2.0	.08	1.0	.040	302 000	67 900	440 000	98 900	1 700	2 200
7136-KRD	180	7.0866	280	11.0236	92	3.6220	2.0	.08	1.0	.040	338 000	76 000	520 000	117 000	1 600	2 100
7138-KRD	190	7.4803	290	11.4173	92	3.6220	2.0	.08	1.0	.040	345 000	77 600	540 000	121 000	1 400	1 900
7140-KRD	200	7.8740	310	12.2047	102	4.0157	2.0	.08	1.0	.040	390 000	87 700	640 000	144 000	1 400	1 800
7144-KRD	220	8.6614	340	13.3858	112	4.4094	2.5	.10	1.0	.040	494 000	111 000	865 000	194 000	1 400	1 800
7148-KRD	240	9.4488	360	14.1732	112	4.4094	2.5	.10	1.0	.040	494 000	111 000	915 000	206 000	1 200	1 600
7152-KRD	260	10.2362	400	15.7480	130	5.1181	3.0	.12	1.5	.060	618 000	139 000	1 180 000	265 000	1 200	1 500
7156-KRD	280	11.0236	420	16.5354	130	5.1181	3.0	.12	1.5	.060	637 000	143 000	1 250 000	281 000	1 200	1 500
7160-KRD	300	11.8110	460	18.1102	148	5.8268	3.0	.12	1.5	.060	728 000	164 000	1 580 000	355 000	1 000	1 400
7164-KRD	320	12.5984	480	18.8976	148	5.8268	3.0	.12	1.5	.060	761 000	171 000	1 630 000	366 000	960	1 300

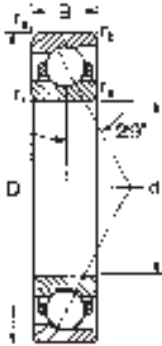
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 0.81 and C<sub>0</sub> by 1.47.

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 $\frac{1}{3}$  RPM.



The 7200 Series contains single-row angular contact ball bearings with a counterbored outer ring. Bore sizes range from 10 mm to 320 mm; and most of these bearings are available with a two-piece pressed steel cage, or a one-piece nonmetallic or solid bronze cage. 7000 Series bearings are designed with an initial contact angle of 29°, although some small sizes may have a lesser angle. 7200 Series bearings can be used with moderate to heavy one-directional thrust loads, or combined radial and thrust loads where the thrust load is predominant.

**Caution:** Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.

MRC Bearing Number	Bore d mm    in		Outside Diameter D mm    in		Width B mm    in		Fillet Radius <sup>1)</sup> r <sub>a</sub> mm    in    r <sub>b</sub> mm    in				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>d</sub>		Static C <sub>0</sub>		Grease RPM	Oil RPM
											N	lbf	N	lbf		
7200	10	.3937	30	1.1811	9	.3543	.64	.025	.30	.012	5 400	1 210	2 750	618	28 000	36 000
7201	12	.4724	32	1.2598	10	.3937	.64	.025	.30	.012	6 240	1 400	3 200	719	22 000	29 000
7202	15	.5906	35	1.3780	11	.4331	.64	.025	.30	.012	9 040	2 030	4 750	1 070	20 000	26 000
7203	17	.6693	40	1.5748	12	.4724	.64	.025	.30	.012	11 900	2 680	6 550	1 470	18 000	23 000
7204	20	.7874	47	1.8504	14	.5512	1.0	.04	.60	.024	12 700	2 860	7 200	1 620	15 000	19 000
7205	25	.9843	52	2.0472	15	.5906	1.0	.04	.60	.024	15 300	3 440	9 500	2 140	12 000	16 000
7206	30	1.1811	62	2.4409	16	.6299	1.0	.04	.60	.024	16 800	3 780	11 800	2 650	10 000	13 000
7207	35	1.3780	72	2.8346	17	.6693	1.0	.04	.60	.024	23 400	5 260	17 000	3 820	9 200	12 000
7208	40	1.5748	80	3.1496	18	.7087	1.0	.04	.60	.024	30 700	6 900	22 800	5 130	7 700	10 000
7209	45	1.7717	85	3.3465	19	.7480	1.0	.04	.60	.024	30 700	6 900	23 200	5 220	7 300	9 500
7210	50	1.9685	90	3.5433	20	.7874	1.0	.04	.60	.024	33 200	7 460	27 000	6 070	6 400	8 300
7211	55	2.1654	100	3.9370	21	.8268	1.5	.06	1.0	.040	48 800	11 000	37 500	8 430	6 000	7 800
7212	60	2.3622	110	4.3307	22	.8661	1.5	.06	1.0	.040	52 700	11 800	44 000	9 890	5 400	7 000
7213	65	2.5591	120	4.7244	23	.9055	1.5	.06	1.0	.040	63 700	14 300	54 000	12 100	4 900	6 400
7214	70	2.7559	125	4.9213	24	.9449	1.5	.06	1.0	.040	63 700	14 300	55 000	12 400	4 600	6 000
7215	75	2.9528	130	5.1181	25	.9843	1.5	.06	1.0	.040	79 300	17 800	69 500	15 600	4 300	5 600
7216	80	3.1496	140	5.5118	26	1.0236	2.0	.08	1.0	.040	74 100	16 700	67 000	15 100	4 100	5 300
7217	85	3.3465	150	5.9055	28	1.1024	2.0	.08	1.0	.040	90 400	20 300	83 000	18 700	3 800	4 900
7218	90	3.5433	160	6.2992	30	1.1811	2.0	.08	1.0	.040	117 000	26 300	118 000	26 500	3 600	4 700
7219	95	3.7402	170	6.6929	32	1.2598	2.0	.08	1.0	.040	121 000	27 200	114 000	25 600	3 500	4 500
7220	100	3.9370	180	7.0866	34	1.3386	2.0	.08	1.0	.040	138 000	31 000	129 000	29 000	3 200	4 100
7221	105	4.1339	190	7.4803	36	1.4173	2.0	.08	1.0	.040	148 000	33 300	137 000	30 800	3 000	3 900
7222	110	4.3307	200	7.8740	38	1.4961	2.0	.08	1.0	.040	163 000	36 600	156 000	35 100	2 900	3 800
7224	120	4.7244	215	8.4646	40	1.5748	2.0	.08	1.0	.040	174 000	39 100	176 000	39 600	2 700	3 500
7226	130	5.1181	230	9.0551	40	1.5748	2.5	.10	1.0	.040	195 000	43 800	208 000	46 800	2 500	3 200
7228	140	5.5118	250	9.8425	42	1.6535	2.5	.10	1.0	.040	208 000	46 800	232 000	52 200	2 300	3 000
7230	150	5.9055	270	10.6299	45	1.7717	2.5	.10	1.0	.040	242 000	54 400	280 000	62 900	2 100	2 700
7232	160	6.2992	290	11.4173	48	1.8898	2.5	.10	1.0	.040	270 000	60 700	325 000	73 100	2 000	2 600
7234	170	6.6929	310	12.2047	52	2.0472	3.0	.12	1.0	.040	286 000	64 300	365 000	82 100	1 900	2 500
7236	180	7.0866	320	12.5984	52	2.0472	3.0	.12	1.0	.040	302 000	67 900	390 000	87 700	1 900	2 400
7238	190	7.4803	340	13.3858	55	2.1654	3.0	.12	1.0	.040	332 000	74 600	450 000	101 000	1 700	2 200
7240	200	7.8740	360	14.1732	58	2.2835	3.0	.12	1.0	.040	351 000	78 900	490 000	110 000	1 600	2 100
7242	210	8.2677	380	14.9606	61	2.4016	3.0	.12	1.0	.040	390 000	87 700	560 000	126 000	1 500	2 000
7244	220	8.6614	400	15.7480	65	2.5591	3.0	.12	1.0	.040	403 000	90 600	600 000	135 000	1 500	2 000
7246	230	9.0551	420	16.5354	68	2.6772	3.0	.12	1.0	.040	442 000	99 400	670 000	151 000	1 500	1 900
7248	240	9.4488	440	17.3228	72	2.8346	3.0	.12	1.0	.040	475 000	107 000	750 000	169 000	1 400	1 800
7250	250	9.8425	460	18.1102	76	2.9921	4.0	.16	1.5	.060	520 000	117 000	830 000	187 000	1 400	1 800
7252	260	10.2362	480	18.8976	80	3.1496	4.0	.16	1.5	.060	559 000	126 000	915 000	206 000	1 300	1 700
7256	280	11.0236	500	19.6850	80	3.1496	4.0	.16	1.5	.060	572 000	129 000	980 000	220 000	1 300	1 700
7260	300	11.8110	540	21.2598	85	3.3465	4.0	.16	1.5	.060	618 000	139 000	1 100 000	247 000	1 200	1 600
7264	320	12.5984	580	22.8346	92	3.6220	4.0	.16	1.5	.060	650 000	146 000	1 220 000	274 000	1 200	1 500

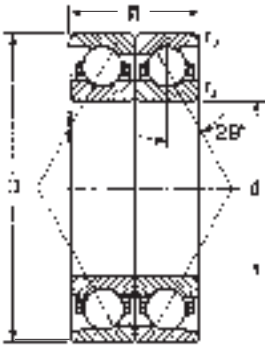
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.32 and C<sub>0</sub> by 2.94.

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



“D” indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

For duplex sets of 7000 and 9000 series bearings see page 237.

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements.

Note: ABEC-1 & 3 stocked as half-pairs, where available.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
	d mm	in	D mm	in	B mm	in	r <sub>a</sub> mm	in	r <sub>b</sub> mm	in	Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
											N	lbf	N	lbf		
7200-D	10	.3937	30	1.1811	18	.7087	.64	.025	.30	.012	8 840	1 900	5 500	1 240	22 000	29 000
7201-D	12	.4724	32	1.2598	20	.7874	.64	.025	.30	.012	10 100	2 270	6 400	1 440	18 000	23 000
7202-D	15	.5906	35	1.3780	22	.8661	.64	.025	.30	.012	14 800	3 330	9 500	2 140	16 000	21 000
7203-D	17	.6693	40	1.5748	24	.9449	.64	.025	.30	.012	19 500	4 380	13 200	2 970	14 000	18 000
7204-D	20	.7874	47	1.8504	28	1.1024	1.0	.04	.60	.024	20 800	4 680	14 600	3 280	12 000	15 000
7205-D	25	.9843	52	2.0472	30	1.1811	1.0	.04	.60	.024	25 100	5 640	19 000	4 270	9 600	13 000
7206-D	30	1.1811	62	2.4409	32	1.2598	1.0	.04	.60	.024	27 600	6 200	23 600	5 310	8 000	10 000
7207-D	35	1.3780	72	2.8346	34	1.3386	1.0	.04	.60	.024	37 700	8 480	34 000	7 640	7 400	9 600
7208-D	40	1.5748	80	3.1496	36	1.4173	1.0	.04	.60	.024	49 400	11 100	45 500	10 200	6 200	8 000
7209-D	45	1.7717	85	3.3465	38	1.4961	1.0	.04	.60	.024	49 400	11 100	46 500	10 500	5 800	7 600
7210-D	50	1.9685	90	3.5433	40	1.5748	1.0	.04	.60	.024	54 000	12 100	54 000	12 100	5 100	6 600
7211-D	55	2.1654	100	3.9370	42	1.6535	1.5	.06	1.0	.040	79 300	17 800	75 000	16 900	4 800	6 200
7212-D	60	2.3622	110	4.3307	44	1.7323	1.5	.06	1.0	.040	85 200	19 100	88 000	19 800	4 300	5 600
7213-D	65	2.5591	120	4.7244	46	1.8110	1.5	.06	1.0	.040	104 000	23 400	110 000	24 700	3 900	5 100
7214-D	70	2.7559	125	4.9213	48	1.8898	1.5	.06	1.0	.040	104 000	23 400	110 000	24 700	3 700	4 800
7215-D	75	2.9528	130	5.1181	50	1.9685	1.5	.06	1.0	.040	130 000	29 200	140 000	31 500	3 400	4 500
7216-D	80	3.1496	140	5.5118	52	2.0472	2.0	.08	1.0	.040	121 000	27 200	134 000	30 100	3 300	4 200
7217-D	85	3.3465	150	5.9055	56	2.2047	2.0	.08	1.0	.040	148 000	33 300	166 000	37 300	3 000	3 900
7218-D	90	3.5433	160	6.2992	60	2.3622	2.0	.08	1.0	.040	190 000	42 700	236 000	53 100	2 900	3 800
7219-D	95	3.7402	170	6.6929	64	2.5197	2.0	.08	1.0	.040	199 000	44 700	228 000	51 300	2 800	3 600
7220-D	100	3.9370	180	7.0866	68	2.6772	2.0	.08	1.0	.040	225 000	50 600	260 000	58 500	2 600	3 300
7221-D	105	4.1339	190	7.4803	72	2.8346	2.0	.08	1.0	.040	242 000	54 400	295 000	66 300	2 400	3 100
7222-D	110	4.3307	200	7.8740	76	2.9921	2.0	.08	1.0	.040	265 000	59 600	310 000	69 700	2 300	3 000
7224-D	120	4.7244	215	8.4646	80	3.1496	2.0	.08	1.0	.040	281 000	63 200	355 000	79 800	2 200	2 800
7226-D	130	5.1181	230	9.0551	80	3.1496	2.5	.10	1.0	.040	319 000	71 700	415 000	93 300	2 000	2 600
7228-D	140	5.5118	250	9.8425	84	3.3071	2.5	.10	1.0	.040	338 000	76 000	465 000	105 000	1 800	2 400
7230-D	150	5.9055	270	10.6299	90	3.5433	2.5	.10	1.0	.040	397 000	89 200	560 000	126 000	1 700	2 200
7232-D	160	6.2992	290	11.4173	96	3.7795	2.5	.10	1.0	.040	442 000	99 400	670 000	135 000	1 600	2 100
7234-D	170	6.6929	310	12.2047	104	4.0945	3.0	.12	1.0	.040	468 000	105 000	735 000	165 000	1 500	2 000
7236-D	180	7.0866	320	12.5984	104	4.0945	3.0	.12	1.0	.040	494 000	111 000	780 000	175 000	1 500	1 900
7238-D	190	7.4803	340	13.3858	110	4.3307	3.0	.12	1.0	.040	540 000	121 000	900 000	202 000	1 400	1 800
7240-D	200	7.8740	360	14.1732	116	4.5669	3.0	.12	1.0	.040	572 000	129 000	965 000	217 000	1 300	1 700
7242-D	210	8.2677	380	14.9606	122	4.8031	3.0	.12	1.0	.040	637 000	143 000	1 120 000	252 000	1 200	1 600
7244-D	220	8.6614	400	15.7480	130	5.1181	3.0	.12	1.0	.040	650 000	146 000	1 200 000	270 000	1 200	1 600
7246-D	230	9.0551	420	16.5354	136	5.3543	3.0	.12	1.0	.040	715 000	161 000	1 340 000	301 000	1 200	1 500
7248-D	240	9.4488	440	17.3228	144	5.6693	3.0	.12	1.0	.040	780 000	175 000	1 500 000	337 000	1 100	1 400
7250-D	250	9.8425	460	18.1102	152	5.9843	4.0	.16	1.5	.060	852 000	192 000	1 660 000	373 000	1 100	1 400
7252-D	260	10.2362	480	18.8976	160	6.2992	4.0	.16	1.5	.060	904 000	203 000	1 830 000	411 000	1 000	1 400
7256-D	280	11.0236	500	19.6850	160	6.2992	4.0	.16	1.5	.060	936 000	210 000	2 000 000	450 000	1 000	1 400
7260-D	300	11.8110	540	21.2598	170	6.6929	4.0	.16	1.5	.060	1 010 000	227 000	2 200 000	495 000	960	1 300
7264-D	320	12.5984	580	22.8346	184	7.2441	4.0	.16	1.5	.060	1 060 000	238 000	2 400 000	540 000	960	1 200

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 0.81 and C<sub>0</sub> by 1.47.

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



7300 series bearings have the same ring and ball cage construction as the 7200 Series but are heavier sectioned bearings with a ball complement capable of handling heavier loads. 7300 Series are listed with bore sizes from 10 mm to 280 mm. For two directional thrust loads, use duplex bearings.

**Caution:** Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>r</sub>		Static C <sub>0</sub>		Grease RPM	Oil RPM
	d mm	in	mm	in	mm	in	r <sub>a</sub> mm	in	r <sub>b</sub> mm	in	N	lbf	N	lbf		
<b>7300</b>	10	.3937	35	1.3780	11	.4331	.64	.025	.60	.024	6 370	<b>1 430</b>	3 200	<b>719</b>	24 000	31 000
<b>7301</b>	12	.4724	37	1.4567	12	.4724	1.0	.04	.60	.024	7 020	<b>1 580</b>	3 750	<b>843</b>	19 000	25 000
<b>7302</b>	15	.5906	42	1.6535	13	.5118	1.0	.04	.60	.024	13 500	<b>3 030</b>	7 100	<b>1 600</b>	16 000	21 000
<b>7303</b>	17	.6693	47	1.8504	14	.5512	1.0	.04	.60	.024	15 900	<b>3 570</b>	8 650	<b>1 940</b>	15 000	19 000
<b>7304</b>	20	.7874	52	2.0472	15	.5906	1.0	.04	.60	.024	18 600	<b>4 180</b>	10 600	<b>2 380</b>	13 000	17 000
<b>7305</b>	25	.9843	62	2.4409	17	.6693	1.0	.04	.60	.024	21 200	<b>4 770</b>	13 700	<b>3 080</b>	11 000	14 000
<b>7306</b>	30	1.1811	72	2.8346	19	.7480	1.0	.04	.60	.024	28 100	<b>6 320</b>	18 600	<b>4 180</b>	9 200	12 000
<b>7307</b>	35	1.3780	80	3.1496	21	.8268	1.5	.06	1.0	.040	35 800	<b>8 050</b>	24 000	<b>5 400</b>	8 500	11 000
<b>7308</b>	40	1.5748	90	3.5433	23	.9055	1.5	.06	1.0	.040	44 200	<b>9 940</b>	30 500	<b>6 860</b>	7 300	9 500
<b>7309</b>	45	1.7717	100	3.9370	25	.9843	1.5	.06	1.0	.040	52 700	<b>11 800</b>	37 500	<b>8 430</b>	6 400	8 300
<b>7310</b>	50	1.9685	110	4.3307	27	1.0630	2.0	.08	1.0	.040	74 100	<b>16 700</b>	53 000	<b>11 900</b>	5 800	7 500
<b>7311</b>	55	2.1654	120	4.7244	29	1.1417	2.0	.08	1.0	.040	85 200	<b>19 200</b>	62 000	<b>13 900</b>	5 100	6 600
<b>7312</b>	60	2.3622	130	5.1181	31	1.2205	2.0	.08	1.0	.040	97 500	<b>21 900</b>	72 000	<b>16 200</b>	4 900	6 400
<b>7313</b>	65	2.5591	140	5.5118	33	1.2992	2.0	.08	1.0	.040	108 000	<b>24 300</b>	86 500	<b>19 400</b>	4 600	6 000
<b>7314</b>	70	2.7559	150	5.9055	35	1.3780	2.0	.08	1.0	.040	111 000	<b>25 000</b>	85 000	<b>19 100</b>	4 100	5 300
<b>7315</b>	75	2.9528	160	6.2992	37	1.4567	2.0	.08	1.0	.040	138 000	<b>31 000</b>	114 000	<b>25 600</b>	3 900	5 000
<b>7316</b>	80	3.1496	170	6.6929	39	1.5354	2.0	.08	1.0	.040	143 000	<b>32 100</b>	120 000	<b>27 000</b>	3 600	4 700
<b>7317</b>	85	3.3465	180	7.0866	41	1.6142	2.5	.10	1.0	.040	163 000	<b>36 600</b>	143 000	<b>32 100</b>	3 500	4 500
<b>7318</b>	90	3.5433	190	7.4803	43	1.6929	2.5	.10	1.0	.040	168 000	<b>37 800</b>	150 000	<b>33 700</b>	3 200	4 200
<b>7319</b>	95	3.7402	200	7.8740	45	1.7717	2.5	.10	1.0	.040	178 000	<b>40 000</b>	166 000	<b>37 300</b>	3 100	4 000
<b>7320</b>	100	3.9370	215	8.4646	47	1.8504	2.5	.10	1.0	.040	190 000	<b>42 700</b>	183 000	<b>41 100</b>	3 000	3 900
<b>7321</b>	105	4.1339	225	8.8583	49	1.9291	2.5	.10	1.0	.040	203 000	<b>45 600</b>	200 000	<b>45 000</b>	2 900	3 800
<b>7322</b>	110	4.3307	240	9.4488	50	1.9685	2.5	.10	1.0	.040	229 000	<b>51 500</b>	236 000	<b>53 100</b>	2 700	3 500
<b>7324</b>	120	4.7244	260	10.2362	55	2.1654	2.5	.10	1.0	.040	260 000	<b>58 500</b>	275 000	<b>61 800</b>	2 500	3 200
<b>7326</b>	130	5.1181	280	11.0236	58	2.2835	3.0	.12	1.0	.040	286 000	<b>64 300</b>	320 000	<b>71 900</b>	2 300	3 000
<b>7328</b>	140	5.5118	300	11.8110	62	2.4409	3.0	.12	1.0	.040	312 000	<b>70 100</b>	375 000	<b>84 300</b>	2 200	2 800
<b>7330</b>	150	5.9055	320	12.5984	65	2.5591	3.0	.12	1.0	.040	345 000	<b>77 600</b>	430 000	<b>96 700</b>	2 000	2 600
<b>7332</b>	160	6.2992	340	13.3858	68	2.6772	3.0	.12	1.0	.040	377 000	<b>84 800</b>	490 000	<b>110 000</b>	1 900	2 500
<b>7334</b>	170	6.6929	360	14.1732	72	2.8346	3.0	.12	1.0	.040	397 000	<b>89 200</b>	520 000	<b>117 000</b>	1 900	2 400
<b>7336</b>	180	7.0866	380	14.9606	75	2.9528	3.0	.12	1.0	.040	423 000	<b>95 100</b>	585 000	<b>132 000</b>	1 800	2 300
<b>7338</b>	190	7.4803	400	15.7480	78	3.0709	4.0	.16	1.5	.060	462 000	<b>104 000</b>	655 000	<b>147 000</b>	1 600	2 100
<b>7340</b>	200	7.8740	420	16.5354	80	3.1496	4.0	.16	1.5	.060	494 000	<b>111 000</b>	720 000	<b>162 000</b>	1 500	2 000
<b>7342</b>	210	8.2677	440	17.3228	84	3.3071	4.0	.16	1.5	.060	527 000	<b>118 000</b>	800 000	<b>180 000</b>	1 500	1 900
<b>7344</b>	220	8.6614	460	18.1102	88	3.4646	4.0	.16	1.5	.060	559 000	<b>126 000</b>	865 000	<b>194 000</b>	1 400	1 800
<b>7348</b>	240	9.4488	500	19.6850	95	3.7402	4.0	.16	1.5	.060	605 000	<b>136 000</b>	965 000	<b>217 000</b>	1 400	1 700
<b>7352</b>	260	10.2362	540	21.2598	102	4.0157	5.0	.20	2.0	.080	663 000	<b>149 000</b>	1 140 000	<b>256 000</b>	1 300	1 600
<b>7356</b>	280	11.0236	580	22.8346	108	4.2520	5.0	.20	2.0	.080	741 000	<b>167 000</b>	1 340 000	<b>301 000</b>	1 200	1 500

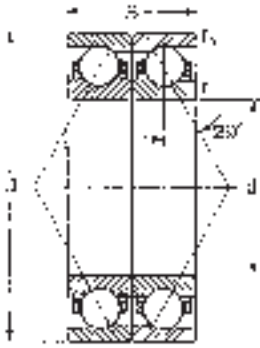
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.32 and C<sub>0</sub> by 2.94.

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



“D” indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

For duplex sets of 7000 and 9000 series bearings see page 237.

Note: ABEC-1 & 3 stocked as half-pairs where available.

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
	d mm	in	D mm	in	B mm	in	r <sub>a</sub> mm	in	r <sub>b</sub> mm	in	Dynamic C <sub>d</sub> <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
											N	lbf	N	lbf		
7300-D	10	.3937	35	1.3780	22	.8661	.64	.025	.60	.024	10 400	2 340	6 400	1 440	19 000	25 000
7301-D	12	.4724	37	1.4567	24	.9449	1.0	.04	.60	.024	11 400	2 560	7 500	1 690	15 000	20 000
7302-D	15	.5906	42	1.6535	26	1.0236	1.0	.04	.60	.024	21 600	4 860	14 300	3 210	13 000	17 000
7303-D	17	.6693	47	1.8504	28	1.1024	1.0	.04	.60	.024	26 000	5 850	17 300	3 890	12 000	15 000
7304-D	20	.7874	52	2.0472	30	1.1811	1.0	.04	.60	.024	30 200	6 790	21 200	4 770	10 000	14 000
7305-D	25	.9843	62	2.4409	34	1.3386	1.0	.04	.60	.024	34 500	7 760	27 000	6 070	8 800	11 000
7306-D	30	1.1811	72	2.8346	38	1.4961	1.0	.04	.60	.024	46 200	10 400	37 500	8 430	7 400	9 600
7307-D	35	1.3780	80	3.1496	42	1.6535	1.5	.06	1.0	.040	58 500	13 200	48 000	10 800	6 800	8 800
7308-D	40	1.5748	90	3.5433	46	1.8110	1.5	.06	1.0	.040	71 500	16 100	61 000	13 700	5 800	7 600
7309-D	45	1.7717	100	3.9370	50	1.9685	1.5	.06	1.0	.040	85 200	19 200	75 000	16 900	5 100	6 600
7310-D	50	1.9685	110	4.3307	54	2.1260	2.0	.08	1.0	.040	121 000	27 200	106 000	23 800	4 600	6 000
7311-D	55	2.1654	120	4.7244	58	2.2835	2.0	.08	1.0	.040	140 000	31 500	125 000	28 100	4 100	5 300
7312-D	60	2.3622	130	5.1181	62	2.4409	2.0	.08	1.0	.040	159 000	35 700	146 000	32 800	3 900	5 100
7313-D	65	2.5591	140	5.5118	66	2.5984	2.0	.08	1.0	.040	178 000	40 000	173 000	38 900	3 700	4 800
7314-D	70	2.7559	150	5.9055	70	2.7559	2.0	.08	1.0	.040	182 000	40 900	170 000	38 200	3 300	4 200
7315-D	75	2.9528	160	6.2992	74	2.9134	2.0	.08	1.0	.040	225 000	50 600	228 000	51 300	3 100	4 000
7316-D	80	3.1496	170	6.6929	78	3.0709	2.0	.08	1.0	.040	234 000	52 600	240 000	54 000	2 900	3 800
7317-D	85	3.3465	180	7.0866	82	3.2283	2.5	.10	1.0	.040	265 000	59 600	285 000	64 100	2 800	3 600
7318-D	90	3.5433	190	7.4803	86	3.3858	2.5	.10	1.0	.040	276 000	62 000	300 000	67 400	2 600	3 400
7319-D	95	3.7402	200	7.8740	90	3.5433	2.5	.10	1.0	.040	291 000	65 400	325 000	73 100	2 500	3 200
7320-D	100	3.9370	215	8.4646	94	3.7008	2.5	.10	1.0	.040	312 000	70 100	365 000	82 100	2 400	3 100
7321-D	105	4.1339	225	8.8583	98	3.8583	2.5	.10	1.0	.040	332 000	74 600	400 000	89 900	2 300	3 000
7322-D	110	4.3307	240	9.4488	100	3.9370	2.5	.10	1.0	.040	371 000	83 400	475 000	107 000	2 200	2 800
7324-D	120	4.7244	260	10.2362	110	4.3307	2.5	.10	1.0	.040	423 000	95 100	560 000	126 000	2 000	2 600
7326-D	130	5.1181	280	11.0236	116	4.5669	3.0	.12	1.0	.040	468 000	105 000	640 000	144 000	1 800	2 400
7328-D	140	5.5118	300	11.8110	124	4.8819	3.0	.12	1.0	.040	507 000	114 000	735 000	165 000	1 800	2 200
7330-D	150	5.9055	320	12.5984	130	5.1181	3.0	.12	1.0	.040	559 000	126 000	865 000	194 000	1 600	2 100
7332-D	160	6.2992	340	13.3858	136	5.3543	3.0	.12	1.0	.040	618 000	139 000	965 000	217 000	1 500	2 000
7334-D	170	6.6929	360	14.1732	144	5.6693	3.0	.12	1.0	.040	650 000	146 000	1 040 000	234 000	1 500	1 900
7336-D	180	7.0866	380	14.9606	150	5.9055	3.0	.12	1.0	.040	689 000	155 000	1 160 000	261 000	1 400	1 800
7338-D	190	7.4803	400	15.7480	156	6.1417	4.0	.16	1.5	.060	761 000	171 000	1 290 000	270 000	1 300	1 700
7340-D	200	7.8740	420	16.5354	160	6.2992	4.0	.16	1.5	.060	806 000	181 000	1 430 000	321 000	1 200	1 600
7342-D	210	8.2677	440	17.3228	168	6.6142	4.0	.16	1.5	.060	852 000	192 000	1 600 000	360 000	1 200	1 500
7344-D	220	8.6614	460	18.1102	176	6.9291	4.0	.16	1.5	.060	904 000	203 000	1 730 000	389 000	1 100	1 400
7348-D	240	9.4488	500	19.6850	190	7.4803	4.0	.16	1.5	.060	975 000	219 000	1 930 000	434 000	1 000	1 400
7352-D	260	10.2362	540	21.2598	204	8.0315	5.0	.20	2.0	.080	1 080 000	243 000	2 280 000	513 000	960	1 300
7356-D	280	11.0236	580	22.8346	216	8.5039	5.0	.20	2.0	.080	1 210 000	272 000	2 650 000	596 000	960	1 200

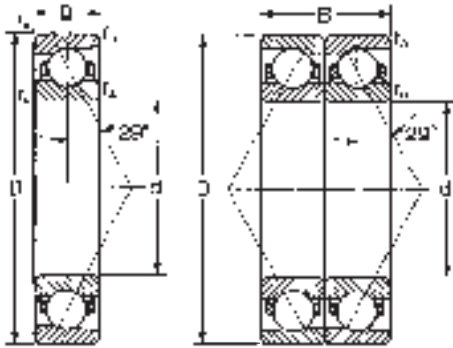
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 0.81 and C<sub>0</sub> by 1.47.

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



Note: ABEC 1 & 3 stocked as half-pairs where available.

7400 Series bearings are similar to the 7200 and 7300 Series but are heavier sectioned and are used for heavy one-directional thrust loads or combined radial and thrust loads where the thrust load is predominant.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

**Caution:** Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.

Values for -D bearings are for back-to-back or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>d</sub>		Static C <sub>0</sub>		Grease	Oil
	d	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	mm	in	N	lbf	N	lbf	RPM	RPM
7403	17	.6693	62	2.4409	17	.6693	1.0	.04	.60	.024	26 000	5 850	13 700	3 080	14 000	18 000
7404	20	.7874	72	2.8346	19	.7480	1.0	.04	.60	.024	32 500	7 310	17 600	3 960	12 000	15 000
7405	25	.9843	80	3.1496	21	.8268	1.5	.06	1.0	.040	42 300	9 510	24 500	5 510	9 200	12 000
7406	30	1.1811	90	3.5433	23	.9055	1.5	.06	1.0	.040	54 000	12 100	34 000	7 640	7 700	10 000
7407	35	1.3780	100	3.9370	25	.9843	1.5	.06	1.0	.040	63 700	14 300	40 500	9 100	6 600	8 500
7408	40	1.5748	110	4.3307	27	1.0630	2.0	.08	1.0	.040	74 100	16 700	49 000	11 000	5 400	7 700
7409	45	1.7717	120	4.7244	29	1.1417	2.0	.08	1.0	.040	85 200	19 200	57 000	12 800	5 300	6 900
7410	50	1.9685	130	5.1181	31	1.2205	2.0	.08	1.0	.040	95 600	21 500	72 000	16 200	4 900	6 400
7411	55	2.1654	140	5.5118	33	1.2992	2.0	.08	1.0	.040	108 000	24 300	78 000	17 500	4 500	5 800
7412	60	2.3622	150	5.9055	35	1.3780	2.0	.08	1.0	.040	127 000	28 600	93 000	20 900	4 100	5 300
7413	65	2.5591	160	6.2992	37	1.4567	2.0	.08	1.0	.040	138 000	31 000	106 000	23 800	3 800	4 900
7414	70	2.7559	180	7.0866	42	1.6535	2.5	.10	1.0	.040	168 000	37 800	140 000	31 500	3 500	4 600
7415	75	2.9528	190	7.4803	45	1.7717	2.5	.10	1.0	.040	182 000	40 900	156 000	35 100	3 300	4 300
7416	80	3.1496	200	7.8740	48	1.8898	2.5	.10	1.0	.040	190 000	42 700	170 000	38 200	3 200	4 100
7417	85	3.3465	210	8.2677	52	2.0472	3.0	.12	1.0	.040	203 000	45 600	186 000	41 800	2 900	3 800
7418	90	3.5433	225	8.8583	54	2.1260	3.0	.12	1.0	.040	229 000	51 500	220 000	49 500	2 700	3 500
7419	95	3.7402	250	9.8425	55	2.1654	3.0	.12	1.0	.040	255 000	57 300	255 000	57 300	2 500	3 300
7420	100	3.9370	265	10.4331	60	2.3622	3.0	.12	1.0	.040	276 000	62 000	290 000	65 200	2 400	3 200
7421	105	4.1339	290	11.4173	65	2.5591	3.0	.12	1.0	.040	332 000	74 600	325 000	73 100	2 300	3 000
7422	110	4.3307	320	12.5984	70	2.7559	3.0	.12	1.0	.040	371 000	83 400	390 000	87 700	2 200	2 900
<b>7400-D</b>																
7403-D	17	.6693	62	2.4409	34	1.3386	1.0	.04	.60	.024	42 300	9 510	27 000	6 070	11 000	14 000
7404-D	20	.7874	72	2.8346	38	1.4961	1.0	.04	.60	.024	52 700	11 800	35 500	7 980	9 600	12 000
7405-D	25	.9843	80	3.1496	42	1.6535	1.5	.06	1.0	.040	68 900	15 500	49 000	11 000	7 400	9 600
7406-D	30	1.1811	90	3.5433	46	1.8110	1.5	.06	1.0	.040	88 400	19 900	68 000	15 300	6 200	8 000
7407-D	35	1.3780	100	3.9370	50	1.9685	1.5	.06	1.0	.040	104 000	23 400	81 500	18 300	5 300	6 800
7408-D	40	1.5748	110	4.3307	54	2.1260	2.0	.08	1.0	.040	121 000	27 200	96 500	21 700	4 300	6 200
7409-D	45	1.7717	120	4.7244	58	2.2835	2.0	.08	1.0	.040	138 000	31 000	114 000	25 600	4 200	5 500
7410-D	50	1.9685	130	5.1181	62	2.4409	2.0	.08	1.0	.040	156 000	35 100	146 000	32 800	3 900	5 100
7411-D	55	2.1654	140	5.5118	66	2.5984	2.0	.08	1.0	.040	178 000	40 000	156 000	35 100	3 600	4 600
7412-D	60	2.3622	150	5.9055	70	2.7559	2.0	.08	1.0	.040	203 000	45 600	190 000	42 700	3 300	4 200
7413-D	65	2.5591	160	6.2992	74	2.9134	2.0	.08	1.0	.040	225 000	50 600	275 000	61 800	3 000	3 900
7414-D	70	2.7559	180	7.0866	84	3.3071	2.5	.10	1.0	.040	276 000	62 000	280 000	62 900	2 800	3 700
7415-D	75	2.9528	190	7.4803	90	3.5433	2.5	.10	1.0	.040	291 000	65 400	310 000	69 700	2 600	3 400
7416-D	80	3.1496	200	7.8740	96	3.7795	2.5	.10	1.0	.040	312 000	70 100	340 000	76 400	2 500	3 300
7417-D	85	3.3465	210	8.2677	104	4.0945	3.0	.12	1.0	.040	332 000	74 200	375 000	84 300	2 300	3 000
7418-D	90	3.5433	225	8.8583	108	4.2520	3.0	.12	1.0	.040	371 000	83 400	440 000	98 900	2 200	2 800
7419-D	95	3.7402	250	9.8425	110	4.3307	3.0	.12	1.0	.040	410 000	92 200	510 000	115 000	2 000	2 600
7420-D	100	3.9370	265	10.4331	120	4.7244	3.0	.12	1.0	.040	449 000	101 000	585 000	132 000	1 900	2 600
7421-D	105	4.1339	290	11.4173	130	5.1181	3.0	.12	1.0	.040	540 000	121 000	670 000	151 000	1 800	2 400
7422-D	110	4.3307	320	12.5984	140	5.5118	3.0	.12	1.0	.040	605 000	136 000	800 000	180 000	1 700	2 300

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.32 and C<sub>0</sub> by 2.94 (single) and C by 0.81 and C<sub>0</sub> by 1.47 (duplex).

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

**7000 Series**  
**29° Angular Contact Ball Bearings**  
**Single Bearing**

**Dynamic and static equivalent radial load and life rating**

**Dynamic equivalent radial load**

$P = F_R$  when  $F_A/F_R \leq 0.80$   
 or  
 $P = 0.39 F_R + 0.76 F_A$  when  $F_A/F_R > 0.80$

P = Dynamic equivalent radial load  
 F<sub>R</sub> = Radial load  
 F<sub>A</sub> = Thrust load

**Static equivalent radial load**

$P_0 = 0.50 F_R + 0.34 F_A$

P<sub>0</sub> is always  $\geq F_R$

P<sub>0</sub> = Static equivalent radial load  
 F<sub>R</sub> = Radial load  
 F<sub>A</sub> = Thrust load

**Life rating**

$L_{10} = \left(\frac{C}{P}\right)^3$  (millions of revolutions)  
 or  
 $L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3$  (Hours)

C = Basic dynamic radial load rating (from single bearing tables)  
 P = Dynamic equivalent radial load  
 n = Speed in rpm

**Minimum Thrust Load For**  
**Angular Contact Ball Bearings**

Satisfactory operation of angular contact ball bearings requires sufficient traction forces between the balls and races to minimize damage caused by sliding or skidding. This is particularly important at high speeds where the inertia forces of the balls and cage and the viscous drag in the lubricant can have a detrimental influence on the rolling conditions.

The minimum required thrust load can be determined from the following formula.

$F_A = A \left(\frac{n}{1000}\right)^2$  Newtons

or  
 $F_A = 0.2248 A \left(\frac{n}{1000}\right)^2$  Pounds

Where, F<sub>A</sub> = Minimum thrust load  
 A = Bearing design factor listed in the following tables  
 n = Speed in RPM

**Minimum Thrust Load A Factor**

Size	A	Size	A	Size	A	Size	A
7100KR	0.06	7120	63.09	7200	0.07	7300	0.11
7101KR	0.08	7122	94.78	7201	0.11	7301	0.15
7102KR	0.11	7124	131.20	7202	0.19	7302	0.29
7103KR	0.20	7126	150.30	7203	0.30	7303	0.63
7104KR	0.37	7128	200.70	7204	0.42	7304	1.19
7105KR	0.52	7130	264.00	7205	0.94	7305	1.85
7106KR	0.95	7132	342.50	7206	1.41	7306	3.45
7107KR	1.50	7134	435.90	7207	2.82	7307	5.77
7108KR	1.83	7136	547.00	7208	4.95	7308	9.31
7109KR	2.88	7138	794.20	7209	5.46	7309	14.26
7110KR	3.37	7140	977.30	7210	6.87	7310	26.44
7111KR	6.14	7142	1289.00	7211	13.36	7311	36.89
7112KR	7.02	7144	1408.00	7212	17.51	7312	50.17
7113KR	7.97	7146	1686.00	7213	25.86	7313	64.73
7114KR	11.45	7148	2003.00	7214	27.74	7314	73.28
7115KR	12.79	7152	2769.00	7215	40.59	7315	110.90
7116KR	20.43	7156	3679.00	7216	41.61	7316	131.40
7117KR	22.59	7164	5481.00	7217	61.05	7317	178.20
7118KR	32.62			7218	95.12	7318	205.60
7119KR	44.04			7219	108.60	7319	252.80
7120KR	39.28			7220	141.50	7320	314.00
7121KR	54.28			7221	169.80	7321	378.20
7122KR	72.46			7222	212.20	7322	516.40
7124KR	82.13			7224	271.90	7324	713.30
7126KR	147.60			7226	369.40	7326	961.80
7128KR	157.90			7228	466.10	7328	1270.00
7130KR	211.10			7230	664.90	7330	1628.00
7132KR	276.80			7232	921.10	7332	2089.00
7134KR	410.40			7234	1182.00	7334	2442.00
7136KR	546.70			7236	1316.00	7336	3061.00
7138KR	600.00			7238	1662.00	7338	3791.00
7140KR	831.20			7240	1965.00	7340	4644.00
7144KR	1485.00			7242	2538.00	7342	5634.00
7148KR	1685.00			7244	3048.00	7344	6774.00
7152KR	2784.00			7246	3822.00	7348	8517.00
7156KR	3121.00			7248	4734.00	7352	11310.00
7160KR	4790.00			7250	5799.00	7356	15430.00
7164KR	5325.00			7252	7034.00		
				7256	7940.00		
				7260	9950.00		
				7264	12310.00		

Note: For Duplex Bearings mounted in tandem, multiply the single-bearing thrust value by the number of bearings in tandem.



**7000 Series**  
**29° Angular Contact Ball Bearings**  
**Single Bearing**

**Dynamic equivalent radial load**  
**and life calculation examples**

Bearing size: 7309  
Speed: 2000 RPM  
Basic dynamic radial load rating (C) = 11800

---

**Case 1**

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 1310  
Equivalent load (P) =  $F_R$  or  $0.39 F_R + 0.76 F_A$   
 $F_A/F_R = 1310/1750 = 0.75$   
Since  $F_A/F_R < 0.80$ ,  $P = F_R = 1750$

$$\text{Life (L}_{10}\text{)} = \left(\frac{C}{P}\right)^3 = \left(\frac{11800}{1750}\right)^3 = 307 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{11800}{1750}\right)^3 \\ &= 2555 \text{ Hrs} \end{aligned}$$

---

**Case 2**

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 2100  
Equivalent load (P) =  $F_R$  or  $0.39 F_R + 0.76 F_A$   
 $F_A/F_R = 2100/1750 = 1.20$   
Since  $F_A/F_R > 0.80$ ,  $P = 0.39 \times 1750 + 0.76 \times 2100 = 2279$

$$\text{Life (L}_{10}\text{)} = \left(\frac{C}{P}\right)^3 = \left(\frac{11800}{2279}\right)^3 = 139 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{11800}{2279}\right)^3 \\ &= 1157 \text{ Hrs} \end{aligned}$$

---

**Case 3**

Thrust load ( $F_A$ ) = 2100  
Equivalent load (P) =  $0.39 F_R + 0.76 F_A$   
 $F_A/F_R = 2100/0 = \infty$   
Since  $F_A/F_R > 0.80$ ,  $P = 0.76 \times 2100 = 1596$

$$\text{Life (L}_{10}\text{)} = \left(\frac{C}{P}\right)^3 = \left(\frac{11800}{1596}\right)^3 = 404 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{11800}{1596}\right)^3 \\ &= 3368 \text{ Hrs} \end{aligned}$$

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**7000-D Series**  
**29° Angular Contact Ball Bearings**  
**Duplex**

**Dynamic and static equivalent radial load and life rating**

**Dynamic equivalent radial load**

DB or DF pair  
 $P = 1.0 F_R + 0.78 F_A$  when  $\frac{F_A}{F_R} \leq 0.80$

$P = 0.63 F_R + 1.24 F_A$  when  $\frac{F_A}{F_R} > 0.80$

Tandem DT  
 $P = 1.0 F_R$  when  $\frac{F_A}{F_R} \leq 0.80$

$P = 0.39 F_R + 0.76 F_A$  when  $\frac{F_A}{F_R} > 0.80$

P = Dynamic equivalent radial load

$F_R$  = Radial load

$F_A$  = Thrust load

**Life rating**

$L_{10} = \left(\frac{C}{P}\right)^3$  (millions of revolutions)

or

$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3$  (Hours)

P = Dynamic equivalent radial load

n = Speed in rpm

For DB or DF mounting:

C = Duplex pair dynamic radial load rating (from duplex bearing tables)

or

C = Single-row dynamic radial load rating times  $(i)^{0.7}$ , where  $i = 2$

For DT tandem mounting:

C = Single-row dynamic radial load rating times  $(i)^{0.7}$ , where  $i =$  number of bearings in set

**Static equivalent radial load**

$P_0 = 1.0 F_R + 0.66 F_A$

$P_0$  is always  $\geq F_R$

$P_0$  = Static equivalent radial load

$F_R$  = Radial load

$F_A$  = Thrust load

**7000-D Series**  
**29° Angular Contact Ball Bearings**  
**Duplex**

**Dynamic equivalent radial load and life calculation examples**

Bearing size: 7309DU (DB or DF pair)  
 Speed: 2000 RPM  
 Duplex pair basic dynamic radial load rating (C) = 19200

Bearing size: 7309DT  
 3 bearings in tandem  
 Speed: 2000 RPM  
 Single-row basic dynamic radial load rating (C) = 11800

**Case 1**

Radial load ( $F_R$ ) = 1750  
 Thrust load ( $F_A$ ) = 1310  
 $F_A/F_R = 1310/1750 = 0.75$   
 Since  $F_A/F_R < 0.80$ , equivalent load  
 $(P) = 1.0 F_R + 0.78 F_A$   
 $= 1.0 \times 1750 + 0.78 \times 1310 = 2772$

$$\text{Life (L}_{10}) = \left(\frac{C}{P}\right)^3 = \left(\frac{19200}{2772}\right)^3 = 332 \times 10^6 \text{ Rev.}$$

or

$$\text{Life (L}_{10\text{h}}) = \frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{19200}{2772}\right)^3$$

$$= 2769 \text{ Hrs}$$

**Case 2**

Radial load ( $F_R$ ) = 1750  
 Thrust load ( $F_A$ ) = 2100  
 $F_A/F_R = 2100/1750 = 1.20$   
 Since  $F_A/F_R > 0.80$ , equivalent load  
 $(P) = 0.63 F_R + 1.24 F_A$   
 $= 0.63 \times 1750 + 1.24 \times 2100 = 3707$

$$\text{Life (L}_{10}) = \left(\frac{C}{P}\right)^3 = \left(\frac{19200}{3707}\right)^3 = 139 \times 10^6 \text{ Rev.}$$

or

$$\text{Life (L}_{10\text{h}}) = \frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{19200}{3707}\right)^3$$

$$= 1158 \text{ Hrs}$$

**Case 3**

Thrust load ( $F_A$ ) = 2100  
 $F_A/F_R = 2100/0 = \infty$   
 Since  $F_A/F_R > 0.80$ , equivalent load  
 $(P) = 0.63 F_R + 1.24 F_A = 1.24 \times 2100 = 2604$

$$\text{Life (L}_{10}) = \left(\frac{C}{P}\right)^3 = \left(\frac{19200}{2604}\right)^3 = 401 \times 10^6 \text{ Rev.}$$

or

$$\text{Life (L}_{10\text{h}}) = \frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{19200}{2604}\right)^3$$

$$= 3340 \text{ Hrs}$$

**Case 1**

Thrust load ( $F_A$ ) = 4200  
 $F_A/F_R = 4200/0 = \infty$   
 Since  $F_A/F_R > 0.80$ , equivalent load  
 $(P) = 0.39 F_R + 0.76 F_A = 0.76 \times 4200 = 3192$   
 Load rating =  $(i)^{0.7} \times 11800$   
 $= (3)^{0.7} \times 11800 = 25460$

$$\text{Life (L}_{10}) = \left(\frac{C}{P}\right)^3 = \left(\frac{25460}{3192}\right)^3 = 507 \times 10^6 \text{ Rev.}$$

or

$$\text{Life (L}_{10\text{h}}) = \frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{25460}{3192}\right)^3$$

$$= 4229 \text{ Hrs}$$

**Case 2**

Radial load ( $F_R$ ) = 3500  
 Thrust load ( $F_A$ ) = 4200  
 $F_A/F_R = 4200/3500 = 1.20$   
 Since  $F_A/F_R > 0.80$ , equivalent load  
 $(P) = 0.39 F_R + 0.76 F_A$   
 $= 0.39 \times 3500 + 0.76 \times 4200 = 4557$   
 Load rating =  $(i)^{0.7} \times 11800$   
 $= (3)^{0.7} \times 11800 = 25460$

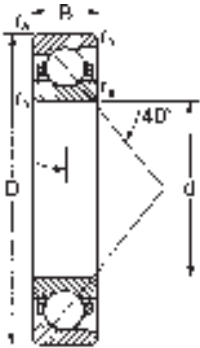
$$\text{Life (L}_{10}) = \left(\frac{C}{P}\right)^3 = \left(\frac{25460}{4557}\right)^3 = 174 \times 10^6 \text{ Rev.}$$

or

$$\text{Life (L}_{10\text{h}}) = \frac{10^6 (C)^3}{60n(P)^3} = \frac{10^6}{60 \times 2000} \left(\frac{25460}{4557}\right)^3$$

$$= 1453 \text{ Hrs}$$





MRC 7000-P Series bearings are similar in design to 7000 Series bearings, but the 7000-P Series bearings have features that give them a greatly increased thrust capacity. They are especially recommended for those applications where maximum thrust capacity is required.

This heavy-duty angular contact ball bearing series is designed with an optimum ball complement and race groove depth, and have a 40° contact angle. 7000-P

bearings are restricted to applications involving primarily thrust loads. They should **not** be used where the bearing will be subjected to radial load exclusively, or combined radial and thrust load where the radial load is predominant.

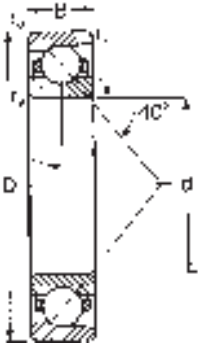
### *Cage Types and Materials*

Furnished in one-piece, inner-ring land-guided, machined brass, phenolic/bakelite composition or special material.

Size	Series	Page
<b>7200P</b>	Light—Single Bearing	<b>136</b>
<b>7200PD</b>	Light—Duplex Set	<b>137</b>
<b>7300P</b>	Medium—Single Bearing	<b>138</b>
<b>7300PD</b>	Medium—Duplex Set	<b>139</b>
<b>7400P/PD</b>	Heavy—Single Bearing and Duplex Set	<b>140</b>
<b>7000P</b>	Equivalent Load and Life	<b>142</b>
<b>7000P</b>	Minimum Load Calculation	<b>142</b>
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<b>7000PD</b>	Equivalent Load and Life	<b>144</b>
<b>7000PD</b>	Life Calculation Examples	<b>145</b>

# 7200-P Light Series (Single Bearings)

# MRC Bearing Services



7200-P Light Series bearings are available in bore sizes ranging from 10 mm to 200 mm. They are used with heavy one-directional thrust loads, or combined radial and thrust loads where the thrust load is predominant.

**Caution:** Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>d</sub>		Static C <sub>0</sub>		Grease	Oil
	d	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	mm	in	N	lbf	N	lbf	RPM	RPM
7200-P	10	.3937	30	1.1811	9	.3543	.64	.025	.30	.012	7 020	1 580	3 200	719	19 000	28 000
7201-P	12	.4724	32	1.2598	10	.3937	.64	.025	.30	.012	7 610	1 710	3 750	843	18 000	26 000
7202-P	15	.5906	35	1.3780	11	.4331	.64	.025	.30	.012	8 840	1 990	4 250	955	17 000	24 000
7203-P	17	.6693	40	1.5748	12	.4724	.64	.025	.30	.012	11 700	2 630	6 000	1 350	15 000	20 000
7204-P	20	.7874	47	1.8504	14	.5512	1.0	.04	.60	.024	14 800	3 330	8 300	1 870	12 000	17 000
7205-P	25	.9843	52	2.0472	15	.5906	1.0	.04	.60	.024	16 800	3 780	10 400	2 340	10 000	15 000
7206-P	30	1.1811	62	2.4409	16	.6299	1.0	.04	.60	.024	21 200	4 770	12 700	2 860	8 500	12 000
7207-P	35	1.3780	72	2.8346	17	.6693	1.0	.04	.60	.024	29 100	6 540	19 300	4 340	8 000	11 000
7208-P	40	1.5748	80	3.1496	18	.7087	1.0	.04	.60	.024	32 500	7 310	22 400	5 040	7 000	9 500
7209-P	45	1.7717	85	3.3465	19	.7480	1.0	.04	.60	.024	39 000	8 770	27 500	6 180	6 700	9 000
7210-P	50	1.9685	90	3.5433	20	.7874	1.0	.04	.60	.024	40 300	9 060	30 000	6 740	6 000	8 000
7211-P	55	2.1654	100	3.9370	21	.8268	1.5	.06	1.0	.040	48 800	11 000	37 500	8 430	5 600	7 500
7212-P	60	2.3622	110	4.3307	22	.8661	1.5	.06	1.0	.040	58 500	13 200	45 500	10 200	5 000	6 700
7213-P	65	2.5591	120	4.7244	23	.9055	1.5	.06	1.0	.040	63 700	14 300	51 000	11 500	4 500	6 000
7214-P	70	2.7559	125	4.9213	24	.9449	1.5	.06	1.0	.040	68 900	15 500	56 000	12 600	4 300	5 600
7215-P	75	2.9528	130	5.1181	25	.9843	1.5	.06	1.0	.040	71 500	16 100	60 000	13 500	4 000	5 300
7216-P	80	3.1496	140	5.5118	26	1.0236	2.0	.08	1.0	.040	83 200	18 700	71 000	16 000	3 800	5 000
7217-P	85	3.3465	150	5.9055	28	1.1024	2.0	.08	1.0	.040	95 600	21 500	83 000	18 700	3 600	4 800
7218-P	90	3.5433	160	6.2992	30	1.1811	2.0	.08	1.0	.040	108 000	24 300	95 000	21 400	3 400	4 500
7219-P	95	3.7402	170	6.6929	32	1.2598	2.0	.08	1.0	.040	124 000	27 900	110 000	24 700	3 200	4 300
7220-P	100	3.9370	180	7.0866	34	1.3386	2.0	.08	1.0	.040	130 000	29 200	125 000	28 100	3 000	4 000
7221-P	105	4.1339	190	7.4803	36	1.4173	2.0	.08	1.0	.040	143 000	32 100	129 000	29 000	2 800	3 800
7222-P	110	4.3307	200	7.8740	38	1.4961	2.0	.08	1.0	.040	153 000	34 400	156 000	35 100	2 600	3 600
7224-P	120	4.7244	215	8.4646	40	1.5748	2.0	.08	1.0	.040	165 000	37 100	163 000	36 600	2 200	3 200
7226-P	130	5.1181	230	9.0551	40	1.5748	2.5	.10	1.0	.040	186 000	41 800	193 000	43 400	1 900	2 800
7228-P	140	5.5118	250	9.8425	42	1.6535	2.5	.10	1.0	.040	199 000	44 700	216 000	48 600	1 800	2 600
7230-P	150	5.9055	270	10.6299	45	1.7717	2.5	.10	1.0	.040	216 000	48 600	260 000	58 500	1 700	2 400
7232-P	160	6.2992	290	11.4173	48	1.8898	2.5	.10	1.0	.040	238 000	53 500	280 000	62 900	1 600	2 200
7234-P	170	6.6929	310	12.2047	52	2.0472	3.0	.12	1.0	.040	265 000	59 600	335 000	75 300	1 600	2 200
7236-P	180	7.0866	320	12.5984	52	2.0472	3.0	.12	1.0	.040	276 000	62 000	355 000	79 800	1 500	2 000
7238-P	190	7.4803	340	13.3858	55	2.1654	3.0	.12	1.0	.040	302 000	67 900	405 000	91 000	1 400	1 900
7240-P	200	7.8740	360	14.1732	58	2.2835	3.0	.12	1.0	.040	319 000	71 700	440 000	98 900	1 300	1 800

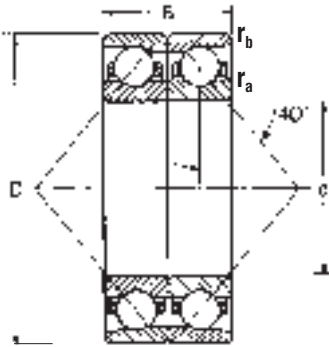
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.75 and C<sub>0</sub> by 3.85.

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

For duplex sets of 7000 and 9000 series bearings see page 237.

Note: ABEC - 1 & 3 stocked as half-pairs, where available.

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>d</sub>		Static C <sub>0</sub>		Grease	Oil
	d	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	mm	in	N	lbf	N	lbf	RPM	RPM
7200-PD	10	.3937	30	1.1811	18	.7087	.64	.025	.30	.012	11 400	2 560	6 400	1 440	16 000	22 000
7201-PD	12	.4724	32	1.2598	20	.7874	.64	.025	.30	.012	12 500	2 810	7 500	1 690	13 000	18 000
7202-PD	15	.5906	35	1.3780	22	.8661	.64	.025	.30	.012	14 300	3 210	8 500	1 910	12 000	17 000
7203-PD	17	.6693	40	1.5748	24	.9449	.64	.025	.30	.012	19 000	4 270	12 000	2 700	11 000	16 000
7204-PD	20	.7874	47	1.8504	28	1.1024	1.0	.04	.60	.024	24 200	5 440	16 600	3 730	9 500	14 000
7205-PD	25	.9843	52	2.0472	30	1.1811	1.0	.04	.60	.024	27 000	6 070	20 800	4 680	8 500	12 000
7206-PD	30	1.1811	62	2.4409	32	1.2598	1.0	.04	.60	.024	34 500	7 760	25 500	5 730	7 500	10 000
7207-PD	35	1.3780	72	2.8346	34	1.3386	1.0	.04	.60	.024	47 500	10 700	39 000	8 770	6 300	8 500
7208-PD	40	1.5748	80	3.1496	36	1.4173	1.0	.04	.60	.024	52 700	11 800	45 000	10 100	5 600	7 500
7209-PD	45	1.7717	85	3.3465	38	1.4961	1.0	.04	.60	.024	62 400	14 000	55 000	12 400	5 300	7 000
7210-PD	50	1.9685	90	3.5433	40	1.5748	1.0	.04	.60	.024	65 000	14 600	60 000	13 500	4 800	6 300
7211-PD	55	2.1654	100	3.9370	42	1.6535	1.5	.06	1.0	.040	79 300	17 800	75 000	16 900	4 500	6 000
7212-PD	60	2.3622	110	4.3307	44	1.7323	1.5	.06	1.0	.040	95 600	21 500	91 600	20 600	4 000	5 300
7213-PD	65	2.5591	120	4.7244	46	1.8110	1.5	.06	1.0	.040	104 000	23 400	100 000	22 500	3 600	4 800
7214-PD	70	2.7559	125	4.9213	48	1.8898	1.5	.06	1.0	.040	112 000	25 200	112 000	25 200	3 400	4 500
7215-PD	75	2.9528	130	5.1181	50	1.9685	1.5	.06	1.0	.040	117 000	26 300	120 000	27 000	3 200	4 300
7216-PD	80	3.1496	140	5.5118	52	2.0472	2.0	.08	1.0	.040	135 000	30 300	140 000	31 500	3 000	4 000
7217-PD	85	3.3465	150	5.9055	56	2.2047	2.0	.08	1.0	.040	156 000	35 100	166 000	37 300	2 800	3 800
7218-PD	90	3.5433	160	6.2992	60	2.3622	2.0	.08	1.0	.040	178 000	40 000	190 000	42 700	2 600	3 600
7219-PD	95	3.7402	170	6.6929	64	2.5197	2.0	.08	1.0	.040	199 000	44 700	220 000	49 500	2 400	3 400
7220-PD	100	3.9370	180	7.0866	68	2.6772	2.0	.08	1.0	.040	212 000	47 700	250 000	56 200	2 200	3 200
7221-PD	105	4.1339	190	7.4803	72	2.8346	2.0	.08	1.0	.040	229 000	51 500	260 000	58 500	2 000	3 000
7222-PD	110	4.3307	200	7.8740	76	2.9921	2.0	.08	1.0	.040	251 000	56 400	310 000	69 700	1 900	2 800
7224-PD	120	4.7244	215	8.4646	80	3.1496	2.0	.08	1.0	.040	270 000	60 700	325 000	73 100	1 700	2 400
7226-PD	130	5.1181	230	9.0551	80	3.1496	2.5	.10	1.0	.040	302 000	67 900	390 000	87 700	1 700	2 400
7228-PD	140	5.5118	250	9.8425	84	3.3071	2.5	.10	1.0	.040	319 000	71 700	430 000	96 700	1 600	2 200
7230-PD	150	5.9055	270	10.6299	90	3.5433	2.5	.10	1.0	.040	351 000	78 900	520 000	117 000	1 500	2 000
7232-PD	160	6.2992	290	11.4173	96	3.7795	2.5	.10	1.0	.040	390 000	87 700	560 000	126 000	1 300	1 700
7234-PD	170	6.6929	310	12.2047	104	4.0945	3.0	.12	1.0	.040	436 000	98 000	655 000	147 000	1 200	1 600
7236-PD	180	7.0866	320	12.5984	104	4.0945	3.0	.12	1.0	.040	449 000	101 000	710 000	160 000	1 100	1 500
7238-PD	190	7.4803	340	13.3858	110	4.3307	3.0	.12	1.0	.040	488 000	110 000	815 000	183 000	1 100	1 500
7240-PD	200	7.8740	360	14.1732	116	4.5669	3.0	.12	1.0	.040	520 000	117 000	880 000	198 000	1 000	1 400

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.08 and C<sub>0</sub> by 1.93.

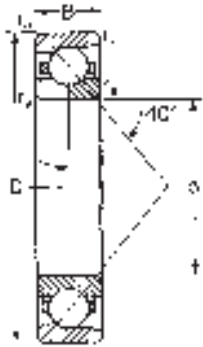
<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

# 7300-P Medium Series (Single Bearings)

# MRC Bearing Services



7300-P Medium Series bearings are available in bore sizes from 10 mm to 200 mm. They can accommodate very heavy one-directional thrust loads, or combined radial and thrust loads where the thrust load is predominant.

**Caution: Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.**

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>d</sub> <sup>4)</sup>		Static C <sub>0</sub>		Grease	Oil
	d	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	mm	in	N	lbf	N	lbf	RPM	RPM
7300-P	10	.3937	35	1.3780	11	.4331	.64	.025	.30	.012	9 360	2 100	4 150	933	18 000	26 000
7301-P	12	.4724	37	1.4567	12	.4724	1.0	.04	.60	.024	11 200	2 520	5 000	1 120	17 000	24 000
7302-P	15	.5906	42	1.6535	13	.5118	1.0	.04	.60	.024	12 700	2 860	6 100	1 370	15 000	20 000
7303-P	17	.6693	47	1.8504	14	.5512	1.0	.04	.60	.024	16 800	3 780	8 500	1 910	13 000	18 000
7304-P	20	.7874	52	2.0472	15	.5906	1.0	.04	.60	.024	18 600	4 180	9 500	2 140	11 000	16 000
7305-P	25	.9843	62	2.4409	17	.6693	1.0	.04	.60	.024	24 200	5 440	13 400	3 010	9 000	13 000
7306-P	30	1.1811	72	2.8346	19	.7480	1.0	.04	.60	.024	32 500	7 310	19 600	4 410	8 000	11 000
7307-P	35	1.3780	80	3.1496	21	.8268	1.5	.06	1.0	.040	39 700	8 920	24 500	5 510	7 500	10 000
7308-P	40	1.5748	90	3.5433	23	.9055	1.5	.06	1.0	.040	47 500	10 700	30 500	6 860	6 700	9 000
7309-P	45	1.7717	100	3.9370	25	.9843	1.5	.06	1.0	.040	59 200	13 300	40 000	8 990	6 000	8 000
7310-P	50	1.9685	110	4.3307	27	1.0630	2.0	.08	1.0	.040	68 900	15 500	52 000	11 700	5 300	7 000
7311-P	55	2.1654	120	4.7244	29	1.1417	2.0	.08	1.0	.040	79 300	17 800	56 000	12 600	4 800	6 300
7312-P	60	2.3622	130	5.1181	31	1.2205	2.0	.08	1.0	.040	90 400	20 300	64 000	14 400	4 500	6 000
7313-P	65	2.5591	140	5.5118	33	1.2992	2.0	.08	1.0	.040	101 000	22 700	80 000	18 000	4 300	5 600
7314-P	70	2.7559	150	5.9055	35	1.3780	2.0	.08	1.0	.040	117 000	26 300	93 000	20 900	3 800	5 000
7315-P	75	2.9528	160	6.2992	37	1.4567	2.0	.08	1.0	.040	127 000	28 600	100 000	22 500	3 600	4 800
7316-P	80	3.1496	170	6.6929	39	1.5354	2.0	.08	1.0	.040	138 000	31 000	110 000	24 700	3 400	4 500
7317-P	85	3.3465	180	7.0866	41	1.6142	2.5	.10	1.0	.040	148 000	33 300	122 000	27 400	3 200	4 300
7318-P	90	3.5433	190	7.4803	43	1.6929	2.5	.10	1.0	.040	159 000	35 700	137 000	30 800	3 000	4 000
7319-P	95	3.7402	200	7.8740	45	1.7717	2.5	.10	1.0	.040	168 000	37 800	150 000	33 700	2 800	3 800
7320-P	100	3.9370	215	8.4646	47	1.8504	2.5	.10	1.0	.040	190 000	42 700	190 000	42 700	2 600	3 600
7321-P	105	4.1339	225	8.8583	49	1.9291	2.5	.10	1.0	.040	203 000	45 600	196 000	44 100	2 400	3 400
7322-P	110	4.3307	240	9.4488	50	1.9685	2.5	.10	1.0	.040	212 000	47 700	228 000	51 300	2 200	3 200
7324-P	120	4.7244	260	10.2362	55	2.1654	2.5	.10	1.0	.040	238 000	53 500	265 000	59 600	1 900	2 800
7326-P	130	5.1181	280	11.0236	58	2.2835	3.0	.12	1.0	.040	276 000	62 000	305 000	68 600	1 800	2 600
7328-P	140	5.5118	300	11.8110	62	2.4409	3.0	.12	1.0	.040	302 000	67 900	345 000	77 600	1 700	2 400
7330-P	150	5.9055	320	12.5984	65	2.5591	3.0	.12	1.0	.040	325 000	73 100	390 000	87 700	1 600	2 200
7332-P	160	6.2992	340	13.3858	68	2.6772	3.0	.12	1.0	.040	345 000	77 600	425 000	95 500	1 500	2 000
7334-P	170	6.6929	360	14.1732	72	2.8346	3.0	.12	1.0	.040	377 000	84 800	490 000	110 000	1 400	1 900
7336-P	180	7.0866	380	14.9606	75	2.9528	3.0	.12	1.0	.040	403 000	90 600	540 000	121 000	1 300	1 800
7338-P	190	7.4803	400	15.7480	78	3.0709	4.0	.16	1.5	.060	416 000	93 500	570 000	128 000	1 200	1 700
7340-P	200	7.8740	420	16.5354	80	3.1496	4.0	.16	1.5	.060	449 000	101 000	655 000	147 000	1 100	1 600

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

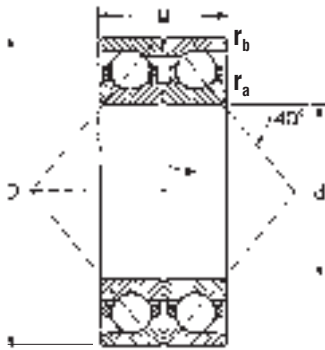
<sup>2)</sup> For thrust rating multiply C by 1.75 and C<sub>0</sub> by 3.85.

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.





Note: ABEC-1 & 3 stocked as half-pairs, where available.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

For duplex sets of 7000 and 9000 series bearings see page 237.

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>d</sub>		Static C <sub>0</sub>		Grease	Oil
	d	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf	RPM
7300-PD	10	.3937	35	1.3780	22	.8661	.64	.025	.30	.012	15 300	3 440	8 300	1 870	15 000	21 000
7301-PD	12	.4724	37	1.4567	24	.9449	1.0	.04	.60	.024	18 200	4 090	10 200	2 290	14 000	19 000
7302-PD	15	.5906	42	1.6535	26	1.0236	1.0	.04	.60	.024	20 300	4 560	12 200	2 740	11 000	16 000
7303-PD	17	.6693	47	1.8504	28	1.1024	1.0	.04	.60	.024	27 600	6 200	17 000	3 820	9 500	14 000
7304-PD	20	.7874	52	2.0472	30	1.1811	1.0	.04	.60	.024	30 200	6 790	19 000	4 270	9 000	13 000
7305-PD	25	.9843	62	2.4409	34	1.3386	1.0	.04	.60	.024	39 000	8 770	27 000	6 070	7 500	10 000
7306-PD	30	1.1811	72	2.8346	38	1.4961	1.0	.04	.60	.024	52 700	11 800	39 000	8 770	6 700	9 000
7307-PD	35	1.3780	80	3.1496	42	1.6535	1.5	.06	1.0	.040	63 700	14 300	49 000	11 000	6 000	8 000
7308-PD	40	1.5748	90	3.5433	46	1.8110	1.5	.06	1.0	.040	76 100	17 100	61 000	13 700	5 300	7 000
7309-PD	45	1.7717	100	3.9370	50	1.9685	1.5	.06	1.0	.040	97 500	21 900	80 000	18 000	4 800	6 300
7310-PD	50	1.9685	110	4.3307	54	2.1260	2.0	.08	1.0	.040	112 000	25 200	104 000	23 400	4 300	5 600
7311-PD	55	2.1654	120	4.7244	58	2.2835	2.0	.08	1.0	.040	130 000	29 200	112 000	25 200	3 800	5 000
7312-PD	60	2.3622	130	5.1181	62	2.4409	2.0	.08	1.0	.040	148 000	33 300	129 000	29 000	3 600	4 800
7313-PD	65	2.5591	140	5.5118	66	2.5984	2.0	.08	1.0	.040	165 000	37 100	160 000	36 000	3 200	4 300
7314-PD	70	2.7559	150	5.9055	70	2.7559	2.0	.08	1.0	.040	190 000	42 700	186 000	41 800	3 000	4 000
7315-PD	75	2.9528	160	6.2992	74	2.9134	2.0	.08	1.0	.040	208 000	46 800	200 000	45 000	2 800	3 800
7316-PD	80	3.1496	170	6.6929	78	3.0709	2.0	.08	1.0	.040	225 000	50 600	220 000	49 500	2 600	3 600
7317-PD	85	3.3465	180	7.0866	82	3.2283	2.5	.10	1.0	.040	238 000	53 500	245 000	55 100	2 400	3 400
7318-PD	90	3.5433	190	7.4803	86	3.3858	2.5	.10	1.0	.040	255 000	57 300	270 000	60 700	2 200	3 200
7319-PD	95	3.7402	200	7.8740	90	3.5433	2.5	.10	1.0	.040	276 000	62 000	300 000	67 400	2 000	3 000
7320-PD	100	3.9370	215	8.4646	94	3.7008	2.5	.10	1.0	.040	307 000	69 000	380 000	85 400	1 900	2 800
7321-PD	105	4.1339	225	8.8583	98	3.8583	2.5	.10	1.0	.040	325 000	73 100	390 000	87 700	1 800	2 600
7322-PD	110	4.3307	240	9.4488	100	3.9370	2.5	.10	1.0	.040	345 000	77 600	455 000	102 000	1 700	2 400
7324-PD	120	4.7244	260	10.2362	110	4.3307	2.5	.10	1.0	.040	390 000	87 700	530 000	119 000	1 600	2 200
7326-PD	130	5.1181	280	11.0236	116	4.5669	3.0	.12	1.0	.040	449 000	101 000	610 000	137 000	1 500	2 000
7328-PD	140	5.5118	300	11.8110	124	4.8819	3.0	.12	1.0	.040	488 000	110 000	695 000	156 000	1 400	1 900
7330-PD	150	5.9055	320	12.5984	130	5.1181	3.0	.12	1.0	.040	540 000	121 000	780 000	175 000	1 200	1 700
7332-PD	160	6.2992	340	13.3858	136	5.3543	3.0	.12	1.0	.040	553 000	124 000	850 000	191 000	1 200	1 600
7334-PD	170	6.6929	360	14.1732	144	5.6693	3.0	.12	1.0	.040	605 000	136 000	965 000	217 000	1 000	1 500
7336-PD	180	7.0866	380	14.9606	150	5.9055	3.0	.12	1.0	.040	650 000	146 000	1 100 000	247 000	950	1 400
7338-PD	190	7.4803	400	15.7480	156	6.1417	4.0	.16	1.5	.060	676 000	152 000	1 160 000	261 000	950	1 400
7340-PD	200	7.8740	420	16.5354	160	6.2992	4.0	.16	1.5	.060	741 000	167 000	1 320 000	297 000	880	1 300

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.08 and C<sub>0</sub> by 1.93.

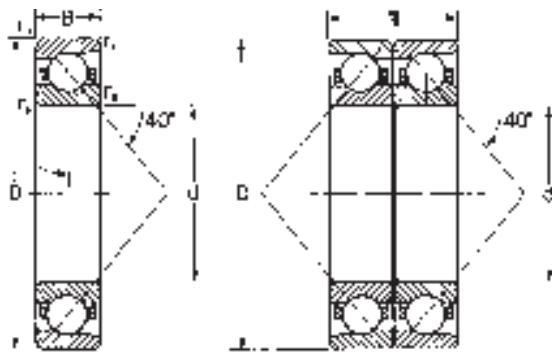
<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

# 7400-P and 7400-PD Heavy Series

# MRC Bearing Services



Note: ABEC 1 & 3 stocked as half-pairs where available.

7400-P Series bearings are similar to the 7200-P and 7300-P Series, but are heavier sectioned, and are used for very heavy thrust loads or combined radial and thrust loads where the thrust load is predominant.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

For duplex sets of 7000 and 9000 series bearings see page 237.

**Caution: Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.**

Values for -D bearings are for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>d</sub> <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
											N	lbf	N	lbf		
7405P	25	.9843	80	3.1496	21	.8268	1.5	.060	1.0	.040	39 700	8 920	23 600	5 310	7 000	10 000
7406P	30	1.1811	90	3.5433	23	.9055	1.5	.060	1.0	.040	47 500	10 700	29 000	6 520	6 300	9 000
7407P	35	1.3780	100	3.9370	25	.9843	1.5	.060	1.0	.040	60 500	13 600	38 000	8 540	5 600	7 500
7408P	40	1.5748	110	4.3307	27	1.0630	2.0	.080	1.0	.040	70 200	15 800	45 000	10 100	5 300	7 000
7409P	45	1.7717	120	4.7244	29	1.1417	2.0	.080	1.0	.040	85 200	19 200	55 000	12 400	4 800	6 300
7410P	50	1.9685	130	5.1181	31	1.2205	2.0	.080	1.0	.040	95 600	21 500	64 000	14 400	4 300	6 000
7411P	55	2.1654	140	5.5118	33	1.2992	2.0	.080	1.0	.040	111 000	25 000	76 500	17 200	4 000	5 600
7412P	60	2.3622	150	5.9055	35	1.3780	2.0	.080	1.0	.040	119 000	26 800	86 500	19 400	3 600	5 000
7413P	65	2.5591	160	6.2992	37	1.4567	2.0	.080	1.0	.040	130 000	29 200	96 500	21 700	3 400	4 800
7414P	70	2.7559	180	7.0866	42	1.6535	2.5	.100	1.0	.040	159 000	35 700	127 000	28 600	3 000	4 300
7415P	75	2.9528	190	7.4803	45	1.7717	2.5	.100	1.0	.040	168 000	37 800	140 000	31 500	2 800	4 000
7416P	80	3.1496	200	7.8740	48	1.8898	2.5	.100	1.0	.040	183 000	41 100	156 000	35 100	2 600	3 800
7417P	85	3.3465	210	8.2677	52	2.0472	3.0	.120	1.0	.040	190 000	42 700	166 000	37 300	2 500	3 600
7418P	90	3.5433	225	8.8583	54	2.1260	3.0	.120	1.0	.040	216 000	48 600	200 000	45 000	2 400	3 400
7419P	95	3.7402	250	9.8425	55	2.1654	3.0	.120	1.0	.040	251 000	56 400	245 000	55 100	2 200	3 000
7420P	100	3.9370	265	10.4331	60	2.3622	3.0	.120	1.0	.040	276 000	62 000	275 000	61 800	2 000	2 800
7421P	105	4.1339	290	11.4173	65	2.5591	3.0	.120	1.0	.040	265 000	59 600	280 000	62 900	1 900	2 600

## 7400-PD

7405PD	25	.9843	80	3.1496	42	1.6535	1.5	.060	1.0	.040	65 000	14 500	47 500	10 600	5 600	8 000
7406PD	30	1.1811	90	3.5433	46	1.8110	1.5	.060	1.0	.040	78 000	17 400	58 500	13 000	5 000	7 200
7407PD	35	1.3780	100	3.9370	50	1.9685	1.5	.060	1.0	.040	97 500	22 100	76 500	17 100	4 500	6 000
7408PD	40	1.5748	110	4.3307	54	2.1260	2.0	.080	1.0	.040	114 000	25 700	90 000	20 200	4 300	5 600
7409PD	45	1.7717	120	4.7244	58	2.2835	2.0	.080	1.0	.040	138 000	31 200	110 000	24 800	3 800	5 000
7410PD	50	1.9685	130	5.1181	62	2.4409	2.0	.080	1.0	.040	156 000	34 900	129 000	28 800	3 400	4 800
7411PD	55	2.1654	140	5.5118	66	2.5984	2.0	.080	1.0	.040	182 000	40 600	153 000	34 400	3 200	4 500
7412PD	60	2.3622	150	5.9055	70	2.7559	2.0	.080	1.0	.040	195 000	43 600	173 000	38 800	2 800	4 000
7413PD	65	2.5591	160	6.2992	74	2.9134	2.0	.080	1.0	.040	212 000	47 400	193 000	43 400	2 700	3 800
7414PD	70	2.7559	180	7.0866	84	3.3071	2.5	.100	1.0	.040	260 000	58 000	255 000	57 200	2 400	3 400
7415PD	75	2.9528	190	7.4803	90	3.5433	2.5	.100	1.0	.040	276 000	61 400	280 000	63 000	2 200	3 200
7416PD	80	3.1496	200	7.8740	96	3.7795	2.5	.100	1.0	.040	296 000	66 500	310 000	69 700	2 000	3 000
7417PD	85	3.3465	210	8.2677	104	4.0945	3.0	.120	1.0	.040	307 000	69 400	335 000	74 600	2 000	2 800
7418PD	90	3.5433	225	8.8583	108	4.2520	3.0	.120	1.0	.040	351 000	78 900	400 000	89 900	1 900	2 700
7419PD	95	3.7402	250	9.8425	110	4.3307	3.0	.120	1.0	.040	410 000	92 200	490 000	110 000	1 800	2 400
7420PD	100	3.9370	265	10.4331	120	4.7244	3.0	.120	1.0	.040	449 000	101 000	550 000	124 000	1 600	2 200
7421PD	105	4.1339	290	11.4173	130	5.1181	3.0	.120	1.0	.040	436 000	96 900	560 000	126 000	1 500	2 000

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.75 and C<sub>0</sub> by 3.85 (single) and C by 1.08 and C<sub>0</sub> by 1.93 (duplex).

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

For phenolic composition cage, multiply by 1.33 for both grease and oil. For phenolic composition cage, ABEC-5 or 7, multiply by 1.86 for both grease and oil. For pressed steel cage, ABEC-1, multiply by 0.67 for grease and 0.80 for oil. The speed rating adjustment factors have been determined through historical application and practice. For a more complete explanation, see page 276.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



## 7000-P Series 40° Angular Contact Ball Bearings Single Bearing

### Dynamic and static equivalent radial load and life rating

#### Dynamic equivalent radial load

$$P = F_R \quad \text{when } F_A/F_R \leq 1.14$$

or

$$P = 0.35 F_R + 0.57 F_A \quad \text{when } F_A/F_R > 1.14$$

P = Dynamic equivalent radial load

F<sub>R</sub> = Radial load

F<sub>A</sub> = Thrust load

#### Static equivalent radial load

$$P_0 = 0.5 F_R + 0.26 F_A$$

P<sub>0</sub> is always ≥ F<sub>R</sub>

P<sub>0</sub> = Static equivalent radial load

F<sub>R</sub> = Radial load

F<sub>A</sub> = Thrust load

#### Life rating

$$L_{10} = \left(\frac{C}{P}\right)^3 \quad (\text{millions of revolutions})$$

or

$$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 \quad (\text{Hours})$$

C = Basic dynamic radial load rating (from single bearing tables)

P = Dynamic equivalent radial load

n = Speed in rpm

### Minimum Thrust Load For Angular Contact Ball Bearings

Satisfactory operation of angular contact ball bearings requires sufficient traction forces between the balls and races to minimize damage caused by sliding or skidding. This is particularly important at high speeds where the inertia forces of the balls and cage and the viscous drag in the lubricant can have a detrimental influence on the rolling conditions.

The minimum required thrust load can be determined from the following formula.

$$F_A = A \left(\frac{n}{1000}\right)^2 \text{ Newtons}$$

or

$$F_A = 0.2248 A \left(\frac{n}{1000}\right)^2 \text{ Pounds}$$

Where, F<sub>A</sub> = Minimum thrust load

A = Bearing design factor listed in the following tables

n = Speed in RPM

#### Minimum Thrust Load A Factor

Size	A	Size	A
7200P	0.23	7300P	0.41
7201P	0.29	7301P	0.59
7202P	0.42	7302P	0.85
7203P	0.74	7303P	1.53
7204P	1.32	7304P	1.91
7205P	1.90	7305P	3.85
7206P	3.45	7306P	7.39
7207P	6.73	7307P	11.66
7208P	9.28	7308P	17.31
7209P	13.13	7309P	29.08
7210P	15.48	7310P	36.26
7211P	23.88	7311P	57.36
7212P	35.31	7312P	77.30
7213P	44.55	7313P	111.40
7214P	53.74	7314P	144.60
7215P	61.15	7315P	182.70
7216P	84.07	7316P	215.80
7217P	112.90	7317P	269.40
7218P	148.50	7318P	332.30
7219P	191.90	7319P	405.70
7220P	224.10	7320P	629.40
7221P	282.70	7321P	673.40
7222P	352.10	7322P	904.70
7224P	450.50	7324P	1227.00
7226P	604.70	7326P	1631.00
7228P	761.60	7328P	2128.00
7230P	1074.00	7330P	2731.00
7232P	1314.00	7332P	3198.00
7234P	1777.00	7334P	3717.00
7236P	1981.00	7336P	5006.00
7238P	2499.00	7338P	5739.00
7240P	3081.00	7340P	7048.00
		7405P	10.80
		7406P	16.17
		7407P	27.54
		7408P	38.49
		7409P	58.46
		7410P	78.46
		7411P	111.70
		7412P	143.60
		7413P	181.90
		7414P	309.20
		7415P	376.40
		7416P	452.40
		7417P	542.30
		7418P	724.60
		7419P	1083.00
		7420P	1387.00
		7421P	1546.00

Note: For Duplex Bearings mounted in tandem, multiply the single-bearing thrust value by the number of bearings in tandem.

## 7000-P Series 40° Angular Contact Ball Bearings Single Bearing

### Dynamic equivalent radial load and life calculation examples

Bearing size: 7309 P  
Speed: 2000 RPM  
Basic dynamic radial load rating (C) = 13300

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#### Case 1

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 1960  
 $F_A/F_R = 1960/1750 = 1.12$   
Since  $F_A/F_R < 1.14$ , equivalent load ( $P$ ) =  $F_R = 1750$

$$\text{Life (L}_{10}) = \left(\frac{C}{P}\right)^3 = \left(\frac{13300}{1750}\right)^3 = 439 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13300}{1750}\right)^3 \\ &= 3658 \text{ Hrs} \end{aligned}$$

---

#### Case 2

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 2450  
 $F_A/F_R = 2450/1750 = 1.40$   
Since  $F_A/F_R > 1.14$ , equivalent load ( $P$ ) =  $0.35 F_R + 0.57 F_A$   
 $P = 0.35 \times 1750 + 0.57 \times 2450 = 2009$

$$\text{Life (L}_{10}) = \left(\frac{C}{P}\right)^3 = \left(\frac{13300}{2009}\right)^3 = 290 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13300}{2009}\right)^3 \\ &= 2418 \text{ Hrs} \end{aligned}$$

---

#### Case 3

Thrust load ( $F_A$ ) = 2450  
 $F_A/F_R = 2450/0 = \infty$   
Since  $F_A/F_R > 1.14$ , equivalent load ( $P$ ) =  $0.35 F_R + 0.57 F_A$   
 $P = 0.57 \times 2450 = 1397$

$$\text{Life (L}_{10}) = \left(\frac{C}{P}\right)^3 = \left(\frac{13300}{1397}\right)^3 = 863 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13300}{1397}\right)^3 \\ &= 7191 \text{ Hrs} \end{aligned}$$

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**7000-PD Series**  
**40° Angular Contact Ball Bearings**  
**Duplex**

**Dynamic and static equivalent radial load and life rating**

**Dynamic equivalent radial load**

DB or DF pair  
 $P = 1.0 F_R + 0.55 F_A$  when  $\frac{F_A}{F_R} \leq 1.14$

$P = 0.57 F_R + 0.93 F_A$  when  $\frac{F_A}{F_R} > 1.14$

Tandem DT  
 $P = 1.0 F_R$  when  $\frac{F_A}{F_R} \leq 1.14$

$P = 0.35 F_R + 0.57 F_A$  when  $\frac{F_A}{F_R} > 1.14$

P = Dynamic equivalent radial load

$F_R$  = Radial load

$F_A$  = Thrust load

**Life rating**

$L_{10} = \left(\frac{C}{P}\right)^3$  (millions of revolutions)

or

$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3$  (Hours)

P = Dynamic equivalent radial load

n = Speed in rpm

For DB or DF mounting:

C = Duplex pair dynamic radial load rating (from duplex bearing tables)

or

C = Single-row dynamic radial load rating times  $(i)^{0.7}$ , where  $i = 2$

For DT tandem mounting:

C = Single-row dynamic radial load rating times  $(i)^{0.7}$ , where  $i =$  number of bearings in set

**Static equivalent radial load**

$P_0 = 1.0 F_R + 0.52 F_A$

$P_0$  is always  $\geq F_R$

$P_0$  = Static equivalent radial load

$F_R$  = Radial load

$F_A$  = Thrust load

## 7000-PD Series 40° Angular Contact Ball Bearings Duplex

### Dynamic equivalent radial load and life calculation examples

Bearing size: 7309PDU (DB or DF pair)  
Speed: 2000 RPM  
Duplex pair basic dynamic radial load rating (C) = 21900

#### Case 1

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 1960  
 $F_A/F_R = 1960/1750 = 1.12$   
Since  $F_A/F_R < 1.14$ , equivalent load  
(P) =  $1.0 F_R + 0.55 F_A$   
 $= 1.0 \times 1750 + 0.55 \times 1960 = 2828$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21900}{2828}\right)^3 = 464 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21900}{2828}\right)^3$   
 $= 3870$  Hrs

#### Case 2

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 2450  
 $F_A/F_R = 2450/1750 = 1.40$   
Since  $F_A/F_R > 1.14$ , equivalent load  
(P) =  $0.57 F_R + 0.93 F_A$   
 $= 0.57 \times 1750 + 0.93 \times 2450 = 3276$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21900}{3276}\right)^3 = 299 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21900}{3276}\right)^3$   
 $= 2490$  Hrs

#### Case 3

Thrust load ( $F_A$ ) = 2450  
 $F_A/F_R = 2450/0 = \infty$   
Since  $F_A/F_R > 1.14$ , equivalent load  
(P) =  $0.57 F_R + 0.93 F_A = 0.93 \times 2450 = 2279$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21900}{2279}\right)^3 = 887 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21900}{2279}\right)^3$   
 $= 7395$  Hrs

Bearing size: 7309 PDT  
3 bearings in tandem  
Speed: 2000 RPM  
Single-row basic dynamic radial load rating (C) = 13300

#### Case 1

Thrust load ( $F_A$ ) = 4200  
 $F_A/F_R = 4200/0 = \infty$   
Since  $F_A/F_R > 1.14$ , equivalent load  
(P) =  $0.35 F_R + 0.57 F_A = 0.57 \times 4200 = 2394$   
Load rating = (i)<sup>0.7</sup> × 13300  
 $= (3)^{0.7} \times 13300 = 28697$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{28697}{2394}\right)^3 = 1722 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{28697}{2394}\right)^3$   
 $= 14353$  Hrs

#### Case 2

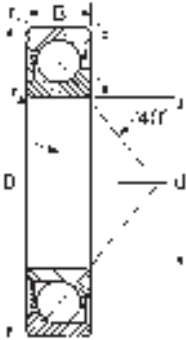
Radial load ( $F_R$ ) = 3500  
Thrust load ( $F_A$ ) = 4200  
 $F_A/F_R = 4200/3500 = 1.20$   
Since  $F_A/F_R > 1.14$ , equivalent load  
(P) =  $0.35 F_R + 0.57 F_A$   
 $= 0.35 \times 3500 + 0.57 \times 4200 = 3619$   
Load rating = (i)<sup>0.7</sup> × 13300  
 $= (3)^{0.7} \times 13300 = 28697$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{28697}{3619}\right)^3 = 499 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{28697}{3619}\right)^3$   
 $= 4155$  Hrs

#### Case 4

Radial load ( $F_R$ ) = 1750  
 $F_A/F_R = 0/1750 = 0$   
Since  $F_A/F_R < 1.14$ , equivalent load  
(P) =  $1.0 F_R + 0.55 F_A = 1.0 \times 1750 = 1750$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21900}{1750}\right)^3 = 1960 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21900}{1750}\right)^3$   
 $= 16332$  Hrs







MRC angular contact ball bearings with a PJ suffix have one heavy race shoulder and one counterbored race shoulder on the outer ring; opposing one heavy race shoulder and one counterbored race shoulder on the inner ring. Because of this construction, it is possible for this bearing to incorporate a greater number of balls than a deep groove, nonfilling notch bearing. The combination of maximum ball complement, optimum race groove depth, and the 40° contact angle results in high thrust load carrying capacity.

MRC 7000-PJ Series bearings are particularly suitable for positions where the thrust is always present in **one** direction. They should **not** be used where the bearing is subjected to radial load only; or combined radial and thrust load where the radial load is predominant. When heavy thrust must be taken in **both** directions, the PJD series angular contact ball bearings may be mounted in a back-to-back or face-to-face duplex arrangement with another angular contact bearing.

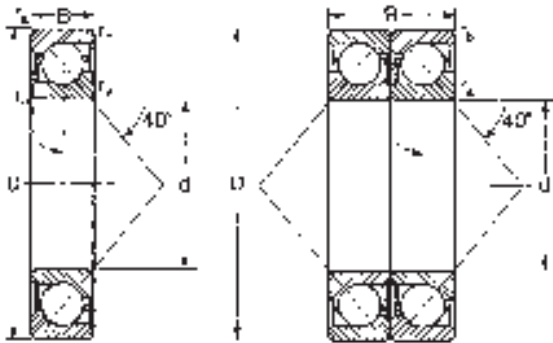
MRC 7000-PJ Series bearings are available with either pressed brass or machined brass, ball centered cages. The low shoulder diameters on the nonthrust sides of the inner and outer rings, combined with large clearances between the land diameters and the cage, allow for large quantities of oil to flow through these bearings. The increased oil flow reduces operating temperature and theoretically increases bearing life.

ABEC-3 bore tolerances reduce the range of interference fits between the shaft and bearing bore. These tighter tolerances result in closer control of preload and minimize the risk of thermal runaway.

Size	Series	Page
<b>7200-PJ</b>	Light—Single Bearing	<b>148</b>
<b>7200-PJD</b>	Light—Duplex Set	<b>148</b>
<b>7300-PJ</b>	Medium—Single Bearing	<b>149</b>
<b>7300-PJD</b>	Medium—Duplex Set	<b>149</b>
<b>7400-PJ</b>	Heavy—Single Bearing	<b>150</b>
<b>7400-PJD</b>	Heavy—Duplex Set	<b>150</b>
<b>7000-PJ</b>	Equivalent Load and Life	<b>152</b>
<b>7000-PJ</b>	Minimum Load Calculations	<b>152</b>
<b>7000-PJ</b>	Life Calculation Examples	<b>153</b>
<b>7000-PJD</b>	Equivalent Load and Life	<b>154</b>
<b>7000-PJD</b>	Life Calculation Examples	<b>154</b>

# 7200-PJ Light Series and 7200-PJD Light Series, Duplex

# MRC Bearing Services



Note: ABEC 1 & 3 stocked as half-pairs, where available.

7200-PJ and -PJD Series bearings are used for heavy one-directional thrust loads, or combined radial and thrust loads where the thrust load is predominant.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

**Caution:** Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.

Values for -PJD bearings are for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter		Width		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
	d mm	in	D mm	in	B mm	in	r <sub>a</sub>		r <sub>b</sub>		Dynamic C <sub>d</sub> <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
							mm	in	mm	in	N	lbf	N	lbf		
7205-PJ	25	.9843	52	2.0472	15	.5906	1.0	.04	.60	.024	15 600	3 510	10 200	2 290	10 000	15 000
7206-PJ	30	1.1811	62	2.4409	16	.6299	1.0	.04	.60	.024	23 800	5 350	15 600	3 510	8 500	12 000
7207-PJ	35	1.3780	72	2.8346	17	.6693	1.0	.04	.60	.024	30 700	6 900	20 800	4 680	8 000	11 000
7208-PJ	40	1.5748	80	3.1496	18	.7087	1.0	.04	.60	.024	36 400	8 180	26 000	5 850	7 000	9 500
7209-PJ	45	1.7717	85	3.3465	19	.7480	1.0	.04	.60	.024	37 700	8 480	28 000	6 300	6 700	9 000
7210-PJ	50	1.9685	90	3.5433	20	.7874	1.0	.04	.60	.024	39 000	8 770	30 500	6 860	6 000	8 000
7211-PJ	55	2.1654	100	3.9370	21	.8268	1.5	.06	1.0	.040	48 800	11 000	38 000	8 540	5 600	7 500
7212-PJ	60	2.3622	110	4.3307	22	.8661	1.5	.06	1.0	.040	57 200	12 900	45 500	10 200	5 000	6 700
7213-PJ	65	2.5591	120	4.7244	23	.9055	1.5	.06	1.0	.040	66 300	14 900	54 000	12 100	4 500	6 000
7214-PJ	70	2.7559	125	4.9213	24	.9449	1.5	.06	1.0	.040	71 500	16 100	60 000	13 500	4 300	5 600
7215-PJ	75	2.9528	130	5.1181	25	.9843	1.5	.06	1.0	.040	72 800	16 400	64 000	14 400	4 000	5 300
7216-PJ	80	3.1496	140	5.5118	26	1.0236	2.0	.08	1.0	.040	83 200	18 700	73 500	16 500	3 800	5 000
7217-PJ	85	3.3465	150	5.9055	28	1.1024	2.0	.08	1.0	.040	95 600	21 500	83 000	18 700	3 600	4 800
7218-PJ	90	3.5433	160	6.2992	30	1.1811	2.0	.08	1.0	.040	108 000	24 300	96 500	21 700	3 400	4 500

## 7200-PJD

7205-PJD	25	.9843	52	2.0472	30	1.1811	1.0	.04	.60	.024	25 100	5 640	20 400	4 590	8 500	12 000
7206-PJD	30	1.1811	62	2.4409	32	1.2598	1.0	.04	.60	.024	39 000	8 770	31 000	6 970	7 500	10 000
7207-PJD	35	1.3780	72	2.8346	34	1.3386	1.0	.04	.60	.024	50 700	11 400	41 500	9 330	6 300	8 500
7208-PJD	40	1.5748	80	3.1496	36	1.4173	1.0	.04	.60	.024	59 200	13 300	52 000	11 700	5 600	7 500
7209-PJD	45	1.7717	85	3.3465	38	1.4961	1.0	.04	.60	.024	61 800	13 900	56 000	12 600	5 300	7 000
7210-PJD	50	1.9685	90	3.5433	40	1.5748	1.0	.04	.60	.024	63 700	14 300	61 000	13 700	4 800	6 300
7211-PJD	55	2.1654	100	3.9370	42	1.6535	1.5	.06	1.0	.040	78 000	17 500	76 500	17 200	4 500	6 000
7212-PJD	60	2.3622	110	4.3307	44	1.7323	1.5	.06	1.0	.040	93 600	21 000	91 500	20 600	4 000	5 300
7213-PJD	65	2.5591	120	4.7244	46	1.8110	1.5	.06	1.0	.040	108 000	24 300	108 000	24 300	3 600	4 800
7214-PJD	70	2.7559	125	4.9213	48	1.8898	1.5	.06	1.0	.040	114 000	25 600	118 000	26 500	3 400	4 500
7215-PJD	75	2.9528	130	5.1181	50	1.9685	1.5	.06	1.0	.040	119 000	26 800	127 000	28 600	3 200	4 300
7216-PJD	80	3.1496	140	5.5118	52	2.0472	2.0	.08	1.0	.040	135 000	30 400	146 000	32 800	3 000	4 000
7217-PJD	85	3.3465	150	5.9055	56	2.2047	2.0	.08	1.0	.040	156 000	35 100	166 000	37 300	2 800	3 800
7218-PJD	90	3.5433	160	6.2992	60	2.3622	2.0	.08	1.0	.040	178 000	40 000	193 000	43 400	2 600	3 600

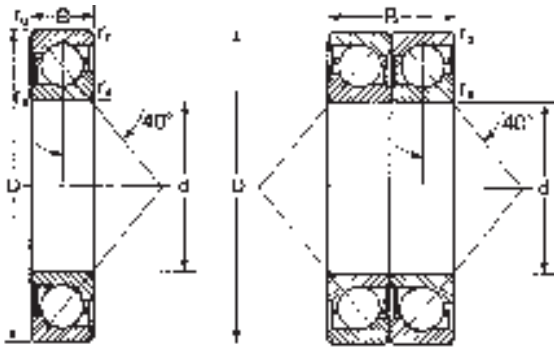
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.75 and C<sub>0</sub> by 3.85 (single) and C by 1.08 and C<sub>0</sub> by 1.93 (duplex).

<sup>3)</sup> Listed values are for pressed brass and steel or polyamide cage.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



Note: ABEC 1 & 3 stocked as half-pairs, where available.

7300-PJ and -PJD Series bearings are used for very heavy one-directional thrust loads, or combined radial and thrust loads where the thrust load is predominant.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

**Caution:** Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.

Values for -PJD bearings are for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>d</sub> <sup>4)</sup>		Static C <sub>0</sub>		Grease	Oil
	d	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	mm	in	N	lbf	N	lbf	RPM	RPM
7304-PJ	20	.7874	52	2.0472	15	.5906	1.0	.04	.60	.024	19 000	4 270	10 400	2 340	11 000	16 000
7305-PJ	25	.9843	62	2.4409	17	.6693	1.0	.04	.60	.024	26 000	5 850	15 600	3 510	9 000	13 000
7306-PJ	30	1.1811	72	2.8346	19	.7480	1.0	.04	.60	.024	34 500	7 760	21 200	4 770	8 000	11 000
7307-PJ	35	1.3780	80	3.1496	21	.8268	1.5	.06	1.0	.040	39 000	8 770	24 500	5 510	7 500	10 000
7308-PJ	40	1.5748	90	3.5433	23	.9055	1.5	.06	1.0	.040	49 400	11 100	33 500	7 530	6 700	9 000
7309-PJ	45	1.7717	100	3.9370	25	.9843	1.5	.06	1.0	.040	60 500	13 600	41 500	9 330	6 000	8 000
7310-PJ	50	1.9685	110	4.3307	27	1.0630	2.0	.08	1.0	.040	74 100	16 700	51 000	11 500	5 300	7 000
7311-PJ	55	2.1654	120	4.7244	29	1.1417	2.0	.08	1.0	.040	85 200	19 200	60 000	13 500	4 800	6 300
7312-PJ	60	2.3622	130	5.1181	31	1.2205	2.0	.08	1.0	.040	95 600	21 500	69 500	15 600	4 500	6 000
7313-PJ	65	2.5591	140	5.5118	33	1.2992	2.0	.08	1.0	.040	108 000	24 300	80 000	18 000	4 300	5 600
7314-PJ	70	2.7559	150	5.9055	35	1.3780	2.0	.08	1.0	.040	119 000	26 800	90 000	20 200	3 800	5 000
7315-PJ	75	2.9528	160	6.2992	37	1.4567	2.0	.08	1.0	.040	133 000	29 900	106 000	23 800	3 600	4 800
7316-PJ	80	3.1496	170	6.6929	39	1.5354	2.0	.08	1.0	.040	143 000	32 200	118 000	26 500	3 400	4 500
7317-PJ	85	3.3465	180	7.0866	41	1.6142	2.5	.10	1.0	.040	153 000	34 400	132 000	29 700	3 200	4 300
7318-PJ	90	3.5433	190	7.4803	43	1.6929	2.5	.10	1.0	.040	165 000	37 100	146 000	32 800	3 000	4 000
7319-PJ	95	3.7402	200	7.8740	45	1.7717	2.5	.10	1.0	.040	178 000	40 000	163 000	36 600	2 800	3 800

### 7300-PJD

7304-PJD	20	.7874	52	2.0472	30	1.1811	1.0	.04	.60	.024	30 700	6 900	20 800	4 680	9 000	13 000
7305-PJD	25	.9843	62	2.4409	34	1.3386	1.0	.04	.60	.024	42 300	9 510	31 000	6 970	7 500	10 000
7306-PJD	30	1.1811	72	2.8346	38	1.4961	1.0	.04	.60	.024	55 900	12 600	42 500	9 550	6 700	9 000
7307-PJD	35	1.3780	80	3.1496	42	1.6535	1.5	.06	1.0	.040	62 400	14 000	49 000	11 000	6 000	8 000
7308-PJD	40	1.5748	90	3.5433	46	1.8110	1.5	.06	1.0	.040	79 300	17 800	65 500	14 700	5 300	7 000
7309-PJD	45	1.7717	100	3.9370	50	1.9685	1.5	.06	1.0	.040	97 500	21 900	81 500	18 300	4 800	6 300
7310-PJD	50	1.9685	110	4.3307	54	2.1260	2.0	.08	1.0	.040	119 000	26 800	102 000	22 900	4 300	5 600
7311-PJD	55	2.1654	120	4.7244	58	2.2835	2.0	.08	1.0	.040	138 000	31 000	120 000	27 000	3 800	5 000
7312-PJD	60	2.3622	130	5.1181	62	2.4409	2.0	.08	1.0	.040	156 000	35 100	140 000	31 500	3 600	4 800
7313-PJD	65	2.5591	140	5.5118	66	2.5984	2.0	.08	1.0	.040	174 000	39 100	160 000	36 000	3 200	4 300
7314-PJD	70	2.7559	150	5.9055	70	2.7559	2.0	.08	1.0	.040	195 000	43 800	180 000	40 500	3 000	4 000
7315-PJD	75	2.9528	160	6.2992	74	2.9134	2.0	.08	1.0	.040	212 000	47 700	212 000	47 700	2 800	3 800
7316-PJD	80	3.1496	170	6.6929	78	3.0709	2.0	.08	1.0	.040	229 000	51 500	236 000	53 100	2 600	3 600
7317-PJD	85	3.3465	180	7.0866	82	3.2283	2.5	.10	1.0	.040	251 000	56 400	265 000	59 600	2 400	3 400
7318-PJD	90	3.5433	190	7.4803	86	3.3858	2.5	.10	1.0	.040	270 000	60 700	290 000	65 200	2 200	3 200
7319-PJD	95	3.7402	200	7.8740	90	3.5433	2.5	.10	1.0	.040	286 000	64 300	325 000	73 100	2 000	3 000

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.75 and C<sub>0</sub> by 3.85 (single) and C by 1.08 and C<sub>0</sub> by 1.93 (duplex).

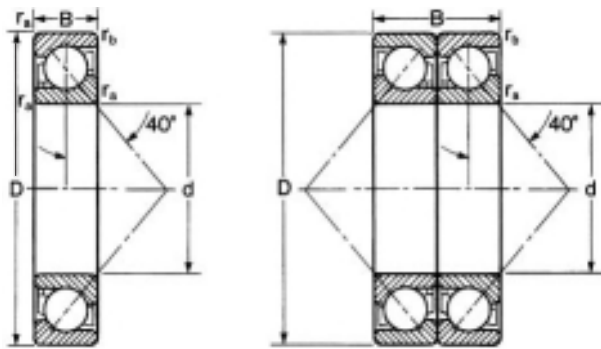
<sup>3)</sup> Listed values are for pressed brass and steel or polyamide cage.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

# 7400-PJ Heavy Series and 7400-PJD Heavy Series, Duplex

## MRC Bearing Services



7400-PJ and -PJD Series bearings are similar to the 7200-PJ and 7300-PJ Series, but are heavier sectioned; and are used for very heavy one-directional thrust loads, or combined radial and thrust loads where the thrust load is predominant.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

**Caution: Single bearings are not to be used where only radial loads are present. For two-direction thrust loads, use duplex bearings.**

Note: ABEC 1 & 3 stocked as half-pairs, where available.

Values for -D bearings are for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Grease	Oil
	d	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	mm	in	N	lbf	N	lbf	RPM	RPM
7405-PJ	25	.9843	80	3.1496	21	.8268	1.5	.060	1.0	.040	39 700	8 920	23 600	5 310	7 000	10 000
7406-PJ	30	1.1811	90	3.5433	23	.9055	1.5	.060	1.0	.040	47 500	10 700	29 000	6 520	6 300	9 000
7407-PJ	35	1.3780	100	3.9370	25	.9843	1.5	.060	1.0	.040	60 500	13 600	38 000	8 540	5 600	7 500
7408-PJ	40	1.5748	110	4.3307	27	1.0630	2.0	.080	1.0	.040	70 200	15 800	45 500	10 200	5 300	7 000
7409-PJ	45	1.7717	120	4.7244	29	1.1417	2.0	.080	1.0	.040	85 200	19 200	55 000	12 400	4 800	6 300
7410-PJ	50	1.9685	130	5.1181	31	1.2205	2.0	.080	1.0	.040	95 600	21 500	64 000	14 400	4 300	6 000
7411-PJ	55	2.1654	140	5.5118	33	1.2992	2.0	.080	1.0	.040	111 000	25 000	76 500	17 200	4 000	5 600
7412-PJ	60	2.3622	150	5.9055	35	1.3780	2.0	.080	1.0	.040	119 000	26 800	86 500	19 400	3 600	5 000
7413-PJ	65	2.5591	160	6.2992	37	1.4567	2.0	.080	1.0	.040	130 000	29 200	96 500	21 700	3 400	4 800
7414-PJ	70	2.7559	180	7.0866	42	1.6535	2.5	.100	1.0	.040	159 000	35 700	127 000	28 600	3 000	4 300
7415-PJ	75	2.9528	190	7.4803	45	1.7717	2.5	.100	1.0	.040	168 000	37 800	140 000	31 500	2 800	4 000
7416-PJ	80	3.1496	200	7.8740	48	1.8898	2.5	.100	1.0	.040	178 000	40 000	153 000	34 400	2 600	3 800
7417-PJ	85	3.3465	210	8.2677	52	2.0472	3.0	.120	1.0	.040	190 000	42 700	166 000	37 300	2 500	3 600
7418-PJ	90	3.5433	225	8.8583	54	2.1260	3.0	.120	1.0	.040	216 000	48 600	200 000	45 000	2 400	3 400
7419-PJ	95	3.7402	250	9.8425	55	2.1654	3.0	.120	1.0	.040	251 000	56 400	245 000	55 100	2 200	3 000
7420-PJ	100	3.9370	265	10.4331	60	2.3622	3.0	.120	1.0	.040	276 000	62 000	275 000	61 800	2 000	2 800
7421-PJ	105	4.1339	290	11.4173	65	2.5591	3.0	.120	1.0	.040	265 000	59 600	280 000	62 900	1 900	2 600

### 7400-PJD

7405-PJD	25	.9843	80	3.1496	42	1.6535	1.5	.060	1.0	.040	65 000	14 500	47 500	10 600	5 600	8 000
7406-PJD	30	1.1811	90	3.5433	46	1.8110	1.5	.060	1.0	.040	78 000	17 400	58 500	13 000	5 000	7 200
7407-PJD	35	1.3780	100	3.9370	50	1.9685	1.5	.060	1.0	.040	97 500	22 100	76 500	17 100	4 500	6 000
7408-PJD	40	1.5748	110	4.3307	54	2.1260	2.0	.080	1.0	.040	114 000	25 700	91 000	20 400	4 300	5 600
7409-PJD	45	1.7717	120	4.7244	58	2.2835	2.0	.080	1.0	.040	138 000	31 200	110 000	24 800	3 800	5 000
7410-PJD	50	1.9685	130	5.1181	62	2.4409	2.0	.080	1.0	.040	156 000	34 900	129 000	28 800	3 400	4 800
7411-PJD	55	2.1654	140	5.5118	66	2.5984	2.0	.080	1.0	.040	182 000	40 600	153 000	34 400	3 200	4 500
7412-PJD	60	2.3622	150	5.9055	70	2.7559	2.0	.080	1.0	.040	195 000	43 600	173 000	38 800	2 800	4 000
7413-PJD	65	2.5591	160	6.2992	74	2.9134	2.0	.080	1.0	.040	212 000	47 400	193 000	43 400	2 700	3 800
7414-PJD	70	2.7559	180	7.0866	84	3.3071	2.5	.100	1.0	.040	260 000	58 000	255 000	57 200	2 400	3 400
7415-PJD	75	2.9528	190	7.4803	90	3.5433	2.5	.100	1.0	.040	276 000	61 400	280 000	63 000	2 200	3 200
7416-PJD	80	3.1496	200	7.8740	96	3.7795	2.5	.100	1.0	.040	288 000	64 800	306 000	68 800	2 000	3 000
7417-PJD	85	3.3465	210	8.2677	104	4.0945	3.0	.120	1.0	.040	307 000	69 400	335 000	74 600	2 000	2 800
7418-PJD	90	3.5433	225	8.8583	108	4.2520	3.0	.120	1.0	.040	351 000	78 900	400 000	89 900	1 900	2 700
7419-PJD	95	3.7402	250	9.8425	110	4.3307	3.0	.120	1.0	.040	410 000	92 200	490 000	110 000	1 800	2 400
7420-PJD	100	3.9370	265	10.4331	120	4.7244	3.0	.120	1.0	.040	449 000	101 000	550 000	124 000	1 600	2 200
7421-PJD	105	4.1339	290	11.4173	130	5.1181	3.0	.120	1.0	.040	436 000	96 900	560 000	126 000	1 500	2 000

1) Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

2) For thrust rating multiply C by 1.75 and C<sub>0</sub> by 3.85 (single) and C by 1.08 and C<sub>0</sub> by 1.93 (duplex).

3) Listed values are for machined bronze cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

4) Rating for one million revolutions or 500 hours at 33Cz RPM.



**7000-PJ Series**  
**40° Angular Contact Ball Bearings**  
**Single Bearing**

**Dynamic and static equivalent radial load and life rating**

**Dynamic equivalent radial load**

$P = F_R$  when  $F_A/F_R \leq 1.14$   
 or

$P = 0.35 F_R + 0.57 F_A$  when  $F_A/F_R > 1.14$

P = Dynamic equivalent radial load  
 F<sub>R</sub> = Radial load  
 F<sub>A</sub> = Thrust load

**Static equivalent radial load**

$P_0 = 0.5 F_R + 0.26 F_A$

P<sub>0</sub> is always  $\geq F_R$

P<sub>0</sub> = Static equivalent radial load  
 F<sub>R</sub> = Radial load  
 F<sub>A</sub> = Thrust load

**Life rating**

$L_{10} = \left(\frac{C}{P}\right)^3$  (millions of revolutions)

or

$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3$  (Hours)

C = Basic dynamic radial load rating  
 (from single bearing tables)  
 P = Dynamic equivalent radial load  
 n = Speed in rpm

**Minimum Thrust Load For Angular Contact Ball Bearings**

Satisfactory operation of angular contact ball bearings requires sufficient traction forces between the balls and races to minimize damage caused by sliding or skidding. This is particularly important at high speeds where the inertia forces of the balls and cage and the viscous drag in the lubricant can have a detrimental influence on the rolling conditions.

The minimum required thrust load can be determined from the following formula.

$F_A = A \left(\frac{n}{1000}\right)^2$  Newtons

OR

$F_A = 0.2248 A \left(\frac{n}{1000}\right)^2$  Pounds

Where, F<sub>A</sub> = Minimum thrust load  
 A = Bearing design factor  
 listed in the following tables  
 n = Speed in RPM

**Minimum Thrust Load A Factor**

Size	A
7205PJ	1.71
7206PJ	4.07
7207PJ	7.29
7208PJ	10.92
7209PJ	12.80
7210PJ	15.04
7211PJ	23.48
7212PJ	34.61
7213PJ	47.73
7214PJ	56.67
7215PJ	63.52
7216PJ	84.96
7217PJ	113.70
7218PJ	148.60
7304PJ	2.07
7305PJ	4.30
7306PJ	8.13
7307PJ	11.10
7308PJ	18.88
7309PJ	29.19
7310PJ	45.54
7311PJ	62.57
7312PJ	84.44
7313PJ	111.50
7314PJ	144.60
7315PJ	184.90
7316PJ	233.80
7317PJ	291.90
7318PJ	360.00
7319PJ	439.50

Note: For Duplex Bearings mounted in tandem, multiply the single-bearing thrust value by the number of bearings in tandem.

## 7000-PJ Series 40° Angular Contact Ball Bearings Single Bearing

### *Dynamic equivalent radial load and life calculation examples*

Bearing size: 7309 PJ  
Speed: 2000 RPM  
Basic dynamic radial load rating (C) = 13600

---

#### **Case 1**

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 1960  
 $F_A/F_R = 1960/1750 = 1.12$   
Since  $F_A/F_R < 1.14$ , equivalent load ( $P$ ) =  $F_R = 1750$

$$\text{Life (L}_{10}\text{)} = \left(\frac{C}{P}\right)^3 = \left(\frac{13600}{1750}\right)^3 = 469 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13600}{1750}\right)^3 \\ &= 3911 \text{ Hrs} \end{aligned}$$

---

#### **Case 2**

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 2450  
 $F_A/F_R = 2450/1750 = 1.40$   
Since  $F_A/F_R > 1.14$ , equivalent load ( $P$ ) =  $0.35 F_R + 0.57 F_A$   
 $P = 0.35 \times 1750 + 0.57 \times 2450 = 2009$

$$\text{Life (L}_{10}\text{)} = \left(\frac{C}{P}\right)^3 = \left(\frac{13600}{2009}\right)^3 = 310 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13600}{2009}\right)^3 \\ &= 2585 \text{ Hrs} \end{aligned}$$

---

#### **Case 3**

Thrust load ( $F_A$ ) = 2450  
 $F_A/F_R = 2450/0 = \infty$   
Since  $F_A/F_R > 1.14$ , equivalent load ( $P$ ) =  $0.35 F_R + 0.57 F_A$   
 $P = 0.57 \times 2450 = 1397$

$$\text{Life (L}_{10}\text{)} = \left(\frac{C}{P}\right)^3 = \left(\frac{13600}{1397}\right)^3 = 923 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13600}{1397}\right)^3 \\ &= 7689 \text{ Hrs} \end{aligned}$$

---

**7000-PJD Series**  
**40° Angular Contact Ball Bearings**  
**Duplex**

**Dynamic and static equivalent radial load and life rating**

**Dynamic equivalent radial load**

DB or DF pair  
 $P = 1.0 F_R + 0.55 F_A$  when  $\frac{F_A}{F_R} \leq 1.14$

$P = 0.57 F_R + 0.93 F_A$  when  $\frac{F_A}{F_R} > 1.14$

Tandem DT  
 $P = 1.0 F_R$  when  $\frac{F_A}{F_R} \leq 1.14$

$P = 0.35 F_R + 0.57 F_A$  when  $\frac{F_A}{F_R} > 1.14$

P = Dynamic equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load

**Life rating**

$L_{10} = \left(\frac{C}{P}\right)^3$  (millions of revolutions)

or

$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3$  (Hours)

P = Dynamic equivalent radial load  
n = Speed in rpm

For DB or DF mounting:

C = Duplex pair dynamic radial load rating (from duplex bearing tables)

or

C = Single-row dynamic radial load rating times (i)<sup>0.7</sup>, where i = 2

For tandem mounting:

C = Single-row dynamic radial load rating times (i)<sup>0.7</sup>, where i = number of bearings in set

**Static equivalent radial load**

$P_0 = 1.0 F_R + 0.52 F_A$   
 $P_0$  is always  $\geq F_R$

$P_0$  = Static equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load



**Dynamic equivalent radial load and life calculation examples**

Bearing size: 7309 PJDU (DB or DF pair)  
Speed: 2000 RPM  
Duplex pair basic dynamic radial load rating (C) = 21900

Bearing size: 7309 PJDT  
3 bearings in tandem  
Speed: 2000 RPM  
Single-row basic dynamic radial load rating (C) = 13600

**Case 1**

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 1960  
 $F_A/F_R = 1960/1750 = 1.12$   
Since  $F_A/F_R < 1.14$ , equivalent load  
(P) =  $1.0 F_R + 0.55 F_A$   
 $= 1.0 \times 1750 + 0.55 \times 1960 = 2828$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21900}{2828}\right)^3 = 464 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21900}{2828}\right)^3$   
 $= 3870$  Hrs

**Case 1**

Thrust load ( $F_A$ ) = 4200  
 $F_A/F_R = 4200/0 = \infty$   
Since  $F_A/F_R > 1.14$ , equivalent load  
(P) =  $0.35 F_R + 0.57 F_A = 0.57 \times 4200 = 2394$   
Load rating = (i) $^{0.7} \times 13600$   
 $= (3)^{0.7} \times 13600 = 29344$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{29344}{2394}\right)^3 = 1842 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{29344}{2394}\right)^3$   
 $= 15346$  Hrs

**Case 2**

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 2450  
 $F_A/F_R = 2450/1750 = 1.40$   
Since  $F_A/F_R > 1.14$ , equivalent load  
(P) =  $0.57 F_R + 0.93 F_A$   
 $= 0.57 \times 1750 + 0.93 \times 2450 = 3276$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21900}{3276}\right)^3 = 299 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21900}{3276}\right)^3$   
 $= 2490$  Hrs

**Case 2**

Radial load ( $F_R$ ) = 3500  
Thrust load ( $F_A$ ) = 4200  
 $F_A/F_R = 4200/3500 = 1.20$   
Since  $F_A/F_R > 1.14$ , equivalent load  
(P) =  $0.35 F_R + 0.57 F_A$   
 $= 0.35 \times 3500 + 0.57 \times 4200 = 3619$   
Load rating = (i) $^{0.7} \times 13600$   
 $= (3)^{0.7} \times 13600 = 29344$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{29344}{3619}\right)^3 = 533 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{29344}{3619}\right)^3$   
 $= 4442$  Hrs

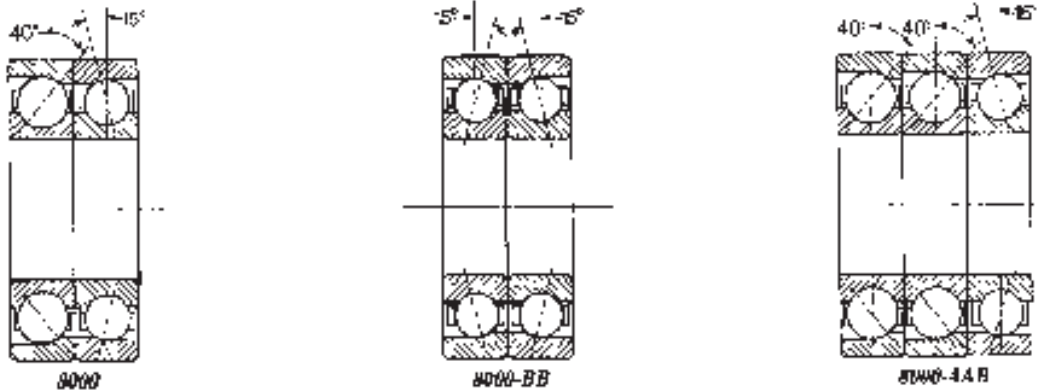
**Case 3**

Thrust load ( $F_A$ ) = 2450  
 $F_A/F_R = 2450/0 = \infty$   
Since  $F_A/F_R > 1.14$ , equivalent load  
(P) =  $0.57 F_R + 0.93 F_A = 0.93 \times 2450 = 2279$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21900}{2279}\right)^3 = 887 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21900}{2279}\right)^3$   
 $= 7395$  Hrs

**Case 4**

Radial load ( $F_R$ ) = 1750  
 $F_A/F_R = 0/1750 = 0$   
Since  $F_A/F_R < 1.14$ , equivalent load  
(P) =  $1.0 F_R + 0.55 F_A = 1.0 \times 1750 = 1750$   
Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{21900}{1750}\right)^3 = 1960 \times 10^6$  Rev.  
or  
Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{21900}{1750}\right)^3$   
 $= 16332$  Hrs





The PumPac 8000 Series consists of a matched set of 40° (A) and 15° (B) angular contact ball bearings with computer optimized internal design. They are manufactured to ABEC-3 tolerances and are supplied with an inner ring centered machined brass cage.

Also available is the 8000BB PumPac Diamond Series consisting of two 15° (B) bearings in a back-to-back (DB) arrangement; and the 8000AAB Series consisting of two 40° (A) bearings in tandem, matched back-to-back (DB) with one 15° (B) bearing. Each arrangement incorporates a small amount of axial clearance, when clamped, to compensate for mounting fits and thermal growth.

Series	Page
<b>8000 PumPac</b>	<b>159</b>
<b>8000BB PumPac Diamond</b>	<b>160</b>
<b>8000AAB PumPac Triplex Set</b>	<b>161</b>
Shaft and Housing Fits	<b>162</b>
Mounting Instructions	<b>163</b>
Equivalent Load and Life	<b>164</b>
Minimum Thrust Load Requirements	<b>164</b>
Life Calculation Examples	<b>165</b>

The PumPac 8000 Series is used in centrifugal pumps, large vertical electric motors, compressors, centrifuges, and other applications subject to thrust loads operating at relatively high speeds. The bearings are mounted so that the 40° (A) bearing takes the primary thrust load.

Traditionally, matched sets of 40° angular contact ball bearings are used to obtain maximum theoretical fatigue life, but in most instances only a fraction of the calculated life is actually achieved. At the heart of these premature failures are phenomena known as “ball sliding” and “ball shuttling” in the unloaded (or inactive) bearing. Angular contact bearings used in high speed (e.g. 3600 RPM) pumps and other applications require a minimum axial load for proper operation. Without axial load, gyroscopic forces in the unloaded bearing can cause the balls to rotate perpendicular to their true rolling axis and momentarily lose contact with the raceway. As a result, a microscopic wear (or lapping) process occurs giving the appearance of a burnished or polished raceway. The oil film thickness separating the ball and raceway is reduced, producing friction and heat which lowers oil viscosity and accelerates wear. This thermally unstable condition dramatically reduces bearing service life.

The main benefit of the PumPac system is that the 15° (B) bearing is designed with considerably less internal clearance than the 40° (A) bearing, making it less susceptible to the gyroscopic forces which result in ball sliding or shuttling. The 15° bearing also provides additional radial stiffness helping to maintain the integrity of the shaft and mechanical seals. The 40° (loaded) bearing provides sufficient axial rigidity under the imposed thrust load.

The PumPac is furnished with a one piece, inner ring land-guided, machined brass cage and is manufactured to meet ABEC-3 grade tolerances. Dimensional stability is assured by heat treating the bearing's rings and rolling elements for operation up to 375°F (190°C).

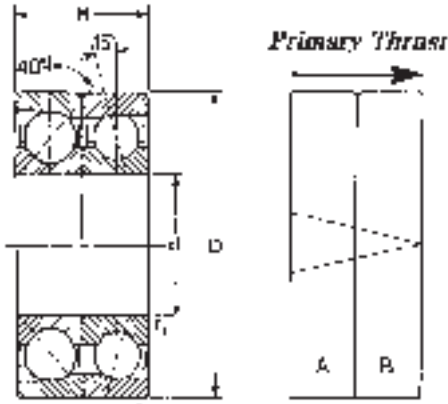
For identification purposes, the 40° bearing is marked with the letter “A,” and the 15° bearing with the letter “B”. A “V” is etched on the outer ring surface of the pair so that the apex falls on the “B” bearing. The pair should always be mounted so that the “V” points in the same direction as the primary thrust load, which places this load on bearing “A”. Any reversing load is carried on bearing “B”.

The PumPac is also available in the 8000BB PumPac Diamond series, which consists of a matched set of 15° (B) bearings in a back-to-back arrangement. When mounted correctly, the marking on the outer ring surface forms a diamond. This series is desirable in high speed, lightly loaded applications in which axial loads are balanced, resulting in reduced operating temperatures and increased life.

For applications involving very heavy primary thrust loads, the PumPac may be furnished as a triplex set identified as the 8000AAB Series. It consists of two 40° (A) bearings in tandem matched back-to-back (DB) with one 15° (B) bearing. The outer ring surface of the set is marked with a “V” pointing in the direction of primary thrust.

For applications having a rotating shaft and stationary housing, an ISO k5 shaft fit and an ISO H6 housing fit are recommended as shown in the table on page 162.

**NOTE:** The basic radial load rating, C, is calculated according to the actual bearing geometry and not according to ISO/ABMA Standards.



The PumPac 8000 Series consists of one 40° (A) bearing and one 15° (B) bearing.

ABEC 3 Tolerances

MRC Bearing Number	Bore d mm in		Outside Diameter D mm in		Width B mm in		Fillet Radius <sup>1)</sup> r <sub>a</sub> mm in r <sub>b</sub> mm in				Basic Radial Load Rating <sup>2)</sup>								Speed Rating <sup>3)</sup>	
											40° (A)				15° (B)				Grease	Oil
											Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Dynamic C <sup>4)</sup>		Static C <sub>0</sub>			
N	lbf	N	lbf	N	lbf	N	lbf	N	lbf	RPM	RPM									
8218	90	3.5433	160	6.2992	60	2.3622	2.0	.08	1.0	.04	133 000	29 900	143 000	32 100	124 000	27 900	108 000	24 300	3 400	4 500
8219	95	3.7402	170	6.6929	64	2.5197	2.0	.08	1.0	.04	151 000	33 900	163 000	36 600	133 000	29 900	118 000	26 500	3 200	4 300
8220	100	3.9370	180	7.0866	68	2.6772	2.0	.08	1.0	.04	159 000	35 700	173 000	38 900	146 000	32 800	134 000	30 100	3 000	4 000
8222	110	4.3307	200	7.8740	76	2.9921	2.0	.08	1.0	.04	190 000	42 700	220 000	49 500	182 000	40 900	170 000	38 200	2 600	3 600
8224	120	4.7244	215	8.4646	80	3.1496	2.0	.08	1.0	.04	238 000	53 500	245 000	55 100	199 000	44 700	193 000	43 400	2 200	3 200
8238	190	7.4803	340	13.3858	110	4.3307	3.0	.12	1.0	.04	351 000	78 900	570 000	128 000	377 000	84 800	500 000	112 000	1 400	1 900
8308	40	1.5748	90	3.5433	46	1.8110	1.5	.06	1.0	.04	60 500	13 600	45 500	10 200	48 800	11 000	33 500	7 530	6 700	9 000
8309	45	1.7717	100	3.9370	50	1.9685	1.5	.06	1.0	.04	76 100	17 100	61 000	13 700	58 500	13 200	40 500	9 100	6 000	8 000
8310	50	1.9685	110	4.3307	54	2.1260	2.0	.08	1.0	.04	87 100	19 600	72 000	16 200	76 100	17 100	52 000	11 700	5 300	7 000
8311	55	2.1654	120	4.7244	58	2.2835	2.0	.08	1.0	.04	101 000	22 700	85 000	19 100	88 400	19 900	61 000	13 700	4 800	6 300
8312	60	2.3622	130	5.1181	62	2.4409	2.0	.08	1.0	.04	114 000	25 600	96 500	21 700	101 000	22 700	71 000	16 000	4 500	6 000
8313	65	2.5591	140	5.5118	66	2.5984	2.0	.08	1.0	.04	127 000	28 500	112 000	25 200	108 000	24 300	80 000	18 000	4 300	5 600
8314	70	2.7559	150	5.9055	70	2.7559	2.0	.08	1.0	.04	148 000	33 300	134 000	31 500	121 000	27 200	93 000	20 900	3 800	5 000
8315	75	2.9528	160	6.2992	74	2.9134	2.0	.08	1.0	.04	159 000	35 700	150 000	33 700	146 000	32 800	114 000	25 600	3 600	4 800
8316	80	3.1496	170	6.6929	78	3.0709	2.0	.08	1.0	.04	172 000	38 700	166 000	37 300	159 000	35 700	129 000	29 200	3 400	4 500
8317	85	3.3465	180	7.0866	82	3.2283	2.5	.10	1.0	.04	186 000	41 800	186 000	41 800	174 000	39 100	146 000	32 800	3 200	4 300
8318	90	3.5433	190	7.4803	86	3.3858	2.5	.10	1.0	.04	199 000	44 700	204 000	45 900	186 000	41 800	160 000	36 000	3 000	4 000
8319	95	3.7402	200	7.8740	90	3.5433	2.5	.10	1.0	.04	212 000	47 600	228 000	51 300	199 000	44 700	180 000	40 500	2 800	3 800
8320	100	3.9370	215	8.4646	94	3.7008	2.5	.10	1.0	.04	238 000	53 500	270 000	60 700	212 000	47 700	200 000	45 000	2 600	3 600
8322	110	4.3307	240	9.4488	100	3.9370	2.5	.10	1.0	.04	265 000	59 600	320 000	71 900	255 000	57 300	255 000	57 300	2 200	3 200
8326	130	5.1181	280	11.0236	116	4.5669	3.0	.12	1.0	.04	345 000	77 500	455 000	102 000	296 000	66 500	345 000	77 600	1 800	2 600
8330	150	5.9055	320	12.5984	130	5.1181	3.0	.12	1.0	.04	410 000	92 100	585 000	132 000	390 000	87 700	475 000	107 000	1 600	2 200
8336	180	7.0866	380	14.9606	150	5.9055	3.0	.12	1.0	.04	507 000	114 000	815 000	183 000	475 000	107 000	640 000	144 000	1 300	1 600

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating of bearing (A), multiply C by 1.75 and C<sub>0</sub> by 3.85.

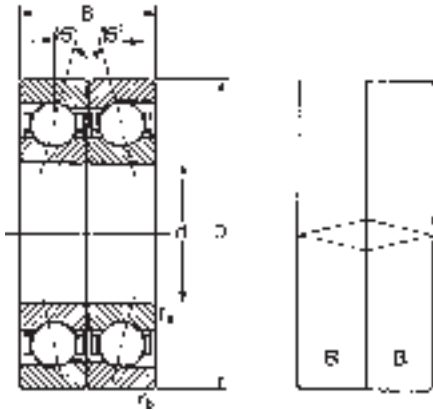
For thrust rating of bearing (B), multiply C by 0.83 and C<sub>0</sub> by 2.00.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

# PumPac Diamond 8000-BB Series

## MRC Bearing Services



The PumPac 8000-BB Series consists of two 15° (B) bearings.

ABEC 3 Tolerances

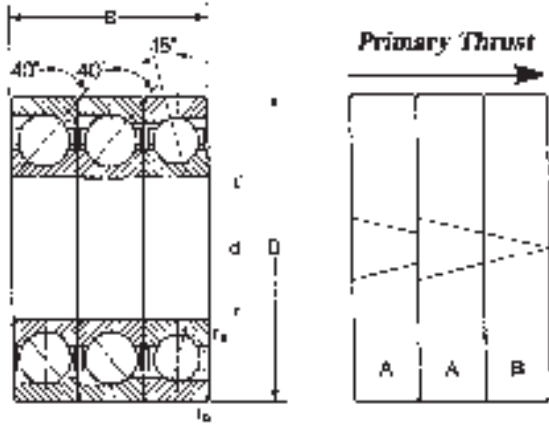
MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>d</sub>		Static C <sub>0</sub>		Grease	Oil
	d	mm	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	mm	in	N	lbf	N	lbf	RPM
8218BB	90	3.5433	160	6.2992	60	2.3622	2.0	.08	1.0	.04	203 000	45 600	216 000	48 600	3 800	5 400
8219BB	95	3.7402	170	6.6929	64	2.5197	2.0	.08	1.0	.04	216 000	48 600	236 000	53 100	3 600	5 100
8220BB	100	3.9370	180	7.0866	68	2.6772	2.0	.08	1.0	.04	238 000	53 500	270 000	60 700	3 400	4 800
8222BB	110	4.3307	200	7.8740	76	2.9921	2.0	.08	1.0	.04	296 000	66 500	340 000	76 400	3 000	4 400
8224BB	120	4.7244	215	8.4646	80	3.1496	2.0	.08	1.0	.04	319 000	71 800	390 000	87 700	2 800	4 100
8238BB	190	7.4803	340	13.3858	110	4.3307	3.0	.12	1.0	.04	605 000	136 000	1 000 000	225 000	1 800	2 600
8308BB	40	1.5748	90	3.5433	46	1.8110	1.5	.06	1.0	.04	79 300	17 800	67 000	15 100	7 500	11 000
8309BB	45	1.7717	100	3.9370	50	1.9685	1.5	.06	1.0	.04	95 600	21 500	81 500	18 300	6 800	9 600
8310BB	50	1.9685	110	4.3307	54	2.1260	2.0	.08	1.0	.04	124 000	27 900	104 000	23 400	6 300	9 000
8311BB	55	2.1654	120	4.7244	58	2.2835	2.0	.08	1.0	.04	143 000	32 100	122 000	27 400	5 600	8 100
8312BB	60	2.3622	130	5.1181	62	2.4409	2.0	.08	1.0	.04	165 000	37 100	143 000	32 100	5 000	7 200
8313BB	65	2.5591	140	5.5118	66	2.5984	2.0	.08	1.0	.04	174 000	39 100	160 000	36 000	4 800	6 800
8314BB	70	2.7559	150	5.9055	70	2.7559	2.0	.08	1.0	.04	199 000	44 700	190 000	42 700	4 500	6 300
8315BB	75	2.9528	160	6.2992	74	2.9134	2.0	.08	1.0	.04	238 000	53 500	228 000	51 300	4 300	6 000
8316BB	80	3.1496	170	6.6929	78	3.0709	2.0	.08	1.0	.04	255 000	57 300	260 000	58 500	3 800	5 400
8317BB	85	3.3465	180	7.0866	82	3.2283	2.5	.10	1.0	.04	281 000	63 200	292 000	65 600	3 600	5 100
8318BB	90	3.5433	190	7.4803	86	3.3858	2.5	.10	1.0	.04	302 000	67 900	325 000	73 100	3 400	4 800
8319BB	95	3.7402	200	7.8740	90	3.5433	2.5	.10	1.0	.04	325 000	73 100	360 000	80 900	3 300	4 500
8320BB	100	3.9370	215	8.4646	94	3.7008	2.5	.10	1.0	.04	345 000	77 600	400 000	89 900	3 000	4 400
8322BB	110	4.3307	240	9.4488	100	3.9370	2.5	.10	1.0	.04	416 000	93 500	510 000	115 000	2 600	3 900
8326BB	130	5.1181	280	11.0236	116	4.5669	3.0	.12	1.0	.04	475 000	107 000	695 000	156 000	2 300	3 300
8330BB	150	5.9055	320	12.5984	130	5.1181	3.0	.12	1.0	.04	624 000	140 000	950 000	214 000	2 000	2 900
8336BB	180	7.0866	380	14.9606	150	5.9055	3.0	.12	1.0	.04	780 000	175 000	1 270 000	286 000	1 600	2 400

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 0.51 and Co by 1.00.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



The PumPac 8000-AAB Series consists of two 40° (A) bearings and one 15° (B) bearing.

ABEC 3 Tolerances

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>								Speed Rating <sup>3)</sup>	
											40° (AA Pair)				15° (B)				Grease	Oil
											Dynamic <sup>4)</sup> C		Static C <sub>0</sub>		Dynamic <sup>4)</sup> C		Static C <sub>0</sub>			
											N	lbf	N	lbf	N	lbf	N	lbf	RPM	RPM
8218AAB	90	3.5433	160	6.2992	90	3.5433	2.0	.08	1.0	.04	216 000	48 500	285 000	64 100	124 000	27 900	108 000	24 300	3 400	4 500
8219AAB	95	3.7402	170	6.6929	96	3.7795	2.0	.08	1.0	.04	247 000	55 500	325 000	73 100	133 000	29 900	118 000	26 500	3 200	4 300
8220AAB	100	3.9370	180	7.0866	102	4.0157	2.0	.08	1.0	.04	260 000	58 400	345 000	78 700	146 000	32 800	134 000	30 100	3 000	4 000
8222AAB	110	4.3307	200	7.8740	114	4.4882	2.0	.08	1.0	.04	307 000	69 000	440 000	98 900	182 000	40 900	170 000	38 200	2 600	3 600
8224AAB	120	4.7244	215	8.4646	120	4.7244	2.0	.08	1.0	.04	390 000	87 600	490 000	110 000	199 000	44 700	193 000	43 400	2 200	3 200
8238AAB	190	7.4803	340	13.3858	165	6.4961	3.0	.12	1.0	.04	572 000	129 000	1140 000	256 000	377 000	84 800	500 000	112 000	1 400	1 900
8308AAB	40	1.5748	90	3.5433	69	2.7165	1.5	.06	1.0	.04	97 500	21 900	91 500	20 600	48 800	11 000	33 500	7 530	6 700	9 000
8309AAB	45	1.7717	100	3.9370	75	2.9528	1.5	.06	1.0	.04	124 000	27 900	122 000	27 400	58 500	13 200	40 500	9 100	6 000	8 000
8310AAB	50	1.9685	110	4.3307	81	3.1890	2.0	.08	1.0	.04	143 000	32 100	143 000	32 100	76 100	17 100	52 000	11 700	5 300	7 000
8311AAB	55	2.1654	120	4.7244	87	3.4252	2.0	.08	1.0	.04	165 000	37 100	170 000	38 200	88 400	19 900	61 000	13 700	4 800	6 300
8312AAB	60	2.3622	130	5.1181	93	3.6614	2.0	.08	1.0	.04	186 000	41 800	193 000	43 400	101 000	22 700	71 000	16 000	4 500	6 000
8313AAB	65	2.5591	140	5.5118	99	3.8976	2.0	.08	1.0	.04	208 000	46 700	224 000	50 400	108 000	24 300	80 000	18 000	4 300	5 600
8314AAB	70	2.7559	150	5.9055	105	4.1339	2.0	.08	1.0	.04	242 000	54 400	270 000	60 700	121 000	27 200	93 000	20 900	3 800	5 000
8315AAB	75	2.9528	160	6.2992	111	4.3701	2.0	.08	1.0	.04	260 000	58 400	300 000	67 400	146 000	32 800	114 000	25 600	3 600	4 800
8316AAB	80	3.1496	170	6.6929	117	4.6063	2.0	.08	1.0	.04	281 000	63 100	335 000	75 300	159 000	35 700	129 000	29 200	3 400	4 500
8317AAB	85	3.3465	180	7.0866	123	4.8425	2.5	.10	1.0	.04	302 000	67 900	375 000	84 300	174 000	39 100	146 000	32 800	3 200	4 300
8318AAB	90	3.5433	190	7.4803	129	5.0787	2.5	.10	1.0	.04	325 000	73 000	405 000	91 000	186 000	41 800	160 000	36 000	3 000	4 000
8319AAB	95	3.7402	200	7.8740	135	5.3150	2.5	.10	1.0	.04	345 000	77 500	455 000	102 000	199 000	44 700	180 000	40 500	2 800	3 800
8320AAB	100	3.9370	215	8.4646	141	5.5512	2.5	.10	1.0	.04	390 000	87 600	540 000	121 000	212 000	47 700	200 000	45 000	2 600	3 600
8322AAB	110	4.3307	240	9.4488	150	5.9055	2.5	.10	1.0	.04	436 000	98 000	640 000	144 000	255 000	57 300	255 000	57 300	2 200	3 200
8326AAB	130	5.1181	280	11.0236	174	6.8504	3.0	.12	1.0	.04	559 000	126 000	915 000	206 000	296 000	66 500	345 000	77 600	1 800	2 600
8330AAB	150	5.9055	320	12.5984	195	7.6772	3.0	.12	1.0	.04	663 000	149 000	1180 000	265 000	390 000	87 700	475 000	107 000	1 600	2 200
8336AAB	180	7.0866	380	14.9606	225	8.8583	3.0	.12	1.0	.04	824 000	185 000	1630 000	366 000	475 000	107 000	640 000	144 000	1 300	1 600

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating of (AA) multiply C by 1.75 and C<sub>0</sub> by 3.85. For thrust rating of (B) multiply C by 0.83 and C<sub>0</sub> by 2.00.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

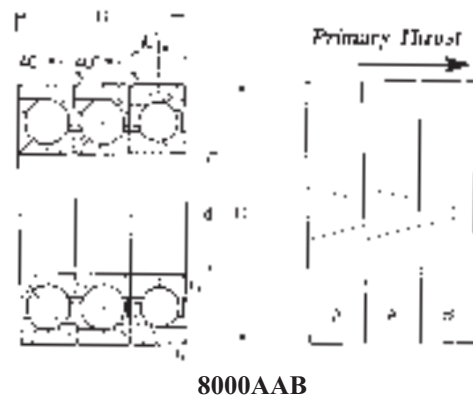
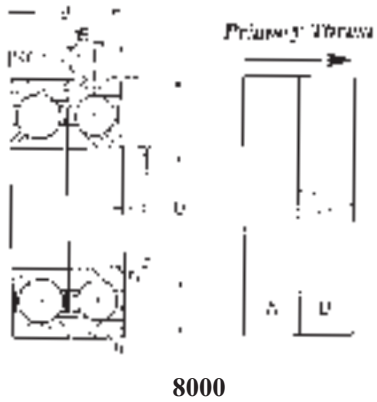
MRC Bearing Number	Shaft Diameter (k5)				Fit		Housing Diameter (H6) <sup>1)</sup>				Fit	
	Maximum		Minimum		.001	.0001	Maximum		Minimum		.001	.0001
	mm	in	mm	in			mm	in	mm	in		
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
<b>8218</b>	90.018	<b>3.5440</b>	90.003	<b>3.5434</b>	3T-33T	<b>1T-13T</b>	160.025	<b>6.3002</b>	160.000	<b>6.2992</b>	0-43L	<b>0-17L</b>
<b>8219</b>	95.018	<b>3.7409</b>	95.003	<b>3.7403</b>	3T-33T	<b>1T-13T</b>	170.025	<b>6.6939</b>	170.000	<b>6.6929</b>	0-43L	<b>0-17L</b>
<b>8220</b>	100.018	<b>3.9377</b>	100.003	<b>3.9371</b>	3T-33T	<b>1T-13T</b>	180.025	<b>7.0876</b>	180.000	<b>7.0866</b>	0-43L	<b>0-17L</b>
<b>8222</b>	110.018	<b>4.3314</b>	110.003	<b>4.3308</b>	3T-33T	<b>1T-13T</b>	200.029	<b>7.8751</b>	200.000	<b>7.8740</b>	0-49L	<b>0-19L</b>
<b>8224</b>	120.018	<b>4.7251</b>	120.003	<b>4.7245</b>	3T-33T	<b>1T-13T</b>	215.029	<b>8.4657</b>	215.000	<b>8.4646</b>	0-49L	<b>0-19L</b>
<b>8238</b>	190.024	<b>7.4812</b>	190.004	<b>7.4805</b>	4T-46T	<b>2T-18T</b>	340.036	<b>13.3872</b>	340.000	<b>13.3858</b>	0-64L	<b>0-25L</b>
<b>8308</b>	40.013	<b>1.5753</b>	40.002	<b>1.5749</b>	2T-23T	<b>1T-9T</b>	90.022	<b>3.5442</b>	90.000	<b>3.5433</b>	0-35L	<b>0-14L</b>
<b>8309</b>	45.013	<b>1.7722</b>	45.002	<b>1.7718</b>	2T-23T	<b>1T-9T</b>	100.022	<b>3.9379</b>	100.000	<b>3.9370</b>	0-35L	<b>0-14L</b>
<b>8310</b>	50.013	<b>1.9690</b>	50.002	<b>1.9686</b>	2T-23T	<b>1T-9T</b>	110.022	<b>4.3316</b>	110.000	<b>4.3307</b>	0-35L	<b>0-14L</b>
<b>8311</b>	55.015	<b>2.1660</b>	55.002	<b>2.1655</b>	2T-27T	<b>1T-11T</b>	120.022	<b>4.7253</b>	120.000	<b>4.7244</b>	0-35L	<b>0-14L</b>
<b>8312</b>	60.015	<b>2.3628</b>	60.002	<b>2.3623</b>	2T-27T	<b>1T-11T</b>	130.025	<b>5.1191</b>	130.000	<b>5.1181</b>	0-40L	<b>0-16L</b>
<b>8313</b>	65.015	<b>2.5597</b>	65.002	<b>2.5592</b>	2T-27T	<b>1T-11T</b>	140.025	<b>5.5128</b>	140.000	<b>5.5118</b>	0-40L	<b>0-16L</b>
<b>8314</b>	70.015	<b>2.7565</b>	70.002	<b>2.7560</b>	2T-27T	<b>1T-11T</b>	150.025	<b>5.9065</b>	150.000	<b>5.9055</b>	0-40L	<b>0-16L</b>
<b>8315</b>	75.015	<b>2.9534</b>	75.002	<b>2.9529</b>	2T-27T	<b>1T-11T</b>	160.025	<b>6.3002</b>	160.000	<b>6.2992</b>	0-43L	<b>0-17L</b>
<b>8316</b>	80.015	<b>3.1502</b>	80.002	<b>3.1497</b>	2T-27T	<b>1T-11T</b>	170.025	<b>6.6939</b>	170.000	<b>6.6929</b>	0-43L	<b>0-17L</b>
<b>8317</b>	85.018	<b>3.3472</b>	85.003	<b>3.3466</b>	3T-33T	<b>1T-13T</b>	180.025	<b>7.0876</b>	180.000	<b>7.0866</b>	0-43L	<b>0-17L</b>
<b>8318</b>	90.018	<b>3.5440</b>	90.003	<b>3.5434</b>	3T-33T	<b>1T-13T</b>	190.029	<b>7.4814</b>	190.000	<b>7.4803</b>	0-49L	<b>0-19L</b>
<b>8319</b>	95.018	<b>3.7409</b>	95.003	<b>3.7403</b>	3T-33T	<b>1T-13T</b>	200.029	<b>7.8751</b>	200.000	<b>7.8740</b>	0-49L	<b>0-19L</b>
<b>8320</b>	100.018	<b>3.9377</b>	100.003	<b>3.9371</b>	3T-33T	<b>1T-13T</b>	215.029	<b>8.4657</b>	215.000	<b>8.4646</b>	0-49L	<b>0-19L</b>
<b>8322</b>	110.018	<b>4.3314</b>	110.003	<b>4.3308</b>	3T-33T	<b>1T-13T</b>	240.029	<b>9.4499</b>	240.000	<b>9.4488</b>	0-49L	<b>0-19L</b>
<b>8326</b>	130.021	<b>5.1189</b>	130.003	<b>5.1182</b>	3T-39T	<b>1T-15T</b>	280.032	<b>11.0249</b>	280.000	<b>11.0236</b>	0-57L	<b>0-23L</b>
<b>8330</b>	150.021	<b>5.9063</b>	150.003	<b>5.9056</b>	3T-39T	<b>1T-15T</b>	320.036	<b>12.5998</b>	320.000	<b>12.5984</b>	0-64L	<b>0-25L</b>
<b>8336</b>	180.021	<b>7.0874</b>	180.003	<b>7.0867</b>	3T-39T	<b>1T-15T</b>	380.036	<b>14.9620</b>	380.000	<b>14.9606</b>	0-64L	<b>0-25L</b>

<sup>1)</sup> Cast iron or steel housings. For aluminum or other soft metal housings make housing bore limits same as bearing O.D. limits

<sup>2)</sup> "T" indicates tight, "L" indicates loose



PumPac bearings require proper mounting orientation with respect to the direction of the imposed primary thrust load, which must be taken by the 40° (“A”) bearing. They should be installed so that the “V” etched on the O.D. of the bearings points in the direction of the primary thrust load, as illustrated below for PumPac 8000 and 8000 AAB arrangements.



The following method considers only thrust load in either direction with negligible radial load. For combined radial and thrust loads consult MRC Technical Services for analysis.

**Dynamic equivalent radial load**

Primary thrust on bearing A (40°)

$$P = 0.57 F_A$$

Reversing thrust on bearing B (15°)

$$P = Y F_A$$

P = Dynamic equivalent radial load

F<sub>A</sub> = Thrust load

Y = Thrust load factor

Z = Number of balls

D = Ball diameter

F <sub>A</sub> ZD <sup>2</sup>		Y
N,mm	Lb.,in.	
0.172	25	1.47
0.345	50	1.40
0.689	100	1.30
1.03	150	1.23
1.38	200	1.19
2.07	300	1.12
3.45	500	1.02
5.17	750	1.00
6.89	1 000	1.00

Size	ZD <sup>2</sup>		Size	ZD <sup>2</sup>		Size	ZD <sup>2</sup>	
	mm	inch		mm	inch		mm	inch
8218B	7410	11.5	8310B	3990	6.19	8318B	11800	18.3
8219B	7900	12.3	8311B	4690	7.26	8319B	13100	20.3
8220B	9070	14.1	8312B	5430	8.42	8320B	14400	22.4
8222B	11700	18.1	8313B	5930	9.19	8322B	18900	29.3
8224B	13100	20.3	8314B	6800	10.5	8326B	25700	39.8
8238B	31200	48.4	8315B	8390	13.0	8330B	31500	48.8
8308B	2450	3.80	8316B	9470	14.7	8336B	45700	70.9
8309B	3020	4.69	8317B	10600	16.5			

Values of Y for loads not shown are obtained from chart at right.

**Life rating**

$$L_{10} = \left(\frac{C}{P}\right)^3 \text{ (millions of revolutions)}$$

or

$$L_{10}h = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 \text{ (Hours)}$$

C = Basic dynamic load rating

P = Dynamic equivalent radial load

n = speed in RPM

**Notes: For 8000BB series, see page 80. For combined radial and thrust loads please contact MRC Bearing Services.**

**Minimum Thrust Load A Factor**

Size	A	Size	A	Size	A
8218	148.50	8310	36.26	8318	332.30
8219	191.90	8311	57.36	8319	405.70
8220	224.10	8312	77.30	8320	629.40
8222	352.10	8313	114.40	8322	904.70
8224	450.50	8314	144.60	8326	1631.00
8238	2499.00	8315	182.70	8330	2731.00
8308	17.31	8316	215.80	8336	5006.00
8309	29.08	8317	269.40		

**Static equivalent radial load**

Bearing A (40°)

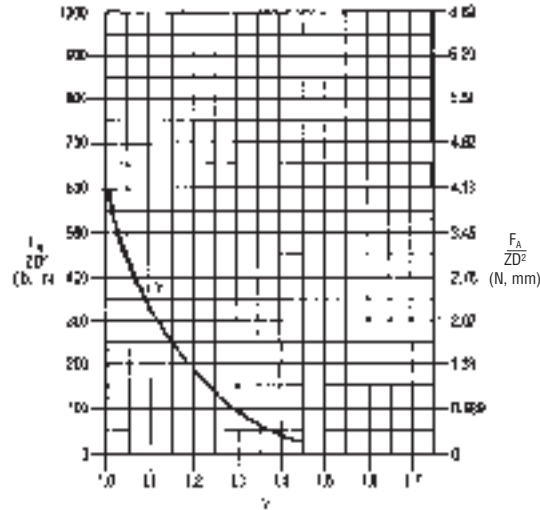
$$P_0 = 0.26 F_A$$

Bearing B (15°)

$$P_0 = 0.5 F_A$$

P<sub>0</sub> = Static equivalent radial load

F<sub>A</sub> = Thrust load



**Minimum Thrust Load For Angular Contact Ball Bearings**

Satisfactory operation of angular contact ball bearings requires sufficient traction forces between the balls and races to minimize damage caused by sliding or skidding. This is particularly important at high speeds where the inertia forces of the balls and cage and the viscous drag in the lubricant can have a detrimental influence on the rolling conditions.

The minimum required thrust load can be determined from the following formula.

$$F_A = A \left(\frac{n}{1000}\right)^2 \text{ Newtons}$$

OR

$$F_A = 0.2248 A \left(\frac{n}{1000}\right)^2 \text{ Pounds}$$

Where, F<sub>A</sub> = Minimum thrust load

A = Bearing design factor

listed in the following tables

n = Speed in RPM

Note: For Duplex Bearings mounted in tandem, multiply the single-bearing thrust value by the number of bearings in tandem.

## Dynamic equivalent radial load and life calculation examples

### PumPac 8000 Series

Bearing size: 8310  
 Speed: 3500 RPM  
 Basic dynamic radial load rating (C):  
 Bearing A = 19600 lbf  
 Bearing B = 17100 lbf

#### Bearing A

Primary thrust load ( $F_A$ ) = 3000  
 Equivalent load ( $P$ ) =  $0.57 F_A$   
 $P = 0.57 \times 3000 = 1710$   
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{19600}{1710}\right)^3 = 1506 \times 10^6$  Rev.  
 or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 3500} \left(\frac{19600}{1710}\right)^3 = 7171$  Hrs

#### Bearing B

Reversing thrust load ( $F_A$ ) = 1000  
 $F_A/ZD^2 = 1000/6.19 = 162$   
 Equivalent load ( $P$ ) =  $Y F_A$   
 $Y = 1.22$   
 $P = 1.22 \times 1000 = 1220$   
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{17100}{1220}\right)^3 = 2754 \times 10^6$  Rev.  
 or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 3500} \left(\frac{17100}{1220}\right)^3 = 13113$  Hrs

### PumPac 8000 AAB Series

Bearing size: 8314 AAB  
 Speed: 3500 RPM  
 Basic dynamic radial load rating (C):  
 Bearings AA = 54400 lbf  
 Bearing B = 27200 lbf

#### Bearings AA

Primary thrust load ( $F_A$ ) = 5000  
 Equivalent load ( $P$ ) =  $0.57 F_A$   
 $P = 0.57 \times 5000 = 2850$   
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{54400}{2850}\right)^3 = 6954 \times 10^6$  Rev.  
 or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 3500} \left(\frac{54400}{2850}\right)^3 = 33116$  Hrs

### PumPac Diamond 8000 BB Series

Bearing size: 8317BB  
 Speed: 3000 RPM  
 Basic dynamic radial load rating (C):  
 Single bearing =  $\frac{C}{(2)^{0.7}} = \frac{63200}{1.625} = 38904$  lbf

#### Primary Thrust Bearing

Primary thrust load ( $F_A$ ) = 2500  
 $F_A/ZD^2 = 2500/16.5 = 152$   
 Equivalent load ( $P$ ) =  $Y F_A$   
 $Y = 1.23$   
 $P = 1.23 \times 2500 = 3075$   
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{38904}{3075}\right)^3 = 2025 \times 10^6$  Rev.  
 or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 3000} \left(\frac{38904}{3075}\right)^3 = 11251$  Hrs

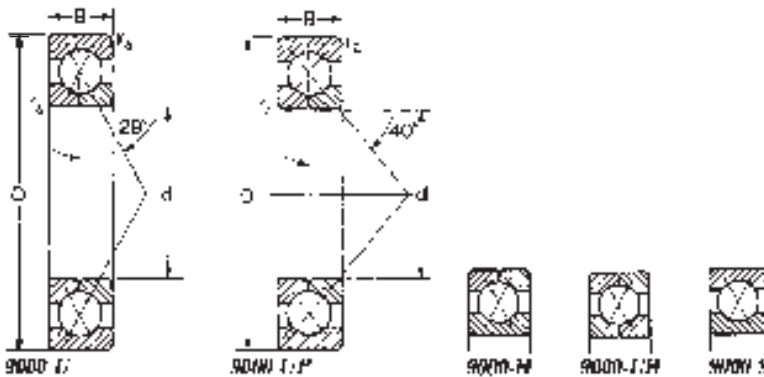
#### Reversing Thrust Bearing

Reversing thrust load ( $F_A$ ) = 1000  
 $F_A/ZD^2 = 1000/16.5 = 61$   
 Equivalent load ( $P$ ) =  $Y F_A$   
 $Y = 1.38$   
 $P = 1.38 \times 1000 = 1380$   
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{38904}{1380}\right)^3 = 22405 \times 10^6$  Rev.  
 or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 3000} \left(\frac{38904}{1380}\right)^3 = 124472$  Hrs

#### Bearing B

Reversing thrust load ( $F_A$ ) = 1500  
 $F_A/ZD^2 = 1500/10.5 = 143$   
 Equivalent load ( $P$ ) =  $Y F_A$   
 $Y = 1.24$   
 $P = 1.24 \times 1500 = 1860$   
 Life (L10) =  $\left(\frac{C}{P}\right)^3 = \left(\frac{27200}{1860}\right)^3 = 3127 \times 10^6$  Rev.  
 or  
 Life (L10h) =  $\frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 3500} \left(\frac{27200}{1860}\right)^3 = 14892$  Hrs





Demand for a two-directional maximum thrust capacity bearing requiring minimum space has resulted in extensive use of the MRC 9000 Series bearings.

**9000-U** is the standard construction. It is an angular contact ball bearing with one-piece outer ring and two-piece inner ring construction. It has maximum ball complement and a one-piece machined ball cage. The cage construction completely retains the balls for unit handling during installation. The bearings of this series have similar internal characteristics and identical external dimensions to bearings in the MRC 7000 Series, which are angular contact, one-direction thrust bearings.

**9000-UP** is similar to the 9000-U, except that its internal characteristics provide greater two-directional thrust capacity for applications in which such capacity is the primary requirement. Can be used in combination with a corresponding duplex ground MRC 7000-P bearing.

**9000-H** has a two-piece outer ring and a one-piece inner ring. Recommended only where the outer ring can be positively clamped. When duplexed, bearing can be used with a corresponding duplex-ground MRC 7000 Series bearing.

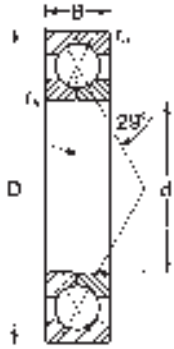
**9000-UH** has two-piece construction of both inner and outer rings. The use of this bearing is confined to those applications where endplay must be held to an absolute minimum.

**9000-S** has one-piece construction of both inner and outer ring. Assembly of the ball complement is accomplished by eccentric displacement of the outer ring. The use of this type is recommended where endplay and tilt must be held to a minimum, but where maximum capacity is not required.

Size	Series	Page
<b>9100-UK</b>	Extra Light—29° Contact Angle	<b>168</b>
<b>9200-U</b>	Light—29° Contact Angle	<b>168</b>
<b>9300-U</b>	Medium—29° Contact Angle	<b>169</b>
<b>9200-UP</b>	Light—40° Contact Angle	<b>171</b>
<b>9300-UP</b>	Medium—40° Contact Angle	<b>171</b>
<b>9000-U</b>	Equivalent Load and Life	<b>172</b>
<b>9000-U</b>	Minimum Load Calculation	<b>172</b>
<b>9000-U</b>	Life Calculation Examples	<b>173</b>
<b>9000-UP</b>	Equivalent Load and Life	<b>174</b>
<b>9000-UP</b>	Life Calculation Examples	<b>175</b>

**9100-UK and 9200-U Series**  
**Split Inner Ring Angular Contact Ball Bearings**

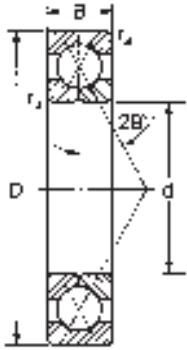
**MRC Bearing Services**



For duplex sets of 7000 and 9000 series bearings see page 237.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
	d mm	in	mm	in	mm	in	mm	in	Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
									N	lbf	N	lbf		
9100-UK	10	.3937	26	1.0236	8	.3150	.30	.012	4 620	1 040	2 080	468	30 000	39 000
9101-UK	12	.4724	28	1.1024	8	.3150	.30	.012	5 070	1 140	2 500	562	25 000	32 000
9102-UK	15	.5906	32	1.2598	9	.3543	.30	.012	5 400	1 210	2 900	652	22 000	28 000
9103-UK	17	.6693	35	1.3780	10	.3937	.30	.012	7 610	1 710	4 250	955	19 000	25 000
9104-UK	20	.7874	42	1.6535	12	.4724	.64	.025	9 560	2 150	5 600	1 260	16 000	21 000
9105-UK	25	.9843	47	1.8504	12	.4724	.64	.025	10 600	2 380	6 950	1 560	12 000	16 000
9106-UK	30	1.1811	55	2.1654	13	.5118	1.0	.04	13 800	3 100	9 650	2 170	11 000	14 000
9107-UK	35	1.3780	62	2.4409	14	.5512	1.0	.04	16 800	3 780	12 000	2 700	9 200	12 000
9108-UK	40	1.5748	68	2.6772	15	.5906	1.0	.04	17 200	3 870	13 200	2 970	8 500	11 000
9109-UK	45	1.7717	75	2.9528	16	.6299	1.0	.04	21 200	4 770	17 000	3 820	7 500	9 800
9110-UK	50	1.9685	80	3.1496	16	.6299	1.0	.04	22 100	4 970	18 300	4 110	6 900	9 000
9111-UK	55	2.1654	90	3.5433	18	.7087	1.0	.04	29 600	6 650	25 500	5 730	6 300	8 200
9112-UK	60	2.3622	95	3.7402	18	.7087	1.0	.04	30 200	6 790	27 000	6 070	5 700	7 400
9113-UK	65	2.5591	100	3.9370	18	.7087	1.0	.04	31 200	7 010	29 000	6 520	5 400	7 000
9114-UK	70	2.7559	110	4.3307	20	.7874	1.0	.04	34 500	7 760	35 500	7 980	5 000	6 500
9115-UK	75	2.9528	115	4.5276	20	.7874	1.0	.04	37 700	8 480	37 500	8 430	4 700	6 100
9116-UK	80	3.1496	125	4.9213	22	.8661	1.0	.04	48 800	11 000	49 000	11 000	4 500	5 800
9117-UK	85	3.3465	130	5.1181	22	.8661	1.0	.04	49 400	11 100	52 000	11 700	4 100	5 300
9118-UK	90	3.5433	140	5.5118	24	.9449	1.5	.06	58 500	13 200	61 000	13 700	3 800	4 900
9119-UK	95	3.7402	145	5.7087	24	.9449	1.5	.06	71 500	16 100	71 000	16 000	3 600	4 700
9120-UK	100	3.9370	150	5.9055	24	.9449	1.5	.06	62 400	14 000	68 000	15 300	3 500	4 500
9121-UK	105	4.1339	160	6.2992	26	1.0236	2.0	.08	74 100	16 700	80 000	18 000	3 300	4 300
9122-UK	110	4.3307	170	6.6929	28	1.1024	2.0	.08	87 100	19 600	91 500	20 600	3 200	3 800
<b>9200-U</b>														
9202-U	15	.5906	35	1.3780	11	.4331	.64	.025	8 060	1 810	4 750	1 070	20 000	26 000
9203-U	17	.6693	40	1.5748	12	.4724	.64	.025	9 950	2 240	6 100	1 370	18 000	23 000
9204-U	20	.7874	47	1.8504	14	.5512	1.0	.04	11 900	2 680	7 100	1 600	15 000	19 000
9205-U	25	.9843	52	2.0472	15	.5906	1.0	.04	14 300	3 210	8 800	1 980	12 000	16 000
9206-U	30	1.1811	62	2.4409	16	.6299	1.0	.04	16 800	3 780	11 800	2 650	10 000	13 000
9207-U	35	1.3780	72	2.8346	17	.6693	1.0	.04	23 400	5 260	17 000	3 820	9 200	12 000
9208-U	40	1.5748	80	3.1496	18	.7087	1.0	.04	30 700	6 900	22 800	5 130	7 700	10 000
9209-U	45	1.7717	85	3.3465	19	.7480	1.0	.04	31 900	7 170	25 000	5 620	7 300	9 500
9210-U	50	1.9685	90	3.5433	20	.7874	1.0	.04	33 200	7 460	27 000	6 070	6 400	8 300
9211-U	55	2.1654	100	3.9370	21	.8268	1.5	.06	48 800	11 000	37 500	8 430	6 000	7 800
9212-U	60	2.3622	110	4.3307	22	.8661	1.5	.06	52 700	11 800	44 000	9 890	5 400	7 000
9213-U	65	2.5591	120	4.7244	23	.9055	1.5	.06	63 700	14 300	54 000	12 100	4 900	6 400
9214-U	70	2.7559	125	4.9213	24	.9449	1.5	.06	63 700	14 300	55 000	12 400	4 600	6 000
9215-U	75	2.9528	130	5.1181	25	.9843	1.5	.06	76 100	17 100	65 500	14 700	4 300	5 600
9216-U	80	3.1496	140	5.5118	26	1.0236	2.0	.08	78 000	17 500	71 000	16 000	4 100	5 300
9217-U	85	3.3465	150	5.9055	28	1.1024	2.0	.08	90 400	20 300	85 000	19 100	3 800	4 900
9218-U	90	3.5433	160	6.2992	30	1.1811	2.0	.08	112 000	25 100	98 000	22 000	3 600	4 700
9219-U	95	3.7402	170	6.6929	32	1.2598	2.0	.08	117 000	26 300	108 000	24 300	3 500	4 500
9220-U	100	3.9370	180	7.0866	34	1.3386	2.0	.08	130 000	29 200	122 000	27 400	3 200	4 100
9221-U	105	4.1339	190	7.4803	36	1.4173	2.0	.08	148 000	33 300	137 000	30 800	3 000	3 900
9222-U	110	4.3307	200	7.8740	38	1.4961	2.0	.08	163 000	36 600	156 000	35 100	2 900	3 800

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear. <sup>2)</sup> For thrust rating multiply C by 1.32 and C<sub>0</sub> by 2.94.  
<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1. The values have been determined through historical application and practice. For a more complete explanation, see page 274.  
<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



For duplex sets of 7000 and 9000 series bearings see page 237.

MRC Bearing Number	Bore d		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
									Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
									N	lbf	N	lbf		
9302-U	15	.5906	42	1.6535	13	.5118	1.0	.04	9 950	2 240	6 100	1 370	16 000	21 000
9303-U	17	.6693	47	1.8504	14	.5512	1.0	.04	12 100	2 720	7 500	1 690	15 000	19 000
9304-U	20	.7874	52	2.0472	15	.5906	1.0	.04	18 600	4 180	10 600	2 380	13 000	17 000
9305-U	25	.9843	62	2.4409	17	.6693	1.0	.04	21 200	4 770	13 700	3 080	11 000	14 000
9306-U	30	1.1811	72	2.8346	19	.7480	1.0	.04	28 100	6 320	18 600	4 180	9 200	12 000
9307-U	35	1.3780	80	3.1496	21	.8268	1.5	.06	35 800	8 050	24 000	5 400	8 500	11 000
9308-U	40	1.5748	90	3.5433	23	.9055	1.5	.06	44 200	9 940	31 000	7 000	7 300	9 500
9309-U	45	1.7717	100	3.9370	25	.9843	1.5	.06	52 700	11 800	38 000	8 540	6 400	8 300
9310-U	50	1.9685	110	4.3307	27	1.0630	2.0	.08	68 900	15 500	49 000	11 000	5 800	7 500
9311-U	55	2.1654	120	4.7244	29	1.1417	2.0	.08	80 600	18 100	57 000	12 800	5 100	6 600
9312-U	60	2.3622	130	5.1181	31	1.2205	2.0	.08	92 300	20 700	65 500	14 700	4 900	6 400
9313-U	65	2.5591	140	5.5118	33	1.2992	2.0	.08	97 500	21 900	75 000	16 900	4 600	6 000
9314-U	70	2.7559	150	5.9055	35	1.3780	2.0	.08	111 000	25 000	85 000	19 100	4 100	5 300
9315-U	75	2.9528	160	6.2992	37	1.4567	2.0	.08	130 000	29 200	106 000	23 800	3 900	5 000
9316-U	80	3.1496	170	6.6929	39	1.5354	2.0	.08	143 000	32 100	120 000	27 000	3 600	4 700
9317-U	85	3.3465	180	7.0866	41	1.6142	2.5	.10	153 000	34 400	134 000	30 100	3 500	4 500
9318-U	90	3.5433	190	7.4803	43	1.6929	2.5	.10	168 000	37 800	150 000	33 700	3 200	4 200
9319-U	95	3.7402	200	7.8740	45	1.7717	2.5	.10	178 000	40 000	166 000	37 300	3 100	4 000
9320-U	100	3.9370	215	8.4646	47	1.8504	2.5	.10	190 000	42 700	183 000	41 100	3 000	3 900
9321-U	105	4.1339	225	8.8583	49	1.9291	2.5	.10	203 000	45 600	200 000	45 000	2 900	3 800
9322-U	110	4.3307	240	9.4488	50	1.9685	2.5	.10	229 000	51 500	236 000	53 100	2 700	3 500

1) Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

2) For thrust rating multiply C by 1.32 and C<sub>0</sub> by 2.94.

3) Listed values are for machined bronze cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.f

4) Rating for one million revolutions or 500 hours at 33⅓ RPM.







For duplex sets of 7000 and 9000 series bearings see page 237.

MRC Bearing Number	Bore d		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>a</sub>		Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
									Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf		
9202-UP	15	.5906	35	1.3780	11	.4331	.64	.025	8 840	1 990	4 250	955	17 000	24 000
9203-UP	17	.6693	40	1.5748	12	.4724	.64	.025	11 700	2 630	6 000	1 350	15 000	20 000
9204-UP	20	.7874	47	1.8504	14	.5512	1.0	.04	14 800	3 330	8 300	1 870	12 000	17 000
9205-UP	25	.9843	52	2.0472	15	.5906	1.0	.04	16 800	3 780	10 400	2 340	10 000	15 000
9206-UP	30	1.1811	62	2.4409	16	.6299	1.0	.04	21 200	4 770	12 700	2 860	8 500	12 000
9207-UP	35	1.3780	72	2.8346	17	.6693	1.0	.04	29 100	6 540	19 300	4 340	8 000	11 000
9208-UP	40	1.5748	80	3.1496	18	.7087	1.0	.04	32 500	7 310	22 400	5 040	7 000	9 500
9209-UP	45	1.7717	85	3.3465	19	.7480	1.0	.04	39 000	8 770	27 500	6 180	6 700	9 000
9210-UP	50	1.9685	90	3.5433	20	.7874	1.0	.04	40 300	9 060	30 000	6 740	6 000	8 000
9211-UP	55	2.1654	100	3.9370	21	.8268	1.5	.06	48 800	11 000	37 500	8 430	5 600	7 500
9212-UP	60	2.3622	110	4.3307	22	.8661	1.5	.06	58 500	13 200	45 500	10 200	5 000	6 700
9213-UP	65	2.5591	120	4.7244	23	.9055	1.5	.06	63 700	14 300	51 000	11 500	4 500	6 000
9214-UP	70	2.7559	125	4.9213	24	.9449	1.5	.06	68 900	15 500	56 000	12 600	4 300	5 600
9215-UP	75	2.9528	130	5.1181	25	.9843	1.5	.06	71 500	16 100	60 000	13 500	4 000	5 300
9216-UP	80	3.1496	140	5.5118	26	1.0236	2.0	.08	83 200	18 700	71 000	16 000	3 800	5 000
9217-UP	85	3.3465	150	5.9055	28	1.1024	2.0	.08	95 600	21 500	83 000	18 700	3 600	4 800
9218-UP	90	3.5433	160	6.2992	30	1.1811	2.0	.08	108 000	24 300	95 000	21 400	3 400	4 500
9219-UP	95	3.7402	170	6.6929	32	1.2598	2.0	.08	124 000	27 900	110 000	24 700	3 200	4 300
9220-UP	100	3.9370	180	7.0866	34	1.3386	2.0	.08	130 000	29 200	125 000	28 100	3 000	4 000
9221-UP	105	4.1339	190	7.4803	36	1.4173	2.0	.08	143 000	32 100	129 000	29 000	2 800	3 800
9222-UP	110	4.3307	200	7.8740	38	1.4961	2.0	.08	153 000	34 400	156 000	35 100	2 600	3 600
<b>9300-UP</b>														
9302-UP	15	.5906	42	1.6535	13	.5118	1.0	.04	12 700	2 860	6 100	1 370	15 000	20 000
9303-UP	17	.6693	47	1.8504	14	.5512	1.0	.04	16 800	3 780	8 500	1 910	13 000	18 000
9304-UP	20	.7874	52	2.0472	15	.5906	1.0	.04	18 600	4 180	9 500	2 140	11 000	16 000
9305-UP	25	.9843	62	2.4409	17	.6693	1.0	.04	24 200	5 440	13 400	3 010	9 000	13 000
9306-UP	30	1.1811	72	2.8346	19	.7480	1.0	.04	32 500	7 310	19 600	4 410	8 000	11 000
9307-UP	35	1.3780	80	3.1496	21	.8268	1.5	.06	39 700	8 920	24 500	5 510	7 500	10 000
9308-UP	40	1.5748	90	3.5433	23	.9055	1.5	.06	47 500	10 700	30 500	6 860	6 700	9 000
9309-UP	45	1.7717	100	3.9370	25	.9843	1.5	.06	59 200	13 300	40 000	8 990	6 000	8 000
9310-UP	50	1.9685	110	4.3307	27	1.0630	2.0	.08	68 900	15 500	52 000	11 700	5 300	7 000
9311-UP	55	2.1654	120	4.7244	29	1.1417	2.0	.08	79 300	17 800	56 000	12 600	4 800	6 300
9312-UP	60	2.3622	130	5.1181	31	1.2205	2.0	.08	90 400	20 300	64 000	14 400	4 500	6 000
9313-UP	65	2.5591	140	5.5118	33	1.2992	2.0	.08	101 000	22 700	80 000	18 000	4 300	5 600
9314-UP	70	2.7559	150	5.9055	35	1.3780	2.0	.08	117 000	26 300	93 000	20 900	3 800	5 000
9315-UP	75	2.9528	160	6.2992	37	1.4567	2.0	.08	127 000	28 600	100 000	22 500	3 600	4 800
9316-UP	80	3.1496	170	6.6929	39	1.5354	2.0	.08	138 000	31 000	110 000	24 700	3 400	4 500
9317-UP	85	3.3465	180	7.0866	41	1.6142	2.5	.10	148 000	33 300	122 000	27 400	3 200	4 300
9318-UP	90	3.5433	190	7.4803	43	1.6929	2.5	.10	159 000	35 700	137 000	30 800	3 000	4 000
9319-UP	95	3.7402	200	7.8740	45	1.7717	2.5	.10	168 000	37 800	150 000	33 700	2 800	3 800
9320-UP	100	3.9370	215	8.4646	47	1.8504	2.5	.10	190 000	42 700	190 000	42 700	2 600	3 600
9321-UP	105	4.1339	225	8.8583	49	1.9291	2.5	.10	203 000	45 600	196 000	44 100	2 400	3 400
9322-UP	110	4.3307	240	9.4488	50	1.9685	2.5	.10	212 000	47 700	228 000	51 300	2 200	3 200

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.75 and C<sub>0</sub> by 3.85.

<sup>3)</sup> Listed values are for machined bronze cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

**9000-U Series**  
**Split Inner Ring**  
**29° Angular Contact Ball Bearings**  
**Single Bearing**

**Dynamic and static equivalent radial load and life rating**

**Dynamic equivalent radial load**  
 $P = F_R$  when  $F_A/F_R \leq 0.80$   
 or  
 $P = 0.39 F_R + 0.76 F_A$  when  $F_A/F_R > 0.80$

$P$  = Dynamic equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load

Consult MRC Bearing Services when  
 $F_R/F_A > 1.0$

**Life rating**

$L_{10} = \left(\frac{C}{P}\right)^3$  (millions of revolutions)  
 or  
 $L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3$  (Hours)

$C$  = Basic dynamic radial load rating  
 (from single bearing tables)  
 $P$  = Dynamic equivalent radial load  
 $n$  = Speed in rpm

**Minimum Thrust Load For Angular Contact Ball Bearings**

Satisfactory operation of angular contact ball bearings requires sufficient traction forces between the balls and races to minimize damage caused by sliding or skidding. This is particularly important at high speeds where the inertia forces of the balls and cage and the viscous drag in the lubricant can have a detrimental influence on the rolling conditions.

The minimum required thrust load can be determined from the following formula.

$$F_A = A \left(\frac{n}{1000}\right)^2 \text{ Newtons}$$

OR

$$F_A = 0.2248 A \left(\frac{n}{1000}\right)^2 \text{ Pounds}$$

Where,  $F_A$  = Minimum thrust load  
 $A$  = Bearing design factor  
 listed in the following tables  
 $n$  = Speed in RPM

**Static equivalent radial load**

$$P_0 = 0.50 F_R + 0.34 F_A$$

$P_0$  is always  $\geq F_R$

$P_0$  = Static equivalent radial load  
 $F_R$  = Radial load  
 $F_A$  = Thrust load

**Minimum Thrust Load A Factor**

Size	A	Size	A	Size	A
9100UK	0.06	9202U	0.19	9202UP	0.42
9101UK	0.08	9203U	0.30	9203UP	0.74
9102UK	0.11	9204U	0.42	9204UP	1.32
9103UK	0.20	9205U	0.94	9205UP	1.90
9104UK	0.37	9206U	1.41	9206UP	3.45
9105UK	0.52	9207U	2.82	9207UP	6.73
9106UK	0.95	9208U	4.95	9208UP	9.28
9107UK	1.50	9209U	5.46	9209UP	13.13
9108UK	1.83	9210U	6.87	9210UP	15.48
9109UK	2.88	9211U	13.36	9211UP	23.88
9110UK	3.37	9212U	17.51	9212UP	35.31
9111UK	6.14	9213U	25.86	9213UP	44.55
9112UK	7.02	9214U	27.74	9214UP	53.74
9113UK	7.97	9215U	40.59	9215UP	61.15
9114UK	11.45	9216U	41.61	9216UP	84.07
9115UK	12.79	9217U	61.05	9217UP	112.90
9116UK	20.43	9218U	95.12	9218UP	148.50
9117UK	22.59	9219U	108.60	9219UP	191.90
9118UK	32.62	9220U	141.50	9220UP	224.10
9119UK	44.04	9221U	169.80	9221UP	282.70
9120UK	39.28	9222U	212.20	9222UP	352.10
9121UK	54.28				
9122UK	72.46	9302U	0.29	9302UP	0.85
		9303U	0.63	9303UP	1.53
		9304U	1.19	9304UP	1.91
		9305U	1.85	9305UP	3.85
		9306U	3.45	9306UP	7.39
		9307U	5.77	9307UP	11.66
		9308U	9.31	9308UP	17.31
		9309U	14.26	9309UP	29.08
		9310U	26.44	9310UP	36.26
		9311U	36.89	9311UP	57.36
		9312U	50.17	9312UP	77.30
		9313U	64.73	9313UP	111.40
		9314U	73.28	9314UP	144.60
		9315U	110.90	9315UP	182.70
		9316U	131.40	9316UP	215.80
		9317U	178.20	9317UP	269.40
		9318U	205.60	9318UP	332.30
		9319U	252.80	9319UP	405.70
		9320U	314.00	9320UP	629.40
		9321U	378.20	9321UP	673.40
		9322U	516.40	9322UP	904.70

Note: For Duplex Bearings mounted in tandem, multiply the single-bearing thrust value by the number of bearings in tandem.

**9000-U Series**  
**Split Inner Ring**  
**29° Angular Contact Ball Bearings**  
**Single Bearing**

**Dynamic equivalent radial load**  
**and life calculation examples**

Bearing size: 9309 U  
Speed: 2000 RPM  
Basic dynamic radial load rating (C) = 11800

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**Case 1**

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 1310  
Equivalent load (P) =  $F_R$  or  $0.39 F_R + 0.76 F_A$   
 $F_A/F_R = 1310/1750 = 0.75$   
Since  $F_A/F_R < 0.80$ ,  $P = F_R = 1750$

$$\text{Life (L10)} = \left(\frac{C}{P}\right)^3 = \left(\frac{11800}{1750}\right)^3 = 307 \times 10^6 \text{ Rev.}$$

or

$$\text{Life (L10h)} = \frac{10^6 (C)^3}{60n(P)} = \frac{10^6}{60 \times 2000} \left(\frac{11800}{1750}\right)^3$$
$$= 2555 \text{ Hrs}$$

---

**Case 2**

Radial load ( $F_R$ ) = 1750  
Thrust load ( $F_A$ ) = 2100  
Equivalent load (P) =  $F_R$  or  $0.39 F_R + 0.76 F_A$   
 $F_A/F_R = 2100/1750 = 1.20$   
Since  $F_A/F_R > 0.80$ ,  $P = 0.39 \times 1750 + 0.76 \times 2100 = 2279$

$$\text{Life (L10)} = \left(\frac{C}{P}\right)^3 = \left(\frac{11800}{2279}\right)^3 = 139 \times 10^6 \text{ Rev.}$$

or

$$\text{Life (L10h)} = \frac{10^6 (C)^3}{60n(P)} = \frac{10^6}{60 \times 2000} \left(\frac{11800}{2279}\right)^3$$
$$= 1157 \text{ Hrs}$$

---

**Case 3**

Thrust load ( $F_A$ ) = 2100  
Equivalent load (P) =  $0.39 F_R + 0.76 F_A$   
 $F_A/F_R = 2100/0 = \infty$   
Since  $F_A/F_R > 0.80$ ,  $P = 0.76 \times 2100 = 1596$

$$\text{Life (L10)} = \left(\frac{C}{P}\right)^3 = \left(\frac{11800}{1596}\right)^3 = 404 \times 10^6 \text{ Rev.}$$

or

$$\text{Life (L10h)} = \frac{10^6 (C)^3}{60n(P)} = \frac{10^6}{60 \times 2000} \left(\frac{11800}{1596}\right)^3$$
$$= 3368 \text{ Hrs}$$

**9000-UP Series**  
**Split Inner Ring**  
**40° Angular Contact Ball Bearings**  
**Single Bearing**

**Dynamic and static equivalent radial load and life rating**

**Dynamic equivalent radial load**

$$P = F_R \quad \text{when } F_A/F_R \leq 1.14$$

or

$$P = 0.35 F_R + 0.57 F_A \quad \text{when } F_A/F_R > 1.14$$

P = Dynamic equivalent radial load

F<sub>R</sub> = Radial load

F<sub>A</sub> = Thrust load

Consult MRC Bearing Services when

$$F_R/F_A > 1.0$$

**Static equivalent radial load**

$$P_0 = 0.5 F_R + 0.26 F_A$$

P<sub>0</sub> is always  $\geq F_R$

P<sub>0</sub> = Static equivalent radial load

F<sub>R</sub> = Radial load

F<sub>A</sub> = Thrust load

**Life rating**

$$L_{10} = \left(\frac{C}{P}\right)^3 \quad (\text{millions of revolutions})$$

or

$$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 \quad (\text{Hours})$$

C = Basic dynamic radial load rating  
(from single bearing tables)

P = Dynamic equivalent radial load

n = Speed in rpm

## ***9000-UP Series Split Inner Ring 40° Angular Contact Ball Bearings Single Bearing***

### ***Dynamic equivalent radial load and life calculation examples***

Bearing size: 9309 UP

Speed: 2000 RPM

Basic dynamic radial load rating (C) = 13300

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#### **Case 1**

Radial load ( $F_R$ ) = 1750

Thrust load ( $F_A$ ) = 1960

$F_A/F_R = 1960/1750 = 1.12$

Since  $F_A/F_R < 1.14$ , equivalent load (P) =  $F_R = 1750$

$$\text{Life (L10)} = \left(\frac{C}{P}\right)^3 = \left(\frac{13300}{1750}\right)^3 = 439 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L10h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13300}{1750}\right)^3 \\ &= 3658 \text{ Hrs} \end{aligned}$$

---

#### **Case 2**

Radial load ( $F_R$ ) = 1750

Thrust load ( $F_A$ ) = 2450

$F_A/F_R = 2450/1750 = 1.40$

Since  $F_A/F_R > 1.14$ , equivalent load (P) =  $0.35 F_R + 0.57 F_A$

$P = 0.35 \times 1750 + 0.57 \times 2450 = 2009$

$$\text{Life (L10)} = \left(\frac{C}{P}\right)^3 = \left(\frac{13300}{2009}\right)^3 = 290 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L10h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13300}{2009}\right)^3 \\ &= 2418 \text{ Hrs} \end{aligned}$$

---

#### **Case 3**

Thrust load ( $F_A$ ) = 2450

$F_A/F_R = 2450/0 = \infty$

Since  $F_A/F_R > 1.14$ , equivalent load (P) =  $0.35 F_R + 0.57 F_A$

$P = 0.57 \times 2450 = 1397$

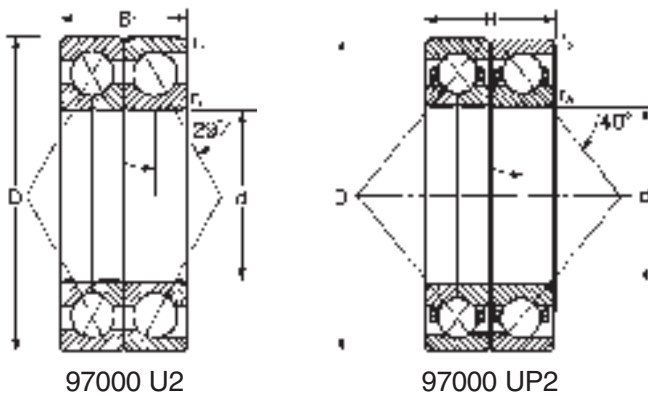
$$\text{Life (L10)} = \left(\frac{C}{P}\right)^3 = \left(\frac{13300}{1397}\right)^3 = 863 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L10h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 2000} \left(\frac{13300}{1397}\right)^3 \\ &= 7191 \text{ Hrs} \end{aligned}$$

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### 97000U and 97000H Series

The 97000U Series consists of a matched set of 9000UDT and 7000DT flush ground bearings having a 29° contact angle. The 97000H Series consists of a matched set of 9000HDT (split outer ring) and 7000DT flush ground bearings.

### 97000UP and 97000HP Series

The 97000UP Series consists of a matched set of 9000 UPDT and 7000PDT flush ground bearings having a 40° contact angle. The 97000HP Series consists of a matched set of 9000HPDT (split outer ring) and 7000PDT flush ground bearings.

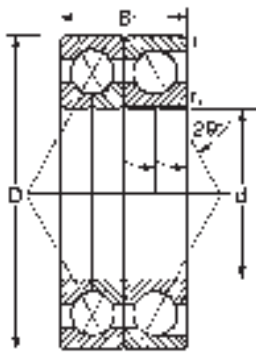
### Typical Mountings

The bearings are usually mounted in pairs. This arrangement divides the thrust load in one direction while accommodating reversing thrust load. To increase thrust capacity in one direction it is possible to mount additional 7000DT or 7000PDT bearings in tandem.

### Cage Types and Materials

Furnished in one-piece, inner ring land-guided, machined brass or special material.

Size	Series	Page
<b>97200 U2</b>	Light—29° Contact Angle	<b>178</b>
<b>97300 U2</b>	Medium—29° Contact Angle	<b>179</b>
<b>97200 UP2</b>	Light—40° Contact Angle	<b>180</b>
<b>97300 UP2</b>	Medium—40° Contact Angle	<b>181</b>
<b>97000 U</b>	Equivalent Load and Life	<b>182</b>
<b>97000 U</b>	Life Calculation Examples	<b>183</b>
<b>97000 UP</b>	Equivalent Load and Life	<b>184</b>
<b>97000 UP</b>	Life Calculation Examples	<b>185</b>



This series consists of a matched set of 9200UDT and 7200DT flush ground bearings having a 29° contact angle. One-piece, inner ring land-guided, machined brass cages are standard for this series.

These bearings are mounted in pairs in applications where substantial thrust loads are present. This arrangement divides the thrust load in one direction while accommodating reversing thrust load. To increase thrust capacity in one direction additional 7200DT bearings may be mounted in tandem.

For proper mounting orientation refer to page 237.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Grease	Oil
	d	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf	RPM
97207U2	35	1.3780	72	2.8346	34	1.3386	1.0	.04	.60	.024	37 700	8 480	34 000	7 640	7 400	9 600
97208U2	40	1.5748	80	3.1496	36	1.4173	1.0	.04	.60	.024	49 400	11 100	45 500	10 200	6 200	8 000
97209U2	45	1.7717	85	3.3465	38	1.4961	1.0	.04	.60	.024	49 400	11 100	46 500	10 500	5 800	7 600
97210U2	50	1.9685	90	3.5433	40	1.5748	1.0	.04	.60	.024	54 000	12 100	54 000	12 100	5 100	6 600
97211U2	55	2.1654	100	3.9370	42	1.6535	1.5	.06	1.0	.040	79 300	17 800	75 000	16 900	4 800	6 200
97212U2	60	2.3622	110	4.3307	44	1.7323	1.5	.06	1.0	.040	85 200	19 100	88 000	19 800	4 300	5 600
97213U2	65	2.5591	120	4.7244	46	1.8110	1.5	.06	1.0	.040	104 000	23 400	110 000	24 700	3 900	5 100
97214U2	70	2.7559	125	4.9213	48	1.8898	1.5	.06	1.0	.040	104 000	23 400	110 000	24 700	3 700	4 800
97215U2	75	2.9528	130	5.1181	50	1.9685	1.5	.06	1.0	.040	130 000	29 200	140 000	31 500	3 400	4 500
97216U2	80	3.1496	140	5.5118	52	2.0472	2.0	.08	1.0	.040	121 000	27 200	134 000	30 100	3 300	4 200
97217U2	85	3.3465	150	5.9055	56	2.2047	2.0	.08	1.0	.040	148 000	33 300	166 000	37 300	3 000	3 900
97218U2	90	3.5433	160	6.2992	60	2.3622	2.0	.08	1.0	.040	190 000	42 700	236 000	53 100	2 900	3 800
97219U2	95	3.7402	170	6.6929	64	2.5197	2.0	.08	1.0	.040	199 000	44 700	228 000	51 300	2 800	3 600
97220U2	100	3.9370	180	7.0866	68	2.6772	2.0	.08	1.0	.040	225 000	50 600	260 000	58 500	2 600	3 300
97221U2	105	4.1339	190	7.4803	72	2.8346	2.0	.08	1.0	.040	242 000	54 400	295 000	66 300	2 400	3 100
97222U2	110	4.3307	200	7.8740	76	2.9921	2.0	.08	1.0	.040	265 000	59 600	310 000	69 700	2 300	3 000
97224U2	120	4.7244	215	8.4646	80	3.1496	2.0	.08	1.0	.040	281 000	63 200	355 000	79 800	2 200	2 800
97226U2	130	5.1181	230	9.0551	80	3.1496	2.5	.10	1.0	.040	319 000	71 700	415 000	93 300	2 000	2 600
97228U2	140	5.5118	250	9.8425	84	3.3071	2.5	.10	1.0	.040	338 000	76 000	465 000	105 000	1 800	2 400
97230U2	150	5.9055	270	10.6299	90	3.5433	2.5	.10	1.0	.040	397 000	89 200	560 000	126 000	1 700	2 200
97232U2	160	6.2992	290	11.4173	96	3.7795	2.5	.10	1.0	.040	442 000	99 400	670 000	135 000	1 600	2 100
97234U2	170	6.6929	310	12.2047	104	4.0945	3.0	.12	1.0	.040	468 000	105 000	735 000	165 000	1 500	2 000
97236U2	180	7.0866	320	12.5984	104	4.0945	3.0	.12	1.0	.040	494 000	111 000	780 000	175 000	1 500	1 900

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

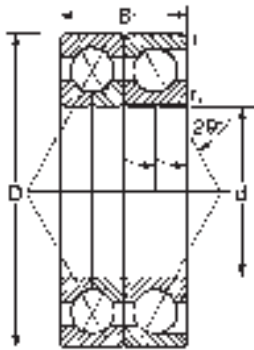
<sup>2)</sup> For thrust rating multiply C by 1.32 and C<sub>0</sub> by 2.94.

<sup>3)</sup> Listed values are for machined brass cage.

Values have been determined through historical application and practice.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 rpm.





This series consists of a matched set of 9300UDT and 7300DT flush ground bearings having a 29° contact angle. One-piece, inner ring land-guided, machined brass cages are standard for this series.

These bearings are mounted in pairs in applications where substantial thrust loads are present. This arrangement divides the thrust load in one direction while accommodating reversing thrust load. To increase thrust capacity in one direction additional 7300DT bearings may be mounted in tandem.

For proper mounting orientation refer to page 237.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sup>4)</sup>		Static C <sub>0</sub>		Grease	Oil
	d	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	mm	in	N	lbf	N	lbf	RPM	RPM
97307U2	35	1.3780	80	3.1496	42	1.6535	1.5	.06	1.0	.040	58 500	13 200	48 000	10 800	6 800	8 800
97308U2	40	1.5748	90	3.5433	46	1.8110	1.5	.06	1.0	.040	71 500	16 100	61 000	13 700	5 800	7 600
97309U2	45	1.7717	100	3.9370	50	1.9685	1.5	.06	1.0	.040	85 200	19 200	75 000	16 900	5 100	6 600
97310U2	50	1.9685	110	4.3307	54	2.1260	2.0	.08	1.0	.040	121 000	27 200	106 000	23 800	4 600	6 000
97311U2	55	2.1654	120	4.7244	58	2.2835	2.0	.08	1.0	.040	140 000	31 500	125 000	28 100	4 100	5 300
97312U2	60	2.3622	130	5.1181	62	2.4409	2.0	.08	1.0	.040	159 000	35 700	146 000	32 800	3 900	5 100
97313U2	65	2.5591	140	5.5118	66	2.5984	2.0	.08	1.0	.040	178 000	40 000	173 000	38 900	3 700	4 800
97314U2	70	2.7559	150	5.9055	70	2.7559	2.0	.08	1.0	.040	182 000	40 900	170 000	38 200	3 300	4 200
97315U2	75	2.9528	160	6.2992	74	2.9134	2.0	.08	1.0	.040	225 000	50 600	228 000	51 300	3 100	4 000
97316U2	80	3.1496	170	6.6929	78	3.0709	2.0	.08	1.0	.040	234 000	52 600	240 000	54 000	2 900	3 800
97317U2	85	3.3465	180	7.0866	82	3.2283	2.5	.10	1.0	.040	265 000	59 600	285 000	64 100	2 800	3 600
97318U2	90	3.5433	190	7.4803	86	3.3858	2.5	.10	1.0	.040	276 000	62 000	300 000	67 400	2 600	3 400
97319U2	95	3.7402	200	7.8740	90	3.5433	2.5	.10	1.0	.040	291 000	65 400	325 000	73 100	2 500	3 200
97320U2	100	3.9370	215	8.4646	94	3.7008	2.5	.10	1.0	.040	312 000	70 100	365 000	82 100	2 400	3 100
97321U2	105	4.1339	225	8.8583	98	3.8583	2.5	.10	1.0	.040	332 000	74 600	400 000	89 900	2 300	3 000
97322U2	110	4.3307	240	9.4488	100	3.9370	2.5	.10	1.0	.040	371 000	83 400	475 000	107 000	2 200	2 800
97324U2	120	4.7244	260	10.2362	110	4.3307	2.5	.10	1.0	.040	423 000	95 100	560 000	126 000	2 000	2 600
97326U2	130	5.1181	280	11.0236	116	4.5669	3.0	.12	1.0	.040	468 000	105 000	640 000	144 000	1 800	2 400
97328U2	140	5.5118	300	11.8110	124	4.8819	3.0	.12	1.0	.040	507 000	114 000	735 000	165 000	1 800	2 200
97330U2	150	5.9055	320	12.5984	130	5.1181	3.0	.12	1.0	.040	559 000	126 000	865 000	194 000	1 600	2 100
97332U2	160	6.2992	340	13.3858	136	5.3543	3.0	.12	1.0	.040	618 000	139 000	965 000	217 000	1 500	2 000
97334U2	170	6.6929	360	14.1732	144	5.6693	3.0	.12	1.0	.040	650 000	146 000	1 040 000	234 000	1 500	1 900
97336U2	180	7.0866	380	14.9606	150	5.9055	3.0	.12	1.0	.040	689 000	155 000	1 160 000	261 000	1 400	1 800

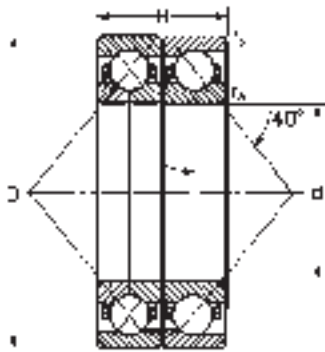
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.32 and C<sub>0</sub> by 2.94.

<sup>3)</sup> Listed values are for machined brass cage.

Values have been determined through historical application and practice.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33½ rpm.



This series consists of a matched set of 9200UPDT and 7200PDT flush ground bearings having a 40° contact angle. One-piece, inner ring land-guided, machined brass cages are standard for this series.

These bearings are mounted in pairs in applications where substantial thrust loads are present. This arrangement divides the thrust load in one direction while accommodating reversing thrust load. To increase thrust capacity in one direction additional 7200PDT bearings may be mounted in tandem.

For proper mounting orientation refer to page 237.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
	d						r <sub>a</sub>	r <sub>b</sub>			Dynamic C <sub>d</sub> <sup>4)</sup>		Static C <sub>0</sub>		Grease	Oil
	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf	RPM	RPM
97207UP2	35	1.3780	72	2.8346	34	1.3386	1.0	.04	.60	.024	47 500	10 700	39 000	8 770	6 300	8 500
97208UP2	40	1.5748	80	3.1496	36	1.4173	1.0	.04	.60	.024	52 700	11 800	45 000	10 100	5 600	7 500
97209UP2	45	1.7717	85	3.3465	38	1.4961	1.0	.04	.60	.024	62 400	14 000	55 000	12 400	5 300	7 000
97210UP2	50	1.9685	90	3.5433	40	1.5748	1.0	.04	.60	.024	65 000	14 600	60 000	13 500	4 800	6 300
97211UP2	55	2.1654	100	3.9370	42	1.6535	1.5	.06	1.0	.040	79 300	17 800	75 000	16 900	4 500	6 000
97212UP2	60	2.3622	110	4.3307	44	1.7323	1.5	.06	1.0	.040	95 600	21 500	91 600	20 600	4 000	5 300
97213UP2	65	2.5591	120	4.7244	46	1.8110	1.5	.06	1.0	.040	104 000	23 400	100 000	22 500	3 600	4 800
97214UP2	70	2.7559	125	4.9213	48	1.8898	1.5	.06	1.0	.040	112 000	25 200	112 000	25 200	3 400	4 500
97215UP2	75	2.9528	130	5.1181	50	1.9685	1.5	.06	1.0	.040	117 000	26 300	120 000	27 000	3 200	4 300
97216UP2	80	3.1496	140	5.5118	52	2.0472	2.0	.08	1.0	.040	135 000	30 300	140 000	31 500	3 000	4 000
97217UP2	85	3.3465	150	5.9055	56	2.2047	2.0	.08	1.0	.040	156 000	35 100	166 000	37 300	2 800	3 800
97218UP2	90	3.5433	160	6.2992	60	2.3622	2.0	.08	1.0	.040	178 000	40 000	190 000	42 700	2 600	3 600
97219UP2	95	3.7402	170	6.6929	64	2.5197	2.0	.08	1.0	.040	199 000	44 700	220 000	49 500	2 400	3 400
97220UP2	100	3.9370	180	7.0866	68	2.6772	2.0	.08	1.0	.040	212 000	47 700	250 000	56 200	2 200	3 200
97221UP2	105	4.1339	190	7.4803	72	2.8346	2.0	.08	1.0	.040	229 000	51 500	260 000	58 500	2 000	3 000
97222UP2	110	4.3307	200	7.8740	76	2.9921	2.0	.08	1.0	.040	251 000	56 400	310 000	69 700	1 900	2 800
97224UP2	120	4.7244	215	8.4646	80	3.1496	2.0	.08	1.0	.040	270 000	60 700	325 000	73 100	1 700	2 400
97226UP2	130	5.1181	230	9.0551	80	3.1496	2.5	.10	1.0	.040	302 000	67 900	390 000	87 700	1 700	2 400
97228UP2	140	5.5118	250	9.8425	84	3.3071	2.5	.10	1.0	.040	319 000	71 700	430 000	96 700	1 600	2 200
97230UP2	150	5.9055	270	10.6299	90	3.5433	2.5	.10	1.0	.040	351 000	78 900	520 000	117 000	1 500	2 000
97232UP2	160	6.2992	290	11.4173	96	3.7795	2.5	.10	1.0	.040	390 000	87 700	560 000	126 000	1 300	1 700
97234UP2	170	6.6929	310	12.2047	104	4.0945	3.0	.12	1.0	.040	436 000	98 000	655 000	147 000	1 200	1 600
97236UP2	180	7.0866	320	12.5984	104	4.0945	3.0	.12	1.0	.040	449 000	101 000	710 000	160 000	1 100	1 500

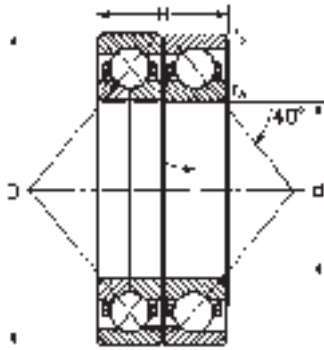
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.76 and C<sub>0</sub> by 3.86.

<sup>3)</sup> Listed values are for machined brass cage.

Values have been determined through historical application and practice.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 rpm.



This series consists of a matched set of 9300UPDT and 7300PDT flush ground bearings having a 40° contact angle. One-piece, inner ring land-guided, machined brass cages are standard for this series.

These bearings are mounted in pairs in applications where substantial thrust loads are present. This arrangement divides the thrust load in one direction while accommodating reversing thrust load. To increase thrust capacity in one direction additional 7300PDT bearings may be mounted in tandem.

For proper mounting orientation refer to page 237.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating <sup>2)</sup>				Speed Rating <sup>3)</sup>	
											Dynamic C <sub>d</sub> <sup>4)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
	d	mm	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	mm	in	N	lbf	N	lbf	
97307UP2	35	1.3780	80	3.1496	42	1.6535	1.5	.06	1.0	.040	63 700	14 300	49 000	11 000	6 000	8 000
97308UP2	40	1.5748	90	3.5433	46	1.8110	1.5	.06	1.0	.040	76 100	17 100	61 000	13 700	5 300	7 000
97309UP2	45	1.7717	100	3.9370	50	1.9685	1.5	.06	1.0	.040	97 500	21 900	80 000	18 000	4 800	6 300
97310UP2	50	1.9685	110	4.3307	54	2.1260	2.0	.08	1.0	.040	112 000	25 200	104 000	23 400	4 300	5 600
97311UP2	55	2.1654	120	4.7244	58	2.2835	2.0	.08	1.0	.040	130 000	29 200	112 000	25 200	3 800	5 000
97312UP2	60	2.3622	130	5.1181	62	2.4409	2.0	.08	1.0	.040	148 000	33 300	129 000	29 000	3 600	4 800
97313UP2	65	2.5591	140	5.5118	66	2.5984	2.0	.08	1.0	.040	165 000	37 100	160 000	36 000	3 200	4 300
97314UP2	70	2.7559	150	5.9055	70	2.7559	2.0	.08	1.0	.040	190 000	42 700	186 000	41 800	3 000	4 000
97315UP2	75	2.9528	160	6.2992	74	2.9134	2.0	.08	1.0	.040	208 000	46 800	200 000	45 000	2 800	3 800
97316UP2	80	3.1496	170	6.6929	78	3.0709	2.0	.08	1.0	.040	225 000	50 600	220 000	49 500	2 600	3 600
97317UP2	85	3.3465	180	7.0866	82	3.2283	2.5	.10	1.0	.040	238 000	53 500	245 000	55 100	2 400	3 400
97318UP2	90	3.5433	190	7.4803	86	3.3858	2.5	.10	1.0	.040	255 000	57 300	270 000	60 700	2 200	3 200
97319UP2	95	3.7402	200	7.8740	90	3.5433	2.5	.10	1.0	.040	276 000	62 000	300 000	67 400	2 000	3 000
97320UP2	100	3.9370	215	8.4646	94	3.7008	2.5	.10	1.0	.040	307 000	69 000	380 000	85 400	1 900	2 800
97321UP2	105	4.1339	225	8.8583	98	3.8583	2.5	.10	1.0	.040	325 000	73 100	390 000	87 700	1 800	2 600
97322UP2	110	4.3307	240	9.4488	100	3.9370	2.5	.10	1.0	.040	345 000	77 600	455 000	102 000	1 700	2 400
97324UP2	120	4.7244	260	10.2362	110	4.3307	2.5	.10	1.0	.040	390 000	87 700	530 000	119 000	1 600	2 200
97326UP2	130	5.1181	280	11.0236	116	4.5669	3.0	.12	1.0	.040	449 000	101 000	610 000	137 000	1 500	2 000
97328UP2	140	5.5118	300	11.8110	124	4.8819	3.0	.12	1.0	.040	488 000	110 000	695 000	156 000	1 400	1 900
97330UP2	150	5.9055	320	12.5984	130	5.1181	3.0	.12	1.0	.040	540 000	121 000	780 000	175 000	1 200	1 700
97332UP2	160	6.2992	340	13.3858	136	5.3543	3.0	.12	1.0	.040	553 000	124 000	850 000	191 000	1 200	1 600
97334UP2	170	6.6929	360	14.1732	144	5.6693	3.0	.12	1.0	.040	605 000	136 000	965 000	217 000	1 000	1 500
97336UP2	180	7.0866	380	14.9606	150	5.9055	3.0	.12	1.0	.040	650 000	146 000	1 100 000	247 000	950	1 400

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.76 and C<sub>0</sub> by 3.86.

<sup>3)</sup> Listed values are for machined brass cage.

Values have been determined through historical application and practice.

<sup>4)</sup> Rating for one million revolutions or 500 hours at 33 1/3 rpm.

## ***97000 U2 Series 29° Angular Contact Ball Bearings Duplex***

### ***Dynamic and static equivalent load and life rating***

#### **Dynamic equivalent radial load**

$$P = F_R \quad \text{when } \frac{F_A}{F_R} \leq 0.80$$

$$P = 0.39 F_R + 0.76 F_A \quad \text{when } \frac{F_A}{F_R} > 0.80$$

P = Dynamic equivalent radial load  
F<sub>R</sub> = Radial load  
F<sub>A</sub> = Thrust load

#### **Static equivalent radial load**

$$P_0 = 1.0 F_R + 0.66 F_A$$

P<sub>0</sub> is always  $\geq F_R$

P<sub>0</sub> = Static equivalent radial load  
F<sub>R</sub> = Radial load  
F<sub>A</sub> = Thrust load

#### **Life rating**

$$L_{10} = \left(\frac{C}{P}\right)^3 \quad (\text{millions of revolutions})$$

or

$$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 \quad (\text{Hours})$$

C = Dynamic radial load rating  
P = Dynamic equivalent radial load  
n = Speed in rpm

## 97000 U2 Series 29° Angular Contact Ball Bearings Duplex

### *Dynamic equivalent radial load and life calculation examples*

Bearing size: 97313 U2

Speed: 1750 RPM

Basic Dynamic Radial Load Rating (C) = 40000

---

#### **Case 1**

Thrust load ( $F_A$ ) = 5000

$$\frac{F_A}{F_R} = \frac{5000}{0} = \infty$$

Since  $\frac{F_A}{F_R} > 0.80$ ,

$$P = 0.39 F_R + 0.76 F_A = 0.76 \times 5000$$

$$P = 3800$$

$$C = 40000$$

$$\text{Life (L}_{10}) = \left(\frac{C}{P}\right)^3 = \left(\frac{40000}{3800}\right)^3 = 1166 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 1750} \left(\frac{40000}{3800}\right)^3 \\ &= 11108 \text{ Hours} \end{aligned}$$

---

#### **Case 2**

Radial load ( $F_R$ ) = 3000

Thrust load ( $F_A$ ) = 5000

$$\frac{F_A}{F_R} = \frac{5000}{3000} = 1.67$$

Since  $\frac{F_A}{F_R} > 0.80$ ,

$$P = 0.39 F_R + 0.76 F_A = 0.39 \times 3000 + 0.76 \times 5000$$

$$P = 4970$$

$$C = 40000$$

$$\text{Life (L}_{10}) = \left(\frac{C}{P}\right)^3 = \left(\frac{40000}{4970}\right)^3 = 521 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L}_{10}\text{h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 1750} \left(\frac{40000}{4970}\right)^3 \\ &= 4965 \text{ Hours} \end{aligned}$$

---

**97000 UP2 Series**  
**40° Angular Contact Ball Bearings**  
**Duplex**

***Dynamic and static equivalent load  
and life rating***

**Dynamic equivalent radial load**

$$P = F_R \quad \text{when } \frac{F_A}{F_R} \leq 1.14$$

$$P = 0.35 F_R + 0.57 F_A \quad \text{when } \frac{F_A}{F_R} > 1.14$$

P = Dynamic equivalent radial load

F<sub>R</sub> = Radial load

F<sub>A</sub> = Thrust load

**Static equivalent radial load**

$$P_0 = 1.0 F_R + 0.52 F_A$$

P<sub>0</sub> is always  $\geq F_R$

P<sub>0</sub> = Static equivalent radial load

F<sub>R</sub> = Radial load

F<sub>A</sub> = Thrust load

**Life rating**

$$L_{10} = \left(\frac{C}{P}\right)^3 \quad (\text{millions of revolutions})$$

or

$$L_{10h} = \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 \quad (\text{Hours})$$

C = Dynamic radial load rating

P = Dynamic equivalent radial load

n = Speed in rpm

## 97000 UP2 Series 40° Angular Contact Ball Bearings Duplex

### *Dynamic equivalent radial load and life calculation examples*

Bearing size: 97314 UP2

Speed: 1750 RPM

Basic dynamic radial load rating (C) = 42700

---

#### **Case 1**

Thrust load ( $F_A$ ) = 5000

$$\frac{F_A}{F_R} = \frac{5000}{0} = \infty$$

Since  $\frac{F_A}{F_R} > 1.14$ ,

$$P = 0.35 F_R + 0.57 F_A = 0.57 \times 5000$$

$$P = 2850$$

$$C = 42700$$

$$\text{Life (L10)} = \left(\frac{C}{P}\right)^3 = \left(\frac{42700}{2850}\right)^3 = 3363 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L10h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 1750} \left(\frac{42700}{2850}\right)^3 \\ &= 32030 \text{ Hours} \end{aligned}$$

---

#### **Case 2**

Radial load ( $F_R$ ) = 3000

Thrust load ( $F_A$ ) = 5000

$$\frac{F_A}{F_R} = \frac{5000}{3000} = 1.67$$

Since  $\frac{F_A}{F_R} > 1.14$ ,

$$P = 0.35 F_R + 0.57 F_A = 0.35 \times 3000 + 0.57 \times 5000$$

$$P = 3900$$

$$C = 42700$$

$$\text{Life (L10)} = \left(\frac{C}{P}\right)^3 = \left(\frac{42700}{3900}\right)^3 = 1312 \times 10^6 \text{ Rev.}$$

or

$$\begin{aligned} \text{Life (L10h)} &= \frac{10^6}{60n} \left(\frac{C}{P}\right)^3 = \frac{10^6}{60 \times 1750} \left(\frac{42700}{3900}\right)^3 \\ &= 12500 \text{ Hours} \end{aligned}$$

---





Precision ball bearings in tolerance grades ABEC-5 and ABEC-7 are recommended for applications where high speed and/or extreme running accuracy is required. These bearings have the same nominal external dimensions as equivalent size ABEC-1 grade bearings; however, the running characteristics and external dimensions are held to closer tolerances.

### Standardization

Bearing envelope dimensions and tolerances shown in this catalog comply with standards established in the USA by the Annular Bearing Engineers Committee (ABEC) of the American Bearing Manufacturers Association (ABMA) (see Engineering section; page 239). These standards have also been approved by the American Standard Association (ASA) and the International Standards Organization (ISO). This assures the bearing user of all the advantages of dimensional standardization. However, dimensional interchangeability is not necessarily an indication of functional interchangeability. Other characteristics must also be considered such as cage type, internal clearance, contact angle, configuration of the bearing rings and other details.

In order to meet the running characteristic tolerances specified for precision bearings, it is necessary to assemble them with high precision balls where the size, sphericity and other surface characteristics are held to very close tolerances. Cages generally are of phenolic (bakelite) composition, which is well-suited for high-speed operation.

### Temperature

The bearings are manufactured from vacuum-processed 52100 steel that can operate satisfactorily to 250°F (121°C). This is well within the requirement of most machine tool applications.

### Duplex Bearings

Precision ball bearings are also duplex ground so they can be used as a component in a pair of bearings or in a bearing set (see Duplex Bearings section; page 234). Duplex pairs (or sets of bearings) ordered as DB, DF, or DT (or in combinations), are tied together as they are to be mounted.

### Packaging and Identification

Bearings are thoroughly cleaned immediately prior to packaging and are usually coated with a lightweight oil compatible with most machine lubricants. Therefore, bearings can be used as received without being washed, with the oil serving as a rust inhibitor. Single-row bearings are packaged in hermetically sealed transparent bags and placed in distinctive boxes identified with the bearing number, tolerance grade and other important bearing data.

Size	Series	Page
<b>1900R</b>	Extremely Light, ABEC-7, Single Bearing	<b>188</b>
<b>1900RD</b>	Extremely Light, ABEC-7, Duplex Set	<b>189</b>
<b>100KR</b>	Extra Light, ABEC-7, Single Bearing	<b>190</b>
<b>100KRD</b>	Extra Light, ABEC-7, Duplex Set	<b>191</b>
<b>200R</b>	Light, ABEC-7, Single Bearing	<b>192</b>
<b>200RD</b>	Light, ABEC-7, Duplex Set	<b>193</b>
<b>300R</b>	Medium, ABEC-7, Single Bearing	<b>194</b>
<b>300RD</b>	Medium, ABEC-7, Duplex Set	<b>195</b>
<b>200S</b>	Light, ABEC-5, Woodworking Bearings	<b>196</b>
<b>300S</b>	Medium, ABEC-5, Woodworking Bearings	<b>196</b>
<b>XO-RBDJ</b>	Ball Screw Support Bearings	<b>197</b>
<b>XO-RBDS</b>	Excello Bearings	<b>199</b>

# Precision 15° Angular Contact 1900-R Extremely Light Series (Single Bearings)

## MRC Bearing Services



Precision 1900-R series angular contact ball bearings are manufactured to meet dimensional and running accuracy to ABEC-7 tolerances. They are supplied with an inner ring-centered phenolic cage designed to minimize centrifugal force.

For recommended mounting fits refer to "Shaft and Housing Fits" in Engineering Data Section.

For equivalent load and life calculations see pages 116 and 117.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating				Speed Rating <sup>3)</sup>			
											Dynamic C <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM		
	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf				
1900R	10	.3937	22	.8661	6	.2362	.30	.012	.10	.004	110	.17	3 120	701	1 560	351	76 000	110 000
1901R	12	.4724	24	.9449	6	.2362	.30	.012	.10	.004	123	.19	3 250	731	1 800	405	69 000	100 000
1902R	15	.5906	28	1.1024	7	.2756	.30	.012	.10	.004	187	.29	4 880	1 100	2 700	607	55 000	84 000
1903R	17	.6693	30	1.1811	7	.2756	.30	.012	.10	.004	206	.32	5 400	1 210	3 000	674	51 000	78 000
1904R	20	.7874	37	1.4567	9	.3543	.30	.012	.15	.006	400	.62	9 360	2 100	5 850	1 320	41 000	62 000
1905R	25	.9843	42	1.6535	9	.3543	.30	.012	.15	.006	342	.53	7 610	1 710	5 300	1 190	37 000	53 000
1906R	30	1.1811	47	1.8504	9	.3543	.30	.012	.15	.006	452	.70	9 750	2 190	7 100	1 600	32 000	48 000
1907R	35	1.3780	55	2.1654	10	.3937	.64	.025	.15	.006	555	.86	11 200	2 520	9 000	2 020	25 000	39 000
1908R	40	1.5748	62	2.4409	12	.4724	.64	.025	.15	.006	722	1.12	14 300	3 210	11 600	2 600	23 000	36 000
1909R	45	1.7717	68	2.6772	12	.4724	.64	.025	.15	.006	806	1.25	15 100	3 400	13 400	3 010	21 000	31 000
1910R	50	1.9685	72	2.8346	12	.4724	.64	.025	.15	.006	1 070	1.66	19 500	4 380	17 300	3 900	20 000	28 000
1911R	55	2.1654	80	3.1496	13	.5118	1.0	.04	.30	.012	1 260	1.95	22 900	5 150	20 400	4 590	18 000	27 000
1912R	60	2.3622	85	3.3465	13	.5118	1.0	.04	.30	.012	1 390	2.15	24 200	5 440	22 800	5 130	17 000	25 000
1913R	65	2.5591	90	3.5433	13	.5118	1.0	.04	.30	.012	1 450	2.25	24 700	5 550	24 000	5 400	15 000	22 000
1914R	70	2.7559	100	3.9370	16	.6299	1.0	.04	.30	.012	1 990	3.09	33 200	7 460	32 500	7 300	14 000	21 000
1915R	75	2.9528	105	4.1339	16	.6299	1.0	.04	.30	.012	2 080	3.23	34 500	7 760	34 500	7 760	14 000	20 000
1916R	80	3.1496	110	4.3307	16	.6299	1.0	.04	.30	.012	2 180	3.38	34 500	7 760	36 000	8 100	13 000	19 000
1917R	85	3.3465	120	4.7244	18	.7087	1.0	.04	.60	.024	2 840	4.40	44 900	10 100	46 500	10 500	12 000	18 000
1918R	90	3.5433	125	4.9213	18	.7087	1.0	.04	.60	.024	3 400	5.27	52 700	11 800	56 000	12 600	12 000	17 000
1919R	95	3.7402	130	5.1181	18	.7087	1.0	.04	.60	.024	3 090	4.79	47 500	10 700	52 000	11 700	11 000	16 000
1920R	100	3.9370	140	5.5118	20	.7874	1.0	.04	.60	.024	3 870	6.00	58 500	13 200	64 000	14 400	10 000	15 000
1921R	105	4.1339	145	5.7087	20	.7874	1.0	.04	.60	.024	4 030	6.25	60 500	13 600	67 000	15 100	10 000	14 000
1922R	110	4.3307	150	5.9055	20	.7874	1.0	.04	.60	.024	3 820	5.93	55 300	12 400	64 000	14 400	9 200	13 000
1924R	120	4.7244	165	6.4961	22	.8661	1.0	.04	.60	.024	5 100	7.91	74 100	16 700	85 000	19 100	8 300	12 000
1926R	130	5.1181	180	7.0866	24	.9449	1.5	.06	.60	.024	6 300	9.77	90 400	20 500	106 000	23 800	7 800	11 000
1928R	140	5.5118	190	7.4803	24	.9449	1.5	.06	.60	.024	6 580	10.2	95 600	21 400	110 000	24 700	7 400	11 000
1930R	150	5.9055	210	8.2677	28	1.1024	2.0	.08	1.0	.040	9 090	14.1	125 000	28 200	150 000	33 700	6 400	9 500
1932R	160	6.2992	220	8.6614	28	1.1024	2.0	.08	1.0	.040	9 420	14.6	127 000	28 600	156 000	35 100	6 000	9 000
1934R	170	6.6929	230	9.0551	28	1.1024	2.0	.08	1.0	.040	10 200	15.8	133 000	29 800	170 000	38 300	5 500	8 400
1936R	180	7.0866	250	9.8425	33	1.2992	2.0	.08	1.0	.040	12 800	19.9	168 000	36 000	212 000	47 800	5 100	7 800
1938R	190	7.4803	260	10.2362	33	1.2992	2.0	.08	1.0	.040	13 400	20.7	174 000	39 100	224 000	50 400	5 100	7 800
1940R	200	7.8740	280	11.0236	38	1.4961	2.0	.08	1.0	.040	16 800	26.0	216 000	48 600	275 000	61 800	4 600	7 300

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see pg. 274.



Precision 1900-RD series angular contact ball bearings are manufactured to meet dimensional and running accuracy to ABEC-7 tolerances. They are supplied with an inner ring-centered phenolic cage designed to minimize centrifugal force.

For recommended mounting fits refer to "Shaft and Housing Fits" in Engineering Data Section.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

For equivalent load and life calculations see pages 118 and 119.

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating				Speed Rating <sup>3)</sup>			
	d		D		B		r <sub>a</sub>		r <sub>b</sub>		ZD <sup>2)</sup>		Dynamic C <sub>d</sub> <sup>2)</sup>		Static C <sub>0</sub>		Grease	Oil
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf	RPM	RPM
1900RD	10	.3937	22	.8661	12	.4724	.30	.012	.10	.004	110	.17	5 070	1 140	3 100	697	61 000	88 000
1901RD	12	.4724	24	.9449	12	.4724	.30	.012	.10	.004	123	.19	5 270	1 180	3 550	798	55 000	80 000
1902RD	15	.5906	28	1.1024	14	.5512	.30	.012	.10	.004	187	.29	7 930	1 780	5 400	1 210	44 000	67 000
1903RD	17	.6693	30	1.1811	14	.5512	.30	.012	.10	.004	206	.32	8 710	1 960	6 100	1 370	41 000	62 000
1904RD	20	.7874	37	1.4567	18	.7087	.30	.012	.15	.006	400	.62	15 300	3 440	11 600	2 600	33 000	50 000
1905RD	25	.9843	42	1.6535	18	.7087	.30	.012	.15	.006	342	.53	12 400	2 790	10 800	2 430	30 000	42 000
1906RD	30	1.1811	47	1.8504	18	.7087	.30	.012	.15	.006	452	.70	15 900	3 580	14 300	3 210	26 000	38 000
1907RD	35	1.3780	55	2.1654	20	.7874	.64	.025	.15	.006	555	.86	18 200	4 090	18 000	4 050	20 000	31 000
1908RD	40	1.5748	62	2.4409	24	.9449	.64	.025	.15	.006	722	1.12	22 900	5 150	23 200	5 220	18 000	29 000
1909RD	45	1.7717	68	2.6772	24	.9449	.64	.025	.15	.006	806	1.25	24 700	5 550	26 500	5 960	17 000	25 000
1910RD	50	1.9685	72	2.8346	24	.9449	.64	.025	.15	.006	1 070	1.66	31 900	7 170	34 500	7 760	16 000	22 000
1911RD	55	2.1654	80	3.1496	26	1.0236	1.0	.04	.30	.012	1 260	1.95	37 100	8 340	40 500	9 100	14 000	22 000
1912RD	60	2.3622	85	3.3465	26	1.0236	1.0	.04	.30	.012	1 390	2.15	39 000	8 770	45 500	10 200	14 000	20 000
1913RD	65	2.5591	90	3.5433	26	1.0236	1.0	.04	.30	.012	1 450	2.25	39 700	8 920	48 000	10 800	12 000	18 000
1914RD	70	2.7559	100	3.9370	32	1.2598	1.0	.04	.30	.012	1 990	3.09	54 000	12 100	65 500	14 700	11 000	17 000
1915RD	75	2.9528	105	4.1339	32	1.2598	1.0	.04	.30	.012	2 080	3.23	55 900	12 600	68 000	15 300	11 000	16 000
1916RD	80	3.1496	110	4.3307	32	1.2598	1.0	.04	.30	.012	2 180	3.38	57 200	12 900	72 000	16 200	10 000	15 000
1917RD	85	3.3465	120	4.7244	36	1.4173	1.0	.04	.60	.024	2 840	4.40	74 100	16 700	93 000	20 900	9 600	14 000
1918RD	90	3.5433	125	4.9213	36	1.4173	1.0	.04	.60	.024	3 400	5.27	85 200	19 200	112 000	25 200	9 600	14 000
1919RD	95	3.7402	130	5.1181	36	1.4173	1.0	.04	.60	.024	3 090	4.79	76 100	17 100	104 000	23 400	8 800	13 000
1920RD	100	3.9370	140	5.5118	40	1.5748	1.0	.04	.60	.024	3 870	6.00	95 600	21 500	127 000	28 600	8 000	12 000
1921RD	105	4.1339	145	5.7087	40	1.5748	1.0	.04	.60	.024	4 030	6.25	97 500	21 900	134 000	30 100	8 000	11 000
1922RD	110	4.3307	150	5.9055	40	1.5748	1.0	.04	.60	.024	3 820	5.93	90 400	20 300	129 000	29 000	7 400	10 000
1924RD	120	4.7244	165	6.4961	44	1.7323	1.0	.04	.60	.024	5 100	7.91	121 000	27 200	170 000	38 200	6 600	9 600
1926RD	130	5.1181	180	7.0866	48	1.8898	1.5	.06	.60	.024	6 300	9.77	146 000	32 800	208 000	46 800	6 200	8 800
1928RD	140	5.5118	190	7.4803	48	1.8898	1.5	.06	.60	.024	6 580	10.2	156 000	35 100	220 000	49 500	5 900	8 800
1930RD	150	5.9055	210	8.2677	56	2.2047	2.0	.08	1.0	.040	9 090	14.1	203 000	45 600	300 000	67 400	5 100	7 600
1932RD	160	6.2992	220	8.6614	56	2.2047	2.0	.08	1.0	.040	9 420	14.6	208 000	46 800	315 000	70 800	4 800	7 200
1934RD	170	6.6929	230	9.0551	56	2.2047	2.0	.08	1.0	.040	10 200	15.8	216 000	48 600	340 000	76 400	4 400	6 700
1936RD	180	7.0866	250	9.8425	66	2.5984	2.0	.08	1.0	.040	12 800	19.9	276 000	62 000	425 000	95 600	4 100	6 200
1938RD	190	7.4803	260	10.2362	66	2.5984	2.0	.08	1.0	.040	13 400	20.7	281 000	63 200	440 000	98 900	4 100	6 200
1940RD	200	7.8740	280	11.0236	76	2.9921	2.0	.08	1.0	.040	16 800	26.0	351 000	78 900	550 000	124 000	3 700	5 800

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see pg. 274.

**Precision 15° Angular Contact  
100-KR Extra Light Series  
(Single Bearings)**

**MRC Bearing Services**



Precision 100-KR series angular contact ball bearings are manufactured to meet dimensional and running accuracy to ABEC-7 tolerances. They are supplied with an inner ring-centered phenolic cage designed to minimize centrifugal force.

For recommended mounting fits refer to "Shaft and Housing Fits" in Engineering Data Section.

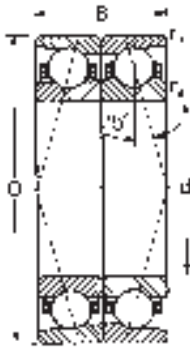
For equivalent load and life calculations see pages 116 and 117.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating				Speed Rating <sup>3)</sup>			
											Dynamic C <sup>2)</sup>		Static C <sub>0</sub>		Grease	Oil		
	d	mm	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	ZD <sup>2</sup>	N	lbf	N	lbf	RPM	RPM		
100KR	10	.3937	26	1.0236	8	.3150	.30	.012	.10	.004	181	.28	4 940	1 110	2 280	513	69 000	100 000
101KR	12	.4724	28	1.1024	8	.3150	.30	.012	.10	.004	206	.32	5 530	1 240	2 650	596	60 000	90 000
102KR	15	.5906	32	1.2598	9	.3543	.30	.012	.10	.004	226	.35	6 050	1 350	3 150	708	51 000	78 000
103KR	17	.6693	35	1.3780	10	.3937	.30	.012	.10	.004	342	.53	8 520	1 920	4 650	1 050	44 000	67 000
104KR	20	.7874	42	1.6535	12	.4724	.64	.025	.30	.012	445	.69	10 800	2 420	6 200	1 390	39 000	56 000
105KR	25	.9843	47	1.8504	12	.4724	.64	.025	.30	.012	522	.81	12 100	2 720	7 650	1 720	35 000	50 000
106KR	30	1.1811	55	2.1654	13	.5118	1.0	.04	.30	.012	716	1.11	15 600	3 500	10 600	2 380	28 000	42 000
107KR	35	1.3780	62	2.4409	14	.5512	1.0	.04	.30	.012	884	1.37	18 600	4 180	13 200	2 970	23 000	36 000
108KR	40	1.5748	68	2.6772	15	.5906	1.0	.04	.30	.012	942	1.46	19 500	4 380	14 600	3 280	22 000	34 000
109KR	45	1.7717	75	2.9528	16	.6299	1.0	.04	.30	.012	1 220	1.89	24 200	5 440	19 000	4 270	21 000	31 000
110KR	50	1.9685	80	3.1496	16	.6299	1.0	.04	.30	.012	1 300	2.01	25 100	5 640	20 400	4 590	20 000	28 000
111KR	55	2.1654	90	3.5433	18	.7087	1.0	.04	.60	.024	1 810	2.81	33 800	7 600	28 000	6 290	17 000	25 000
112KR	60	2.3622	95	3.7402	18	.7087	1.0	.04	.60	.024	1 920	2.97	35 100	7 890	30 000	6 740	15 000	22 000
113KR	65	2.5591	100	3.9370	18	.7087	1.0	.04	.60	.024	2 030	3.14	35 800	8 050	32 500	7 310	14 000	21 000
114KR	70	2.7559	110	4.3307	20	.7874	1.0	.04	.60	.024	2 470	3.83	42 300	9 510	40 000	8 990	14 000	20 000
115KR	75	2.9528	115	4.5276	20	.7874	1.0	.04	.60	.024	2 590	4.02	43 600	9 800	42 500	9 550	13 000	19 000
116KR	80	3.1496	125	4.9213	22	.8661	1.0	.04	.60	.024	3 390	5.25	55 900	12 600	54 000	12 100	12 000	18 000
117KR	85	3.3465	130	5.1181	22	.8661	1.0	.04	.60	.024	3 550	5.50	57 200	12 900	57 000	12 800	12 000	17 000
118KR	90	3.5433	140	5.5118	24	.9449	1.5	.06	.60	.024	4 280	6.64	68 900	15 500	68 000	15 300	11 000	16 000
119KR	95	3.7402	145	5.7087	24	.9449	1.5	.06	.60	.024	5 040	7.81	83 200	18 700	80 000	18 000	10 000	15 000
120KR	100	3.9370	150	5.9055	24	.9449	1.5	.06	.60	.024	4 700	7.28	71 500	16 100	76 500	17 200	10 000	14 000
121KR	105	4.1339	160	6.2992	26	1.0236	2.0	.08	1.0	.040	5 540	8.59	85 200	19 200	90 000	20 200	9 200	13 000
122KR	110	4.3307	170	6.6929	28	1.1024	2.0	.08	1.0	.040	6 400	9.93	99 500	22 400	102 000	23 000	8 700	13 000
124KR	120	4.7244	180	7.0866	28	1.1024	2.0	.08	1.0	.040	6 710	10.4	101 000	22 600	110 000	24 700	7 800	11 000
126KR	130	5.1181	200	7.8740	33	1.2992	2.0	.08	1.0	.040	9 350	14.5	138 000	31 000	150 000	33 700	7 400	11 000
128KR	140	5.5118	210	8.2677	33	1.2992	2.0	.08	1.0	.040	9 350	14.5	135 000	30 300	153 000	34 400	6 900	10 000
130KR	150	5.9055	225	8.8583	35	1.3780	2.0	.08	1.0	.040	10 800	16.8	156 000	35 000	176 000	39 600	6 000	9 000
132KR	160	6.2992	240	9.4488	38	1.4961	2.0	.08	1.0	.040	12 400	19.3	178 000	40 000	204 000	45 900	5 500	8 400
134KR	170	6.6929	260	10.2362	42	1.6535	2.0	.08	1.0	.040	15 300	23.7	212 000	47 700	245 000	55 100	5 100	7 800
136KR	180	7.0866	280	11.0236	46	1.8110	2.0	.08	1.0	.040	17 900	27.8	234 000	52 600	290 000	65 200	4 600	7 300
138KR	190	7.4803	290	11.4173	46	1.8110	2.0	.08	1.0	.040	18 800	29.1	242 000	54 400	305 000	68 600	4 600	7 300
140KR	200	7.8740	310	12.2047	51	2.0079	2.0	.08	1.0	.040	22 200	34.4	276 000	62 000	355 000	79 800	4 400	6 700
144KR	220	8.6614	340	13.3858	56	2.2047	2.5	.10	1.0	.040	30 400	47.2	345 000	77 600	480 000	108 000	4 100	6 200
148KR	240	9.4488	360	14.1732	56	2.2047	2.5	.10	1.0	.040	31 900	49.5	351 000	78 900	510 000	115 000	3 900	5 600

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see pg. 274.



Precision 100-KRD series angular contact ball bearings are manufactured to meet dimensional and running accuracy to ABEC-7 tolerances. They are supplied with an inner ring-centered phenolic cage designed to minimize centrifugal force.

For recommended mounting fits refer to "Shaft and Housing Fits" in Engineering Data Section.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

For equivalent load and life calculations see pages 118 and 119.

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				ZD <sup>2)</sup>		Basic Radial Load Rating		Speed Rating <sup>3)</sup>			
	d		D		B		r <sub>a</sub>	r <sub>b</sub>					Dynamic C <sub>d</sub> <sup>2)</sup>	Static C <sub>0</sub>	Grease RPM	Oil RPM		
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf	RPM	RPM
100KRD	10	.3937	26	1.0236	16	.6299	.30	.012	.10	.004	181	.28	8 060	1 810	4 550	1 020	55 000	80 000
101KRD	12	.4724	28	1.1024	16	.6299	.30	.012	.10	.004	206	.32	8 840	1 990	5 300	1 190	48 000	72 000
102KRD	15	.5906	32	1.2598	18	.7087	.30	.012	.10	.004	226	.35	9 750	2 190	6 300	1 420	41 000	62 000
103KRD	17	.6693	35	1.3780	20	.7874	.30	.012	.10	.004	342	.53	13 800	3 100	9 300	2 090	35 000	54 000
104KRD	20	.7874	42	1.6535	24	.9449	.64	.025	.30	.012	445	.69	17 400	3 910	12 500	2 810	31 000	45 000
105KRD	25	.9843	47	1.8504	24	.9449	.64	.025	.30	.012	522	.81	19 500	4 380	15 300	3 440	28 000	40 000
106KRD	30	1.1811	55	2.1654	26	1.0236	1.0	.04	.30	.012	716	1.11	25 500	5 730	21 200	4 760	22 000	34 000
107KRD	35	1.3780	62	2.4409	28	1.1024	1.0	.04	.30	.012	884	1.37	30 200	6 790	26 500	5 960	18 000	29 000
108KRD	40	1.5748	68	2.6772	30	1.1811	1.0	.04	.30	.012	942	1.46	31 900	7 170	29 000	6 520	18 000	27 000
109KRD	45	1.7717	75	2.9528	32	1.2598	1.0	.04	.30	.012	1 220	1.89	39 000	8 770	37 500	8 430	17 000	25 000
110KRD	50	1.9685	80	3.1496	32	1.2598	1.0	.04	.30	.012	1 300	2.01	40 300	9 060	40 500	9 100	16 000	22 000
111KRD	55	2.1654	90	3.5433	36	1.4173	1.0	.04	.60	.024	1 810	2.81	55 300	12 400	56 000	12 600	14 000	20 000
112KRD	60	2.3622	95	3.7402	36	1.4173	1.0	.04	.60	.024	1 920	2.97	55 900	12 600	61 000	13 700	12 000	18 000
113KRD	65	2.5591	100	3.9370	36	1.4173	1.0	.04	.60	.024	2 030	3.14	58 500	13 200	64 000	14 400	11 000	17 000
114KRD	70	2.7559	110	4.3307	40	1.5748	1.0	.04	.60	.024	2 470	3.83	68 900	15 500	80 000	18 000	11 000	16 000
115KRD	75	2.9528	115	4.5276	40	1.5748	1.0	.04	.60	.024	2 590	4.02	70 200	15 800	85 000	19 100	10 000	15 000
116KRD	80	3.1496	125	4.9213	44	1.7323	1.0	.04	.60	.024	3 390	5.25	90 400	20 300	110 000	24 700	9 600	14 000
117KRD	85	3.3465	130	5.1181	44	1.7323	1.0	.04	.60	.024	3 550	5.50	92 300	20 700	116 000	26 100	9 600	14 000
118KRD	90	3.5433	140	5.5118	48	1.8898	1.5	.06	.60	.024	4 280	6.64	111 000	25 000	137 000	30 800	8 800	13 000
119KRD	95	3.7402	145	5.7087	48	1.8898	1.5	.06	.60	.024	5 040	7.81	135 000	30 300	160 000	36 000	8 000	12 000
120KRD	100	3.9370	150	5.9055	48	1.8898	1.5	.06	.60	.024	4 700	7.28	117 000	26 300	153 000	34 400	8 000	11 000
121KRD	105	4.1339	160	6.2992	52	2.0472	2.0	.08	1.0	.040	5 540	8.59	138 000	31 000	180 000	40 500	7 400	10 000
122KRD	110	4.3307	170	6.6929	56	2.2047	2.0	.08	1.0	.040	6 400	9.93	163 000	36 600	204 000	45 900	7 000	10 000
124KRD	120	4.7244	180	7.0866	56	2.2047	2.0	.08	1.0	.040	6 710	10.4	163 000	36 600	220 000	49 500	6 200	8 800
126KRD	130	5.1181	200	7.8740	66	2.5984	2.0	.08	1.0	.040	9 350	14.5	225 000	50 000	300 000	67 400	5 900	8 800
128KRD	140	5.5118	210	8.2677	66	2.5984	2.0	.08	1.0	.040	9 350	14.5	221 000	49 700	305 000	68 600	5 500	8 000
130KRD	150	5.9055	225	8.8583	70	2.7559	2.0	.08	1.0	.040	10 800	16.8	255 000	57 300	355 000	79 800	4 800	7 200
132KRD	160	6.2992	240	9.4488	76	2.9921	2.0	.08	1.0	.040	12 400	19.3	286 000	64 300	405 000	91 000	4 400	6 700
134KRD	170	6.6929	260	10.2362	84	3.3071	2.0	.08	1.0	.040	15 300	23.7	345 000	77 600	490 000	110 000	4 100	6 200
136KRD	180	7.0866	280	11.0236	92	3.6220	2.0	.08	1.0	.040	17 900	27.8	377 000	84 800	570 000	128 000	3 700	5 800
138KRD	190	7.4803	290	11.4173	92	3.6220	2.0	.08	1.0	.040	18 800	29.1	390 000	87 700	610 000	137 000	3 700	5 800
140KRD	200	7.8740	310	12.2047	102	4.0157	2.0	.08	1.0	.040	22 200	34.4	442 000	99 400	710 000	160 000	3 500	5 400
144KRD	220	8.6614	340	13.3858	112	4.4094	2.5	.10	1.0	.040	30 400	47.2	559 000	126 000	965 000	217 000	3 300	5 000
148KRD	240	9.4488	360	14.1732	112	4.4094	2.5	.10	1.0	.040	31 900	49.5	572 000	129 000	1 020 000	228 000	3 100	4 500

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see pg. 274.

**Precision 15° Angular Contact  
200-R Light Series  
(Single Bearings)**

**MRC Bearing Services**



Precision 200-R series angular contact ball bearings are manufactured to meet dimensional and running accuracy to ABEC-7 tolerances. They are supplied with an inner ring centered phenolic cage designed to minimize centrifugal force.

For recommended mounting fits refer to "Shaft and Housing Fits" in Engineering Data Section

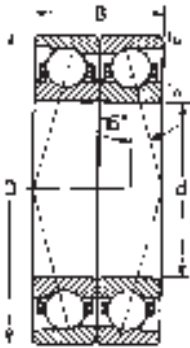
For equivalent load and life calculations see pages 116 and 117.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating				Speed Rating <sup>3)</sup>			
											Dynamic C <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM		
	d	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N			lbf	
200R	10	.3937	30	1.1811	9	.3543	.64	.025	.30	.012	284	.44	7 280	1 640	3 200	719	55 000	84 000
201R	12	.4724	32	1.2598	10	.3937	.64	.025	.30	.012	323	.50	8 190	1 840	3 900	877	51 000	78 000
202R	15	.5906	35	1.3780	11	.4331	.64	.025	.30	.012	406	.63	9 750	2 190	5 100	1 150	44 000	67 000
203R	17	.6693	40	1.5748	12	.4724	.64	.025	.30	.012	510	.79	12 100	2 730	6 550	1 470	39 000	56 000
204R	20	.7874	47	1.8504	14	.5512	1.0	.04	.60	.024	562	.87	13 300	2 990	7 800	1 750	35 000	50 000
205R	25	.9843	52	2.0472	15	.5906	1.0	.04	.60	.024	693	1.07	15 900	3 570	9 650	2 170	28 000	42 000
206R	30	1.1811	62	2.4409	16	.6299	1.0	.04	.60	.024	884	1.37	19 000	4 270	12 900	2 910	23 000	36 000
207R	35	1.3780	72	2.8346	17	.6693	1.0	.04	.60	.024	1 270	1.97	26 000	5 850	18 600	4 180	21 000	31 000
208R	40	1.5748	80	3.1496	18	.7087	1.0	.04	.60	.024	1 730	2.68	34 500	7 760	25 000	5 620	20 000	28 000
209R	45	1.7717	85	3.3465	19	.7480	1.0	.04	.60	.024	1 850	2.87	35 800	8 050	27 500	6 180	17 000	25 000
210R	50	1.9685	90	3.5433	20	.7874	1.0	.04	.60	.024	1 970	3.06	37 700	8 480	30 000	6 740	16 000	24 000
211R	55	2.1654	100	3.9370	21	.8268	1.5	.06	1.0	.040	2 860	4.43	54 000	12 100	41 500	9 330	14 000	21 000
212R	60	2.3622	110	4.3307	22	.8661	1.5	.06	1.0	.040	3 260	5.06	59 200	13 300	49 000	11 000	14 000	20 000
213R	65	2.5591	120	4.7244	23	.9055	1.5	.06	1.0	.040	3 780	5.86	58 500	13 200	55 000	12 400	12 000	18 000
214R	70	2.7559	125	4.9213	24	.9449	1.5	.06	1.0	.040	4 030	6.25	71 500	16 100	60 000	13 500	12 000	17 000
215R	75	2.9528	130	5.1181	25	.9843	1.5	.06	1.0	.040	4 880	7.56	85 200	19 200	72 000	16 200	11 000	16 000
216R	80	3.1496	140	5.5118	26	1.0236	2.0	.08	1.0	.040	5 180	8.04	90 400	20 300	78 000	17 500	10 000	15 000
217R	85	3.3465	150	5.9055	28	1.1024	2.0	.08	1.0	.040	6 170	9.56	104 000	23 400	93 000	20 900	10 000	14 000
218R	90	3.5433	160	6.2992	30	1.1811	2.0	.08	1.0	.040	7 410	11.5	124 000	27 900	108 000	24 300	8 700	13 000
219R	95	3.7402	170	6.6929	32	1.2598	2.0	.08	1.0	.040	7 900	12.3	133 000	29 900	118 000	26 500	8 300	12 000
220R	100	3.9370	180	7.0866	34	1.3386	2.0	.08	1.0	.040	9 070	14.1	146 000	32 800	134 000	30 100	7 800	11 000
221R	105	4.1339	190	7.4803	36	1.4173	2.0	.08	1.0	.040	10 300	16.0	168 000	37 800	153 000	34 400	7 400	11 000
222R	110	4.3307	200	7.8740	38	1.4961	2.0	.08	1.0	.040	11 700	18.1	182 000	40 900	170 000	38 200	6 900	10 000
224R	120	4.7244	215	8.4646	40	1.5748	2.0	.08	1.0	.040	13 000	20.2	199 000	44 700	193 000	43 300	6 400	9 500
226R	130	5.1181	230	9.0551	40	1.5748	2.5	.10	1.0	.040	15 500	24.0	221 000	49 600	232 000	52 200	6 000	9 000

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see pg. 274.



Precision 200-RD series angular contact ball bearings are manufactured to meet dimensional and running accuracy to ABEC-7 tolerances. They are supplied with an inner ring centered phenolic cage designed to minimize centrifugal force.

For recommended mounting fits refer to "Shaft and Housing Fits" in Engineering Data Section.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

For equivalent load and life calculations see pages 118 and 119.

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating				Speed Rating <sup>3)</sup>			
											Dynamic C <sup>2)</sup>		Static C <sub>0</sub>		Grease	Oil		
	d	mm	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	ZD <sup>2</sup>	N	lbf	N	lbf	RPM	RPM		
200RD	10	.3937	30	1.1811	18	.7087	.64	.025	.30	.012	284	.44	11 900	2 680	6 400	1 440	44 000	67 000
201RD	12	.4724	32	1.2598	20	.7874	.64	.025	.30	.012	323	.50	13 300	2 990	7 800	1 750	41 000	62 000
202RD	15	.5906	35	1.3780	22	.8661	.64	.025	.30	.012	406	.63	15 900	3 570	10 200	2 290	35 000	54 000
203RD	17	.6693	40	1.5748	24	.9449	.64	.025	.30	.012	510	.79	19 900	4 470	13 200	2 970	31 000	45 000
204RD	20	.7874	47	1.8504	28	1.1024	1.0	.04	.60	.024	562	.87	21 600	4 860	15 600	3 510	28 000	40 000
205RD	25	.9843	52	2.0472	30	1.1811	1.0	.04	.60	.024	693	1.07	26 000	5 850	19 300	4 340	22 000	34 000
206RD	30	1.1811	62	2.4409	32	1.2598	1.0	.04	.60	.024	884	1.37	30 700	6 900	26 000	5 850	18 000	29 000
207RD	35	1.3780	72	2.8346	34	1.3386	1.0	.04	.60	.024	1 270	1.97	42 300	9 570	37 500	8 430	17 000	25 000
208RD	40	1.5748	80	3.1496	36	1.4173	1.0	.04	.60	.024	1 730	2.68	55 900	12 600	50 000	11 200	16 000	22 000
209RD	45	1.7717	85	3.3465	38	1.4961	1.0	.04	.60	.024	1 850	2.87	58 500	13 200	55 000	12 400	14 000	20 000
210RD	50	1.9685	90	3.5433	40	1.5748	1.0	.04	.60	.024	1 970	3.06	60 500	13 600	60 000	13 500	13 000	19 000
211RD	55	2.1654	100	3.9370	42	1.6535	1.5	.06	1.0	.040	2 860	4.43	87 100	19 600	83 000	18 700	11 000	17 000
212RD	60	2.3622	110	4.3307	44	1.7323	1.5	.06	1.0	.040	3 260	5.06	95 600	21 500	98 000	22 000	11 000	16 000
213RD	65	2.5591	120	4.7244	46	1.8110	1.5	.06	1.0	.040	3 780	5.86	95 600	21 500	110 000	24 700	9 600	14 000
214RD	70	2.7559	125	4.9213	48	1.8898	1.5	.06	1.0	.040	4 030	6.25	117 000	26 300	120 000	27 000	9 600	14 000
215RD	75	2.9528	130	5.1181	50	1.9685	1.5	.06	1.0	.040	4 880	7.56	138 000	31 000	148 000	32 100	8 800	13 000
216RD	80	3.1496	140	5.5118	52	2.0472	2.0	.08	1.0	.040	5 180	8.04	153 000	34 400	156 000	35 100	8 000	12 000
217RD	85	3.3465	150	5.9055	56	2.2047	2.0	.08	1.0	.040	6 170	9.56	168 000	37 800	186 000	41 800	8 000	11 000
218RD	90	3.5433	160	6.2992	60	2.3622	2.0	.08	1.0	.040	7 410	11.5	203 000	45 600	216 000	48 600	7 000	10 000
219RD	95	3.7402	170	6.6929	64	2.5197	2.0	.08	1.0	.040	7 900	12.3	216 000	48 600	236 000	53 100	6 600	9 600
220RD	100	3.9370	180	7.0866	68	2.6772	2.0	.08	1.0	.040	9 070	14.1	238 000	53 500	270 000	60 700	6 200	8 800
221RD	105	4.1339	190	7.4803	72	2.8346	2.0	.08	1.0	.040	10 300	16.0	270 000	60 700	305 000	68 600	5 900	8 800
222RD	110	4.3307	200	7.8740	76	2.9921	2.0	.08	1.0	.040	11 700	18.1	296 000	66 500	340 000	76 400	5 500	8 000
224RD	120	4.7244	215	8.4646	80	3.1496	2.0	.08	1.0	.040	13 000	20.2	325 000	73 100	390 000	87 700	5 100	7 600
226RD	130	5.1181	230	9.0551	80	3.1496	2.5	.10	1.0	.040	15 500	24.0	358 000	80 500	465 000	105 000	4 800	7 200

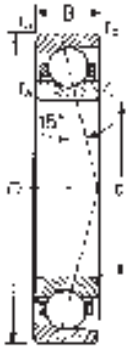
<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see pg. 274.

**Precision 15° Angular Contact  
300-R Medium Series  
(Single Bearings)**

**MRC Bearing Services**



Precision 300-R series angular contact ball bearings are manufactured to meet dimensional and running accuracy to ABEC-7 tolerances. They are supplied with an inner ring centered phenolic cage designed to minimize centrifugal force.

For recommended mounting fits refer to "Shaft and Housing Fits" in Engineering Data Section.

For equivalent load and life calculations see pages 116 and 117.

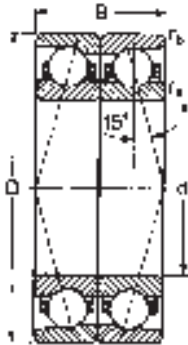
MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating				Speed Rating <sup>3)</sup>			
											Dynamic C <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM		
	d	mm	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	ZD <sup>2</sup>	N	lbf	N	lbf				
300R	10	.3937	35	1.3780	11	.4331	1.0	.04	.60	.024	439	.68	10 500	2 360	4 550	1 020	46 000	73 000
301R	12	.4724	37	1.4567	12	.4724	1.0	.04	.60	.024	439	.68	10 600	2 380	4 900	1 100	44 000	67 000
302R	15	.5906	42	1.6535	13	.5118	1.0	.04	.60	.024	510	.79	12 100	2 720	6 550	1 470	39 000	56 000
303R	17	.6693	47	1.8504	14	.5512	1.0	.04	.60	.024	632	.98	14 800	3 330	8 150	1 830	37 000	53 000
304R	20	.7874	52	2.0472	15	.5906	1.0	.04	.60	.024	909	1.41	20 300	4 560	11 400	2 560	30 000	45 000
305R	25	.9843	62	2.4409	17	.6693	1.0	.04	.60	.024	1 090	1.69	23 400	5 260	15 300	3 440	25 000	39 000
306R	30	1.1811	72	2.8346	19	.7480	1.0	.04	.60	.024	1 480	2.30	31 200	7 010	20 000	4 500	21 000	31 000
307R	35	1.3780	80	3.1496	21	.8268	1.5	.06	1.0	.040	1 940	3.00	39 700	8 920	26 000	5 850	20 000	28 000
308R	40	1.5748	90	3.5433	23	.9055	1.5	.06	1.0	.040	2 450	3.80	48 800	11 000	33 500	7 530	17 000	25 000
309R	45	1.7717	100	3.9370	25	.9843	1.5	.06	1.0	.040	3 030	4.69	58 500	13 200	40 500	9 100	15 000	22 000
310R	50	1.9685	110	4.3307	27	1.0630	2.0	.08	1.0	.040	3 990	6.19	76 100	17 100	52 000	11 700	14 000	21 000
311R	55	2.1654	120	4.7244	29	1.1417	2.0	.08	1.0	.040	4 690	7.26	88 400	19 900	61 000	13 700	13 000	19 000
312R	60	2.3622	130	5.1181	31	1.2205	2.0	.08	1.0	.040	5 430	8.42	101 000	22 700	71 000	16 000	12 000	17 000
313R	65	2.5591	140	5.5118	33	1.2992	2.0	.08	1.0	.040	5 930	9.19	108 000	24 300	80 000	18 000	11 000	16 000
314R	70	2.7559	150	5.9055	35	1.3780	2.0	.08	1.0	.040	6 770	10.5	121 000	27 200	93 000	20 900	10 000	15 000
315R	75	2.9528	160	6.2992	37	1.4567	2.0	.08	1.0	.040	8 390	13.0	146 000	32 800	114 000	25 600	9 900	14 000
316R	80	3.1496	170	6.6929	39	1.5354	2.0	.08	1.0	.040	9 480	14.7	159 000	35 700	129 000	29 000	8 700	13 000
317R	85	3.3465	180	7.0866	41	1.6142	2.5	.10	1.0	.040	10 600	16.5	174 000	39 100	146 000	32 800	8 300	12 000
318R	90	3.5433	190	7.4803	43	1.6929	2.5	.10	1.0	.040	11 800	18.3	186 000	41 800	160 000	36 000	7 800	11 000
319R	95	3.7402	200	7.8740	45	1.7717	2.5	.10	1.0	.040	13 100	20.3	199 000	44 700	180 000	40 500	7 400	11 000
320R	100	3.9370	215	8.4646	47	1.8504	2.5	.10	1.0	.040	14 400	22.4	212 000	47 700	200 000	45 000	6 900	10 000
321R	105	4.1339	225	8.8583	49	1.9291	2.5	.10	1.0	.040	15 900	24.6	229 000	51 500	204 000	45 900	6 400	9 500
322R	110	4.3307	240	9.4488	50	1.9685	2.5	.10	1.0	.040	18 800	29.2	255 000	57 300	255 000	57 300	6 000	9 000
324R	120	4.7244	260	10.2362	55	2.1654	2.5	.10	1.0	.040	22 100	34.3	265 000	59 600	300 000	67 400	5 800	8 400
326R	130	5.1181	280	11.0236	58	2.2835	3.0	.12	1.0	.040	25 700	39.8	296 000	66 500	345 000	77 600	5 300	7 800

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see pg. 274.





Precision 300-RD series angular contact ball bearings are manufactured to meet dimensional and running accuracy to ABEC-7 tolerances. They are supplied with an inner ring centered phenolic cage designed to minimize centrifugal force.

For recommended mounting fits refer to "Shaft and Housing Fits" in Engineering Data Section.

"D" indicates a duplex ground half pair matched with an identical half pair and is followed by an additional suffix letter to describe the type of duplex. See pages 234 and 235 for suffix description.

For equivalent load and life calculations see pages 118 and 119.

Use these values for back-to-back (DB) or face-to-face (DF) mounting arrangements.

MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating				Speed Rating <sup>3)</sup>			
											Dynamic C <sup>2)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM		
	d	mm	in	mm	in	mm	in	r <sub>a</sub>	r <sub>b</sub>	ZD <sup>2</sup>	N	lbf	N	lbf				
300RD	10	.3937	35	1.3780	22	.8661	1.0	.04	.60	.024	439	.68	17 200	3 870	9 150	2 060	37 000	58 000
301RD	12	.4724	37	1.4567	24	.9449	1.0	.04	.60	.024	439	.68	17 200	3 870	9 800	2 200	35 000	54 000
302RD	15	.5906	42	1.6535	26	1.0236	1.0	.04	.60	.024	510	.79	19 900	4 470	13 200	2 970	31 000	45 000
303RD	17	.6693	47	1.8504	28	1.1024	1.0	.04	.60	.024	632	.98	24 200	5 440	16 300	3 660	30 000	42 000
304RD	20	.7874	52	2.0472	30	1.1811	1.0	.04	.60	.024	909	1.41	33 200	7 460	22 800	5 130	24 000	36 000
305RD	25	.9843	62	2.4409	34	1.3386	1.0	.04	.60	.024	1 090	1.69	37 700	8 480	30 500	6 860	20 000	31 000
306RD	30	1.1811	72	2.8346	38	1.4961	1.0	.04	.60	.024	1 480	2.30	50 700	11 400	40 000	8 990	17 000	25 000
307RD	35	1.3780	80	3.1496	42	1.6535	1.5	.06	1.0	.040	1 940	3.00	65 000	14 600	52 000	11 700	16 000	22 000
308RD	40	1.5748	90	3.5433	46	1.8110	1.5	.06	1.0	.040	2 450	3.80	79 300	17 800	67 000	15 100	14 000	20 000
309RD	45	1.7717	100	3.9370	50	1.9685	1.5	.06	1.0	.040	3 030	4.69	95 600	21 500	81 500	18 300	12 000	18 000
310RD	50	1.9685	110	4.3307	54	2.1260	2.0	.08	1.0	.040	3 990	6.19	124 000	27 900	104 000	23 400	11 000	17 000
311RD	55	2.1654	120	4.7244	58	2.2835	2.0	.08	1.0	.040	4 690	7.26	143 000	32 100	122 000	27 400	10 000	15 000
312RD	60	2.3622	130	5.1181	62	2.4409	2.0	.08	1.0	.040	5 430	8.42	165 000	37 100	143 000	32 100	9 600	14 000
313RD	65	2.5591	140	5.5118	66	2.5984	2.0	.08	1.0	.040	5 930	9.19	174 000	39 100	160 000	36 000	8 800	13 000
314RD	70	2.7559	150	5.9055	70	2.7559	2.0	.08	1.0	.040	6 770	10.5	195 000	43 800	186 000	41 800	8 000	12 000
315RD	75	2.9528	160	6.2992	74	2.9134	2.0	.08	1.0	.040	8 390	13.0	238 000	53 500	228 000	51 300	8 000	11 000
316RD	80	3.1496	170	6.6929	78	3.0709	2.0	.08	1.0	.040	9 480	14.7	260 000	58 500	260 000	58 500	7 000	10 000
317RD	85	3.3465	180	7.0866	82	3.2283	2.5	.10	1.0	.040	10 600	16.5	281 000	63 200	290 000	65 200	6 600	9 600
318RD	90	3.5433	190	7.4803	86	3.3858	2.5	.10	1.0	.040	11 800	18.3	302 000	67 900	320 000	71 900	6 200	8 800
319RD	95	3.7402	200	7.8740	90	3.5433	2.5	.10	1.0	.040	13 100	20.3	325 000	73 100	360 000	80 900	5 900	8 800
320RD	100	3.9370	215	8.4646	94	3.7008	2.5	.10	1.0	.040	14 400	22.4	345 000	77 600	400 000	89 900	5 500	8 000
321RD	105	4.1339	225	8.8583	98	3.8583	2.5	.10	1.0	.040	15 900	24.6	371 000	83 400	405 000	91 000	5 100	7 600
322RD	110	4.3307	240	9.4488	100	3.9370	2.5	.10	1.0	.040	18 800	29.2	416 000	93 500	510 000	115 000	4 800	7 200
324RD	120	4.7244	260	10.2362	110	4.3307	2.5	.10	1.0	.040	22 100	34.3	436 000	98 000	600 000	135 000	4 600	6 700
326RD	130	5.1181	280	11.0236	116	4.5669	3.0	.12	1.0	.040	25 700	39.8	475 000	107 000	695 000	156 000	4 200	6 200

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>3)</sup> Values have been determined through historical application and practice. For a more complete explanation, see pg. 274.

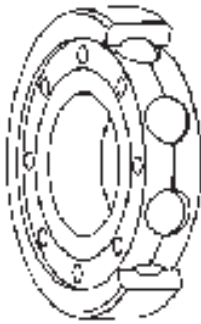
**General Information**

Ball Bearings manufactured specifically for the woodworking industry often carry special specifications in order to meet the requirements of both high speed and accuracy. As a result of actively participating in this market for many years, MRC has designed a line of deep groove ball bearings that meet the special needs of the woodworking industry. They are high precision bearings with carefully

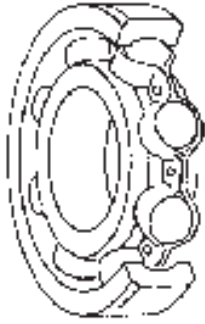
controlled internal characteristics, providing very good shaft rigidity and precise control of axial and radial runout.

The bearings are available with bakelite (phenolic), pressed brass, or glass reinforced polyamide cages, as illustrated below.

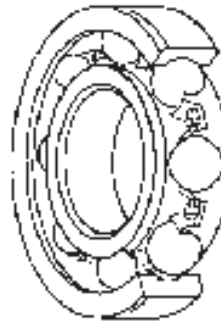
Recommended mounting fits are shown on pages 258 to 259 in the shaft and housing fit section.



*Bakelite*



*Brass*

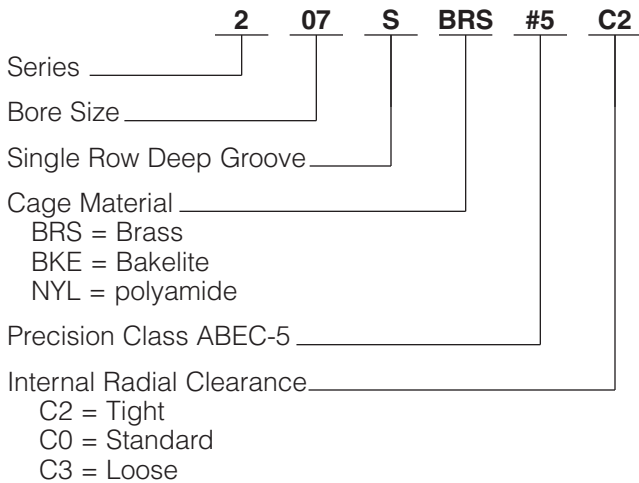


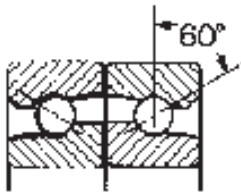
*polyamide*

**Bearing Identification**

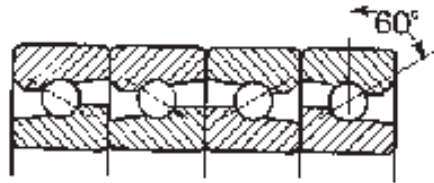
Example of marking on MRC Bearing Box  
207S-BRS#5 C2

**Identification of Marking**





*Duplex  
DF*



*Quadruplex  
DFDT*

The MRC ball screw support bearing is a single-row angular contact nonseparable bearing with one heavy race shoulder and one counterbored race shoulder on the outer ring. The inner ring is similar in design having a counterbored race shoulder.

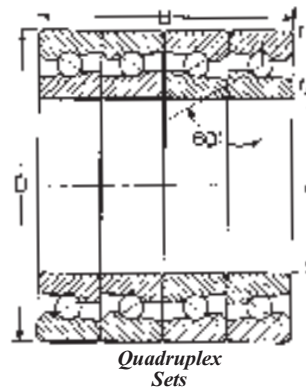
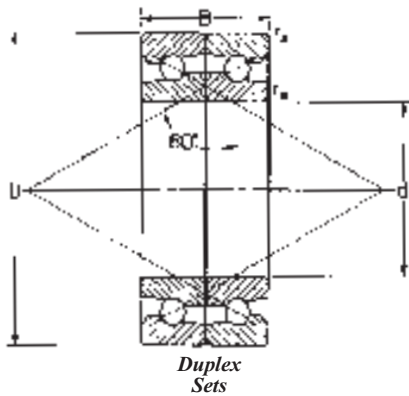
Construction and ring design permit a greater number of balls than the standard angular contact types, and result in a very high thrust load-carrying capacity. The 60° initial contact angle provides maximum axial rigidity. As heavy thrust must be taken in both directions, these angular contact bearings are mounted in duplex pairs. For even stiffer screw support, the bearings can be mounted in quadruple sets.

These bearings are made in ABEC-7 tolerance grade only. Inner and outer rings and balls are of AISI 52100 steel. Retainers are a ball-riding type of molded polyamide composition.

These ball screw support bearings are designed for use in numerically controlled machine tools where standard angular contact bearings or roller bearings cannot deliver the rigidity levels required. The 60° contact angle contributes to maximum axial rigidity and gives very stiff screw support to maintain the accuracy of the ball screw.

#### ***Cage Types and Materials***

One-piece molded polyamide, ball-riding cages are supplied with ball screw support bearings.

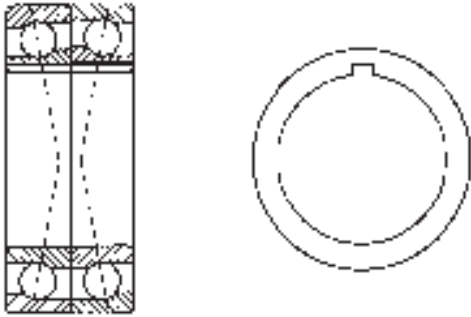


MRC Bearing Number	Bore		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup> r <sub>f</sub>		Lateral Eccentricity Max		Basic Radial Load Rating <sup>2)</sup>			
	d										Dynamic C <sup>3)</sup>		Static C <sub>0</sub>	
	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf
<b>J078DF</b>	20.000	.7874	47.000	1.8504	31.750	1.2500	.80	.031	.003	.0001	12 100	2 720	10 000	2 250
<b>J093DF</b>	23.838	.9385	62.000	2.4409	31.750	1.2500	.80	.031	.003	.0001	13 800	3 100	13 700	3 080
<b>J098DF</b>	25.000	.9843	62.000	2.4409	31.750	1.2500	.80	.031	.003	.0001	13 800	3 100	13 700	3 080
<b>J150DF</b>	38.100	1.5000	72.000	2.8346	31.750	1.2500	.80	.031	.003	.0001	14 600	3 280	15 300	3 440
<b>J175DF</b>	44.475	1.7510	76.200	3.0000	31.750	1.2500	.80	.031	.003	.0001	15 100	3 390	16 600	3 730
<b>J225DF</b>	57.150	2.2500	90.000	3.5433	31.750	1.2500	.80	.031	.003	.0001	16 300	3 660	20 000	4 500
<b>J300DF</b>	76.200	3.0000	110.000	4.3307	31.750	1.2500	.80	.031	.003	.0001	17 800	4 000	25 500	5 730
<b>J400DF</b>	101.600	4.0000	145.000	5.7087	44.450	1.7500	1.0	.040	.003	.0001	36 400	8 180	52 000	11 700
<b>Quadruplex Sets</b>														
<b>J078DFDT</b>	20.000	.7874	47.000	1.8504	63.500	2.5000	.80	.031	.003	.0001	19 500	4 380	20 000	4 500
<b>J093DFDT</b>	23.838	.9385	62.000	2.4409	63.500	2.5000	.80	.031	.003	.0001	22 500	5 060	26 500	5 960
<b>J098DFDT</b>	25.000	.9843	62.000	2.4409	63.500	2.5000	.80	.031	.003	.0001	22 500	5 060	26 500	5 960
<b>J150DFDT</b>	38.100	1.5000	72.000	2.8346	63.500	2.5000	.80	.031	.003	.0001	23 800	5 350	30 500	6 860
<b>J175DFDT</b>	44.475	1.7510	76.200	3.0000	63.500	2.5000	.80	.031	.003	.0001	24 700	5 550	33 500	7 530
<b>J225DFDT</b>	57.150	2.2500	90.000	3.5433	63.500	2.5000	.80	.031	.003	.0001	26 500	5 960	40 000	8 990
<b>J300DFDT</b>	76.200	3.0000	110.000	4.3307	63.500	2.5000	.80	.031	.003	.0001	29 100	6 540	51 000	11 500
<b>J400DFDT</b>	101.600	4.0000	145.000	5.7087	88.900	3.5000	1.0	.040	.003	.0001	59 200	13 300	104 000	23 400

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> For thrust rating multiply C by 1.70 and C<sub>0</sub> by 4.00.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



Each MRC bearing made for Ex-Cell-O®, spindles is a separable inner ring type with counterbored outer ring, with the cage and ball assembly remaining together as a unit. The bearings are manufactured to a basic ABEC-7 grade with a minus tolerance on the nominal bore and O.D. The cage, which is outer ring land-guided, has a chamfer on the bore to provide for improved flow of lubricant.

These bearings are packed in pairs, with one bearing of the pair marked with a single burnished dot on both inner and outer ring faces. The other bearing is marked with two burnished dots on both the inner and outer rings. These dots help avoid mixing of the separable bearing parts and also indicate high points of eccentricity on inner and outer rings.

### Identification Markings

Ball bearings furnished for replacement use are identical to those provided for Ex-Cell-O OEM use except for identification markings. The small table below shows typical markings on inner and outer rings of MRC replacement bearings and Ex-Cell-O bearings.

	MRC Replacement Bearings	Ex-Cell-O OEM Bearings
Inner Ring	MRC USA D	MRC USA D
Outer Ring	XO-30-RBDS-16	XLO-30-57

Note that both the OEM and replacement bearings have the same marking on the inner ring—MRC USA D. However, on the outer ring of the OEM bearings, a typical marking shows XLO-30-57: XLO is the Ex-Cell-O trademark, 30 indicates the basic bearing size, 57 denotes preload group 5 (not preload in pounds) and tolerance grade ABEC-7. MRC replacement bearings are marked XO-30-RBDS-16 on the outer ring: XO designates Ex-Cell-O bearings, 30 shows the basic bearing number, RBDS indicates duplex bearings with a preload of 16 pounds.

### Shaft and House Fitting Practices

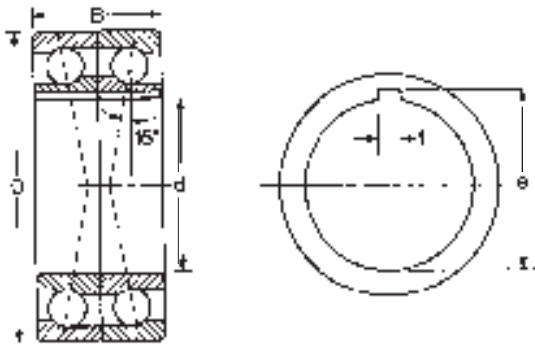
Basic dimensions of this new Ex-Cell-O bearing series remain the same as bearings previously furnished. The only external dimensional differences are in the bore and O.D. tolerances, and these must be considered when replacing the old series bearings. Current fitting practices in Ex-Cell-O spindles are 0.0001" tight to 0.0001" loose on the shaft, 0.0003" loose to 0.0005" loose in the floating end of the housing and 0.0001" loose to 0.0003" loose in the held end of the housing. Therefore, it may be necessary to alter shaft and housing seat diameters to retain correct fitting practices.

### How To Order

The dimension table on the next two pages provides all MRC replacement bearing numbers and corresponding Ex-Cell-O part numbers. When ordering, specify MRC bearing number, operating speed or preload, or both to assure delivery of proper bearing for application.

### Difference Between Old and New Types

Basic external dimensions are the same with only a change in tolerance of the bore and O.D. in the new type. The new ball cage provides a chamfer on the bore for better flow of lubricant. One shoulder of the inner ring is low enough to permit separation from the outer ring, ball and cage assembly.



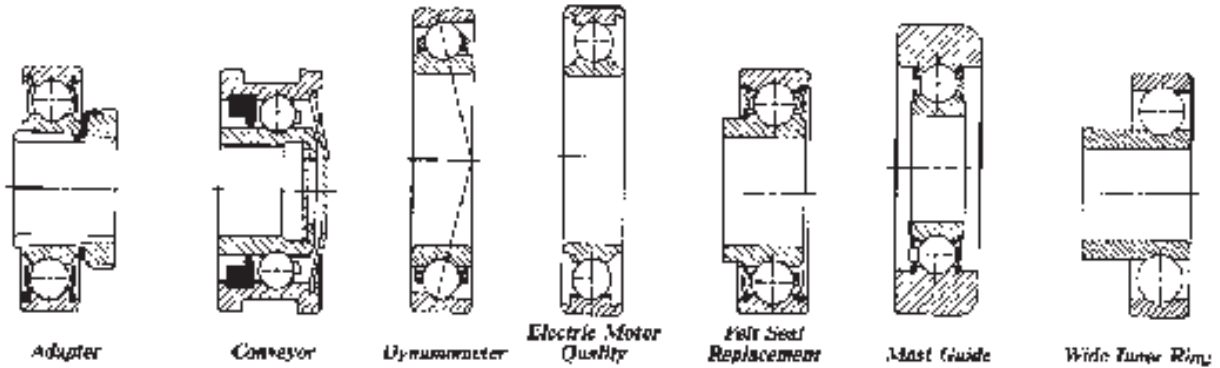
MRC Replacement Bearing Number	X-L-O Part Number	Bore		Outside Diameter D		Width B		Keyway			
		d mm	in	mm	in	mm	in	e mm	in	f mm	in
XO-20-RBDS	20-27 20-107	9.53	.37500	28.58	1.1250	17.46	.6875	9.9	.3906	1.6	.0625
XO-30-RBDS	30-17 30-27 30-57 30-77 30-107	15.88	.62500	38.10	1.5000	25.4	1.000	16.4	.645	1.6	.0625
XO-55-RBDS	55-17 55-27 55-57 55-87 55-107	20.64	.81250	50.80	2.0000	25.4	1.000	21.4	.844	1.6	.063
XO-57-RBDS	57-17 57-27 57-57 57-87 57-107	26.99	1.06250	57.15	2.2500	25.4	1.000	27.5	1.082	1.6	.063
XO-67-RBDS	67-17 67-37 67-57 67-87 67-107	31.75	1.2500	61.91	2.4375	31.75	1.250	32.6	1.285	3.2	.125
XO-90-RBDS	90-17 90-47 90-57 90-67 90-77 90-107	41.28	1.6250	87.31	3.4375	41.28	1.625	42.2	1.660	3.2	.125
XO-115-RBDS	115-17 115-27 115-37 115-47 115-57 115-77	57.15	2.2500	120.7	4.7500	57.15	2.250	58.4	2.300	4.7	.187
XO-135-RBDS	135-27 135-47 135-67 135-77 135-107	31.75	1.2500	68.26	2.6875	31.75	1.250	32.6	1.285	3.2	.125
XO-155-RBDS	155-07 155-17 155-37 155-47 155-67 155-87 155-107	69.85	2.7500	120.7	4.7500	57.15	2.250	70.9	2.790	4.7	.187
XO-165-RBDS	165-17 165-27 165-47 165-57 165-67 165-87	88.903	3.50000	160.3	6.3125	76.2	3.000	89.5	3.525	6.4	.250

MRC Replacement Bearing Number	Fillet Radius <sup>1)</sup>		Pre-Load Lbs.	Maximum Speed (RPM)		
	$r_a$ mm	in		Grease Lub.	Oil Lub.	Mist Lub.
XO-20-RBDS	.6	.025	10	35 000	45 000	60 000
			0	40 000	65 000	80 000
XO-30-RBDS	1.0	.040	40	6 000	9 000	12 000
			30	10 000	12 500	18 000
			16	27 000	30 000	35 000
			10	30 000	35 000	45 000
			0	35 000	40 000	60 000
XO-55-RBDS	1.0	.040	80	2 000	4 000	6 000
			50	5 000	8 000	12 000
			30	20 000	22 000	24 000
			10	22 000	24 000	32 000
			0	24 000	27 000	45 000
XO-57-RBDS	1.0	.040	90	2 000	4 000	6 000
			50	5 000	8 000	12 000
			15	20 000	22 000	24 000
			10	22 000	24 000	32 000
			0	24 000	27 000	45 000
XO-67-RBDS	1.0	.040	92	3 600	4 500	6 000
			60	6 000	8 000	12 000
			20	12 500	15 000	22 000
			10	14 000	18 000	28 000
			0	16 000	20 000	35 000
XO-90-RBDS	1.5	.060	325	1 000	2 000	4 000
			180	3 000	5 000	8 000
			120	5 000	7 000	11 000
			72	8 000	10 000	14 000
			40	10 000	14 000	20 000
			0	12 000	16 000	22 000
XO-115-RBDS	2.0	.080	450	750	1 500	2 250
			350	1 000	2 000	3 000
			200	2 200	3 500	6 000
			150	3 000	4 500	7 000
			100	4 000	5 000	8 000
			30	6 000	8 000	15 000
XO-135-RBDS	1.0	.040	175	1 000	2 000	4 000
			90	3 600	4 500	6 000
			60	6 000	7 500	12 000
			25	10 000	12 000	18 000
			0	15 000	19 000	28 000
XO-155-RBDS	2.0	.080	1 000	250	250	250
			450	500	1 000	1 500
			325	1 000	2 000	3 000
			250	2 500	3 500	5 000
			150	4 000	5 000	6 500
			60	6 000	7 000	10 000
			0	7 000	9 000	12 000
XO-165-RBDS	2.0	.080	1200	500	800	1 200
			800	500	1 000	2 000
			400	1 000	2 000	4 000
			250	2 000	3 000	5 000
			175	3 000	4 000	6 000
			50	5 000	6 500	9 000

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.







In addition to our standard line of bearing products, MRC Bearing Services also has the capability of supplying several non standard or specialty bearings. The bearings shown above and described on the following pages are a few examples of our specialty bearings. If you need information about a bearing type not shown please contact our engineering dept.

The following are brief descriptions of our specialty bearings.

### Adapter

Adapter bearings have a 1:12 tapered bore and are used with either an adapter sleeve or directly on a tapered shaft. MRC does not furnish adapter sleeves.

### Conveyor

Conveyor bearings may be mounted directly into a conveyor roll or designed with O.D. slots for bracket mounting. They are equipped with closures for protection and lubricant retention.

### Dynamometer

Dynamometer bearings are designed to minimize temperature, noise and vibration. Included are special tolerances and an inner ring land guided phenolic composition cage.

### Electric Motor Quality

Electric motor quality bearings are designed to provide quiet and smooth operation in electric motors. They are available in various configurations including open and single or double sealed or shielded types.

### Felt Seal Replacement

Felt seal replacement bearings incorporate synthetic rubber seals and are a direct replacement for the felt seal type.

### Mast Guide

Mast guide bearings consist of a family of special bearings designed to meet the rigorous demands of industrial truck service. For protection they are equipped with synthetic rubber or polypropylene seals.

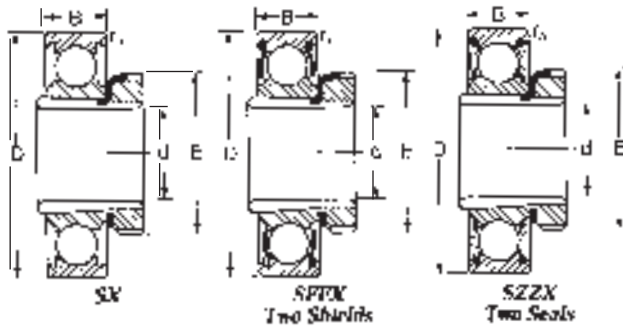
### Wide Inner Ring

Wide inner ring bearings are used in electric motors. The wide inner ring permits the bearing to be mounted without using a locknut on the shaft.

Type	Page
Adapter	204
Conveyor Roll	205
Dynamometer	207
Electric Motor Quality / ASMA cross reference	209
Felt Seal Replacement	224
Mast Guide	228
Wide Inner Ring	231

# Adapter-Type Bearings, Tapered Bore

# MRC Bearing Services



Adapter-type bearings, when used with adapter sleeves, are designed for mounting on inch size shafting without machining the shaft. The tapered sleeve is drawn into the tapered bore of the bearing as the nut is tightened. Soft steel sleeve adapts to the shaft and grips it tightly. Tapered bore of bearing is 1:12 (included angle 4° 46' 19"). Adapter sleeve designation includes nut and lockwasher. (MRC does not supply adapter sleeves.) For mounting instructions see page 80.

Note: Adapter and nut are not furnished with bearings.

Shaft Diameter d In Inches	MRC Bearing Number	Outside Diameter D mm in		Width B mm in		Fillet Radius <sup>1)</sup> r <sub>s</sub> mm in		Adapter Sleeve	Basic Radial Load Rating						Speed Rating <sup>2)</sup>		
									ZD <sup>2)</sup>		Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Open and Grease	Shielded Oil	Single and Double Sealed Grease
									mm	in	N	lbf	N	lbf	RPM	RPM	RPM
1 <sup>5</sup> / <sub>16</sub>	<b>1</b> 206-SFFX	62	<b>2.4409</b>	16	<b>.6299</b>	1.0	<b>.04</b>	SNW6	819	<b>1.27</b>	19 500	<b>4 380</b>	10 000	<b>2 250</b>	10 000	13 000	—
1 <sup>5</sup> / <sub>16</sub>	<b>1</b> 206-SZZX	62	<b>2.4409</b>	16	<b>.6299</b>	1.0	<b>.04</b>	SNW6	819	<b>1.27</b>	19 500	<b>4 380</b>	10 000	<b>2 250</b>	—	—	7 500
1 <sup>7</sup> / <sub>8</sub>	1 <sup>3</sup> / <sub>16</sub> 207-SFFX	72	<b>2.8346</b>	17	<b>.6693</b>	1.0	<b>.04</b>	SNW7	1 140	<b>1.76</b>	27 000	<b>6 070</b>	15 300	<b>3 440</b>	9 000	11 000	—
1 <sup>1</sup> / <sub>8</sub>	1 <sup>3</sup> / <sub>16</sub> 207-SZZX	72	<b>2.8346</b>	17	<b>.6693</b>	1.0	<b>.04</b>	SNW7	1 140	<b>1.76</b>	27 000	<b>6 070</b>	15 300	<b>3 440</b>	—	—	6 300
	1 <sup>7</sup> / <sub>16</sub> 209-SZZX	85	<b>3.3465</b>	19	<b>.7480</b>	1.0	<b>.04</b>	SNW9	1 640	<b>2.54</b>	36 400	<b>8 180</b>	22 800	<b>5 130</b>	—	—	5 000
	1 <sup>3</sup> / <sub>4</sub> 210-SX	90	<b>3.5433</b>	20	<b>.7874</b>	1.0	<b>.04</b>	SNW10	1 610	<b>2.50</b>	35 100	<b>7 890</b>	23 200	<b>5 210</b>	7 000	8 500	4 800
1 <sup>15</sup> / <sub>16</sub>	<b>211-SX</b>	100	<b>3.9370</b>	21	<b>.8268</b>	1.5	<b>.06</b>	SNW11	2 040	<b>3.16</b>	43 600	<b>9 800</b>	30 000	<b>6 740</b>	6 300	7 500	4 300
2 <sup>1</sup> / <sub>16</sub>	<b>212-SZZX</b>	110	<b>4.3307</b>	22	<b>.8661</b>	1.5	<b>.06</b>	SNW12	2 520	<b>3.91</b>	47 500	<b>10 700</b>	32 500	<b>7 310</b>	—	—	4 000
2 <sup>7</sup> / <sub>16</sub>	<b>215-SZZX</b>	130	<b>5.1181</b>	25	<b>.9843</b>	1.5	<b>.06</b>	SNW15	3 350	<b>5.20</b>	66 300	<b>14 900</b>	49 000	<b>11 000</b>	—	—	3 200
3	<b>217-SZZX</b>	150	<b>5.9055</b>	28	<b>1.1024</b>	2.0	<b>.08</b>	SNW17	4 260	<b>6.60</b>	83 200	<b>18 700</b>	64 000	<b>14 400</b>	—	—	2 800

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

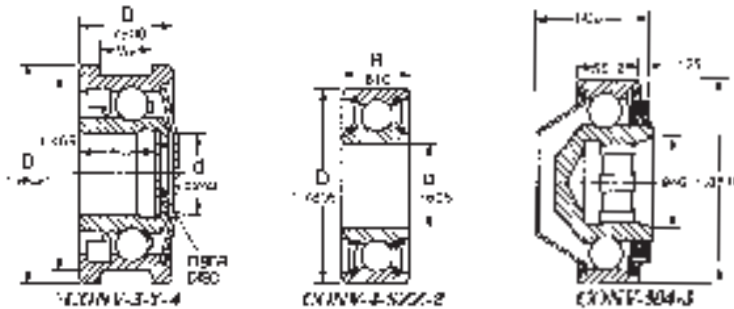
<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33<sup>1</sup>/<sub>3</sub> RPM.

Conveyor roll ball bearings are offered for use in either inboard or outboard roll applications. Some types are designed for mounting directly into a roll, others are designed with a milled slot in the outer ring for simplified bracket mounting. Seals in the permanently lubricated bearing types retain lubricant for the life of the bearing, and protect against entrance of foreign matter. Maximum adjustment for belt alignment is provided, resulting in less belt wear. Cadmium-plated outer rings are supplied, except in CONV-4SZZ-2.

Conveyor rolls equipped with CONV-504-3 bearings turn on stub shafts designed for self-alignment in bearing bore and ease of removal. CONV-504-3 is fitted with synthetic rubber seals which effectively seal out contaminants.

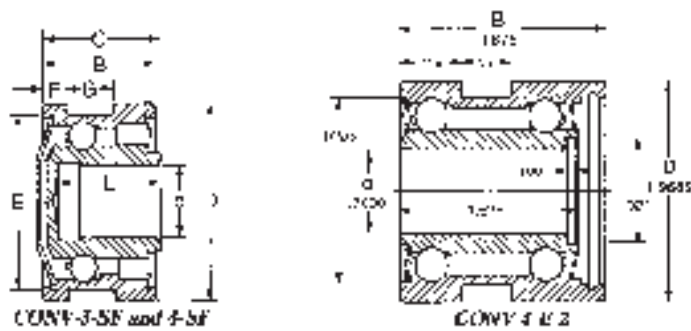


MRC Bearing Number	Dimensions in Inches								Approx. Weight lb.	Basic Radial Load Rating			
										Dynamic C <sup>(2)</sup>		Static C <sub>0</sub>	
	d	D	B	C	L	E	F	G		N	lbf	N	lbf
CONV-3-SF <sup>(3)</sup>	.6243	1.6540	.9688	1.000	7/8	1.469	3/16	7/16	.37	5 920	<b>1 330</b>	4 000	<b>899</b>
CONV-4-SF <sup>(3)</sup>	.7874	1.9685	1.0000	1.0625	29/32	1.781	9/32	7/16	.55	13 500	<b>3 030</b>	11 400	<b>2 560</b>
CONV-4-SZZ2	.7505	1.7805	.610	—	—	—	—	—	.22	13 500	<b>3 030</b>	11 400	<b>2 560</b>
CONV-3-Y-4	All dimensions shown in drawings above								.27	5 920	<b>1 330</b>	4 000	<b>899</b>
CONV-4-E-2	All dimensions shown in drawings above								.91	13 500	<b>3 030</b>	11 400	<b>2 560</b>

<sup>1)</sup> CONV-3-Y-2 replaced by CONV-3-Y-4. CONV-3-Y-2 did not have cadmium-plated outer ring and shields.

<sup>2)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>3)</sup> Check availability.

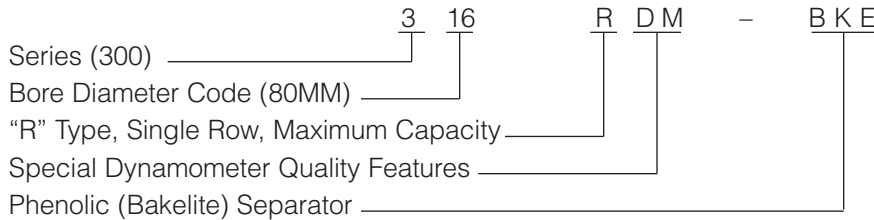




For several years, MRC Bearing Services has supplied specially designed bearings for dynamometer applications. These bearings are manufactured with the following characteristics.

- ABEC 5 Inner Ring Tolerances.
- Inner ring eccentricity value, not to exceed 0.0005", marked on the inner ring face at the location of maximum lateral runout.
- Special internal radial clearance.
- Special "E" Grade Balls.
- High speed, lightweight, inner ring land-guided phenolic (Bakelite) separators.

### Dynamometer Bearing Identification



These bearings were developed to minimize operating temperatures, noise and vibration in dynamometer applications. To achieve best results the value of eccentricity marked on the inner ring face should be aligned 180° opposite the high point of eccentricity measured at the shaft journal. If the bearings are grease lubricated, they should be carefully hand packed prior to installation to make sure that grease is worked into the close running clearance between the O.D. of the inner ring and the I.D. of the separator.

### 300-RDM Series



300-RDM Series dynamometer bearings are made with bore diameters ranging from 35mm to 160mm. These bearings are recommended for high speed dynamometers or any application involving moderate to heavy radial loads, moderate thrust loads in one direction, or for combinations of both.

MRC Bearing Number	Bore d		Outside Diameter D		Width B		Fillet Radius <sup>1)</sup>				Basic Radial Load Rating				Speed Rating <sup>2)</sup>			
											Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM		
											N	lbf	N	lbf				
307RDM <sup>4)</sup>	35	1.3780	80	3.1496	21	.8268	1.5	.06	1.0	.040	1 940	3.00	39 000	8 770	26 000	5 850	19 500	28 000
309RDM <sup>4)</sup>	45	1.7717	100	3.9370	25	.9843	1.5	.06	1.0	.040	3 030	4.69	58 500	13 200	40 500	9 100	15 400	22 400
310RDM <sup>4)</sup>	50	1.9685	110	4.3307	27	1.0630	2.0	.08	1.0	.040	4 350	6.75	80 600	18 100	57 000	12 800	14 500	21 000
311RDM <sup>4)</sup>	55	2.1654	120	4.7244	29	1.1417	2.0	.08	1.0	.040	5 110	7.92	93 600	21 000	67 000	15 100	12 900	18 700
312RDM <sup>4)</sup>	60	2.3622	130	5.1181	31	1.2205	2.0	.08	1.0	.040	5 930	9.19	108 000	24 300	78 000	17 500	11 500	16 800
313RDM <sup>4)</sup>	65	2.5591	140	5.5118	33	1.2992	2.0	.08	1.0	.040	6 900	10.7	121 000	27 200	93 000	20 900	11 000	15 700
315RDM	75	2.9528	160	6.2992	37	1.4567	2.0	.08	1.0	.040	9 050	14.0	153 000	34 400	122 000	27 400	9 900	14 000
316RDM	80	3.1496	170	6.6929	39	1.5354	2.0	.08	1.0	.040	9 480	14.7	159 000	35 700	129 000	29 000	8 700	12 600
318RDM	90	3.5433	190	7.4803	43	1.6929	2.5	.10	1.0	.040	11 800	18.3	185 000	41 600	160 000	36 000	7 800	11 200
320RDM	100	3.9370	215	8.4646	47	1.8504	2.5	.10	1.0	.040	14 400	22.4	212 000	47 700	200 000	45 000	6 900	10 100
321RDM <sup>4)</sup>	105	4.1339	225	8.8583	49	1.9291	2.5	.10	1.0	.040	15 900	24.6	229 000	51 500	204 000	45 900	6 400	9 500
322RDM <sup>4)</sup>	110	4.3307	240	9.4488	50	1.9685	2.5	.10	1.0	.040	18 800	29.2	255 000	57 300	255 000	57 300	6 000	9 000
324RDM <sup>4)</sup>	120	4.7244	260	10.2352	55	2.1654	2.5	.10	1.0	.040	22 100	34.3	265 000	59 600	300 000	67 400	6 000	8 400
326RDM <sup>4)</sup>	130	5.1181	280	11.0236	58	2.2835	3.0	.12	1.0	.040	25 700	39.8	296 000	66 500	345 000	77 600	5 300	7 800
328RDM <sup>4)</sup>	140	5.5118	300	11.8110	62	2.4409	3.0	.12	1.0	.040	29 500	45.7	351 000	78 900	400 000	89 900	4 800	7 300
330RDM <sup>4)</sup>	150	5.9055	320	12.5984	65	2.5591	3.0	.12	1.0	.040	33 900	52.6	390 000	87 700	475 000	107 000	4 600	6 700
332RDM <sup>4)</sup>	160	6.2992	340	13.3853	68	2.6772	3.0	.12	1.0	.040	38 400	59.6	423 000	95 100	530 000	119 000	4 100	6 200

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for inner ring land guided, phenolic composition cage.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>4)</sup> Typically non-stocked sizes, please check availability before designing into equipment.



MRC Bearing Services manufactures its deep groove ball bearings to meet the high demands for quiet and smooth running bearings for the electric motor market. MRC boxes are clearly labeled with the letters EMQ to identify them as being Electric Motor Quality. Many electric motors specification plates identify the bearings to be used in the motor with an American Bearing Manufacturers Association (ABMA) number. For your convenience, an ABMA identification code chart is provided along with a list of popular ABMA numbers and their corresponding MRC part number. MRC EMQ bearings are packaged with a premium quality polyurea grease having an NLGI #2 rating.

<b>Bearing Data</b>	<b>Page</b>
ABMA Identification Code Chart	<b>210</b>
ABMA cross reference to MRC part numbers	<b>212</b>

The ABMA (American Bearing Manufacturers Association) method of identification is arranged in five sections. An abbreviated explanation of each section is provided below. This information will allow

identification of most general purpose bearings. If additional assistance is required please contact MRC Bearing Services.

**Schematic Arrangement of Radial Bearings**

Radial ball and roller bearings										
Basic Number			Supplementary Number							
Section 1			Section 2			Section 3		Section 4	Section 5	
Type and boundary dimensions			Modification of design			Internal fit and tolerances		Lubricants and preservatives	Special requirements	
Bore	Type	Outside diameter and width	Cage and separators	Shields and seals	Bearing rings	Internal fit	Tolerances			
				Duplex mounting modification						
0000	AAA	00	A	AA	A	0	0	A	000	

**Section 1**

**Bore—Bore Diameter in mm**

**Type**

BC	-S	BD	5000	BS	1200E
BL	-M	BE	5000M	BY	9000H
BH	-R	BG	5000C	BZ	9000U
BA	7000	BF	5000M*	BIC	R(INCH)
BT	7000P	BK	5000C**	BIH	XLS

**Outside diameter and width**

02 = 200      19 = 1900  
 03 = 300      32 = 5200  
 04 = 400      33 = 5300  
 10 = 100      34 = 5400

**Section 2**

**Cage**

J = Pressed steel  
 Y = Pressed brass  
 K = Machined bronze, land guided  
 D = Non-metallic, land guided  
 T = Non-metallic, ball guided  
 V = No cage  
 X = Any cage acceptable

**Shields and seals**

P = Permanently fastened shield  
 D = Removable contact seal  
 H = Labyrinth seal  
 G = Contact seal, any type  
 X = Spacer used when no closure required

**Bearing ring modification**

G = Snap ring in normal position  
 C = Snap ring in opposite position  
 N = Snap ring groove, less snap ring  
 A = Snap ring groove in opposite position, less snap ring

**Duplex mounting**

D = Universally ground single bearing (DU)  
 R = DB pair  
 U = DF pair  
 T = DT pair

**Section 3**

**Internal fit**

0 = Normal (ST)  
 2 = Tight (TI)  
 3 = Loose (LO)  
 4 = Extra loose (XL)  
 5 = Greater than symbol 4

**Duplex bearings**

7 = Light preload  
 8 = Medium preload  
 9 = Heavy preload

**Tolerance**

0 = ABEC-1  
 6 = ABEC-3  
 5 = ABEC-5  
 4 = ABEC-7  
 2 = ABEC-9

**Section 4**

**Lubricant**

X = Manufacturers standard  
 A = Specific lube to satisfy a particular condition

**Section 5**

**Special requirements**

See following page

\*Radial type, 0° contact angle substitute 5000M.  
 \*\*Radial type, 0° contact angle substitute 5000C.



**Section 5****Special requirements**

- 08 = High point of inner ring eccentricity marked on face
- 09 = High point of outer ring eccentricity marked on face
- 10 = High points of inner and outer ring eccentricities marked on faces
- 11 = Surfaces of all steel bearing parts coated by black iron oxide process
- 16 = Bore of inner ring copper plated, .0003 inches thick per side
- 17 = Bore of inner ring and outside surface of outer ring copper plated, .0003 inches thick per side
- 19 = Width tolerance for assembled bearing from thrust face of inner ring to opposite face of outer ring under applied end play gauging load 0 to -.005 inches
- 20 = Rings, rolling elements and cages made of stainless steel
- 25 = Inner and outer rings to be chrome plated
- 26 = Stabilize for size change of less than 0.010% at 300°F after 2500 hours
- 28 = Stabilize for size change of less than 0.015% at 390°F after 2500 hours
- 29 = Stabilize for size change of less than 0.015% at 480°F after 2500 hours
- 30 = Stabilize for size change of less than 0.015% at 570°F after 2500 hours
- 31 = Stabilize for size change of less than 0.015% at 660°F after 2500 hours
- 100 = Government requirements not otherwise coded. Detailed information must be obtained from the appropriate government activity.

**ABMA Identification Code Examples****210SFFG****50BC02JPPG30X**

- 50 = Bore in mm
- BC = Type S
- 02 = 200 Series
- J = Pressed steel cage
- PP = Two shields
- G = Snap ring
- 3 = Loose fit (LO)
- 0 = ABEC-1
- X = Standard lube

**113KRDB****65BH10DXXR74**

- 65 = Bore in mm
- BH = Type R
- 10 = 100 series
- D = Phenolic cage
- XX = Spacers
- R = DB pair
- 7 = Light preload
- 4 = ABEC-7

**5307CFG****35BG03JPXG00**

- 35 = Bore in mm
- BG = Type 5000C
- 03 = 300 series
- J = Pressed steel cage
- P = Shield
- X = Spacer
- G = Snap ring
- 0 = Normal fit (ST)
- 0 = ABEC-1

**318SG****90BC03KXXN4026**

- 90 = Bore in mm
- BC = Type S
- 03 = 300 series
- K = Machined bronze cage
- XX = Spacers
- N = Snap ring groove, less snap ring
- 4 = Extra loose fit (XL)
- 0 = ABEC-1
- 26 = Stabilize for operation at 300°F

**7205DU****25BA02DXXD0**

- 25 = Bore in mm
- BA = Type 7000
- 02 = 200 series
- D = Phenolic cage
- XX = Spacers
- D = DU, 1/2 pair
- 0 = ABEC-1

# ABMA Numbers and MRC Equivalent

# MRC Bearing Services

ABMA Number	Bearing Size
8BIC00X30	R8
8BIC10XD30	R8Z
8BIC10XDD30	R8ZZ
8BIC10XP30	R8F
8BIC10XPP30	R8FF
10BIC10X30	R10
10BIC10XD30	R10Z
10BIC10XDD30	R10ZZ
10BIC10XP30	R10F
10BIC10XPP30	R10FF
12BIC10X30	R12
12BIC10XD30	R12Z
12BIC10XDD30	R12ZZ
12BIC10XP30	R12F
12BIC10XPP30	R12FF
14BIC10X30	R14
14BIC10XD30	R14Z
14BIC10XDD30	R14ZZ
14BIC10XP30	R14F
14BIC10XPP30	R14FF
15BC02X30	202S
15BC02XD30	202SZ
15BC02XDD30	202SZZ
15BC02XDDG30	202SZZG
15BC02XDYG30	202SZG
15BC02XP30	202SF
15BC02XPP30	202SFF
15BC02XPPG30	202SFFG
15BC02XPYG30	202SFG
15BC02XXYG30	202SG
15BC03X30	302S
15BC03XD30	302SZ
15BC03XDD30	302SZZ
15BC03XDDG30	302SZZG
15BC03XDYG30	302SZG
15BC03XP30	302SF
15BC03XPP30	302SFF
15BC03XPPG30	302SFFG
15BC03XPYG30	302SFG
15BC03XXYG30	302SG
15BC10X30	102KS
15BC10XD30	102KSZ

ABMA Number	Bearing Size
15BC10XDD30	102KSZZ
15BC10XDDG30	102KSZZG
15BC10XDYG30	102KSZG
15BC10XPP30	102KSFF
15BC10XP30	102KSF
15BC10XPPG30	102KSFFG
15BC10XPYG30	102KSFG
15BC10XXYG30	102KSG
15BC19X30	1902S
15BC19XD30	1902SZ
15BC19XDD30	1902SZZ
15BC19XP30	1902SF
15BC19XPP30	1902SFF
15BC32XDD30	202SZZC
15BC32XDDG30	202SZZCG
15BC32XPP30	202SFFC
15BC32XPPG30	202SFFCG
15BC33XDD30	302SZZC
15BC33XDDG30	302SZZCG
15BC33XPP30	302SFFC
15BC33XPPG30	302SFFCG
16BIC10X30	R16
16BIC10XD30	R16Z
16BIC10XDD30	R16ZZ
16BIC10XP30	R16F
16BIC10XPP30	R16FF
17BC02X30	203S
17BC02XD30	203SZ
17BC02XDD30	203SZZ
17BC02XDDG30	203SZZG
17BC02XDYG30	203SZG
17BC02XP30	203SF
17BC02XPP30	203SFF
17BC02XPYG30	203SFG
17BC02XPPG30	203SFFG
17BC02XXYG30	203SG
17BC03X30	303S
17BC03XD30	303SZ
17BC03XDD30	303SZZ
17BC03XDDG30	303SZZG
17BC03XDYG30	303SZG
17BC03XP30	303SF

ABMA Number	Bearing Size
17BC03XPP30	303SFF
17BC03XPPG30	303SFFG
17BC03XPXG30	303SFG
17BC03XXG30	303SG
17BC04X30	403S
17BC04XD30	403SZ
17BC04XDD30	403SZZ
17BC04XP30	403SF
17BC04XPP30	403SFF
17BC10X30	103KS
17BC10XD30	103KSZ
17BC10XDD30	103KSZZ
17BC10XDDG30	103KSZZG
17BC10DXG30	103KSZG
17BC10XP30	103KSF
17BC10XPP30	103KSFF
17BC10XPPG30	103KSFFG
17BC10XPXG30	103KSFG
17BC10XXG30	103KSG
17BC19X30	1903S
17BC19XD30	1903SZ
17BC19XDD30	1903SZZ
17BC19XP30	1903SF
17BC19XPP30	1903SFF
17BC32XDD30	203SZZC
17BC32XDDG30	203SZZCG
17BC32XPP30	203SFFC
17BC32XPPG30	203SFFCG
17BC33XDD30	303SZZC
17BC33XDDG30	303SZZCG
17BC33XPP30	303SFFC
17BC33XPPG30	303SFFCG
18BIC10X30	R18
18BIC10XD30	R18Z
18BIC10XDD30	R18ZZ
18BIC10XP30	R18F
18BIC10XPP30	R18FF
20BC02X30	204S
20BC02XD30	204SZ
20BC02XDD30	204SZZ
20BC02XDDG30	204SZZG
20BC02DXG30	204SZG

ABMA Number	Bearing Size
20BC02XP30	204SF
20BC02XPP30	204SFF
20BC02XPPG30	204SFFG
20BC02XPXG30	204SFG
20BC02XXG30	204SG
20BC03X30	304S
20BC03XD30	304SZ
20BC03XDD30	304SZZ
20BC03XDDG30	304SZZG
20BC03DXG30	304SZG
20BC03XP30	304SF
20BC03XPP30	304SFF
20BC03XPPG30	304SFFG
20BC03XPXG30	304SFG
20BC03XXG30	304SG
20BC04X30	404S
20BC04XD30	404SZ
20BC04XDD30	404SZZ
20BC04XP30	404SF
20BC04XPP30	404SFF
20BC10X30	104KS
20BC10XD30	104KSZ
20BC10XDD30	104KSZZ
20BC10XDDG30	104KSZZG
20BC10DXG30	104KSZG
20BC10XP30	104KSF
20BC10XPP30	104KSFF
20BC10XPPG30	104KSFFG
20BC10XPXG30	104KSFG
20BC10XXG30	104KSG
20BC19X30	1904S
20BC19XD30	1904SZ
20BC19XDD30	1904SZZ
20BC19XP30	1904SF
20BC19XPP30	1904SFF
20BC32XDD30	204SZZC
20BC32XDDG30	204SZZCG
20BC32XPP30	204SFFC
20BC32XPPG30	204SFFCG
20BC33XDD30	304SZZC
20BC33XDDG30	304SZZCG
20BC33XPP30	304SFFC

# ABMA Numbers and MRC Equivalent

# MRC Bearing Services

ABMA Number	Bearing Size
20BC33XPPG30	304SFFCG
20BIC10X30	R20
20BIC10XD30	R20Z
20BIC10XDD30	R20ZZ
20BIC10XP30	R20F
20BIC10XPP30	R20FF
24BIC10X30	R24
24BIC10XD30	R24Z
24BIC10XDD30	R24ZZ
24BIC10XP30	R24F
24BIC10XPP30	R24FF
25BC02X30	205S
25BC02XD30	205SZ
25BC02XDD30	205SZZ
25BC02XDDG30	205SZZG
25BC02XDYG30	205SZG
25BC02XP30	205SF
25BC02XPP30	205SFF
25BC02XPPG30	205SFFG
25BC02XPYG30	205SFG
25BC02XXYG30	205SG
25BC03X30	305S
25BC03XD30	305SZ
25BC03XDD30	305SZZ
25BC03XDDG30	305SZZG
25BC03XDYG30	305SZG
25BC03XP30	305SF
25BC03XPP30	305SFF
25BC03XPPG30	305SFFG
25BC03XPYG30	305SFG
25BC03XXYG30	305SG
25BC04X30	405S
25BC04XD30	405SZ
25BC04XDD30	405SZZ
25BC04XP30	405SF
25BC04XPP30	405SFF
25BC10X30	105KS
25BC10XD30	105KSZ
25BC10XDD30	105KSZZ
25BC10XDDG30	105KSZZG
25BC10XDYG30	105KSZG
25BC10XP30	105KSF

ABMA Number	Bearing Size
25BC10XPP30	105KSFF
25BC10XPPG30	105KSFFG
25BC10XPYG30	105KSFG
25BC10XXYG30	105KSG
25BC19X30	1905S
25BC19XD30	1905SZ
25BC19XDD30	1905SZZ
25BC19XP30	1905SF
25BC19XPP30	1905SFF
25BC32XDD30	205SZZC
25BC32XDDG30	205SZZCG
25BC32XPP30	205SFFC
25BC32XPPG30	205SFFCG
25BC33XDD30	305SZZC
25BC33XDDG30	305SZZCG
25BC33XPP30	305SFFC
25BC33XPPG30	305SFFCG
30BC02X30	206S
30BC02XD30	206SZ
30BC02XDD30	206SZZ
30BC02XDDG30	206SZZG
30BC02XDYG30	206SZG
30BC02XP30	206SF
30BC02XPP30	206SFF
30BC02XPPG30	206SFFG
30BC02XPYG30	206SFG
30BC02XXYG30	206SG
30BC03X30	306S
30BC03XD30	306SZ
30BC03XDD30	306SZZ
30BC03XDDG30	306SZZG
30BC03XDYG30	306SZG
30BC03XP30	306SF
30BC03XPP30	306SFF
30BC03XPPG30	306SFFG
30BC03XPYG30	306SFG
30BC03XXYG30	306SG
30BC04X30	406S
30BC04XD30	406SZ
30BC04XDD30	406SZZ
30BC04XP30	406SF
30BC04XPP30	406SFF

ABMA Number	Bearing Size
30BC10X30	106KS
30BC10XD30	106KSZ
30BC10XDD30	106KSZZ
30BC10XDDG30	106KSZZG
30BC10XDYG30	106KSZG
30BC10XP30	106KSF
30BC10XPP30	106KSFF
30BC10XPPG30	106KSFFG
30BC10XPYG30	106KSFG
30BC10XXG30	106KSG
30BC19X30	1906S
30BC19XD30	1906SZ
30BC19XDD30	1906SZZ
30BC19XP30	1906SF
30BC19XPP30	1906SFF
30BC32XDD30	206SZZC
30BC32XDDG30	206SZZCG
30BC32XPP30	206SFFC
30BC32XPPG30	206SFFCG
30BC33XDD30	306SZZC
30BC33XDDG30	306SZZCG
30BC33XPP30	306SFFC
30BC33XPPG30	306SFFCG
35BC02X30	207S
35BC02XD30	207SZ
35BC02XDD30	207SZZ
35BC02XDDG30	207SZZG
35BC02XDYG30	207SZG
35BC02XP30	207SF
35BC02XPP30	207SFF
35BC02XPPG30	207SFFG
35BC02XPYG30	207SFG
35BC02XXG30	207SG
35BC03X30	307S
35BC03XD30	307SZ
35BC03XDD30	307SZZ
35BC03XDDG30	307SZZG
35BC03XDYG30	307SZG
35BC03XP30	307SF
35BC03XPP30	307SFF
35BC03XPPG30	307SFFG
35BC03XPYG30	307SFG

ABMA Number	Bearing Size
35BC03XXG30	307SG
35BC04X30	407S
35BC04XD30	407SZ
35BC04XDD30	407SZZ
35BC04XP30	407SF
35BC04XPP30	407SFF
35BC10X30	107KS
35BC10XD30	107KSZ
35BC10XDD30	107KSZZ
35BC10XDDG30	107KSZZG
35BC10XDYG30	107KSZG
35BC10XP30	107KSF
35BC10XPP30	107KSFF
35BC10XPPG30	107KSFFG
35BC10XPYG30	107KSFG
35BC10XXG30	107KSG
35BC19X30	1907S
35BC19XD30	1907SZ
35BC19XDD30	1907SZZ
35BC19XP30	1907SF
35BC19XPP30	1907SFF
35BC32XDD30	207SZZC
35BC32XDDG30	207SZZCG
35BC32XPP30	207SFFC
35BC32XPPG30	207SFFCG
35BC33XDD30	307SZZC
35BC33XDDG30	307SZZCG
35BC33XPP30	307SFFC
35BC33XPPG30	307SFFCG
40BC02X30	208S
40BC02XD30	208SZ
40BC02XDD30	208SZZ
40BC02XDDG30	208SZZG
40BC02XDYG30	208SZG
40BC02XP30	208SF
40BC02XPP30	208SFF
40BC02XPPG30	208SFFG
40BC02XPYG30	208SFG
40BC02XXG30	208SG
40BC03X30	308S
40BC03XD30	308SZ
40BC03XDD30	308SZZ

# ABMA Numbers and MRC Equivalent

# MRC Bearing Services

ABMA Number	Bearing Size
40BC03XDDG30	308SZZG
40BC03XDYG30	308SZG
40BC03XP30	308SF
40BC03XPP30	308SFF
40BC03XPPG30	308SFFG
40BC03XPYG30	308SFG
40BC03XXYG30	308SG
40BC04X30	408S
40BC04XD30	408SZ
40BC04XDD30	408SZZ
40BC04XP30	408SF
40BC04XPP30	408SFF
40BC10X30	108KS
40BC10XD30	108KSZ
40BC10XDD30	108KSZZ
40BC10XDDG30	108KSZZG
40BC10XDYG30	108KSZG
40BC10XP30	108KSF
40BC10XPP30	108KSFF
40BC10XPPG30	108KSFFG
40BC10XPYG30	108KSFG
40BC10XXYG30	108KSG
40BC19X30	1908S
40BC19XD30	1908SZ
40BC19XDD30	1908SZZ
40BC19XP30	1908SF
40BC19XPP30	1908SFF
40BC32XDD30	208SZZC
40BC32XDDG30	208SZZCG
40BC32XPP30	208SFFC
40BC32XPPG30	208SFFCG
40BC33XDD30	308SZZC
40BC33XDDG30	308SZZCG
40BC33XPP30	308SFFC
40BC33XPPG30	308SFFCG
45BC02X30	209S
45BC02XD30	209SZ
45BC02XDD30	209SZZ
45BC02XDDG30	209SZZG
45BC02XDYG30	209SZG
45BC02XP30	209SF
45BC02XPP30	209SFF

ABMA Number	Bearing Size
45BC02XPPG30	209SFFG
45BC02XPYG30	209SFG
45BC02XXYG30	209SG
45BC03X30	309S
45BC03XD30	309SZ
45BC03XDD30	309SZZ
45BC03XDDG30	309SZZG
45BC03XDYG30	309SZG
45BC03XP30	309SF
45BC03XPP30	309SFF
45BC03XPPG30	309SFFG
45BC03XPYG30	309SFG
45BC03XXYG30	309SG
45BC04X30	409S
45BC04XD30	409SZ
45BC04XDD30	409SZZ
45BC04XP30	409SF
45BC04XPP30	409SFF
45BC10X30	109KS
45BC10XD30	109KSZ
45BC10XDD30	109KSZZ
45BC10XDDG30	109KSZZG
45BC10XDYG30	109KSZG
45BC10XP30	109KSF
45BC10XPP30	109KSFF
45BC10XPPG30	109KSFFG
45BC10XPYG30	109KSFG
45BC10XXYG30	109KSG
45BC19X30	1909S
45BC19XD30	1909SZ
45BC19XDD30	1909SZZ
45BC19XP30	1909SF
45BC19XPP30	1909SFF
45BC32XDD30	209SZZC
45BC32XDDG30	209SZZCG
45BC32XPP30	209SFFC
45BC32XPPG30	209SFFCG
45BC33XDD30	309SZZC
45BC33XDDG30	309SZZCG
45BC33XPP30	309SFFC
45BC33XPPG30	309SFFCG
50BC02X30	210S

ABMA Number	Bearing Size
50BC02XD30	210SZ
50BC02XDD30	210SZZ
50BC02XDDG30	210SZZG
50BC02XD3G30	210SZG
50BC02XP30	210SF
50BC02XPP30	210SFF
50BC02XPPG30	210SFFG
50BC02XP3G30	210SFG
50BC02XXG30	210SG
50BC03X30	310S
50BC03XD30	310SZ
50BC03XDD30	310SZZ
50BC03XDDG30	310SZZG
50BC03XD3G30	310SZG
50BC03XP30	310SF
50BC03XPP30	310SFF
50BC03XPPG30	310SFFG
50BC03XP3G30	310SFG
50BC03XXG30	310SG
50BC04X30	410S
50BC04XD30	410SZ
50BC04XDD30	410SZZ
50BC04XP30	410SF
50BC04XPP30	410SFF
50BC10X30	110KS
50BC10XD30	110KSZ
50BC10XDD30	110KSZZ
50BC10XDDG30	110KSZZG
50BC10XD3G30	110KSZG
50BC10XP30	110KSF
50BC10XPP30	110KSFF
50BC10XPPG30	110KSFFG
50BC10XP3G30	110KSFG
50BC10XXG30	110KSG
50BC19X30	1910S
50BC19XD30	1910SZ
50BC19XDD30	1910SZZ
50BC19XP30	1910SF
50BC19XPP30	1910SFF
50BC32XDD30	210SZZC
50BC32XDDG30	210SZZCG
50BC32XPP30	210SFFC

ABMA Number	Bearing Size
50BC32XSPPG30	210SFFCG
50BC33XDD30	310SZZC
50BC33XDDG30	310SZZCG
50BC33XPP30	310SFFC
50BC33XPPG30	310SFFCG
55BC02X30	211S
55BC02XD30	211SZ
55BC02XDD30	211SZZ
55BC02XDDG30	211SZZG
55BC02XD3G30	211SZG
55BC02XP30	211SF
55BC02XPP30	211SFF
55BC02XPPG30	211SFFG
55BC02XP3G30	211SFG
55BC02XXG30	211SG
55BC03X30	311S
55BC03XD30	311SZ
55BC03XDD30	311SZZ
55BC03XDDG30	311SZZG
55BC03XD3G30	311SZG
55BC03PP30	311SFF
55BC03XP30	311SF
55BC03XPPG30	311SFFG
55BC03XP3G30	311SFG
55BC03XXG30	311SG
55BC04X30	411S
55BC04XD30	411SZ
55BC04XDD30	411SZZ
55BC04XP30	411SF
55BC04XPP30	411SFF
55BC10X30	111KS
55BC10XD30	111KSZ
55BC10XDD30	111KSZZ
55BC10XDDG30	111KSZZG
55BC10XD3G30	111KSZG
55BC10XP30	111KSF
55BC10XPP30	111KSFF
55BC10XPPG30	111KSFFG
55BC10XP3G30	111KSFG
55BC10XXG30	111KSG
55BC19X30	1911S
55BC19XD30	1911SZ

# ABMA Numbers and MRC Equivalent

# MRC Bearing Services

ABMA Number	Bearing Size
55BC19XDD30	1911SZZ
55BC19XP30	1911SF
55BC19XPP30	1911SFF
55BC32XDD30	211SZZC
55BC32XDDG30	211SZZCG
55BC32XPP30	211SFFC
55BC32XPPG30	211SFFCG
55BC33XDD30	311SZZC
55BC33XDDG30	311SZZCG
55BC33XPP30	311SFFC
55BC33XPPG30	311SFFCG
60BC02X30	212S
60BC02XD30	212SZ
60BC02XDD30	212SZZ
60BC02XDDG30	212SZZG
60BC02XDYG30	212SZG
60BC02XP30	212SF
60BC02XPP30	212SFF
60BC02XPPG30	212SFFG
60BC02XPYG30	212SFG
60BC02XXYG30	212SG
60BC03X30	312S
60BC03XD30	312SZ
60BC03XDD30	312SZZ
60BC03XDDG30	312SZZG
60BC03XDYG30	312SZG
60BC03XP30	312SF
60BC03XPP30	312SFF
60BC03XPPG30	312SFFG
60BC03XPYG30	312SFG
60BC03XXYG30	312SG
60BC04X30	412S
60BC04XD30	412SZ
60BC04XDD30	412SZZ
60BC04XP30	412SF
60BC04XPP30	412SFF
60BC10X30	112KS
60BC10XD30	112KSZ
60BC10XDD30	112KSZZ
60BC10XDDG30	112KSZZG
60BC10XDYG30	112KSZG
60BC10XP30	112KSF

ABMA Number	Bearing Size
60BC10XPP30	112KSFF
60BC10XPPG30	112KSFFG
60BC10XPYG30	112KSFG
60BC10XXYG30	112KSG
60BC19X30	1912S
60BC19XD30	1912SZ
60BC19XDD30	1912SZZ
60BC19XP30	1912SF
60BC19XPP30	1912SFF
60BC32XDD30	212SZZC
60BC32XDDG30	212SZZCG
60BC32XPP30	212SFFC
60BC32XPPG30	212SFFCG
60BC33XDD30	312SZZC
60BC33XDDG30	312SZZCG
60BC33XPP30	312SFFC
60BC33XPPG30	312SFFCG
65BC02X30	213S
65BC02XD30	213SZ
65BC02XDD30	213SZZ
65BC02XDDG30	213SZZG
65BC02XDYG30	213SZG
65BC02XP30	213SF
65BC02XPP30	213SFF
65BC02XPPG30	213SFFG
65BC02XPYG30	213SFG
65BC02XXYG30	213SG
65BC03X30	313S
65BC03XD30	313SZ
65BC03XDD30	313SZZ
65BC03XDDG30	313SZZG
65BC03XDYG30	313SZG
65BC03XP30	313SF
65BC03XPP30	313SFF
65BC03XPPG30	313SFFG
65BC03XPYG30	313SFG
65BC03XXYG30	313SG
65BC04X30	413S
65BC04XD30	413SZ
65BC04XDD30	413SZZ
65BC04XP30	413SF
65BC04XPP30	413SFF



ABMA Number	Bearing Size
65BC10X30	113KS
65BC10XD30	113KSZ
65BC10XDD30	113KSZZ
65BC10XDDG30	113KSZZG
65BC10XDYG30	113KSZG
65BC10XP30	113KSF
65BC10XPP30	113KSFF
65BC10XPPG30	113KSFFG
65BC10XPYG30	113KSFG
65BC10XXG30	113KSG
65BC19X30	1913S
65BC19XD30	1913SZ
65BC19XDD30	1913SZZ
65BC19XP30	1913SF
65BC19XPP30	1913SFF
65BC32XDD30	213SZZC
65BC32XDDG30	213SZZCG
65BC32XPP30	213SFFC
65BC32XPPG30	213SFFCG
65BC33XDD30	313SZZC
65BC33XDDG30	313SZZCG
65BC33XPP30	313SFFC
65BC33XPPG30	313SFFCG
70BC02X30	214S
70BC02XD30	214SZ
70BC02XDD30	214SZZ
70BC02XDDG30	214SZZG
70BC02XDYG30	214SZG
70BC02XP30	214SF
70BC02XPP30	214SFF
70BC02XPPG30	214SFFG
70BC02XPYG30	214SFG
70BC02XXG30	214SG
70BC03X30	314S
70BC03XD30	314SZ
70BC03XDD30	314SZZ
70BC03XDDG30	314SZZG
70BC03XDYG30	314SZG
70BC03XP30	314SF
70BC03XPP30	314SFF
70BC03XPPG30	314SFFG
70BC03XPYG30	314SFG

ABMA Number	Bearing Size
70BC03XXYG30	314SG
70BC04X30	414S
70BC04XD30	414SZ
70BC04XDD30	414SZZ
70BC04XP30	414SF
70BC04XPP30	414SFF
70BC10X30	114KS
70BC10XD30	114KSZ
70BC10XDD30	114KSZZ
70BC10XDDG30	114KSZZG
70BC10XDYG30	114KSZG
70BC10XP30	114KSF
70BC10XPP30	114KSFF
70BC10XPPG30	114KSFFG
70BC10XPYG30	114KSFG
70BC10XXYG30	114KSG
70BC19X30	1914S
70BC19XD30	1914SZ
70BC19XDD30	1914SZZ
70BC19XP30	1914SF
70BC19XPP30	1914SFF
70BC32XDD30	214SZZC
70BC32XDDG30	214SZZCG
70BC32XPP30	214SFFC
70BC32XPPG30	214SFFCG
70BC33XDD30	314SZZC
70BC33XDDG30	314SZZCG
70BC33XPP30	314SFFC
70BC33XPPG30	314SFFCG
75BC02X30	215S
75BC02XD30	215SZ
75BC02XDD30	215SZZ
75BC02XDDG30	215SZZG
75BC02XDYG30	215SZG
75BC02XP30	215SF
75BC02XPP30	215SFF
75BC02XPPG30	215SFFG
75BC02XPYG30	215SFG
75BC02XXYG30	215SG
75BC03X30	315S
75BC03XD30	315SZ
75BC03XDD30	315SZZ

# ABMA Numbers and MRC Equivalent

# MRC Bearing Services

ABMA Number	Bearing Size
75BC03XDDG30	315SZZG
75BC03XDYG30	315SZG
75BC03XP30	315SF
75BC03XPP30	315SFF
75BC03XPPG30	315SFFG
75BC03XPYG30	315SFG
75BC03XXYG30	315SG
75BC04X30	415S
75BC04XD30	415SZ
75BC04XDD30	415SZZ
75BC04XP30	415SF
75BC04XPP30	415SFF
75BC10X30	115KS
75BC10XD30	115KSZ
75BC10XDD30	115KSZZ
75BC10XDDG30	115KSZZG
75BC10XDYG30	115KSZG
75BC10XP30	115KSF
75BC10XPP30	115KSFF
75BC10XPPG30	115KSFFG
75BC10XPYG30	115KSFG
75BC10XXYG30	115KSG
75BC19X30	1915S
75BC19XD30	1915SZ
75BC19XDD30	1915SZZ
75BC19XP30	1915SF
75BC19XPP30	1915SFF
75BC32XDD30	215SZZC
75BC32XDDG30	215SZZCG
75BC32XPP30	215SFFC
75BC32XPPG30	215SFFCG
75BC33XDD30	315SZZC
75BC33XDDG30	315SZZCG
75BC33XPP30	315SFFC
75BC33XPPG30	315SFFCG
80BC02X30	216S
80BC02XD30	216SZ
80BC02XDD30	216SZZ
80BC02XDDG30	216SZZG
80BC02XDYG30	216SZG
80BC02XP30	216SF
80BC02XPP30	216SFF

ABMA Number	Bearing Size
80BC02XPPG30	216SFFG
80BC02XPYG30	216SFG
80BC02XXYG30	216SG
80BC03X30	316S
80BC03XD30	316SZ
80BC03XDD30	316SZZ
80BC03XDDG30	316SZZG
80BC03XDYG30	316SZG
80BC03XP30	316SF
80BC03XPP30	316SFF
80BC03XPPG30	316SFFG
80BC03XPYG30	316SFG
80BC03XXYG30	316SG
80BC04X30	416S
80BC04XD30	416SZ
80BC04XDD30	416SZZ
80BC04XP30	416SF
80BC04XPP30	416SFF
80BC10X30	116KS
80BC10XD30	116KSZ
80BC10XDD30	116KSZZ
80BC10XDDG30	116KSZZG
80BC10XDYG30	116KSZG
80BC10XP30	116KSF
80BC10XPP30	116KSFF
80BC10XPPG30	116KSFFG
80BC10XPYG30	116KSFG
80BC10XXYG30	116KSG
80BC19X30	1916S
80BC19XD30	1916SZ
80BC19XDD30	1916SZZ
80BC19XP30	1916SF
80BC19XPP30	1916SFF
80BC32XDD30	216SZZC
80BC32XDDG30	216SZZCG
80BC32XPP30	216SFFC
80BC32XPPG30	216SFFCG
80BC33XDD30	316SZZC
80BC33XDDG30	316SZZCG
80BC33XPP30	316SFFC
80BC33XPPG30	316SFFCG
85BC02X30	217S

ABMA Number	Bearing Size
85BC02XD30	217SZ
85BC02XDD30	217SZZ
85BC02XDDG30	217SZZG
85BC02XDYG30	217SZG
85BC02XP30	217SF
85BC02XPP30	217SFF
85BC02XPPG30	217SFFG
85BC02XPYG30	217SFG
85BC02XXG30	217SG
85BC03X30	317S
85BC03XD30	317SZ
85BC03XDD30	317SZZ
85BC03XDDG30	317SZZG
85BC03XDYG30	317SZG
85BC03XP30	317SF
85BC03XPP30	317SFF
85BC03XPPG30	317SFFG
85BC03XPYG30	317SFG
85BC03XXG30	317SG
85BC04X30	417S
85BC04XD30	417SZ
85BC04XDD30	417SZZ
85BC04XP30	417SF
85BC04XPP30	417SFF
85BC10X30	117KS
85BC10XD30	117KSZ
85BC10XDD30	117KSZZ
85BC10XDDG30	117KSZZG
85BC10XDYG30	117KSZG
85BC10XP30	117KSF
85BC10XPP30	117KSFF
85BC10XPPG30	117KSFFG
85BC10XPYG30	117KSFG
85BC10XXG30	117KSG
85BC19X30	1917S
85BC19XD30	1917SZ
85BC19XDD30	1917SZZ
85BC19XP30	1917SF
85BC19XPP30	1917SFF
85BC32XDD30	217SZZC
85BC32XDDG30	217SZZCG
85BC32XPP30	217SFFC

ABMA Number	Bearing Size
85BC32XPPG30	217SFFCG
85BC33XDD30	317SZZC
85BC33XDDG30	317SZZCG
85BC33XPP30	317SFFC
85BC33XPPG30	317SFFCG
90BC02X30	218S
90BC02XD30	218SZ
90BC02XDD30	218SZZ
90BC02XDDG30	218SZZG
90BC02XDYG30	218SZG
90BC02XP30	218SF
90BC02XPP30	218SFF
90BC02XPPG30	218SFFG
90BC02XPYG30	218SFG
90BC02XXG30	218SG
90BC03X30	318S
90BC03XD30	318SZ
90BC03XDD30	318SZZ
90BC03XDDG30	318SZZG
90BC03XDYG30	318SZG
90BC03XP30	318SF
90BC03XPP30	318SFF
90BC03XPPG30	318SFFG
90BC03XPYG30	318SFG
90BC03XXG30	318SG
90BC04X30	418S
90BC04XD30	418SZ
90BC04XDD30	418SZZ
90BC04XDDG30	418SZZG
90BC04XDYG30	418SZG
90BC04XP30	418SF
90BC04XPP30	418SFF
90BC04XPPG30	418SFFG
90BC04XPYG30	418SFG
90BC10X30	118KS
90BC10XD30	118KSZ
90BC10XDD30	118KSZZ
90BC10XDDG30	118KSZZG
90BC10XDYG30	118KSZG
90BC10XP30	118KSF
90BC10XPP30	118KSFF
90BC10XPPG30	118KSFFG
90BC10XPYG30	118KSFG
90BC10XXG30	118KSG
90BC19X30	1918S
90BC19XD30	1918SZ

# ABMA Numbers and MRC Equivalent

# MRC Bearing Services

ABMA Number	Bearing Size
90BC19XDD30	1918SZZ
90BC19XP30	1918SF
90BC19XPP30	1918SFF
90BC32XDD30	218SZZC
90BC32XDDG30	218SZZCG
90BC32XPP30	218SFFC
90BC32XPPG30	218SFFCG
90BC33XDD30	318SZZC
90BC33XDDG30	318SZZCG
90BC33XPP30	318SFFC
90BC33XPPG30	318SFFCG
95BC02X30	219S
95BC02XD30	219SZ
95BC02XDD30	219SZZ
95BC02XDDG30	219SZZG
95BC02XD3G30	219SZG
95BC02XP30	219SF
95BC02XPP30	219SFF
95BC02XPPG30	219SFFG
95BC02XP3G30	219SFG
95BC02XXXG30	219SG
95BC03X30	319S
95BC03XD30	319SZ
95BC03XDD30	319SZZ
95BC03XDDG30	319SZZG
95BC03XD3G30	319SZG
95BC03XP30	319SF
95BC03XPP30	319SFF
95BC03XPPG30	319SFFG
95BC03XP3G30	319SFG
95BC03XXXG30	319SG
95BC04X30	419S
95BC04XD30	419SZ
95BC04XDD30	419SZZ
95BC04XP30	419SF
95BC04XPP30	419SFF
95BC10X30	119KS
95BC10XD30	119KSZ
95BC10XDD30	119KSZZ
95BC10XDDG30	119KSZZG
95BC10XD3G30	119KSZG
95BC10XP30	119KSF

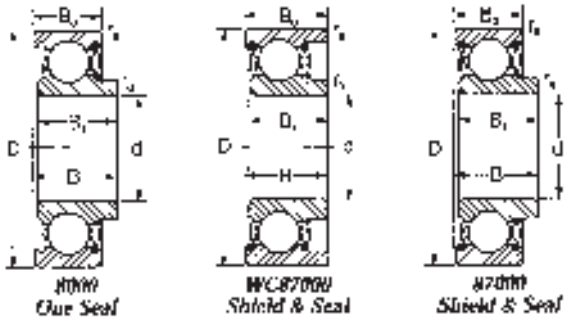
ABMA Number	Bearing Size
95BC10XPP30	119KSFF
95BC10XPPG30	119KSFFG
95BC10XP3G30	119KSFG
95BC10XXG30	119KSG
95BC19X30	1919S
95BC19XD30	1919SZ
95BC19XDD30	1919SZZ
95BC19XP30	1919SF
95BC19XPP30	1919SFF
95BC32XDD30	219SZZC
95BC32XDDG30	219SZZCG
95BC32XPP30	219SFFC
95BC32XPPG30	219SFFCG
95BC33XDD30	319SZZC
95BC33XDDG30	319SZZCG
95BC33XPP30	319SFFC
95BC33XPPG30	319SFFCG
100BC02X30	220S
100BC02XD30	220SZ
100BC02XDD30	220SZZ
100BC02XDDG30	220SZZG
100BC02XD3G30	220SZG
100BC02XP30	220SF
100BC02XPP30	220SFF
100BC02XPPG30	220SFFG
100BC02XP3G30	220SFG
100BC02XXXG30	220SG
100BC03X30	320S
100BC03XD30	320SZ
100BC03XDD30	320SZZ
100BC03XDDG30	320SZZG
100BC03XD3G30	320SZG
100BC03XP30	320SF
100BC03XPP30	320SFF
100BC03XPPG30	320SFFG
100BC03XP3G30	320SFG
100BC03XXXG30	320SG
100BC04X30	420S
100BC04XD30	420SZ
100BC04XDD30	420SZZ
100BC04XP30	420SF
100BC04XPP30	420SFF

<b>ABMA Number</b>	<b>Bearing Size</b>
100BC10X30	120KS
100BC10XD30	120KSZ
100BC10XDD30	120KSZZ
100BC10XDDG30	120KSZZG
100BC10XDYG30	120KSZG
100BC10XP30	120KSF
100BC10XPP30	120KSFF
100BC10XPPG30	120KSFFG
100BC10XPYG30	120KSFG
100BC10XXG30	120KSG
100BC19X30	1920S
100BC19XD30	1920SZ
100BC19XDD30	1920SZZ
100BC19XP30	1920SF
100BC19XPP30	1920SFF
100BC32XDD30	220SZZC
100BC32XDDG30	220SZZCG
100BC32XPP30	220SFFC
100BC32XPPG30	220SFFCG
100BC33XDD30	320SZZC
100BC33XDDG30	320SZZCG
100BC33XPP30	320SFFC
100BC33XPPG30	320SFFCG

# Felt Seal Replacement Bearings

## Basic Dimensions

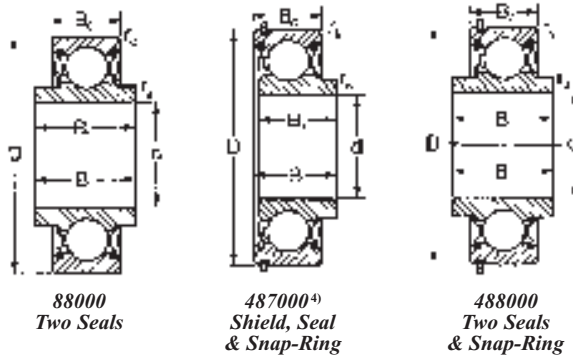
# MRC Bearing Services



MRC Felt Seal Replacement Bearings have synthetic rubber seals.

MRC Bearing Number	Old MRC Bearing Number	Bore		Outside Diameter D		Width						Fillet Radius <sup>1)</sup>		ZD <sup>2)</sup>		Basic Radial Load Rating				Speed Rating <sup>2)</sup> Single and Double Sealed Grease RPM
						B <sub>0</sub>		B <sub>1</sub>		B						Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		
						mm	in	mm	in	mm	in					mm	in	N	lbf	
<b>8008</b>	38FS1	8	.3150	24	.9449	8	.315	9.8	.386	10.3	.406	.30	.012	110	.17	3 320	<b>746</b>	1 430	<b>321</b>	23 000
<b>8013</b>	201FS2	13	.5118	32	1.2598	10	.394	12.2	.480	12.7	.500	.64	.025	245	.38	6 890	<b>1 550</b>	3 050	<b>686</b>	15 000
<b>8014</b>	202FS1	14	.5512	35	1.3780	11	.433	12.2	.480	12.7	.500	.64	.025	284	.44	7 610	<b>1 710</b>	3 650	<b>821</b>	13 000
<b>8016</b>	202FS3	16	.6299	35	1.3780	11	.433	12.2	.480	12.7	.500	.64	.025	284	.44	7 610	<b>1 710</b>	3 650	<b>821</b>	13 000
<b>8026</b>	205FS3	26	1.0236	52	2.0472	15	.591	15.2	.600	15.9	.625	1.0	.040	568	.88	14 000	<b>3 150</b>	8 000	<b>1 800</b>	8 500
<b>8038</b>	38FS	8	.3150	22	.8661	8	.315	9.8	.386	10.3	.406	.30	.012	110	.17	3 320	<b>746</b>	1 370	<b>308</b>	23 000
<b>8500</b>	200FS	10	.3937	30	1.1811	9	.354	12.2	.480	12.7	.500	.64	.025	155	.24	5 070	<b>1 140</b>	2 400	<b>540</b>	17 000
<b>8501</b>	201FS	12	.4724	32	1.2598	10	.394	12.2	.480	12.7	.500	.64	.025	245	.38	6 760	<b>1 520</b>	3 050	<b>685</b>	15 000
<b>8502</b>	202FS	15	.5906	35	1.3780	11	.433	12.2	.480	12.7	.500	.64	.025	277	.43	7 610	<b>1 710</b>	3 750	<b>843</b>	13 000
<b>8503</b>	203FS	17	.6693	40	1.5748	12	.472	13.7	.538	14.3	.563	.64	.025	361	.56	9 560	<b>2 150</b>	4 800	<b>1 080</b>	12 000
<b>8504</b>	204FS	20	.7874	47	1.8504	14	.551	15.2	.600	15.9	.625	1.0	.040	503	.78	13 000	<b>2 920</b>	6 700	<b>1 510</b>	10 000
<b>8505</b>	205FS	25	.9843	52	2.0472	15	.591	15.2	.600	15.9	.625	1.0	.040	568	.88	14 000	<b>3 150</b>	8 000	<b>1 800</b>	8 500
<b>8506</b>	206FS	30	1.1811	62	2.4409	16	.630	19	.748	20	.787	1.0	.040	813	1.26	19 500	<b>4 380</b>	11 400	<b>2 560</b>	7 500
<b>8507</b>	207FS	35	1.3780	72	2.8346	17	.669	20	.787	21	.827	1.0	.040	1 109	1.72	25 500	<b>5 730</b>	15 300	<b>3 440</b>	6 300
<b>8508</b>	208FS	40	1.5748	80	3.1496	21	.827	24	.945	24	.945	1.0	.040	1 320	2.05	29 100	<b>6 540</b>	18 000	<b>4 050</b>	5 600
<b>8605</b>	305FS	25	.9843	62	2.4409	17	.669	21	.827	21	.827	1.0	.040	632	.98	15 900	<b>3 570</b>	8 000	<b>1 800</b>	7 500
<b>WC87008</b>	38FSF2	8	.3150	24	.9449	10.3	.406	9.8	.386	10.3	.406	.30	.012	110	.17	3 320	<b>746</b>	1 430	<b>321</b>	23 000
<b>WC87016</b>	16	.6299	35	1.3780	12.7	.500	12.2	.480	12.7	.500	.64	.025	284	.44	7 610	<b>1 710</b>	3 750	<b>843</b>	13 000	
<b>WC87500</b>	200FSF1	10	.3937	30	1.1811	12.7	.500	12.2	.480	12.7	.500	.64	.025	155	.24	5 070	<b>1 140</b>	2 400	<b>540</b>	17 000
<b>WC87501</b>	201FSF1	12	.4724	32	1.2598	12.7	.500	12.2	.480	12.7	.500	.64	.025	245	.38	6 890	<b>1 550</b>	2 400	<b>540</b>	15 000
<b>WC87502</b>	202FSF1	15	.5906	35	1.3780	12.7	.500	12.2	.480	12.7	.500	.64	.025	277	.43	7 610	<b>1 710</b>	3 750	<b>843</b>	13 000
<b>WC87503</b>	203FSF1	17	.6693	40	1.5748	14.3	.563	13.7	.538	14.3	.563	.64	.025	361	.56	9 560	<b>2 150</b>	4 800	<b>1 080</b>	12 000
<b>WC87504</b>	204FSF1	20	.7874	47	1.8504	15.2	.625	15.2	.600	15.9	.625	1.0	.040	503	.78	13 000	<b>2 920</b>	6 700	<b>1 510</b>	10 000
<b>87007</b>	37FSF1	7	.2756	24	.9449	8	.315	9.8	.386	10.3	.406	.30	.012	110	.17	3 320	<b>746</b>	1 430	<b>321</b>	23 000
<b>87008</b>	38FSF1	8	.3150	24	.9449	8	.315	9.8	.386	10.3	.406	.30	.012	110	.17	3 320	<b>746</b>	1 430	<b>321</b>	23 000
<b>87013</b>	201FSF3	13	.5118	32	1.2598	10	.394	12.2	.480	12.7	.500	.64	.025	245	.38	6 890	<b>1 550</b>	3 050	<b>686</b>	15 000
<b>87014</b>	14	.5512	35	1.3780	11	.433	12.2	.480	12.7	.500	.64	.025	284	.44	7 610	<b>1 710</b>	3 650	<b>821</b>	13 000	
<b>87016</b>	202FSF4	16	.6299	35	1.3780	11	.433	12.2	.480	12.7	.500	.64	.025	284	.44	7 610	<b>1 710</b>	3 750	<b>843</b>	13 000
<b>87026</b>	26	1.0236	52	2.0472	15	.591	15.2	.600	15.9	.625	1.0	.040	568	.88	14 000	<b>3 150</b>	8 000	<b>1 800</b>	8 500	
<b>87036</b>	36FSF	6	.2362	19	.7480	8	.315	9.8	.386	10.3	.406	.30	.012	97	.15	2 810	<b>632</b>	1 080	<b>243</b>	26 000
<b>87037</b>	37FSF	7	.2756	22	.8661	8	.315	9.8	.386	10.3	.406	.30	.012	110	.17	3 320	<b>746</b>	1 340	<b>301</b>	23 000
<b>87038</b>	38FSF	8	.3150	22	.8661	8	.315	9.8	.386	10.3	.406	.30	.012	110	.17	3 320	<b>746</b>	1 370	<b>308</b>	23 000
<b>87500</b>	200FSF	10	.3937	30	1.1811	9	.354	12.2	.480	12.7	.500	.64	.025	155	.24	5 070	<b>1 140</b>	2 400	<b>540</b>	17 000
<b>87501</b>	201FSF	12	.4724	32	1.2598	9	.394	12.2	.480	12.7	.500	.64	.025	245	.38	8 190	<b>1 840</b>	3 650	<b>821</b>	15 000
<b>87502</b>	202FSF	15	.5906	35	1.3780	11	.433	12.2	.480	12.7	.500	.64	.025	277	.43	7 610	<b>1 710</b>	3 750	<b>843</b>	13 000
<b>87503</b>	203FSF	17	.6693	40	1.5748	12	.472	13.7	.538	14.3	.563	.64	.025	361	.56	9 560	<b>2 150</b>	4 800	<b>1 080</b>	12 000
<b>87504</b>	204FSF	20	.7874	47	1.8504	14	.551	15.2	.600	15.9	.625	1.0	.040	503	.78	13 000	<b>2 920</b>	6 700	<b>1 510</b>	10 000
<b>87505</b>	205FSF	25	.9843	52	2.0472	15	.591	15.2	.600	15.9	.625	1.0	.040	568	.88	14 000	<b>3 150</b>	8 000	<b>1 800</b>	8 500
<b>87506</b>	206FSF	30	1.1811	62	2.4409	16	.630	19	.748	20	.787	1.0	.040	813	1.26	19 500	<b>4 380</b>	11 400	<b>2 560</b>	7 500
<b>87507</b>	207FSF	35	1.3780	72	2.8346	17	.669	20	.787	21	.827	1.0	.040	1 110	1.72	25 500	<b>5 730</b>	15 300	<b>3 440</b>	6 300
<b>87508</b>	208FSF	40	1.5748	80	3.1496	21	.827	24	.945	24	.945	1.0	.040	1 320	2.05	29 100	<b>6 540</b>	18 000	<b>4 050</b>	5 000

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.  
<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.  
 The values have been determined through historical application and practice. For a more complete explanation, see page 274.  
<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.



MRC Felt Seal Replacement Bearings have synthetic rubber seals.

MRC Bearing Number	Old MRC Bearing Number	Bore		Outside Diameter D		Width						Fillet Radius <sup>1)</sup>		ZD <sup>2)</sup>		Basic Radial Load Rating				Speed Rating <sup>2)</sup>
		d				B <sub>0</sub>	B <sub>1</sub>	B				r <sub>a</sub>		mm	in	N	lbf	N	lbf	Single and Double Sealed Grease RPM
		mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf	RPM
88007	38FFS2	7	.2756	24	.9449	8	.315	12.6	.497	12.6	.497	.30	.012	110	.17	3 320	746	1 430	321	23 000
88008		8	.3150	24	.9449	8	.315	12.6	.497	12.6	.497	.30	.012	110	.17	3 320	746	1 430	321	23 000
88009		9	.3543	30	1.1811	9	.354	16.4	.646	16.4	.646	.64	.025	155	.24	4 620	1 040	2 040	459	17 000
88011	201FFS2	11	.4331	32	1.2598	10	.394	15.4	.606	15.4	.606	.64	.025	245	.38	6 760	1 520	3 000	674	15 000
88013		13	.5118	32	1.2598	10	.394	15.4	.606	15.4	.606	.64	.025	245	.38	6 890	1 550	3 050	686	15 000
88016		202FFS5	16	.6299	35	1.3780	11	.433	14.4	.567	14.4	.567	.64	.025	284	.44	7 610	1 710	3 750	843
88500	200FFS	10	.3937	30	1.1811	9	.354	16.4	.646	16.4	.646	.64	.025	155	.24	5 070	1 140	2 400	540	17 000
88501	201FFS	12	.4724	32	1.2598	10	.394	15.4	.606	15.4	.606	.64	.025	245	.38	6 760	1 520	3 050	685	15 000
88502	202FFS	15	.5906	35	1.3780	11	.433	14.4	.567	14.4	.567	.64	.025	277	.43	7 610	1 710	3 750	843	13 000
88503	203FFS	17	.6693	40	1.5748	12	.472	16.6	.654	16.6	.654	.64	.025	361	.56	9 560	2 150	4 800	1 080	12 000
88504	204FFS	20	.7874	47	1.8504	14	.551	17.8	.699	17.8	.699	1.0	.040	503	.78	13 000	2 920	6 700	1 510	10 000
88505	205FFS	25	.9843	52	2.0472	15	.591	16.7	.659	16.7	.659	1.0	.040	568	.88	14 000	3 150	8 000	1 800	8 500
88506	206FFS	30	1.1811	62	2.4409	16	.630	24	.945	24	.945	1.0	.040	813	1.26	19 500	4 380	11 400	2 560	7 500
88507	207FFS	35	1.3780	72	2.8346	17	.669	25	.984	25	.984	1.0	.040	1 110	1.72	25 500	5 730	15 300	3 440	6 300
88508	208FFS	40	1.5748	80	3.1496	21	.827	27	1.063	27	1.063	1.0	.040	1 320	2.05	29 100	6 540	18 000	4 050	5 600
487502	G202FSF	15	.5906	35	1.3780	11	.433	12.2	.480	12.7	.500	.64	.025	277	.43	7 610	1 710	3 750	843	13 000
487503	G203FSF	17	.6693	40	1.5748	12	.472	13.7	.538	14.3	.563	.64	.025	361	.56	9 560	2 150	4 800	1 080	12 000
487508	G208FSF	40	1.5748	80	3.1496	21	.827	24	.945	24	.945	1.0	.040	1 320	2.05	29 100	6 540	18 000	4 050	5 600
488016	202FFS2G	16	.6299	35	1.3780	11	.433	14.4	.567	14.4	.567	.64	.025	284	.44	7 610	1 710	3 750	843	13 000
488502	202FFS2G	15	.5906	35	1.3780	11	.433	14.4	.567	14.4	.567	.64	.025	277	.43	7 610	1 710	3 750	843	13 000
488503	203FFS2G	17	.6693	40	1.5748	12	.472	16.6	.654	16.6	.654	.64	.025	361	.56	9 560	2 150	4 800	1 080	12 000
488504	204FFS2G	20	.7874	47	1.8504	14	.551	17.8	.699	17.8	.699	1.0	.040	503	.78	13 000	2 920	6 700	1 510	10 000
488505	205FFS2G	25	.9843	52	2.0472	15	.591	16.7	.659	16.7	.659	1.0	.040	568	.88	14 000	3 150	8 000	1 800	8 500
488506	206FFS2G	30	1.1811	62	2.4409	16	.630	24	.945	24	.945	1.0	.040	813	1.26	19 500	4 380	11 400	2 560	7 500
488507	207FFS2G	35	1.3780	72	2.8346	17	.669	25	.984	25	.984	1.0	.040	1 110	1.72	25 500	5 730	15 300	3 440	6 300
488508	208FFS2G	40	1.5748	80	3.1496	21	.827	27	1.063	27	1.063	1.0	.040	1 320	2.05	29 100	6 540	18 000	4 050	5 600

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33 1/3 RPM.

<sup>4)</sup> Add suffix "V" when snap ring is on seal side.

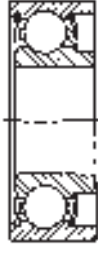
# Felt Seal Replacement Bearings Interchange

# MRC Bearing Services

MRC Felt Seal Replacement Bearings have synthetic rubber seals.



**8000**  
*One Seal*



**WC87000**  
*Shield & Seal*



**87000**  
*Shield & Seal*



**88000**  
*Two Seals*



**487000**  
*Shield, Seal  
& Snap-Ring*



**488000**  
*Two Seals  
& Snap-Ring*

MRC Bearing Number	Basic Interchange		
	BCA	FAF	NDH NTN
8008	—	38KVL	8008
8013	8013	—	8013
8014	—	202KL4	8014
8016	8016	202KL3	8016
8026	8026	—	8026
8038	—	38KL	8038
8500	200KL	8500	8500
8501	8501	201KL	8501
8502	8502	202KL	8502
8503	8503	203KL	8503
8504	8504	204KL	8504
8505	8505	205KL	8505
8506	8506	206KL	8506
8507	8507	207KL	8507
8508	8508	—	8508
8605	8605	—	8605
WC87008	—	38KVTD	WC87008
WC87016	—	202KTD3	WC87016
WC87500	WC87500	200KTD	WC87500
WC87501	WC87501	201KTD	WC87501
WC87502	WC87502	202KTD	WC87502
WC87503	WC87503	203KTD8	WC87503
WC87504	WC87504	—	WC87504
87007	—	37KVLD	87007
87008	87008	38KVLD	87008
87013	87013	201KLD2	87013
87014	—	—	87014
87016	87016	202KLD3	87016
87026	—	—	87026
87036	—	36KLD	87036
87037	—	37KLD	87037
87038	—	38KLD	87038
87500	87500	200KLD	87500
87501	87501	201KLD	87501
87502	87502	202KLD	87502
87503	87503	203KLD	87503
87504	87504	204KLD	87504
87505	87505	205KLD	87505
87506	87506	206KLD	87506
87507	87507	207KLD	87507
87508	—	—	87508

MRC Bearing Number	Basic Interchange		
	BCA	FAF	NDH NTN
88007	—	—	88007
88008	38KVLL2	88008	88008
88009	—	—	88009
88011	—	—	88011
88013	88013	201KLL3	88013
88016	88016	202KLL3	88016
88500	88500	200KLL2	88500
88501	88501	201KLL2	88501
88502	88502	202KLL2	88502
88503	88503	203KLL2	88503
88504	88504	204KLL2	88504
88505	88505	205KLL2	88505
88506	88506	206KLL	88506
88507	—	207KLL	88507
88508	88508	—	88508
487502	—	—	487502
487503	—	—	487503
487508	—	—	487508
488016	—	—	488016
488502	—	—	488502
488503	—	—	488503
488504	—	—	488504
488505	—	—	488505
488506	—	—	488506
488507	—	—	488507
488508	—	—	488508







Mast Guide Type



Chain Sheave Type

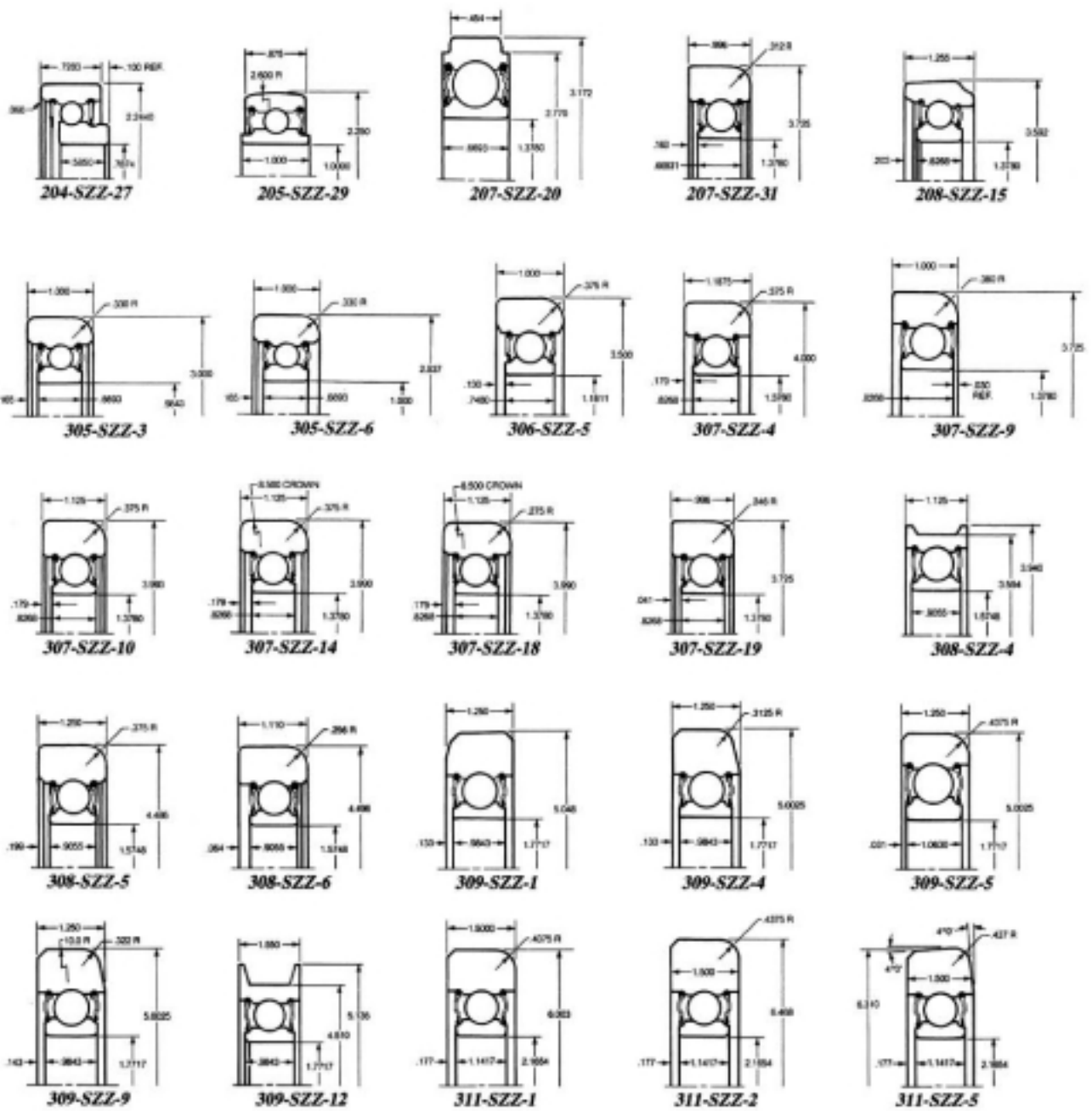
**Outer Ring Design**

Industrial truck mast guide ball bearings are a family of special bearings tailored to meet the requirements of the industrial truck industry. These bearings must be able to accommodate heavy radial loads, withstand heavy shock loads, and handle overturning moments produced by combined radial and thrust loads.

Special lubricants are selected to meet the rigorous demands of industrial truck service. To retain the lubricant and protect the bearing from adverse environmental conditions, the bearings are equipped with either synthetic rubber or polypropylene seals.

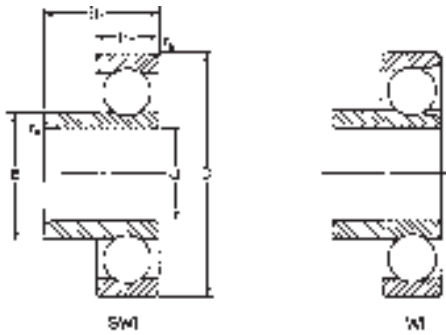
MRC Bearing Number	Basic Interchange					
	SKF	BCA	Hoover/NSK	McGill	NDH	Split
204SZZ27 <sup>1</sup> 205SZZ29 207SZZ20 <sup>1</sup> 207SZZ31	BNTB316574 — — —	— — — —	— — — —	— — — —	— — — —	— — — —
208SZZ15 <sup>1</sup> 305SZZ3 305SZZ6 <sup>1</sup>	— — —	MG207FFH MG305DD MG305DDA	— X421 —	BB1705 BB849 —	— ZMG605ATY1Z8 —	TB104 — —
306SZZ5 <sup>1</sup> 307SZZ4 <sup>1</sup> 307SZZ9 <sup>1</sup>	361885 — —	MG306DD — MG307FFK	X555 — X549RS	— — —	— — —	— — —
307SZZ10 307SZZ14 <sup>1</sup> 307SZZ18 <sup>1</sup>	360858C — —	MG307FF — —	X3762S — —	BB816 — —	Z99607BTY1Z8 — —	— — —
307SZZ19 <sup>1</sup> 308SZZ4 <sup>1</sup> 308SZZ5 <sup>1</sup> 308SZZ6 <sup>1</sup> 309SZZ1 309SZZ4	— — 362480 — — —	— — EX4989 — MG309DD MG309DDA	— — — — — X501RS	— — BB1747 — BB850 BB1652	— — — — — ZMG609XRY1Z8	— — — — — —
309SZZ5 <sup>1</sup> 309SZZ9 <sup>1</sup> 309SZZ12 <sup>1</sup>	— — —	— — —	— — —	— — —	— — —	— — —
311SZZ1 311SZZ2 <sup>1</sup> 311SZZ5 <sup>1</sup>	— — —	— — —	— — —	BB16493 — —	— — —	— — —

<sup>1)</sup> Check availability before designing into new equipment.



## Original Equipment Manufacturers Part Number Reference Guide

Original Equip. Part Number	MRC Bearing Number	Original Equip. Part Number	MRC Bearing Number	Original Equip. Part Number	MRC Bearing Number
<b>Allis Chalmers</b>					
1001732	208-SZZ-15				
1002841-02	5309-BZZ-1				
1005603	309-SZZ-4				
4756413	5206-BKFF-1				
4769905	5306-BZZ-1				
4774102	5108-BZZ-1				
4797550	5209-BZZ-1				
4798050	5210-BZZ-1				
4803599	5109-BZZ-2				
4803665	5109-BZZ-1				
4812920	307-SZZ-9				
4817265	207-SZZ-20				
4820659	309-SZZ-4				
4832744	311-SZZ-2				
4842106	5209-BZZ-2				
4859065	5109-BZZ-3				
4863104	5309-RZZ-1				
48206693	309-SZZ-4				
71005603	309-SZZ-4				
8612154	311-SZZ-5				
<b>American Manufacturing Co.</b>					
305-SZZ-3	305-SZZ-3				
305-SZZ-6	305-SZZ-6				
307-SZZ-10	307-SZZ-10				
309-SZZ-4	309-SZZ-4				
<b>Arrow Fork Lift</b>					
35A11111	307-SZZ-8				
305-SZZ-3	305-SZZ-3				
306-SZZ-5	306-SZZ-5				
307-SZZ-10	307-SZZ-10				
309-SZZ-1	309-SZZ-1				
309-SZZ-4	309-SZZ-4				
5108-BZZ-1	5108-BZZ-1				
5208-BTZ-1	5208-BTZ-1				
185531	208-SZZ-16				
746623	305-SZZ-3				
789401	308-SZZ-1				
4812920	307-SZZ-9				
<b>Baker Material Handling</b>					
102916	206-SZZ-16				
104744	309-SZZ-4				
105475	306-SZZ-5				
105476	204-SZZ-20				
120891	307-SZZ-10				
504001	307-SZZ-10				
504002	309-SZZ-4				
<b>Barrett Electronics</b>					
A10650	5306-BZZ-1				
A27690-2	307-SZZ-10				
<b>Caterpillar Tractor</b>					
091132		307-SZZ-14			
308918		305-SZZ-3			
314046		309-SZZ-9			
314047		309-SZZ-1			
346114		308-SZZ-4			
371202		307-SZZ-18			
<b>Clark Equipment</b>					
342957		307-SZZ-10			
665619		208-SZZ-9			
738752-J		309-SZZ-1			
746623		305-SZZ-3			
746624		307-SZZ-10			
996829		307-SZZ-10			
1654614		309-SZZ-4			
1695854		306-SZZ-5			
1697663		311-SZZ-1			
1764714		5316-SZZ-1			
2306335		307-SZZ-11			
2306336		305-SZZ-7			
2326653		308-SZZ-5			
2357128		309-SZZ-12			
2357723		308-SZZ-6			
2359625		204-SZZ-27			
2359446		5309-BZZ-2			
2359447		5307-BZZ-1			
<b>Criterion Engineering Ltd.</b>					
205-SZZ-29		205-SZZ-29			
305-SZZ-6		305-SZZ-6			
309-SZZ-4		309-SZZ-4			
<b>Crown Controls</b>					
74020-B		305-SZZ-3			
74668-1		307-SZZ-10			
79943		309-SZZ-4			
<b>Dyna-Power Corporation</b>					
R1		307-SZZ-10			
<b>Eaton Corporation</b>					
260100-18-001-00		307-SZZ-16			
<b>Fiat-Allis</b>					
74820659		309-SZZ-4			
74832744		311-SZZ-2			
<b>Hyster</b>					
87905		307-SZZ-10			
89219		5205-BKZZ-1			
129002		5206-BKZZ-1			
143493		5208-BKT-1			
185530		208-SZZ-15			
185531		208-SZZ-16			
186711		5208-BTT-2			
193557		5208-BTZ-1			
212956		307-SZZ-10			
231020		5207-BKZZ-1			
<b>K-D Manufacturing Co.</b>					
R2		309-SZZ-4			
R-186		5309-RZZ-1			
R 5182		308-SZZ-4			
307-SZZ-10		307-SZZ-10			
309-SZZ-1		309-SZZ-1			
<b>Knickerbocker Co.</b>					
30451		307-SZZ-10			
30487		305-SZZ-3			
30719		309-SZZ-4			
<b>Massey Ferguson</b>					
311-SZZ-1		311-SZZ-1			
672896M1		309-SZZ-1			
<b>Pettibone Corporation</b>					
31486		206-SZZ-16			
F11201		307-SZZ-10			
<b>Pettibone-Mercury</b>					
30076		206-SZZ-16			
33569		309-SZZ-4			
33799		307-SZZ-10			
<b>Petti-Mulliken</b>					
F11205		307-SZZ-10			
P45900		309-SZZ-4			
<b>Raymond</b>					
449033		309-SZZ-4			
<b>Schreck</b>					
31-42014		307-SZZ-10			
31-42015		309-SZZ-4			
31-43450		305-SZZ-3			
<b>Taylor Machine Works</b>					
309-SZZ-1		309-SZZ-1			
<b>Towmotor Corporation See Caterpillar Tractor</b>					
<b>White Farm Equipment</b>					
20-3004059		309-SZZ-5			
<b>White Material Handling</b>					
35A11111		307-SZZ-8			
35A12631		307-SZZ-10			
<b>Wiggins Lift Co.</b>					
307-SZZ-10		307-SZZ-10			
309-SZZ-1		309-SZZ-1			
309-SZZ-4		309-SZZ-4			
311-SZZ-1		311-SZZ-1			
311-SZZ-2		311-SZZ-2			



300SWI Non-Filling Notch Type    300WI Filling Notch Type

To determine bearing life, refer to page 52 for SWI, and page 62 for WI.

MRC Bearing Number	Bore d		Outside Diameter D		Width						Basic Radial Load Rating				Speed Rating <sup>2)</sup>					
					B <sub>0</sub>		B <sub>1</sub>		E		Fillet <sup>1)</sup> Radius r <sub>s</sub>		ZD <sup>2)</sup>		Dynamic C <sup>3)</sup>		Static C <sub>0</sub>		Grease RPM	Oil RPM
					mm	in	mm	in	mm	in	mm	in	mm	in	N	lbf	N	lbf		
305SWI	25	.9843	62	2.4409	17	.6693	25.4	1	38.1	1.499	1.0	.04	850	1.32	20 800	4 680	11 200	2 520	11 000	14 000
306SWI	30	1.1811	72	2.8346	19	.7480	30.16	1 <sup>3/16</sup>	43.1	1.698	1.0	.04	1 290	2.00	29 600	6 650	16 600	3 730	9 000	11 000
307SWI	35	1.3780	80	3.1496	21	.8268	34.93	1 <sup>1/8</sup>	48.7	1.917	1.5	.06	1 630	2.53	36 400	8 180	20 800	4 680	8 500	10 000
309SWI	45	1.7717	100	3.9370	25	.9843	39.69	1 <sup>9/16</sup>	61.1	2.405	1.5	.06	2 440	3.78	52 700	11 900	31 500	7 080	6 700	8 000
310SWI	50	1.9685	110	4.3307	27	1.0630	44.45	1 <sup>3/4</sup>	67.5	2.659	2.0	.08	2 900	4.50	61 800	13 900	38 000	8 540	6 300	7 500
311SWI	55	2.1654	120	4.7244	29	1.1417	49.21	1 <sup>13/16</sup>	74.0	2.915	2.0	.08	3 410	5.28	71 500	16 100	45 000	10 100	5 600	6 700
313SWI	65	2.5591	140	5.5118	33	1.2992	58.74	2 <sup>5/16</sup>	85.1	3.350	2.0	.08	4 540	7.03	92 300	20 800	60 000	13 500	4 800	5 600
315SWI	75	2.9528	160	6.2992	37	1.4567	68.26	2 <sup>11/16</sup>	98.9	3.895	2.0	.08	6 530	10.1	121 000	27 200	85 000	19 100	4 300	5 000
318SWI	90	3.5433	190	7.4803	43	1.6929	73.03	2 <sup>7/8</sup>	121	4.750	2.5	.10	7 280	11.3	133 000	29 900	98 000	22 000	3 400	4 000
320SWI	100	3.9370	215	8.4646	47	1.8504	82.55	3 <sup>1/4</sup>	132	5.210	2.5	.10	11 600	18.0	182 000	40 900	150 000	33 700	3 000	3 600
308WI <sup>4)</sup>	40	1.5748	90	3.5433	23	.9055	36.51	1 <sup>7/16</sup>	54.8	2.159	1.5	.06	2 770	4.30	46 800	10 500	36 000	8 090	6 200	7 500
311WI	55	2.1654	120	4.7244	29	1.1417	44.45	1 <sup>3/4</sup>	72.7	2.863	2.0	.08	4 690	7.26	74 800	16 800	61 000	13 700	4 600	5 600
312WI <sup>4)</sup>	60	2.3622	130	5.1181	31	1.2205	53.98	2 <sup>1/8</sup>	79.1	3.114	2.0	.08	5 430	8.42	91 300	20 500	78 000	17 500	4 300	5 300
314WI <sup>4)</sup>	70	2.7559	150	5.9055	35	1.3780	63.50	2 <sup>1/2</sup>	94.5	3.719	2.0	.08	7 740	12.0	114 000	25 600	102 000	22 900	3 700	4 500
315WI <sup>4)</sup>	75	2.9528	160	6.2992	37	1.4567	68.26	2 <sup>11/16</sup>	101	3.976	2.0	.08	8 740	13.6	125 000	28 000	116 000	26 000	3 500	4 300
316WI <sup>4)</sup>	80	3.1496	170	6.6929	39	1.5354	68.26	2 <sup>11/16</sup>	109	4.282	2.0	.08	9 470	14.7	138 000	31 000	129 000	29 000	3 300	4 000
318WI <sup>4)</sup>	90	3.5433	190	7.4803	43	1.6929	73.03	2 <sup>7/8</sup>	121	4.750	2.5	.10	12 100	18.8	157 000	35 300	160 000	36 000	2 800	3 400

<sup>1)</sup> Fillet radius indicates maximum fillet radius on shaft or in housing which bearing corner will clear.

<sup>2)</sup> Listed values are for pressed steel or polyamide cage, ABEC-1.

The values have been determined through historical application and practice. For a more complete explanation, see page 274.

<sup>3)</sup> Rating for one million revolutions or 500 hours at 33<sup>1/3</sup> RPM.

<sup>4)</sup> Check availability before designing into new equipment.



**MRC**

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.....▶ *Engineering Data*





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An MRC duplex bearing is specifically manufactured with a controlled relationship between the axial location of the inner and outer ring faces. Duplex bearings are ordinarily supplied as half pairs unless they are high precision machine tool bearings that typically come in pairs. Combinations of three or more bearings are also available.

MRC duplex bearings may be used to advantage in applications where:

1. Axial and radial deflections must be held to a minimum;
2. Maximum radial capacity is required;
3. Heavy single direction or reversing thrust loads must be supported;
4. Axial shaft location must be maintained under reversing thrust loads; and
5. Moment loading is present.

### **Standard Methods of Mounting**

Duplex bearings can be mounted in three different ways to suit different loading conditions and requirements for rigidity. The three different positions bear the identification symbols "DB," "DF," and "DT."



#### **DB—Back-to-back**

The sketch above shows the back-to-back (DB) position where the two halves are placed so that the contact angle lines of the two bearings diverge inwardly. For all MRC Duplex bearings, this means that the marked faces of the outer rings are adjacent. 7000 Series and Type R bearings have the low shoulder sides of the outer rings facing outward.

A DB pair may be used to carry: (1) heavy radial loads; (2) combined radial and thrust loads; (3) reversing thrust loads; (4) moment loads. Due to its construction, the DB pair has great angular rigidity and may be used in applications where it is necessary to restrict misalignment or shaft deflection. DB pairs are axially clamped on the shaft but may float in the housing to provide for thermal expansion.



#### **DF—Face-to-face**

This sketch shows the face-to-face (DF) position, where the two halves are placed so that the contact angle lines of the two bearings are converging inwardly. For all MRC duplex bearings, this means that the unmarked faces of the outer rings are together. On all angular contact and Type R bearings, the low shoulder sides of the outer rings will be adjacent.

The DF position may be used to advantage where the duplex pair carries: (1) a heavy radial load; (2) a combined radial and thrust load; (3) a reversing thrust load. This mounting arrangement allows the bearings to handle a small amount of misalignment. DF pairs are axially clamped in the housing and on the shaft.



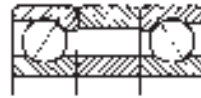
#### **DT—Tandem**

This illustration shows the tandem mounting arrangement, where the two halves are placed so that the contact angle lines are parallel. For all MRC duplex bearings, this means that the stamped face of one bearing is in contact with the unstamped face of the other bearing.

The DT mounting is used to carry extremely high thrust loads in one direction where high speeds or space limitations prevent the use of a larger bearing.

### Special Methods of Mounting

The three methods of mounting duplex pairs—DB, DF, and DT—are basic. However, other combinations may frequently be used to advantage. A few of these combinations are shown below.



#### DB Pair Separated by Spacers

It is sometimes desirable to separate duplex bearings by equal length spacers mounted between the two inner rings and the two outer rings. This mounting arrangement is desirable when the pair is subjected to a heavy moment load, when it is necessary to minimize shaft deflection, or when the bearings are running too hot next to each other. Care should be taken to make certain that these spacers are parallel and equal in length.



#### Duplex Stack of Three Bearings (1½ Pair) Mounted in Tandem

This arrangement shows three bearings mounted in the tandem relationship and will provide greater thrust load carrying capacity, since three bearings are sharing the thrust load.

Additional thrust carrying capacity may be obtained by increasing the number of bearings in the stack.



#### Duplex Arrangement of a DT Pair Mounted in DB Relationship with a Single Bearing

An arrangement such as this will provide extremely high load-carrying capacity in the direction of the heavy outer ring shoulder of the two tandem mounted bearings as well as considerable reversing thrust. If the thrust load in both directions is equal in magnitude and duration, an arrangement of four bearings could be used in which a DT pair would be mounted in DB relationship to another DT pair. The set would have the suffix DTDB.



#### Duplex Arrangement of a DT Mounted in DF Relationship with a Single Bearing

This arrangement provides the same capabilities as the DB mounting except the bearings are mounted in a DF relationship. The set would have the suffix DTDF.

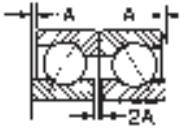
#### Single Bearings (½ Pair)—DU, DS, DE

MRC bearings with controlled axial relationship of faces are available as single bearings (1/2 pair). They are ordinarily specified when the customer uses duplex bearings in a number of different mounting arrangements and wishes to simplify the problem of stocking prearranged pairs. Single duplex bearings are ground for universal mounting and may be matched with any other bearing from a carton having identical markings.

Type DU bearings have flush ground faces and when mounted in pairs and clamped, have neither preload nor end play.

Type DS bearings are furnished with preload and are also identified on the bearing with the designation DL, DM, DH or DX for light, medium, heavy, or special preload respectively.

Type DE bearings are furnished with end play as clamped and are also identified on the bearing with the designation CA, CB, CC or CX for specific end play values with CX calling for special end play.



**Before Clamping**

**Preloaded Bearings**

Preloaded duplex pairs are made from single bearings having inner and outer rings of equal width but in which the stamped face of the outer ring protrudes beyond the face of the inner. The sketches show this relationship for a DB pair. "A" is known as the bearing offset.



**Clamped**

When the inner and outer rings are clamped together an elastic deformation takes place in the contact between the balls and races. Since the deflection rate of a bearing decreases with increasing load it is possible to eliminate the major portion of the potential deflection of a bearing under load through preloading.

In order to suit the customers' application requirements MRC bearings are available with light, medium, heavy or special preload. Please consult our Technical Services Department for the proper selection of preload.

**End Play**

Duplex pairs with end play are made from single bearings having inner and outer rings of equal width but in which the face of the inner protrudes beyond the stamped face of the outer. End play in duplex pairs is desirable where there is misalignment, high operating temperatures or when the bearings are mounted with a heavy press fit on the shaft and/or in the housing.

**Interchangeability**

Types DU, DS and DE (single bearings) may be mounted in the DB, DF, or DT relationship. However, these bearings should not be used with bearings from any other box unless the markings on both boxes are identical.

In the case of making replacements for bearings which have been installed and run, we recommend that both bearings be replaced. This avoids the dangers involved in attempting to match two bearings, one of which has unknown internal characteristics.

**Shaft and Housing Fitting Practices**

The control of the axial location of inner and outer ring faces found in all duplex bearings is dependent upon the internal clearance in the bearing. A change in internal clearance will result in a change in the flushness or offset of the faces.

In mounting a duplex pair, it is particularly important that excessive press fits on the shaft or in the housing be avoided. Otherwise, the individual bearings in the set will be axially preloaded against each other which might result in excessive heating and early failure. In those cases where heavy press fits are imperative, duplex sets with end play should be used.

Refer to page 248 for mounting recommendations.

**Packaging**

Types DB, DF, and DT duplex pairs are ordinarily supplied wired together in the same relationship as they are to be used. The pair is then packaged together and the carton is stamped with the appropriate symbol.

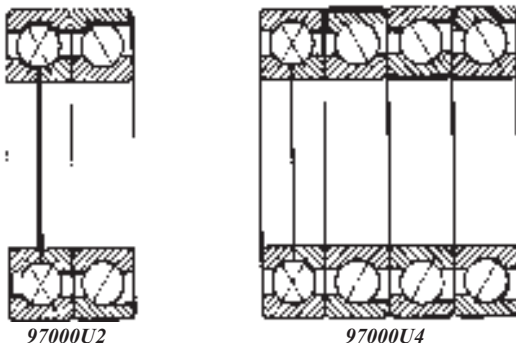
Types DU, DS, and DE (single bearings) are typically packed separately. If special packaging is required, please consult MRC's Application Engineering group.

### 97000U and 97000UP Series

The 97000U Series consists of a matched set of 9000UDT (split inner ring) and 7000DT flush ground bearings having a 29° contact angle. The 97000UP Series consists of a matched set of 9000UPDT (split inner ring) and 7000PDT flush ground bearings having a 40° contact angle.

### Typical Mountings

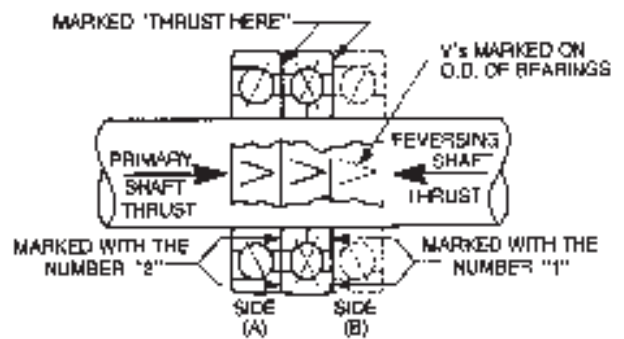
The bearings are usually mounted in pairs. This arrangement divides the thrust load in one direction while accommodating reversing thrust load. To increase thrust capacity in one direction it is possible to mount additional bearings in tandem. The number of bearings in the set will be identified by a number at the end of the bearing designation. For example, a set of three bearings (triplex) is identified as the 97000U3 and a set of four (quadruplex) as the 97000U4. Numbers 2 through 9 only will apply. Numbers 10 and higher indicate some special characteristic. Illustration of typical mountings are shown below.



### Mounting Orientation

**Caution:** To obtain proper load distribution, it is necessary to orient mating bearing ring faces, and the inner ring halves of the split ring bearing (9000UDT), according to the illustration below. The counterbored outer ring bearing (7000DT) can be mounted either at side (A) or side (B) of the split ring bearing as shown.

In addition, each bearing in the set will be marked with a "V" etched on the outer ring surface with the apex pointing in the main shaft thrust direction.



Notes: The numbers "1" and "2" marked on the bearing with the split inner ring, are to keep the proper relationship between the inner rings and the outer ring.

The counterbore bearing(s) can be mounted either side (A) or (B) (above or below) the split bearing provided that the "V"s marked on the O.D. of bearings are pointed in the direction of the "Primary Shaft Thrust".

### Bearing Identification Marking

The box and bearings will be marked according to the following example.

Bearing size: 97314UP2

Box: 97314UP2-BRZ

0001

BRZ = Machined Bronze Cage

0001 = MRC Specification Code Suffix

Bearing: All bearings in the set will be marked  
97314UP2 0001

Previous marking: The bearing set was identified on the box as 9314UPDT/7314PDT; and on the bearings as 9314UPDT and 7314PDT.



Tolerances in inches (shaded) and millimeters.

### Inner Ring

Bore Diameter (mm)	Over Incl	2.5 10	10 18	18 30	30 50	50 80	80 120	120 150	150 180	180 250
Bore Diameter	+.0000	.-0003	.-0003	.-0004	.-00045	.-0006	.-0008	.-0010	.-0010	.-0012
		-.008	-.008	-.010	-.012	-.015	-.020	-.025	-.025	-.030
Bore Out-of-Round (Max)	1800, 1900 Series	.0004	.0004	.0005	.0006	.00075	.0010	.0012	.0012	.0015
		.010	.010	.013	.015	.019	.025	.031	.031	.038
	100 Series	.0003	.0003	.0004	.00045	.00075	.0010	.0012	.0012	.0015
		.008	.008	.010	.012	.019	.025	.031	.031	.038
	200 300 400 Series	.00025	.00025	.0003	.00035	.00045	.0006	.00075	.00075	.0009
		.006	.006	.008	.009	.011	.015	.019	.019	.023
Radial Runout (Max)		.0004	.0004	.0005	.0006	.0008	.0010	.0012	.0012	.0016
		.010	.010	.013	.015	.020	.025	.030	.030	.040
Width Variation (Max)		.0006	.0008	.0008	.0008	.0010	.0010	.0012	.0012	.0012
		.015	.020	.020	.020	.025	.025	.030	.030	.030
Side Runout With Bore (Max)		.0008	.0008	.0008	.0008	.0010	.0010	.0012	.0012	.0012
		.020	.020	.020	.020	.025	.025	.030	.030	.030
Raceway Runout With Side (Max)		.0008	.0008	.0008	.0008	.0010	.0010	.0012	.0012	.0016
		.020	.020	.020	.020	.025	.025	.030	.030	.040
Ring Width Single Bearing	+.0000	.-0047	.-0047	.-0047	.-0047	.-0059	.-0079	.-0098	.-0098	.-0118
		-.120	-.120	-.120	-.120	-.150	-.200	-.250	-.250	-.300
Ring Width Duplex Bearing	+.0000	.-0098	.-0098	.-0098	.-0098	.-0150	.-0150	.-0197	.-0197	.-0197
		-.250	-.250	-.250	-.250	-.380	-.380	-.500	-.500	-.500

### Outer Ring

Outside Diameter (mm)	Over Incl	6 18	18 30	30 50	50 80	80 120	120 150	150 180	180 250	250 315	315 400
Outside Diameter	+.0000	.-0003	.-00035	.-00045	.-0005	.-0006	.-0007	.-0010	.-0012	.-0014	.-0016
		-.008	-.009	-.011	-.013	-.015	-.018	-.025	-.030	-.035	-.040
Outside Diameter Out-of-Round (Max)	1800, 1900 Series	.0004	.00045	.00055	.00065	.00075	.0009	.0012	.0015	.0017	.0020
		.010	.012	.014	.016	.019	.023	.031	.038	.044	.050
	100 Series	.0003	.00035	.00045	.0005	.00075	.0009	.0012	.0015	.0017	.0020
		.008	.009	.011	.013	.019	.023	.031	.038	.044	.050
	200 300 400 Series	.00025	.0003	.0003	.0004	.00045	.00055	.00075	.0009	.0010	.0012
		.006	.007	.008	.010	.011	.014	.019	.023	.026	.030
100, 200, 300, 400 Series Shielded* and Sealed	.0004	.00045	.00065	.0008	.0010	.0012	.0015	—	—	—	
	.010	.012	.016	.020	.026	.030	.038	—	—	—	
Radial Runout (Max)		.0006	.0006	.0008	.0010	.0014	.0016	.0018	.0020	.0024	.0028
		.015	.015	.020	.025	.035	.040	.045	.050	.060	.070
Width Variation (Max)		Identical to Inner Ring of Same Bearing									
O.D. Runout With Side (Max)		.0008	.0008	.0008	.0010	.0010	.0012	.0012	.0012	.0014	.0016
		.020	.020	.020	.025	.025	.030	.030	.030	.035	.040
Raceway Runout With Side (Max)		.0012	.0012	.0012	.0012	.0014	.0016	.0020	.0024	.0028	.0031
		.030	.030	.030	.030	.035	.040	.050	.060	.070	.080
Ring Width Single Bearing		Identical to Inner Ring of Same Bearing									
Ring Width Duplex Bearing		Identical to Inner Ring of Same Bearing									

\*No values established for 1800 and 1900 series.

**ABEC 3 ABMA/ISO Tolerances for Single-Row,  
Double-Row, and Duplex Bearings**

**MRC Bearing Services**

*Tolerances in inches (shaded) and millimeters.*

**Inner Ring**

Bore Diameter (mm)	Over Incl	2.5 10	10 18	18 30	30 50	50 80	80 120	120 150	150 180	180 250
<b>Bore Diameter</b>	<b>+ .0000</b>	<b>-.0003</b>	<b>-.0003</b>	<b>-.0003</b>	<b>-.00045</b>	<b>-.0005</b>	<b>-.0006</b>	<b>-.0007</b>	<b>-.0007</b>	<b>-.00085</b>
		-.007	-.007	-.008	-.010	-.012	-.015	-.018	-.018	-.022
<b>Bore Out-of-Round (Max)</b>	<b>1800, 1900 Series</b>	<b>.00035</b>	<b>.00035</b>	<b>.0004</b>	<b>.0005</b>	<b>.0006</b>	<b>.00075</b>	<b>.0009</b>	<b>.0009</b>	<b>.0011</b>
		.009	.009	.010	.013	.015	.019	.023	.023	.028
	<b>100 Series</b>	<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.0004</b>	<b>.0006</b>	<b>.00075</b>	<b>.0009</b>	<b>.0009</b>	<b>.0011</b>
		.007	.007	.008	.010	.015	.019	.023	.023	.028
	<b>200 300 400 Series</b>	<b>.0002</b>	<b>.0002</b>	<b>.00025</b>	<b>.0003</b>	<b>.00035</b>	<b>.00045</b>	<b>.00055</b>	<b>.00055</b>	<b>.00065</b>
		.005	.005	.006	.008	.009	.011	.014	.014	.017
<b>Radial Runout (Max)</b>		<b>.00025</b>	<b>.0003</b>	<b>.0003</b>	<b>.0004</b>	<b>.0004</b>	<b>.0005</b>	<b>.0007</b>	<b>.0007</b>	<b>.0008</b>
		.006	.007	.008	.010	.010	.013	.018	.018	.020
<b>Width Variation (Max)</b>		<b>.0006</b>	<b>.0008</b>	<b>.0008</b>	<b>.0008</b>	<b>.0010</b>	<b>.0010</b>	<b>.0012</b>	<b>.0012</b>	<b>.0012</b>
		.015	.020	.020	.020	.025	.025	.030	.030	.030
<b>Side Runout With Bore (Max)</b>		<b>.0004</b>	<b>.0004</b>	<b>.0004</b>	<b>.0004</b>	<b>.0005</b>	<b>.0005</b>	<b>.0006</b>	<b>.0006</b>	<b>.0006</b>
		.010	.010	.010	.010	.013	.013	.015	.015	.015
<b>Raceway Runout With Side (Max)</b>		<b>.0006</b>	<b>.0006</b>	<b>.0006</b>	<b>.0006</b>	<b>.0007</b>	<b>.0007</b>	<b>.0009</b>	<b>.0009</b>	<b>.0009</b>
		.015	.015	.015	.015	.018	.018	.023	.023	.023
<b>Ring Width Single Bearing</b>	<b>+ .0000</b>	<b>-.0047</b>	<b>-.0047</b>	<b>-.0047</b>	<b>-.0047</b>	<b>-.0059</b>	<b>-.0079</b>	<b>-.0098</b>	<b>-.0098</b>	<b>-.0118</b>
		-.120	-.120	-.120	-.120	-.150	-.200	-.250	-.250	-.300
<b>Ring Width Duplex Bearing</b>	<b>+ .0000</b>	<b>-.0098</b>	<b>-.0098</b>	<b>-.0098</b>	<b>-.0098</b>	<b>-.0150</b>	<b>-.0150</b>	<b>-.0197</b>	<b>-.0197</b>	<b>-.0197</b>
		-.250	-.250	-.250	-.250	-.380	-.380	-.500	-.500	-.500

**Outer Ring**

Outside Diameter (mm)	Over Incl	6 18	18 30	30 50	50 80	80 120	120 150	150 180	180 250 250 315	250 315 315 400
<b>Outside Diameter</b>	<b>+ .0000</b>	<b>-.0003</b>	<b>-.0003</b>	<b>-.0004</b>	<b>-.0004</b>	<b>-.0005</b>	<b>-.0006</b>	<b>-.0007</b>	<b>-.0008</b>	<b>-.0011</b>
		-.007	-.008	-.009	-.011	-.013	-.015	-.018	-.020	-.028
<b>Outside Diameter Out-of-Round (Max)</b>	<b>1800, 1900 Series</b>	<b>.0004</b>	<b>.0004</b>	<b>.0004</b>	<b>.0006</b>	<b>.0006</b>	<b>.0007</b>	<b>.0009</b>	<b>.0010</b>	<b>.0014</b>
		.009	.010	.011	.014	.016	.019	.023	.025	.035
	<b>100 Series</b>	<b>.0003</b>	<b>.0003</b>	<b>.0004</b>	<b>.0004</b>	<b>.0006</b>	<b>.0007</b>	<b>.0009</b>	<b>.0010</b>	<b>.0012</b>
		.007	.008	.009	.011	.016	.019	.023	.025	.035
	<b>200 300 400 Series</b>	<b>.0002</b>	<b>.0002</b>	<b>.0003</b>	<b>.0003</b>	<b>.0004</b>	<b>.0004</b>	<b>.0006</b>	<b>.0006</b>	<b>.0008</b>
		.005	.006	.007	.008	.010	.011	.014	.015	.021
	<b>100, 200, 300, 400 Series Shielded* and Sealed</b>	<b>.0004</b>	<b>.0004</b>	<b>.0005</b>	<b>.0006</b>	<b>.0008</b>	<b>.0010</b>	<b>.0012</b>	—	—
		.009	.010	.013	.016	.020	.025	.030	—	—
<b>Radial Runout (Max)</b>		<b>.0003</b>	<b>.0004</b>	<b>.0004</b>	<b>.0005</b>	<b>.0007</b>	<b>.0008</b>	<b>.0009</b>	<b>.0010</b>	<b>.0014</b>
		.008	.009	.010	.013	.018	.020	.023	.025	.035
<b>Width Variation (Max)</b>		Identical to Inner Ring of Same Bearing								
<b>O.D. Runout With Side (Max)</b>		<b>.0004</b>	<b>.0004</b>	<b>.0004</b>	<b>.0005</b>	<b>.0005</b>	<b>.0006</b>	<b>.0006</b>	<b>.0006</b>	<b>.0008</b>
		.010	.010	.010	.013	.013	.015	.015	.015	.020
<b>Raceway Runout With Side (Max)</b>		<b>.0008</b>	<b>.0008</b>	<b>.0008</b>	<b>.0008</b>	<b>.0009</b>	<b>.0010</b>	<b>.0012</b>	<b>.0014</b>	<b>.0018</b>
		.020	.020	.020	.020	.023	.025	.030	.035	.045
<b>Ring Width Single Bearing</b>		Identical to Inner Ring of Same Bearing								
<b>Ring Width Duplex Bearing</b>		Identical to Inner Ring of Same Bearing								

\*No values established for 1800 and 1900 series.



Tolerances in inches (shaded) and millimeters.

### Inner Ring

Bore Diameter (mm)	Over Incl	2.5 10	10 18	18 30	30 50	50 80	80 120	120 150	150 180	180 250
Bore Diameter	+.0000	<b>-.0002</b>	<b>-.0002</b>	<b>-.00025</b>	<b>-.0003</b>	<b>-.00035</b>	<b>-.0004</b>	<b>-.0005</b>	<b>-.0005</b>	<b>-.0006</b>
		-0.005	-0.005	-0.006	-0.008	-0.009	-0.010	-0.013	-0.013	-0.015
Bore Out-of-Round (Max)	1800, 1900 Series	<b>.0002</b>	<b>.0002</b>	<b>.00025</b>	<b>.0003</b>	<b>.00035</b>	<b>.0004</b>	<b>.0005</b>	<b>.0005</b>	<b>.0006</b>
	100, 200, 300 400 Series	<b>.00015</b>	<b>.00015</b>	<b>.0002</b>	<b>.00025</b>	<b>.0003</b>	<b>.0003</b>	<b>.0004</b>	<b>.0004</b>	<b>.00045</b>
Radial Runout (Max)		<b>.00015</b>	<b>.00015</b>	<b>.00015</b>	<b>.0002</b>	<b>.0002</b>	<b>.00025</b>	<b>.0003</b>	<b>.0003</b>	<b>.0004</b>
		.004	.004	.004	.005	.005	.006	.008	.008	.010
Width Variation (Max)		<b>.0002</b>	<b>.0002</b>	<b>.0002</b>	<b>.0002</b>	<b>.00025</b>	<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.0004</b>
		.005	.005	.005	.005	.006	.007	.008	.008	.010
Side Runout With Bore (Max)		<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.00035</b>	<b>.0004</b>	<b>.0004</b>	<b>.00045</b>
		.007	.007	.008	.008	.008	.009	.010	.010	.011
Raceway Runout With Side (Max)		<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.00035</b>	<b>.0004</b>	<b>.0004</b>	<b>.0005</b>
		.007	.007	.008	.008	.008	.009	.010	.010	.013
Ring Width Single Bearing	+.0000	<b>-.0016</b>	<b>-.0031</b>	<b>-.0047</b>	<b>-.0047</b>	<b>-.0059</b>	<b>-.0079</b>	<b>-.0098</b>	<b>-.0098</b>	<b>-.0118</b>
		-0.040	-0.080	-0.120	-0.120	-0.150	-0.200	-0.250	-0.250	-0.300
Ring Width Duplex Bearing	+.0000	<b>-.0098</b>	<b>-.0098</b>	<b>-.0098</b>	<b>-.0098</b>	<b>-.0098</b>	<b>-.0150</b>	<b>-.0150</b>	<b>-.0150</b>	<b>-.0197</b>
		-0.250	-0.250	-0.250	-0.250	-0.250	-0.380	-0.380	-0.380	-0.500

### Outer Ring

Outside Diameter (mm)	Over Incl	6 18	18 30	30 50	50 80	80 120	120 150	150 180	180 250	250 315	315 400
Outside Diameter	+.0000	<b>-.0002</b>	<b>-.00025</b>	<b>-.0003</b>	<b>-.00035</b>	<b>-.0004</b>	<b>-.00045</b>	<b>-.0005</b>	<b>-.0006</b>	<b>-.0007</b>	<b>-.0008</b>
		-0.005	-0.006	-0.007	-0.009	-0.010	-0.011	-0.013	-0.015	-0.018	-0.020
Outside Diameter Out-of-Round (Max)	1800, 1900 Series	<b>.0002</b>	<b>.00025</b>	<b>.0003</b>	<b>.00035</b>	<b>.0004</b>	<b>.00045</b>	<b>.0005</b>	<b>.0006</b>	<b>.0007</b>	<b>.0008</b>
	100, 200, 300 400 Series	<b>.00015</b>	<b>.0002</b>	<b>.0002</b>	<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.0004</b>	<b>.00045</b>	<b>.00055</b>	<b>.0006</b>
Radial Runout (Max)		<b>.0002</b>	<b>.00025</b>	<b>.0003</b>	<b>.0003</b>	<b>.0004</b>	<b>.00045</b>	<b>.0005</b>	<b>.0006</b>	<b>.0007</b>	<b>.0008</b>
		.005	.006	.007	.008	.010	.011	.013	.015	.018	.020
Width Variation (Max)		Identical to Inner Ring of Same Bearing									
O.D. Runout With Side (Max)		<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.00035</b>	<b>.0004</b>	<b>.0004</b>	<b>.00045</b>	<b>.0005</b>	<b>.0005</b>
		.008	.008	.008	.008	.009	.010	.010	.011	.013	.013
Raceway Runout With Side (Max)		<b>.0003</b>	<b>.0003</b>	<b>.0003</b>	<b>.0004</b>	<b>.00045</b>	<b>.0005</b>	<b>.00055</b>	<b>.0006</b>	<b>.0007</b>	<b>.0008</b>
		.008	.008	.008	.010	.011	.013	.014	.015	.018	.020
Ring Width Single Bearing		Identical to Inner Ring of Same Bearing									
Ring Width Duplex Bearing		Identical to Inner Ring of Same Bearing									

**ABEC 7 ABMA/ISO Tolerances for Single-Row,  
Double-Row, and Duplex Bearings**

**MRC Bearing Services**

*Tolerances in inches (shaded) and millimeters.*

**Inner Ring**

Bore Diameter (mm)	Over Incl	2.5 10	10 18	18 30	30 50	50 80	80 120	120 150	150 180	180 250
Bore Diameter	+ .0000	-.00015	-.00015	-.0002	-.00025	-.0003	-.0003	-.0004	-.0004	-.00045
		-.004	-.004	-.005	-.006	-.007	-.008	-.010	-.010	-.012
Bore Out-of-Round (Max)	1800, 1900 Series	.0015	.0015	.002	.0025	.003	.003	.004	.004	.0045
		.004	.004	.005	.006	.007	.008	.010	.010	.012
	100, 200, 300 400 Series	.0001	.0001	.00015	.0002	.0002	.00025	.0003	.0003	.00035
		.003	.003	.004	.005	.005	.006	.008	.008	.009
Radial Runout (Max)		.0001	.0001	.0001	.00015	.00015	.0002	.00025	.00025	.0003
		.0025	.0025	.003	.004	.004	.005	.006	.006	.008
Width Variation (Max)		.0001	.0001	.0001	.0001	.00015	.00015	.0002	.0002	.00025
		.0025	.0025	.0025	.003	.004	.004	.005	.005	.006
Side Runout With Bore (Max)		.0001	.0001	.00015	.00015	.0002	.0002	.00025	.00025	.0003
		.003	.003	.004	.004	.005	.005	.006	.006	.007
Raceway Runout With Side (Max)		.0001	.0001	.00015	.00015	.0002	.0002	.0003	.0003	.0003
		.003	.003	.004	.004	.005	.005	.007	.007	.008
Ring Width Single Bearing	+ .0000	-.0016	-.0031	-.0047	-.0047	-.0059	-.0079	-.0098	-.0098	-.0118
		-.040	-.080	-.120	-.120	-.150	-.200	-.250	-.250	-.300
Ring Width Duplex Bearing	+ .0000	-.0098	-.0098	-.008	-.0098	-.0098	-.0150	-.0150	-.0150	-.0197
		-.250	-.250	-.250	-.250	-.250	-.380	-.380	-.380	-.500

**Outer Ring**

Outside Diameter (mm)	Over Incl	6 18	18 30	30 50	50 80	80 120	120 150	150 180	180 250	250 315	315 400
Outside Diameter	+ .0000	-.00015	-.0002	-.00025	-.0003	-.0003	-.00035	-.0004	-.00045	-.0005	-.0006
		-.004	-.005	-.006	-.007	-.008	-.009	-.010	-.011	-.013	-.015
Outside Diameter Out-of-Round (Max)	1800, 1900 Series	.00015	.0002	.00025	.0003	.0003	.00035	.0004	.00045	.0005	.0006
		.004	.005	.006	.007	.008	.009	.010	.011	.013	.015
	100, 200, 300 400 Series	.0001	.00015	.0002	.0002	.00025	.0003	.0003	.0003	.0004	.00045
		.003	.004	.005	.005	.006	.007	.008	.008	.010	.011
Radial Runout (Max)		.0001	.00015	.0002	.0002	.00025	.0003	.0003	.0004	.00045	.0005
		.003	.004	.005	.005	.006	.007	.008	.010	.011	.013
Width Variation (Max)		Identical to Inner Ring of Same Bearing									
O.D. Runout With Side (Max)		.00015	.00015	.00015	.00015	.0002	.0002	.0002	.0003	.0003	.0004
		.004	.004	.004	.004	.005	.005	.005	.007	.008	.010
Raceway Runout With Side (Max)		.0002	.0002	.0002	.0002	.00025	.0003	.0003	.0004	.0004	.0005
		.005	.005	.005	.005	.006	.007	.008	.010	.010	.013
Ring Width Single Bearing		Identical to Inner Ring of Same Bearing									
Ring Width Duplex Bearing		Identical to Inner Ring of Same Bearing									

Tolerances in inches (shaded) and millimeters.

### Inner Ring

Bore Diameter (mm)	Over Incl	2.5 10	10 18	18 30	30 50	50 80	80 120	120 150	150 180	180 250
Bore Diameter	+ .0000	-.0001 -.0025	-.0001 -.0025	-.0001 -.0025	-.0001 -.0025	-.00015 -.004	-.0002 -.005	-.0003 -.007	-.0003 -.007	-.0003 -.008
Bore Out-of-Round (Max)		.0001 .0025	.0001 .0025	.0001 .0025	.0001 .0025	.0015 .004	.0002 .005	.0003 .007	.0003 .007	.0003 .008
Radial Runout (Max)		.00005 .0015	.00005 .0015	.0001 .0025	.0001 .0025	.0001 .0025	.0001 .0025	.0001 .0025	.0002 .005	.0002 .005
Width Variation (Max)		.00005 .0015	.00005 .0015	.00005 .0015	.00005 .0015	.00005 .0015	.0001 .0025	.0001 .0025	.00015 .004	.0002 .005
Side Runout With Bore (Max)		.00005 .0015	.00005 .0015	.00005 .0015	.00005 .0015	.00005 .0015	.0001 .0025	.0001 .0025	.00015 .004	.0002 .005
Raceway Runout With Side (Max)		.00005 .0015	.00005 .0015	.0001 .0025	.0001 .0025	.0001 .0025	.0001 .0025	.0001 .0025	.0002 .005	.0002 .005
Ring Width Single Bearing	+ .0000	-.0016 -.040	-.0031 -.080	-.0047 -.120	-.0047 -.120	-.0059 -.150	-.0079 -.200	-.0098 -.250	-.0118 -.300	-.0138 -.350
Ring Width Duplex Bearing	+ .0000	-.0098 -.250	-.0098 -.250	-.0098 -.250	-.0098 -.250	-.0098 -.250	-.0150 -.380	-.0150 -.380	-.0197 -.500	-.0197 -.500

### Outer Ring

Outside Diameter (mm)	Over Incl	6 18	18 30	30 50	50 80	80 120	120 150	150 180	180 250	250 315	315 400
Outside Diameter	+ .0000	-.0001 -.0025	-.00015 -.004	-.00015 -.004	-.00015 -.004	-.0002 -.005	-.0002 -.005	-.0003 -.007	-.0003 -.008	-.0003 -.008	-.0004 -.010
Outside Diameter Out-of-Round (Max)		.0001 .0025	.00015 .004	.00015 .004	.00015 .004	.0002 .005	.0002 .005	.0003 .007	.0003 .008	.0003 .008	.0004 .010
Radial Runout (Max)		.00005 .0015	.0001 .0025	.0001 .0025	.00015 .004	.0002 .005	.0002 .005	.0002 .005	.0003 .007	.0003 .007	.0005 .008
Width Variation (Max)		Identical to Inner Ring of Same Bearing									
O.D. Runout With Side (Max)		.00005 .0015	.00005 .0015	.00005 .0015	.00005 .0015	.0001 .0025	.0001 .0025	.0001 .0025	.00015 .004	.0002 .005	.0003 .007
Raceway Runout With Side (Max)		.00005 .0015	.0001 .0025	.0001 .0025	.00015 .004	.0002 .005	.0002 .005	.0002 .005	.0003 .007	.0003 .007	.0003 .008
Ring Width Single Bearing		Identical to Inner Ring of Same Bearing									
Ring Width Duplex Bearing		Identical to Inner Ring of Same Bearing									



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## Radial Location of Bearings

If the load carrying ability of a bearing is to be fully utilized, its rings or washers must be supported around their complete circumference and across the whole width of the raceway. The support must be firm and even and, for inner rings, can be provided by a cylindrical or tapered seating or, for washers, by a flat (plane) support surface. This means that the seatings must be made with adequate accuracy and that they have a surface which is uninterrupted by grooves, holes or other features. In addition the rings must be reliably secured to prevent them from turning on or in their seatings under load. Inadequately or incorrectly secured bearing rings generally produce damage to the bearings and associated components.

A satisfactory radial location and an adequate support can generally only be obtained when the rings are mounted with an appropriate° of interference. However, when simple mounting and dismounting are desirable, or when axial displacement is required with a non-locating bearing, interference fits cannot be used.

### Selection of fit

When selecting a fit, the factors discussed in the following and the general guidelines in respect of them should be considered.

#### 1. Conditions of rotation

Conditions of rotation refer to the movement of the bearing ring being considered in relation to the direction of the load. Essentially there are three different conditions: "rotating load" "stationary load" and "direction of load indeterminate".

If the bearing ring rotates and the load is stationary, or if the ring is stationary and the load rotates so that all points on the raceway are subjected to load in the course of one revolution, the load is defined as a "rotating load". Heavy loads which do not rotate but oscillate (for example, those acting on the outer rings of connecting rod bearings) are generally considered as rotating loads.

"Stationary load" applies if the bearing ring is stationary and the load is also stationary, or if the ring and load rotate at the same speed so that the load is always directed to the same point on the raceway.

Variable external loads, shock loads, vibrations and unbalance loads in high-speed machines give rise to changes in the direction of load which cannot be accurately described. Such conditions are classified as "direction of load indeterminate".

A bearing ring subjected to a rotating load will turn (creep) on its own seating if mounted with a clearance fit, and wear (fretting corrosion) of the contacting surfaces will occur. To prevent this, interference fits must be used. The° of interference needed is dictated by the operating conditions (see points 2 and 4).

When a stationary load exists, a bearing ring will not normally turn on its seating. Therefore, the ring need not necessarily have an interference fit unless this is required for other reasons.

When the direction of load is indeterminate and particularly where heavy loads are involved, it is desirable that both rings have an interference fit. For the inner ring the fit recommended for rotating load is normally used. However, when the outer ring must be free to move axially in the housing and the load is not heavy, a somewhat looser fit than that recommended for rotating load may be used. When interference fits are used on both the inner ring and outer ring, the remaining internal clearance of the bearing should be considered to avoid excessive clearance reduction, i.e. internal preloading.

#### 2. Magnitude of the load.

The interference fit of a bearing inner ring on its seating will be loosened with increasing load as the ring will expand. Under the influence of rotating load the ring may begin to creep. The° of interference must therefore be related to the magnitude of the load: the heavier the load, particularly if it is of shock character, the greater the interference required.

#### 3. Bearing internal clearance

An interference fit of a bearing on the shaft or in the housing means that the ring is elastically deformed (expanded or compressed) and the bearing internal clearance reduced. A certain minimum clearance should remain, however (see also "Bearing radial clearance", page 270). The initial clearance and permissible reduction depend on the type and size of the bearing. The reduction in clearance due to the interference fit can be so large that bearings with increased radial clearance have to be used in order to prevent the bearing from becoming preloaded.

#### 4. Temperature conditions

In service, bearing rings normally reach a temperature which is higher than that of the components to which they are fitted. This can result in an easing of the fit of the inner ring on its seating, while outer ring expansion may prevent the desired axial displacement of the ring in its housing. Temperature differentials and the direction of heat flow must therefore be carefully considered.

#### 5. Running accuracy requirements

To reduce resilience and vibration, clearance fits should generally not be used for bearings where high demands are placed on running accuracy. Bearing seatings on the shaft and in the housing should be made to narrow

### *Radial Location of Bearings (continued)*

made to narrow dimensional tolerances, corresponding at least to ABEC-5 for the shaft and ABEC-3 for the housing as shown in the tables.

#### 6. Design and material of shaft and housing

**CAUTION: The fit of a bearing ring on its seating must not lead to uneven distortion of the ring (out-of-round).** This can be caused for example by discontinuities in the seating surface. Split housings are therefore not generally suitable where outer rings are to have an interference fit.

To ensure adequate support for bearing rings mounted in thin-walled housings, light alloy housings or on hollow shafts, heavier interference fits than those normally selected for thick-walled steel or cast iron housings or for solid shafts should be used (see also "Fits for hollow shafts", page 248).

For stainless steel shafts, reduced shaft interference or increased bearing internal clearance should be considered because of the high coefficient of expansion of stainless steel.

#### 7. Ease of mounting and dismounting

Bearings with clearance fits are usually easier to mount or dismount than those with interference fits. Where operating conditions necessitate interference fits and it is essential that mounting and dismounting can be done easily, separable bearings, or bearings with tapered bore and adapter or withdrawal sleeve may be used.

#### 8. Displacement of non-locating bearing

If non-separable bearings are used as non-locating bearings it is imperative that one of the bearing rings is free to move axially at all times during operation. This is ensured by adopting a clearance fit for that ring which carries a stationary load. When the outer ring is under stationary load so that axial displacement has to take place in the housing bore, a hardened intermediate bushing is often fitted to the outer ring, for example, where light alloy housings are employed. In this way a "hammering out" of the housing seating because of the lower material hardness is avoided; it would otherwise result in the axial displacement being restricted or even impossible after a time. If cylindrical or needle roller bearings having one ring without flanges are used, both bearing rings may be mounted with an interference fit because axial displacement will take place within the bearing.

**Recommended Fits**

The general recommendation for shaft and housing diameters and resulting fits are shown in the tables on pages 250-261, for ABEC-1, 3, 5, and 7 tolerance grades and either rotating or stationary shaft or housing. They apply to single-row, double-row and duplex bearings mounted on steel shafts and in steel or cast iron housings. For special bearing applications and arrangements, other fits may be required as shown in the tables on pages 263-270.

**Duplex Bearings**

MRC 7000PJ series, 40° contact angle, bearings are supplied in several different clearance/preload classes. These bearings are identified with additional suffix letters of either DE, DU, or DS for endplay, free-running no endplay, or preload respectively. The PJDE suffix would indicate a bearing specifically designed for paired mounting and axial endplay or looseness. The “DE” clearance class, without any additional suffix code letters is equivalent to a “CB” clearance range (see table below). However, the “DE” clearance class can also specify other clearance ranges if an additional 4-digit suffix code follows the “DE”. The other ranges include the “CA”, “CC”, and “CX” ranges which will be marked on the bearing box.

Bore Diameter (mm)		“CB” End Play Per Set			
		Min.		Max.	
Over	Incl	,001 mm	,0001 inch	,001 mm	,0001 inch
—	10	14	6	22	9
10	18	15	6	23	9
18	30	18	7	26	10
30	50	22	9	30	12
50	80	26	10	38	15
80	120	32	13	44	17
120	180	35	14	47	19
180	250	45	18	61	24
250	315	52	21	68	27

Duplex bearings may also be supplied without axial clearance and without preload. This range would be considered “free-running” or “no endplay” and is designated by the suffix letters “DU”. Ex. 7200PJDU.

Bearings with preload are identified with the suffix letters “DS” on the bearing itself and the bearing box would have an additional marking of either “DL”, “DM”, “DH”, or “DX” and a 4-digit MRC specification code, signifying light, medium, heavy, or special preload respectively.

The normal shaft and housing tolerances for duplexed bearings with endplay (DE) are “k5” and “H6” respectively. For the “DU” and “DS” variants, the recommended shaft and housing tolerances are “h5” and “H6” respectively. The reduced shaft interference resulting from the ISO “h5” fit minimizes the loss of internal clearance caused by expansion of the inner ring. Loss of internal clearance changes the bearing preload that can lead to excessive heating and premature failure. See pages 264 and 267 for specific tolerance dimensions. These recommendations are valid for solid steel shafts and cast iron or steel housings. If

different shaft materials are being used, MRC Application Engineering should be contacted in order to select more appropriate fit tolerances.

**Tapered Bore Bearings**

Bearings with tapered bores are mounted either on tapered shafts or on slotted sleeves having an external taper and mounted on cylindrical shafts. In these cases, the fit of the inner ring is not determined by the selected shaft tolerance but by the distance through which the ring is driven up on the tapered shaft or sleeve. Special precautions with respect to reduction in internal clearance must be observed. For the recommended mounting procedure refer to pages 80 and 81 in the self-aligning ball bearing section.

**Fits For Hollow Shafts**

If bearings are to be mounted with an interference fit on a hollow shaft it is generally necessary to use a heavier interference fit than that used for a solid shaft in order to achieve the same surface pressure between the inner ring and shaft seating. The following diameter ratios are important when deciding on the fit to be used:

$$c_i = \frac{d_i}{d} \text{ and } c_e = \frac{d}{d_e}$$

where

$c_i$  = diameter ratio of hollow shaft

$c_e$  = diameter ratio of inner ring

$d$  = outside diameter of hollow shaft (= bore diameter of bearing)

$d_i$  = internal diameter of hollow shaft

$d_e$  = mean outside diameter of inner ring

The fit is not appreciably affected until the diameter ratio of the hollow shaft  $c_i \geq 0.5$ . If the outside diameter of the inner ring is not known, the diameter ratio  $c_e$  can be calculated with sufficient accuracy from the equation

$$c_e = \frac{d}{k(D - d) + d}$$

where

$d$  = bore diameter of bearing

$D$  = outside diameter of bearing

$k$  = a factor for the bearing type

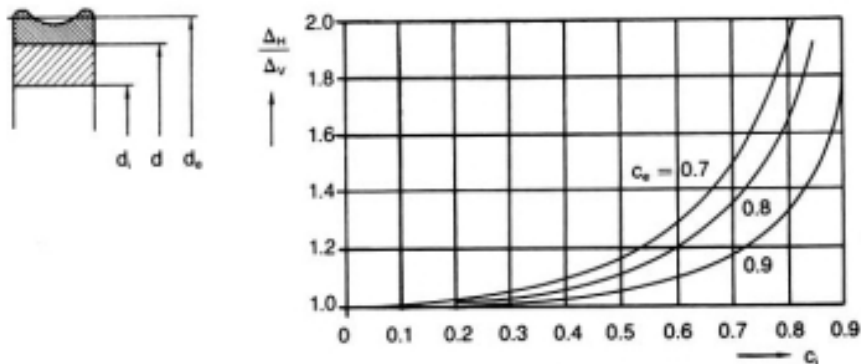
$k = 0.25$  for self-aligning ball bearings of series 22 and 23 and for cylindrical roller bearings

$k = 0.3$  for all other bearings

To determine the requisite interference fit for a bearing to be mounted on a hollow shaft, use is made of the mean probable interference between shaft diameter and bearing bore obtained for the tolerance recommended for a solid shaft of the same diameter. If the plastic deformation (smoothing) of the mating surfaces produced during mounting is neglected, then the effective interference can be equated to the mean probable interference.



The interference  $\Delta_H$  needed for a hollow shaft of steel can then be determined in relation to the known interference  $\Delta_V$  for the solid shaft from the diagram below.  $\Delta_V$  equals the mean value of the smallest and largest values of the probable interference given in the tables. The tolerance for the hollow shaft is then selected so that the mean probable interference is as close as possible to the interference  $\Delta_H$  obtained from the diagram.



### Example:

A 208S deep groove ball bearing is to be mounted on a hollow shaft having a diameter ratio of  $C_i = 0.8$ . The recommended mean probable interference for a solid steel shaft is 0.00055 determined from the tables for an ABEC-1 grade bearing with a 40mm bore diameter.

$$\text{For } C_i = 0.8 \text{ and } C_e = \frac{40}{0.3(80 - 40) + 40} = 0.77,$$

The ratio  $\Delta_H/\Delta_V = 1.7$  from the diagram.

Thus the required interference for the hollow shaft is,  
 $\Delta_H = 1.7 \times .00055 = .0009$ .

### Shaft And Housing Surface Finish

For ABEC-1 bearings, finishes should not exceed 32 AA for shafts up to 2 inches in diameter and 63 AA maximum over 2 inches. Housing bores should not exceed 125 AA.

General Recommended Shaft Limits for Metric Bearings—ISO k5 and g6

Bearing Bore Diameter				Shaft Rotating						Shaft Stationary							
mm		Max		Min		Shaft Diameter (k5)				Fit		Shaft Diameter (g6)				Fit	
		mm	in	mm	in	Max		Min		.001	.0001	Max		Min		.001	.0001
		mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
4	4	0.1575	3.992	0.1572	4.006	0.1577	4.001	0.1575				3.996	0.1573	3.988	0.1570		
5	5	0.1969	4.992	0.1966	5.006	0.1971	5.001	0.1969	1T	0		4.996	0.1967	4.988	0.1964	12L	5L
6	6	0.2362	5.992	0.2359	6.006	0.2364	6.001	0.2362	14T	5T		5.996	0.2360	5.988	0.2357	4T	1T
7	7	0.2756	6.992	0.2753	7.007	0.2759	7.001	0.2756				6.995	0.2754	6.986	0.2750		
8	8	0.3150	7.992	0.3147	8.007	0.3153	8.001	0.3150	1T	0		7.995	0.3148	7.986	0.3144	14L	6L
9	9	0.3543	8.992	0.3540	9.007	0.3546	9.001	0.3543	15T	6T		8.995	0.3541	8.986	0.3537	3T	1T
10	10	0.3937	9.992	0.3934	10.007	0.3940	10.001	0.3937				9.995	0.3935	9.986	0.3931		
12	12	0.4724	11.992	0.4721	12.009	0.4728	12.001	0.4724				11.994	0.4722	11.983	0.4717		
15	15	0.5906	14.992	0.5903	15.009	0.5910	15.001	0.5906	1T	0		14.994	0.5904	14.983	0.5899	17L	7L
17	17	0.6693	16.992	0.6690	17.009	0.6697	17.001	0.6693	17T	7T		16.994	0.6691	16.983	0.6686	2T	1T
20	20	0.7874	19.990	0.7870	20.011	0.7878	20.002	0.7875				19.993	0.7871	19.980	0.7866		
25	25	0.9843	24.990	0.9839	25.011	0.9847	25.002	0.9844	2T	1T		24.993	0.9840	24.980	0.9835	20L	8L
30	30	1.1811	29.990	1.1807	30.011	1.1815	30.002	1.1812	21T	8T		29.993	1.1808	29.980	1.1803	3T	1T
35	35	1.3780	34.987	1.3775	35.013	1.3785	35.002	1.3781				34.991	1.3776	34.975	1.3770		
40	40	1.5748	39.987	1.5743	40.013	1.5753	40.002	1.5749	2T	1T		39.991	1.5744	39.975	1.5738	25L	10L
45	45	1.7717	44.987	1.7712	45.013	1.7722	45.002	1.7718	26T	10T		44.991	1.7713	44.975	1.7707	4T	1T
50	50	1.9685	49.987	1.9680	50.013	1.9690	50.002	1.9686				49.991	1.9681	49.975	1.9675		
55	55	2.1654	54.985	2.1648	55.015	2.1660	55.002	2.1655				54.990	2.1650	54.971	2.1643		
60	60	2.3622	59.985	2.3616	60.015	2.3628	60.002	2.3623				59.990	2.3618	59.971	2.3611		
65	65	2.5591	64.985	2.5585	65.015	2.5597	65.002	2.5592	2T	1T		64.990	2.5587	64.971	2.5580	29L	11L
70	70	2.7559	69.985	2.7553	70.015	2.7565	70.002	2.7560	30T	12T		69.990	2.7555	69.971	2.7548	5T	2T
75	75	2.9528	74.985	2.9522	75.015	2.9534	75.002	2.9529				74.990	2.9524	74.971	2.9517		
80	80	3.1496	79.985	3.1490	80.015	3.1502	80.002	3.1497				79.990	3.1492	79.971	3.1485		
85	85	3.3465	84.980	3.3457	85.018	3.3472	85.003	3.3466				84.988	3.3460	84.966	3.3452		
90	90	3.5433	89.980	3.5425	90.018	3.5440	90.003	3.5434				89.988	3.5428	89.966	3.5420		
95	95	3.7402	94.980	3.7394	95.018	3.7409	95.003	3.7403	3T	1T		94.988	3.7397	94.966	3.7389	34L	13L
100	100	3.9370	99.980	3.9362	100.018	3.9377	100.003	3.9371	38T	15T		99.988	3.9365	99.966	3.9357	8T	3T
105	105	4.1339	104.980	4.1331	105.018	4.1346	105.003	4.1340				104.988	4.1334	104.966	4.1326		
110	110	4.3307	109.980	4.3299	110.018	4.3314	110.003	4.3308				109.988	4.3302	109.966	4.3294		
115	115	4.5276	114.980	4.5268	115.018	4.5283	115.003	4.5277				114.988	4.5271	114.966	4.5263		
120	120	4.7244	119.980	4.7236	120.018	4.7251	120.003	4.7245				119.988	4.7239	119.966	4.7231		
125	125	4.9213	124.975	4.9203	125.021	4.9221	125.003	4.9214				124.986	4.9207	124.961	4.9198		
130	130	5.1181	129.975	5.1171	130.021	5.1189	130.003	5.1182				129.986	5.1175	129.961	5.1166		
140	140	5.5118	139.975	5.5108	140.021	5.5126	140.003	5.5119	3T	1T		139.986	5.5112	139.961	5.5103	39L	15L
150	150	5.9055	149.975	5.9045	150.021	5.9063	150.003	5.9056	46T	18T		149.986	5.9049	149.961	5.9040	11T	4T
160	160	6.2992	159.975	6.2982	160.021	6.3000	160.003	6.2993				159.986	6.2986	159.961	6.2977		
170	170	6.6929	169.975	6.6919	170.021	6.6937	170.003	6.6930				169.986	6.6923	169.961	6.6914		
180	180	7.0866	179.975	7.0856	180.021	7.0874	180.003	7.0867				179.986	7.0860	179.961	7.0851		
190	190	7.4803	189.970	7.4791	190.024	7.4812	190.004	7.4805				189.985	7.4797	189.956	7.4786		
200	200	7.8740	199.970	7.8728	200.024	7.8749	200.004	7.8742				199.985	7.8734	199.956	7.8723		
210	210	8.2677	209.970	8.2665	210.024	8.2686	210.004	8.2679	4T	2T		209.985	8.2671	209.956	8.2660	44L	17L
220	220	8.6614	219.970	8.6602	220.024	8.6623	220.004	8.6616	54T	21T		219.985	8.6608	219.956	8.6597	15T	6T
230	230	9.0551	229.970	9.0539	230.024	9.0560	230.004	9.0553				229.985	9.0545	229.956	9.0534		
240	240	9.4488	239.970	9.4476	240.024	9.4497	240.004	9.4490				239.985	9.4482	239.956	9.4471		
250	250	9.8425	249.970	9.8413	250.024	9.8434	250.004	9.8427				249.985	9.8419	249.956	9.8408		
260	260	10.2362	259.965	10.2348	260.027	10.2373	260.004	10.2364	4T	2T		259.983	10.2355	259.951	10.2343	49L	19L
280	280	11.0236	279.965	11.0222	280.027	11.0247	280.004	11.0238	62T	25T		279.983	11.0229	279.951	11.0217	18T	7T
300	300	11.8110	299.965	11.8096	300.027	11.8121	300.004	11.8112				299.983	11.8103	299.951	11.8091		
320	320	12.5984	319.960	12.5968	320.029	12.5995	320.004	12.5986	4T	2T		319.982	12.5977	319.946	12.5963	54L	21L
									69T	27T						22T	9T

## General Recommended Shaft Limits for Inch-Size Bearings—ISO k5 and g6

mm	Bearing Bore Diameter				Shaft Rotating						Shaft Stationary					
	Max		Min		Shaft Diameter (k5)				Fit		Shaft Diameter (g6)				Fit	
					Max		Min		.001	.0001	Max		Min		.001	.0001
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
R2	3.175	<b>0.1250</b>	3.167	<b>0.1247</b>	3.181	<b>0.1252</b>	3.175	<b>0.1250</b>	0	<b>0</b>	3.171	<b>0.1248</b>	3.163	<b>0.1245</b>	12L	<b>5L</b>
R2A	3.175	<b>0.1250</b>	3.167	<b>0.1247</b>	3.181	<b>0.1252</b>	3.175	<b>0.1250</b>	14T	<b>5T</b>	3.171	<b>0.1248</b>	3.163	<b>0.1245</b>	4T	<b>1T</b>
R3	4.763	<b>0.1875</b>	4.755	<b>0.1872</b>	4.769	<b>0.1877</b>	4.763	<b>0.1875</b>			4.759	<b>0.1873</b>	4.751	<b>0.1870</b>		
R4	6.350	<b>0.2500</b>	6.342	<b>0.2497</b>	6.357	<b>0.2503</b>	6.350	<b>0.2500</b>	0	<b>0</b>	6.345	<b>0.2498</b>	6.336	<b>0.2494</b>	14L	<b>6L</b>
R4A	6.350	<b>0.2500</b>	6.342	<b>0.2497</b>	6.357	<b>0.2503</b>	6.350	<b>0.2500</b>	15T	<b>6T</b>	6.345	<b>0.2498</b>	6.336	<b>0.2494</b>	3T	<b>1T</b>
R6	9.525	<b>0.3750</b>	9.517	<b>0.3747</b>	9.532	<b>0.3753</b>	9.525	<b>0.3750</b>			9.520	<b>0.3748</b>	9.511	<b>0.3744</b>		
R8	12.700	<b>0.5000</b>	12.692	<b>0.4997</b>	12.709	<b>0.5004</b>	12.700	<b>0.5000</b>	0	<b>0</b>	12.694	<b>0.4998</b>	12.683	<b>0.4993</b>	17L	<b>7L</b>
R10	15.875	<b>0.6250</b>	15.867	<b>0.6247</b>	15.884	<b>0.6254</b>	15.875	<b>0.6250</b>	17T	<b>7T</b>	15.869	<b>0.6248</b>	15.858	<b>0.6243</b>	2T	<b>1T</b>
R12	19.050	<b>0.7500</b>	19.040	<b>0.7496</b>	19.061	<b>0.7504</b>	19.052	<b>0.7501</b>			19.043	<b>0.7497</b>	19.030	<b>0.7492</b>		
R14	22.225	<b>0.8750</b>	22.215	<b>0.8746</b>	22.236	<b>0.8754</b>	22.227	<b>0.8751</b>	2T	<b>1T</b>	22.218	<b>0.8747</b>	22.205	<b>0.8742</b>	20L	<b>8L</b>
R16	25.400	<b>1.0000</b>	25.390	<b>0.9996</b>	25.411	<b>1.0004</b>	25.402	<b>1.0001</b>	21T	<b>8T</b>	25.393	<b>0.9997</b>	25.380	<b>0.9992</b>	3T	<b>1T</b>
R18	28.575	<b>1.1250</b>	28.565	<b>1.1246</b>	28.586	<b>1.1254</b>	28.577	<b>1.1251</b>			28.568	<b>1.1247</b>	28.555	<b>1.1242</b>		
R20	31.750	<b>1.2500</b>	31.737	<b>1.2495</b>	31.763	<b>1.2505</b>	31.752	<b>1.2501</b>			31.741	<b>1.2496</b>	31.725	<b>1.2490</b>		
R24	38.100	<b>1.5000</b>	38.087	<b>1.4995</b>	38.113	<b>1.5005</b>	38.102	<b>1.5001</b>			38.091	<b>1.4996</b>	38.075	<b>1.4990</b>		
XLS1 <sup>3</sup> / <sub>8</sub>	34.925	<b>1.3750</b>	34.912	<b>1.3745</b>	34.938	<b>1.3755</b>	34.927	<b>1.3751</b>	2T	<b>1T</b>	34.916	<b>1.3746</b>	34.900	<b>1.3740</b>	25L	<b>10L</b>
XLS1 <sup>1</sup> / <sub>2</sub>	38.100	<b>1.5000</b>	38.087	<b>1.4995</b>	38.113	<b>1.5005</b>	38.102	<b>1.5001</b>	26T	<b>10T</b>	38.091	<b>1.4996</b>	38.075	<b>1.4990</b>	4T	<b>1T</b>
XLS1 <sup>5</sup> / <sub>8</sub>	41.275	<b>1.6250</b>	41.262	<b>1.6245</b>	41.288	<b>1.6255</b>	41.277	<b>1.6251</b>			41.266	<b>1.6246</b>	41.250	<b>1.6240</b>		
XLS1 <sup>3</sup> / <sub>4</sub>	44.450	<b>1.7500</b>	44.437	<b>1.7495</b>	44.463	<b>1.7505</b>	44.452	<b>1.7501</b>			44.441	<b>1.7496</b>	44.425	<b>1.7490</b>		
XLS1 <sup>7</sup> / <sub>8</sub>	47.625	<b>1.8750</b>	47.612	<b>1.8745</b>	47.638	<b>1.8755</b>	47.627	<b>1.8751</b>			47.616	<b>1.8746</b>	47.600	<b>1.8740</b>		
XLS2	50.800	<b>2.0000</b>	50.785	<b>1.9994</b>	50.815	<b>2.0006</b>	50.802	<b>2.0001</b>			50.790	<b>1.9996</b>	50.771	<b>1.9989</b>		
XLS2 <sup>1</sup> / <sub>8</sub>	53.975	<b>2.1250</b>	53.960	<b>2.1244</b>	53.990	<b>2.1256</b>	53.977	<b>2.1251</b>			53.965	<b>2.1246</b>	53.946	<b>2.1239</b>		
XLS2 <sup>1</sup> / <sub>4</sub>	57.150	<b>2.2500</b>	57.135	<b>2.2494</b>	57.165	<b>2.2506</b>	57.152	<b>2.2501</b>	2T	<b>1T</b>	57.140	<b>2.2496</b>	57.121	<b>2.2489</b>	29L	<b>11L</b>
XLS2 <sup>1</sup> / <sub>2</sub>	63.500	<b>2.5000</b>	63.485	<b>2.4994</b>	63.515	<b>2.5006</b>	63.502	<b>2.5001</b>	30T	<b>12T</b>	63.490	<b>2.4996</b>	63.471	<b>2.4989</b>	5T	<b>2T</b>
XLS2 <sup>3</sup> / <sub>8</sub>	66.675	<b>2.6250</b>	66.660	<b>2.6244</b>	66.690	<b>2.6256</b>	66.677	<b>2.6251</b>			66.665	<b>2.6246</b>	66.646	<b>2.6239</b>		
XLS2 <sup>3</sup> / <sub>4</sub>	69.850	<b>2.7500</b>	69.835	<b>2.7494</b>	69.865	<b>2.7506</b>	69.852	<b>2.7501</b>			69.840	<b>2.7496</b>	69.821	<b>2.7489</b>		
XLS3	76.200	<b>3.0000</b>	76.185	<b>2.9994</b>	76.215	<b>3.0006</b>	76.202	<b>3.0001</b>			76.190	<b>2.9996</b>	76.171	<b>2.9989</b>		
XLS3 <sup>1</sup> / <sub>4</sub>	82.550	<b>3.2500</b>	82.530	<b>3.2492</b>	82.568	<b>3.2507</b>	82.553	<b>3.2501</b>	3T	<b>1T</b>	82.538	<b>3.2495</b>	82.516	<b>3.2487</b>	34L	<b>13L</b>
XLS3 <sup>1</sup> / <sub>2</sub>	88.900	<b>3.5000</b>	88.880	<b>3.4992</b>	88.918	<b>3.5007</b>	88.903	<b>3.5001</b>	38T	<b>15T</b>	88.888	<b>3.4995</b>	88.866	<b>3.4987</b>	8T	<b>3T</b>
XLS3 <sup>3</sup> / <sub>4</sub>	95.250	<b>3.7500</b>	95.230	<b>3.7492</b>	95.268	<b>3.7507</b>	95.253	<b>3.7501</b>			95.238	<b>3.7495</b>	95.216	<b>3.7487</b>		
XLS4 <sup>1</sup> / <sub>4</sub>	107.950	<b>4.2500</b>	107.935	<b>4.2492</b>	107.973	<b>4.2507</b>	107.953	<b>4.2501</b>			107.943	<b>4.2495</b>	107.916	<b>4.2487</b>		
XLS4 <sup>1</sup> / <sub>2</sub>	114.300	<b>4.5000</b>	114.285	<b>4.4992</b>	114.323	<b>4.5007</b>	114.303	<b>4.5001</b>			114.293	<b>4.4995</b>	114.266	<b>4.4987</b>		
XLS4 <sup>3</sup> / <sub>4</sub>	120.650	<b>4.7500</b>	120.625	<b>4.7490</b>	120.671	<b>4.7508</b>	120.653	<b>4.7501</b>			120.636	<b>4.7494</b>	120.611	<b>4.7485</b>		
XLS5	127.000	<b>5.0000</b>	126.975	<b>4.9990</b>	127.021	<b>5.0008</b>	127.003	<b>5.0001</b>	3T	<b>1T</b>	126.986	<b>4.9994</b>	126.961	<b>4.9985</b>	39L	<b>15L</b>
XLS5 <sup>1</sup> / <sub>2</sub>	139.700	<b>5.5000</b>	139.675	<b>5.4990</b>	139.721	<b>5.5008</b>	139.703	<b>5.5001</b>	46T	<b>18T</b>	139.686	<b>5.4994</b>	139.661	<b>5.4985</b>	11T	<b>4T</b>
XLS6	152.400	<b>6.0000</b>	152.375	<b>5.9990</b>	152.421	<b>6.0008</b>	152.403	<b>6.0001</b>			152.386	<b>5.9994</b>	152.361	<b>5.9985</b>		
XLS6 <sup>1</sup> / <sub>4</sub>	158.750	<b>6.2500</b>	158.735	<b>6.2490</b>	158.781	<b>6.2508</b>	158.753	<b>6.2501</b>			158.746	<b>6.2494</b>	158.711	<b>6.2485</b>		
XLS6 <sup>1</sup> / <sub>2</sub>	165.100	<b>6.5000</b>	165.075	<b>6.4990</b>	165.121	<b>6.5008</b>	165.103	<b>6.5001</b>			165.086	<b>6.4994</b>	165.061	<b>6.4985</b>		
XLS7	177.800	<b>7.0000</b>	177.775	<b>6.9990</b>	177.821	<b>7.0008</b>	177.803	<b>7.0001</b>			177.786	<b>6.9994</b>	177.761	<b>6.9985</b>		
XLS7 <sup>1</sup> / <sub>4</sub>	184.150	<b>7.2500</b>	184.120	<b>7.2488</b>	184.174	<b>7.2509</b>	184.154	<b>7.2502</b>			184.135	<b>7.2494</b>	184.106	<b>7.2483</b>		
XLS7 <sup>3</sup> / <sub>8</sub>	196.850	<b>7.7500</b>	196.820	<b>7.7488</b>	196.874	<b>7.7509</b>	196.854	<b>7.7502</b>	4T	<b>2T</b>	196.835	<b>7.7494</b>	196.806	<b>7.7483</b>	44L	<b>17L</b>
XLS8	203.200	<b>8.0000</b>	203.170	<b>7.9988</b>	203.224	<b>8.0009</b>	203.204	<b>8.0002</b>	54T	<b>21T</b>	203.185	<b>7.9994</b>	203.156	<b>7.9983</b>	15T	<b>6T</b>
XLS8 <sup>1</sup> / <sub>4</sub>	209.950	<b>8.2500</b>	209.920	<b>8.2488</b>	209.974	<b>8.2509</b>	209.954	<b>8.2502</b>			209.935	<b>8.2494</b>	209.906	<b>8.2483</b>		
XLS8 <sup>1</sup> / <sub>2</sub>	215.900	<b>8.5000</b>	215.870	<b>8.4988</b>	215.924	<b>8.5009</b>	215.904	<b>8.5002</b>			215.885	<b>8.4994</b>	215.856	<b>8.4983</b>		
XLS9	228.600	<b>9.0000</b>	228.570	<b>8.9988</b>	228.624	<b>9.0009</b>	228.604	<b>9.0002</b>			228.585	<b>8.9994</b>	228.556	<b>8.9983</b>		
XLS10	254.000	<b>10.0000</b>	253.965	<b>9.9986</b>	254.027	<b>10.0011</b>	254.004	<b>10.0002</b>	4T	<b>2T</b>	253.983	<b>9.9993</b>	253.951	<b>9.9981</b>	49L	<b>19L</b>
									62T	<b>25T</b>					18T	<b>7T</b>

General Recommended Housing Bore Limits for Metric Bearings—ISO H6 and N6

Bearing Outside Diameter				Housing Stationary								Housing Rotating					
mm		Max	Min	Housing Bore (H6)				Fit		Housing Bore (N6)				Fit			
		mm	in	Max		Min		.001	.0001	Max		Min		.001	.0001		
		mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in		
16	16	0.6299	15.992	0.6296	16.011	0.6303	16	0.6299	19L 0	7L 0	15.993	0.6295	15.980	0.6291	2T 20T	1T 8T	
19	19	0.7480	18.991	0.7476	19.013	0.7485	19	0.7480			18.989	0.7476	18.976	0.7471			
21	21	0.8268	20.991	0.8264	21.013	0.8273	21	0.8268			20.989	0.8264	20.976	0.8259			
22	22	0.8661	21.991	0.8657	22.013	0.8666	22	0.8661			21.989	0.8657	21.976	0.8652			
24	24	0.9449	23.991	0.9445	24.013	0.9454	24	0.9449	22L 0	9L 0	23.989	0.9445	23.976	0.9440	2T	0	
26	26	1.0236	25.991	1.0232	26.013	1.0241	26	1.0236			25.989	1.0232	25.976	1.0227	24T	9T	
28	28	1.1024	27.991	1.1020	28.013	1.1029	28	1.1024			27.989	1.1020	27.976	1.1015			
30	30	1.1811	29.991	1.1807	30.013	1.1816	30	1.1811			29.989	1.1807	29.976	1.1802			
32	32	1.2598	31.989	1.2593	32.016	1.2604	32	1.2598			31.988	1.2593	31.972	1.2587			
35	35	1.3780	34.989	1.3775	35.016	1.3786	35	1.3780			34.988	1.3775	34.972	1.3769			
37	37	1.4567	36.989	1.4562	37.016	1.4573	37	1.4567	27L 0	11L 0	36.988	1.4562	36.972	1.4556	1T	0	
40	40	1.5748	39.989	1.5743	40.016	1.5754	40	1.5748			39.988	1.5743	39.972	1.5737	28T	11T	
42	42	1.6535	41.989	1.6530	42.016	1.6541	42	1.6535			41.988	1.6530	41.972	1.6524			
47	47	1.8504	46.989	1.8499	47.016	1.8510	47	1.8504			46.988	1.8499	46.972	1.8493			
52	52	2.0472	51.987	2.0467	52.019	2.0479	52	2.0472			51.986	2.0466	51.967	2.0459			
55	55	2.1654	54.987	2.1649	55.019	2.1661	55	2.1654			54.986	2.1648	54.967	2.1641			
58	58	2.2835	57.987	2.2830	58.019	2.2842	58	2.2835			57.986	2.2829	57.967	2.2822			
62	62	2.4409	61.987	2.4404	62.019	2.4416	62	2.4409			61.986	2.4403	61.967	2.4396	1T	1T	
65	65	2.5591	64.987	2.5586	65.019	2.5598	65	2.5591	32L 0	12L 0	64.986	2.5585	64.967	2.5578	33T	13T	
68	68	2.6772	67.987	2.6767	68.019	2.6779	68	2.6772			67.986	2.6766	67.967	2.6759			
70	70	2.7559	69.987	2.7554	70.019	2.7566	70	2.7559			69.986	2.7553	69.967	2.7546			
72	72	2.8346	71.987	2.8341	72.019	2.8353	72	2.8346			71.986	2.8340	71.967	2.8333			
75	75	2.9528	74.987	2.9523	75.019	2.9535	75	2.9528			74.986	2.9522	74.967	2.9515			
78	78	3.0709	77.987	3.0704	78.019	3.0716	78	3.0709			77.986	3.0703	77.967	3.0696			
80	80	3.1496	79.987	3.1491	80.019	3.1503	80	3.1496			79.986	3.1490	79.967	3.1483			
85	85	3.3465	84.985	3.3459	85.022	3.3474	85	3.3465			84.984	3.3459	84.962	3.3450			
90	90	3.5433	89.985	3.5427	90.022	3.5442	90	3.5433			89.984	3.5427	89.962	3.5418			
95	95	3.7402	94.985	3.7396	95.022	3.7411	95	3.7402			94.984	3.7396	94.962	3.7387			
100	100	3.9370	99.985	3.9364	100.022	3.9379	100	3.9370	37L 0	15L 0	99.984	3.9364	99.962	3.9355	1T	0	
105	105	4.1339	104.985	4.1333	105.022	4.1348	105	4.1339			104.984	4.1333	104.962	4.1324	38T	15T	
110	110	4.3307	109.985	4.3301	110.022	4.3316	110	4.3307			109.984	4.3301	109.962	4.3292			
115	115	4.5276	114.985	4.5270	115.022	4.5285	115	4.5276			114.984	4.5270	114.962	4.5261			
120	120	4.7244	119.985	4.7238	120.022	4.7253	120	4.7244			119.984	4.7238	119.962	4.7229			
125	125	4.9213	124.982	4.9206	125.025	4.9223	125	4.9213			124.980	4.9205	124.955	4.9195			
130	130	5.1181	129.982	5.1174	130.025	5.1191	130	5.1181			129.980	5.1173	129.955	5.1163			
135	135	5.3150	134.982	5.3143	135.025	5.3160	135	5.3150			134.980	5.3142	134.955	5.3132			
140	140	5.5118	139.982	5.5111	140.025	5.5128	140	5.5118	43L 0	17L 0	139.980	5.5110	139.955	5.5100	2T	1T	
145	145	5.7087	144.982	5.7080	145.025	5.7097	145	5.7087			144.980	5.7079	144.955	5.7069	45T	18T	
150	150	5.9055	149.982	5.9048	150.025	5.9065	150	5.9055			149.980	5.9047	149.955	5.9037			
160	160	6.2992	159.975	6.2982	160.025	6.3002	160	6.2992	50L 0	20L 0	159.980	6.2984	159.955	6.2973	5L	2L	
165	165	6.4961	164.975	6.4951	165.025	6.4971	165	6.4961			164.980	6.4953	164.955	6.4942	45T	19T	
170	170	6.6929	169.975	6.6919	170.025	6.6939	170	6.6929			169.980	6.6921	169.955	6.6910			
175	175	6.8898	174.975	6.8888	175.025	6.8908	175	6.8898			174.980	6.8890	174.955	6.8879			
180	180	7.0866	179.975	7.0856	180.025	7.0876	180	7.0866			179.980	7.0858	179.955	7.0847			
190	190	7.4803	189.970	7.4791	190.029	7.4814	190	7.4803			189.978	7.4794	189.949	7.4783			
200	200	7.8740	199.970	7.8728	200.029	7.8751	200	7.8740			199.978	7.8731	199.949	7.8720			
205	205	8.0709	204.970	8.0697	205.029	8.0720	205	8.0709			204.978	8.0700	204.949	8.0689			
210	210	8.2677	209.970	8.2665	210.029	8.2688	210	8.2677			209.978	8.2668	209.949	8.2657			
215	215	8.4646	214.970	8.4634	215.029	8.4657	215	8.4646	59L 0	23L 0	214.978	8.4637	214.949	8.4626	8L	3L	
220	220	8.6614	219.970	8.6602	220.029	8.6625	220	8.6614			219.978	8.6605	219.949	8.6594	51T	20T	
225	225	8.8583	224.970	8.8571	225.029	8.8594	225	8.8583			224.978	8.8574	224.949	8.8563			
230	230	9.0551	229.970	9.0539	230.029	9.0562	230	9.0551			229.978	9.0542	229.949	9.0531			
235	235	9.2520	234.970	9.2508	235.029	9.2531	235	9.2520			234.978	9.2511	234.949	9.2500			
240	240	9.4488	239.970	9.4476	240.029	9.4499	240	9.4488			239.978	9.4479	239.949	9.4468			
250	250	9.8425	249.970	9.8413	250.029	9.8436	250	9.8425			249.978	9.8416	249.949	9.8405			
260	260	10.2362	259.965	10.2348	260.032	10.2375	260	10.2362			259.975	10.2352	259.943	10.2340			
265	265	10.4331	264.965	10.4317	265.032	10.4344	265	10.4331			264.975	10.4321	264.943	10.4309			
270	270	10.6299	269.965	10.6285	270.032	10.6312	270	10.6299			269.975	10.6289	269.943	10.6277			
280	280	11.0236	279.965	11.0222	280.032	11.0249	280	11.0236	67L 0	27L 0	279.975	11.0226	279.943	11.0214	10L	4L	
290	290	11.4173	289.965	11.4159	290.032	11.4186	290	11.4173			289.975	11.4163	289.943	11.4151	57T	22T	
300	300	11.8110	299.965	11.8096	300.032	11.8123	300	11.8110			299.975	11.8100	299.943	11.8088			
310	310	12.2047	309.965	12.2033	310.032	12.2060	310	12.2047			309.975	12.2037	309.943	12.2025			
320	320	12.5984	319.960	12.5968	320.036	12.5998	320	12.5984			319.974	12.5974	319.939	12.5960			
340	340	13.3858	339.960	13.3842	340.036	13.3872	340	13.3858			339.974	13.3848	339.939	13.3834			
350	350	13.7795	349.960	13.7779	350.036	13.7809	350	13.7795			349.974	13.7785	349.939	13.7771			
360	360	14.1732	359.960	14.1716	360.036	14.1746	360	14.1732	76L 0	30L 0	359.974	14.1722	359.939	14.1708	14L	6L	
370	370	14.5669	369.960	14.5653	370.036	14.5683	370	14.5669			369.974	14.5659	369.939	14.5645	61T	24T	
380	380	14.9606	379.960	14.9590	380.036	14.9620	380	14.9606			379.974	14.9596	379.939	14.9582			
390	390	15.3543	389.960	15.3527	390.036	15.3557	390	15.3543			389.974	15.3533	389.939	15.3519			
400	400	15.7480	399.960	15.7464	400.036	15.7494	400	15.7480			399.974	15.7470	399.939	15.7456			
410	410	16.1417	409.955	16.1399	410.040	16.1433	410	16.1417			409.973	16.1406	409.933	16.1391			
420	420	16.5354	419.955	16.5336	420.040	16.5370	420	16.5354			419.973	16.5343	419.933	16.5328			
430	430	16.9291	429.955	16.9273	430.040	16.9307	430	16.9291			429.973	16.9280	429.933	16.9265			
440	440	17.3228	439.955	17.3210	44												

## General Recommended Housing Bore Limits for Inch-Size Bearings— ISO H6 and N6

mm	Bearing Outside Diameter				Housing Stationary						Housing Rotating					
	Max		Min		Housing Bore (H6)				Fit		Housing Bore (N6)				Fit	
					Max		Min		.001 mm	.0001 in	Max		Min		.001 mm	.0001 in
	mm	in	mm	in	mm	in	mm	in			mm	in	mm	in		
R2	9.525	<b>0.3750</b>	9.517	<b>0.3747</b>	9.536	<b>0.3754</b>	9.525	<b>0.3750</b>	19L	7L	9.515	<b>0.3746</b>	9.505	<b>0.3742</b>		
R2A	12.700	<b>0.5000</b>	12.692	<b>0.4997</b>	12.711	<b>0.5004</b>	12.700	<b>0.5000</b>			12.690	<b>0.4996</b>	12.680	<b>0.4992</b>	2T	1T
R3	12.700	<b>0.5000</b>	12.692	<b>0.4997</b>	12.711	<b>0.5004</b>	12.700	<b>0.5000</b>	0	0	12.690	<b>0.4996</b>	12.680	<b>0.4992</b>	20T	8T
R4	15.875	<b>0.6250</b>	15.867	<b>0.6247</b>	15.886	<b>0.6254</b>	15.875	<b>0.6250</b>			15.865	<b>0.6246</b>	15.855	<b>0.6242</b>		
R4A	19.050	<b>0.7500</b>	19.041	<b>0.7496</b>	19.063	<b>0.7505</b>	19.050	<b>0.7500</b>	22L	9L	19.039	<b>0.7496</b>	19.026	<b>0.7491</b>	2T	0
R6	22.225	<b>0.8750</b>	22.216	<b>0.8746</b>	22.238	<b>0.8755</b>	22.225	<b>0.8750</b>	0	0	22.214	<b>0.8746</b>	22.201	<b>0.8741</b>	24T	9T
R8	28.575	<b>1.1250</b>	28.566	<b>1.1246</b>	28.588	<b>1.1255</b>	28.575	<b>1.1250</b>			28.564	<b>1.1246</b>	28.551	<b>1.1241</b>		
R10	34.925	<b>1.3750</b>	34.914	<b>1.3745</b>	34.941	<b>1.3756</b>	34.925	<b>1.3750</b>	27L	11L	34.913	<b>1.3744</b>	34.897	<b>1.3739</b>	1T	1T
R12	41.275	<b>1.6250</b>	41.264	<b>1.6245</b>	41.291	<b>1.6256</b>	41.275	<b>1.6250</b>	0	0	41.263	<b>1.6244</b>	41.247	<b>1.6239</b>	28T	11T
R14	47.625	<b>1.8750</b>	47.614	<b>1.8745</b>	47.641	<b>1.8756</b>	47.625	<b>1.8750</b>			47.613	<b>1.8744</b>	47.597	<b>1.8739</b>		
R16	50.800	<b>2.0000</b>	50.787	<b>1.9995</b>	50.819	<b>2.0007</b>	50.800	<b>2.0000</b>			50.786	<b>1.9994</b>	50.767	<b>1.9987</b>		
R18	53.975	<b>2.1250</b>	53.962	<b>2.1245</b>	53.994	<b>2.1257</b>	53.975	<b>2.1250</b>			53.961	<b>2.1244</b>	53.942	<b>2.1237</b>		
R20	57.150	<b>2.2500</b>	57.137	<b>2.2495</b>	57.169	<b>2.2507</b>	57.150	<b>2.2500</b>	32L	12L	57.136	<b>2.2494</b>	57.117	<b>2.2487</b>	1T	1T
R24	66.675	<b>2.6250</b>	66.662	<b>2.6245</b>	66.694	<b>2.6257</b>	66.675	<b>2.6250</b>	0	0	66.661	<b>2.6244</b>	66.642	<b>2.6237</b>	33T	13T
XLS1 <sup>3</sup> / <sub>8</sub>	65.088	<b>2.5625</b>	65.151	<b>2.5620</b>	65.183	<b>2.5632</b>	65.088	<b>2.5625</b>			65.150	<b>2.5619</b>	65.055	<b>2.5612</b>		
XLS1 <sup>1</sup> / <sub>2</sub>	68.263	<b>2.6875</b>	68.250	<b>2.6870</b>	68.282	<b>2.6882</b>	68.263	<b>2.6875</b>			68.249	<b>2.6869</b>	68.230	<b>2.6862</b>		
XLS1 <sup>3</sup> / <sub>4</sub>	73.025	<b>2.8750</b>	73.012	<b>2.8745</b>	73.044	<b>2.8757</b>	73.025	<b>2.8750</b>			73.011	<b>2.8744</b>	72.992	<b>2.8737</b>		
XLS1 <sup>7</sup> / <sub>8</sub>	76.200	<b>3.0000</b>	76.187	<b>2.9995</b>	76.219	<b>3.0007</b>	76.200	<b>3.0000</b>			76.186	<b>2.9994</b>	76.167	<b>2.9987</b>		
XLS1 <sup>1</sup> / <sub>8</sub>	80.963	<b>3.1875</b>	80.948	<b>3.1869</b>	80.985	<b>3.1884</b>	80.963	<b>3.1875</b>			80.947	<b>3.1869</b>	80.925	<b>3.1860</b>		
XLS2	84.138	<b>3.3125</b>	84.123	<b>3.3119</b>	84.160	<b>3.3134</b>	84.138	<b>3.3125</b>			84.122	<b>3.3119</b>	84.100	<b>3.3110</b>		
XLS2 <sup>1</sup> / <sub>8</sub>	87.313	<b>3.4375</b>	87.298	<b>3.4369</b>	87.335	<b>3.4384</b>	87.313	<b>3.4375</b>	37L	15L	87.297	<b>3.4369</b>	87.275	<b>3.4360</b>	1T	0
XLS2 <sup>1</sup> / <sub>4</sub>	90.488	<b>3.5625</b>	90.473	<b>3.5619</b>	90.510	<b>3.5634</b>	90.488	<b>3.5625</b>	0	0	90.472	<b>3.5619</b>	90.450	<b>3.5610</b>	38T	15T
XLS2 <sup>1</sup> / <sub>2</sub>	98.425	<b>3.8750</b>	98.410	<b>3.8744</b>	98.447	<b>3.8759</b>	98.425	<b>3.8750</b>			98.409	<b>3.8744</b>	98.387	<b>3.8735</b>		
XLS2 <sup>3</sup> / <sub>8</sub>	104.775	<b>4.1250</b>	104.760	<b>4.1244</b>	104.797	<b>4.1259</b>	104.775	<b>4.1250</b>			104.759	<b>4.1244</b>	104.737	<b>4.1235</b>		
XLS2 <sup>1</sup> / <sub>2</sub>	104.775	<b>4.1250</b>	104.760	<b>4.1244</b>	104.797	<b>4.1259</b>	104.775	<b>4.1250</b>			104.759	<b>4.1244</b>	104.737	<b>4.1235</b>		
XLS3	114.300	<b>4.5000</b>	114.285	<b>4.4994</b>	114.322	<b>4.5009</b>	114.300	<b>4.5000</b>			114.284	<b>4.4994</b>	114.262	<b>4.4985</b>		
XLS3 <sup>1</sup> / <sub>4</sub>	120.650	<b>4.7500</b>	120.632	<b>4.7493</b>	120.675	<b>4.7510</b>	120.650	<b>4.7500</b>	43L	17L	120.630	<b>4.7492</b>	120.605	<b>4.7482</b>	2T	1T
XLS3 <sup>1</sup> / <sub>2</sub>	127.000	<b>5.0000</b>	126.982	<b>4.9993</b>	126.995	<b>5.0010</b>	127.000	<b>5.0000</b>	0	0	126.980	<b>4.9992</b>	126.955	<b>4.9982</b>	45T	18T
XLS3 <sup>3</sup> / <sub>4</sub>	133.350	<b>5.2500</b>	133.332	<b>5.2493</b>	133.375	<b>5.2510</b>	133.350	<b>5.2500</b>			133.330	<b>5.2492</b>	133.305	<b>5.2482</b>		
XLS4 <sup>1</sup> / <sub>4</sub>	152.400	<b>6.0000</b>	152.375	<b>5.9990</b>	152.425	<b>6.0010</b>	152.400	<b>6.0000</b>			152.380	<b>5.9992</b>	152.355	<b>5.9981</b>		
XLS4 <sup>1</sup> / <sub>2</sub>	158.750	<b>6.2500</b>	158.725	<b>6.2490</b>	158.775	<b>6.2510</b>	158.750	<b>6.2500</b>	50L	20L	158.730	<b>6.2492</b>	158.705	<b>6.2481</b>	5L	2L
XLS4 <sup>3</sup> / <sub>4</sub>	165.100	<b>6.5000</b>	165.075	<b>6.4990</b>	165.125	<b>6.5010</b>	165.100	<b>6.5000</b>	0	0	165.080	<b>6.4992</b>	165.055	<b>6.4981</b>	45T	18T
XLS5	177.800	<b>7.0000</b>	177.775	<b>6.9990</b>	177.825	<b>7.0010</b>	177.800	<b>7.0000</b>			177.780	<b>6.9992</b>	177.755	<b>6.9981</b>		
XLS5 <sup>1</sup> / <sub>2</sub>	190.500	<b>7.5000</b>	190.470	<b>7.4988</b>	190.529	<b>7.5011</b>	190.500	<b>7.5000</b>			190.478	<b>7.4991</b>	190.449	<b>7.4980</b>		
XLS6	203.200	<b>8.0000</b>	203.170	<b>7.9988</b>	203.229	<b>8.0011</b>	203.200	<b>8.0000</b>			203.178	<b>7.9991</b>	203.149	<b>7.9980</b>		
XLS6 <sup>1</sup> / <sub>4</sub>	215.900	<b>8.5000</b>	215.870	<b>8.4988</b>	215.929	<b>8.5011</b>	215.900	<b>8.5000</b>	59L	23L	215.878	<b>8.4991</b>	215.849	<b>8.4980</b>	8L	3L
XLS6 <sup>1</sup> / <sub>2</sub>	222.250	<b>8.7500</b>	222.220	<b>8.7488</b>	222.279	<b>8.7511</b>	222.250	<b>8.7500</b>	0	0	222.228	<b>8.7491</b>	222.199	<b>8.7480</b>	51T	20T
XLS7	241.300	<b>9.5000</b>	241.270	<b>9.4988</b>	241.329	<b>9.5011</b>	241.300	<b>9.5000</b>			241.278	<b>9.4991</b>	241.249	<b>9.4980</b>		
XLS7 <sup>1</sup> / <sub>4</sub>	247.650	<b>9.7500</b>	247.620	<b>9.7488</b>	247.679	<b>9.7511</b>	247.650	<b>9.7500</b>			247.628	<b>9.7491</b>	247.599	<b>9.7480</b>		
XLS7 <sup>3</sup> / <sub>4</sub>	266.700	<b>10.5000</b>	266.665	<b>10.4986</b>	266.732	<b>10.5013</b>	266.700	<b>10.5000</b>			266.675	<b>10.4990</b>	266.643	<b>10.4978</b>		
XLS8	273.051	<b>10.7500</b>	273.016	<b>10.7486</b>	273.083	<b>10.7513</b>	273.051	<b>10.7500</b>	67L	27L	273.026	<b>10.7490</b>	272.994	<b>10.7478</b>	10L	4L
XLS8 <sup>1</sup> / <sub>4</sub>	279.401	<b>11.0000</b>	279.366	<b>10.9986</b>	279.433	<b>11.0013</b>	279.401	<b>11.0000</b>	0	0	279.376	<b>10.9990</b>	279.344	<b>10.9978</b>	57T	22T
XLS8 <sup>1</sup> / <sub>2</sub>	292.101	<b>11.5000</b>	292.066	<b>11.4986</b>	292.133	<b>11.5013</b>	292.101	<b>11.5000</b>			292.076	<b>11.4990</b>	292.044	<b>11.4978</b>		
XLS9	304.801	<b>12.0000</b>	304.766	<b>11.9986</b>	304.833	<b>12.0013</b>	304.801	<b>12.0000</b>			304.776	<b>11.9990</b>	304.744	<b>11.9978</b>		
XLS10	336.551	<b>13.2500</b>	336.514	<b>13.2484</b>	336.587	<b>13.2514</b>	336.551	<b>13.2500</b>	76L	30L	336.525	<b>13.2490</b>	336.489	<b>13.2476</b>	14L	6L
									0	0					62T	24T

For aluminum or other soft metal housings make bore limits same as bearing O.D. limits.

General Recommended Shaft Limits for Metric Bearings—ISO k5 and g6

Bearing Bore Diameter				Shaft Rotating						Shaft Stationary						
mm	Max		Min		Shaft Diameter (k5)				Fit		Shaft Diameter (g6)				Fit	
	mm	in	mm	in	Max		Min		.001 mm	.0001 in	Max		Min		.001 mm	.0001 in
					mm	in	mm	in			mm	in	mm	in		
4	4	0.1575	3.993	0.1572	4.006	0.1577	4.000	0.1575	0	0	3.996	0.1573	3.988	0.1570	12L	5L
5	5	0.1969	4.993	0.1966	5.006	0.1971	5.000	0.1969	13T	5T	4.996	0.1967	4.988	0.1964	3T	1T
6	6	0.2362	5.993	0.2359	6.006	0.2364	6.000	0.2362			5.996	0.2360	5.988	0.2357		
7	7	0.2756	6.993	0.2753	7.007	0.2759	7.000	0.2756			6.995	0.2754	6.986	0.2750		
8	8	0.3150	7.993	0.3147	8.007	0.3153	8.000	0.3150	0	0	7.995	0.3148	7.986	0.3144	14L	6L
9	9	0.3543	8.993	0.3540	9.007	0.3546	9.000	0.3543	14T	6T	8.995	0.3541	8.986	0.3537	2T	1T
10	10	0.3937	9.993	0.3934	10.007	0.3940	10.000	0.3937			9.995	0.3935	9.986	0.3931		
12	12	0.4724	11.993	0.4721	12.009	0.4728	12.000	0.4724	0	0	11.994	0.4722	11.983	0.4717	17L	7L
15	15	0.5906	14.993	0.5903	15.009	0.5910	15.000	0.5906	16T	7T	14.994	0.5904	14.983	0.5899	1T	1T
17	17	0.6693	16.993	0.6690	17.009	0.6697	17.000	0.6693			16.994	0.6691	16.983	0.6686		
20	20	0.7874	19.992	0.7871	20.011	0.7878	20.002	0.7875	2T	1T	19.993	0.7871	19.980	0.7866	20L	8L
25	25	0.9843	24.992	0.9840	25.011	0.9847	25.002	0.9844	19T	7T	24.993	0.9840	24.980	0.9835	1T	0
30	30	1.1811	29.992	1.1808	30.011	1.1815	30.002	1.1812			29.993	1.1808	29.980	1.1803		
35	35	1.3780	34.990	1.3776	35.013	1.3785	35.002	1.3781			34.991	1.3776	34.975	1.3770		
40	40	1.5748	39.990	1.5744	40.013	1.5753	40.002	1.5749	2T	1T	39.991	1.5744	39.975	1.5738	25L	10L
45	45	1.7717	44.990	1.7713	45.013	1.7722	45.002	1.7718	23T	9T	44.991	1.7713	44.975	1.7707	1T	0
50	50	1.9685	49.990	1.9681	50.013	1.9690	50.002	1.9686			49.991	1.9681	49.975	1.9675		
55	55	2.1654	54.988	2.1649	55.015	2.1660	55.002	2.1655			54.990	2.1650	54.971	2.1643		
60	60	2.3622	59.988	2.3617	60.015	2.3628	60.002	2.3623			59.990	2.3618	59.971	2.3611		
65	65	2.5591	64.988	2.5586	65.015	2.5597	65.002	2.5592	2T	1T	64.990	2.5587	64.971	2.5580	29L	11L
70	70	2.7559	69.988	2.7554	70.015	2.7565	70.002	2.7560	27T	11T	69.990	2.7555	69.971	2.7548	2T	1T
75	75	2.9528	74.988	2.9523	75.015	2.9534	75.002	2.9529			74.990	2.9524	74.971	2.9517		
80	80	3.1496	79.988	3.1491	80.015	3.1502	80.002	3.1497			79.990	3.1492	79.971	3.1485		
85	85	3.3465	84.985	3.3459	85.018	3.3472	85.003	3.3466			84.988	3.3460	84.966	3.3452		
90	90	3.5433	89.985	3.5427	90.018	3.5440	90.003	3.5434			89.988	3.5428	89.966	3.5420		
95	95	3.7402	94.985	3.7396	95.018	3.7409	95.003	3.7403	3T	1T	94.988	3.7397	94.966	3.7389	34L	13L
100	100	3.9370	99.985	3.9364	100.018	3.9377	100.003	3.9371	33T	13T	99.988	3.9365	99.966	3.9357	3T	1T
105	105	4.1339	104.985	4.1333	105.018	4.1346	105.003	4.1340			104.988	4.1334	104.966	4.1326		
110	110	4.3307	109.985	4.3301	110.018	4.3314	110.003	4.3308			109.988	4.3302	109.966	4.3294		
115	115	4.5276	114.985	4.5270	115.018	4.5283	115.003	4.5277			114.988	4.5271	114.966	4.5263		
120	120	4.7244	119.985	4.7238	120.018	4.7251	120.003	4.7245			119.988	4.7239	119.966	4.7231		
125	125	4.9213	124.982	4.9206	125.021	4.9221	125.003	4.9214			124.986	4.9207	124.961	4.9198		
130	130	5.1181	129.982	5.1174	130.021	5.1189	130.003	5.1182			129.986	5.1175	129.961	5.1166		
140	140	5.5118	139.982	5.5111	140.021	5.5126	140.003	5.5119	3T	1T	139.986	5.5112	139.961	5.5103	39L	15L
150	150	5.9055	149.982	5.9048	150.021	5.9063	150.003	5.9056	39T	15T	149.986	5.9049	149.961	5.9040	4T	1T
160	160	6.2992	159.982	6.2985	160.021	6.3000	160.003	6.2993			159.986	6.2986	159.961	6.2977		
170	170	6.6929	169.982	6.6922	170.021	6.6937	170.003	6.6930			169.986	6.6923	169.961	6.6914		
180	180	7.0866	179.982	7.0859	180.021	7.0874	180.003	7.0867			179.986	7.0860	179.961	7.0851		
190	190	7.4803	189.978	7.4794	190.024	7.4812	190.004	7.4805			189.985	7.4797	189.956	7.4786		
200	200	7.8740	199.978	7.8731	200.024	7.8749	200.004	7.8742			199.985	7.8734	199.956	7.8723		
210	210	8.2677	209.978	8.2668	210.024	8.2684	210.004	8.2679	4T	2T	209.985	8.2671	209.956	8.2660		
220	220	8.6614	219.978	8.6605	220.024	8.6623	220.004	8.6616			219.985	8.6608	219.956	8.6597	44L	17L
230	230	9.0551	229.978	9.0542	230.024	9.0560	230.004	9.0553	46T	18T	229.985	9.0545	229.956	9.0534	7T	3T
240	240	9.4488	239.978	9.4479	240.024	9.4497	240.004	9.4490			239.985	9.4482	239.956	9.4471		
250	250	9.8425	249.978	9.8416	250.024	9.8434	250.004	9.8427			249.985	9.8419	249.956	9.8408		
260	260	10.2362	259.975	10.2352	260.027	10.2373	260.004	10.2364	4T	2T	259.983	10.2355	259.951	10.2343	49L	19L
280	280	11.0236	279.975	11.0226	280.027	11.0247	280.004	11.0238	52T	21T	279.983	11.0229	279.951	11.0217	8T	3T
300	300	11.8110	299.975	11.8100	300.027	11.8121	300.004	11.8112			299.983	11.8103	299.951	11.8091		
320	320	12.5984	319.970	12.5972	320.029	12.5995	320.004	12.5986	4T 59T	2T 23T	319.982	12.5977	319.946	12.5963	54L 12T	21L 5T

## General Recommended Shaft Limits for Inch-Size Bearings—ISO k5 and g6

mm	Bearing Bore Diameter				Shaft Rotating						Shaft Stationary					
	Max		Min		Shaft Diameter (k5)				Fit		Shaft Diameter (g6)				Fit	
					Max		Min				Max		Min			
	mm	in	mm	in	mm	in	mm	in	.001 mm	.0001 in	mm	in	mm	in	.001 mm	.0001 in
R2	3.175	<b>0.1250</b>	3.168	<b>0.1247</b>	3.181	<b>0.1252</b>	3.175	<b>0.1250</b>	0	<b>0</b>	3.171	<b>0.1248</b>	3.163	<b>0.1245</b>	12L	<b>5L</b>
R2A	3.175	<b>0.1250</b>	3.168	<b>0.1247</b>	3.181	<b>0.1252</b>	3.175	<b>0.1250</b>	13T	<b>5T</b>	3.171	<b>0.1248</b>	3.163	<b>0.1245</b>	3T	<b>1T</b>
R3	4.763	<b>0.1875</b>	4.756	<b>0.1872</b>	4.769	<b>0.1877</b>	4.768	<b>0.1875</b>			4.759	<b>0.1873</b>	4.751	<b>0.1870</b>		
R4	6.350	<b>0.2500</b>	6.343	<b>0.2497</b>	6.357	<b>0.2503</b>	6.350	<b>0.2500</b>	0	<b>0</b>	6.345	<b>0.2498</b>	6.336	<b>0.2494</b>	14L	<b>6L</b>
R4A	6.350	<b>0.2500</b>	6.343	<b>0.2497</b>	6.357	<b>0.2503</b>	6.350	<b>0.2500</b>	14T	<b>6T</b>	6.345	<b>0.2498</b>	6.336	<b>0.2494</b>	2T	<b>1T</b>
R6	9.525	<b>0.3750</b>	9.518	<b>0.3747</b>	9.532	<b>0.3753</b>	9.525	<b>0.3750</b>			9.520	<b>0.3748</b>	9.511	<b>0.3744</b>		
R8	12.700	<b>0.5000</b>	12.693	<b>0.4997</b>	12.709	<b>0.5004</b>	12.700	<b>0.5000</b>	0	<b>0</b>	12.694	<b>0.4998</b>	12.683	<b>0.4993</b>	17L	<b>7L</b>
R10	15.875	<b>0.6250</b>	15.868	<b>0.6247</b>	15.884	<b>0.6254</b>	15.875	<b>0.6250</b>	16T	<b>7T</b>	15.869	<b>0.6248</b>	15.858	<b>0.6243</b>	1T	<b>1T</b>
R12	19.050	<b>0.7500</b>	19.042	<b>0.7497</b>	19.061	<b>0.7504</b>	19.052	<b>0.7501</b>			19.043	<b>0.7497</b>	19.030	<b>0.7492</b>		
R14	22.225	<b>0.8750</b>	22.217	<b>0.8747</b>	22.236	<b>0.8754</b>	22.227	<b>0.8751</b>	2T	<b>1T</b>	22.218	<b>0.8747</b>	22.205	<b>0.8742</b>	20L	<b>8L</b>
R16	25.400	<b>1.0000</b>	25.392	<b>0.9997</b>	25.411	<b>1.0004</b>	25.402	<b>1.0001</b>	19T	<b>7T</b>	25.393	<b>0.9997</b>	25.380	<b>0.9992</b>	1T	<b>0</b>
R18	28.575	<b>1.1250</b>	28.567	<b>1.1247</b>	28.586	<b>1.1254</b>	28.577	<b>1.1251</b>			28.568	<b>1.1247</b>	28.555	<b>1.1242</b>		
R20	31.750	<b>1.2500</b>	31.740	<b>1.2496</b>	31.763	<b>1.2505</b>	31.752	<b>1.2501</b>			31.741	<b>1.2496</b>	31.725	<b>1.2490</b>		
R24	38.100	<b>1.5000</b>	38.090	<b>1.4996</b>	38.113	<b>1.5005</b>	38.102	<b>1.5001</b>			38.091	<b>1.4996</b>	38.075	<b>1.4990</b>		
XLS1 <sup>3</sup> / <sub>8</sub>	34.925	<b>1.3750</b>	34.915	<b>1.3746</b>	34.938	<b>1.3755</b>	34.927	<b>1.3751</b>	2T	<b>1T</b>	34.916	<b>1.3746</b>	34.900	<b>1.3740</b>	25L	<b>10L</b>
XLS1 <sup>1</sup> / <sub>2</sub>	38.100	<b>1.5000</b>	38.090	<b>1.4996</b>	38.113	<b>1.5005</b>	38.102	<b>1.5001</b>	23T	<b>9T</b>	38.091	<b>1.4996</b>	38.075	<b>1.4990</b>	1T	<b>0</b>
XLS1 <sup>3</sup> / <sub>4</sub>	41.275	<b>1.6250</b>	41.265	<b>1.6246</b>	41.288	<b>1.6255</b>	41.277	<b>1.6251</b>			41.266	<b>1.6246</b>	41.250	<b>1.6240</b>		
XLS1 <sup>3</sup> / <sub>8</sub>	44.450	<b>1.7500</b>	44.440	<b>1.7496</b>	44.463	<b>1.7505</b>	44.452	<b>1.7501</b>			44.441	<b>1.7496</b>	44.425	<b>1.7490</b>		
XLS1 <sup>1</sup> / <sub>4</sub>	47.625	<b>1.8750</b>	47.615	<b>1.8746</b>	47.638	<b>1.8755</b>	47.627	<b>1.8751</b>			47.616	<b>1.8746</b>	47.600	<b>1.8740</b>		
XLS2	50.800	<b>2.0000</b>	50.788	<b>1.9995</b>	50.815	<b>2.0006</b>	50.802	<b>2.0001</b>			50.790	<b>1.9996</b>	50.771	<b>1.9989</b>		
XLS2 <sup>1</sup> / <sub>2</sub>	53.975	<b>2.1250</b>	53.963	<b>2.1245</b>	53.990	<b>2.1256</b>	53.977	<b>2.1251</b>			53.965	<b>2.1246</b>	53.946	<b>2.1239</b>		
XLS2 <sup>3</sup> / <sub>4</sub>	57.150	<b>2.2500</b>	57.138	<b>2.2495</b>	57.165	<b>2.2506</b>	57.152	<b>2.2501</b>	2T	<b>1T</b>	57.140	<b>2.2496</b>	57.121	<b>2.2489</b>	29L	<b>11L</b>
XLS2 <sup>1</sup> / <sub>2</sub>	63.500	<b>2.5000</b>	63.488	<b>2.4995</b>	63.515	<b>2.5006</b>	63.502	<b>2.5001</b>	27T	<b>11T</b>	63.490	<b>2.4996</b>	63.471	<b>2.4989</b>	2T	<b>1T</b>
XLS2 <sup>3</sup> / <sub>4</sub>	66.675	<b>2.6250</b>	66.663	<b>2.6245</b>	66.690	<b>2.6256</b>	66.677	<b>2.6251</b>			66.665	<b>2.6246</b>	66.646	<b>2.6239</b>		
XLS2 <sup>1</sup> / <sub>4</sub>	69.850	<b>2.7500</b>	69.838	<b>2.7495</b>	69.865	<b>2.7506</b>	69.852	<b>2.7501</b>			69.840	<b>2.7496</b>	69.821	<b>2.7489</b>		
XLS3	76.200	<b>3.0000</b>	76.188	<b>2.9995</b>	76.215	<b>3.0006</b>	76.202	<b>3.0001</b>			76.190	<b>2.9996</b>	76.121	<b>2.9989</b>		
XLS3 <sup>3</sup> / <sub>4</sub>	82.550	<b>3.2500</b>	82.538	<b>3.2494</b>	82.568	<b>3.2507</b>	82.553	<b>3.2501</b>	3T	<b>1T</b>	82.538	<b>3.2495</b>	82.516	<b>3.2487</b>		
XLS3 <sup>1</sup> / <sub>2</sub>	88.900	<b>3.5000</b>	88.885	<b>3.4994</b>	88.918	<b>3.5007</b>	88.903	<b>3.5001</b>	33T	<b>13T</b>	88.888	<b>3.4995</b>	88.866	<b>3.4987</b>	34L	<b>13L</b>
XLS3 <sup>3</sup> / <sub>4</sub>	95.250	<b>3.7500</b>	95.235	<b>3.7494</b>	95.268	<b>3.7507</b>	95.253	<b>3.7501</b>			95.238	<b>3.7495</b>	95.216	<b>3.7487</b>	3T	<b>1T</b>
XLS4 <sup>1</sup> / <sub>4</sub>	107.950	<b>4.2500</b>	107.935	<b>4.2494</b>	107.968	<b>4.2507</b>	107.953	<b>4.2501</b>			107.938	<b>4.2495</b>	107.916	<b>4.2487</b>		
XLS4 <sup>1</sup> / <sub>2</sub>	114.300	<b>4.5000</b>	114.285	<b>4.4994</b>	114.318	<b>4.5007</b>	114.303	<b>4.5001</b>			114.288	<b>4.4995</b>	114.266	<b>4.4987</b>		
XLS4 <sup>3</sup> / <sub>4</sub>	120.650	<b>4.7500</b>	120.632	<b>4.7493</b>	120.671	<b>4.7508</b>	120.653	<b>4.7501</b>			120.636	<b>4.7494</b>	120.611	<b>4.7485</b>		
XLS5	127.000	<b>5.0000</b>	126.982	<b>4.9993</b>	127.021	<b>5.0008</b>	127.003	<b>5.0001</b>			126.986	<b>4.9994</b>	126.961	<b>4.9985</b>		
XLS5 <sup>1</sup> / <sub>2</sub>	139.700	<b>5.5000</b>	139.682	<b>5.4993</b>	139.721	<b>5.5008</b>	139.703	<b>5.5001</b>	3T	<b>1T</b>	139.686	<b>5.4994</b>	139.661	<b>5.4985</b>	39L	<b>15L</b>
XLS6	152.400	<b>6.0000</b>	152.382	<b>5.9993</b>	152.421	<b>6.0008</b>	152.403	<b>6.0001</b>	39T	<b>15T</b>	152.386	<b>5.9994</b>	152.361	<b>5.9985</b>	4T	<b>1T</b>
XLS6 <sup>1</sup> / <sub>2</sub>	158.750	<b>6.2500</b>	158.732	<b>6.2493</b>	158.771	<b>6.2508</b>	158.753	<b>6.2501</b>			158.736	<b>6.2494</b>	158.711	<b>6.2485</b>		
XLS6 <sup>3</sup> / <sub>4</sub>	165.100	<b>6.5000</b>	165.082	<b>6.4993</b>	165.121	<b>6.5008</b>	165.103	<b>6.5001</b>			165.086	<b>6.4994</b>	165.061	<b>6.4985</b>		
XLS7	177.800	<b>7.0000</b>	177.782	<b>6.9993</b>	177.821	<b>7.0008</b>	177.803	<b>7.0001</b>			177.786	<b>6.9994</b>	177.761	<b>6.9985</b>		
XLS7 <sup>1</sup> / <sub>4</sub>	184.150	<b>7.2500</b>	184.128	<b>7.2491</b>	184.174	<b>7.2509</b>	184.154	<b>7.2502</b>			184.135	<b>7.2494</b>	184.106	<b>7.2483</b>		
XLS7 <sup>3</sup> / <sub>4</sub>	196.850	<b>7.7500</b>	196.828	<b>7.7491</b>	196.874	<b>7.7509</b>	196.854	<b>7.7502</b>			196.835	<b>7.7494</b>	196.806	<b>7.7483</b>		
XLS8	203.200	<b>8.0000</b>	203.178	<b>7.9991</b>	203.224	<b>8.0009</b>	203.204	<b>8.0002</b>	4T	<b>2T</b>	203.185	<b>7.9994</b>	203.156	<b>7.9983</b>	44L	<b>17L</b>
XLS8 <sup>1</sup> / <sub>4</sub>	209.950	<b>8.2500</b>	209.928	<b>8.2491</b>	209.974	<b>8.2509</b>	209.954	<b>8.2502</b>	46T	<b>18T</b>	209.935	<b>8.2494</b>	209.906	<b>8.2483</b>	7T	<b>3T</b>
XLS8 <sup>1</sup> / <sub>2</sub>	215.900	<b>8.5000</b>	215.878	<b>8.4991</b>	215.924	<b>8.5009</b>	215.904	<b>8.5002</b>			215.885	<b>8.4994</b>	215.856	<b>8.4983</b>		
XLS9	228.600	<b>9.0000</b>	228.578	<b>8.9991</b>	228.624	<b>9.0009</b>	228.604	<b>9.0002</b>			228.585	<b>8.9994</b>	228.556	<b>8.9983</b>		
XLS10	254.000	<b>10.0000</b>	253.975	<b>9.9990</b>	254.027	<b>10.0011</b>	254.004	<b>10.0002</b>	4T 52T	<b>2T 21T</b>	253.983	<b>9.9993</b>	253.951	<b>9.9981</b>	49L 8T	<b>19L 3T</b>

General Recommended Housing Bore Limits for Metric Bearings—ISO H6 and N6

Bearing Outside Diameter				Housing Stationary							Housing Rotating						
mm		Max		Min		Housing Bore (H6)				Fit		Housing Bore (N6)				Fit	
						Max		Min				Max		Min			
		mm	in	mm	in	mm	in	mm	in	.001 mm	.0001 in	mm	in	mm	in	.001 mm	.0001 in
16	16	0.6299	15.993	0.6296	16.011	0.6303	16	0.6299	18L	7L	15.993	0.6295	15.980	0.6291	0	1T	
19	19	0.7480	18.992	0.7477	19.013	0.7485	19	0.7480			18.989	0.7476	18.976	0.7471	20T	8T	
21	21	0.8268	20.992	0.8265	21.013	0.8273	21	0.8268			20.989	0.8264	20.976	0.8259			
22	22	0.8661	21.992	0.8658	22.013	0.8666	22	0.8661			21.989	0.8657	21.976	0.8652			
24	24	0.9449	23.992	0.9446	24.013	0.9454	24	0.9449	21L	8L	23.989	0.9445	23.976	0.9440	3T	1T	
26	26	1.0236	25.992	1.0233	26.013	1.0241	26	1.0236	0	0	25.989	1.0232	25.976	1.0227	24T	9T	
28	28	1.1024	27.992	1.1021	28.013	1.1029	28	1.1024			27.989	1.1020	27.976	1.1015			
30	30	1.1811	29.992	1.1808	30.013	1.1816	30	1.1811			29.989	1.1807	29.976	1.1802			
32	32	1.2598	31.991	1.2594	32.016	1.2604	32	1.2598			31.988	1.2593	31.972	1.2587			
35	35	1.3780	34.991	1.3776	35.016	1.3786	35	1.3780			34.988	1.3775	34.972	1.3769			
37	37	1.4567	36.991	1.4563	37.016	1.4573	37	1.4567	25L	10L	36.988	1.4562	36.972	1.4556	3T	1T	
40	40	1.5748	39.991	1.5744	40.016	1.5754	40	1.5748	0	0	39.988	1.5743	39.972	1.5737	28T	11T	
42	42	1.6535	41.991	1.6531	42.016	1.6541	42	1.6535			41.988	1.6530	41.972	1.6524			
47	47	1.8504	46.991	1.8500	47.016	1.8510	47	1.8504			46.988	1.8499	46.972	1.8493			
52	52	2.0472	51.989	2.0468	52.019	2.0479	52	2.0472			51.986	2.0466	51.967	2.0459			
55	55	2.1654	54.989	2.1650	55.019	2.1661	55	2.1654			54.986	2.1648	54.967	2.1641			
58	58	2.2835	57.989	2.2831	58.019	2.2842	58	2.2835			57.986	2.2829	57.967	2.2822			
62	62	2.4409	61.989	2.4405	62.019	2.4416	62	2.4409			61.986	2.4403	61.967	2.4396			
65	65	2.5591	64.989	2.5587	65.019	2.5598	65	2.5591	30L	11L	64.986	2.5585	64.967	2.5578	3T	2T	
68	68	2.6772	67.989	2.6768	68.019	2.6779	68	2.6772	0	0	67.886	2.6766	67.967	2.6759	33T	13T	
70	70	2.7559	69.989	2.7555	70.019	2.7566	70	2.7559			69.986	2.7553	69.967	2.7546			
72	72	2.8346	71.989	2.8342	72.019	2.8353	72	2.8346			71.986	2.8340	71.967	2.8333			
75	75	2.9528	74.989	2.9524	75.019	2.9535	75	2.9528			74.986	2.9522	74.967	2.9515			
78	78	3.0709	77.989	3.0705	78.019	3.0716	78	3.0709			77.986	3.0703	77.967	3.0696			
80	80	3.1496	79.989	3.1492	80.019	3.1503	80	3.1496			79.986	3.1490	79.967	3.1483			
85	85	3.3465	84.987	3.3460	85.022	3.3474	85	3.3465			84.984	3.3459	84.962	3.3450			
90	90	3.5433	89.987	3.5428	90.022	3.5442	90	3.5433			89.984	3.5427	89.962	3.5418			
95	95	3.7402	94.987	3.7397	95.022	3.7411	95	3.7402			94.984	3.7396	94.962	3.7387			
100	100	3.9370	99.987	3.9365	100.022	3.9379	100	3.9370	35L	14L	99.984	3.9364	99.962	3.9355	3T	1T	
105	105	4.1339	104.987	4.1334	105.022	4.1348	105	4.1339	0	0	104.984	4.1333	104.962	4.1324	38T	15T	
110	110	4.3307	109.987	4.3302	110.022	4.3316	110	4.3307			109.984	4.3301	109.962	4.3292			
115	115	4.5276	114.987	4.5271	115.022	4.5285	115	4.5276			114.984	4.5270	114.962	4.5261			
120	120	4.7244	119.987	4.7239	120.022	4.7253	120	4.7244			119.984	4.7238	119.962	4.7229			
125	125	4.9213	124.985	4.9207	125.025	4.9223	125	4.9213			124.980	4.9205	124.955	4.9195			
130	130	5.1181	129.985	5.1175	130.025	5.1191	130	5.1181			129.980	5.1173	129.955	5.1163			
135	135	5.3150	134.985	5.3144	135.025	5.3160	135	5.3150	40L	16L	134.980	5.3142	134.955	5.3132	5T	2T	
140	140	5.5118	139.985	5.5112	140.025	5.5128	140	5.5118	0	0	139.980	5.5110	139.955	5.5100	45T	18T	
145	145	5.7087	144.985	5.7081	145.025	5.7097	145	5.7087			144.980	5.7079	144.955	5.7069			
150	150	5.9055	149.985	5.9049	150.025	5.9065	150	5.9055			149.980	5.9047	149.955	5.9037			
160	160	6.2992	159.982	6.2985	160.025	6.3002	160	6.2992			159.980	6.2984	159.955	6.2973			
165	165	6.4961	164.982	6.4954	165.025	6.4971	165	6.4961			164.980	6.4953	164.955	6.4942			
170	170	6.6929	169.982	6.6922	170.025	6.6939	170	6.6929	43L	17L	169.980	6.6921	169.955	6.6910	2T	1T	
175	175	6.8898	174.982	6.8891	175.025	6.8908	175	6.8898	0	0	174.980	6.8890	174.955	6.8879	45T	19T	
180	180	7.0866	179.982	7.0859	180.025	7.0876	180	7.0866			179.980	7.0858	179.955	7.0847			
190	190	7.4803	189.980	7.4795	190.029	7.4814	190	7.4803			189.978	7.4794	189.949	7.4783			
200	200	7.8740	199.980	7.8732	200.029	7.8751	200	7.8740			199.978	7.8731	199.949	7.8720			
205	205	8.0709	204.980	8.0701	205.029	8.0720	205	8.0709			204.978	8.0700	204.949	8.0689			
210	210	8.2677	209.980	8.2669	210.029	8.2688	210	8.2677			209.978	8.2668	209.949	8.2657			
215	215	8.4646	214.980	8.4638	215.029	8.4657	215	8.4646	49L	19L	214.978	8.4637	214.949	8.4626	2T	1T	
220	220	8.6614	219.980	8.6606	220.029	8.6625	220	8.6614	0	0	219.978	8.6605	219.949	8.6594	51T	20T	
225	225	8.8583	224.980	8.8575	225.029	8.8594	225	8.8583			224.978	8.8574	224.949	8.8563			
230	230	9.0551	229.980	9.0543	230.029	9.0562	230	9.0551			229.978	9.0542	229.949	9.0531			
235	235	9.2520	234.980	9.2512	235.029	9.2531	235	9.2520			234.978	9.2511	234.949	9.2500			
240	240	9.4488	239.980	9.4480	240.029	9.4499	240	9.4488			239.978	9.4479	239.949	9.4468			
250	250	9.8425	249.980	9.8417	250.029	9.8436	250	9.8425			249.978	9.8416	249.949	9.8405			
260	260	10.2362	259.975	10.2352	260.032	10.2375	260	10.2362			259.975	10.2352	259.943	10.2340			
265	265	10.4331	264.975	10.4321	265.032	10.4344	265	10.4331			264.975	10.4321	264.943	10.4309			
270	270	10.6299	269.975	10.6289	270.032	10.6312	270	10.6299			269.975	10.6289	269.943	10.6277			
280	280	11.0236	279.975	11.0226	280.032	11.0249	280	11.0236	57L	23L	279.975	11.0226	279.943	11.0214	0	0	
290	290	11.4173	289.975	11.4163	290.032	11.4186	290	11.4173	0	0	289.975	11.4163	289.943	11.4151	57T	22T	
300	300	11.8110	299.975	11.8100	300.032	11.8123	300	11.8110			299.975	11.8100	299.943	11.8088			
310	310	12.2047	309.975	12.2037	310.032	12.2060	310	12.2047			309.975	12.2037	309.943	12.2025			
320	320	12.5984	319.972	12.5973	320.036	12.5998	320	12.5984			319.974	12.5974	319.938	12.5958			
340	340	13.3858	339.972	13.3847	340.036	13.3872	340	13.3858			339.974	13.3848	339.938	13.3832			
350	350	13.7795	349.972	13.7784	350.036	13.7809	350	13.7795	64L	25L	349.974	13.7785	349.938	13.7769	2L	1L	
360	360	14.1732	359.972	14.1721	360.036	14.1746	360	14.1732			359.974	14.1722	359.938	14.1706			
370	370	14.5669	369.972	14.5658	370.036	14.5683	370	14.5669	0	0	369.974	14.5659	369.938	14.5643	62T	26T	
380	380	14.9606	379.972	14.9595	380.036	14.9620	380	14.9606			379.974	14.9596	379.938	14.9580			
390	390	15.3543	389.972	15.3532	390.036	15.3557	390	15.3543			389.974	15.3533	389.938	15.3517			
400	400	15.7480	399.972	15.7469	400.036	15.7494	400	15.7480			399.974	15.7470	399.938	15.7454			
410	410	16.1417	409.967	16.1404	410.040	16.1433	410	16.1417			409.973	16.1406	409.933	16.1391			
420	420	16.5354	419.967	16.5341	420.040	16.5370	420	16.5354			419.973	16.5343	419.933	16.5328			
430	430	16.9291	429.967	16.9278	430.040	16.9307	430	16.9291			429.973	16.9280	429.933	16.9265			
440	440	17.3228	439.967	17.3215	440.040	17.3244	440</										



### General Recommended Housing Bore Limits for Inch-Size Bearings—ISO H6 and N6

mm	Bearing Outside Diameter				Housing Stationary						Housing Rotating					
	Max		Min		Housing Bore (H6)				Fit		Housing Bore (N6)				Fit	
					Max		Min		.001	.0001	Max		Min		.001	.0001
	mm	in	mm	in	mm	in	mm	in			mm	in	mm	in		
R2	9.525	<b>0.3750</b>	9.518	<b>0.3747</b>	9.536	<b>0.3754</b>	9.525	<b>0.3750</b>			9.518	<b>0.3746</b>	9.505	<b>0.3742</b>		
R2A	12.700	<b>0.5000</b>	12.693	<b>0.4997</b>	12.711	<b>0.5004</b>	12.700	<b>0.5000</b>	18L	7L	12.693	<b>0.4996</b>	12.680	<b>0.4992</b>	0	1T
R3	12.700	<b>0.5000</b>	12.693	<b>0.4997</b>	12.711	<b>0.5004</b>	12.700	<b>0.5000</b>	0	0	12.693	<b>0.4996</b>	12.680	<b>0.4992</b>	20T	8T
R4	15.875	<b>0.6250</b>	15.868	<b>0.6247</b>	15.886	<b>0.6254</b>	15.875	<b>0.6250</b>			15.868	<b>0.6246</b>	15.855	<b>0.6242</b>		
R4A	19.050	<b>0.7500</b>	19.042	<b>0.7497</b>	19.063	<b>0.7505</b>	19.050	<b>0.7500</b>			19.039	<b>0.7496</b>	19.026	<b>0.7491</b>		
R6	22.225	<b>0.8750</b>	22.217	<b>0.8747</b>	22.238	<b>0.8755</b>	22.225	<b>0.8750</b>	21L	8L	22.214	<b>0.8746</b>	22.201	<b>0.8741</b>	3T	1T
R8	28.575	<b>1.1250</b>	28.567	<b>1.1247</b>	28.588	<b>1.1255</b>	28.575	<b>1.1250</b>	0	0	28.564	<b>1.1246</b>	28.551	<b>1.1241</b>	24T	9T
R10	34.925	<b>1.3750</b>	34.916	<b>1.3746</b>	34.941	<b>1.3756</b>	34.925	<b>1.3750</b>	25L	10L	34.913	<b>1.3745</b>	34.897	<b>1.3739</b>	3T	1T
R12	41.275	<b>1.6250</b>	41.266	<b>1.6246</b>	41.291	<b>1.6256</b>	41.275	<b>1.6250</b>	0	0	41.263	<b>1.6245</b>	41.247	<b>1.6239</b>	28T	11T
R14	47.625	<b>1.8750</b>	47.616	<b>1.8746</b>	47.641	<b>1.8756</b>	47.625	<b>1.8750</b>			47.613	<b>1.8745</b>	47.597	<b>1.8739</b>		
R16	50.800	<b>2.0000</b>	50.789	<b>1.9996</b>	50.819	<b>2.0007</b>	50.800	<b>2.0000</b>			50.786	<b>1.9994</b>	50.767	<b>1.9987</b>		
R18	53.975	<b>2.1250</b>	53.964	<b>2.1246</b>	53.994	<b>2.1257</b>	53.975	<b>2.1250</b>			53.961	<b>2.1244</b>	53.942	<b>2.1237</b>		
R20	57.150	<b>2.2500</b>	57.139	<b>2.2496</b>	57.169	<b>2.2507</b>	57.150	<b>2.2500</b>			57.136	<b>2.2494</b>	57.117	<b>2.2487</b>		
R24	66.675	<b>2.6250</b>	66.664	<b>2.6246</b>	66.694	<b>2.6257</b>	66.675	<b>2.6250</b>			66.661	<b>2.6244</b>	66.642	<b>2.6237</b>		
XLS1¾	65.088	<b>2.5625</b>	65.077	<b>2.5621</b>	65.107	<b>2.5632</b>	65.088	<b>2.5625</b>	30L	11L	65.074	<b>2.5619</b>	65.055	<b>2.5612</b>	3T	2T
XLS1½	68.263	<b>2.6875</b>	68.252	<b>2.6871</b>	68.282	<b>2.6882</b>	68.263	<b>2.6875</b>	0	0	68.249	<b>2.6869</b>	68.230	<b>2.6862</b>		
XLS1½	73.025	<b>2.8750</b>	73.014	<b>2.8746</b>	73.044	<b>2.8757</b>	73.025	<b>2.8750</b>			73.011	<b>2.8744</b>	72.992	<b>2.8737</b>		
XLS1¾	76.200	<b>3.0000</b>	76.189	<b>2.9996</b>	76.219	<b>3.0007</b>	76.200	<b>3.0000</b>			76.186	<b>2.9994</b>	76.167	<b>2.9987</b>		
XLS1⅞	80.963	<b>3.1875</b>	80.950	<b>3.1870</b>	80.985	<b>3.1884</b>	80.963	<b>3.1875</b>			80.947	<b>3.1869</b>	80.925	<b>3.1860</b>		
XLS2	84.138	<b>3.3125</b>	84.125	<b>3.3120</b>	84.160	<b>3.3134</b>	84.138	<b>3.3125</b>			84.122	<b>3.3119</b>	84.100	<b>3.3110</b>		
XLS2⅞	87.313	<b>3.4375</b>	87.300	<b>3.4370</b>	87.335	<b>3.4384</b>	87.313	<b>3.4375</b>	35L	14L	87.297	<b>3.4369</b>	87.275	<b>3.4360</b>	3T	1T
XLS2¾	90.488	<b>3.5625</b>	90.475	<b>3.5620</b>	90.510	<b>3.5634</b>	90.488	<b>3.5625</b>	0	0	90.472	<b>3.5619</b>	90.450	<b>3.5610</b>	38T	15T
XLS2½	98.425	<b>3.8750</b>	98.412	<b>3.8745</b>	98.447	<b>3.8759</b>	98.425	<b>3.8750</b>			98.409	<b>3.8744</b>	98.387	<b>3.8735</b>		
XLS2⅝	104.775	<b>4.1250</b>	104.762	<b>4.1245</b>	104.997	<b>4.1259</b>	104.775	<b>4.1250</b>			104.759	<b>4.1244</b>	104.737	<b>4.1235</b>		
XLS2¾	104.775	<b>4.1250</b>	104.762	<b>4.1245</b>	104.997	<b>4.1259</b>	104.775	<b>4.1250</b>			104.759	<b>4.1244</b>	104.737	<b>4.1235</b>		
XLS3	114.300	<b>4.5000</b>	114.287	<b>4.4995</b>	114.322	<b>4.5009</b>	114.300	<b>4.5000</b>			114.284	<b>4.4994</b>	114.262	<b>4.4985</b>		
XLS3¼	120.650	<b>4.7500</b>	120.635	<b>4.7494</b>	120.675	<b>4.7510</b>	120.650	<b>4.7500</b>	40L	16L	120.630	<b>4.7492</b>	120.605	<b>4.7482</b>	5T	2T
XLS3½	127.000	<b>5.0000</b>	126.985	<b>4.9994</b>	127.025	<b>5.0010</b>	127.000	<b>5.0000</b>	0	0	126.980	<b>4.9992</b>	126.955	<b>4.9982</b>	45T	18T
XLS3¾	133.350	<b>5.2500</b>	133.335	<b>5.2494</b>	133.375	<b>5.2510</b>	133.350	<b>5.2500</b>			133.330	<b>5.2492</b>	133.305	<b>5.2482</b>		
XLS4¼	152.400	<b>6.0000</b>	152.382	<b>5.9993</b>	152.425	<b>6.0010</b>	152.400	<b>6.0000</b>			152.380	<b>5.9992</b>	152.355	<b>5.9981</b>		
XLS4½	158.750	<b>6.2500</b>	158.732	<b>6.2493</b>	158.775	<b>6.2510</b>	158.750	<b>6.2500</b>	43L	17L	158.730	<b>6.2492</b>	158.704	<b>6.2481</b>	2T	1T
XLS4¾	165.100	<b>6.5000</b>	165.082	<b>6.4993</b>	165.125	<b>6.5010</b>	165.100	<b>6.5000</b>	0	0	165.080	<b>6.4992</b>	165.055	<b>6.4981</b>	45T	19T
XLS5	177.800	<b>7.0000</b>	177.782	<b>6.9993</b>	177.825	<b>7.0010</b>	177.800	<b>7.0000</b>			177.780	<b>6.9992</b>	177.755	<b>6.9981</b>		
XLS5½	190.500	<b>7.5000</b>	190.480	<b>7.4992</b>	190.529	<b>7.5011</b>	190.500	<b>7.5000</b>			190.478	<b>7.4991</b>	190.449	<b>7.4980</b>		
XLS6	203.200	<b>8.0000</b>	203.180	<b>7.9992</b>	203.229	<b>8.0011</b>	203.200	<b>8.0000</b>			203.178	<b>7.9991</b>	203.149	<b>7.9980</b>		
XLS6¾	215.900	<b>8.5000</b>	215.880	<b>8.4992</b>	215.929	<b>8.5011</b>	215.900	<b>8.5000</b>	49L	19L	215.878	<b>8.4991</b>	215.849	<b>8.4980</b>	2T	1T
XLS6½	222.250	<b>8.7500</b>	222.230	<b>8.7492</b>	222.279	<b>8.7511</b>	222.250	<b>8.7500</b>	0	0	222.228	<b>8.7491</b>	222.199	<b>8.7480</b>	51T	20T
XLS7	241.300	<b>9.5000</b>	241.280	<b>9.4992</b>	241.329	<b>9.5011</b>	241.300	<b>9.5000</b>			241.278	<b>9.4991</b>	241.249	<b>9.4980</b>		
XLS7¼	247.650	<b>9.7500</b>	247.630	<b>9.7492</b>	247.679	<b>9.7511</b>	247.650	<b>9.7500</b>			247.628	<b>9.7492</b>	247.599	<b>9.7480</b>		
XLS7¾	266.700	<b>10.5000</b>	266.675	<b>10.4990</b>	266.732	<b>10.5013</b>	266.700	<b>10.5000</b>			266.675	<b>10.4990</b>	266.643	<b>10.4978</b>		
XLS8	273.051	<b>10.7500</b>	273.026	<b>10.7490</b>	273.083	<b>10.7513</b>	273.051	<b>10.7500</b>	57L	23L	273.026	<b>10.7490</b>	272.994	<b>10.7478</b>	0	0
XLS8¼	279.401	<b>11.0000</b>	279.376	<b>10.9990</b>	279.433	<b>11.0013</b>	279.401	<b>11.0000</b>	0	0	279.376	<b>10.9990</b>	279.334	<b>10.9978</b>	57T	22T
XLS8½	292.101	<b>11.5000</b>	292.076	<b>11.4990</b>	292.133	<b>11.5013</b>	292.101	<b>11.5000</b>			292.076	<b>11.4990</b>	292.044	<b>11.4978</b>		
XLS9	304.801	<b>12.0000</b>	304.776	<b>11.9990</b>	304.833	<b>12.0013</b>	304.801	<b>12.0000</b>			304.776	<b>11.9990</b>	304.744	<b>11.9978</b>		
XLS10	336.551	<b>13.2500</b>	336.523	<b>13.2489</b>	336.587	<b>13.2514</b>	336.551	<b>13.2500</b>	64L	25L	336.525	<b>13.2490</b>	336.489	<b>13.2474</b>	2L	1L
									0	0					62T	26T

For aluminum or other soft metal housings make bore limits same as bearing O.D. limits.

Bearing Bore Diameter				Shaft Rotating						
Max		Min		Shaft Diameter				Fit		
mm		mm		Max		Min		.001 .0001		
mm	in	mm	in	mm	in	mm	in	mm	in	
4	4	0.1575	3.995	0.1573	4.005	0.1577	4	0.1575	0	0
5	5	0.1969	4.995	0.1967	5.005	0.1971	5	0.1969	10T	4T
6	6	0.2362	5.995	0.2360	6.005	0.2364	6	0.2362		
7	7	0.2756	6.995	0.2754	7.005	0.2758	7	0.2756		
8	8	0.3150	7.995	0.3148	8.005	0.3152	8	0.3150	0	0
9	9	0.3543	8.995	0.3541	9.005	0.3545	9	0.3543	10T	4T
10	10	0.3937	9.995	0.3935	10.005	0.3939	10	0.3937		
12	12	0.4724	11.995	0.4722	12.005	0.4726	12	0.4724	0	0
15	15	0.5906	14.995	0.5904	15.005	0.5908	15	0.5906	10T	4T
17	17	0.6693	16.995	0.6691	17.005	0.6695	17	0.6693		
20	20	0.7874	19.994	0.7872	20.005	0.7876	20	0.7874	0	0
25	25	0.9843	24.994	0.9841	25.005	0.9845	25	0.9843	11T	4T
30	30	1.1811	29.994	1.1809	30.005	1.1813	30	1.1811		
35	35	1.3780	34.992	1.3777	35.005	1.3782	35	1.3780		
40	40	1.5748	39.992	1.5745	40.005	1.5750	40	1.5748	0	0
45	45	1.7717	44.992	1.7714	45.005	1.7719	45	1.7717	13T	5T
50	50	1.9685	49.992	1.9682	50.005	1.9687	50	1.9685		
55	55	2.1654	54.991	2.1650	55.008	2.1657	55	2.1654		
60	60	2.3622	59.991	2.3618	60.008	2.3625	60	2.3622		
65	65	2.5591	64.991	2.5587	65.008	2.5594	65	2.5591	0	0
70	70	2.7559	69.991	2.7555	70.008	2.7562	70	2.7559	17T	7T
75	75	2.9528	74.991	2.9524	75.008	2.9531	75	2.9528		
80	80	3.1496	79.991	3.1492	80.008	3.1499	80	3.1496		
85	85	3.3465	84.990	3.3461	85.008	3.3468	85	3.3465		
90	90	3.5433	89.990	3.5429	90.008	3.5436	90	3.5433		
95	95	3.7402	94.990	3.7398	95.008	3.7405	95	3.7402	0	0
100	100	3.9370	99.990	3.9366	100.008	3.9373	100	3.9370	18T	7T
105	105	4.1339	104.990	4.1335	105.008	4.1342	105	4.1339		
110	110	4.3307	109.990	4.3303	110.008	4.3310	110	4.3307		
115	115	4.5276	114.990	4.5272	115.008	4.5279	115	4.5276		
120	120	4.7244	119.990	4.7240	120.008	4.7247	120	4.7244		
125	125	4.9213	124.987	4.9208	125.010	4.9217	125	4.9213		
130	130	5.1181	129.987	5.1176	130.010	5.1185	130	5.1181		
140	140	5.5118	139.987	5.5113	140.010	5.5122	140	5.5118	0	0
150	150	5.9055	149.987	5.9050	150.010	5.9059	150	5.9055	23T	9T
160	160	6.2992	159.987	6.2987	160.010	6.2996	160	6.2992		
170	170	6.6929	169.987	6.6924	170.010	6.6933	170	6.6929		
180	180	7.0866	179.987	7.0861	180.010	7.0870	180	7.0866		
190	190	7.4803	189.985	7.4797	190.013	7.4808	190	7.4803		
200	200	7.8740	199.985	7.8734	200.013	7.8745	200	7.8740		
210	210	8.2677	209.985	8.2671	210.013	8.2682	210	8.2677	0	0
220	220	8.6614	219.985	8.6608	220.013	8.6619	220	8.6614	28T	11T
230	230	9.0551	229.985	9.0545	230.013	9.0556	230	9.0551		
240	240	9.4488	239.985	9.4482	240.013	9.4493	240	9.4488		
250	250	9.8425	249.985	9.8419	250.013	9.8430	250	9.8425		
260	260	10.2362	259.982	10.2355	260.013	10.2367	260	10.2362	0	0
280	280	11.0236	279.982	11.0229	280.013	11.0241	280	11.0236	31T	12T
300	300	11.8110	299.982	11.8103	300.013	11.8115	300	11.8110		
320	320	12.5984	319.977	12.5975	320.014	12.5990	320	12.5984	0	0
									37T	15T

Bearing Bore Diameter				Shaft Rotating						
Max		Min		Shaft Diameter				Fit		
mm		mm		Max		Min		.001 .0001		
mm	in	mm	in	mm	in	mm	in	mm	in	
R2	3.175	0.1250	3.170	0.1248	3.180	0.1252	3.175	0.1250		
R2A	3.175	0.1250	3.170	0.1248	3.180	0.1252	3.175	0.1250	0	0
R3	4.763	0.1875	4.758	0.1873	4.767	0.1877	4.763	0.1875	10T	4T
R4	6.350	0.2500	6.345	0.2498	6.355	0.2502	6.350	0.2500		
R4A	6.350	0.2500	6.345	0.2498	6.355	0.2502	6.350	0.2500		
R6	9.525	0.3750	9.520	0.3748	9.580	0.3752	9.525	0.3750		
R8	12.700	0.5000	12.695	0.4998	12.705	0.5002	12.700	0.5000	0	0
R10	15.875	0.6250	15.870	0.6248	15.880	0.6252	15.875	0.6250	10T	4T
R12	19.050	0.7500	19.044	0.7498	19.055	0.7502	19.050	0.7500		
R14	22.225	0.8750	22.219	0.8748	22.230	0.8752	22.225	0.8750	0	0
R16	25.400	1.0000	25.394	0.9998	25.405	1.0002	25.400	1.0000	11T	4T
R18	28.575	1.1250	28.569	1.1248	28.580	1.1252	28.575	1.1250		
R20	31.750	1.2500	31.742	1.2497	31.755	1.2502	31.750	1.2500		
R24	38.100	1.5000	38.092	1.4997	38.105	1.5002	38.100	1.5000		
XLS1¾	34.925	1.3750	34.917	1.3747	34.930	1.3752	34.925	1.3750	0	0
XLS1½	38.100	1.5000	38.092	1.4997	38.105	1.5002	38.100	1.5000	13T	5T
XLS1¼	41.275	1.6250	41.267	1.6247	41.280	1.6252	41.275	1.6250		
XLS1⅓	44.450	1.7500	44.442	1.7497	44.455	1.7502	44.450	1.7500		
XLS1⅔	47.625	1.8750	47.617	1.8747	47.630	1.8752	47.625	1.8750		
XLS2	50.800	2.0000	50.791	1.9996	50.808	2.0003	50.800	2.0000		
XLS2⅓	53.975	2.1250	53.966	2.1246	53.983	2.1253	53.975	2.1250		
XLS2½	57.150	2.2500	57.141	2.2496	57.158	2.2503	57.150	2.2500	0	0
XLS2⅔	63.500	2.5000	63.491	2.4996	63.508	2.5003	63.500	2.5000	17T	7T
XLS2¾	66.675	2.6250	66.666	2.6246	66.683	2.6253	66.675	2.6250		
XLS2⅘	69.850	2.7500	69.841	2.7496	69.858	2.7503	69.850	2.7500		
XLS3	76.200	3.0000	76.191	2.9996	76.208	3.0003	76.200	3.0000		
XLS3¼	82.550	3.2500	82.540	3.2496	82.558	3.2503	82.550	3.2500		
XLS3½	88.900	3.5000	88.890	3.4996	88.908	3.5003	88.900	3.5000	0	0
XLS3¾	95.250	3.7500	95.240	3.7496	95.258	3.7503	95.250	3.7500	18T	7T
XLS4¼	107.950	4.2500	107.940	4.2496	107.958	4.2503	107.950	4.2500		
XLS4½	114.300	4.5000	114.290	4.4996	114.808	4.5003	114.300	4.5000		
XLS4¾	120.650	4.7500	120.637	4.7495	120.660	4.7504	120.650	4.7500		
XLS5	127.000	5.0000	126.987	4.9995	127.010	5.0004	127.000	5.0000		
XLS5½	139.700	5.5000	139.687	5.4995	139.710	5.5004	139.700	5.5000	0	0
XLS6	152.400	6.0000	152.387	5.9995	152.410	6.0004	152.400	6.0000	23T	9T
XLS6¼	158.750	6.2500	158.737	6.2495	158.760	6.2504	158.750	6.2500		
XLS6½	165.100	6.5000	165.087	6.4995	165.110	6.5004	165.100	6.5000		
XLS7	177.800	7.0000	177.787	6.9995	177.810	7.0004	177.800	7.0000		
XLS7¼	184.150	7.2500	184.135	7.2494	184.163	7.2505	184.150	7.2500		
XLS7½	196.850	7.7500	196.835	7.7494	196.863	7.7505	196.850	7.7500		
XLS8	203.200	8.0000	203.185	7.9994	203.213	8.0005	203.200	8.0000	0	0
XLS8¼	209.950	8.2500	209.935	8.2494	209.963	8.2505	209.950	8.2500	28T	11T
XLS8½	215.900	8.5000	215.885	8.4994	215.913	8.5005	215.900	8.5000		
XLS9	228.600	9.0000	228.585	8.9994	228.613	9.0005	228.600	9.0000		
XLS10	254.000	10.0000	253.982	9.9993	254.013	10.0005	254.000	10.0000	0	0
									31T	12T

Bearing Outside Diameter				Housing Stationary							
Max		Min		Housing Bore				Fit			
mm		mm		Max		Min		.001 .0001			
mm	in	mm	in	mm	in	mm	in	mm	in		
16	16	0.6299	15.995	0.6297	16.008	0.6302	16	0.6299	13L	5L	
19	19	0.7480	18.994	0.7478	19.008	0.7483	19	0.7480			
21	21	0.8268	20.994	0.8266	21.008	0.8271	21	0.8268			
22	22	0.8661	21.994	0.8659	22.008	0.8664	22	0.8661	14L	5L	
24	24	0.9449	23.994	0.9447	24.008	0.9452	24	0.9449	0	0	
26	26	1.0236	25.994	1.0234	26.008	1.0239	26	1.0236			
28	28	1.1024	27.994	1.1022	28.008	1.1027	28	1.1024			
30	30	1.1811	29.994	1.1809	30.008	1.1814	30	1.1811			
32	32	1.2598	31.993	1.2595	32.008	1.2601	32	1.2598			
35	35	1.3780	34.993	1.3777	35.008	1.3783	35	1.3780			
37	37	1.4567	36.993	1.4564	37.008	1.4570	37	1.4567	15L	6L	
40	40	1.5748	39.993	1.5745	40.008	1.5751	40	1.5748	0	0	
42	42	1.6535	41.993	1.6532	42.008	1.6538	42	1.6535			
47	47	1.8504	46.993	1.8501	47.008	1.8507	47	1.8504			
52	52	2.0472	51.991	2.0468	52.008	2.0475	52	2.0472			
55	55	2.1654	54.991	2.1650	55.008	2.1657	55	2.1654			
58	58	2.2835	57.991	2.2831	58.008	2.2838	58	2.2835			
62	62	2.4409	61.991	2.4405	62.008	2.4412	62	2.4409			
65	65	2.5591	64.991	2.5587	65.008	2.5594	65	2.5591	17L	7L	
68	68	2.6772	67.991	2.6768	68.008	2.6775	68	2.6772	0	0	
70	70	2.7559	69.991	2.7555	70.008	2.7562	70	2.7559			
72	72	2.8346	71.991	2.8342	72.008	2.8349	72	2.8346			
75	75	2.9528	74.991	2.9524	75.008	2.9531	75	2.9528			
78	78	3.0709	77.991	3.0705	78.008	3.0712	78	3.0709			
80	80	3.1496	79.991	3.1492	80.008	3.1499	80	3.1496			
85	85	3.3465	84.990	3.3461	85.010	3.3469	85	3.3465			
90	90	3.5433	89.990	3.5429	90.010	3.5437	90	3.5433			
95	95	3.7402	94.990	3.7398	95.010	3.7406	95	3.7402			
100	100	3.9370	99.990	3.9366	100.010	3.9374	100	3.9370	20L	8L	
105	105	4.1339	104.990	4.1335	105.010	4.1343	105	4.1339	0	0	
110	110	4.3307	109.990	4.3303	110.010	4.3311	110	4.3307			
115	115	4.5276	114.990	4.5272	115.010	4.5280	115	4.5276			
120	120	4.7244	119.990	4.7240	120.010	4.7248	120	4.7244			
125	125	4.9213	124.989	4.9209	125.013	4.9218	125	4.9213			
130	130	5.1181	129.989	5.1177	130.013	5.1186	130	5.1181			
135	135	5.3150	134.989	5.3146	135.013	5.3155	135	5.3150	24L	9L	
140	140	5.5118	139.989	5.5114	140.013	5.5123	140	5.5118	0	0	
145	145	5.7087	144.989	5.7083	145.013	5.7092	145	5.7087			
150	150	5.9055	149.989	5.9051	150.013	5.9060	150	5.9055			
160	160	6.2992	159.987	6.2987	160.013	6.2997	160	6.2992			
165	165	6.4961	164.987	6.4956	165.013	6.4966	165	6.4961	26L	10L	
170	170	6.6929	169.987	6.6924	170.013	6.6934	170	6.6929	0	0	
175	175	6.8898	174.987	6.8893	175.013	6.8903	175	6.8898			
180	180	7.0866	179.987	7.0861	180.013	7.0871	180	7.0866			
190	190	7.4803	189.985	7.4797	190.015	7.4809	190	7.4803			
200	200	7.8740	199.985	7.8734	200.015	7.8746	200	7.8740			
205	205	8.0709	204.985	8.0703	205.015	8.0715	205	8.0709			
210	210	8.2677	209.985	8.2671	210.015	8.2683	210	8.2677			
215	215	8.4646	214.985	8.4640	215.015	8.4652	215	8.4646	30L	12L	
220	220	8.6614	219.985	8.6608	220.015	8.6620	220	8.6614	0	0	
225	225	8.8583	224.985	8.8577	225.015	8.8589	225	8.8583			
230	230	9.0551	229.985	9.0545	230.015	9.0557	230	9.0551			
235	235	9.2520	234.985	9.2514	235.015	9.2526	235	9.2520			
240	240	9.4488	239.985	9.4482	240.015	9.4494	240	9.4488			
250	250	9.8425	249.985	9.8419	250.015	9.8431	250	9.8425			
260	260	10.2362	259.982	10.2355	260.015	10.2368	260	10.2362			
265	265	10.4331	264.982	10.4324	265.015	10.4337	265	10.4331			
270	270	10.6299	269.982	10.6292	270.015	10.6302	270	10.6299			
280	280	11.0236	279.982	11.0229	280.015	11.0242	280	11.0236	33L	13L	
290	290	11.4173	289.982	11.4166	290.015	11.4179	290	11.4173	0	0	
300	300	11.8110	299.982	11.8103	300.015	11.8116	300	11.8110			
310	310	12.2047	309.982	12.2040	310.015	12.2053	310	12.2047			
320	320	12.5984	319.980	12.5976	320.018	12.5991	320	12.5984			
340	340	13.3858	339.980	13.3850	340.018	13.3865	340	13.3858			
350	350	13.7795	349.980	13.7787	350.018	13.7802	350	13.7795			
360	360	14.1732	359.980	14.1724	360.018	14.1739	360	14.1732	38L	15L	
370	370	14.5669	369.980	14.5661	370.018	14.5676	370	14.5669	0	0	
380	380	14.9606	379.980	14.9598	380.018	14.9613	380	14.9606			
390	390	15.3543	389.980	15.3535	390.018	15.3550	390	15.3543			
400	400	15.7480	399.980	15.7472	400.018	15.7487	400	15.7480			
410	410	16.1417	409.977	16.1408	410.020	16.1425	410	16.1417			
420	420	16.5354	419.977	16.5345	420.020	16.5362	420	16.5354			
430	430	16.9291	429.977	16.9282	430.020	16.9299	430	16.9291	43L	17L	
440	440	17.3228	439.977	17.3219	440.020	17.3236	440	17.3228	0	0	
460	460	18.1102	459.977	18.1093	460.020	18.1110	460	18.1102			
480	480	18.8976	479.977	18.8967	480.020	18.8984	480	18.8976			
500	500	19.6850	499.977	19.6841	500.020	19.6858	500	19.6850			
520	520	20.4724	519.972	20.4713	520.025	20.4734	520	20.4724			
540	540	21.2598	539.972	21.2587	540.025	21.2608	540	21.2598			
560	560	22.0472	559.972	22.0461	560.025	22.0482	560	22.0472	53L	21L	
580	580	22.8346	579.972	22.8335	580.025	22.8356	580	22.8346	0	0	
600	600	23.6220	599.972	23.6209	600.025	23.6230	600	23.6220			
620	620	24.4094	619.972	24.4083	620.025	24.4104	620	24.4094			

For aluminum or other soft metal housings, make bore limits same as O.D. limits of bearing.

Bearing Outside Diameter				Housing Stationary							
Max		Min		Housing Bore				Fit			
mm		mm		Max		Min		.001 .0001			
mm	in	mm	in	mm	in	mm	in	mm	in		
R2	9.525	0.3750	9.520	0.3748	9.533	0.3753	9.525	0.3750			
R2A	12.700	0.5000	12.695	0.4998	12.708	0.5003	12.700	0.5000	13L	5L	
R3	12.708	0.5000	12.695	0.4998	12.700	0.5003	12.700	0.5000	0	0	
R4	15.875	0.6250	15.870	0.6248	15.883	0.6253	15.875	0.6250			
R4A	19.050	0.7500	19.044	0.7498	19.058	0.7503	19.050	0.7500	14L	5L	
R6	22.225	0.8750	22.219	0.8748	22.283	0.8753	22.225	0.8750	0	0	
R8	28.575	1.1250	28.569	1.1248	28.583	1.1253	28.575	1.1250			
R10	34.925	1.3750	34.918	1.3747	34.933	1.3753	34.925	1.3750	15L	6L	
R12	41.275	1.6250	41.268	1.6247	41.283	1.6253	41.275	1.6250	0	0	
R14	47.625	1.8750	47.618	1.8747	47.633	1.8753	47.625	1.8750			
R16	50.800	2.0000	50.791	1.9996	50.808	2.0003	50.800	2.0000			
R18	53.975	2.1250	53.966	2.1246	53.983	2.1253	53.975	2.1250			
R20	57.150	2.2500	57.141	2.2496	57.158	2.2503	57.150	2.2500	17L	7L	
R24	66.675	2.6250	66.666	2.6246	66.683	2.6253	66.675	2.6250	0	0	
XLS1½	65.088	2.5625	65.079	2.5621	65.096	2.5628	65.088	2.5625			
XLS1½	68.263	2.6875	68.254	2.6871	68.271	2.6878	68.263	2.6875			
XLS1¾	73.025	2.8750	73.016	2.8746	73.033	2.8753	73.025	2.8750			
XLS1¾	76.200	3.0000	76.191	2.9996	76.208	3.0003	76.200	3.0000			
XLS1¾	80.963	3.1875	80.953	3.1871	80.973	3.1879	80.963	3.1875			
XLS2	84.138	3.3125	84.128	3.3121	84.148	3.3129	84.138	3.3125			
XLS2½	87.313	3.4375	87.303	3.4371	87.323	3.4379	87.313	3.4375			
XLS2½	90.488	3.5625	90.478	3.5621	90.498	3.5629	90.488	3.5625	20L	8L	
XLS2½	98.425	3.8750	98.415	3.8746	98.435	3.8754	98.425	3.8750	0	0	
XLS2¾	104.775	4.1250	104.765	4.1246	104.785	4.1254	104.775	4.1250			
XLS2¾	104.775	4.1250	104.765	4.1246	104.785	4.1254	104.775	4.1250			
XLS3	114.300	4.5000	114.290	4.4996	114.310	4.5004	114.300				

Bearing Bore Diameter				Shaft Rotating						Fit	
Max		Min		Shaft Diameter							
				Max		Min					
mm	in	mm	in	mm	in	mm	in	.001	.0001		
mm	in	mm	in	mm	in	mm	in	mm	in		
4	4	0.1575	3.996	0.15735	4.005	0.1577	4	0.1575	0	0	
5	5	0.1969	4.996	0.19675	5.005	0.1971	5	0.1969	9T	3.5T	
6	6	0.2362	5.996	0.23605	6.005	0.2364	6	0.2362			
7	7	0.2756	6.996	0.27545	7.005	0.2758	7	0.2756			
8	8	0.3150	7.996	0.31485	8.005	0.3152	8	0.3150	0	0	
9	9	0.3543	8.996	0.35415	9.005	0.3545	9	0.3543	9T	3.5T	
10	10	0.3937	9.996	0.39355	10.005	0.3939	10	0.3937			
12	12	0.4724	11.996	0.47225	12.005	0.4726	12	0.4724	0	0	
15	15	0.5906	14.996	0.59045	15.005	0.5908	15	0.5906	9T	3.5T	
17	17	0.6693	16.996	0.66915	17.005	0.6695	17	0.6693			
20	20	0.7874	19.995	0.7872	20.005	0.7876	20	0.7874	0	0	
25	25	0.9843	24.995	0.9841	25.005	0.9845	25	0.9843	10T	4T	
30	30	1.1811	29.995	1.1809	30.005	1.1813	30	1.1811			
35	35	1.3780	34.994	1.37775	35.005	1.3782	35	1.3780			
40	40	1.5748	39.994	1.57455	40.005	1.5750	40	1.5748	0	0	
45	45	1.7717	44.994	1.77145	45.005	1.7719	45	1.7717	11T	4.5T	
50	50	1.9685	49.994	1.96825	50.005	1.9687	50	1.9685			
55	55	2.1654	54.993	2.1651	55.008	2.1657	55	2.1654			
60	60	2.3622	59.993	2.3619	60.008	2.3625	60	2.3622			
65	65	2.5591	64.993	2.5588	65.008	2.5594	65	2.5591	0	0	
70	70	2.7559	69.993	2.7556	70.008	2.7562	70	2.7559	15T	6T	
75	75	2.9528	74.993	2.9525	75.008	2.9531	75	2.9528			
80	80	3.1496	79.993	3.1493	80.008	3.1499	80	3.1496			
85	85	3.3465	84.992	3.3462	85.008	3.3468	85	3.3465			
90	90	3.5433	89.992	3.5430	90.008	3.5436	90	3.5433			
95	95	3.7402	94.992	3.7399	95.008	3.7405	95	3.7402	0	0	
100	100	3.9370	99.992	3.9367	100.008	3.9373	100	3.9370	16T	6T	
105	105	4.1339	104.992	4.1336	105.008	4.1342	105	4.1339			
110	110	4.3307	109.992	4.3304	110.008	4.3310	110	4.3307			
115	115	4.5276	114.992	4.5273	115.008	4.5279	115	4.5276			
120	120	4.7244	119.992	4.7241	120.008	4.7247	120	4.7244			
125	125	4.9213	124.990	4.9209	125.010	4.9217	125	4.9213			
130	130	5.1181	129.990	5.1177	130.010	5.1185	130	5.1181			
140	140	5.5118	139.990	5.5114	140.010	5.5122	140	5.5118	0	0	
150	150	5.9055	149.990	5.9051	150.010	5.9059	150	5.9055	20T	8T	
160	160	6.2992	159.990	6.2988	160.010	6.2996	160	6.2992			
170	170	6.6929	169.990	6.6925	170.010	6.6933	170	6.6929			
180	180	7.0866	179.990	7.0862	180.010	7.0870	180	7.0866			
190	190	7.4803	189.988	7.47985	190.013	7.4808	190	7.4803			
200	200	7.8740	199.988	7.87355	200.013	7.8745	200	7.8740			
210	210	8.2677	209.988	8.26725	210.013	8.2682	210	8.2677	0	0	
220	220	8.6614	219.988	8.66095	220.018	8.6619	220	8.6614	25T	9.5T	
230	230	9.0551	229.988	9.05465	230.013	9.0556	230	9.0551			
240	240	9.4488	239.988	9.44835	240.013	9.4493	240	9.4488			
250	250	9.8425	249.988	9.84205	250.013	9.8430	250	9.8425			
260	260	10.2362	259.987	10.2357	260.013	10.2367	260	10.2362	0	0	
280	280	11.0236	279.987	11.0231	280.013	11.0241	280	11.0236	26T	10T	
300	300	11.8110	299.987	11.8105	300.013	11.8115	300	11.8110			

Bearing Bore Diameter				Shaft Rotating						Fit	
Max		Min		Shaft Diameter							
				Max		Min					
mm	in	mm	in	mm	in	mm	in	.001	.0001		
mm	in	mm	in	mm	in	mm	in	mm	in		
R2	3.175	0.1250	3.171	0.12485	3.180	0.1252	3.175	0.1250			
R2A	3.175	0.1250	3.171	0.12485	3.180	0.1252	3.175	0.1250	0	0	
R3	4.763	0.1875	4.759	0.18735	4.767	0.1877	4.763	0.1875	9T	3.5T	
R4	6.350	0.2500	6.346	0.24985	6.355	0.2502	6.350	0.2500			
RAA	6.350	0.2500	6.346	0.24985	6.355	0.2502	6.350	0.2500			
R6	9.525	0.3750	9.521	0.37485	9.530	0.3752	9.525	0.3750	0	0	
R8	12.700	0.5000	12.696	0.49985	12.705	0.5002	12.700	0.5000	9T	3.5T	
R10	15.875	0.6250	15.871	0.62485	15.880	0.6252	15.875	0.6250			
R12	19.050	0.7500	19.045	0.7498	19.055	0.7502	19.050	0.7500			
R14	22.225	0.8750	22.220	0.8748	22.230	0.8752	22.225	0.8750	0	0	
R16	25.400	1.0000	25.395	0.9998	25.405	1.0002	25.400	1.0000	10T	4T	
R18	28.575	1.1250	28.570	1.1248	28.580	1.1252	28.575	1.1250			
R20	31.750	1.2500	31.744	1.24975	31.755	1.2502	31.750	1.2500			
R24	38.100	1.5000	38.094	1.49975	38.105	1.5002	38.100	1.5000			
XLS1¾	34.925	1.3750	34.919	1.37475	34.930	1.3752	34.925	1.3750	0	0	
XLS1½	38.100	1.5000	38.094	1.49975	38.105	1.5002	38.100	1.5000	11T	4.5T	
XLS1¼	41.275	1.6250	41.269	1.62475	41.280	1.6252	41.275	1.6250			
XLS1¼	44.450	1.7500	44.444	1.74975	44.455	1.7502	44.450	1.7500			
XLS1¼	47.625	1.8750	47.619	1.87475	47.630	1.8752	47.625	1.8750			
XLS2	50.800	2.0000	50.793	1.9997	50.808	2.0003	50.800	2.0000			
XLS2½	53.975	2.1250	53.968	2.1247	53.983	2.1253	53.975	2.1250			
XLS2¼	57.150	2.2500	57.143	2.2497	57.158	2.2503	57.150	2.2500	0	0	
XLS2½	63.500	2.5000	63.493	2.4997	63.508	2.5003	63.500	2.5000	15T	6T	
XLS2¾	66.675	2.6250	66.668	2.6247	66.683	2.6253	66.675	2.6250			
XLS2¾	69.850	2.7500	69.843	2.7497	69.858	2.7503	69.850	2.7500			
XLS3	76.200	3.0000	76.193	2.9997	76.208	3.0003	76.200	3.0000			
XLS3¼	82.550	3.2500	82.542	3.2497	82.558	3.2503	82.550	3.2500			
XLS3½	88.900	3.5000	88.892	3.4997	88.908	3.5003	88.900	3.5000	0	0	
XLS3¾	95.250	3.7500	95.242	3.7497	95.258	3.7503	95.250	3.7500	16T	6T	
XLS4¼	107.950	4.2500	107.942	4.2497	107.958	4.2503	107.950	4.2500			
XLS4½	114.300	4.5000	114.292	4.4997	114.308	4.5003	114.300	4.5000			
XLS4¾	120.650	4.7500	120.640	4.7496	120.660	4.7504	120.650	4.7500			
XLS5	127.000	5.0000	126.990	4.9996	127.010	5.0004	127.000	5.0000			
XLS5½	139.700	5.5000	139.690	5.4996	139.710	5.5004	139.700	5.5000	0	0	
XLS6	152.400	6.0000	152.390	5.9996	152.410	6.0004	152.400	6.0000	20T	8T	
XLS6¼	158.750	6.2500	158.740	6.2496	158.760	6.2504	158.750	6.2500			
XLS6½	165.100	6.5000	165.090	6.4996	165.110	6.5004	165.100	6.5000			
XLS7	177.800	7.0000	177.790	6.9996	177.810	7.0004	177.800	7.0000			
XLS7¼	184.150	7.2500	184.138	7.24955	184.163	7.2505	184.150	7.2500			
XLS7¾	196.850	7.7500	196.738	7.74955	196.863	7.7505	196.850	7.7500	0	0	
XLS8	203.200	8.0000	203.088	7.99955	203.213	8.0005	203.200	8.0000	25T	9.5T	
XLS8¼	209.950	8.2500	209.938	8.24955	209.963	8.2505	209.950	8.2500			
XLS8½	215.900	8.5000	215.888	8.49955	215.913	8.5005	215.900	8.5000			
XLS9	228.600	9.0000	228.588	8.99955	228.613	9.0005	228.600	9.0000			
XLS10	254.000	10.0000	253.987	9.9995	254.013	10.0005	254.000	10.0000	0	0	
									26T	10T	

Bearing Outside Diameter					Housing Stationary					
mm	Max		Min		Housing Bore				Fit	
	mm	in	mm	in	Max		Min		.001	.0001
					mm	in	mm	in		
16	16	0.6299	15.996	0.62975	16.008	0.6302	16	0.6299	12L	4.5L
19	19	0.7480	18.995	0.7478	19.008	0.7483	19	0.7480		
21	21	0.8268	20.995	0.8266	21.008	0.8271	21	0.8268		
22	22	0.8661	21.995	0.8659	22.008	0.8664	22	0.8661		
24	24	0.9449	23.995	0.9447	24.008	0.9432	24	0.9449	13L	5L
26	26	1.0236	25.995	1.0234	26.008	1.0239	26	1.0236	0	0
28	28	1.1024	27.995	1.1022	28.008	1.1027	28	1.1024		
30	30	1.1811	29.995	1.1809	30.008	1.1814	30	1.1811		
32	32	1.2598	31.994	1.25955	32.008	1.2601	32	1.2598		
35	35	1.3780	34.994	1.37775	35.008	1.3783	35	1.3780		
37	37	1.4567	36.994	1.45645	37.008	1.4570	37	1.4567	14L	5.5L
40	40	1.5748	39.994	1.57455	40.008	1.5751	40	1.5748	0	0
42	42	1.6535	41.994	1.65325	42.008	1.6538	42	1.6535		
47	47	1.8504	46.994	1.85015	47.008	1.8507	47	1.8504		
52	52	2.0472	51.993	2.0469	52.008	2.0475	52	2.0472		
55	55	2.1654	54.993	2.1651	55.008	2.1657	55	2.1654		
58	58	2.2835	57.993	2.2832	58.008	2.2838	58	2.2835		
62	62	2.4409	61.993	2.4406	62.008	2.4412	62	2.4409		
65	65	2.5591	64.993	2.5588	65.008	2.5594	65	2.5591	15L	6L
68	68	2.6772	67.993	2.6769	68.008	2.6775	68	2.6772	0	0
70	70	2.7559	69.993	2.7556	70.008	2.7562	70	2.7559		
72	72	2.8346	71.993	2.8343	72.008	2.8349	72	2.8346		
75	75	2.9528	74.993	2.9525	75.008	2.9531	75	2.9528		
78	78	3.0709	77.993	3.0706	78.008	3.0712	78	3.0709		
80	80	3.1496	79.993	3.1493	80.008	3.1499	80	3.1496		
85	85	3.3465	84.992	3.3462	85.010	3.3469	85	3.3465		
90	90	3.5433	89.992	3.5430	90.010	3.5437	90	3.5433		
95	95	3.7402	94.992	3.7399	95.010	3.7406	95	3.7402		
100	100	3.9370	99.992	3.9367	100.010	3.9374	100	3.9370	18L	7L
105	105	4.1339	104.992	4.1336	105.010	4.1343	105	4.1339	0	0
110	110	4.3307	109.992	4.3304	110.010	4.3311	110	4.3307		
115	115	4.5276	114.992	4.5273	115.010	4.5280	115	4.5276		
120	120	4.7244	119.992	4.7241	120.010	4.7248	120	4.7244		
125	125	4.9213	124.991	4.92095	125.013	4.9218	125	4.9213		
130	130	5.1181	129.991	5.11775	130.013	5.1186	130	5.1181		
135	135	5.3150	134.991	5.31465	135.013	5.3155	135	5.3150	22L	8.5L
140	140	5.5118	139.991	5.51145	140.013	5.5123	140	5.5118	0	0
145	145	5.7087	144.991	5.70835	145.013	5.7092	145	5.7087		
150	150	5.9055	149.991	5.90515	150.013	5.9060	150	5.9055		
160	160	6.2992	159.990	6.2988	160.013	6.2997	160	6.2992		
165	165	6.4961	164.990	6.4957	165.013	6.4966	165	6.4961		
170	170	6.6929	169.990	6.6925	170.013	6.6934	170	6.6929	23L	9L
175	175	6.8898	174.990	6.8894	175.013	6.8903	175	6.8898	0	0
180	180	7.0866	179.990	7.0862	180.013	7.0871	180	7.0866		
190	190	7.4803	189.989	7.47985	190.015	7.4809	190	7.4803		
200	200	7.8740	199.989	7.87355	200.015	7.8746	200	7.8740		
205	205	8.0709	204.989	8.07045	205.015	8.0715	205	8.0709		
210	210	8.2677	209.989	8.26725	210.015	8.2683	210	8.2677		
215	215	8.4646	214.989	8.46415	215.015	8.4652	215	8.4646	26L	10.5L
220	220	8.6614	219.989	8.66095	220.015	8.6620	220	8.6614	0	0
225	225	8.8583	224.989	8.85785	225.015	8.8589	225	8.8583		
230	230	9.0551	229.989	9.05465	230.015	9.0557	230	9.0551		
235	235	9.2520	234.989	9.25155	235.015	9.2526	235	9.2520		
240	240	9.4488	239.989	9.44835	240.015	9.4494	240	9.4488		
250	250	9.8425	249.989	9.84205	250.015	9.8431	250	9.8425		
260	260	10.2362	259.987	10.2357	260.015	10.2368	260	10.2362		
265	265	10.4331	264.987	10.4326	265.015	10.4337	265	10.4331		
270	270	10.6299	269.987	10.6294	270.015	10.6305	270	10.6299		
280	280	11.0236	279.987	11.0231	280.015	11.0242	280	11.0236	28L	11L
290	290	11.4173	289.987	11.4168	290.015	11.4179	290	11.4173	0	0
300	300	11.8110	299.987	11.8105	300.015	11.8116	300	11.8110		
310	310	12.2047	309.987	12.2042	310.015	12.2053	310	12.2047		
320	320	12.5984	319.985	12.5978	320.018	12.5991	320	12.5984		
340	340	13.3858	339.985	13.3852	340.018	13.3865	340	13.3858		
350	350	13.7795	349.985	13.7789	350.018	13.7802	350	13.7795		
360	360	14.1732	359.985	14.1726	360.018	14.1739	360	14.1732		
370	370	14.5669	369.985	14.5663	370.018	14.5676	370	14.5669	33L	13L
380	380	14.9606	379.985	14.9600	380.018	14.9613	380	14.9606	0	0
390	390	15.3543	389.985	15.3537	390.018	15.3550	390	15.3543		
400	400	15.7480	399.985	15.7474	400.018	15.7487	400	15.7480		

For aluminum or other soft metal housings, make bore limits same as O.D. limits of bearing.

Bearing Outside Diameter					Housing Stationary					
mm	Max		Min		Housing Bore				Fit	
	mm	in	mm	in	Max		Min		.001	.0001
					mm	in	mm	in		
R2	9.525	0.3750	9.521	0.37485	9.533	0.3753	9.525	0.3750	12L	4.5L
R2A	12.700	0.5000	12.696	0.49985	12.708	0.5003	12.700	0.5000	0	0
R3	12.700	0.5000	12.696	0.49985	12.708	0.5003	12.700	0.5000	0	0
R4	15.875	0.6250	15.871	0.62485	15.883	0.6253	15.875	0.6250		
R4A	19.050	0.7500	19.045	0.7498	19.058	0.7503	19.050	0.7500		
R6	22.225	0.8750	22.220	0.8748	22.233	0.8753	22.225	0.8750	13L	5L
R8	28.575	1.1250	28.570	1.1248	28.583	1.1253	28.575	1.1250	0	0
R10	34.925	1.3750	34.919	1.37475	34.933	1.3753	34.925	1.3750	14L	5.5L
R12	41.275	1.6250	41.269	1.62475	41.283	1.6253	41.275	1.6250	0	0
R14	47.625	1.8750	47.619	1.87475	47.633	1.8753	47.625	1.8750		
R16	50.800	2.0000	50.793	1.9997	50.808	2.0003	50.800	2.0000		
R18	53.975	2.1250	53.968	2.1247	53.983	2.1253	53.975	2.1250		
R20	57.150	2.2500	57.143	2.2497	57.158	2.2503	57.150	2.2500	15L	6L
R24	66.675	2.6250	66.668	2.6247	66.683	2.6253	66.675	2.6250	0	0
XLS1½	65.088	2.5625	65.081	2.5622	65.096	2.5628	65.088	2.5625		
XLS1½	68.263	2.6875	68.256	2.6872	68.271	2.6878	68.263	2.6875		
XLS1½	73.025	2.8750	73.018	2.8747	73.033	2.8753	73.025	2.8750		
XLS1¾	76.200	3.0000	76.193	2.9997	76.203	3.0003	76.200	3.0000		
XLS17½	80.963	3.1875	80.955	3.1872	80.973	3.1879	80.963	3.1875		
XLS2	84.138	3.3125	84.130	3.3122	84.148	3.3129	84.138	3.3125		
XLS2½	87.313	3.4375	87.305	3.4372	87.323	3.4379	87.313	3.4375		
XLS2¾	90.488	3.5625	90.480	3.5622	90.498	3.5629	90.488	3.5625	18L	7L
XLS2¾	98.425	3.8750	98.417	3.8747	98.435	3.8754	98.425	3.8750	0	0
XLS2¾	104.775	4.1250	104.767	4.1247	104.785	4.1254	104.775	4.1250		
XLS2¾	104.775	4.1250	104.767	4.1247	104.785	4.1254	104.775	4.1250		
XLS3	114.300	4.5000	114.292	4.4997	114.310	4.5004	114.300	4.5000		
XLS3¼	120.650	4.7500	120.641	4.74965	120.663	4.7505	120.650	4.7500	22L	8.5L
XLS3¼	120.650	4.7500	120.641	4.74965	120.663	4.7505	120.650	4.7500	0	0
XLS3¾	133.350	5.2500	133.341	5.24965	133.365	5.2505	133.350	5.2500		
XLS4¼	152.400	6.0000	152.390	5.9996	152.413	6.0005	152.400	6.0000		
XLS4½	158.750	6.2500	158.740	6.2496	158.763	6.2505	158.750	6.2500	23L	9L
XLS4¾	165.100	6.5000	165.090	6.4996	165.113	6.5005	165.100	6.5000	0	0
XLS5	177.800	7.0000	177.790	6.9996	177.813	7.0005	177.800	7.0000		
XLS5½	190.500	7.5000	190.489	7.49965	190.515	7.5006	190.500	7.5000		
XLS6	203.200	8.0000	203.189	7.99965	203.215	8.0006	203.200	8.0000		
XLS6¼	215.900	8.5000	215.889	8.49965	215.915	8.5006	215.900	8.5000	26L	10.5L
XLS6½	222.250	8.7500	222.239	8.74965	222.265	8.7506	222.250	8.7500	0	0
XLS7	241.300	9.5000	241.289	9.49965	241.315	9.5006	241.300	9.5000		



The ISO Shaft Tolerances listed are shown in the tables on pages 264 & 265.

### Radial Bearings With Cylindrical Bore

Conditions	Examples	Shaft Diameter, MM	Tolerance
<b>Ball Bearings</b>			
<b>Inner Ring Rotation or Direction of Load Indeterminate*</b>			
Light and variable loads ( $P \leq 0.06C$ )	Conveyors, light loaded gearbox bearings	(18) to 100	j6
		(100) to 140	k6
Normal and heavy loads ( $P > 0.06C$ )	General bearing applications, electric motors, turbines, pumps, internal combustion engines, gearing, woodworking machines	$\leq 18$	j5
		(18) to 100	k5(k6) <sup>1)</sup>
		(100) to 140	m5(m6) <sup>1)</sup>
		(140) to 200	m6
		(200) to 280	n6
		—	p6
—	r6 <sup>2)</sup>		
—	r7 <sup>2)</sup>		
Very heavy loads and shock loads with difficult working conditions ( $P > 0.12C$ )	Axleboxes for heavy railway vehicles, traction motors, rolling mills	—	n6 <sup>2)</sup>
		—	p6 <sup>2)</sup>
		—	r6 <sup>2)</sup>
High demands on running accuracy with light loads ( $P \leq 0.06C$ )	Machine tools	$\leq 18$	h5 <sup>3)</sup>
		(18) to 100	j5 <sup>3)</sup>
		(100) to 200	k5 <sup>3)</sup>
		—	m5 <sup>3)</sup>
<b>Outer Ring Rotation</b>			
Easy axial displacement of inner ring on shaft desirable	Wheels on non-rotating axles		g6
Easy axial displacement of inner ring on shaft unnecessary	Tension pulleys, rope sheaves		h6
<b>Axial Loads Only</b>			
Bearing Applications of all Kinds			j6

\*Variable external loads, shock loads, and vibratory and unbalanced loads in high-speed machinery cannot be accurately described and are classified as “direction of load indeterminate.”

<sup>1)</sup> The tolerances in brackets are generally used for metric tapered roller bearings and single-row angular contact ball bearings. May also be used for other bearing types where speeds are moderate and the effect on internal clearance variation is not significant.

<sup>2)</sup> Bearings with radial internal clearance greater than normal may be necessary

<sup>3)</sup> Not applicable to high precision bearings

Shaft Bearing-Seat Diameters (Values in Inches)

Bearing Bore Diameter			g6			h6			h5			j5			j6			k5		
			Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"
mm	Inches		Max.	Min.		Max.	Min.		Max.	Min.		Max.	Min.		Max.	Min.		Max.	Min.	
	4	0.1575	0.1572	0.1573		0.1570			0.1575	0.1572			0.1575		0.1573			0.1576	0.1574	
5	0.1969	0.1966	0.1967	0.1964	5L	0.1969	0.1966	3L	0.1969	0.1967	2L	0.1970	0.1968	1L	0.1971	0.1968	1L	0.1971	0.1969	0T
6	0.2362	0.2359	0.2360	0.2359	1T	0.2362	0.2359	3T	0.2362	0.2360	3T	0.2363	0.2361	4T	0.2364	0.2361	5T	0.2364	0.2362	5T
7	0.2756	0.2753	0.2754	0.2750		0.2756	0.2752		0.2756	0.2754		0.2758	0.2755		0.2759	0.2755		0.2759	0.2756	0T
8	0.3150	0.3147	0.3148	0.3144	6L	0.3150	0.3146	4L	0.3150	0.3148	2L	0.3152	0.3149	1L	0.3153	0.3149	6T	0.3153	0.3150	0T
9	0.3543	0.3540	0.3541	0.3537	1T	0.3543	0.3539	3T	0.3543	0.3541	3T	0.3545	0.3542	5T	0.3546	0.3542	6T	0.3546	0.3543	6T
10	0.3937	0.3934	0.3935	0.3931		0.3937	0.3933		0.3937	0.3935		0.3939	0.3936		0.3940	0.3936		0.3940	0.3937	6T
12	0.4724	0.4721	0.4722	0.4717		0.4724	0.4720		0.4724	0.4721		0.4726	0.4723		0.4727	0.4723		0.4727	0.4724	0T
15	0.5906	0.5903	0.5904	0.5899	7L	0.5906	0.5902	4L	0.5906	0.5903	3L	0.5908	0.5905	1L	0.5909	0.5905	1L	0.5910	0.5906	0T
17	0.6693	0.6690	0.6691	0.6686	1T	0.6693	0.6689	3T	0.6693	0.6690	3T	0.6695	0.6692	5T	0.6696	0.6692	6T	0.6697	0.6693	7T
20	0.7874	0.7870	0.7871	0.7866		0.7874	0.7869		0.7874	0.7870		0.7876	0.7872		0.7878	0.7872		0.7878	0.7875	0T
25	0.9843	0.9839	0.9840	0.9835	8L	0.9843	0.9838	5L	0.9843	0.9839	4L	0.9845	0.9841	2L	0.9847	0.9841	2L	0.9847	0.9845	1T
30	1.1811	1.1807	1.1808	1.1803	1T	1.1811	1.1806	4T	1.1811	1.1807	4T	1.1813	1.1809	6T	1.1815	1.1809	8T	1.1815	1.1812	8T
35	1.3780	1.3775	1.3776	1.3770		1.3780	1.3774		1.3780	1.3776		1.3782	1.3778		1.3784	1.3778		1.3785	1.3781	
40	1.5748	1.5743	1.5744	1.5738	10L	1.5748	1.5742	6L	1.5748	1.5744	4L	1.5750	1.5746	2L	1.5752	1.5746	2L	1.5753	1.5749	1T
45	1.7717	1.7712	1.7713	1.7707	1T	1.7717	1.7711	5T	1.7717	1.7713	5T	1.7719	1.7715	7T	1.7721	1.7715	9T	1.7722	1.7718	10T
50	1.9685	1.9680	1.9681	1.9675		1.9685	1.9679		1.9685	1.9681		1.9687	1.9683		1.9689	1.9683		1.9690	1.9686	
55	2.1654	2.1648	2.1650	2.1643		2.1654	2.1647		2.1654	2.1649		2.1656	2.1651		2.1659	2.1651		2.1660	2.1655	
60	2.3622	2.3616	2.3618	2.3611		2.3622	2.3615		2.3622	2.3617		2.3624	2.3619		2.3627	2.3619		2.3628	2.3623	
65	2.5591	2.5585	2.5587	2.5580	11L	2.5591	2.5584	7L	2.5591	2.5586	5L	2.5593	2.5588	3L	2.5596	2.5588	3L	2.5597	2.5592	1T
70	2.7559	2.7553	2.7555	2.7548	2T	2.7559	2.7552	6T	2.7559	2.7554	6T	2.7561	2.7556	8T	2.7564	2.7556	11T	2.7565	2.7560	12T
75	2.9528	2.9522	2.9524	2.9517		2.9528	2.9521		2.9528	2.9523		2.9530	2.9525		2.9533	2.9525		2.9534	2.9529	
80	3.1496	3.1490	3.1492	3.1485		3.1496	3.1489		3.1496	3.1491		3.1498	3.1493		3.1501	3.1493		3.1502	3.1497	
85	3.3465	3.3457	3.3460	3.3452		3.3465	3.3456		3.3465	3.3459		3.3467	3.3461		3.3470	3.3461		3.3472	3.3466	
90	3.5433	3.5425	3.5428	3.5420		3.5433	3.5424		3.5433	3.5427		3.5435	3.5429		3.5438	3.5429		3.5440	3.5434	
95	3.7402	3.7394	3.7397	3.7389		3.7402	3.7393		3.7402	3.7396		3.7404	3.7398		3.7407	3.7398		3.7409	3.7403	
100	3.9370	3.9362	3.9365	3.9357	13L	3.9370	3.9361	9L	3.9370	3.9364	6L	3.9372	3.9366	4L	3.9375	3.9366	4L	3.9377	3.9371	1T
105	4.1339	4.1331	4.1334	4.1326	3T	4.1339	4.1330	8T	4.1339	4.1333	8T	4.1341	4.1335	10T	4.1344	4.1335	13T	4.1346	4.1340	15T
110	4.3307	4.3299	4.3302	4.3294		4.3307	4.3298		4.3307	4.3301		4.3309	4.3303		4.3312	4.3303		4.3314	4.3308	
115	4.5276	4.5268	4.5271	4.5263		4.5276	4.5267		4.5276	4.5270		4.5278	4.5272		4.5281	4.5272		4.5283	4.5277	
120	4.7244	4.7236	4.7239	4.7231		4.7244	4.7235		4.7244	4.7238		4.7246	4.7240		4.7249	4.7240		4.7251	4.7245	
125	4.9213	4.9203	4.9207	4.9198		4.9213	4.9203		4.9213	4.9206		4.9216	4.9209		4.9219	4.9209		4.9221	4.9214	
130	5.1181	5.1171	5.1175	5.1166		5.1181	5.1171		5.1181	5.1174		5.1184	5.1177		5.1187	5.1177		5.1189	5.1182	
140	5.5118	5.5108	5.5112	5.5103		5.5118	5.5108		5.5118	5.5111		5.5121	5.5114		5.5124	5.5114		5.5126	5.5119	
150	5.9055	5.9045	5.9049	5.9040	15L	5.9055	5.9045	10L	5.9055	5.9048	7L	5.9058	5.9051	4L	5.9061	5.9051	4L	5.9063	5.9056	1T
160	6.2992	6.2982	6.2986	6.2977	4T	6.2992	6.2982	10T	6.2992	6.2985	10T	6.2995	6.2988	13T	6.2998	6.2988	16T	6.3000	6.2993	18T
170	6.6929	6.6919	6.6923	6.6914		6.6929	6.6919		6.6929	6.6922		6.6932	6.6925		6.6935	6.6925		6.6937	6.6930	
180	7.0866	7.0856	7.0860	7.0851		7.0866	7.0856		7.0866	7.0859		7.0869	7.0862		7.0872	7.0862		7.0874	7.0867	
190	7.4803	7.4791	7.4797	7.4786		7.4803	7.4792		7.4803	7.4795		7.4806	7.4798		7.4809	7.4798		7.4812	7.4805	
200	7.8740	7.8728	7.8734	7.8723	17L	7.8740	7.8729	11L	7.8740	7.8732	8L	7.8743	7.8735	5L	7.8746	7.8735	5L	7.8749	7.8742	2T
220	8.6614	8.6602	8.6608	8.6597	6T	8.6614	8.6603	12T	8.6614	8.6606	12T	8.6617	8.6609	15T	8.6620	8.6609	18T	8.6623	8.6616	21T
240	9.4488	9.4476	9.4482	9.4471		9.4488	9.4477		9.4488	9.4480		9.4491	9.4483		9.4494	9.4483		9.4497	9.4490	
250	9.8425	9.8413	9.8419	9.8408		9.8425	9.8414		9.8425	9.8417		9.8428	9.8420		9.8431	9.8420		9.8434	9.8427	
260	10.2362	10.2348	10.2355	10.2343		10.2362	10.2349		10.2362	10.2353		10.2365	10.2356		10.2368	10.2356		10.2373	10.2364	
280	11.0236	11.0222	11.0229	11.0217	19L	11.0236	11.0223	13L	11.0236	11.0225	9L	11.0239	11.0230	6L	11.0242	11.0230	6L	11.0247	11.0238	2T
300	11.8110	11.8096	11.8103	11.8091	7T	11.8110	11.8097	14T	11.8110	11.8101	14T	11.8113	11.8104	17T	11.8116	11.8104	20T	11.8121	11.8112	25T
310	12.2047	12.2033	12.2040	12.2028		12.2047	12.2034		12.2047	12.2038		12.2050	12.2041		12.2053	12.2041		12.2058	12.2049	
320	12.5984	12.5968	12.5977	12.5963		12.5984	12.5970		12.5984	12.5974		12.5987	12.5977		12.5991	12.5977		12.5995	12.5986	
340	13.3858	13.3842	13.3851	13.3837		13.3858	13.3844		13.3858	13.3848		13.3861	13.3851		13.3865	13.3851		13.3869	13.3860	
350	13.7795	13.7779	13.7788	13.7771		13.7795	13.7781		13.7795	13.7785		13.7798	13.7788		13.7802	13.7788		13.7806	13.7797	2T
360	14.1732	14.1716	14.1725	14.1711	9T	14.1732	14.1718	14L	14.1732	14.1722	16T	14.1735	14.1725	7L	14.1739	14.1725	7L	14.1743	14.1734	27T
380	14.9606	14.9590	14.9599	14.9585		14.9606	14.9592		14.9606	14.9596		14.9609	14.9599		14.9613	14.9599		14.9617	14.9608	
400	15.7480	15.7464	15.7473	15.7456		15.7480	15.7466		15.7480	15.7470		15.748								



### Shaft Bearing-Seat Diameters (Values in Inches)

Brg. Bore Dia. mm	k6			m5			m6			n6			p6			r6			r7		
	Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"	Shaft Dia.		Fit in 0.0001"
	Max.	Min.		Max.	Min.		Max.	Min.		Max.	Min.		Max.	Min.		Max.	Min.		Max.	Min.	
4	0.1579	0.1575		0.1579	0.1577		0.1580	0.1577		0.1581	0.1578										
5	0.1973	0.1969	0T	0.1973	0.1971	2T	0.1974	0.1971	2T	0.1975	0.1972	3T									
6	0.2366	0.2362	7T	0.2366	0.2364	7T	0.2367	0.2364	8T	0.2368	0.2365	9T									
7	0.2760	0.2756		0.2761	0.2758		0.2762	0.2758		0.2764	0.2760										
8	0.3154	0.3150	0T	0.3155	0.3152	2T	0.3156	0.3152	2T	0.3158	0.3154	4T									
9	0.3547	0.3543	7T	0.3548	0.3545	8T	0.3549	0.3545	9T	0.3551	0.3547	11T									
10	0.3941	0.3937		0.3942	0.3939		0.3943	0.3939		0.3945	0.3941										
12	0.4729	0.4724		0.4730	0.4727		0.4731	0.4727		0.4733	0.4729										
15	0.5911	0.5906	0T	0.5912	0.5909	3T	0.5913	0.5909	3T	0.5915	0.5911	5T									
17	0.6698	0.6693	8T	0.6699	0.6696	9T	0.6700	0.6696	10T	0.6702	0.6698	12T									
20	0.7880	0.7875		0.7881	0.7877		0.7882	0.7877		0.7885	0.7880										
25	0.9849	0.9844	1T	0.9850	0.9846	3T	0.9851	0.9846	3T	0.9854	0.9849	6T									
30	1.1817	1.1812	10T	1.1818	1.1814	11T	1.1819	1.1814	12T	1.1822	1.1817	15T									
35	1.3787	1.3781		1.3788	1.3784		1.3790	1.3784		1.3793	1.3787										
40	1.5755	1.5749	1T	1.5756	1.5752	4T	1.5758	1.5752	4T	1.5761	1.5655	7T									
45	1.7724	1.7718	12T	1.7725	1.7721	13T	1.7727	1.7721	15T	1.7730	1.7724	18T									
50	1.9692	1.9686		1.9693	1.9689		1.9695	1.9689		1.9698	1.9692										
55	2.1662	2.1655		2.1663	2.1658		2.1666	2.1658		2.1669	2.1662										
60	2.3630	2.3623		2.3631	2.3626		2.3634	2.3626		2.3637	2.3630										
65	2.5599	2.5592	1T	2.5600	2.5595	4T	2.5603	2.5595	4T	2.5606	2.5599	8T									
70	2.7567	2.7560	14T	2.7568	2.7563	15T	2.7571	2.7563	18T	2.7574	2.7567	21T									
75	2.9536	2.9529		2.9537	2.9532		2.9540	2.9532		2.9543	2.9536										
80	3.1504	3.1497		3.1505	3.1500		3.1508	3.1500		3.1511	3.1504										
85	3.3475	3.3466		3.3476	3.3470		3.3479	3.3470		3.3483	3.3474										
90	3.5443	3.5434		3.5444	3.5438		3.5447	3.5438		3.5451	3.5442										
95	3.7412	3.7403		3.7413	3.7407		3.7416	3.7407		3.7420	3.7411										
100	3.9380	3.9371	1T	3.9381	3.9375	5T	3.9384	3.9375	5T	3.9388	3.9379	9T									
105	4.1349	4.1340	18T	4.1350	4.1344	19T	4.1353	4.1344	22T	4.1357	4.1348	26T									
110	4.3317	4.3308		4.3318	4.3312		4.3321	4.3312		4.3325	4.3316										
115	4.5286	4.5277		4.5287	4.5281		4.5290	4.5281		4.5294	4.5285										
120	4.7254	4.7245		4.7255	4.7249		4.7258	4.7249		4.7262	4.7253										
125	4.9224	4.9214		4.9225	4.9219		4.9229	4.9219		4.9233	4.9224										
130	5.1192	5.1182		5.1194	5.1187		5.1197	5.1187		5.1201	5.1192										
140	5.5129	5.5119		5.5131	5.5124		5.5134	5.5124		5.5138	5.5129										
150	5.9066	5.9056	1T	5.9068	5.9061	6T	5.9071	5.9061	6T	5.9075	5.9066	11T									
160	6.3003	6.2993	21T	6.3005	6.2998	23T	6.3008	6.2998	26T	6.3012	6.3003	30T									
170	6.6940	6.6930		6.6942	6.6935		6.6945	6.6935		6.6949	6.6940										
180	7.0877	7.0867		7.0879	7.0872		7.0882	7.0872		7.0886	7.0877										
190	7.4816	7.4805		7.4818	7.4810		7.4821	7.4810		7.4827	7.4815										
200	7.8753	7.8742	2T	7.8755	7.8747	7T	7.8758	7.8747	7T	7.8764	7.8752	12T									
220	8.6627	8.6616	25T	8.6629	8.6621	27T	8.6632	8.6621	30T	8.6638	8.6626	36T									
240	9.4501	9.4490		9.4503	9.4495		9.4506	9.4495		9.4512	9.4500										
250	9.8438	9.8427		9.8440	9.8432		9.8443	9.8432		9.8449	9.8437										
260	10.2376	10.2364		10.2379	10.2370		10.2382	10.2370		10.2388	10.2375										
280	11.0250	11.0238	2T	11.0253	11.0244	8T	11.0256	11.0244	8T	11.0262	11.0249	13T									
300	11.8124	11.8112	28T	11.8127	11.8118	31T	11.8130	11.8118	34T	11.8136	11.8123	40T									
310	12.2061	12.2049		12.2064	12.2055		12.2067	12.2055		12.2073	12.2060										
320	12.5997	12.5986		12.6002	12.5992		12.6006	12.5992		12.6013	12.5999										
340	13.3873	13.3860		13.3876	13.3866		13.3880	13.3866		13.3887	13.3873										
350	13.7810	13.7797	2T	13.7813	13.7803	8T	13.7817	13.7803	8T	13.7824	13.7810	15T									
360	14.1747	14.1734	31T	14.1750	14.1740	34T	14.1754	14.1740	38T	14.1761	14.1747	45T									
380	14.9621	14.9608		14.9624	14.9614		14.9628	14.9614		14.9635	14.9621										
400	15.7495	15.7482		15.7498	15.7488		15.7502	15.7488		15.7509	15.7495										
420	16.5371	16.5356		16.5374	16.5363		16.5379	16.5363		16.5385	16.5370										
440	17.3245	17.3230	2T	17.3248	17.3237	9T	17.3253	17.3237	9T	17.3259	17.3244	16T									
460	18.1119	18.1104	35T	18.1122	18.1111	38T	18.1127	18.1111	43T	18.1133	18.1118	49T									
480	18.8993	18.8978		18.8996	18.8985		18.9001	18.8985		18.9007	18.8992										
500	19.6867	19.6852		19.6870	19.6859		19.6875	19.6859		19.6881	19.6866										
530	20.8678	20.8661		20.8683	20.8671		20.8689	20.8671		20.8695	20.8678										
560	22.0489	22.0472	0T	22.0494	22.0482	10T	22.0500	22.0489	17T	22.0506	22.0489	54T									
600	23.6237	23.6220	37T	23.6242	23.6230	42T	23.6248	23.6230	54T	23.6254	23.6237	68T									
630	24.8048	24.8031		24.8053	24.8041		24.8059	24.8041		24.8065	24.8048										
660	25.9862	25.9843		25.9869	25.9855		25.9876	25.9855		25.9883	25.9863										
670	26.3799	26.3780		26.3806	26.3792		26.3813	26.3792		26.3820	26.3800										
710	27.9547	27.9528	0T	27.9554	27.9540	12T	27.9561	27.9540	20T	27.9568	27.9548	27T									
750	29.5295	29.5276	49T	29.5302	29.5288	56T	29.5310	29.5288	69T	29.5317	29.5296	84T									
780	30.7106	30.7087		30.7113	30.7099		30.7120	30.7099		30.7127	30.7107										
800	31.4980	31.4961		31.4987	31.4973		31.5000	31.4981		31.5015	31.4996										
850	33.4668	33.4646		33.4675	33.4659		33.4690	33.4668		33.4705	33.4685										
900	35.4353	35.4331	0T	35.4360	35.4344	13T	35.4375	35.4353	22T	35.4390	35.4370	39T									
950	37.4038	37.4016	61T	37.4045	37.4029	68T	37.4060	37.4038	83T	37.4077	37.4055	100T									
1000	39.3723	39.3701		39.3730	39.3714		39.3745	39.3723		39.3762	39.3740										
1060	41.7349	41.7323		41.7357	41.7339		41.7375	41.7349		41.7391	41.7370										

The ISO Housing Tolerances listed are shown in the tables on pages 267 to 269.

**Radial Bearings**

Conditions	Examples	Tolerance	Displacement of Outer Ring
<b>Inner Ring Rotation</b>			
Loads of all kinds	General bearing applications, railway axleboxes	H6 <sup>1)</sup>	Can be displaced
Light and normal loads ( $P \leq 0.12C$ ) with simple working conditions	General bearing applications	H8	Can be displaced
Heat conduction through shaft	Drying cylinders, large electrical machines with spherical roller bearings	G7 <sup>2)</sup>	Can be displaced
<b>Direction of Load Indeterminate*</b>			
Light and normal loads ( $P \leq 0.12C$ ) axial displacement of outer ring desirable	Medium-size electrical machines, pumps, crankshaft bearings	J7	Can usually be displaced
Heavy shock loads	Electric traction motors	M7	Cannot be displaced
Normal and heavy loads ( $P > 0.06C$ ). Axial displacement of outer ring unnecessary	Electrical motors, pumps, crankshaft bearings	K7	Cannot usually be displaced
<b>Outer Ring Rotation**</b>			
Heavy loads on bearings in thin-walled housings, heavy shock loads	Roller bearing wheel hubs, big end bearings	P7	Cannot be displaced
Normal and heavy loads ( $P > 0.06C$ )	Ball bearing wheel hubs, big end bearings, crane travelling wheels	N7	Cannot be displaced
Light and variable loads ( $P \leq 0.06C$ )	Conveyor rollers, rope sheaves, belt tension pulleys	M7	Cannot be displaced
<b>Accurate or Silent Running<sup>3)</sup></b>			
Light Loads	Small Electric Motors	J6 <sup>2)</sup>	Can be displaced

\*Variable external loads, shock loads, and vibratory and unbalanced loads in high-speed machinery cannot be accurately described and are classified as "direction of load indeterminate."

\*\*Warning: If a press fit is also being used on the shaft, special consideration should be given to assembly and bearing internal clearance.

<sup>1)</sup> For large bearings ( $D > 250$  mm) and temperature difference between outer ring and housing  $>10^{\circ}\text{C}$ , use G7.

<sup>2)</sup> For large bearings ( $D > 250$  mm) and temperature difference between outer ring and housing  $>10^{\circ}\text{C}$ , use F7.

<sup>3)</sup> Not applicable to high precision bearings

## Housing Bearing-Seat Diameters (Values in Inches)

mm	Bearing Outside Diameter		F7		G7		H8		H7		H6			
	Inches		Housing Bore		Housing Bore		Housing Bore		Housing Bore		Housing Bore			
	Max	Min.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.		
16	0.6299	0.6296	0.6305	0.6312	16L 6L	0.6301	0.6308	12L 2L	0.6299	0.6310	14L 0	0.6299	0.6303	7L 0
19	0.7480	0.7476	0.7488	0.7496		0.7483	0.7491	0.7480	0.7493	0.7480	0.7488	0.7480	0.7485	
21	0.8268	0.8264	0.8276	0.8284		0.8271	0.8279	0.8268	0.8281	0.8268	0.8276	0.8268	0.8283	
22	0.8661	0.8657	0.8669	0.8677		0.8664	0.8672	0.8661	0.8674	0.8661	0.8669	0.8661	0.8666	
24	0.9449	0.9445	0.9457	0.9465	20L	0.9452	0.9460	15L	0.9449	0.9462	17L	0.9449	0.9454	9L 0
26	1.0236	1.0232	1.0244	1.0252	8L	1.0239	1.0247	3L	1.0236	1.0249	0	1.0236	1.0244	0
28	1.1024	1.1020	1.1032	1.1040		1.1027	1.1035		1.1024	1.1037		1.1024	1.1032	
30	1.1811	1.1807	1.1819	1.1827		1.1814	1.1822		1.1811	1.1824		1.1811	1.1819	
32	1.2598	1.2594	1.2606	1.2614		1.2602	1.2610		1.2598	1.2613		1.2598	1.2604	
35	1.3780	1.3776	1.3790	1.4000		1.3784	1.3793		1.3780	1.3795		1.3780	1.3786	
37	1.4567	1.4563	1.4577	1.4587	24L	1.4571	1.4580	17L	1.4567	1.4582	19L	1.4567	1.4573	10L 0
40	1.5748	1.5744	1.5758	1.5768	10L	1.5752	1.5761	4L	1.5748	1.5763	0	1.5748	1.5758	0
42	1.6535	1.6531	1.6545	1.6555		1.6539	1.6548		1.6535	1.6550		1.6535	1.6541	
47	1.8504	1.8500	1.8514	1.8524		1.8508	1.8517		1.8504	1.8519		1.8504	1.8514	
52	2.0472	2.0467	2.0484	2.0496		2.0476	2.0488		2.0472	2.0490		2.0472	2.0479	
55	2.1654	2.1649	2.1666	2.1678		2.1658	2.1670		2.1654	2.1672		2.1654	2.1661	
58	2.2835	2.2830	2.2847	2.2859		2.2839	2.2851		2.2835	2.2853		2.2835	2.2842	
62	2.4409	2.4404	2.4421	2.4433	29L	2.4413	2.4425	21L	2.4409	2.4427	23L	2.4409	2.4416	12L 0
65	2.5591	2.5586	2.5603	2.5615	12L	2.5595	2.5607	4L	2.5591	2.5609	0	2.5591	2.5598	0
70	2.7559	2.7554	2.7571	2.7583		2.7563	2.7575		2.7559	2.7577		2.7559	2.7566	
72	2.8346	2.8341	2.8358	2.8370		2.8350	2.8362		2.8346	2.8364		2.8346	2.8353	
78	3.0709	3.0704	3.0721	3.0733		3.0713	3.0725		3.0709	3.0727		3.0709	3.0716	
80	3.1496	3.1491	3.1508	3.1520		3.1500	3.1512		3.1496	3.1514		3.1496	3.1503	
85	3.3465	3.3459	3.3479	3.3493		3.3470	3.3484		3.3465	3.3486		3.3465	3.3474	
90	3.5433	3.5427	3.5447	3.5461		3.5438	3.5452		3.5433	3.5454		3.5433	3.5442	
100	3.9370	3.9364	3.9384	3.9398	34L	3.9375	3.9389	25L	3.9370	3.9391	27L	3.9370	3.9379	15L 0
110	4.3307	4.3301	4.3321	4.3335	14L	4.3312	4.3326	5L	4.3307	4.3328	0	4.3307	4.3316	0
115	4.5276	4.5270	4.5290	4.5304		4.5281	4.5295		4.5276	4.5297		4.5276	4.5285	
120	4.7244	4.7238	4.7258	4.7272		4.7249	4.7263		4.7244	4.7265		4.7244	4.7253	
125	4.9213	4.9206	4.9230	4.9246		4.9219	4.9234		4.9213	4.9238		4.9213	4.9223	
130	5.1181	5.1174	5.1198	5.1214		5.1187	5.1202		5.1181	5.1206		5.1181	5.1191	
135	5.3150	5.3143	5.3167	5.3183	40L	5.3156	5.3171	28L	5.3150	5.3175	32L	5.3150	5.3160	17L 0
140	5.5118	5.5111	5.5135	5.5151	17L	5.5124	5.5139	6L	5.5118	5.5143	0	5.5118	5.5128	0
145	5.7087	5.7080	5.7104	5.7120		5.7093	5.7108		5.7087	5.7112		5.7087	5.7097	
150	5.9055	5.9048	5.9072	5.9088		5.9061	5.9076		5.9055	5.9080		5.9055	5.9065	
160	6.2992	6.2986	6.3009	6.3025		6.2998	6.3013		6.2992	6.3017		6.2992	6.3002	
170	6.6929	6.6919	6.6946	6.6962	43L	6.6935	6.6950	31L	6.6929	6.6954	35L	6.6929	6.6939	20L 0
180	7.0866	7.0856	7.0883	7.0899	17L	7.0872	7.0887	6L	7.0866	7.0891	0	7.0866	7.0876	0
190	7.4803	7.4791	7.4823	7.4841		7.4809	7.4827		7.4803	7.4831		7.4803	7.4814	
200	7.8740	7.8728	7.8760	7.8778		7.8746	7.8764		7.8740	7.8768		7.8740	7.8751	
210	8.2677	8.2665	8.2697	8.2715		8.2683	8.2701		8.2677	8.2705		8.2677	8.2688	
215	8.4646	8.4634	8.4666	8.4684	50L	8.4652	8.4670	36L	8.4646	8.4674	40L	8.4646	8.4657	23L 0
225	8.8583	8.8571	8.8603	8.8621	20L	8.8589	8.8607	6L	8.8583	8.8611	0	8.8583	8.8594	0
240	9.4488	9.4476	9.4508	9.4526		9.4494	9.4512		9.4488	9.4516		9.4488	9.4499	
250	9.8425	9.8413	9.8445	9.8463		9.8431	9.8449		9.8425	9.8453		9.8425	9.8436	
260	10.2362	10.2348	10.2384	10.2405		10.2369	10.2389		10.2362	10.2394		10.2362	10.2375	
270	10.6299	10.6285	10.6321	10.6342		10.6306	10.6326		10.6299	10.6331		10.6299	10.6312	
280	11.0236	11.0222	11.0258	11.0279	57L	11.0243	11.0263	41L	11.0236	11.0268	46L	11.0236	11.0249	27L 0
300	11.8110	11.8096	11.8132	11.8153	22L	11.8117	11.8137	7L	11.8110	11.8142	0	11.8110	11.8123	0
310	12.2047	12.2033	12.2069	12.2090		12.2054	12.2074		12.2047	12.2079		12.2047	12.2060	
320	12.5984	12.5968	12.6008	12.6031		12.5991	12.6014		12.5984	12.6019		12.5984	12.5998	
340	13.3858	13.3842	13.3882	13.3905		13.3865	13.3888		13.3858	13.3893		13.3858	13.3872	
350	13.7795	13.7779	13.7819	13.7842	63L	13.7802	13.7825	46L	13.7795	13.7830	51L	13.7795	13.7809	30L 0
360	14.1732	14.1716	14.1756	14.1779	24L	14.1739	14.1762	7L	14.1732	14.1767	0	14.1732	14.1746	0
380	14.9606	14.9590	14.9630	14.9653		14.9613	14.9636		14.9606	14.9641		14.9606	14.9620	
400	15.7480	15.7464	15.7504	15.7527		15.7487	15.7510		15.7480	15.7515		15.7480	15.7494	
420	16.5354	16.5336	16.5381	16.5406		16.5362	16.5387		16.5354	16.5392		16.5354	16.5370	
440	17.3228	17.3210	17.3255	17.3280	70L	17.3236	17.3261	51L	17.3228	17.3266	56L	17.3228	17.3244	34L 0
460	18.1102	18.1084	18.1129	18.1154	27L	18.1110	18.1135	8L	18.1102	18.1140	0	18.1102	18.1118	0
480	18.8976	18.8958	18.9003	18.9028		18.8984	18.9009		18.8976	18.9014		18.8976	18.8992	
500	19.6850	19.6832	19.6877	19.6902		19.6858	19.6883		19.6850	19.6888		19.6850	19.6866	
520	20.4724	20.4704	20.4754	20.4781		20.4733	20.4760		20.4724	20.4767		20.4724	20.4741	
540	21.2598	21.2578	21.2628	21.2655		21.2607	21.2634		21.2598	21.2641		21.2598	21.2615	
560	22.0472	22.0452	22.0502	22.0529	77L	22.0481	22.0508	56L	22.0472	22.0515	63L	22.0472	22.0489	37L 0
580	22.8346	22.8326	22.8376	22.8403	30L	22.8355	22.8382	9L	22.8346	22.8389	0	22.8346	22.8363	0
600	23.6220	23.6200	23.6250	23.6277		23.6229	23.6256		23.6220	23.6263		23.6220	23.6237	
620	24.4094	24.4074	24.4124	24.4151		24.4103	24.4130		24.4094	24.4137		24.4094	24.4111	
650	25.5906	25.5876	25.5937	25.5969		25.5915	25.5947		25.5906	25.5955		25.5906	25.5926	
670	26.3780	26.3750	26.3811	26.3843		26.3789	26.3821		26.3780	26.3829		26.3780	26.3800	
680	26.7717	26.7687	26.7748	26.7780		26.7726	26.7758		26.7717	26.7766		26.7717	26.7737	
700	27.5591	27.5561	27.5622	27.5654	93L	27.5600	27.5632	71L	27.5591	27.5640	79L	27.5591	27.5611	50L 0
720	28.3465	28.3435	28.3496	28.3528	31L	28.3474	28.3506	9L	28.3465	28.3514	0	28.3465	28.3485	0
750	29.5276	29.524												

Housing Bearing-Seat Diameters (Values in Inches)

mm	Bearing Outside Diameter		J6				J7				K6				K7				M6			
	Inches		Housing Bore		Fit in 0.0001*	Housing Bore		Fit in 0.0001*	Housing Bore		Fit in 0.0001*	Housing Bore		Fit in 0.0001*	Housing Bore		Fit in 0.0001*	Housing Bore		Fit in 0.0001*		
	Max	Min.	Min.	Max.		Min.	Max.		Min.	Max.		Min.	Max.		Min.	Max.		Min.	Max.		Min.	Max.
16	0.6299	0.6296	0.6297	0.6301	5L 2T	0.6296	0.6303	7L 3T	0.6295	0.6300	4L 4T	0.6294	0.6301	5L 5T	0.6293	0.6297	1L 6T					
19	0.7480	0.7476	0.7478	0.7483		0.7476	0.7485		0.7476	0.7481		0.7474	0.7482		0.7473	0.7478						
21	0.8268	0.8264	0.8266	0.8271		0.8264	0.8273		0.8264	0.8269		0.8262	0.8270		0.8261	0.8266						
22	0.8661	0.8657	0.8659	0.8664		0.8657	0.8666		0.8657	0.8662		0.8655	0.8663		0.8654	0.8659						
24	0.9449	0.9445	0.9447	0.9452	7L	0.9445	0.9454	9L	0.9445	0.9450	5L	0.9443	0.9451	6L	0.9442	0.9447	2L					
26	1.0236	1.0232	1.0234	1.0239	2T	1.0232	1.0241	4T	1.0232	1.0237	4T	1.0230	1.0238	6T	1.0229	1.0234	7T					
28	1.1024	1.1020	1.1022	1.1027		1.1020	1.1029		1.1020	1.1025		1.1018	1.1026		1.1017	1.1022						
30	1.1811	1.1807	1.1809	1.1814		1.1807	1.1816		1.1807	1.1812		1.1805	1.1813		1.1804	1.1809						
32	1.2598	1.2594	1.2596	1.2601		1.2594	1.2604		1.2593	1.2599		1.2591	1.2601		1.2590	1.2596						
35	1.3780	1.3776	1.3778	1.3784		1.3776	1.3786		1.3775	1.3781		1.3773	1.3783		1.3772	1.3778						
37	1.4567	1.4563	1.4565	1.4571	8L	1.4563	1.4573	10L	1.4562	1.4568	5L	1.4560	1.4570	7L	1.4559	1.4565	2L					
40	1.5748	1.5744	1.5746	1.5752	2T	1.5744	1.5754	4T	1.5743	1.5749	5T	1.5741	1.5751	7T	1.5740	1.5746	8T					
42	1.6535	1.6531	1.6533	1.6539		1.6531	1.6541		1.6530	1.6536		1.6528	1.6538		1.6527	1.6533						
47	1.8504	1.8500	1.8502	1.8508		1.8500	1.8510		1.8499	1.8505		1.8497	1.8507		1.8496	1.8502						
52	2.0472	2.0467	2.0470	2.0477		2.0467	2.0479		2.0466	2.0474		2.0464	2.0476		2.0463	2.0470						
55	2.1654	2.1649	2.1652	2.1659		2.1649	2.1662		2.1648	2.1656		2.1646	2.1658		2.1645	2.1652						
58	2.2835	2.2830	2.2833	2.2840		2.2830	2.2842		2.2829	2.2837		2.2827	2.2839		2.2826	2.2833						
62	2.4409	2.4404	2.4407	2.4414		2.4404	2.4416		2.4403	2.4411		2.4401	2.4413		2.4400	2.4407						
65	2.5591	2.5586	2.5589	2.5596	10L	2.5586	2.5598	12L	2.5585	2.5593	6T	2.5583	2.5595	9L	2.5582	2.5589	3L					
70	2.7559	2.7554	2.7557	2.7564	2T	2.7554	2.7566	5T	2.7553	2.7561	7T	2.7551	2.7563	8T	2.7550	2.7557	9T					
72	2.8346	2.8341	2.8344	2.8351		2.8341	2.8353		2.8340	2.8348		2.8338	2.8350		2.8337	2.8344						
78	3.0709	3.0704	3.0707	3.0714		3.0704	3.0716		3.0703	3.0711		3.0701	3.0713		3.0700	3.0707						
80	3.1496	3.1491	3.1494	3.1501		3.1491	3.1503		3.1490	3.1498		3.1488	3.1500		3.1487	3.1494						
85	3.3465	3.3459	3.3463	3.3471		3.3460	3.3474		3.3458	3.3467		3.3455	3.3469		3.3454	3.3463						
90	3.5433	3.5427	3.5431	3.5439		3.5428	3.5442		3.5426	3.5435		3.5423	3.5437		3.5422	3.5431						
100	3.9370	3.9364	3.9368	3.9376	12L	3.9365	3.9379	15L	3.9363	3.9372	8L	3.9360	3.9374	10L	3.9359	3.9368	4L					
110	4.3307	4.3301	4.3305	4.3313	2T	4.3302	4.3316	5T	4.3300	4.3309	7T	4.3297	4.3311	10T	4.3296	4.3305	11T					
115	4.5276	4.5270	4.5274	4.5282		4.5271	4.5285		4.5269	4.5278		4.5266	4.5280		4.5265	4.5274						
120	4.7244	4.7238	4.7242	4.7250		4.7239	4.7253		4.7237	4.7246		4.7234	4.7248		4.7233	4.7242						
125	4.9213	4.9206	4.9210	4.9218		4.9207	4.9223		4.9205	4.9215		4.9202	4.9218		4.9200	4.9210						
130	5.1181	5.1174	5.1178	5.1188		5.1175	5.1191		5.1173	5.1183		5.1170	5.1186		5.1168	5.1178						
135	5.3150	5.3143	5.3147	5.3157		5.3144	5.3160		5.3142	5.3152		5.3139	5.3155		5.3137	5.3147						
140	5.5118	5.5111	5.5115	5.5125	14L	5.5112	5.5128	17L	5.5110	5.5120	9L	5.5107	5.5123	12L	5.5105	5.5115	4L					
145	5.7087	5.7080	5.7084	5.7094	3T	5.7081	5.7097	6T	5.7079	5.7089	8T	5.7076	5.7092	11T	5.7074	5.7084	13T					
150	5.9055	5.9048	5.9052	5.9062		5.9049	5.9065		5.9047	5.9057		5.9044	5.9060		5.9042	5.9052						
160	6.2992	6.2986	6.2989	6.2999		6.2986	6.3002		6.2984	6.2994		6.2981	6.2997		6.2979	6.2989						
170	6.6929	6.6919	6.6926	6.6936	17L	6.6923	6.6939	20L	6.6921	6.6931	12L	6.6918	6.6934	15L	6.6916	6.6926	7L					
180	7.0866	7.0856	7.0863	7.0873	3T	7.0860	7.0876	6T	7.0858	7.0868	8T	7.0855	7.0871	11T	7.0853	7.0863	13T					
190	7.4803	7.4791	7.4800	7.4812		7.4797	7.4815		7.4794	7.4805		7.4790	7.4808		7.4788	7.4800						
200	7.8740	7.8728	7.8737	7.8749		7.8734	7.8752		7.8731	7.8742		7.8727	7.8745		7.8725	7.8737						
210	8.2677	8.2665	8.2674	8.2686		8.2671	8.2689		8.2668	8.2679		8.2664	8.2682		8.2662	8.2674						
215	8.4646	8.4634	8.4643	8.4655	21L	8.4640	8.4658	24L	8.4637	8.4648	14L	8.4633	8.4651	17L	8.4631	8.4643	9L					
225	8.8583	8.8571	8.8580	8.8592	3T	8.8577	8.8595	6T	8.8574	8.8585	9T	8.8570	8.8588	13T	8.8568	8.8580	15T					
240	9.4488	9.4476	9.4485	9.4497		9.4482	9.4500		9.4479	9.4490		9.4475	9.4493		9.4473	9.4485						
250	9.8425	9.8413	9.8422	9.8434		9.8419	9.8437		9.8416	9.8427		9.8412	9.8430		9.8410	9.8422						
260	10.2362	10.2348	10.2356	10.2372		10.2356	10.2376		10.2351	10.2364		10.2348	10.2368		10.2346	10.2358						
270	10.6299	10.6285	10.6296	10.6309		10.6293	10.6313		10.6288	10.6301		10.6285	10.6305		10.6283	10.6295						
280	11.0236	11.0222	11.0233	11.0246	24L	11.0230	11.0250	28L	11.0225	11.0238	16L	11.0222	11.0242	20L	11.0220	11.0232	10L					
300	11.8110	11.8096	11.8107	11.8120	3T	11.8104	11.8124	6T	11.8099	11.8112	11T	11.8096	11.8116	14T	11.8094	11.8106	16T					
310	12.2047	12.2033	12.2044	12.2057		12.2041	12.2061		12.2036	12.2049		12.2033	12.2053		12.2031	12.2043						
320	12.5984	12.5968	12.5981	12.5995		12.5977	12.5999		12.5973	12.5987		12.5968	12.5991		12.5966	12.5980						
340	13.3858	13.3842	13.3855	13.3869		13.3851	13.3873		13.3847	13.3861		13.3842	13.3865		13.3840	13.3854						
350	13.7795	13.7779	13.7792	13.7806		13.7788	13.7810		13.7784	13.7798		13.7779	13.7802		13.7777	13.7791						
360	14.1732	14.1716	14.1729	14.1743	27L	14.1725	14.1747	31L	14.1721	14.1735	19L	14.1716	14.1739	23L	14.1714	14.1728	12L					
380	14.9606	14.9590	14.9603	14.9617	3T	14.9599	14.9621	7T	14.9595	14.9609	11T	14.9590	14.9613	16T	14.9588	14.9602	18T					
400	15.7480	15.7464	15.7477	15.7491		15.7473	15.7495		15.7469	15.7483		15.7464	15.7487		15.7462	15.7476						
420	16.5354	16.5336	16.5351	16.5367		16.5346	16.5371		16.5341	16.5357		16.5336	16.5361		16.5334	16.5350						
440	17.3228	17.3210	17.3225	17.3241	31L	17.3220	17.3245	35L	17.3215	17.3231	21L	17.3210	17.3235	25L	17.3208	17.3224	14L					
460	18.1102	18.1084	18.1099	18.1115	3T	18.1094	18.1119	8T	18.1089	18.1105	13T	18.1084	18.1109	18T	18.1082	18.1098	20T					
480	18.8976	18.8958	18.8973	18.8989		18.8968	18.8993		18.8963	18.8979		18.8958	18.8983		18.8956	18.8972						
500	19.6850	19.6832	19.6847	19.6863		19.6842	19.6867		19.6837	19.6853		19.6832	19.6857									

## Housing Bearing-Seat Diameters (Values in Inches)

Bearing Outside Diameter  mm	M7			N6			N7			P6			P7		
	Housing Bore		Fit in 0.0001"	Housing Bore		Fit in 0.0001"	Housing Bore		Fit in 0.0001"	Housing Bore		Fit in 0.0001"	Housing Bore		Fit in 0.0001"
	Min.	Max.		Min.	Max.		Min.	Max.		Min.	Max.		Min.	Max.	
16	0.6292	0.6299	3L 7T	0.6291	0.6295	1T 8T	0.6290	0.6297	1L 9T	0.6289	0.6293	3T 10T	0.6288	0.6295	1T 11T
19	0.7472	0.7480		0.7471	0.7476		0.7469	0.7477		0.7468	0.7473		0.7466	0.7474	
21	0.8260	0.8268		0.8259	0.8264		0.8257	0.8265		0.8256	0.8261		0.8254	0.8262	
22	0.8653	0.8661		0.8652	0.8657		0.8650	0.8658		0.8649	0.8654		0.8647	0.8655	
24	0.9441	0.9449	4L	0.9440	0.9445	0	0.9438	0.9446	1L	0.9437	0.9442	3T	0.9435	0.9443	2T
26	1.0228	1.0236	8T	1.0227	1.0232	9T	1.0225	1.0233	11T	1.0224	1.0229	12T	1.0232	1.0230	14T
28	1.1016	1.1024		1.1015	1.1020		1.1013	1.1021		1.1012	1.1017		1.1010	1.1018	
30	1.1803	1.1811		1.1802	1.1807		1.1800	1.1808		1.1799	1.1804		1.1797	1.1805	
32	1.2588	1.2598		1.2587	1.2593		1.2585	1.2595		1.2583	1.2590		1.2581	1.2591	
35	1.3770	1.3780	4L	1.3769	1.3775		1.3767	1.3777		1.3765	1.3772		1.3763	1.3773	
37	1.4557	1.4567	10T	1.4556	1.4562	1T	1.4554	1.4564	1L	1.4552	1.4559	4T	1.4550	1.4560	3T
40	1.5738	1.5748		1.5737	1.5743	11T	1.5735	1.5745	13T	1.5733	1.5740	15T	1.5731	1.5741	17T
42	1.6525	1.6535		1.6524	1.6530		1.6522	1.6532		1.6520	1.6527		1.6518	1.6528	
47	1.8494	1.8504		1.8493	1.8499		1.8491	1.8501		1.8489	1.8496		1.8487	1.8497	
52	2.0460	2.0472		2.0459	2.0466		2.0457	2.0468		2.0454	2.0462		2.0452	2.0464	
55	2.1642	2.1654		2.1641	2.1648		2.1639	2.1650		2.1636	2.1644		2.1634	2.1646	
58	2.2823	2.2835		2.2822	2.2829		2.2820	2.2831		2.2817	2.2825		2.2815	2.2827	
62	2.4397	2.4409	5L	2.4396	2.4403		2.4394	2.4405		2.4391	2.4399		2.4389	2.4401	
65	2.5579	2.5591	12T	2.5578	2.5585	1T	2.5576	2.5587	1L	2.5573	2.5581	5T	2.5571	2.5583	3T
70	2.7547	2.7559		2.7546	2.7553	13T	2.7544	2.7555	15T	2.7541	2.7549	18T	2.7539	2.7551	20T
72	2.8334	2.8346		2.8333	2.8340		2.8331	2.8342		2.8328	2.8336		2.8326	2.8338	
78	3.0697	3.0709		3.0696	3.0703		3.0694	3.0705		3.0691	3.0699		3.0689	3.0701	
80	3.1484	3.1496		3.1483	3.1490		3.1481	3.1492		3.1478	3.1486		3.1476	3.1488	
85	3.3451	3.3465		3.3450	3.3459		3.3447	3.3461		3.3445	3.3453		3.3442	3.3456	
90	3.5419	3.5433		3.5418	3.5427		3.5415	3.5429		3.5413	3.5421		3.5410	3.5424	
100	3.9356	3.9370	6L	3.9355	3.9364	0	3.9352	3.9366	2L	3.9350	3.9358	6T	3.9347	3.9361	3T
110	4.3293	4.3307	14T	4.3292	4.3301	15T	4.3289	4.3303	18T	4.3287	4.3295	20T	4.3284	4.3298	23T
115	4.5262	4.5276		4.5261	4.5270		4.5258	4.5272		4.5256	4.5264		4.5253	4.5267	
120	4.7230	4.7244		4.7229	4.7238		4.7226	4.7240		4.7224	4.7232		4.7221	4.7235	
125	4.9197	4.9213		4.9195	4.9205		4.9193	4.9208		4.9189	4.9199		4.9186	4.9202	
130	5.1165	5.1181		5.1163	5.1173		5.1161	5.1176		5.1157	5.1167		5.1154	5.1170	
135	5.3134	5.3150		5.3132	5.3142	1T	5.3130	5.3145	2L	5.3126	5.3136	7T	5.3123	5.3139	4T
140	5.5102	5.5118	7L	5.5100	5.5110	18T	5.5098	5.5113	20T	5.5094	5.5104	24T	5.5091	5.5107	27T
145	5.7071	5.7087		5.7069	5.7079		5.7067	5.7082		5.7063	5.7073		5.7060	5.7076	
150	5.9039	5.9055		5.9037	5.9047		5.9035	5.9050		5.9031	5.9041		5.9028	5.9044	
160	6.2976	6.2992	10L	6.2974	6.2984		6.2972	6.2987		6.2968	6.2978		6.2965	6.2981	
170	6.6913	6.6929	16T	6.6911	6.6921	2L	6.6909	6.6924	5L	6.6905	6.6915	4T	6.6902	6.6918	1T
180	7.0850	7.0866		7.0848	7.0858	18T	7.0846	7.0861	20T	7.0842	7.0852	24T	7.0839	7.0855	27T
190	7.4785	7.4803		7.4783	7.4794		7.4779	7.4797		7.4775	7.4787		7.4772	7.4790	
200	7.8722	7.8740		7.8720	7.8731		7.8716	7.8734		7.8712	7.8724		7.8709	7.8727	
210	8.2659	8.2677		8.2657	8.2668		8.2653	8.2671		8.2649	8.2661		8.2646	8.2664	
215	8.4628	8.4646	12L	8.4626	8.4637	3L	8.4622	8.4640	6L	8.4618	8.4630	4T	8.4615	8.4633	1T
225	8.8565	8.8583	18T	8.8563	8.8574	20T	8.8559	8.8577	24T	8.8555	8.8567	28T	8.8552	8.8570	31T
240	9.4470	9.4488		9.4468	9.4479		9.4464	9.4482		9.4460	9.4472		9.4457	9.4475	
250	9.8407	9.8425		9.8405	9.8416		9.8401	9.8419		9.8397	9.8409		9.8394	9.8412	
260	10.2342	10.2362		10.2340	10.2352		10.2336	10.2356		10.2331	10.2343		10.2327	10.2348	
270	10.6279	10.6299		10.6277	10.6289		10.6273	10.6293		10.6268	10.6280		10.6264	10.6285	
280	11.0216	11.0236	14L	11.0214	11.0226	4L	11.0210	11.0230	8L	11.0205	11.0217	5T	11.0201	11.0222	0
300	11.8090	11.8110	20T	11.8088	11.8100	22T	11.8084	11.8104	26T	11.8079	11.8091	31T	11.8075	11.8096	35T
310	12.2027	12.2047		12.2025	12.2037		12.2021	12.2041		12.2016	12.2028		12.2012	12.2033	
320	12.5962	12.5984		12.5960	12.5974		12.5955	12.5978		12.5950	12.5964		12.5945	12.5968	
340	12.3836	12.3858		12.3834	12.3848		12.3829	12.3852		12.3824	12.3838		12.3819	12.3842	
350	13.7773	13.7795	16L	13.7771	13.7785	6L	13.7766	13.7789	10L	13.7761	13.7775	4T	13.7756	13.7779	0
360	14.1710	14.1732	22T	14.1708	14.1722	24T	14.1703	14.1726	29T	14.1698	14.1712	34T	14.1693	14.1716	39T
380	14.9584	14.9606		14.9582	14.9596		14.9577	14.9600		14.9572	14.9586		14.9567	14.9590	
400	15.7458	15.7480		15.7456	15.7470		15.7451	15.7474		15.7446	15.7460		15.7441	15.7464	
420	16.5329	16.5354		16.5328	16.5343		16.5323	16.5347		16.5317	16.5332		16.5311	16.5336	
440	17.3203	17.3228	18L	17.3202	17.3217	7L	17.3197	17.3221	11L	17.3191	17.3206	4T	17.3185	17.3210	0
460	18.1077	18.1102	25T	18.1076	18.1091	26T	18.1071	18.1095	31T	18.1065	18.1080	37T	18.1059	18.1084	43T
480	18.8951	18.8976		18.8950	18.8965		18.8945	18.8969		18.8939	18.8954		18.8933	18.8958	
500	19.6825	19.6850		19.6824	19.6839		19.6819	19.6843		19.6813	19.6828		19.6807	19.6832	
520	20.4686	20.4714		20.4689	20.4707		20.4679	20.4707		20.4676	20.4693		20.4666	20.4693	
540	21.2560	21.2588		21.2563	21.2581		21.2553	21.2581		21.2550	21.2567		21.2540	21.2567	
560	22.0434	22.0462	10L	22.0437	22.0455	3L	22.0427	22.0455	3L	22.0424	22.0441	11T	22.0414	22.0441	11T
580	22.8308	22.8336	38T	22.8311	22.8329	35T	22.8301	22.8329	45T	22.8298	22.8315	48T	22.8288	22.8315	58T
600	23.6182	23.6210		23.6185	23.6203		23.6175	23.6203		23.6172	23.6189		23.6162	23.6189	
620	24.4056	24.4084		24.4059	24.4077		24.4049	24.4077		24.4046	24.4063		24.4036	24.4063	
650	25.5863	25.5894		25.5867	25.5886		25.5855	25.5886		25.5852	25.5871		25.5840	25.5871	
670	26.3737	26.3768		26.3741	26.3760		26.3729	26.3760		26.3726	26.3745		26.3714	26.3745	
680	26.7674	26.7705	18L	26.7678	26.7697	10L	26.7666	26.7697	10L	26.7663	26.7682	5T	26.7651	26.7682	5T
700	27.5548	27.5579	43T	27.5552	27.5571	39T	27.5540	27.5571	51T	27.5537	27.5556	54T	27.5525	27.5556	66T
720	28.3422	28.3453		28.3426	28.3445		28.3414	28.3445		28.3411	28.3430		28.3399	28.3430	
750	29.5233	29.5264		29.5237	29.5256		29.5225	29.5256		29.5222	29.5241		29.5210	29.5241	
780	30.7044	30.7075		30.7048	30.7067		30.7036	30.7067		30.7033	30.7052		30.7021	30.7052	
790	31.0981	31.1012		31.0985	31.1004		31.0973	31.1004		31.0970	31.0989		31.0958	31.0989	
820	32.2786	32.2822		32.2791	32.2813		32.2778	32.2813		32.2774	32.2796		32.2760	32.2796	
850	33.4597	33.4633	26L	33.4602	33.4624	17L	33.4589	33.4624	17L	33.4585	33.4607	0	33.4571	33.4607	0
870	34.2471	34.2507	49T	34.2476	34.2498	44T	34								

# Internal Radial Clearance Tolerances for Single-Row Ball Bearings

## MRC Bearing Services

ABMA tolerances are listed up to and including 200 mm.

MRC tolerances are listed from 200 mm up to and including 500 mm.

Tolerance limits are listed in ten thousandths inches (.0001") and micrometers (µm).

Axial and radial clearance for double row bearings is shown on page 89.

Bore Over		Bearing Series					ABMA		C0		C3		C4	
		Including		Inch Sizes R, XLS	Metric Sizes 30, 100K, 200, 300, 400, 1900	C2 MRC TI	(µm)	ST	(µm)	LO	(µm)	XL	(µm)	
		mm	in											mm
2.5	—	10	—	—	34-39	0-3	0-8	1-5	3-13	3-9	8-23	6-12*	15-30*	
2.5	.0984	10	.3937	R2-R6	00	0-3	0-8	1-5	3-13	3-9	8-23	6-12*	15-30*	
10	.3937	18	.7087	R8-R10	01-03	0-3.5	0-9	1-7	3-18	4-10	10-25	7-13	18-33	
18	.7087	24	.9449	R12-R14	04	0-4	0-10	2-8	5-20	5-11	13-28	8-14	20-36	
24	.9449	30	1.1811	R16-R18	05-06	0-4.5	0-11	2-8	5-20	5-11	13-28	9-16	23-41	
30	1.1811	40	1.5748	R20	07-08	0-4.5	0-11	2-8	5-20	6-13	15-33	11-18	28-46	
—	1.1811	—	1.5748	1 $\frac{5}{8}$ -1 $\frac{1}{2}$	—	0-4.5	0-11	2-8	5-20	6-13	15-33	11-18	28-46	
40	1.5748	50	1.9665	1 $\frac{5}{8}$ -1 $\frac{7}{8}$	09-10	0-4.5	0-11	2-9	5-23	7-14	18-36	12-20	30-51	
50	1.9685	65	2.5591	2-2 $\frac{1}{2}$	11-13	0-6	0-15	3-11	8-28	9-17	23-43	15-24	38-61	
65	2.5591	80	3.1496	2 $\frac{5}{8}$ -3 $\frac{1}{8}$	14-16	0-6	0-15	4-12	10-30	10-20	25-51	18-28	45-71	
80	3.1496	100	3.9370	3 $\frac{1}{4}$ -3 $\frac{3}{8}$	17-20	0-7	0-18	5-14	13-36	12-23	30-58	21-33	53-64	
100	3.9370	120	4.7244	4-4 $\frac{5}{8}$	21-24	0-8	0-20	6-16	15-41	14-26	36-66	24-38	61-97	
120	4.7244	140	5.5118	4 $\frac{3}{4}$ -5 $\frac{1}{2}$	26-28	0-9	0-23	7-19	18-48	16-32	41-81	28-45	71-114	
140	5.5118	160	6.2992	5 $\frac{3}{8}$ -6 $\frac{1}{4}$	30-32	0-9	0-23	7-21	18-53	18-36	46-91	32-51	81-130	
160	6.2992	180	7.0866	6 $\frac{1}{2}$ -7	34-36	0-10	0-25	8-24	20-61	21-40	53-102	36-58	91-147	
180	7.0866	200	7.8740	7 $\frac{1}{4}$ -7 $\frac{3}{4}$	38-40	0-12	0-30	10-28	25-71	25-46	64-117	42-64	107-163	
200	7.8740	220	8.6614	8-8 $\frac{1}{2}$	42-44	0-12	0-30	12-30	30-76	29-50	74-127	47-69	119-175	
220	8.6614	240	9.4488	8 $\frac{3}{4}$ -9	46-48	1-13	3-33	15-33	38-84	35-56	89-142	55-77	140-196	
240	9.4485	260	10.2362	9 $\frac{1}{2}$ -10	50-52	2-14	5-36	18-36	45-91	42-63	107-160	64-86	163-218	
260	10.2352	280	11.0236	10 $\frac{1}{2}$ -11	56	2-14	5-36	21-39	53-99	49-70	124-178	74-96	188-244	
280	11.0236	300	11.8110	11 $\frac{1}{2}$	60	3-15	8-38	25-43	64-109	57-78	145-198	85-107	216-272	
300	11.8110	320	12.5984	12	64	4-16	10-41	29-47	74-119	67-88	107-223	98-120	249-304	
320	12.5984	340	13.3858	—	—	4-16	10-41	33-51	84-130	78-99	198-251	113-135	287-343	
340	13.3858	360	14.1732	—	—	5-17	13-43	38-56	96-142	91-112	231-284	129-151	327-384	
360	14.1732	380	14.9606	—	—	6-18	15-46	43-61	109-155	106-127	269-323	149-171	378-434	
380	14.9606	400	15.7480	—	—	7-19	18-48	48-66	122-168	126-147	320-373	169-191	429-485	
400	15.7480	420	16.5354	—	—	7-19	18-48	54-72	137-183	148-169	376-429	193-215	490-546	
420	16.5354	440	17.3223	—	—	8-20	20-51	60-78	152-198	173-194	439-493	220-242	559-615	
440	17.3223	460	18.1102	—	—	9-21	23-53	67-85	170-216	202-223	513-566	251-273	638-693	
460	18.1106	480	18.8976	—	—	10-22	25-56	74-92	188-234	234-255	594-648	285-307	724-780	
480	18.8976	500	19.6850	—	—	12-24	30-61	82-100	208-254	269-290	683-737	326-348	828-884	

\*Not ABMA Value

## Definition of Dynamic and Static Radial Load Ratings

The size of a bearing to be used for an application is initially selected on the basis of its load carrying capacity in relation to the loads to be carried and the requirements regarding life and reliability. Numerical values of basic load ratings are used in calculations to express load carrying capacity. The basic dynamic load rating  $C$  and the basic static load rating  $C_0$  are quoted in the bearing tables. All values expressed are radial ratings.

### Dynamic Radial Load Rating

The basic dynamic load rating  $C$  is used for calculations involving the selection of bearings which rotate under load. It expresses the bearing radial load which will give a basic rating life of one million revolutions. The actual calculated life depends on the magnitude of the imposed load. The imposed load produces rolling element and raceway deformation as illustrated in figure 1, resulting in tensile ( $t$ ) and compressive ( $c$ ) stresses as each rolling element passes through the loaded zone. As these stress cycles are repeated, as determined by the number of revolutions of calculated life, sub-surface metal fatigue cracks occur which eventually propagate to the raceway surface causing metal flaking, or spalling, at which time the bearing has achieved its useful life.

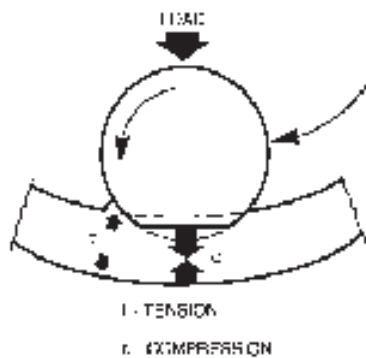


Figure 1

The basic dynamic radial load ratings of MRC Bearings have been determined in accordance with the latest ISO and ABMA standards and are based on the material and manufacturing techniques used for MRC standard production. They apply to radial loads acting on radial and angular contact bearings which are constant in magnitude and direction. For single row angular contact bearings, the radial load rating refers to the radial component of that load which causes a purely radial displacement of the bearing rings in relation to each other.

### Static Radial Load Rating

The basic static radial load rating  $C_0$  is used when bearings rotate at very slow speeds, are subjected to very slow oscillations, or stationary under load. It also must be considered when heavy shock loads of short duration act on a rotating bearing.

The basic static radial load rating is defined in accordance with ISO and ABMA standards as the static radial load which corresponds to a calculated contact stress at the center of the most heavily loaded rolling element/raceway contact of 609000 PSI for all radial and angular contact ball bearings. For this contact stress, a total permanent deformation of rolling element and raceway occurs which is approximately 0.0001 of the rolling element diameter as shown in figure 2.

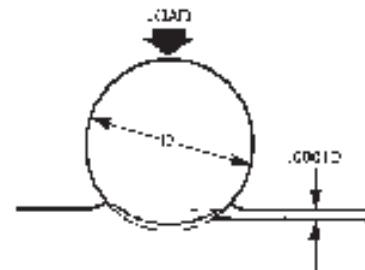


Figure 2

## ***Definition of Bearing Life***

The life of a rolling bearing is defined as the number of revolutions or the number of hours at a given speed which the bearing is capable of enduring before the first sign of fatigue failure occurs on one of its rings or rolling elements.

The fatigue failure usually takes the form of surface spalling or flaking which progresses to the point where the bearing becomes inoperative. The load ratings shown in this catalog are based on the useful life of a bearing as limited by this type of failure.

When a group of identical bearings are run under a set condition of speed and load, there will be considerable variation in the fatigue lives in the group. As a result, life must be treated statistically.

The life which 90% of a group of bearings will exceed is known as the “minimum life” or “rating life”. A commonly used term as used in this catalog is “L10”. The life which 50% of a group of bearings will exceed is the “median life” (L50) and is approximately five times the “minimum life”.

The actual life of a specific bearing is referred to as “service life” and unlike “minimum” or “rating” life, is not generated by fatigue. It is the result of contamination, corrosion, misalignment, etc., significantly reducing life.

## **Life Adjustment Factor for Reliability, $a_1$**

To determine bearing life in accordance with reliability greater than 90%, the L10 life must be multiplied by the factor  $a_1$  as shown in the table below.

Life Adjustment Factor for Reliability, $a_1$		
Reliability %	$L_{ma}$	$a_1$
90	$L_{10}$	1
95	$L_5$	0.62
96	$L_4$	0.53
97	$L_3$	0.44
98	$L_2$	0.33
99	$L_1$	0.21

When bearings are stationary, rotate or oscillate very slowly or subjected to heavy shock loads, the basic static load rating ( $C_0$ ) must not be exceeded. As specified in ABMA and ISO standards, the static load rating is that load which produces a total permanent deformation of the rolling element or raceway which is approximately 0.0001 of the rolling element diameter. Deformation greater than this amount may result in noisy operation and premature failure.

## ***Determination of Bearing Life***

Bearing “rating life” can be calculated by referring to the procedure and examples located at the back of each bearing section. Both Dynamic (C) and static ( $C_0$ ) load ratings are listed on the preceding pages. The load ratings and life calculation method agree with ABMA and ISO standards, with the exception of Mast Guide and PumPac bearings. The rating of these bearings has been modified to reflect raceway curvatures less than a total of 54 percent.



The speed factors shown in the table below are used to convert the basic dynamic radial load rating (C) to speeds other than 33 1/3 RPM, by multiplying C by the speed factor. The values of C are listed in the bearing dimension tables.

For speed factors at speeds not shown, use the following formula:

$$\text{Speed Factor} = 3.218 \left(\frac{1}{n}\right)^{1/3}$$

where n = operating RPM

Example:

Find dynamic radial load rating of 309S bearing at 2000 RPM

Basic dynamic radial loading rating (C) = 11900 Lbs.

Speed factor at 2000 RPM = .255

Rating at 2000 RPM = 11900 × .255 = 3035

RPM	Factor	RPM	Factor	RPM	Factor	RPM	Factor	RPM	Factor	RPM	Factor	RPM	Factor
35	.9838	420	.4297	870	.3371	1 640	.2729	2 600	.2340	6 100	.1761	16 000	.1277
40	.9409	430	.4263	880	.3358	1 660	.2718	2 650	.2325	6 200	.1752	17 000	.1252
45	.9047	440	.4231	890	.3345	1 680	.2707	2 700	.2311	6 300	.1742	18 000	.1228
50	.8735	450	.4199	900	.3333	1 700	.2696	2 750	.2297	6 400	.1733	19 000	.1206
55	.8462	460	.4169	910	.3321	1 720	.2686	2 800	.2283	6 500	.1724	20 000	.1186
60	.8220	470	.4139	920	.3309	1 740	.2675	2 850	.2270	6 600	.1716	21 000	.1166
65	.8004	480	.4110	930	.3297	1 760	.2665	2 900	.2257	6 700	.1707	22 000	.1148
70	.7808	490	.4082	940	.3285	1 780	.2655	2 950	.2244	6 800	.1699	23 000	.1132
75	.7631	500	.4054	950	.3273	1 800	.2645	3 000	.2231	6 900	.1690	24 000	.1116
80	.7468	510	.4028	960	.3262	1 820	.2636	3 050	.2219	7 000	.1682	25 000	.1101
85	.7319	520	.4002	970	.3251	1 840	.2626	3 100	.2207	7 100	.1674	26 000	.1086
90	.7181	530	.3976	980	.3240	1 860	.2617	3 150	.2195	7 200	.1667	27 000	.1073
95	.7053	540	.3952	990	.3229	1 880	.2607	3 200	.2184	7 300	.1659	28 000	.1060
100	.6933	550	.3928	1 000	.3218	1 900	.2598	3 250	.2172	7 400	.1651	29 000	.1047
110	.6716	560	.3904	1 020	.3197	1 920	.2589	3 300	.2161	7 500	.1644	30 000	.1036
120	.6524	570	.3881	1 040	.3176	1 940	.2580	3 350	.2151	7 600	.1637	31 000	.1024
130	.6352	580	.3859	1 060	.3156	1 960	.2571	3 400	.2140	7 700	.1630	32 000	.1014
140	.6197	590	.3837	1 080	.3136	1 980	.2563	3 450	.2130	7 800	.1623	33 000	.1003
150	.6057	600	.3815	1 100	.3117	2 000	.2554	3 500	.2119	7 900	.1616	34 000	.0993
160	.5928	610	.3794	1 120	.3098	2 020	.2546	3 550	.2109	8 000	.1609	35 000	.0984
170	.5809	620	.3774	1 140	.3080	2 040	.2537	3 600	.2100	8 100	.1602	40 000	.0941
180	.5699	630	.3754	1 160	.3063	2 060	.2529	3 700	.2081	8 200	.1596	45 000	.0905
190	.5598	640	.3734	1 180	.3045	2 080	.2521	3 800	.2062	8 300	.1589	50 000	.0873
200	.5503	650	.3715	1 200	.3028	2 100	.2513	3 900	.2044	8 400	.1583	55 000	.0846
210	.5414	660	.3696	1 220	.3012	2 120	.2505	4 000	.2027	8 500	.1577	60 000	.0822
220	.5331	670	.3678	1 240	.2995	2 140	.2497	4 100	.2011	8 600	.1571	70 000	.0781
230	.5252	680	.3659	1 260	.2979	2 160	.2489	4 200	.1995	8 700	.1565	80 000	.0747
240	.5178	690	.3642	1 280	.2964	2 180	.2482	4 300	.1979	8 800	.1559	90 000	.0718
250	.5108	700	.3624	1 300	.2949	2 200	.2474	4 400	.1964	8 900	.1552	100 000	.0693
260	.5042	710	.3607	1 320	.2934	2 220	.2467	4 500	.1949	9 000	.1547		
270	.4979	720	.3590	1 340	.2919	2 240	.2459	4 600	.1935	9 100	.1541		
280	.4919	730	.3574	1 360	.2905	2 260	.2452	4 700	.1921	9 200	.1536		
290	.4862	740	.3558	1 380	.2890	2 280	.2445	4 800	.1908	9 300	.1530		
300	.4807	750	.3542	1 400	.2877	2 300	.2438	4 900	.1895	9 400	.1525		
310	.4755	760	.3526	1 420	.2863	2 320	.2431	5 000	.1882	9 500	.1519		
320	.4705	770	.3511	1 440	.2850	2 340	.2424	5 100	.1870	9 600	.1514		
330	.4657	780	.3496	1 460	.2837	2 360	.2417	5 200	.1857	9 700	.1509		
340	.4611	790	.3481	1 480	.2824	2 380	.2410	5 300	.1846	9 800	.1504		
350	.4566	800	.3466	1 500	.2811	2 400	.2404	5 400	.1834	9 900	.1499		
360	.4524	810	.3452	1 520	.2799	2 420	.2397	5 500	.1823	10 000	.1494		
370	.4482	820	.3438	1 540	.2787	2 440	.2390	5 600	.1812	11 000	.1447		
380	.4443	830	.3424	1 560	.2775	2 460	.2384	5 700	.1801	12 000	.1406		
390	.4405	840	.3411	1 580	.2763	2 480	.2377	5 800	.1791	13 000	.1369		
400	.4367	850	.3397	1 600	.2751	2 500	.2371	5 900	.1781	14 000	.1335		
410	.4332	860	.3384	1 620	.2740	2 550	.2355	6 000	.1771	15 000	.1305		

There is a limit to the speed at which rolling bearings can be operated. Generally it is the operating temperature which can be permitted, with respect to the lubricant being used or to the material of the bearing components, that sets the limit. The speed at which this bearing temperature is reached depends on the frictional heat generated in the bearing (including any externally applied heat) and the amount of heat which can be transported away from the bearing. Bearing type and size, internal design, load, lubrication and cooling conditions as well as cage design, accuracy and internal clearance all play a part in determining the permissible speed.

### Speed ratings

Speed ratings for grease and oil lubrication are quoted in the bearing tables. The speed rating for a given bearing represents the speed at which, under normal loading conditions there is a balance between the heat which can be removed from the bearing via the shaft and housing and sometimes via the lubricant and the heat generated in the bearing by friction at acceptable temperature interval above ambient.

The speed ratings apply to bearings where the inner ring rotates. Some reduction may be necessary where bearings are to operate with rotating outer ring. More detailed information will be supplied on request.

When heavier loads are applied to the bearing, the friction in the bearing will be increased so that the bearing cannot be operated at such high speeds as the speed rating would indicate unless higher temperatures can be permitted. However, the influence of heavier loads on the permissible speed is generally only of importance for large bearings ( $\geq 100\text{mm}$ ).

### Speeds above the speed rating

It is possible to operate bearings at speeds above the speed ratings given in the bearing tables if the bearing friction can be reduced by lubrication considerations or when heat can be removed from the bearing by circulating oil lubrication with cooling of the oil, by cooling ribs on the housing or by directed cold air streams. Any increase in speed above the speed rating without taking any of these precautions would only cause the temperature to rise excessively. An increase of bearing temperature means that lubricant viscosity is reduced and lubricant film formation is made more difficult, thus leading to higher friction and further temperature increases. If, at the same time,

the operational clearance in the bearing is reduced because of increased inner ring temperature, the final consequence would be bearing seizure. Any increase in speed above the speed rating generally means that the temperature difference between inner and outer ring is greater than normal. Usually, therefore, an internal clearance greater than Normal (C3) is required, and it may be necessary to look more closely at the temperature distribution in the bearing.

The speed limit as defined by the speed rating is the first limit to be reached with almost all bearing types. Above this limit, other criteria have a stronger influence, depending on bearing type. These criteria include the form stability or strength of the cage, lubrication of cage guiding surfaces, centrifugal and gyratory forces acting on the rolling elements and other speed-limiting factors.

Another limit is set with grease lubrication by the grease used. The base oil viscosity and thickener determine the shear strength of the lubricant, which in turn determines the permissible operating speed for the particular bearing.

For high speed bearing arrangements, all components, particularly those which rotate, must have a higher accuracy than normal to take account of the vibrating behaviour. Special cage designs may also be required and it is therefore advisable to contact MRC Bearing Services.

For satisfactory bearing operation, especially at high speeds, a minimum load must be applied.

The speed ratings listed in the tables may be modified due to grade and cage variants. The multiplying factors shown in the footnotes are based on historical application and experience.





### *Materials for Rolling Bearings*

The performance and reliability of rolling bearings are determined to a large° by the materials from which the bearing components are made.

#### **Steels for Bearing Rings and Rolling Elements**

Steels used for bearing rings and rolling elements must be capable of high fatigue strength and wear resistance. The structural and dimensional stability of the bearing components must be satisfactory at the operating temperatures which can be expected. In most cases the choice of a particular steel is dictated by the application requirements.

#### **Through-Hardening Steels**

The most common through-hardening steel used for rolling bearings is a carbon chromium steel containing approximately 1% carbon and 1.5% chromium. For bearing components having large cross sections steels alloyed with manganese and molybdenum are used because of their superior through-hardening properties.

Much development has been accomplished in the area of through hardened steels. Particular attention has been paid to cleanliness and modern bearing steels have such small contents of inclusions that it is now recognized that under ideal conditions bearings should no longer fail from fatigue.

#### **Case-Hardening Steels**

Chromium-nickel and manganese-chromium alloyed steels with a carbon content of approximately 0.15% are those case-hardening steels most commonly used for rolling bearings.

#### **Steels for MRC Rolling Bearings**

In the majority of applications there is virtually no difference in behavior between bearings made of through-hardened or case-hardened steels. This fact has been acknowledged by ISO in that no distinction is made between steel types in the life calculation. In fact, steel cleanliness and proper manufacturing methods as well as bearing design are the decisive factors. However, there are applications where a particular type of steel has certain advantages.

Because MRC has both the competence and the facilities for through hardening, case hardening and induction hardening, attention is paid to the main application fields for each particular bearing and the steel and method of heat treatment are chosen to give the best performance in these applications.

#### **Steels for Temperature-Resistant Bearings**

MRC rolling bearings can generally be used at operating temperatures up to 250°F (121°C). If the operating temperatures are higher than this, the bearings must be subjected to a special heat treatment (stabilization) so that inadmissible changes in dimensions do not occur as

a result of microstructural changes. However, the bearings should not be stabilized for a higher temperature than the expected operating temperature.

For bearings which are required to operate at temperatures in excess of 450°F (232°C) special steels with high hot hardness are required. In such cases it is advisable to contact MRC Bearing Services Engineering.

#### **Steels for Corrosion-Resistant Bearings**

For bearings that come into contact with corrosive media during operation, there are a couple options. Historically, chromium or chromium/molybdenum stainless steel has been used. Because of the reduced hardness of these steels, the bearings do not have the same high load carrying capacity as bearings made of conventional steels. The corrosion resistance is only available when the whole surface is perfectly polished and if it is not roughened or damaged during mounting. Some specialty high nitrogen steels have been developed which provide better corrosion resistant than the chromium stainless steels as well as the same high load carrying capacity as conventional bearing steels. For more information on the different types of corrosion resistant steels and their application, it is recommended to contact MRC Application Engineering.

#### **Hybrid Bearings with Ceramic Balls**

MRC hybrid bearings use steel inner and outer rings with ceramic balls. This combination provides a bearing that has greater stiffness, is able to handle higher speeds and higher temperatures.

The lower density of the silicon nitride ceramic balls creates less centrifugal force than steel balls. Lower density combined with the reduced friction due to the ball's smooth surface, allows the bearing to run at much higher speeds. The low thermal expansion of the ceramic balls makes them less sensitive to differences in temperature between the inner and outer rings. The higher modulus of elasticity makes the bearings much stiffer.

### *Materials for Cages*

The main purpose of the cage is to keep the rolling elements at an appropriate distance from each other and to prevent immediate contact between two neighboring rolling elements in order to keep friction and thus heat generation in the bearing at a minimum.

In grease lubricated bearings some of the grease inside the bearing will adhere to the cage forming a lubricant reservoir and ensuring good lubrication of the operating surfaces of the bearing.

The cage is guided either on the rolling elements or on one of the bearing rings and is thus radially centered. Pressed steel or brass cages are generally guided on the rolling elements. Inner or outer ring land guided machined cages generally permit operation at higher speeds and are necessary when movements additional

to the pure rotational are superimposed, particularly when conditions of high acceleration prevail. Suitable steps must be taken (e.g. oil lubrication) to ensure that there is a sufficient supply of lubricant to the guiding surfaces of the cage and to the inside of the bearing.

Rolling bearing cages are mechanically stressed by frictional, strain and inertia forces. They may also be subjected to the chemical action of certain lubricants, lubricant additives or products of their aging, organic solvents, coolants (halogenated hydrocarbons, ammonia) etc. Thus the design and choice of material are of paramount importance for the performance of the cage as well as for the operational reliability of the bearing as a whole.

**Standard Cages**

As rolling bearings have been developed various cage types and designs for the different bearing types and sizes have emerged; the cages differ as to form, material, manufacturing methods, cost of production and operational limits.

In the text preceding each section, information is provided regarding the standard cages with which the bearings are fitted and also the possible alternatives. The standard cage is always well proven in service and is the design considered most suitable for the majority of applications. With reference to the viability of production, the costs and the different application areas of the bearings, the standard cage for the larger bearings may be different from that for the smaller bearings in one and the same series. If a bearing with a non-standard cage is required it is always advisable to check availability before ordering.

**Molded Polyamide Cages**

For some bearing types, e.g. double row deep groove ball bearings, and angular contact ball bearings, the small and medium-sized bearings are available with molded cages of heat stabilized, glass fiber reinforced polyamide 6.6. Heat stabilized, unfilled polyamide cages are available for a limited number of sizes. This material is characterized by a favorable combination of strength and elasticity. The good sliding properties of polyamide on lubricated steel surfaces and the smoothness of the cage surfaces in contact with the rolling elements mean that little friction is generated by the cage so that heat generation and wear in the bearing are at a minimum. The low density of the material means that the inertia of the cage is small. All these factors plus inherently superior dynamic balance result in smoother and quieter running bearings.

The injection molding process used to produce the cages allows functionally suitable designs to be made. The excellent running properties of polyamide cages

under lubricant starvation conditions permit continued operation of the bearing for a time reducing the risk of seizure and secondary damage.

When using bearings with polyamide cages the permissible operating temperatures for the material and its resistance to the lubricant used must be observed. At operating temperatures up to the values given in the adjacent table for the various oils and greases which are used as bearing lubricants, cage properties are unaffected. If the permissible temperature is exceeded, the cage material will age, this process being accelerated the longer the cage is exposed to the excessive temperature. Brief periods at up to 70°F (21°C) above the recommended maximum temperatures can be tolerated provided they are interspersed with longer periods at operating temperatures below the recommended values, and provided the maximum operating temperature for the lubricant is not exceeded. When operating temperatures are constantly above 250°F (121°C) bearings fitted with metallic cages are recommended. Molded polyamide cages are also unsuitable for operating temperatures below -40°F (-40°C) as they lose their elasticity.

The organic solvents normally used to clean rolling bearings such as white mineral spirits or trichloroethane do not affect cage properties, nor do dilute alkaline cleaners (e.g. soda) if they are at room temperature and the period during which they are in contact is short. The chlorofluorocarbons or ammonia used in refrigeration do not attack polyamide. In vacuum, polyamide cages become brittle because they become dehydrated.

**Permissible operating temperatures for cages of glass fibre reinforced polyamide 6.6 with various bearing lubricants**

Lubricant	Permissible operating temperature <sup>1)</sup>	
	°C	°F
<b>Mineral oils</b>		
Oils without EP additives e.g. machine oils, hydraulic oils	120	248
EP oils e.g. industrial and automotive gearbox oils	110	230
EP oils e.g. rear axle and differential gear oils (automotive), hypoid gear oils	100	212
<b>Synthetic oils</b>		
Polyglycols, poly- $\alpha$ -olefins	120	248
Diesters, silicones	110	230
Phosphate esters	80	176
<b>Greases</b>		
Lithium base, <sup>2)</sup> polyurea, bentonite, calcium complex	120	248

<sup>1)</sup>Measured on the outside surface of the outer ring.

<sup>2)</sup>For sodium and calcium base greases and other bearing greases with a maximum operating temperature below 120°C, the maximum temperature for the polyamide cage is the same as the maximum temperature for the grease, otherwise the permissible operating temperature is 120°C.

**Steel Cages**

Pressed cages of steel sheet are standard for many deep groove ball bearings. These cages have relatively

high strength and weigh little. To reduce friction and wear they may be hardened and surface treated. High strength, machined steel cages, often silver plated are also available for critical and extra heavy duty applications.

**Machined Bronze**

Machined bronze cages are used for heavy duty applications and larger size bearings. Machined bronze cages can be used at operating temperatures up to 450°F (232°C). They are not affected by the mineral or synthetic oil based lubricants normally used for rolling bearings nor by the organic solvents used to clean bearings. They are very resistant to corrosive attack.

**Brass Cages**

Pressed brass cages are used for some small and medium-sized bearings, but most brass cages are

machined from cast or wrought material. Brass cages should not be used at temperatures in excess of 450°F (232°C). They are unaffected by most of the commonly used bearing lubricants, including synthetic oils and greases, and can be cleaned using normal organic solvents. The use of alkaline cleaning agents is not recommended. Ammonia (e.g. in refrigeration) causes embrittlement in brass so that brass cages are unsuitable and other alternatives should be considered.

**Phenolic (Bakelite) Cages**

Phenolic cages are used primarily for angular contact ball bearings. These cages are composed of machined, cotton fabric impregnated with phenolic resin. The light weight construction of the phenolic cage makes it ideal for high speed applications. Phenolic cages should not be used in temperatures in excess of 225°F (107°C).

Bearing Component	Material	Description	Dynamic Operating Temperature Limits
Race Way Rings and Balls	SAE 52100 (AISI E-52100)	Vacuum processed high carbon chromium steel. Special heat treatment increases maximum temperatures and improves dimensional stability. <sup>1)</sup>	250°F (121°C) Max. Special Heat Treatment up to 400°F (204°C) Max. <sup>1)</sup>
	440C martensitic stainless steel <sup>1)</sup>	Moderate corrosive environments	300°F (148°C) Max. Special Heat Treatment up to 800°F (426°C) Max. <sup>1)</sup>
	XD15NW	High corrosive environments	300°F (150°C) Max.
	M50 tool steel <sup>1)</sup>	High temperature service, improved life at elevated temperatures	600°F (315°C) Max.
Seals	Nitrile Rubber	Standard MRC seal material, identified by black color	-70°F to 250°F -56°C to 121°C
	Fluorocarbon seals (Viton <sup>®</sup> ) <sup>1)</sup>	Better temperature and chemical resistance, identified by grey or brown color	-40°F to 400°F -40°C to 204°C
	PTFE Seals (Teflon <sup>®</sup> ) <sup>1)</sup>	Superior chemical and heat resistance, identified by tan color and "woven" appearance	-450°F to 550°F -267°C to 288°C
Shields	1010 Low Carbon Steel	Standard MRC shield material	450°F (232°C) Max.
	302 Stainless Pressed Steel <sup>1)</sup>	Corrosive environments	450°F (232°C) Max.
Ball Cages <sup>2)</sup>  (Separator)	1010 Pressed Steel	Standard MRC pressed cage material	450°F (232°C) Max.
	Machined Phenolic (Bakelite)	Composition made from a cotton fabric impregnated with phenolic resin; two piece riveted or one piece machined design	225°F (110°C) Max.
	Molded Polyamide	Heat stabilized 6.6 polyamide. Identifiable by natural (cream color); ball guided design	250°F (121°C) Max.
	Molded Reinforced Polyamide	Heat stabilized 6.6 polyamide reinforced with glass fiber; ball guided design identifiable by dark grey color	250°F (121°C) Max.
	302 Pressed Stainless Steel	Corrosive environments; ball guided two piece riveted design	450°F (232°C) Max.
	Pressed Brass	Stamped one piece ball guided or two piece ball guided riveted design	450°F (232°C) Max.
	4340 Machined Steel	One piece land or ball guided design	575°F (302°C) Max.
Machined Bronze	One piece land or ball guided design	450°F (232°C) Max.	

<sup>1)</sup> Contact MRC for availability

<sup>2)</sup> Contact MRC for ball cages available for specific sizes.

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**Lubrication of Anti-Friction Bearings**

**Introduction**

Although the basic principle of ball and roller bearings is the rolling of one element over another, some sliding friction is generated during operation of anti-friction bearings. Successful operation of an anti-friction bearing requires a lubricating film in the areas of sliding contact. In cageless bearings, the rolling elements slide against each other. When a cage is present the rolling elements slide against this and under some operating conditions, the cage slides against ring guiding surfaces. When a ball under load rolls in a curved bearing raceway, pure rolling occurs only along two lines in the contact area; other contact points on the ball slide or spin along areas of the raceway. This is because the effective diameter of the ball is smaller at points distant from the bottom of the race-groove. See Figure 1.

- a. The forces of slippage between zone #1 and the two zones #2 are equal in magnitude.
- b. The slippage in zone #1 is in opposite direction from that in zone #2.
- c. Technically the zones of pure rolling in #3 are very narrow but there are larger areas that approach pure rolling.
- d. These conditions exist, although less obvious, even when loads are lighter and the ball paths narrower.

Without lubrication in the highly loaded contact areas, very high friction will be encountered in ball bearings. High friction generally creates high heat and thermal expansion, usually concentrated in the rolling elements and inner ring races which may cause a loss of internal clearance and radial preloading. This frequently causes surface degeneration and early fatigue. Cage breakage may also result from extreme stresses.

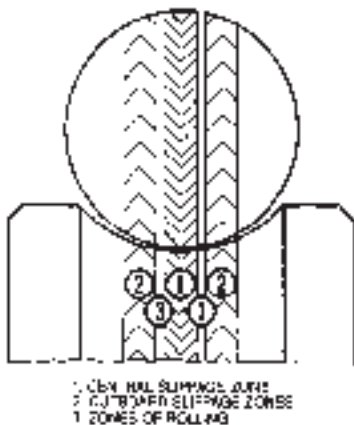


Figure 1

**Bearing Construction**

An anti-friction bearing is a precision device and a marvel of engineering. It is unlikely that any other mass produced item is machined to such close tolerances. While boundary dimensions are usually held to tenths of a thousandth of an inch, rolling contact surfaces and geometries are maintained to millionths of an inch. It is for this obvious reason that very little surface degradation can be tolerated.

Bearing steels are hard, durable alloys, highly free of impurities in order to withstand the high unit stresses which occur at the point of contact between a rolling element and the race. Also, they must be sufficiently elastic to quickly regain their original shape after deformation through loading.

Race and rolling element finish are also critical since even minute surface imperfections can cause high stress concentrations resulting in premature failure.

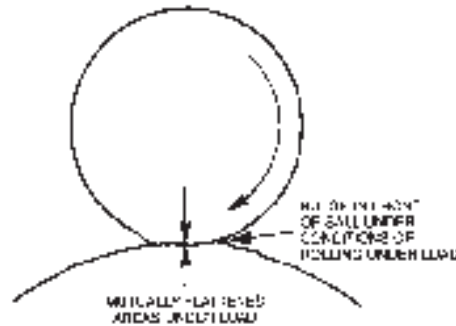


Figure 2

**Principle of Operation**

When a ball in a bearing is subjected to load, an elliptical area of contact results between the ball and the race. In operation, as each ball enters the loaded area, slight deformation of both the ball and the race occurs. The ball flattens out in the lower front quadrant and bulges in the lower rear quadrant. (See Figure 2) The amount of deformation is a function of the magnitude and direction of load, ball size, race geometry, and elasticity of the bearing materials. Any particular point on the race goes through a cycle of these stress reversals as each ball passes it. One source of heat developed in a bearing results from these stresses and the deformation of the bearing material associated with them.

The life of an anti-friction bearing running under good operating conditions is usually limited by fatigue failure rather than by wear. Under optimum operating conditions, the fatigue life of a bearing is determined by the number of stress reversals and by the cube of the load causing these stresses. As examples, if the load on the bearing is doubled, the theoretical fatigue life is reduced to one-eighth. Also, if speed is doubled, the theoretical fatigue is reduced to one-half.

### Friction Torque

The friction torque in an anti-friction bearing consists essentially of two components. One of these is a function of the bearing design and the load imposed on the bearing. The other is a function of the lubricant type, the quantity, and the speed of the bearing.

It has been found that the friction torque in a bearing is lowest with a quantity of the correct viscosity oil just sufficient to form a film over the contacting surfaces. The friction will increase with greater quantity and/or high viscosity of the oil. With more oil than just enough to make a film, the friction torque will also increase with the speed.

### Function of The Lubricant

1. To lubricate sliding contact between the cage and other parts of the bearing.
2. To provide a film of oil between rolling contact surfaces (elastohydrodynamic lubrication).
3. To lubricate the sliding contact between the rolls and guiding elements in roller bearings.
4. In some cases, to carry away the heat developed in the bearing.
5. To protect the highly finished surfaces from corrosion.
6. To provide a sealing barrier against foreign matter.

### Oil Versus Grease

The ideal lubricant for rolling element bearings is oil. Grease, formed by combining oil with soap or non-soap thickeners, is simply a means of effecting greater utilization of the oil. In a grease, the thickener acts fundamentally as a carrier and not as a lubricant.

Greases are now used for lubricating by far the larger number of rolling bearings. The extensive use of grease has been dictated by the possibilities of simpler housing designs, less maintenance, less difficulty with leakage, and better sealing against dirt. On the other hand, there are limitations which do not permit the use of grease. Where a lubricant must dissipate heat rapidly, grease should not be used. In many cases, associated machine elements that are oil lubricated dictate the use of oil for anti-friction bearings. Listed below are some of the advantages and disadvantages of grease lubrication.

#### Advantages

1. Simpler housing designs are possible; piping is greatly reduced or eliminated.
2. Maintenance is greatly reduced since oil levels do not have to be maintained.

3. Being a solid when not under shear, grease forms an effective collar at bearing edges to help seal against dirt and water.
4. With grease lubrication, leakage is minimized where contamination of products must be avoided.
5. During start-up periods, the bearing is instantly lubricated whereas with pressure or splash oil systems, there can be a time interval during which the bearing may operate before oil flow reaches the bearing.

#### Disadvantages

1. Extreme loads at low speed or moderate loads at high speed may create sufficient heat in the bearing to make grease lubrication unsatisfactory.
2. Oil may flush debris out of the bearing. Grease will not.
3. The correct amount of lubricant is not easily controlled as with oil.

### Oil Characteristics

The ability of any oil to meet the requirements of specific operating conditions depends upon certain physical and chemical properties.

#### Viscosity

The single most important property of oil is viscosity. It is the relative resistance to flow. A high viscosity oil will flow less readily than a thinner, low viscosity oil.

#### Lubrication Viscosity

There are a number of instruments used for determining the viscosity of oil. In the United States the instruments that are usually used are the Viscosimeter or the Viscometer. The Saybolt Universal Viscosimeter measures the time in seconds required for 60cc of oil to drain through a standard hole at some fixed temperature. When this unit is used the viscosities are quoted in terms of Saybolt Universal Seconds (SUS).

When the Kinematic Viscometer is used to measure oil viscosity, the time required for a fixed amount of oil to flow through a calibrated capillary is used as an intermediate value for calculating viscosity. The unit of kinematic viscosity is the stoke or the centistoke (cSt). The common temperatures for reporting viscosity are 104°F and 212°F (40°C and 100°C).

Generally, for ball bearings and cylindrical roller bearings, it is a good rule to select an oil which will have a viscosity of at least 70 SUS (15 cSt) at operating temperature.

## Viscosity Index

All oils are more viscous when cold and become thinner when heated. However, some oils resist this change of viscosity more than others. Such oils are said to have a high viscosity index (V.I.). Viscosity index is most important in an oil where it must be used over a wide range of temperatures. Such an oil should resist excessive changes in viscosity. A high V.I. is usually associated with good oxidation stability and can be used as a rough indication of such quality.

## Pour Point

Any oil, when cooled, eventually reaches a temperature below which it will no longer flow. This temperature is said to be the pour point of the oil. At temperatures below its pour point an oil will not feed into the bearing and lubricant starvation may result.

In selecting an oil for anti-friction bearings, the pour point must be considered in relation to the operating temperature.

## Flash and Fire Point

As an oil is heated, the lighter fractions tend to volatilize. With any oil, there is some temperature at which enough vapor is liberated to flash into momentary flame when ignition is applied. This temperature is called the flash point of the oil. At a somewhat higher temperature enough vapors are liberated to support continuous combustion. This is called the fire point of the oil. The flash and fire points are significant indications of the tendency of an oil to volatilize at high operating temperatures. High V.I. base oils generally have higher flash and fire points than lower V.I. base oils of the same viscosity.

## Oxidation Resistance

All petroleum oils are subject to oxidation by chemical reaction with oxygen of air. This reaction results in the formation of acids, gum, sludge, and varnish residues which can reduce bearing clearances, plug oil lines and cause corrosion.

Some lubricating fluids are more resistant to this action than others. Oxidation resistance depends upon the fluid type, the methods and° of refining used, and whether oxidation inhibitors are used.

There are many factors which contribute to the oxidation of oils and practically all of these are present in lubricating systems. These include temperature, agitation, and the effects of metals and various contaminants which increase the rate of oxidation.

Temperature is a primary accelerator of oxidation. It is well known that rates of chemical reaction double for every 18°F (10°C) increase in temperature. Below 140°F (60°C), the rate of oxidation of oil is rather slow. Above this temperature, however, the rate of oxidation

increases to such an extent that it becomes an important factor in the life of the oil. It is for this reason that it is desirable that oil systems operate at as low an over-all temperature as is practical.

The oxidation rate of oil is accelerated by metals such as copper and copper-containing alloys and to a much lesser extent by steel. Contaminants such as water and dust also act as catalysts to promote oxidation of the oil.

## Emulsification

Generally, water and straight oils do not mix. However, when an oil becomes dirty, the contaminating particles act as agents to promote emulsification. In anti-friction bearing lubricating systems, emulsification is undesirable and the oil should separate readily from any water present. The oil should have good demulsibility characteristics.

## Rust Prevention

Although straight petroleum oils have some rust protective properties, they can not be depended upon to do an unfailing job of protecting rust-susceptible metallic surfaces. In many instances, water can displace the oil from the surfaces and cause rusting. Rust is particularly undesirable in an anti-friction bearing because it can seriously abrade the bearing elements and areas that are pitted by rust will cause rough operation or failure of the bearing.

## Additives

High grade lubricating fluids are formulated to contain small amounts of special chemical materials called additives. Additives are used to increase the viscosity index, fortify oxidation resistance, improve rust protection, provide detergent properties, increase film strength, provide extreme pressure properties, or lower the pour point.

## Application of Lubrication Fluids

The amount of oil needed to maintain a satisfactory lubricant film in an anti-friction bearing is extremely small. The minimum quantity required is a film averaging only a few microinches in thickness. Once this small amount has been supplied, make-up is required only to replace that lost by vaporization, atomization, and creepage from the bearing surfaces. Some idea of the small quantity of oil required can be realized when it is known that 1/1000 of a drop of oil, having a viscosity of 300 SUS at 100°F (38°C) per hour can lubricate a 50 mm bore bearing running at 3,600 RPM. Although this small amount of oil can adequately lubricate a bearing, much more oil is needed to dissipate heat generated in high speed, heavily loaded bearings.

Oil may be supplied to anti-friction bearings in a number of ways. These include bath oiling, oil mist from an external supply, wick feed, drip feed, circulating system, oil jet, and splash or spray from a slinger or nearby machine parts.

One of the simplest methods of oil lubrication is to provide a bath of oil through which the rolling element will pass during a portion of each revolution. Where cooling is required in high speed and heavily loaded bearings, oil jets and circulating systems should be considered. If necessary, the oil can be passed through a heat exchanger before returning to the bearing.

### Selection of Oil

The most important property of lubricating oil is the viscosity. Figures 1 and 2 should be used to assure that the viscosity is adequate in an application. Figure 1 yields the minimum required viscosity as a function of bearing size and rotational speed.

The viscosity of a lubricating oil, however, varies with temperature. It decreases with increasing temperature. Therefore, the viscosity at the operating temperature must be used, rather than the viscosity grade (VG) which is based on the viscosity at the internationally standardized reference temperature of 40°C (104°F). Figure 2 can be used to determine the actual viscosity at the operating temperature, which, however, varies with bearing design. For instance tapered and spherical roller bearings usually have a

higher operating temperature than ball bearings or cylindrical roller bearings under comparable operating conditions.

Example:

A bearing having a bore diameter of 45 mm and an outside diameter of 85 mm is required to operate at a speed of 2000 rpm. The pitch diameter  $d_m = 0.5(d + D) = 0.5(45 + 85) = 65$  mm. As shown in Figure 1, the intersection of  $d_m = 65$  mm with the oblique line representing 2000 rpm yields a minimum viscosity required of 13 mm<sup>2</sup>/s. Now let us assume that the operating temperature is 80°C (176°F). In Figure 2, the intersection between temperature 80°C and required viscosity 13 mm<sup>2</sup>/s is between the oblique lines for VG46 and VG68. Therefore, a lubricant with the viscosity grade of at least VG46 should be used, i.e. a lubricant of at least 46 mm<sup>2</sup>/s viscosity at the standard reference temperature of 40°C.

When determining the operating temperature, it should be kept in mind that the temperature of the oil is usually 3° to 11°C (5° to 20°F) higher than that of the bearing housing. For example, assuming that the temperature of the bearing housing is 77°C (170°F), the temperature of the oil will usually be 80° to 88°C (176° to 190°F).

If a lubricant with higher than required viscosity is selected, an improvement in bearing performance (life) can be expected.

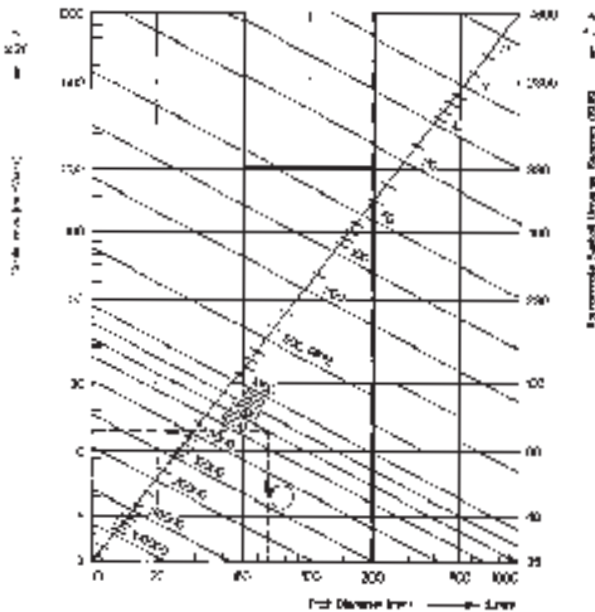


Figure 1  
Minimum Required Lubricant Viscosity

$d^m = (\text{bearing bore} + \text{bearing O.D.})/2$   
 $v_1 =$  required lubricant viscosity for adequate lubrication at the operating temperature

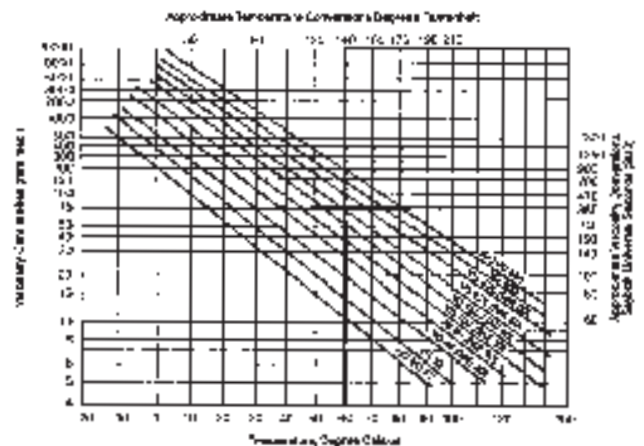


Figure 2 Viscosity-Temperature Chart

NOTE: Viscosity classification numbers are according to International Standard ISO 3448-1975 for oils having a viscosity index of 95. Approximate equivalent SAE viscosity grades are shown in parentheses.

However, since increased viscosity raises the bearing operating temperature, there is frequently a practical limit to the lubrication improvement which can be obtained by this means. Also only solvent refined mineral oil should be used.

For exceptionally low or high speeds, for critical loading conditions or for unusual lubrication conditions, please consult MRC Applications Engineering.

For all calculations, the viscosity should be expressed in mm<sup>2</sup>/s (cSt) rather than in Saybolt Universal Seconds (SUS), as the conversion between these two viscosity units is nonlinear. However, the SUS scale shown on the right of Figures 1 and 2 can be used for approximate conversion of SUS to mm<sup>2</sup>/s (cSt).

For comparative viscosity classifications and conversion tables see next page.

**Oil Flow Requirement**

For high speed and/or high temperature applications, a major function of the lubricant is to remove heat, and circulating oil lubrication is necessary.

Unfortunately, excessive quantity of lubricant within the bearing boundary dimensions, i.e., within the *free volume*, causes increased friction and hence increased heat generation owing to *fluid churning*. Therefore the lubricant flow rate through the bearing should be as little as possible, consistent with good lubricant film formation and heat removal. This minimum acceptable flow rate can be achieved using *air-oil mist* lubrication. Care must be exercised to assure that the lubricant flow rate is sufficient to avoid *lubricant starvation* in high speed applications. In this condition, insufficient lubricant enters the rolling element-raceway contacts to permit formation of lubricant films thick enough to separate the components.

From a heat removal standpoint and as a starting point to determine the required lubricant flow rate in gallons per minute (*W*), the following approximate formula may be used:

In English system units, the flow rate in gallons per minute (*W*) is:

$$W = \frac{1.9 \times 10^{-4} \mu P d_m n}{(T_o - T_i)}$$

in which  $\mu$  is the bearing coefficient of friction, *P* is imposed load in pounds, *d<sub>m</sub>* is bearing pitch diameter in inches, *n* is bearing net speed (*shaft speed minus outer ring speed*) in rpm, *T<sub>o</sub>* is lubricant outlet temperature in °F and *T<sub>i</sub>* is lubricant inlet temperature in °F. The table below gives appropriate values of  $\mu$ .

**Coefficient of Friction ( $\mu$ )**

Radial ball bearings	0.0015
Angular-contact ball bearings	0.0020
Split inner ring ball bearings	0.0024
Cylindrical roller bearings	0.0011

**Lubricating Grease**

Most greases are composed of a soap thickening agent in petroleum oil. Soap is formed by combining a metallic alkali such as the hydroxide of sodium or lithium with a fatty material. The type and quality of soap determines the grease consistency, texture, melting point, and solubility in water. Sometimes a mixture of soaps is used to alter the properties. Additives are used to impart such properties as increase in load carrying capacity, rust prevention, and oxidation stability.

Lithium soap petroleum greases are widely used because of their good water resistance, relatively good high and low temperature characteristics, and good mechanical stability. Sodium soap greases are not water resistant and are readily washed away by large amounts of water. However, they have excellent rust preventive properties due to their ability to absorb minor amounts of water contamination.

Greases containing thickeners other than metallic soaps are being used increasingly because they offer greater resistance to heat. They are a multi-purpose type and have good water resistance. Surface treated clay is an inorganic thickener used in many greases.

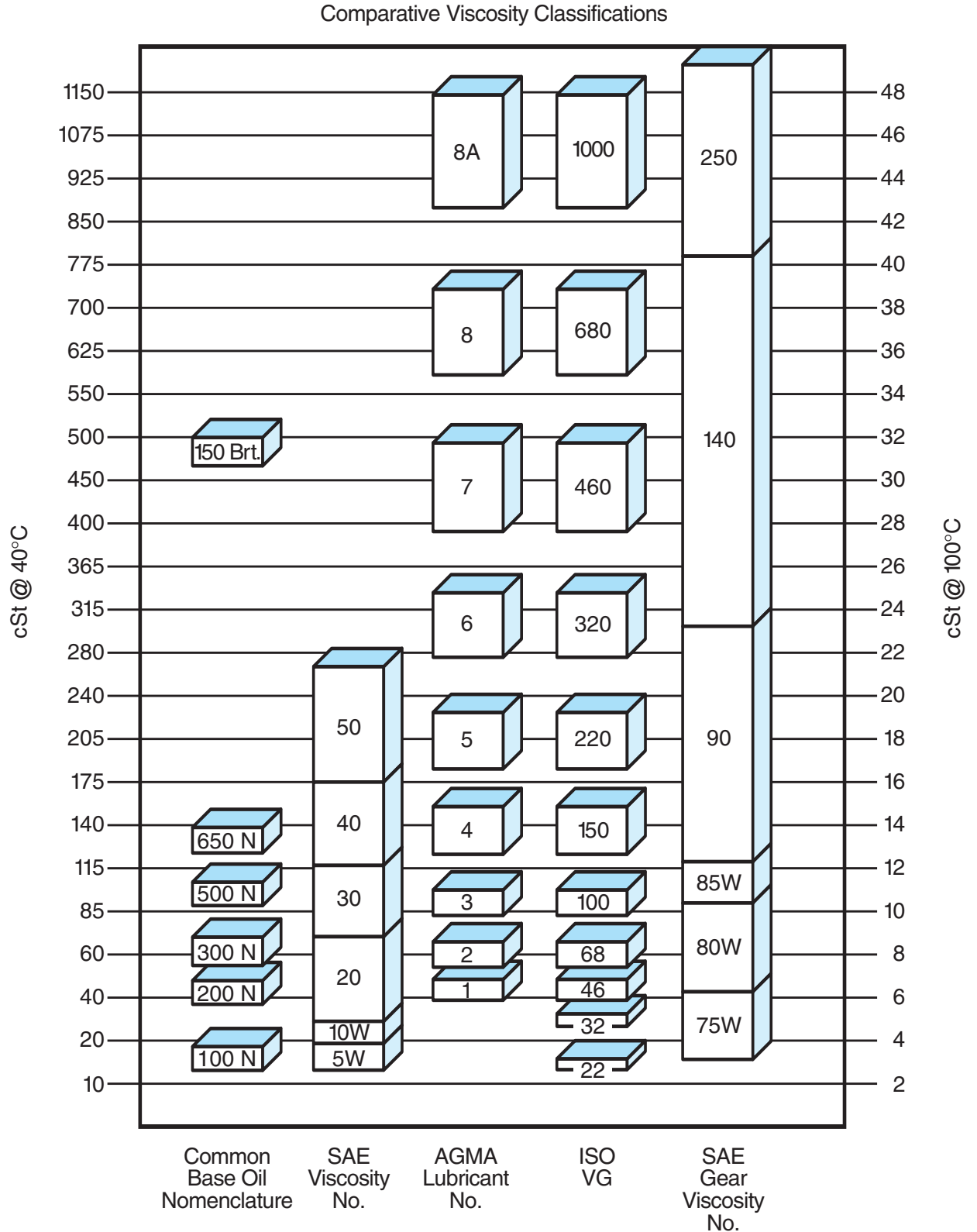
Intensive research in the development of oxidation resistant formulations has resulted in great increases in the life which lubricating greases can provide. Through the use of synthetic oily compounds and non-soap thickeners, grease lubrication can now be achieved over a temperature range of -100°F to + 500°F (-73°C to 260°C) and higher in some cases.

Synthetic greases are formulated with synthetic fluids such as silicones, esters, perfluoroalkyl ethers, or polyphenyl ethers instead of petroleum oil. The thickener may be soap or non-soap. Synthetic greases are used in extremely high or low temperature applications that are outside the range for petroleum greases. They are relatively expensive and therefore are not usually recommended if petroleum greases will serve the purpose.

In the great majority of applications where the operating conditions are normal, many different greases can be used satisfactorily. However, each grease has certain limitations and properties. In applications where elevated temperature, high speed, heavy loading, high humidity, or other extreme conditions are encountered, consideration must be given to the choice of a grease. In some instances it will be found that no available grease has all the properties to satisfy the requirements and the choice must be a compromise.

It is recommended that the bearing user consult with MRC Technical Services Department to determine the lubricant which will be most suitable for the application.

### Comparative Viscosity Classifications



**Grease Characteristics**

**Consistency**

Greases vary in consistency from semi-fluids to hard, brick type greases which are cut with a knife. The method for measuring grease consistency (ASTM D-217), established by the American Society for Testing and Materials, uses a penetrometer with which a cone of standard shape and weight is dropped into the grease and the depth of penetration in five seconds at 77°F (25°C) is measured in tenths of a mm. The penetration is usually measured on both unworked grease as it comes from its shipping container and also after it has been worked 60 strokes by a perforated disc plunger.

Usually greases become softer when subjected to mechanical working action. These consistency measurements are expressed as unworked and worked. The 60 stroke working is done to minimize the effects of any previous manipulation of the grease in sampling. Also, the worked penetration indicates the relative softening after a limited amount of shear. However, this working cannot be correlated to the much more severe shearing action that occurs in a bearing.

Listed in the table below is a classification of the consistency of grease in terms of worked penetration as developed by the National Lubricating Grease

NLGI No.	Worked Penetration
000	445 – 475
00	400 – 430
0	355 – 385
1	310 – 340
2	265 – 295
3	220 – 250
4	175 – 205
5	130 – 160
6	85 – 115

Institute.

Most rolling bearing greases fall into classes 1-4. By far the greater portion of bearing applications use NLGI Grade 2 grease.

**Dropping Point**

When a grease is heated, it softens. The temperature at which a drop falls from a sample in a standard test (ASTM D-566) is called its dropping point. The dropping point cannot be used to indicate the maximum operating temperature for a grease since some greases oxidize or decompose rapidly at temperatures below the dropping point. Dropping point is of little significance to the grease user but it is of significant value to the grease maker as means of quality control.

**Oxidation Stability**

Reaction with oxygen in the air, which is accelerated with higher temperatures, is one of the main factors

limiting the life of bearing greases. This reaction ultimately results in drying and hardening of the grease with total loss of lubricating properties.

The standard test used to measure the oxidation stability of grease is the Oxygen Bomb Method (ASTM D-942). In this test, the rate of absorption of oxygen by the grease at 210°F (99°C) and 110 PSI is recorded. This test is conducted under static conditions and is intended only to be useful in estimating the shelf life of greases. However, it has been found that greases which show low oxygen absorption usually perform reasonably well in service.

**Water Resistance**

Water resistance varies with the different types of greases. Most sodium soap greases emulsify and thin out when mixed with water. Other types are less affected but their resistance to washout varies with the viscosity of the oil and the amount and type of thickener. No lubricating grease is completely water resistant. Even those classed as water insoluble or water resistant can be washed out of a bearing if exposed to large volumes of water.

The ability of a grease to withstand water washout from a bearing is determined by ASTM Method D-1264. A ball bearing with a specified quantity of the test grease is mounted in a housing with specified clearances to allow entry of water from a jet. After one hour of operation at 600 RPM with the water at a controlled temperature impinging on the housing at a specified rate, the bearing is reweighed and the amount of grease lost is determined.

**Shear Stability**  
(Mechanical Stability)

This is the resistance of a grease to structural breakdown when subjected to the shearing action of being worked.

Two grease working tests are used to measure softening of grease due to working. ASTM Method D-217, described earlier under Consistency, forces the grease through a perforated plate at a rate of 60 times per minute. The Shell Roll Test subjects the grease to the working action of a roll inside a rotating cylinder. Penetration values are determined before and after rolling. The ° of softening that results from working is important from the aspect of leakage from the bearing. However, the results cannot be correlated to bearing performance since greases which have appeared unsatisfactory in these tests have been found to provide very satisfactory bearing performance.

**Oil Separation**

Most greases show some tendency to allow oil separation in certain circumstances. During storage, depressions in the grease surface or voids collect oil.



This separation increases with higher storage temperatures as the viscosity of the oil phase is lowered. Oil separation, unless excessive, is not reason for rejection of a rolling bearing grease. Five percent is typically permitted. Usually the separated oil can be easily stirred back into the grease body.

The standard test method for determining oil separation from grease during storage is ASTM D-1742. This is a simple test where the sample is placed on a sieve strainer in a pressure cell with inlet air pressure maintained at 0.25 PSI. The test is conducted at 77°F (25°C) and after 24 hours the separated oil that has collected on the bottom of the cell is weighed and expressed as a percentage by weight of the original sample. This test is only intended to measure the tendency of a grease to separate oil during storage. It is not intended to predict the stability of grease under dynamic service conditions.

### **Channeling**

Channeling is a term referring to the tendency of a grease to separate and form a channel after the passage of the balls and cage around the ball race. Some greases channel very little and flow back rapidly to fill the voids left by the rotating elements to cause higher torque and higher operating temperatures from the shear stresses within the lubricant. Poor channeling characteristics can make some greases unsatisfactory for high speed operation when a channeling type grease will provide minimum torque and heat rise. Channeling type greases are usually of NLGI No. 3 or No. 4 consistency.

### **Special Properties**

There are many special grease formulations to meet a variety of unusual requirements. Special properties, which have been listed below, are often required in a grease. These special requirements may include:

1. Extra tackiness or adhesiveness to resist leakage or throw-out.
2. Proper structure for sealing to exclude contaminants.
3. Resistance to the action of certain chemicals.
4. Resistance to the action of solvents.
5. Electrical conductivity.
6. Resistance to the effects of nuclear radiation.
7. Resistance to the effects of high vacuum.
8. Non-toxic for use where there may be contact with food.
9. High oil bleed rates  $\geq 2.5\%$  for machined land guided cages

### ***Operating Conditions***

#### **Low Temperature**

Oils and greases tend to thicken and resist flow as temperatures are decreased. For oil lubricated bearings

operating at cold temperatures, an oil that has a sufficiently low pour point to remain fluid at the low temperature and the proper viscosity for the operating temperature should be chosen. If the oil is subjected to low temperature start-up but operates at higher temperatures, a high viscosity index is desirable.

Usually the most important consideration in selecting a grease for low temperature operation is start-up torque. Some greases may function satisfactorily during operation but require excessive torque for start-up. Starting torque is not a function of the consistency or the channeling properties of a grease. It appears to be a function of the individual properties of the grease and is difficult to measure. Experience alone will show whether one grease is better than another in this respect. Greases formulated with synthetic oils are available which provide very low starting and running torque at temperatures as low as  $-100^{\circ}\text{F}$  ( $-73^{\circ}\text{C}$ ). Generally, a correctly selected grease provides lower torque than an oil.

#### **High Temperature**

In oil lubricated bearing applications where ambient temperatures are high, such as in ovens, some means of cooling is usually necessary to avoid excessive bearing temperatures and premature lubricant failure. Some of the commonly used methods for decreasing the oil temperature are cooling coils, water jackets, oil cooling tanks, cooling discs, and fans.

The rate of oxidation of lubricating fluids increases rapidly with temperature rise. As mentioned earlier, the rate of oxidation doubles for each  $18^{\circ}\text{F}$  ( $10^{\circ}\text{C}$ ) temperature rise above  $140^{\circ}\text{F}$  ( $60^{\circ}\text{C}$ ). Above  $250^{\circ}\text{F}$  ( $121^{\circ}\text{C}$ ), petroleum oils tend to oxidize rapidly and sometimes it becomes necessary to use special petroleum oils or synthetic oils to increase the service life of the lubricant.

Where the only heat is that generated by the bearing, temperature rise can usually be held to a reasonable level by the use of a suitable lubricant in proper quantity.

The high temperature limit for greases, i.e. the maximum temperature at which a grease will provide a reasonable life in a non-relubricable bearing, is largely a function of the oxidation stability of the fluid and the thickener. The oxidation process is greatly accelerated with increasing temperature. Another factor is evaporation of the fluid phase. Also, greases thin out at high temperatures. If the grease consistency becomes too soft at operating temperatures there may be leakage from the bearing.

#### **High Speeds**

Small size anti-friction bearings are often successfully grease lubricated at high speeds. Larger sizes usually require oil to remove heat as well as to lubricate.

Where extensive cooling is required in high speed and heavily loaded bearings operating with high frictional heat, oil jets and circulating systems should be considered. For small and medium size bearings rotating at high speeds, an oil circulating system, drip feed or oil mist is satisfactory.

With other influences being equal, increasingly lower viscosities are needed with increasing speeds. The quantity of oil needed for successful operation becomes greater with increasing temperature, load, speed, and bearing size.

### **Extreme Pressures**

Various extreme pressure agents are compounded into some greases and oils. These include additives such as sulfur, phosphorus, and chlorine compounds, graphite, and molybdenum disulfide. However, such additives are generally not required in anti-friction bearing lubricants and should be avoided unless their use is dictated by other associated equipment such as gears.

For most applications, higher viscosity oils are required to prevent metal to metal contact if pressures are higher than normal or if shock loading occurs. In cases where heavily loaded bearings operate at high speeds, the selection of oil viscosity must be a compromise between a heavy oil which is desirable for heavy loading and a light oil which is desirable for high speeds.

### **Wet Conditions**

Whenever possible, an anti-friction bearing should be protected from water and moisture to avoid corrosion. Even slight corrosion on the internal surfaces may initiate bearing failure.

Ball and roller bearings are, however, often used successfully where moisture is present. The presence of moisture will affect the choice of a grease with the selection depending upon the quantity of moisture present.

Water soluble sodium base greases will form a non-corrosive emulsion when mixed with a limited quantity of water. However, agitation is necessary to form this emulsion. If water should enter an idle bearing, the bearing may become corroded. There is a limit to the amount of water which a water soluble grease can absorb and still protect the bearing surfaces.

A water resistant grease, such as a lithium base grease that contains an effective rust inhibitor should be used where large amounts of water are present. The term "water resistant grease" is actually a misnomer since no grease will totally resist large amounts of water for extended periods.

Slow moving bearings can be packed full of a cohesive, water resistant grease formulated with a very heavy oil to afford maximum protection against large amounts of water. Where wet conditions are so severe that satisfactory protection cannot be provided by a lubricant, it is sometimes necessary to use bearings fabricated of special corrosion resistant alloys or bearings with corrosion resistant coatings.

### **Fretting**

Anti-friction bearings are sometimes damaged by a wear effect that is variously called fretting corrosion, fretting, friction oxidation and false brinelling. This effect evidences itself by the formation of rust-like wear debris and the formation of wear spots.

Fretting can occur in bearings subjected to vibration, vibratory loads, or oscillation of small amplitudes. It is sometimes seen in the bearings of idle machinery that has been subjected to the vibrations of nearby machines. The wear spots can be recognized as depressions or indentations in the races at the points where they have been in contact with the balls or rolls. If allowed to progress, the wear in these contact areas will become so extensive as to prevent functioning of the bearings.

Fretting can be eliminated or minimized by the selection of a lubricant which has good feed ability. Low viscosity oils minimize fretting to a greater extent than oils of higher viscosities.

With grease lubrication in applications where fretting is a problem, it is good general practice to use a soft grease such as an NLGI 0 or 1 grade or a harder grease which tends to soften considerably upon working.

### **Dust and Dirt**

A high percentage of ball and roller bearing troubles can be attributed to foreign matter entering the bearing after mounting. Because anti-friction bearings are highly sensitive to dust and dirt, elaborate protective devices are necessary in some applications.

Oil lubricated bearings are generally protected from foreign particle contamination by the use of oil filters and the properly designed seals required in oil lubricated systems.

Grease in sealed and shielded bearings can provide an effective barrier against dust and dirt. Where the bearings operate in dusty or dirty atmosphere the grease should be chosen with its sealing properties in mind. Such a product should have good resistance to structural break-down working. Usually, the stiff consistency of an NLGI Grade 3 grease will provide a good sealing barrier.

### Operating Temperature Range

The temperature range over which a grease can be used depends on the type of base oil and thickener used as well as the additives. The lower temperature limit; i.e., the lowest temperature at which the grease will allow the bearing to be started up without difficulty, is determined by the base oil and its viscosity. The upper temperature limit is governed mainly by the type of thickener and indicates the maximum temperature at which the grease will provide lubrication for a bearing. It should be remembered that a grease will *age (deteriorate)* and oxidize with increasing rapidity as the temperature increases and that oxidation products have a detrimental effect on lubrication. The upper temperature limit should not be confused with the grease *dropping point* quoted by lubricant manufacturers as this value only indicates the temperature at which the grease loses its consistency and becomes fluid.

The following table gives the operating temperature ranges for the types of grease normally used for rolling bearing lubrication. The values are based on extensive testing and are valid for commonly available greases having a mineral oil base and no EP (*extreme pressure*) additives.

### Operating Temperature Ranges for Mineral Oil-Based Greases

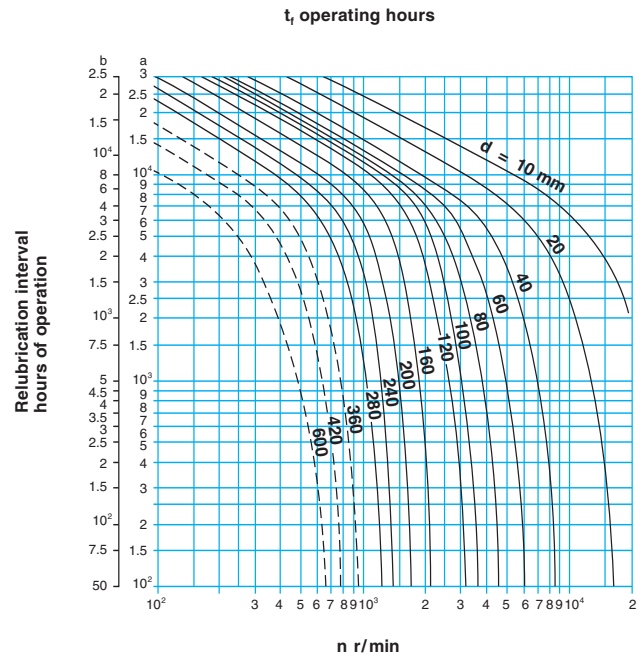
Grease Type Recommended (thickener)	Operating Temperature Range			
	°C		°F	
Lithium base	-30	to 110	-22	to 230
Lithium complex	-20	140	-4	284
Sodium base	-30	80	-22	176
Sodium complex	-20	140	-4	284
Calcium base	-10	60	14	140
Calcium complex	-20	130	-4	266
Barium complex	-20	130	-4	266
Aluminum complex	-30	110	-22	230
Inorganic thickeners (bentonite, silica gel, etc.)	-30	130	-22	266
Polyurea	-30	140	-22	284

Greases based on synthetic oils; e.g., ester oils, synthetic hydrocarbons or silicone oils, may be used at temperatures above and below the operating temperature range of mineral oil-based greases. If grease-lubricated bearings are to operate at such temperatures, MRC Bearings Applications Engineering should be contacted for advice.

### Example

A deep groove ball bearing, the bore diameter ( $d$ ) of which is 100 mm rotates at 2000 r/min. The operating temperature varies between 60 and 70°C. What lubricating interval should be expected?

Follow the line from 2000 on the x-axis of the diagram to the curve  $d = 100$  mm. Then follow a line at right angles to the first from the point of intersection to the y-axis and across to the value 6500 in the  $t_{ia}$  column (radial ball bearings). The lubricating interval is therefore 6500 operating hours.



Scale a: radial and angular contact ball bearings  
Scale b: cylindrical roller bearings, needle roller bearings  
Diagram 1

### Relubrication Interval—Grease

The period during which a grease lubricated bearing will function satisfactorily without relubrication is dependent on the bearing type, size, speed, operating temperature and the grease used. The relubrication intervals (hours of operation) obtained from Diagram 1 are valid for bearings in stationary machines where loading conditions are normal. The diagram is based on the use of an age-resistant, average quality grease and is valid for bearing temperatures of + 70°C measured on the outer ring. The intervals should be halved for every 15°C increase above + 70°C, but the maximum permissible operating temperature for the grease should obviously not be exceeded. It should be noted, however, that relubrication intervals may vary significantly even where apparently similar greases are used. For small bearings, particularly deep groove ball bearings, the relubrication interval is often longer than the life of the bearing application. Relubrication is not, therefore, normally required. In such cases, ball bearings fitted with shields or seals and which are “lubricated-for-life” may be used.

Where there is a risk of the grease becoming contaminated the relubrication intervals should be reduced. This reduction also applies to applications where the grease is required to seal against moisture, e.g. bearings in papermaking machines, where water runs over the bearing housings, should be relubricated once a week.

## Relubrication

The amount of grease needed for relubrication can be obtained from

$$G_p = 0.005 D B$$

where

$G_p$  = grease quantity, g

$D$  = bearing outside diameter, mm

$B$  = total bearing width, mm

When operating conditions are such that relubrication can be carried out at infrequent intervals, it is sufficient if the bearing housing is accessible and can be opened easily. The cap of split housings and the cover of one-piece housings can usually be taken off to expose the bearing. After removing the used grease, fresh grease should first be packed between the rolling elements.

Where more frequent relubrication is required provision should be made for regreasing; preferably a grease nipple should be fitted to the housing. A grease gun (lubricator) can then be used. To ensure that fresh grease actually reaches the bearing and replaces the old grease, the lubrication duct in the housing should either feed the grease adjacent to the outer ring side face, or, better still, into the bearing.

After a number of such relubrications the housing should be opened and the used grease removed before fresh grease is added.

## Relubrication Intervals—Oil

The frequency at which the oil must be changed is mainly dependent on the operating conditions and on the quantity of oil used.

Where oil bath lubrication is employed it is normally sufficient to change the oil once a year, provided the bearing temperature does not exceed 50°C (120°F) and there is no contamination. Higher temperatures or more arduous running conditions necessitate more frequent changes, e.g. at a temperature of 100°C (220°F) the oil should be changed every 3 months.

For circulating oil systems the period between complete oil changes is dependent on how often the oil is circulated over a given period of time and whether it is cooled, etc. The most suitable period can generally only be determined by trial runs and frequent examination of the oil. The same practice also applies to oil jet lubrication.

In oil mist lubrication, most of the oil is lost, as it is conveyed to the bearing only once.

## Bearing Cleaning

New bearings should be cleaned only if they have been exposed to dirt after removal from their package or lubricated with an oil or grease that is incompatible with the preservative. (See Compatibility of Lubricants, pg. 294). Bearings which have been in service and require cleaning due to accumulated dirt or deteriorated lubricant may be cleaned as follows: All cleaning operations should be done in a dirt free area and only clean solvents of good quality should be used. Light transformer oils, spindle oils, or automotive flushing oils are suitable for cleaning bearings but oils heavier than SAE 10 motor oils are not recommended. The use of chlorinated solvents of any kind is not recommended in bearing cleaning operations because of the rust hazard involved. The use of compressed air for blowing dirt out of bearings and drying solvents is not recommended unless the air system is filtered to remove moisture and dirt. Bearings should never be spun at high speed by a stream of compressed air during cleaning as this may cause damage to the balls and raceways.

## Cleaning Unmounted Used Bearings

Place bearings in a wire or mesh basket and suspend the basket in a suitable container of clean petroleum solvent or kerosene. Allow them to soak, preferably overnight or longer, until all hard deposits have softened. Bearings which contain badly oxidized grease may require soaking in hot, light oil (200° to 240°F) to soften the deposits. The basket should be agitated slowly through the oil from time to time. After deposits have softened, the bearings should be immersed in solvent for cleaning. In extreme cases, boiling in emulsified cleaners (i.e. grinding, cutting, or floor cleaning compounds) may be more effective to soften hard deposits. A stiff brush may be used to dislodge solid particles. If hot emulsion solutions have been used, it is important that all entrapped water be removed from the bearings. This may be accomplished by draining and slowly rotating the individual bearings while hot until the water has been completely evaporated. A more preferable method of removing entrapped water after draining is to spin the bearings in a water displacing type rust preventive oil. After removing the water, the bearings should immediately be immersed in clean petroleum solvent for further cleaning. After the used bearings have been thoroughly cleaned, their condition may be judged by hand. A light hand thrust should be applied against one bearing ring while slowly rotating the other ring. The ° of smoothness felt in rotation will indicate whether the bearing is satisfactory for further service. Bearings which are satisfactory for further service should be immediately rotated in light oil to displace the solvent. Those which will not be installed immediately should be coated with a good rust preventive oil and wrapped in clean oil-proof paper.

### **Cleaning Mounted Used Bearings**

For cleaning bearings without removing them from their mounted assembly, hot, light oil at 180°F (82°C) may be flushed through the housing while the shaft or spindle is slowly rotated. In cases of badly oxidized grease and oil, hot water emulsions can be used in place of flushing oil. The solution should be drained thoroughly and the housing flushed with hot, light oil. The shaft should be rotated slowly throughout these operations.

In some cases where deposits are extremely difficult to remove, an intermediate flushing with a mixture of alcohol and light petroleum solvent after the emulsion treatment may be helpful. The flushing oil should be drained completely and oil passages checked to make sure they are not clogged before adding new lubricant.

If the bearing is lubricated with grease, new grease may be forced through the bearing to purge the old grease and contaminants. This may be done, however, only if contamination is not severe and vent openings are provided in the housing for exhausting the old grease. After purging with grease, the bearings should be operated for about ten minutes before the vent plugs are replaced to avoid serious over-heating of the bearing due to churning of excess grease.

### **Cleaning Sealed or Shielded Used Bearings**

Bearings which have non-removable double shields or seals cannot be cleaned. These bearings are normally inspected and reused or rejected on the basis of smoothness and looseness.

Bearings having one seal or one shield may be cleaned satisfactorily by the methods outlined here. Bearings having two shields that are held in place by snap rings can be cleaned and regreased by carefully removing the shields and reinstalling them.

Bearings having two removable rubber seals can be cleaned and regreased if care is exercised in removing and reinstalling the seals. The best procedure for removing the seal is to insert a thin, knife-like blade between the O.D. of the seal and the seal groove in the outer ring, then slowly work around the periphery of the seal, working the seal from the groove. It is important to work around the periphery rather than exert too much pressure at one point which may damage the seal. Usually the seal can be removed without damage.

### ***Things You Should Know About Lubrication***

MRC bearings that have seals or shields are generally lubricated for the life of the bearing. Bearings that do not have seals or shields are protected from corrosion by coating the bearing with a preservative. The preservative is compatible with petroleum base oils and lubricants. It is not necessary to remove the

preservative from the bearing surfaces when the bearing will be lubricated with either a petroleum base oil or grease.

It is possible that either synthetic oil or greases compounded with synthetic oils, will not be compatible with a petroleum base preservative. It is recommended that the preservative be removed from the bearing surfaces before lubricating with either of these products. Synthetic hydrocarbons are an exception. It is also possible that greases compounded with a polyurea thickener may cause excessive grease softening due to incompatibility with a petroleum base preservative.

Synthetic oils and greases compounded with synthetic oils are classified as special condition lubricants. They are usually not the best choice for operating conditions that fall within the capability of petroleum base lubricants. They are expensive and lack some of the desirable lubricating qualities of petroleum base lubricants. Synthetic hydrocarbon may be an exception.

Because machined phenolic or metal separators occupy a considerable amount of the space between the bore of the outer ring and the OD of the inner ring in a bearing, special care must be exercised when introducing grease into these bearings to ensure that it is uniformly distributed in the bearing. Operation of the bearing will eventually uniformly distribute the grease, but it is possible to initiate a heating-type failure or to cause damage to the active surfaces in the bearing before this occurs. This precaution is especially important when there is a close running clearance between the separator and one of the rings. One method of introducing grease between the rings and the separator is to use a plastic bag. If grease is sealed in a plastic bag and a small opening is cut across one of the corners, the bag can be inserted between the separator and either ring. Grease can then be forced into the bearing by squeezing it from the bag.

In applications where either water or air is used to dissipate heat from the bearing cavity, care must be exercised not to create a significant temperature differential between the bearing inner ring and outer ring. Some cooling methods, i.e. water jacketed housings, very efficiently dissipate heat from the housing and outer ring of the bearing, but have little effect on the shaft and bearing inner ring. Under these conditions, internal clearance in the bearing is removed as the result of thermal expansion of the inner ring and thermal contraction of the outer ring. The loss of internal clearance can result in premature bearing failures due to a significant increase in ball and race stresses, and also due to excessive heat generation. One way to avoid this problem is to circulate and cool the oil.

## Compatibility and Storage

It is important when relubricating bearings, not to mix different types of greases or oils. Mixing greases often causes the mixture to become either softer or stiffer. Incompatibility results when the mixture is too soft or too stiff to effectively lubricate the bearing. The mixing of the same type of grease or oil from two different manufacturers can also cause a performance loss unless the manufacturers use the same additives.

There are several environmental considerations when selecting an area for storing bearings. The shelf life of the grease or preservative can be significantly shortened if bearings are stored in an unsatisfactory environment. Because both temperature and humidity accelerate the deterioration of either grease or a preservative, bearings should be stored at a temperature not greater than 80°F (27°C) and at a humidity not exceeding 55 percent. It is also desirable to select an area where there is not a great fluctuation in temperature that might produce condensation. Also, in order to reduce the likelihood of bearings being held in storage for excessively long periods of time, bearing stocks should be rotated to make certain that the oldest bearings in stock are used first.

## Lubrication Methods

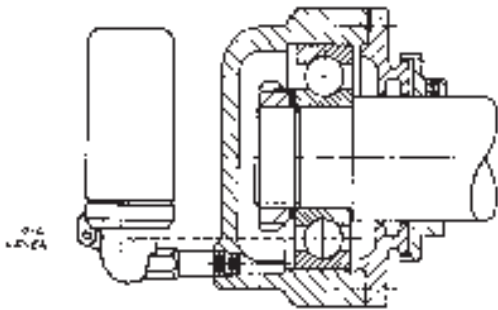


Figure 1

### Oil Bath Lubrication

A simple oil bath method is satisfactory for low and moderate speeds. The static oil level should not exceed the center line of the lowermost ball or roller. A greater amount of oil can cause churning which results in abnormally high operating temperatures. Systems of this type generally employ sight gages to facilitate inspection of the oil level.

Figure 1 shows a constant level arrangement for maintaining the correct oil level.

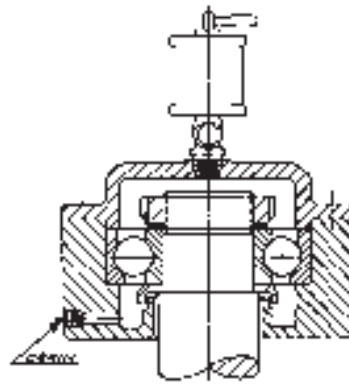


Figure 2

### Drip Feed Lubrication

This system is widely used for small and medium ball and roller bearings operating at moderate to high speeds where extensive cooling is not required. The oil, introduced through a filter-type, sight feed oiler, has a controllable flow rate which is determined by the operating temperature of the bearings.

Figure 2 illustrates a typical design and shows the preferred location of the oiler with respect to the bearings.

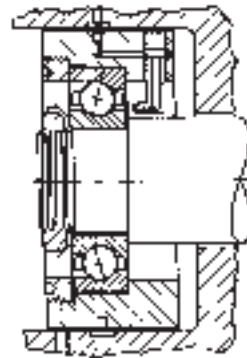


Figure 3

### Forced Feed Circulation

This type of system uses a circulating pump and is particularly suitable for low to moderate speed, heavily loaded applications where the oil has a major function as a coolant in addition to lubrication. If necessary, the oil can be passed through a heat exchanger before returning to the bearing. Entry and exit of the oil should be on opposite sides of the bearing. An adequate drainage system must be provided to prevent an excess accumulation of oil. Oil filters and magnetic drain plugs should be used to minimize contamination.

In applications of large, heavily loaded, high speed bearings operating at high temperatures, it may be necessary to use high velocity oil jets. In such cases the use of several jets on both sides of the bearing provides more uniform cooling and minimizes the danger of complete lubrication loss from plugging. The jet stream should be directed at the opening between the cage bore and inner ring O.D., see Figure 3. Adequate scavenging drains must be provided to prevent churning of excess oil after the oil has passed through the bearing. In special cases, scavenging may be required on both sides of the bearing.

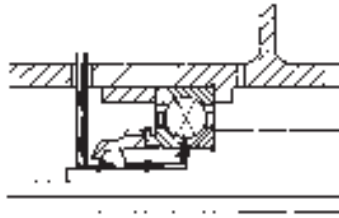


Figure 4

At extremely high speeds, the bearing tends to reject the entry of sufficient oil to provide adequate cooling and lubrication with conventional oil jet and flood systems. Figure 4 shows an under-race lubrication system with a 9000 series bearing having a split inner ring with oil slots. This method insures positive entrance of oil into the bearing to provide lubrication and cooling of the inner ring.

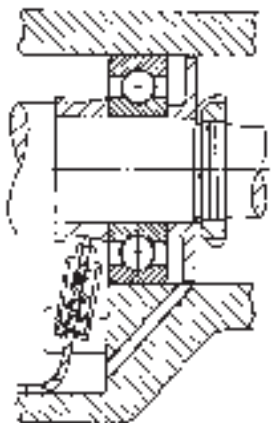


Figure 5

### Wick Feed Lubrication

Wick oilers function either by gravity or capillary action to transfer a small quantity of filtered oil from a reservoir to the bearing. Wick feed is satisfactory for high speed operation with no danger of excessive oil churning. Attention must be given to wicks to assure that they are not clogged and they must be replaced occasionally.

Figure 5 shows an arrangement whereby the wick conveys oil by capillary action to a rotating flinger where it is thrown off by centrifugal force and drains back through the bearing.

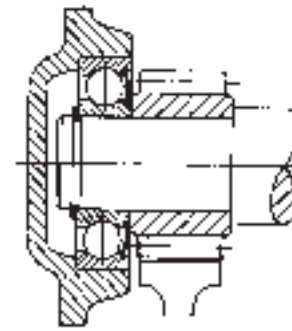


Figure 6

### Oil Splash Lubrication

This method of lubrication is used mainly in gear boxes where the gear oil splash is used to lubricate the bearings.

In applications where the oil splash is heavy, shielded bearings are sometimes used to reduce the amount of oil reaching the bearing to prevent heating from excessive churning. See Figure 6.

In applications where normal splash does not provide adequate lubrication, oil feeder trails should be designed into the gear case to direct oil into the bearings.

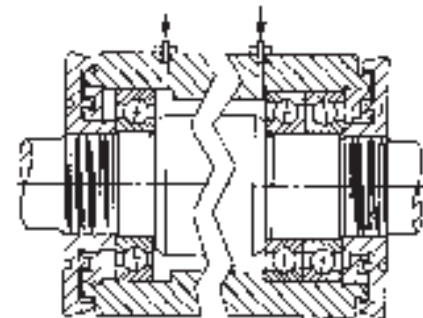


Figure 7

### Oil Mist Lubrication

Oil mist systems, see Figure 7, are usually reserved for high speed applications. In mist lubrication systems, the oil is atomized and transported in an airstream through tubing to the bearings. Bearings are constantly fed with an optimum quantity of oil thus minimizing bearing heating due to oil churning. While not as effective as flood lubrication for heat removal, mist lubrication does provide some cooling from the continuous forced circulation of air. A rule of thumb on the use of oil mist is obtained from the formula  $K < 10^9$ .  $K = \text{DNL}$ .  $D = \text{bearing bore in mm}$ .  $N = \text{inner ring speed RPM}$ .  $L = \text{load in pounds}$ .

Systems can be designed so that a positive pressure is maintained within the housing thereby preventing the entrance of contaminants.

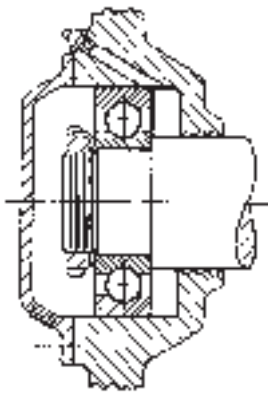


Figure 8

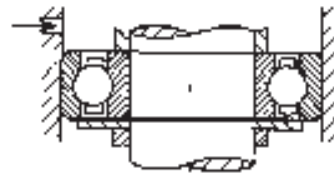


Figure 10

**Deep Groove Ball Bearings on Vertical Shaft**

In vertical applications where grease is admitted above the bearing, the bearing should be provided with a shield on the lower side, or a separate plate, as shown in figure 10, to retain the grease.

**Regreaseable Mounting**

Recommended for moderate speeds and loads. Where prelubricated sealed bearings are not suitable for some reason, consideration must be given to use of an open type bearing with provision for relubrication. The grease plug at the bottom should be removed while the grease is being inserted through the fitting at the top. The direction of flow tends to remove the old grease.

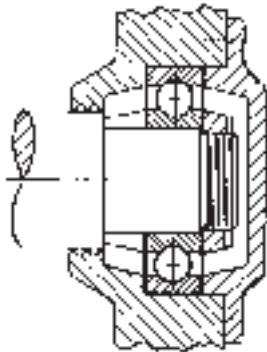


Figure 9

**High Temperature Grease Mounting**

The life of permanently lubricated installations at high temperatures is a function of the volume of grease present and the design of the mounting. Note that ample grease space has been provided and that the configuration of parts adjacent to the bearing is such as to urge the lubricant into contact with the active bearing parts.



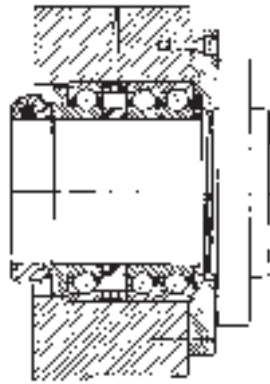


Figure 11

**Grease Lubrication For Duplex Arrangements**

For duplex mountings it is important that all bearings in the set receive an adequate supply of grease. Typical arrangements to accomplish this are shown above. In Figure 11, the spacer between the outer rings is provided with a circumferential groove and radial holes so that grease applied through the grease

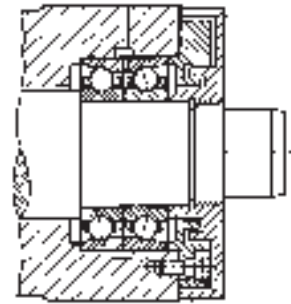


Figure 12

fitting and hole in the housing is directed between the bearings. In Figure 12, the bearing outer rings are slotted on the mating faces while the housing has a circumferential groove, grease fitting and hole, thus allowing grease to be applied to both bearings.



***Bearing Frequency Data***

Vibration monitoring is becoming an important tool in preventive maintenance of equipment. Vibration monitoring can detect abnormalities in equipment components and indicate their replacement before a catastrophic failure occurs. This reduces expensive unplanned breakdown and loss of production.

To assist you in this monitoring, the following pages include frequency data for many of our popular bearing sizes. The bearing suffix code, which is printed on the bearing carton, identifies particular design features of the bearing. Although a change in suffix code for a bearing size normally causes little or no change in the frequency data for that bearing, if you are unable to match your suffix code to one in the chart and your application is sensitive, please call MRC Engineering for exact values.

The frequency data in the following pages is supplied based on a speed of one RPM. To obtain the frequency at your shaft or housing speed simply multiply the number given in the table by your speed.

Ex. What is the Inner ring ball pass frequency for a 100KR with inner ring rotation of 1,000 RPM.

Inner Ring frequency at 1 RPM = 5.0159 cycles/min (CPM) (from table)

Inner Ring frequency at 1,000 RPM = 5.0159 CPM × 1000

Inner Ring frequency at 1,000 RPM = 5015.9 CPM

**MRC Ball Bearing Vibration Data**  
**Data Based on a Speed of 1 RPM**

**MRC Bearing Services**

Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
100KR	0012	0.3730	0.6270	5.0159	2.9841	3.5324	3.5324
100KS	H501	0.3677	0.6323	4.4260	2.5740	3.5152	3.5152
101KR	XXXX	0.3865	0.6135	5.5216	3.4784	3.9830	3.9830
101KS	H501	0.3809	0.6191	4.9525	3.0475	3.9613	3.9613
102KR	H102	0.4034	0.5966	5.9660	4.0340	4.7502	4.7502
102KS	H501	0.3987	0.6013	5.4120	3.5880	4.7317	4.7317
102S	XXXX	0.3918	0.6082	4.8660	3.1340	4.4027	4.4027
103KR	H102	0.3974	0.6026	6.6286	4.3714	4.4812	4.4812
103KS	H501	0.4084	0.5916	5.9159	4.0841	5.2760	5.2760
103S	XXXX	0.3735	0.6265	4.3852	2.6148	3.7011	3.7011
104KR	H101	0.4017	0.5983	6.5815	4.4185	4.6932	4.6932
104KS	H501	0.3976	0.6024	5.4218	3.5782	4.6772	4.6772
104S	XXXX	0.3976	0.6024	5.4218	3.5782	4.6772	4.6772
105KR	0013	0.4153	0.5847	7.6006	5.3994	5.5070	5.5070
105KS	H501	0.4063	0.5937	5.9369	4.0631	5.1492	5.1492
105S	0005	0.4077	0.5923	5.3309	3.6691	5.2309	5.2309
106KR	0015	0.4189	0.5811	8.1350	5.8650	5.7921	5.7921
106KS	H501	0.4159	0.5841	6.4246	4.5754	5.7803	5.7803
106S	H502	0.4137	0.5863	5.8628	4.1372	5.6226	5.6226
107KR	0017	0.4213	0.5787	8.1020	5.8980	5.9590	5.9590
107KS	H502	0.4182	0.5818	6.4001	4.5999	5.9467	5.9467
107S	XXXX	0.4286	0.5714	6.8571	5.1429	6.8571	6.8571
108KR	0011	0.4293	0.5707	8.5605	6.4395	6.6672	6.6672
108KS	H501	0.4118	0.5882	5.8819	4.1181	5.4929	5.4929
108S	OC01	0.4339	0.5661	7.3599	5.6401	7.4267	7.4267
109KR	0008	0.4297	0.5703	9.1245	6.8755	6.7074	6.7074
109KS	0012	0.4203	0.5797	6.9559	5.0441	6.1172	6.1172
109S	XXXX	0.4398	0.5602	8.9638	7.0362	8.1797	8.1797
110KR	0022	0.4351	0.5649	9.6026	7.3974	7.2900	7.2900
110KS	0020	0.4267	0.5733	7.4525	5.5475	6.6777	6.6777
110M	OC01	0.4451	0.5549	10.5440	8.4560	8.9899	8.9899
110S	XXXX	0.4442	0.5558	8.8929	7.1071	8.8484	8.8484
111KR	0011	0.4317	0.5683	9.6615	7.3385	6.8942	6.8942
111KS	0020	0.4288	0.5712	7.4252	5.5748	6.8830	6.8830
111S	XXXX	0.4431	0.5569	8.9107	7.0893	8.6703	8.6703
112KR	0011	0.4361	0.5639	10.1505	7.8495	7.3870	7.3870
112KS	0017	0.4283	0.5717	7.4320	5.5680	6.8308	6.8308
112S	XXXX	0.4444	0.5556	8.8889	7.1111	8.8889	8.8889
113KR	0011	0.4400	0.5600	10.6408	8.3592	7.8791	7.8791
113KS	0015	0.4327	0.5673	7.9429	6.0571	7.2895	7.2895
113M	XXXX	0.4427	0.5573	11.7040	9.2960	8.6065	8.6065
113S	XXXX	0.4444	0.5556	8.8889	7.1111	8.8889	8.8889
114KR	0013	0.4409	0.5591	11.1818	8.8182	7.9858	7.9858
114KS	0016	0.4294	0.5706	7.4172	5.5828	6.9455	6.9455
114S	XXXX	0.4464	0.5536	8.8576	7.1424	9.2209	9.2209
115KR	0020	0.4440	0.5560	11.6756	9.3244	8.4419	8.4419
115KS	0020	0.4332	0.5668	7.9358	6.0642	7.3467	7.3467
115S	XXXX	0.4380	0.5620	7.8673	6.1327	7.9471	7.9471
116KR	0004	0.4404	0.5596	11.7522	9.2478	7.9562	7.9562
116KS	0007	0.4303	0.5697	7.4060	5.5940	7.0348	7.0348
116S	0006	0.4419	0.5581	8.3721	6.6279	8.4837	8.4837
117KR	XXXX	0.4435	0.5565	12.2427	9.7573	8.3566	8.3566
117KS	0009	0.4335	0.5665	7.9303	6.0697	7.3912	7.3912
117M	XXXX	0.4379	0.5621	11.8045	9.1955	7.9248	7.9248
117S	XXXX	0.4379	0.5621	7.8697	6.1303	7.9248	7.9248
118KR	0006	0.4403	0.5597	11.7588	9.2462	7.9243	7.9243
118KS	0010	0.4310	0.5690	7.3973	5.6027	7.1061	7.1061
118S	XXXX	0.4405	0.5595	7.8334	6.1666	8.2799	8.2799
119KR	XXXX	0.4362	0.5638	11.2766	8.7234	7.4360	7.4360
119KS	XXXX	0.4372	0.5628	8.4425	6.5575	7.8319	7.8319
119S	XXXX	0.4378	0.5622	7.8704	6.1296	7.9182	7.9182
120KR	XXXX	0.4451	0.5549	12.7633	10.2367	8.6434	8.6434

### Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
120KS	H502	0.4365	0.5635	7.8890	6.1110	7.7471	7.7471
120M	XXXX	0.4194	0.5806	10.4509	7.5491	6.0419	6.0419
120R	0011	0.4347	0.5653	11.3056	8.6944	7.2895	7.2895
121KR	XXXX	0.4425	0.5575	12.2652	9.7348	8.2361	8.2361
121KS	XXXX	0.4371	0.5629	8.4434	6.5566	7.8238	7.8239
122KR	0010	0.4399	0.5601	11.7621	9.2379	7.9013	7.9013
122KS	H501	0.4348	0.5652	7.9129	6.0871	7.5376	7.5376
122R	0008	0.4351	0.5649	11.2971	8.7029	7.3267	7.3267
124KR	0008	0.4439	0.5561	12.2340	9.7660	8.4817	8.4817
124KS	H501	0.4391	0.5609	8.4129	6.5871	8.0941	8.0941
124M	XXXX	0.4283	0.5717	10.8622	8.1378	6.8308	6.8308
124R	0012	0.4352	0.5648	11.8600	9.1400	7.3573	7.3573
126KR	0012	0.4398	0.5602	12.3250	9.6750	7.8792	7.8792
126KS	H501	0.4375	0.5625	8.4381	6.5619	7.8701	7.8701
126M	0001	0.4289	0.5711	10.8506	8.1494	6.8920	6.8920
126R	0012	0.4404	0.5596	12.3105	9.6895	7.9689	7.9688
128KR	XXXX	0.4432	0.5568	12.2493	9.7507	8.3704	8.3704
128KS	XXXX	0.4365	0.5635	7.8890	6.1110	7.7471	7.7471
128M	XXXX	0.4294	0.5706	10.8406	8.1594	6.9455	6.9455
128R	0006	0.4401	0.5599	12.3168	9.6832	7.9514	7.9514
130KR	0004	0.4430	0.5570	12.2535	9.7465	8.3269	8.3269
130KS	XXXX	0.4323	0.5677	7.3805	5.6195	7.2464	7.2464
130R	0005	0.4401	0.5599	12.3168	9.6832	7.9373	7.9373
132KR	XXXX	0.4426	0.5574	12.2625	9.7375	8.2883	8.2883
132KS	XXXX	0.4365	0.5635	7.8890	6.1110	7.7470	7.7470
132M	0004	0.4303	0.5697	11.3939	8.6061	7.0347	7.0347
132R	0010	0.4399	0.5601	12.3220	9.6780	7.9239	7.9239
134KR	0006	0.4395	0.5605	11.7707	9.2293	7.8500	7.8500
134KS	XXXX	0.4299	0.5701	7.4119	5.5881	6.9878	6.9878
134R	0006	0.4400	0.5600	12.3209	9.6791	7.9131	7.9131
136KR	XXXX	0.4400	0.5600	12.3209	9.6791	7.9330	7.9330
136KS	XXXX	0.4379	0.5621	7.8697	6.1303	7.9247	7.9247
136R	0005	0.4398	0.5602	12.3252	9.6748	7.9026	7.9026
138KR	XXXX	0.4428	0.5572	12.8152	10.1848	8.2891	8.2891
138KS	XXXX	0.4355	0.5645	7.9029	6.0971	7.6242	7.6242
138R	0003	0.4373	0.5627	12.3802	9.6198	7.5663	7.5663
140KR	XXXX	0.4400	0.5600	12.3210	9.6790	7.9157	7.9157
140KS	XXXX	0.4315	0.5685	7.3902	5.6098	7.1644	7.1644
140R	XXXX	0.4381	0.5619	12.3624	9.6376	7.6794	7.6794
142R	XXXX	0.4359	0.5641	11.8466	9.1534	7.4078	7.4078
144KR	XXXX	0.4342	0.5658	11.8817	9.1183	7.2218	7.2218
144KS	XXXX	0.4348	0.5652	7.9128	6.0872	7.5385	7.5385
144R	0005	0.4379	0.5621	12.3663	9.6337	7.6544	7.6544
146R	XXXX	0.4387	0.5613	12.3494	9.6506	7.7555	7.7555
148KR	XXXX	0.4389	0.5611	12.3440	9.6560	7.7565	7.7565
148KS	XXXX	0.4378	0.5622	7.8705	6.1295	7.9169	7.9169
148R	XXXX	0.4391	0.5609	12.3387	9.6613	7.8195	7.8195
150R	XXXX	0.4396	0.5604	12.3290	9.6710	7.8784	7.8784
152KR	XXXX	0.4352	0.5648	11.8613	9.1387	7.2993	7.2993
152KS	XXXX	0.4375	0.5625	7.8755	6.1245	7.8701	7.8701
152R	XXXX	0.4400	0.5600	12.3201	9.6799	7.9331	7.9331
156KR	XXXX	0.4392	0.5608	12.3377	9.6623	7.7576	7.7576
156KS	XXXX	0.4388	0.5612	7.8573	6.1427	8.0432	8.0432
156R	XXXX	0.4399	0.5601	12.3220	9.6780	7.9208	7.9208
160KR	XXXX	0.4360	0.5640	11.8445	9.1555	7.3577	7.3577
160KS	XXXX	0.4373	0.5627	7.8773	6.1227	7.8537	7.8537
164KR	XXXX	0.4396	0.5604	12.3293	9.6707	7.7590	7.7590
164KS	XXXX	0.4405	0.5595	8.3930	6.6070	8.2799	8.2799
164R	XXXX	0.4402	0.5598	12.3165	9.6835	7.9552	7.9552
1800S	H501	0.4178	0.5822	6.4037	4.5963	5.9221	5.9221
1801S	H501	0.4278	0.5722	6.8666	5.1334	6.7788	6.7788
1802S	H501	0.4389	0.5611	7.8553	6.1447	8.0623	8.0623

***MRC Ball Bearing Vibration Data  
Data Based on a Speed of 1 RPM***

**MRC Bearing Services**

Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
1803S	H501	0.4446	0.5554	8.8865	7.1135	8.9137	8.9137
1804S	H501	0.4389	0.5611	7.8548	6.1452	8.0667	8.0667
1805S	H501	0.4432	0.5568	8.3523	6.6477	8.6861	8.6861
1806S	H501	0.4559	0.5441	9.7938	8.2062	11.2502	11.2502
1807S	H501	0.4613	0.5387	10.7744	9.2256	12.8362	12.8362
1808S	H501	0.4655	0.5345	11.7592	10.2408	14.4190	14.4190
1809S	H501	0.4615	0.5385	10.7709	9.2291	12.8954	12.8954
1810S	H501	0.4655	0.5345	11.7595	10.2405	14.4146	14.4146
1811S	H501	0.4625	0.5375	10.7500	9.2500	13.2583	13.2583
1812S	H501	0.4655	0.5345	11.7592	10.2408	14.4190	14.4190
1813S	H501	0.4630	0.5370	11.8151	10.1849	13.4213	13.4213
1814S	H501	0.4653	0.5347	12.8336	11.1664	14.3254	13.3254
1815S	H501	0.4673	0.5327	13.8500	12.1500	15.2294	15.2294
1816S	H501	0.4691	0.5309	13.8028	12.1972	16.1325	16.1325
1817S	H501	0.4634	0.5366	12.8794	11.1206	13.5726	13.5726
1818S	H501	0.4651	0.5349	13.3714	11.6286	14.2758	14.2758
1819S	H501	0.4668	0.5332	13.8640	12.1360	14.9790	14.9790
1820S	H501	0.4682	0.5318	14.3574	12.6426	15.6816	15.6816
1821S	H501	0.4696	0.5304	15.3817	13.6183	16.3843	16.3843
1822S	H501	0.4651	0.5349	13.3732	11.6268	14.2446	14.2446
1824S	H501	0.4677	0.5323	14.3732	12.6268	15.3949	15.3949
1826S	H501	0.4650	0.5350	13.3746	11.6254	14.2227	14.2227
1828S	H501	0.4672	0.5328	14.3846	12.6154	15.1961	15.1961
1830S	H501	0.4650	0.5350	13.3756	11.6244	14.2066	14.2066
1832S	H501	0.4669	0.5331	13.8600	12.1400	15.0503	15.0503
1834S	H501	0.4649	0.5351	13.3763	11.6237	14.1943	14.1943
1836S	H501	0.4667	0.5333	13.8664	12.1336	14.9388	14.9388
1838S	H501	0.4649	0.5351	13.3769	11.6231	14.1848	14.1848
1840S	H501	0.4665	0.5335	13.8714	12.1286	14.8510	14.8510
1844S	H501	0.4692	0.5308	14.8619	13.1381	16.1825	16.1825
1848S	H501	0.4662	0.5338	13.8791	12.1209	14.7208	14.7208
1852S	H501	0.4685	0.5315	14.8814	13.1186	15.8209	15.8209
1856S	H501	0.4672	0.5328	14.3845	12.6155	15.1980	15.1980
1860S	H501	0.4650	0.5350	13.3755	11.6245	14.2081	14.2081
1864S	H501	0.4669	0.5331	13.8599	12.1401	15.0519	15.0519
1868S	H501	0.4687	0.5313	14.8773	13.1227	15.8953	15.8953
1872S	H501	0.4702	0.5298	15.3632	13.6368	16.7383	16.7383
1876S	H501	0.4649	0.5351	13.3768	11.6232	14.1859	14.1859
1880S	H501	0.4665	0.5335	13.8714	12.1286	14.8521	14.8521
1884S	H501	0.4679	0.5321	14.3664	12.6336	15.5181	15.5181
1888S	H501	0.4692	0.5308	14.8618	13.1382	16.1837	16.1837
1892S	H501	0.4649	0.5351	13.3777	11.6223	14.1715	14.1715
1896S	H501	0.4662	0.5338	13.8790	12.1210	14.7218	14.7218
1900R	XXXX	0.4067	0.5933	6.5268	4.4732	4.8597	4.8597
1900S	H501	0.4008	0.5992	4.7938	3.2062	4.8408	4.8408
1901R	XXXX	0.4180	0.5820	6.9842	5.0158	5.5171	5.5171
1901S	H501	0.4118	0.5882	5.8819	4.1181	5.4932	5.4932
1902R	XXXX	0.4129	0.5871	7.0452	4.9548	5.2549	5.2549
1902S	H101	0.4077	0.5923	5.3309	3.6691	5.2312	5.2312
1902S	H501	0.4077	0.5923	5.3309	3.6691	5.2312	5.2312
1903R	XXXX	0.4203	0.5797	7.5360	5.4640	5.7727	5.7727
1903S	H501	0.4155	0.5845	5.8447	4.1553	5.7504	5.7504
1904R	XXXX	0.4070	0.5930	7.7095	5.2905	4.9509	4.9509
1904S	H501	0.4165	0.5835	6.4190	4.5810	5.8174	5.8174
1905R	XXXX	0.4327	0.5673	8.5093	6.4907	6.9067	6.9067
1905S	H501	0.4289	0.5711	6.8530	5.1470	6.8920	6.8920
1906R	XXXX	0.4363	0.5637	9.5829	7.4171	7.3422	7.3422
1906S	H501	0.4330	0.5670	6.2369	4.7631	7.3293	7.3293
1907R	XXXX	0.4416	0.5584	10.0512	7.9488	7.9869	7.9869
1907S	H501	0.4338	0.5662	6.7938	5.2062	7.4261	7.4261
1908R	XXXX	0.4407	0.5593	10.0673	7.9327	7.9186	7.9186
1908S	H501	0.4300	0.5700	6.8406	5.1594	6.9978	6.9978

### Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
1909R	XXXX	0.4468	0.5532	11.0648	8.9352	8.7971	8.7971
1909S	H501	0.4438	0.5562	6.1181	4.8819	8.7856	8.7856
1910R	XXXX	0.4442	0.5558	11.6725	9.3275	8.4310	8.4310
1910S	H501	0.4414	0.5586	7.2613	5.7387	8.4204	8.4204
1911R	XXXX	0.4443	0.5557	11.1148	8.8852	8.3983	8.3982
1911S	H501	0.4471	0.5529	8.8468	7.1532	9.3414	9.3414
1912R	XXXX	0.4481	0.5519	12.1416	9.8584	9.0357	9.0357
1912S	H501	0.4507	0.5493	9.3377	7.6623	10.0486	10.0486
1913R	XXXX	0.4515	0.5485	12.6166	10.3834	9.6718	9.6718
1913S	H501	0.4539	0.5461	10.3758	8.6242	10.7546	10.7546
1914R	XXXX	0.4468	0.5532	12.1710	9.8290	8.8229	8.8229
1914S	H501	0.4486	0.5514	9.3732	7.6268	9.6311	9.6311
1915R	XXXX	0.4497	0.5503	12.6562	10.3438	9.3535	9.3535
1915S	XXXX	0.4515	0.5485	9.8782	8.1268	10.2095	10.2095
1916R	XXXX	0.4524	0.5476	13.1430	10.8570	9.8834	9.8834
1916S	H501	0.4540	0.5460	10.3732	8.6268	10.7871	10.7871
1917R	XXXX	0.4485	0.5515	12.6844	10.3156	9.1262	9.1262
1917S	H501	0.4497	0.5503	9.3558	7.6442	9.8316	9.8316
1918R	XXXX	0.4472	0.5528	13.2672	10.7328	8.9273	8.9273
1918S	XXXX	0.4520	0.5480	9.8640	8.1360	10.3207	10.3207
1919R	XXXX	0.4531	0.5469	13.6730	11.3270	10.0347	10.0347
1919S	XXXX	0.4541	0.5459	10.3715	8.6285	10.8096	10.8096
1920R	XXXX	0.4494	0.5506	13.2144	10.7856	9.3520	9.3520
1920S	XXXX	0.4504	0.5496	9.8931	8.1069	9.9784	9.9784
1921R	XXXX	0.4517	0.5483	13.7065	11.2935	9.7509	9.7509
1921S	XXXX	0.4524	0.5476	10.4050	8.5950	10.4024	10.4024
1922R	XXXX	0.4566	0.5434	14.6706	12.3294	10.8354	10.8354
1922S	XXXX	0.4542	0.5458	10.3702	8.6298	10.8259	10.8259
1924R	XXXX	0.4521	0.5479	13.6975	11.3025	9.8823	9.8823
1924S	H501	0.4499	0.5501	10.4525	8.5475	9.8736	9.8736
1926R	XXXX	0.4512	0.5488	13.7188	11.2812	9.6710	9.6710
1926S	XXXX	0.4514	0.5486	9.8756	8.1244	10.1813	10.1813
1928R	XXXX	0.4542	0.5458	14.1907	11.8093	10.3066	10.3066
1928S	XXXX	0.4543	0.5457	10.3682	8.6318	10.8503	10.8503
1930R	XXXX	0.4495	0.5505	13.7634	11.2366	9.3523	9.3523
1930S	XXXX	0.4515	0.5485	10.4216	8.5784	10.2108	10.2108
1932R	XXXX	0.4521	0.5479	14.2448	11.7552	9.8823	9.8823
1932S	XXXX	0.4520	0.5480	9.8647	8.1353	10.3120	10.3120
1934R	XXXX	0.4548	0.5452	15.2657	12.7343	10.4129	10.4129
1934S	XXXX	0.4544	0.5456	10.3671	8.6329	10.8646	10.8646
1936R	XXXX	0.4506	0.5494	14.2853	11.7147	9.5793	9.5793
1936S	XXXX	0.4520	0.5480	10.4119	8.5881	10.3220	10.3220
1938R	XXXX	0.4531	0.5469	14.7658	12.2342	10.0348	10.0348
1938S	XXXX	0.4541	0.5459	10.3714	8.6286	10.8108	10.8108
1940R	XXXX	0.4494	0.5506	14.3148	11.6852	9.3521	9.3521
1940S	XXXX	0.4504	0.5496	9.8930	8.1070	9.9795	9.9795
1944S	H501	0.4542	0.5458	10.3701	8.6299	10.8270	10.8270
1948S	H501	0.4575	0.5425	11.3930	9.6070	11.6735	11.6735
1952S	H501	0.4514	0.5486	9.8757	8.1243	10.1803	10.1803
1956S	H501	0.4543	0.5457	10.3683	8.6317	10.8493	10.8493
1960S	H501	0.4493	0.5507	9.3621	7.6379	9.7582	9.7582
1964S	H501	0.4520	0.5480	9.8648	8.1352	10.3113	10.3113
1968S	H501	0.4544	0.5456	10.3672	8.6328	10.8638	10.8638
1972S	H501	0.4565	0.5435	10.8693	9.1307	11.4160	11.4160
1976S	H501	0.4541	0.5459	10.3714	8.6286	10.8107	10.8107
1980S	H501	0.4561	0.5439	10.8782	9.1218	11.2992	11.2992
1984S	H501	0.4579	0.5421	11.3845	9.6155	11.7873	11.7873
1988S	H501	0.4542	0.5458	10.3701	8.6299	10.8270	10.8270
1992S	H501	0.4559	0.5441	10.8819	9.1181	11.2504	11.2504
200R	XXXX	0.3460	0.6540	4.5779	2.4221	2.8509	2.8509
200S	H501	0.3809	0.6191	4.9525	3.0475	3.9613	3.9613
200SZZC	H401	0.3838	0.6162	4.9293	3.0707	4.0722	4.0722

***MRC Ball Bearing Vibration Data  
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**MRC Bearing Services**

Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
201R	XXXX	0.3607	0.6393	5.1142	2.8858	3.1956	3.1956
201S	H501	0.3636	0.6364	4.4545	2.5455	3.3941	3.3941
201SZCC	H401	0.3647	0.6353	4.4472	2.5528	3.4243	3.4243
202M	XXXX	0.3730	0.6270	6.2699	3.7301	3.6832	3.6832
202R	H102	0.3872	0.6128	5.5154	3.4846	4.0490	4.0490
202S	H501	0.3812	0.6188	4.9500	3.0500	3.9729	3.9729
202SZCC	H401	0.3833	0.6167	4.9340	3.0660	4.0494	4.0494
203M	XXXX	0.3886	0.6114	6.7254	4.2746	4.2656	4.2656
203R	H102	0.3875	0.6125	5.5124	3.4876	4.0810	4.0810
203S	H501	0.3817	0.6183	4.9468	3.0532	3.9881	3.9881
203SZCC	H401	0.3837	0.6163	4.9305	3.0695	4.0659	4.0659
204M	0001	0.3815	0.6185	6.1847	3.8153	3.9835	3.9835
204R	0022	0.3971	0.6029	7.2342	4.7658	4.4902	4.4902
204R	0C02	0.3971	0.6029	7.2342	4.7658	4.4902	4.4902
204RDS	0022	0.3971	0.6029	6.6314	4.3686	4.4902	4.4902
204S	H501	0.3815	0.6185	4.9478	3.0522	3.9835	3.9835
204SFFC	H401	0.3850	0.6150	4.9203	3.0797	4.1165	4.1165
204SZCC	H401	0.3850	0.6150	4.9203	3.0797	4.1165	4.1165
205M	XXXX	0.3866	0.6134	6.7475	4.2525	4.1821	4.1821
205R	0032	0.4002	0.5998	7.1974	4.8026	4.6574	4.6574
205R	0028	0.4002	0.5998	7.1974	4.8026	4.6574	4.6574
205RDS	0028	0.4002	0.5998	6.5976	4.4024	4.6574	4.6574
205S	H501	0.3983	0.6017	5.4149	3.5851	4.7151	4.7151
205SFFC	0099	0.3866	0.6134	4.9072	3.0928	4.1821	4.1821
205SZCC	0027	0.3866	0.6134	4.9072	3.0928	4.1821	4.1821
206M	0012	0.3878	0.6122	7.3461	4.6539	4.2329	4.2329
206R	0014	0.4165	0.5835	8.1693	5.8307	5.6335	5.6335
206RDS	0032	0.4165	0.5835	8.1693	5.8307	5.6335	5.6335
206S	0129	0.3878	0.6122	4.8974	3.1026	4.2329	4.2329
206S	0055	0.3878	0.6122	4.8974	3.1026	4.2329	4.2329
206S	H501	0.3965	0.6035	5.4318	3.5682	4.6223	4.6223
206SFFC	0250	0.3878	0.6122	5.4318	3.5682	4.6223	4.6223
206SZCC	0025	0.3878	0.6122	5.4318	3.5682	4.6223	4.6223
207M	0022	0.3887	0.6113	7.3354	4.6646	4.2704	4.2704
207R	0020	0.4138	0.5862	8.2068	5.7932	5.4499	5.4499
207RDS	0017	0.4138	0.5862	8.2068	5.7932	5.4499	5.4499
207S	0118	0.3887	0.6113	4.8903	3.1097	4.2704	4.2704
207S	H201	0.3961	0.6039	5.4347	3.5653	4.6067	4.6067
207SFFC	0131	0.3887	0.6113	4.8903	3.1097	4.2704	4.2704
207SZCC	0024	0.3887	0.6113	4.8903	3.1097	4.2704	4.2704
208M	0012	0.3942	0.6058	7.2700	4.7300	4.5127	4.5127
208R	0024	0.4099	0.5901	8.2613	5.7387	5.2240	5.2240
208S	0154	0.3942	0.6058	5.4525	3.5475	4.5127	4.5127
208S	H201	0.3975	0.6025	5.4228	3.5772	4.6715	4.6715
208SFFC	0147	0.3942	0.6058	5.4525	3.5475	4.5127	4.5127
208SZCC	0017	0.3942	0.6058	5.4525	3.5475	4.5127	4.5127
209M	0022	0.3962	0.6038	7.8495	5.1505	4.6091	4.6091
209R	0023	0.4171	0.5829	8.1609	5.8391	5.6885	5.6885
209RDS	0025	0.4171	0.5829	8.7438	6.2562	5.6885	5.6885
209S	0071	0.3962	0.6038	5.4343	3.5657	4.6091	4.6091
209S	H201	0.4054	0.5946	5.9464	4.0536	5.0937	5.0937
209SFFC	0058	0.3962	0.6038	5.4343	3.5657	4.6091	4.6091
209SZCC	0018	0.3962	0.6038	5.4343	3.5657	4.6091	4.6091
210M	0016	0.4093	0.5907	8.8607	6.1393	5.3304	5.3304
210R	0014	0.4230	0.5770	9.2320	6.7680	6.1498	6.1498
210S	0071	0.4093	0.5907	5.9071	4.0929	5.3304	5.3304
210S	H201	0.4093	0.5907	5.9071	4.0929	5.3304	5.3304
210SFFC	0157	0.4093	0.5907	5.9071	4.0929	5.3304	5.3304
210SZCC	0009	0.4093	0.5907	5.9071	4.0929	5.3304	5.3304
211M	0017	0.4078	0.5922	8.8827	6.1173	5.2400	5.2400
211R	0C01	0.4105	0.5895	8.2532	5.7468	5.2505	5.2505
211S	0057	0.4078	0.5922	5.9218	4.0782	5.2400	5.2400



### Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
211S	H201	0.4078	0.5922	5.9218	4.0782	5.2400	5.2400
211SZZC	0004	0.4078	0.5922	5.9218	4.0782	5.2400	5.2400
212M	0005	0.4066	0.5934	8.3073	5.6927	5.1676	5.1676
212R	0012	0.4184	0.5816	9.3058	6.6942	5.7908	5.7908
212S	0064	0.4066	0.5934	5.9338	4.0662	5.1676	5.1676
212S	H201	0.4108	0.5892	5.8924	4.1076	5.4241	5.4241
213M	0001	0.4056	0.5944	8.9159	6.0841	5.1084	5.1084
213M	H201	0.4099	0.5901	8.8516	6.1484	5.3686	5.3686
213R	0016	0.4164	0.5836	9.3372	6.6618	5.6641	5.6641
213RDS	0013	0.4168	0.5832	8.7485	6.2515	5.6641	5.6641
213S	0010	0.4056	0.5944	5.9439	4.0561	5.1084	5.1084
213S	H201	0.4145	0.5855	6.4409	4.5591	5.6745	5.6745
213SFFC	0026	0.4056	0.5944	5.9439	4.0561	5.1084	5.1084
214M	0001	0.4186	0.5814	9.3026	6.6974	5.9789	5.9789
214M	H201	0.4104	0.5896	8.8433	6.1567	5.4043	5.4043
214R	0014	0.4210	0.5790	10.4214	7.5786	5.9886	5.9886
214RDS	0010	0.4210	0.5790	9.2635	6.7365	5.9886	5.9886
214S	0037	0.4104	0.5896	5.8955	4.1045	5.4043	5.4043
214S	H201	0.4145	0.5855	6.4404	4.5596	5.6779	5.6779
214SFFC	0034	0.4104	0.5896	5.8955	4.1045	5.4043	5.4043
215M	0003	0.4109	0.5891	8.8359	6.1641	5.4361	5.4361
215M	H201	0.4148	0.5852	9.3629	6.6371	5.6993	5.6993
215R	0015	0.4171	0.5829	9.9086	7.0914	5.7086	5.7086
215RDS	0013	0.4171	0.5829	9.3257	6.6743	5.7086	5.7086
215S	0024	0.4148	0.5852	6.4370	4.5630	5.6995	5.6995
215S	H201	0.4148	0.5852	6.4370	4.5630	5.6995	5.6995
216M	0004	0.4098	0.5902	8.8531	6.1469	5.3625	5.3625
216R	0018	0.4228	0.5772	9.2354	6.7646	6.1490	6.1490
216RDM	0001	0.4228	0.5772	9.8126	7.1874	6.1490	6.1490
216RDS	0018	0.4228	0.5772	9.8126	7.1874	6.1490	6.1490
216S	0015	0.4134	0.5866	5.8659	4.1341	5.6011	5.6011
216SFFC	0031	0.4134	0.5866	5.8659	4.1341	5.6011	5.6011
216SZZC	0005	0.4134	0.5866	5.8659	4.1341	5.6011	5.6011
217M	0001	0.4189	0.5811	9.8781	7.1219	6.0059	6.0059
217R	0012	0.4213	0.5787	9.8379	7.1621	6.0152	6.0152
217S	0022	0.4122	0.5878	5.8782	4.1218	5.5179	5.5179
218M	H501	0.4111	0.5889	9.4224	6.5776	5.4465	5.4465
218R	0014	0.4133	0.5867	9.3868	6.6132	5.4553	5.4553
218RDM	0001	0.4133	0.5867	8.8001	6.1999	5.4553	5.4553
218RDS	0007	0.4133	0.5867	8.8001	6.1999	5.4553	5.4553
218S	H501	0.4145	0.5855	6.4408	4.5592	5.6752	5.6752
219M	H501	0.4101	0.5899	8.8479	6.1521	5.3847	5.3847
219R	XXXX	0.4182	0.5818	9.8901	7.1099	5.8024	5.8024
219RDM	XXXX	0.4188	0.5812	9.2996	6.7004	5.8434	5.8434
219RDS	H701	0.4195	0.5805	9.2875	6.7125	5.8464	5.8464
219S	H501	0.4101	0.5899	5.8986	4.1014	5.3847	5.3847
220M	H501	0.4093	0.5907	8.8607	6.1393	5.3304	5.3304
220R	0016	0.4169	0.5831	9.9120	7.0880	5.7170	5.7170
220R-BKE	0015	0.4169	0.5831	9.3290	6.6710	5.7170	5.7170
220RDM	XXXX	0.4169	0.5831	9.3290	6.6710	5.7170	5.7170
220S	H501	0.4093	0.5907	5.9071	4.0929	5.3304	5.3304
221M	0002	0.4139	0.5861	9.3776	6.6224	5.6349	5.6349
221R	XXXX	0.4160	0.5840	9.3432	6.6568	5.6434	5.6434
221RDM	XXXX	0.4160	0.5840	9.3432	6.6568	5.6434	5.6434
221S	H501	0.4085	0.5915	5.9148	4.0852	5.2825	5.2825
222M	XXXX	0.4078	0.5922	9.3929	6.6071	5.5693	5.5693
222R	0007	0.4150	0.5850	9.3601	6.6399	5.5774	5.5774
222S	H501	0.4078	0.5922	5.9218	4.0782	5.2400	5.2400
224M	0001	0.4100	0.5900	8.8506	6.1494	5.3732	5.3732
224R	0013	0.4166	0.5834	9.3345	6.6655	5.6987	5.6987
224S	XXXX	0.4147	0.5853	6.4383	4.5617	5.6912	5.6912
226M	0001	0.4162	0.5838	9.3406	6.6594	5.8001	5.8001

**MRC Ball Bearing Vibration Data**  
**Data Based on a Speed of 1 RPM**

**MRC Bearing Services**

Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
226R	0008	0.4183	0.5817	9.8883	7.1117	5.8085	5.8085
226RDM	XXXX	0.4183	0.5817	9.8883	7.1117	5.8085	5.8085
228R	0006	0.4205	0.5795	9.8507	7.1493	5.9867	5.9867
230R	0003	0.4189	0.5811	9.8789	7.1211	5.8546	5.8546
232R	0007	0.4172	0.5828	9.9069	7.0931	5.7437	5.7437
234R	XXXX	0.4160	0.5840	9.3435	6.6565	5.8001	5.8001
236R	0003	0.4194	0.5806	9.8704	7.1296	5.8995	5.8995
238R	0001	0.4213	0.5787	10.4174	7.5826	6.0292	6.0292
240R	XXXX	0.4226	0.5774	10.3925	7.6075	6.1484	6.1484
242R	XXXX	0.4214	0.5786	10.4147	7.5853	6.0412	6.0412
244R	XXXX	0.4201	0.5799	9.8585	7.1415	5.9465	5.9465
246R	XXXX	0.4192	0.5808	9.8738	7.1262	5.8640	5.8640
248R	XXXX	0.4181	0.5819	9.8926	7.1074	5.7895	5.7895
250R	XXXX	0.4174	0.5826	9.9045	7.0955	5.7241	5.7241
252R	XXXX	0.4164	0.5836	9.9205	7.0795	5.6640	5.6640
256R	XXXX	0.4210	0.5790	10.4218	7.5782	5.9884	5.9884
260R	XXXX	0.4232	0.5768	10.3828	7.6172	6.1505	6.1505
264R	XXXX	0.4251	0.5749	10.3478	7.6522	6.2979	6.2979
300S	H501	0.3391	0.6609	3.9656	2.0344	2.7851	2.7851
301R	XXXX	0.3425	0.6575	4.6021	2.3979	2.7806	2.7806
301S	H501	0.3380	0.6620	3.9719	2.0281	2.7628	2.7628
302R	XXXX	0.3786	0.6214	6.2145	3.7855	3.7536	3.7536
302S	H501	0.3608	0.6392	4.4747	2.5253	3.3122	3.3122
303M	XXXX	0.3512	0.6488	5.1906	2.8094	3.0621	3.0621
303R	XXXX	0.3795	0.6205	6.2055	3.7945	3.7973	3.7973
303S	H501	0.3636	0.6364	4.4551	2.5449	3.3918	3.3918
304M	XXXX	0.3677	0.6323	5.6906	3.3094	3.5149	3.5149
304R	0013	0.3712	0.6288	6.2877	3.7123	3.5288	3.5288
304S	H501	0.3677	0.6323	4.4261	2.5739	3.5149	3.5149
304SFFC	H401	0.3677	0.6323	4.4261	2.5739	3.5149	3.5149
304SZCC	H401	0.3677	0.6323	4.4261	2.5739	3.5149	3.5149
305M	0006	0.3723	0.6277	6.2773	3.7227	3.6591	3.6591
305R	0019	0.3934	0.6066	7.2788	4.7212	4.3595	4.3595
305S	0059	0.3723	0.6277	4.3941	2.6059	3.6591	3.6591
305SFFC	0091	0.3723	0.6277	4.3936	2.6064	3.6615	3.6615
305SWI	0011	0.3845	0.6155	4.9239	3.0761	4.0983	4.0983
305SZCC	0012	0.3723	0.6277	4.3936	2.6064	3.6615	3.6615
306M	0009	0.3755	0.6245	6.2451	3.7549	3.7668	3.7668
306R	0020	0.3935	0.6065	7.2775	4.7225	4.3814	4.3814
306S	0104	0.3755	0.6245	4.9961	3.0039	3.7668	3.7668
306S	H201	0.3817	0.6183	4.9465	3.0535	3.9896	3.9896
305S	0059	0.3723	0.6277	4.4254	2.5746	3.5179	3.5179
306SFFC	0092	0.3755	0.6245	4.9961	3.0039	3.7668	3.7668
306SWI	0005	0.3761	0.6239	4.9912	3.0088	3.7878	3.7878
306SZCC	0034	0.3755	0.6245	4.9961	3.0039	3.7668	3.7668
307M	0014	0.3688	0.6312	6.3115	3.6885	3.5501	3.5501
307R	0014	0.3922	0.6078	7.2937	4.7063	4.3171	4.3171
307RDM	XXXX	0.3922	0.6078	7.2937	4.7063	4.3171	4.3171
307S	0091	0.3688	0.6312	4.4181	2.5819	3.5501	3.5501
307S	H201	0.3827	0.6173	4.9388	3.0612	4.0262	4.0262
307SFFC	0094	0.3688	0.6312	4.4181	2.5819	3.5501	3.5501
307SWI	0006	0.3758	0.6242	4.9939	3.0061	3.7761	3.7761
307SZCC	0023	0.3688	0.6312	4.4181	2.5819	3.5501	3.5501
308M	0006	0.3779	0.6221	6.8432	4.1568	3.8503	3.8503
308R	0021	0.3924	0.6076	7.2910	4.7090	4.3389	4.3389
308S	0058	0.3779	0.6221	4.9769	3.0231	3.8503	3.8503
308S	H201	0.3840	0.6160	4.9281	3.0719	4.0777	4.0777
308SFFC	0096	0.3779	0.6221	4.9769	3.0231	3.8503	3.8503
308SZCC	0025	0.3779	0.6221	4.9769	3.0231	3.8503	3.8503
308WI	XXXX	0.3779	0.6221	6.8433	4.1567	3.8502	3.8502
309M	0002	0.3741	0.6259	6.8850	4.1150	3.7192	3.7192
309R	0019	0.3928	0.6072	7.2862	4.7138	4.3572	4.3572
309RDM	XXXX	0.3928	0.6072	7.2862	4.7138	4.3572	4.3572

### Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
309S	0069	0.3741	0.6259	4.3814	2.6186	3.7192	3.7192
309S	H201	0.3796	0.6204	4.9635	3.0365	3.9108	3.9108
309SFFC	0075	0.3741	0.6259	4.3814	2.6186	3.7192	3.7192
309SWI	0005	0.3796	0.6204	4.9635	3.0365	3.9108	3.9108
309SZZC	0021	0.3741	0.6259	4.3814	2.6186	3.7192	3.7192
310M	0004	0.3809	0.6191	6.8097	4.1903	3.9613	3.9613
310R	0015	0.3830	0.6170	7.4038	4.5962	3.9696	3.9696
310RDS	0005	0.3830	0.6170	6.7868	4.2132	3.9696	3.9696
310S	0088	0.3809	0.6191	4.9525	3.0475	3.9613	3.9613
310S	H201	0.3809	0.6191	4.9525	3.0475	3.9613	3.9613
310SFFC	0091	0.3809	0.6191	4.9525	3.0475	3.9613	3.9613
310SWI	0013	0.3809	0.6191	4.9525	3.0475	3.9613	3.9613
310SZZC	0011	0.3809	0.6191	4.9525	3.0475	3.9613	3.9613
311M	0018	0.3775	0.6225	6.8472	4.1528	3.8377	3.8377
311M	H201	0.3821	0.6179	7.4151	4.5849	4.0040	4.0040
311R	0016	0.3844	0.6156	7.3868	4.6132	4.0134	4.0134
311RDM	XXXX	0.3844	0.6156	6.7713	4.2287	4.0134	4.0134
311RDS	H701	0.3844	0.6156	6.7713	4.2287	4.0134	4.0134
311S	0052	0.3821	0.6179	4.9434	3.0566	4.0040	4.0040
311S	H201	0.3821	0.6179	4.9434	3.0566	4.0040	4.0040
311SFFC	0052	0.3821	0.6179	4.9434	3.0566	4.0040	4.0040
311SWI	0003	0.3821	0.6179	4.9434	3.0566	4.0040	4.0040
311SZZC	0027	0.3821	0.6179	4.9434	3.0566	4.0040	4.0040
311WI	0014	0.3791	0.6209	6.8296	4.1704	3.8949	3.8949
312M	0002	0.3830	0.6170	6.7867	4.2133	4.0406	4.0406
312M	H201	0.3830	0.6170	7.4037	4.5963	4.0406	4.0406
312R	0019	0.3852	0.6148	7.3776	4.6224	4.0492	4.0492
312RDM	XXXX	0.3852	0.6148	6.7628	4.2372	4.0492	4.0492
312RDS	0006	0.3852	0.6148	6.7628	4.2372	4.0492	4.0492
312S	0013	0.3830	0.6170	4.9358	3.0642	4.0406	4.0406
312S	H201	0.3830	0.6170	4.9358	3.0642	4.0406	4.0406
312SFFC	0046	0.3830	0.6170	4.9358	3.0642	4.0406	4.0406
312SZZC	0017	0.3830	0.6170	4.9358	3.0642	4.0406	4.0406
312WI	XXXX	0.3801	0.6199	6.8186	4.1814	3.9315	3.9315
313M	0002	0.3838	0.6162	7.3939	4.6061	4.0722	4.0722
313M	H201	0.3838	0.6162	7.3939	4.6061	4.0722	4.0722
313R	0012	0.3936	0.6064	8.4896	5.5104	4.4032	4.4032
313RDM	0001	0.3936	0.6064	7.2768	4.7232	4.4032	4.4032
313RDU	H701	0.3936	0.6064	7.2768	4.7232	4.4032	4.4032
313S	0030	0.3838	0.6162	4.9293	3.0707	4.0722	4.0722
313S	H201	0.3838	0.6162	4.9293	3.0707	4.0732	4.0732
313SFFC	0057	0.3838	0.6162	4.9293	3.0707	4.0732	4.0732
313SWI	0003	0.3816	0.6184	4.9470	3.0530	3.9873	3.9873
314M	0001	0.3845	0.6155	7.3855	4.6145	4.0998	4.0998
314M	H201	0.3845	0.6155	7.3855	4.6145	4.0998	4.0998
314R	0012	0.3939	0.6061	7.2729	4.7271	4.4115	4.4115
314S	0022	0.3845	0.6155	4.9236	3.0764	4.0998	4.0998
314S	H201	0.3845	0.6155	4.9236	3.0764	4.0998	4.0998
314SFFC	0052	0.3845	0.6155	4.9236	3.0764	4.0998	4.0998
314WI	XXXX	0.3846	0.6154	7.3854	4.6146	4.1000	4.1000
315M	H501	0.3852	0.6148	7.3781	4.6219	4.1242	4.1242
315R	0024	0.3939	0.6061	8.4848	5.5152	4.4179	4.4179
315R-BKE	0025	0.3939	0.6061	7.8788	5.1212	4.4179	4.4179
315RDM	0003	0.3939	0.6061	7.8788	5.1212	4.4179	4.4179
315S	H501	0.3852	0.6148	4.9187	3.0813	4.1242	4.1242
315SWI	0005	0.3787	0.6213	4.9707	3.0293	3.8782	3.8782
315SZZC	0013	0.3784	0.6216	4.9728	3.0272	3.8688	3.8688
315WI	XXXX	0.3854	0.6146	7.3751	4.6249	4.1341	4.1341
316M	H501	0.3857	0.6143	7.3716	4.6284	4.1459	4.1459
316R	0009	0.3940	0.6060	7.8786	5.1214	4.4235	4.4235
316RDM	0001	0.3940	0.6060	7.8786	5.1214	4.4235	4.4235
316S	H501	0.3857	0.6143	4.9144	3.0856	4.1459	4.1459

***MRC Ball Bearing Vibration Data  
Data Based on a Speed of 1 RPM***

**MRC Bearing Services**

Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
316SZZC	0015	0.3794	0.6206	4.9652	3.0348	3.9030	3.9030
316WI	XXXX	0.3921	0.6079	7.9033	5.0967	4.4162	4.4162
317M	H501	0.3862	0.6138	7.3659	4.6341	4.1652	4.1652
317R	0007	0.3943	0.6057	8.4803	5.5197	4.4295	4.4295
317RDU	H701	0.3943	0.6057	7.8746	5.1254	4.4295	4.4295
317S	H501	0.3862	0.6138	4.9106	3.0894	4.1652	4.1652
318M	H501	0.3866	0.6134	7.3607	4.6393	4.1827	4.1827
318R	0011	0.3943	0.6057	7.8746	5.1254	4.4339	4.4339
318RDM	0003	0.3943	0.6057	7.8746	5.1254	4.4339	4.4339
318S	H501	0.3866	0.6134	4.9071	3.0929	4.1827	4.1827
318SFFC	H501	0.3866	0.6134	4.9071	3.0929	4.1827	4.1827
318SWI	H501	0.3923	0.6077	4.8618	3.1382	4.4261	4.4261
318WI	XXXX	0.3866	0.6134	7.3607	4.6393	4.1827	4.1827
319M	0001	0.3924	0.6076	7.8991	5.1009	4.4304	4.4304
319R	0014	0.3943	0.6057	7.8747	5.1253	4.4379	4.4379
319S	H501	0.3870	0.6130	4.9041	3.0959	4.1984	4.1984
320M	0001	0.3841	0.6159	7.3909	4.6091	4.0818	4.0818
320R	XXXX	0.3959	0.6041	7.8529	5.1471	4.5198	4.5198
320RDM	0001	0.3959	0.6041	7.8529	5.1471	4.5198	4.5198
320S	XXXX	0.3790	0.6210	4.9676	3.0324	3.8920	3.8920
320SWI	H501	0.3790	0.6210	4.9676	3.0324	3.8920	3.8920
321M	0001	0.3845	0.6155	7.3854	4.6146	4.0998	4.0998
321R	0006	0.3961	0.6039	7.8508	5.1492	4.5204	4.5204
321RDM	XXXX	0.3961	0.6039	7.8508	5.1492	4.5204	4.5204
321S	XXXX	0.3845	0.6155	4.9236	3.0764	4.0998	4.0998
322M	0001	0.3866	0.6134	7.3607	4.6393	4.1827	4.1827
322R	0004	0.3930	0.6070	7.8915	5.1085	4.3827	4.3827
322RDM	XXXX	0.3930	0.6070	7.8915	5.1085	4.3827	4.3827
322S	XXXX	0.3821	0.6179	4.9434	3.0566	4.0040	4.0040
323S	XXXX	0.3994	0.6006	5.4057	3.5943	4.7670	4.7670
324R	0010	0.3930	0.6070	7.8903	5.1097	4.3927	4.3927
324RDM	XXXX	0.3930	0.6070	7.8903	5.1097	4.3927	4.3927
326R	XXXX	0.3934	0.6066	7.8852	5.1148	4.4025	4.4025
326RDM	XXXX	0.3934	0.6066	7.8852	5.1148	4.4025	4.4025
328R	XXXX	0.3935	0.6065	7.8852	5.1148	4.4025	4.4025
328RDM	XXXX	0.3935	0.6065	7.8852	5.1148	4.4025	4.4025
330R	XXXX	0.3971	0.6029	8.4404	5.5596	4.5730	4.5730
330RDM	XXXX	0.3971	0.6029	8.4404	5.5596	4.5730	4.5730
332R	XXXX	0.3969	0.6031	8.4404	5.5572	4.5694	4.5694
332RDM	XXXX	0.3969	0.6031	8.4404	5.5572	4.5694	4.5694
334R	XXXX	0.4000	0.6000	8.4002	5.5998	4.7133	4.7133
336R	XXXX	0.3997	0.6003	8.4046	5.5954	4.7021	4.7021
338R	XXXX	0.3997	0.6003	8.4046	5.5954	4.7021	4.7021
34	H001	0.3449	0.6551	3.9303	2.0697	2.8511	2.8511
340R	XXXX	0.3994	0.6006	8.4084	5.5916	4.6842	4.6842
342R	XXXX	0.3992	0.6008	8.4118	5.5882	4.6761	4.6761
344R	XXXX	0.3991	0.6009	8.4118	5.5882	4.6761	4.6761
348R	XXXX	0.4033	0.5967	8.3542	5.6458	4.8771	4.8771
35	XXXX	0.3449	0.6551	3.9303	2.0697	2.8511	2.8511
352R	XXXX	0.4068	0.5932	8.8975	6.1025	5.0671	5.0671
356R	XXXX	0.4062	0.5938	8.9069	6.0931	5.0257	5.0257
36	H401	0.3440	0.6560	3.9362	2.0638	2.8418	2.8418
37	H503	0.3697	0.6303	4.4123	2.5877	3.4045	3.4045
37	H501	0.3664	0.6336	4.4352	2.5648	3.3918	3.3918
38	H501	0.3682	0.6318	4.4226	2.5774	3.4452	3.4452
38	H503	0.3682	0.6318	4.4266	2.5774	3.4452	3.4452
38ZZC	0016	0.3656	0.6344	4.4410	2.5590	3.4507	3.4507
39	H502	0.3689	0.6311	4.4177	2.5823	3.4806	3.4806
403M	XXXX	0.3392	0.6608	5.2861	2.7139	2.7887	2.7887
403R	XXXX	0.3417	0.6583	5.2666	2.7334	2.7984	2.7984
403S	H501	0.3392	0.6608	3.9646	2.0354	2.7887	2.7887
404M	0001	0.3447	0.6553	5.2424	2.7576	2.9090	2.9090

### Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
404R	XXXX	0.3471	0.6529	5.8765	3.1235	2.9183	2.9183
404S	H501	0.3361	0.6639	3.9837	2.0163	2.7220	2.7220
405M	0002	0.3488	0.6512	5.2095	2.7905	3.0048	3.0048
405R	XXXX	0.3511	0.6489	5.8400	3.1600	3.0139	3.0139
405S	H501	0.3608	0.6392	4.4746	2.5254	3.3128	3.3128
406M	OC01	0.3779	0.6221	6.8432	4.1568	3.8503	3.8503
406R	0009	0.3566	0.6434	6.4341	3.5659	3.1533	3.1533
406S	H501	0.3611	0.6389	4.4724	2.5276	3.3214	3.3214
407M	0001	0.3741	0.6259	6.8850	4.1150	3.7192	3.7192
407R	0014	0.3611	0.6389	6.3888	3.6112	3.2700	3.2700
407S	H501	0.3609	0.6391	4.4734	2.5266	3.3173	3.3173
408M	0001	0.3624	0.6376	6.3758	3.6242	3.3591	3.3591
408R	0011	0.3644	0.6356	6.3557	3.6443	3.3670	3.3670
408S	H501	0.3624	0.6376	4.4631	2.5369	3.3591	3.3591
409M	0001	0.3653	0.6347	6.3469	3.6531	3.4427	3.4427
409R	XXXX	0.3674	0.6326	6.3265	3.6735	3.4508	3.4508
409S	H501	0.3605	0.6395	4.4766	2.5234	3.3049	3.3049
410M	0001	0.3677	0.6323	6.3229	3.6771	3.5149	3.5149
410R	XXXX	0.3697	0.6303	6.9331	4.0669	3.5229	3.5229
410S	XXXX	0.3589	0.6411	4.4878	2.5122	3.2611	3.2611
411M	0002	0.3697	0.6303	6.3026	3.6974	3.5781	3.5781
411R	XXXX	0.3717	0.6283	6.9110	4.0890	3.5859	3.5859
411S	H501	0.3616	0.6384	4.4688	2.5312	3.3360	3.3360
412M	0001	0.3715	0.6285	6.9136	4.0864	3.6337	3.6337
412R	XXXX	0.3734	0.6266	6.8921	4.1079	3.6415	3.6415
412S	H501	0.3639	0.6361	4.4525	2.5475	3.4024	3.4024
413M	0001	0.3784	0.6216	6.8375	4.1625	3.8688	3.8688
413R	0015	0.3748	0.6252	6.8768	4.1232	3.6904	3.6904
413S	H501	0.3659	0.6341	4.4384	2.5616	3.4617	3.4617
414M	0001	0.3794	0.6206	7.4478	4.5522	3.9030	3.9030
414R	XXXX	0.3687	0.6313	6.9446	4.0554	3.4909	3.4909
414S	H501	0.3603	0.6397	4.4779	2.5221	3.2997	3.2997
415M	0001	0.3862	0.6138	7.3658	4.6342	4.1653	4.1653
415R	XXXX	0.3702	0.6298	6.9277	4.0723	3.5383	3.5383
415S	H501	0.3622	0.6378	4.4645	2.5355	3.3534	3.3534
416M	0001	0.3809	0.6191	7.4288	4.5712	3.9613	3.9613
416R	XXXX	0.3716	0.6284	6.9126	4.0874	3.5814	3.5814
416S	H501	0.3639	0.6361	4.4525	2.5475	3.4024	3.4024
417M	0001	0.3816	0.6184	7.4207	4.5793	3.9866	3.9866
417R	XXXX	0.3728	0.6272	6.8991	4.1009	3.6209	3.6209
417S	H502	0.3655	0.6345	4.4417	2.5583	3.4475	3.4475
418M	0001	0.3790	0.6210	7.4514	4.5486	3.8920	3.8920
418R	XXXX	0.3710	0.6290	6.9194	4.0806	3.5617	3.5617
418S	XXXX	0.3639	0.6361	4.4525	2.5475	3.4024	3.4024
419M	XXXX	0.3666	0.6334	6.3344	3.6656	3.4801	3.4801
419R	XXXX	0.3731	0.6269	6.8957	4.1043	3.6309	3.6309
419S	XXXX	0.3712	0.6288	4.4019	2.5981	3.6231	3.6231
420M	XXXX	0.3652	0.6348	6.3483	3.6517	3.4388	3.4388
420R	XXXX	0.3715	0.6285	6.9135	4.0865	3.5790	3.5790
420S	XXXX	0.3695	0.6305	4.4133	2.5867	3.5711	3.5711
421R	XXXX	0.3654	0.6346	6.3457	3.6543	3.3941	3.3941
421S	XXXX	0.3714	0.6286	4.4003	2.5997	3.6306	3.6306
422R	XXXX	0.3655	0.6345	6.3452	3.6548	3.3954	3.3954
422S	XXXX	0.3745	0.6255	4.3787	2.6213	3.7323	3.7323
5200SB	H301	0.3969	0.6031	4.2218	2.7782	4.0209	4.0209
5200SB	H501	0.3881	0.6119	4.8951	3.1049	3.9892	3.9892
5201SB	H301	0.3906	0.6094	4.2657	2.7343	3.7689	3.7689
5201SB	H501	0.3873	0.6127	4.9014	3.0986	3.8177	3.8177
5202SB	H501	0.3849	0.6151	4.3057	2.6943	3.7286	3.7286
5202SB	H301	0.4037	0.5963	4.7700	3.2300	4.3319	4.3319
5203SB	H501	0.3966	0.6034	4.8268	3.1732	4.1975	4.1975
5204C	H501	0.3956	0.6044	4.8349	3.1651	3.9684	3.9684

***MRC Ball Bearing Vibration Data  
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**MRC Bearing Services**

Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
5204M	H501	0.3956	0.6044	6.6480	4.3520	3.9684	3.9684
5205C	H501	0.4088	0.5912	5.3207	3.6793	4.5905	4.5905
5205M	H501	0.4088	0.5912	7.6855	5.3145	4.5905	4.5905
5206C	H501	0.4103	0.5897	5.3070	3.6930	4.6740	4.6740
5206M	H501	0.4103	0.5897	7.0760	4.9240	4.6740	4.6740
5207C	H501	0.4083	0.5917	5.3251	3.6749	4.5642	4.5642
5207M	H501	0.4083	0.5917	7.1002	4.8998	4.5642	4.5642
5208C	H501	0.4093	0.5907	5.3164	3.6836	4.6162	4.6162
5208M	H501	0.4093	0.5907	7.6793	5.3207	4.6162	4.6162
5209C	H501	0.4180	0.5820	5.8196	4.1804	5.1411	5.1411
5209M	H501	0.4180	0.5820	8.1475	5.8525	5.1411	5.1411
5210C	H501	0.4226	0.5774	5.7738	4.2262	5.4620	5.4620
5210M	H501	0.4226	0.5774	8.6607	6.3393	5.4620	5.4620
5211C	H501	0.4225	0.5775	5.7751	4.2249	5.4524	5.4524
5211M	H501	0.4225	0.5775	9.2401	6.7599	5.4524	5.4524
5212C	H501	0.4208	0.5792	5.7920	4.2080	5.3300	5.3300
5212M	H501	0.4208	0.5792	8.6880	6.3120	5.3300	5.3300
5213C	H501	0.4265	0.5735	6.3086	4.6914	5.7636	5.7636
5213M	H501	0.4265	0.5735	9.1761	6.8239	5.7636	5.7636
5214C	H501	0.4260	0.5740	6.3144	4.6856	5.7206	5.7206
5214M	H501	0.4260	0.5740	9.7586	7.2414	5.7206	5.7206
5215C	H501	0.4255	0.5745	6.3196	4.6804	5.6826	5.6826
5215M	H501	0.4255	0.5745	9.7666	7.2334	5.6826	5.6826
5216C	H501	0.4239	0.5761	5.7608	4.2392	5.5596	5.5596
5216M	H501	0.4239	0.5761	9.7934	7.2066	5.5596	5.5596
5217C	H501	0.4227	0.5773	5.7732	4.2268	5.4663	5.4663
5217M	H501	0.4227	0.5773	9.2371	6.7629	5.4663	5.4663
5218C	H501	0.4249	0.5751	5.7514	4.2486	5.6330	5.6330
5218M	H501	0.4249	0.5751	9.2022	6.7978	5.6330	5.6330
5220	H501	0.4250	0.5750	9.1993	6.8007	5.6470	5.6470
5222	H501	0.4232	0.5768	9.2282	6.7718	5.5082	5.5082
5300SB	H501	0.3832	0.6168	4.9344	3.0656	3.8034	3.8034
5302SB	H502	0.3967	0.6033	4.8265	3.1735	4.1991	4.1991
5303SB	H501	0.3910	0.6090	4.8717	3.1283	3.9612	3.9612
5304C	H501	0.3966	0.6034	4.8267	3.1733	4.0112	4.0112
5304M	H501	0.3966	0.6034	6.6480	4.3520	3.9684	3.9684
5305C	H501	0.3973	0.6027	4.8218	3.1782	4.0372	4.0372
5305M	H501	0.3973	0.6027	7.2327	4.7673	4.0372	4.0372
5306C	H501	0.3962	0.6038	4.8301	3.1699	3.9935	3.9935
5306M	H501	0.3962	0.6038	7.2451	4.7549	3.9935	3.9935
5307C	H501	0.3961	0.6039	4.8314	3.1686	3.9868	3.9868
5307M	H501	0.3961	0.6039	6.6431	4.3569	3.9868	3.9868
5308C	H501	0.3963	0.6037	4.8298	3.1702	3.9952	3.9952
5308M	H501	0.3963	0.6037	7.2446	4.7554	3.9952	3.9952
5309C	H501	0.3968	0.6032	4.8254	3.1746	4.0182	4.0182
5309M	H501	0.3968	0.6032	7.2381	4.7619	4.0182	4.0182
5310C	H501	0.3980	0.6020	4.8161	3.1839	4.0682	4.0682
5310M	H501	0.3980	0.6020	7.2241	4.7759	4.0682	4.0682
5311C	H501	0.3964	0.6036	4.8291	3.1709	3.9988	3.9988
5311M	H501	0.3964	0.6036	7.2436	4.7564	3.9988	3.9988
5312C	H501	0.3970	0.6030	4.8242	3.1758	4.0246	4.0246
5312M	H501	0.3970	0.6030	7.2363	4.7637	4.0246	4.0246
5313C	H501	0.3979	0.6021	4.8169	3.1831	4.0636	4.0636
5313M	H501	0.3979	0.6021	7.2254	4.7746	4.0636	4.0636
5314C	H501	0.3992	0.6008	4.8065	3.1935	4.1208	4.1208
5314M	H501	0.3992	0.6008	7.2097	4.7903	4.1208	4.1208
5315C	H501	0.3974	0.6026	4.8203	3.1797	4.0455	4.0455
5315M	H501	0.3974	0.6026	7.2304	4.7696	4.0455	4.0455
5316M	H501	0.4002	0.5998	7.1978	4.8022	4.1652	4.1652
5317	H501	0.4014	0.5986	7.1828	4.8172	4.2222	4.2222
5318	H501	0.4018	0.5982	7.1784	4.8216	4.2394	4.2394
5319	H501	0.4068	0.5932	7.7117	5.2883	4.4842	4.4842

### Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
5320	H501	0.3996	0.6004	7.2046	4.7954	4.1397	4.1397
5321	H501	0.4000	0.6000	7.1998	4.8002	4.1576	4.1576
5322	H501	0.4018	0.5982	7.1784	4.8216	4.2394	4.2394
5406C	H501	0.3748	0.6252	4.3767	2.6233	3.4184	3.4184
5407C	H501	0.3711	0.6289	3.7735	2.2265	3.3078	3.3078
5408C	H501	0.3743	0.6257	3.7541	2.2459	3.4046	3.4046
5409C	H501	0.3776	0.6225	4.3572	2.6428	3.5063	3.5063
5410C	H502	0.3722	0.6278	4.3946	2.6054	3.3405	3.3405
5411C	H501	0.3810	0.6190	4.3329	2.6671	3.6212	3.6212
5412C	H501	0.3826	0.6174	4.3218	2.6782	3.6762	3.6762
5413C	H501	0.3722	0.6278	4.3943	2.6057	3.3417	3.3417
5414C	H502	0.3840	0.6160	4.3121	2.6879	3.7251	3.7251
5415C	H501	0.3742	0.6258	4.3806	2.6194	3.7229	3.7229
5416C	H501	0.3753	0.6247	4.3731	2.6269	3.7591	3.7591
5417C	H501	0.3709	0.6292	4.4041	2.5960	3.6130	3.6130
5418C	H501	0.3690	0.6310	4.4172	2.5828	3.5538	3.5538
7100KR	XXXX	0.3843	0.6157	4.9256	3.0744	3.5773	3.5773
7101KR	XXXX	0.3959	0.6041	5.4372	3.5628	4.0173	4.0173
7102KR	XXXX	0.4114	0.5886	5.8862	4.1138	4.7794	4.7794
7103KR	XXXX	0.4065	0.5935	6.5281	4.4719	4.5152	4.5152
7104KR	XXXX	0.4104	0.5896	6.4853	4.5147	4.7253	4.7253
7105KR	XXXX	0.4229	0.5771	7.5027	5.4973	5.5347	5.5347
7106KR	XXXX	0.4265	0.5735	8.0292	5.9708	5.8199	5.8199
7107KR	XXXX	0.4284	0.5716	8.0020	5.9980	5.9852	5.9852
7108KR	XXXX	0.4357	0.5643	8.4642	6.5358	6.6908	6.6908
7109KR	XXXX	0.4363	0.5637	9.0183	6.9817	6.7598	6.7598
7110KR	XXXX	0.4412	0.5588	9.4987	7.5013	7.3408	7.3408
7111KR	XXXX	0.4377	0.5623	9.5582	7.4418	6.9165	6.9165
7112KR	XXXX	0.4418	0.5582	10.0482	7.9518	7.4079	7.4079
7113KR	XXXX	0.4453	0.5547	10.5393	8.4607	7.8987	7.8987
7114KR	XXXX	0.4460	0.5540	11.0799	8.9201	8.0045	8.0045
7115KR	XXXX	0.4488	0.5512	11.5742	9.4258	8.4595	8.4595
7116KR	XXXX	0.4458	0.5542	11.6378	9.3622	7.9762	7.9762
7117KR	XXXX	0.4483	0.5517	12.1366	9.8634	8.3742	8.3742
7118KR	XXXX	0.4457	0.5543	11.6409	9.3591	7.9540	7.9540
7119KR	XXXX	0.4421	0.5579	11.1570	8.8430	7.4580	7.4580
7120	XXXX	0.4410	0.5590	11.1794	8.8206	7.3127	7.3127
7120KR	XXXX	0.4500	0.5500	12.6496	10.3504	8.6615	8.6615
7121KR	XXXX	0.4476	0.5524	12.1527	9.8473	8.2549	8.2549
7122	XXXX	0.4413	0.5587	11.7323	9.2677	7.3495	7.3495
7122KR	XXXX	0.4454	0.5546	11.6455	9.3545	7.9217	7.9217
7124	XXXX	0.4418	0.5582	11.7227	9.2773	7.4088	7.4088
7124KR	XXXX	0.4491	0.5509	12.1200	9.8800	8.5008	8.5008
7126	XXXX	0.4461	0.5539	12.1854	9.8146	8.0221	8.0221
7126KR	XXXX	0.4453	0.5547	12.2033	9.7967	7.8995	7.8995
7128	XXXX	0.4458	0.5542	12.1926	9.8074	7.9721	7.9721
7128KR	XXXX	0.4484	0.5516	12.1346	9.8654	8.3895	8.3895
7130	XXXX	0.4457	0.5543	12.1947	9.8053	7.9577	7.9577
7130KR	XXXX	0.4482	0.5518	12.1404	9.8596	8.3458	8.3458
7132	XXXX	0.4458	0.5542	12.1920	9.8080	7.9761	7.9761
7132KR	XXXX	0.4479	0.5521	12.1455	9.8545	8.3079	8.3079
7134	XXXX	0.4457	0.5543	12.1938	9.8062	7.9644	7.9644
7134KR	XXXX	0.4451	0.5549	11.6527	9.3473	7.8707	7.8707
7136	XXXX	0.4457	0.5543	12.1953	9.8047	7.9539	7.9539
7136KR	XXXX	0.4457	0.5543	12.1953	9.8047	7.9539	7.9539
7138	XXXX	0.4433	0.5567	12.2468	9.7532	7.6174	7.6174
7138KR	XXXX	0.4479	0.5521	12.6975	10.3025	8.3079	8.3079
7140	XXXX	0.4439	0.5561	12.2336	9.7664	7.7009	7.7009
7140KR	XXXX	0.4455	0.5545	12.1979	9.8021	7.9363	7.9363
7142	XXXX	0.4419	0.5581	11.7193	9.2807	7.4301	7.4301
7144	XXXX	0.4440	0.5560	12.2326	9.7674	7.7076	7.7076
7144KR	XXXX	0.4405	0.5595	11.7496	9.2504	7.2450	7.2450
7146	XXXX	0.4445	0.5555	12.2218	9.7782	7.7769	7.7769
7148	XXXX	0.4449	0.5551	12.2121	9.7879	7.8406	7.8406
7148KR	XXXX	0.4445	0.5555	12.2218	9.7782	7.7769	7.7769
7152	XXXX	0.4457	0.5543	12.1953	9.8047	7.9540	7.9540
7152KR	XXXX	0.4411	0.5589	11.7370	9.2630	7.3210	7.3210
7156	XXXX	0.4456	0.5544	12.1971	9.8029	7.9417	7.9417
7156KR	XXXX	0.4445	0.5555	12.2218	9.7782	7.7769	7.7769
7160KR	XXXX	0.4415	0.5585	11.7277	9.2723	7.3780	7.3780
7164	XXXX	0.4458	0.5542	12.1920	9.8080	7.9761	7.9761
7164KR	XXXX	0.4445	0.5555	12.2218	9.7782	7.7769	7.7769
7200P	XXXX	0.3784	0.6216	4.9729	3.0271	2.9633	2.9633
7200S	0003	0.3741	0.6259	4.3814	2.6186	3.3705	3.3705
7201P	XXXX	0.3894	0.6106	5.4950	3.5050	3.2950	3.2950

**MRC Ball Bearing Vibration Data**  
**Data Based on a Speed of 1 RPM**

**MRC Bearing Services**

Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
7201S	0001	0.3705	0.6295	4.4063	2.5937	3.2653	3.2653
7202	H401	0.3855	0.6145	6.1449	3.8551	3.7505	3.7505
7202P	XXXX	0.3905	0.6095	4.8757	3.1243	3.3314	3.3314
7203	H401	0.3858	0.6142	6.1419	3.8581	3.7614	3.7614
7203P	XXXX	0.3933	0.6067	5.4600	3.5400	3.4273	3.4273
7204	0001	0.4038	0.5962	6.5578	4.4422	4.5381	4.5381
7204-BKE	XXXX	0.4038	0.5962	6.5578	4.4422	4.5381	4.5381
7204P	XXXX	0.4001	0.5999	5.9984	4.0016	3.6833	3.6833
7205	H501	0.4079	0.5921	7.1051	4.8949	4.5874	4.5874
7205DU	0004	0.4079	0.5921	6.5130	4.4870	4.5874	4.5874
7205P	XXXX	0.4131	0.5869	7.0425	4.9575	4.2759	4.2759
7205P-BKE	XXXX	0.4131	0.5869	6.4553	4.5447	4.2772	4.2772
7205PJ	H501	0.4210	0.5790	8.1055	5.8945	4.7296	4.7296
7206	OC01	0.4249	0.5751	8.0512	5.9488	5.6930	5.6930
7206	0001	0.4249	0.5751	8.0512	5.9488	5.6930	5.6930
7206P	XXXX	0.4140	0.5860	6.4452	4.5548	4.3256	4.3256
7206PJ	H501	0.4140	0.5860	7.6171	5.3829	4.3256	4.3256
7207	0001	0.4225	0.5775	8.0846	5.9154	5.5093	5.5093
7207P	XXXX	0.4147	0.5853	7.0230	4.9770	4.3624	4.3624
7207PJ	H501	0.4147	0.5853	7.6082	5.3918	4.3624	4.3624
7208	OC01	0.4190	0.5810	8.1339	5.8661	5.2576	5.2576
7208P	XXXX	0.4189	0.5811	6.9729	5.0271	4.6002	4.6002
7208PJ	H501	0.4194	0.5806	8.1275	5.8725	4.6324	4.6324
7209	OC01	0.4252	0.5748	8.0467	5.9533	5.7186	5.7186
7209-BKE	XXXX	0.4252	0.5748	8.6214	6.3786	5.7186	5.7186
7209P	XXXX	0.4205	0.5795	7.5338	5.4662	4.6948	4.6948
7209PJ	H501	0.4251	0.5749	8.6225	6.3775	5.0035	5.0035
7210	0001	0.4309	0.5691	9.1052	6.8948	6.2099	6.2099
7210P	XXXX	0.4261	0.5739	8.0338	5.9662	5.0740	5.0740
7210PJ	H501	0.4305	0.5695	9.1119	6.8881	5.4053	5.4053
7211	0001	0.4183	0.5817	8.1441	5.8559	5.2082	5.2082
7211P	XXXX	0.4254	0.5746	8.0434	5.9566	5.0251	5.0251
7211PJ	H501	0.4294	0.5706	9.1297	6.8703	5.3165	5.3165
7212	0001	0.4268	0.5732	9.1703	6.8297	5.8511	5.8511
7212P	XXXX	0.4249	0.5751	8.0516	5.9484	4.9840	4.9840
7212PJ	H501	0.4274	0.5726	8.5885	6.4115	5.1672	5.1672
7213	0001	0.4249	0.5751	9.2008	6.7992	5.6954	5.6954
7213-BKE	XXXX	0.4249	0.5751	8.6258	6.3742	5.6954	5.6954
7213DB	H701	0.3977	0.6023	6.6254	4.3746	4.0954	4.0954
7213P	XXXX	0.4277	0.5723	8.0123	5.9877	5.1864	5.1864
7213PJ	H501	0.4277	0.5723	8.5846	6.4154	5.1864	5.1864
7214	0004	0.4291	0.5709	9.1336	6.8664	6.0485	6.0485
7214P	XXXX	0.4283	0.5717	8.0041	5.9959	5.2304	5.2304
7214PJ	H501	0.4305	0.5695	9.1124	6.8876	5.4024	5.4024
7215	0001	0.4255	0.5745	9.7666	7.2334	5.7393	5.7393
7215-BKE	XXXX	0.4255	0.5745	9.1921	6.8079	5.7393	5.7393
7215P	XXXX	0.4318	0.5682	8.5234	6.4766	5.5097	5.5097
7215PJ	H501	0.4338	0.5662	9.6243	7.3757	5.6902	5.6902
7216	0001	0.4306	0.5694	9.1108	6.8892	6.1778	6.1778
7216-BKE	XXXX	0.4306	0.5694	9.6802	7.3198	6.1778	6.1778
7216P	XXXX	0.4336	0.5664	9.0613	6.9387	5.6726	5.6726
7216PJ	H501	0.4336	0.5664	9.6277	7.3723	5.6726	5.6726
7217	0001	0.4291	0.5709	9.7053	7.2947	6.0440	6.0440
7217P	XXXX	0.4301	0.5699	8.5480	6.4520	5.3753	5.3753
7217PJ	H501	0.4315	0.5685	9.0953	6.9047	5.4902	5.4902
7218	0001	0.4222	0.5778	9.2441	6.7559	5.4882	5.4882
7218DT	0001	0.4222	0.5778	8.6663	6.3337	5.4882	5.4882
7218P	XXXX	0.4294	0.5706	8.5581	6.4419	5.3220	5.3220
7218PJ	H501	0.4310	0.5690	9.1031	6.8969	5.4501	5.4501
7219	0001	0.4266	0.5734	9.7470	7.2530	5.8334	5.8334
7219-BKE	XXXX	0.4266	0.5734	9.1736	6.8264	5.8334	5.8334
7219P	XXXX	0.4306	0.5694	9.1101	6.8899	5.4144	5.4144



### Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
7220	0001	0.4260	0.5740	9.7582	7.2418	5.7792	5.7792
7220-BKE	XXXX	0.4214	0.5786	9.2575	6.7425	5.4268	5.4268
7220P	XXXX	0.4305	0.5695	9.1119	6.8881	5.4053	5.4053
7221	0003	0.4251	0.5749	9.1989	6.8011	5.7050	5.7050
7221P	XXXX	0.4299	0.5701	8.5512	6.4488	5.3581	5.3581
7222	0002	0.4238	0.5762	9.2183	6.7817	5.6102	5.6102
7222P	XXXX	0.4294	0.5706	8.5592	6.4408	5.3162	5.3162
7224	0002	0.4250	0.5750	9.1991	5.8009	5.7042	5.7042
7224P	XXXX	0.4311	0.5689	8.5331	6.4669	5.4557	5.4557
7226	0001	0.4268	0.5732	9.7436	7.2564	5.8499	5.8499
7226P	XXXX	0.4325	0.5675	9.0795	6.9205	5.5738	5.5738
7228	XXXX	0.4284	0.5716	9.7163	7.2837	5.9873	5.9873
7228P	XXXX	0.4345	0.5655	9.0477	6.9523	5.7490	5.7490
7230	XXXX	0.4273	0.5727	9.7364	7.2636	5.8857	5.8857
7230P	XXXX	0.4334	0.5666	9.0655	6.9345	5.6494	5.6494
7232	XXXX	0.4259	0.5741	9.7589	7.2411	5.7760	5.7760
7232P	XXXX	0.4351	0.5649	9.0377	6.9623	5.8062	5.8062
7234	XXXX	0.4248	0.5752	9.2033	6.7967	5.6831	5.6831
7234P	XXXX	0.4341	0.5659	9.0540	6.9460	5.7137	5.7137
7236	XXXX	0.4278	0.5722	9.7274	7.2726	5.9306	5.9306
7236P	XXXX	0.4367	0.5633	9.5750	7.4250	5.9600	5.9600
7238	XXXX	0.4293	0.5707	10.2732	7.7268	6.0588	6.0588
7238P	XXXX	0.4380	0.5620	10.1151	7.8849	6.0877	6.0877
7240	XXXX	0.4306	0.5694	10.2496	7.7504	6.1778	6.1778
7240P	XXXX	0.4370	0.5630	9.5706	7.4294	5.9855	5.9855
7242	XXXX	0.4294	0.5706	10.2708	7.7292	6.0707	6.0707
7244	XXXX	0.4283	0.5717	9.7183	7.2817	5.9770	5.9770
7246	XXXX	0.4274	0.5726	9.7347	7.2653	5.8943	5.8943
7248	XXXX	0.4265	0.5735	9.7496	7.2504	5.8207	5.8207
7250	XXXX	0.4257	0.5743	9.7633	7.2367	5.7548	5.7548
7252	XXXX	0.4249	0.5751	9.7759	7.2241	5.6955	5.6955
7256	XXXX	0.4288	0.5712	10.2817	7.7183	6.0172	6.0172
7260	XXXX	0.4306	0.5694	10.2496	7.7504	6.1778	6.1778
7264	XXXX	0.4321	0.5679	10.2218	7.7782	6.3236	6.3236
7300P	XXXX	0.3648	0.6352	4.4458	2.5542	2.6279	2.6279
7300S	XXXX	0.3705	0.6295	4.4063	2.5937	3.2653	3.2653
7301P	XXXX	0.3634	0.6366	4.4556	2.5444	2.5965	2.5965
7301S	XXXX	0.3777	0.6223	6.2228	3.7772	3.4843	3.4843
7302P	XXXX	0.3826	0.6174	4.9388	3.0612	3.0840	3.0840
7303	XXXX	0.3915	0.6085	6.0847	3.9153	3.8419	3.8419
7303P	XXXX	0.3764	0.6236	4.9882	3.0118	2.9117	2.8117
7304	0001	0.3834	0.6166	6.1654	3.8346	3.5487	3.5487
7304P	XXXX	0.3947	0.6053	5.4470	3.5530	3.4789	3.4789
7304PJ	H501	0.3947	0.6053	6.0522	3.9478	3.4789	3.4789
7305	0001	0.4047	0.5953	7.1433	4.8567	4.4232	4.4232
7305P	XXXX	0.3951	0.6049	5.4436	3.5564	3.4925	3.4925
7305PJ	H501	0.3987	0.6013	6.6140	4.3860	3.6271	3.6271
7306	0001	0.4052	0.5948	7.1378	4.8622	4.4465	4.4465
7306P	XXXX	0.3986	0.6014	6.0135	3.9865	3.6239	3.6239
7306PJ	H501	0.3986	0.6014	6.6148	4.3852	3.6239	3.6239
7307	OC01	0.4039	0.5961	7.1533	4.8467	4.3821	4.3821
7307P	XXXX	0.3995	0.6005	6.0047	3.9953	3.6585	3.6585
7307PJ	H501	0.4048	0.5952	6.5469	4.4531	3.8787	3.8787
7308	0001	0.4043	0.5957	7.1477	4.8523	4.4050	4.4050
7308P	XXXX	0.4064	0.5936	6.5290	4.4710	3.9512	3.9512
7308PJ	H501	0.4064	0.5936	7.1225	4.8775	3.9512	3.9512
7309	0001	0.4047	0.5953	7.1433	4.8567	4.4233	4.4233
7309P	XXXX	0.4035	0.5965	6.5610	4.4390	3.8233	3.8233
7309PJ	H501	0.4065	0.5935	7.1221	4.8779	3.9530	3.9530
7310	0001	0.3959	0.6041	7.2496	4.7504	4.0173	4.0173
7310DU	0002	0.3959	0.6041	6.6455	4.3545	4.0173	4.0173
7310P	XXXX	0.4055	0.5945	7.1331	4.8669	3.9118	3.9118

**MRC Ball Bearing Vibration Data**  
**Data Based on a Speed of 1 RPM**

**MRC Bearing Services**

Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
7310PJ	XXXX	0.4055	0.5945	7.1331	4.8669	3.9118	3.9118
7311	0002	0.3943	0.6057	7.2686	4.7314	3.9517	3.9517
7311P	XXXX	0.4063	0.5937	6.5308	4.4692	3.9436	3.9436
7311PJ	H501	0.4063	0.5937	7.1245	4.8755	3.9436	3.9436
7312	0001	0.3977	0.6023	7.2277	4.7723	4.0954	4.0954
7312P	XXXX	0.4072	0.5928	6.5209	4.4791	3.9847	3.9847
7312PJ	H501	0.4073	0.5927	7.1126	4.8874	3.9891	3.9891
7313	0001	0.4056	0.5944	8.3209	5.6791	4.4700	4.4700
7313P	XXXX	0.4080	0.5920	7.1034	4.8966	4.0246	4.0246
7313PJ	H501	0.4080	0.5920	7.1034	4.8966	4.0246	4.0246
7314	0001	0.4053	0.5947	7.1360	4.8640	4.4538	4.4538
7314P	XXXX	0.4088	0.5912	7.0945	4.9055	4.0595	4.0595
7314PJ	H501	0.4088	0.5912	7.0945	4.9055	4.0595	4.0595
7315	0004	0.4059	0.5941	8.3169	5.6831	4.4846	4.4846
7315DT	0003	0.4059	0.5941	8.3169	5.6831	4.4846	4.4846
7315P	XXXX	0.4068	0.5932	6.5246	4.4754	3.9693	3.9693
7315PJ	H501	0.4120	0.5880	7.6436	5.3564	4.2191	4.2191
7316	0001	0.4056	0.5944	7.7274	5.2726	4.4666	4.4666
7316P	XXXX	0.4124	0.5876	7.0507	4.9493	4.2403	4.2403
7316PJ	H501	0.4124	0.5876	7.6383	5.3617	4.2403	4.2403
7317	0001	0.4061	0.5939	8.3138	5.6862	4.4960	4.4960
7317DU	0004	0.4061	0.5939	7.7199	5.2801	4.4960	4.4960
7317P	XXXX	0.4128	0.5872	7.0463	4.9537	4.2593	4.2593
7317PJ	H501	0.4128	0.5872	7.6335	5.3665	4.2593	4.2593
7318	0003	0.4058	0.5942	7.7248	5.2752	4.4767	4.4767
7318P	XXXX	0.4131	0.5869	7.0424	4.9576	4.2764	4.2764
7318PJ	H501	0.4131	0.5869	7.6292	5.3708	4.2764	4.2764
7319	0002	0.4059	0.5941	7.7237	5.2763	4.4810	4.4810
7319P	XXXX	0.4134	0.5866	7.0388	4.9612	4.2918	4.2918
7319PJ	H501	0.4134	0.5866	7.6254	5.3746	4.2918	4.2918
7320	0002	0.4074	0.5926	7.7033	5.2967	4.5624	4.5624
7320P	XXXX	0.4077	0.5923	7.1077	4.8923	4.0080	4.0080
7321	0004	0.4074	0.5926	7.7033	5.2967	4.5624	4.5624
7321P	XXXX	0.4115	0.5885	7.0613	4.9387	4.1952	4.1952
7322	0001	0.4053	0.5947	7.7316	5.2684	4.4504	4.4504
7322P	XXXX	0.4098	0.5902	7.0820	4.9180	4.1099	4.1099
7324	XXXX	0.4044	0.5956	7.7425	5.2575	4.4083	4.4083
7324P	XXXX	0.4104	0.5896	7.0753	4.9247	4.1372	4.1372
7326	XXXX	0.4046	0.5954	7.7401	5.2599	4.4175	4.4175
7326P	XXXX	0.4110	0.5890	7.0678	4.9322	4.1682	4.1682
7328	XXXX	0.4048	0.5952	7.7380	5.2620	4.4256	4.4256
7328P	XXXX	0.4115	0.5885	7.0613	4.9387	4.1952	4.1952
7330	0004	0.4078	0.5922	8.2900	5.7100	4.5849	4.5849
7330P	XXXX	0.4120	0.5880	7.0557	4.9443	4.2191	4.2191
7332	XXXX	0.4078	0.5922	8.2907	5.7093	4.5822	4.5822
7332P	XXXX	0.4148	0.5852	7.0215	4.9785	4.3690	4.3690
7334	XXXX	0.4103	0.5897	8.2551	5.7449	4.7210	4.7210
7334P	XXXX	0.4174	0.5826	7.5738	5.4262	4.5104	4.5104
7336	XXXX	0.4107	0.5893	8.2496	5.7504	4.7432	4.7432
7336P	XXXX	0.4175	0.5825	7.5728	5.4272	4.5151	4.5151
7338	XXXX	0.4106	0.5894	8.2520	5.7480	4.7338	4.7338
7338P	XXXX	0.4196	0.5804	7.5450	5.4550	4.6416	4.6416
7340	XXXX	0.4104	0.5896	8.2541	5.7459	4.7252	4.7252
7340P	XXXX	0.4215	0.5785	8.0984	5.9016	4.7617	4.7617
7342	XXXX	0.4103	0.5897	8.2560	5.7440	4.7175	4.7175
7344	XXXX	0.4101	0.5899	8.2578	5.7422	4.7104	4.7104
7348	XXXX	0.4137	0.5863	8.2083	5.7917	4.9158	4.9158
7352	XXXX	0.4167	0.5833	8.7496	6.2504	5.1036	5.1036
7356	XXXX	0.4160	0.5840	8.7593	6.2407	5.0621	5.0621
7403	XXXX	0.3594	0.6406	5.1248	2.8752	2.8642	2.8642
7404	0002	0.3648	0.6352	5.0812	2.9188	2.9993	2.9993
7405	XXXX	0.3678	0.6322	5.6901	3.3099	3.0759	3.0759

### Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
7405P	H501	0.3936	0.6064	6.0639	3.9361	3.4372	3.4372
7406	0001	0.3733	0.6267	6.2664	3.7336	3.2316	3.2316
7406P	H501	0.3938	0.6062	6.0615	3.9385	3.4456	3.4456
7407	XXXX	0.3772	0.6228	6.2280	3.7720	3.3463	3.3463
7407P	H501	0.3937	0.6063	6.0627	3.9373	3.4413	3.4413
7408	0001	0.3803	0.6197	6.1973	3.8027	3.4430	3.4430
7408P	H501	0.3948	0.6052	6.0514	3.9486	3.4817	3.4817
7409	XXXX	0.3822	0.6178	6.1781	3.8219	3.5060	3.5060
7409P	H501	0.3934	0.6066	6.0662	3.9338	3.4292	3.4292
7410	XXXX	0.3843	0.6157	6.7728	4.2272	3.5771	3.5771
7410P	H501	0.3955	0.6045	6.0448	3.9552	3.5059	3.5059
7411	XXXX	0.3861	0.6139	6.7532	4.2468	3.6393	3.6393
7411P	H501	0.3942	0.6058	6.0576	3.9424	3.4596	3.4596
7412	XXXX	0.3876	0.6124	6.7364	4.2636	3.6941	3.6941
7412P	H501	0.3960	0.6040	6.0399	3.9601	3.5240	3.5240
7413	XXXX	0.3889	0.6111	6.7218	4.2782	3.7428	3.7428
7413P	H501	0.3975	0.6025	6.0245	3.9755	3.5815	3.5815
7414	XXXX	0.3834	0.6166	6.7829	4.2171	3.5455	3.5455
7414P	H501	0.3932	0.6068	6.0676	3.9324	3.4241	3.4241
7415	XXXX	0.3847	0.6153	6.7679	4.2321	3.5923	3.5923
7415P	H501	0.3947	0.6053	6.0530	3.9470	3.4760	3.4760
7416	XXXX	0.3859	0.6141	6.7546	4.2454	3.6348	3.6348
7416P	H501	0.3957	0.6043	6.0424	3.9576	3.5146	3.5146
7417	XXXX	0.3870	0.6130	6.7425	4.2575	3.6738	3.6738
7417P	XXXX	0.3971	0.6029	6.0286	3.9714	3.5660	3.5660
7418	XXXX	0.3854	0.6146	6.7606	4.2394	3.6154	3.6154
7418P	XXXX	0.3957	0.6043	6.0424	3.9576	3.5146	3.5146
7419	XXXX	0.3873	0.6127	6.7395	4.2605	3.6837	3.6837
7419P	H501	0.3897	0.6103	6.1025	3.8975	3.4457	3.4457
7420	XXXX	0.3859	0.6141	6.7553	4.2447	3.6324	3.6324
7420P	H501	0.3888	0.6112	6.1116	3.8884	3.4147	3.4147
7421	XXXX	0.3805	0.6195	6.1951	3.8049	3.4500	3.4500
7422	XXXX	0.3805	0.6195	6.1947	3.8053	3.4514	3.4514
8008	H401	0.3806	0.6194	4.3360	2.6640	3.7585	3.7585
8013	H401	0.3726	0.6274	4.3916	2.6084	3.5338	3.5338
8014	H401	0.3830	0.6170	4.9357	3.0643	3.8900	3.8900
8016	H401	0.3876	0.6124	4.8990	3.1010	4.0669	4.0669
8026	H401	0.4015	0.5985	5.3866	3.6134	4.7226	4.7226
8038	H401	0.3740	0.6260	4.3818	2.6182	3.5388	3.5388
8218A	0001	0.4297	0.5703	8.5542	6.4458	5.3424	5.3424
8218B	0001	0.4144	0.5856	8.7842	6.2158	5.4760	5.4760
8219A	0001	0.4291	0.5709	8.5630	6.4370	5.2960	5.2960
8219B	0001	0.4195	0.5805	9.2875	6.7125	5.8464	5.8464
8220A	XXXX	0.4307	0.5693	8.5386	6.4614	5.4257	5.4257
8220B	XXXX	0.4188	0.5812	9.2990	6.7010	5.7917	5.7917
8222A	0001	0.4296	0.5704	8.5553	6.4447	5.3365	5.3365
8222B	0001	0.4169	0.5831	9.3295	6.6705	5.6516	5.6516
8224A	0001	0.4313	0.5687	8.5308	6.4692	5.4681	5.4681
8224B	0001	0.4178	0.5822	9.3153	6.6847	5.7164	5.7164
8238A	XXXX	0.4382	0.5618	9.5498	7.4502	6.1079	6.1079
8238B	XXXX	0.4220	0.5780	9.8258	7.1742	6.0419	6.0419
8308A	OC01	0.4017	0.5983	5.9823	4.0177	3.7488	3.7488
8308B	OC01	0.3944	0.6056	7.2675	4.7325	4.3682	4.3682
8309A	OC01	0.4035	0.5965	6.5610	4.4390	3.8233	3.8233
8309B	OC01	0.3948	0.6052	7.2627	4.7373	4.3866	4.3866
8310A	OC01	0.4050	0.5950	6.5451	4.4549	3.8857	3.8857
8310B	OC01	0.3832	0.6168	6.7843	4.2157	3.9111	3.9111
8311A	0001	0.4062	0.5938	6.5320	4.4680	3.9389	3.9389
8311B	0001	0.3832	0.6168	6.7843	4.2157	3.9111	3.9111
8312A	0001	0.4072	0.5928	6.5209	4.4791	3.9847	3.9847
8312B	0001	0.3870	0.6130	6.7429	4.2571	4.0561	4.0561
8313A	0001	0.4080	0.5920	6.5115	4.4885	4.0246	4.0246

***MRC Ball Bearing Vibration Data  
Data Based on a Speed of 1 RPM***

**MRC Bearing Services**

Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
8313B	0001	0.3958	0.6042	7.2504	4.7496	4.4338	4.4338
8314A	0001	0.4060	0.5940	6.5337	4.4663	3.9320	3.9320
8314B	0001	0.3960	0.6040	7.2484	4.7516	4.4416	4.4416
8315A	0001	0.4068	0.5932	6.5246	4.4754	3.9693	3.9693
8315B	0001	0.3961	0.6039	7.8505	5.1495	4.4484	4.4484
8316A	0001	0.4076	0.5924	6.5166	4.4834	4.0027	4.0027
8316B	0001	0.3962	0.6038	7.8488	5.1512	4.4545	4.4545
8317A	0001	0.4082	0.5918	6.5096	4.4904	4.0327	4.0327
8317B	0001	0.3964	0.6036	7.8473	5.1527	4.4600	4.4600
8318A	0001	0.4088	0.5912	6.5033	4.4967	4.0597	4.0597
8318B	0001	0.3959	0.6041	7.8527	5.1473	4.4405	4.4405
8319A	0001	0.4093	0.5907	6.4976	4.5024	4.0844	4.0844
8319B	0001	0.3966	0.6034	7.8448	5.1552	4.4690	4.4690
8320A	0001	0.4112	0.5888	7.0655	4.9345	4.1776	4.1776
8320B	0001	0.3983	0.6017	7.8223	5.1777	4.5515	4.5515
8322A	0001	0.4131	0.5869	7.0424	4.9576	4.2764	4.2764
8322B	0001	0.3954	0.6046	7.8601	5.1399	4.4140	4.4140
8326A	0001	0.4110	0.5890	7.0678	4.9322	4.1682	4.1682
8326B	0001	0.3946	0.6054	7.8695	5.1305	4.3809	4.3809
8330A	0002	0.4120	0.5880	7.0557	4.9443	4.2191	4.2191
8330B	0002	0.3982	0.6018	7.8229	5.1771	4.5495	4.5495
8336A	0002	0.4175	0.5825	7.5728	5.4272	4.5151	4.5151
8500	H401	0.3885	0.6115	4.8921	3.1079	4.0904	4.0904
8501	H401	0.3517	0.6483	4.5379	2.4621	2.9741	2.9741
8502	H401	0.3876	0.6124	4.8991	3.1009	4.0665	4.0665
8503	H401	0.3875	0.6125	4.8999	3.1001	4.0810	4.0810
8504	H401	0.3886	0.6114	4.8908	3.1092	4.1310	4.1310
8505	H401	0.4015	0.5985	5.3866	3.6134	4.7226	4.7226
8506	H401	0.3992	0.6008	5.4070	3.5930	4.6332	4.6332
8507	H401	0.3990	0.6010	5.4093	3.5907	4.6178	4.6178
8508	H401	0.4033	0.5967	5.3705	3.6295	4.8503	4.8503
8605	H401	0.3712	0.6288	4.4014	2.5986	3.5288	3.5288
87007	H401	0.3781	0.6219	4.3534	2.6466	3.6726	3.6726
87008	H401	0.3819	0.6181	4.3267	2.6733	3.8058	3.8058
87013	H401	0.3726	0.6274	4.3916	2.6084	3.5338	3.5338
87014	H401	0.3830	0.6170	4.9357	3.0643	3.8900	3.8900
87016	H401	0.3876	0.6124	4.8990	3.1010	4.0669	4.0669
87026	H401	0.4015	0.5985	5.3866	3.6134	4.7226	4.7226
87036	H401	0.3488	0.6512	3.9071	2.0929	2.8606	2.8606
87037	H401	0.3697	0.6303	4.4123	2.5877	3.4045	3.4045
87038	H401	0.3740	0.6260	4.3818	2.6182	3.5388	3.5388
87500	H401	0.3885	0.6115	4.8921	3.1079	4.0904	4.0904
87501	H401	0.3697	0.6303	4.4119	2.5881	3.4441	3.4441
87502	H401	0.3876	0.6124	4.8991	3.1009	4.0665	4.0665
87503	H401	0.3875	0.6125	4.8999	3.1001	4.0810	4.0810
87504	H401	0.3886	0.6114	4.8908	3.1092	4.1310	4.1310
87505	H401	0.4015	0.5985	5.3866	3.6134	4.7226	4.7226
87506	H401	0.3992	0.6008	5.4070	3.5930	4.6332	4.6332
87507	H401	0.3990	0.6010	5.4093	3.5907	4.6178	4.6178
87508	H401	0.4033	0.5967	5.3705	3.6295	4.8503	4.8503
88007	H401	0.3781	0.6219	4.3534	2.6466	3.6726	3.6726
88008	H401	0.3819	0.6181	4.3267	2.6733	3.8058	3.8058
88009	H401	0.3828	0.6172	4.3206	2.6794	3.8693	3.8693
88011	H401	0.3667	0.6333	4.4330	2.5670	3.3547	3.3547
88013	H401	0.3726	0.6274	4.3916	2.6084	3.5338	3.5338
88016	H401	0.3882	0.6118	4.2824	2.7176	4.0688	4.0688
88500	H401	0.3885	0.6115	4.8921	3.1079	4.0904	4.0904
88501	H401	0.3697	0.6303	4.4119	2.5881	3.4441	3.4441
88502	H401	0.3876	0.6124	4.8991	3.1009	4.0665	4.0665
88503	H401	0.3875	0.6125	4.8999	3.1001	4.0810	4.0810
88504	H401	0.3886	0.6114	4.8908	3.1092	4.1310	4.1310
88505	H401	0.4015	0.5985	5.3866	3.6134	4.7226	4.7226

### Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
88506	H401	0.3992	0.6008	5.4070	3.5930	4.6332	4.6332
88507	H401	0.3990	0.6010	5.4093	3.5907	4.6178	4.6178
88508	H401	0.4033	0.5967	5.3705	3.6295	4.8503	4.8503
9202U	XXXX	0.3889	0.6111	6.1107	3.8893	3.7429	3.7429
9202UP	XXXX	0.3905	0.6095	4.8757	3.1243	3.3314	3.3314
9203U	XXXX	0.3904	0.6096	6.0959	3.9041	3.7987	3.7987
9203UP	XXXX	0.3933	0.6067	5.4600	3.5400	3.4273	3.4273
9204U	XXXX	0.4067	0.5933	7.1189	4.8811	4.5272	4.5272
9204UP	XXXX	0.4001	0.5999	5.9984	4.0016	3.6833	3.6833
9205U	XXXX	0.4098	0.5902	7.0819	4.9181	4.6925	4.6925
9205UP	XXXX	0.4131	0.5869	7.0425	4.9575	4.2759	4.2759
9206U	XXXX	0.4245	0.5755	8.0564	5.9436	5.6632	5.6632
9206UP	XXXX	0.4140	0.5860	6.4452	4.5548	4.3256	4.3256
9207U	XXXX	0.4221	0.5779	8.0900	5.9100	5.4806	5.4806
9207UP	XXXX	0.4147	0.5853	7.0230	4.9770	5.3624	5.3624
9208U	0005	0.4190	0.5810	8.1339	5.8661	5.2576	5.2576
9208UP	XXXX	0.4189	0.5811	6.9729	5.0271	4.6002	4.6002
9209U	XXXX	0.4252	0.5748	8.0467	5.9533	5.7186	5.7186
9209UP	XXXX	0.4205	0.5795	7.5338	5.4662	4.6948	4.6948
9210U	XXXX	0.4306	0.5694	9.1108	6.8892	6.1778	6.1778
9210UP	XXXX	0.4261	0.5739	8.0338	5.9662	5.0740	5.0740
9211U	0003	0.4194	0.5806	8.1287	5.8713	5.2833	5.2833
9211UP	XXXX	0.4254	0.5746	8.0436	5.9564	5.0242	5.0242
9212U	XXXX	0.4265	0.5735	9.1761	6.8239	5.8208	5.8208
9212UP	XXXX	0.4249	0.5751	8.0516	5.9484	4.9840	4.9840
9213U	XXXX	0.4249	0.5751	9.2008	6.7992	5.6956	5.6956
9213UP	XXXX	0.4277	0.5723	8.0123	5.9877	5.1864	5.1864
9214U	XXXX	0.4288	0.5712	9.1392	6.8608	6.0172	6.0172
9214UP	XXXX	0.4283	0.5717	8.0041	5.9959	5.2304	5.2304
9215U	0002	0.4255	0.5745	9.7665	7.2335	5.7395	5.7395
9215UP	XXXX	0.4317	0.5683	8.5239	6.4761	5.5069	5.5069
9216U	XXXX	0.4306	0.5694	9.1108	6.8892	6.1778	6.1778
9216UP	XXXX	0.4309	0.5691	8.5365	6.4635	5.4371	5.4371
9217U	XXXX	0.4291	0.5709	9.7053	7.2947	6.0440	6.0440
9217UP	XXXX	0.4301	0.5699	8.5480	6.4520	5.3753	5.3753
9218U	XXXX	0.4222	0.5778	9.2441	6.7559	5.4882	5.4882
9218UP	XXXX	0.4294	0.5706	8.5581	6.4419	5.3220	5.3220
9219U	XXXX	0.4266	0.5734	9.7470	7.2530	5.8335	5.8335
9219UP	XXXX	0.4288	0.5712	8.5670	6.4330	5.2756	5.2756
9220U	XXXX	0.4256	0.5744	9.7645	7.2355	5.7491	5.7491
9220UP	XXXX	0.4305	0.5695	8.5424	6.4576	5.4053	5.4053
9221U	XXXX	0.4247	0.5753	9.2049	6.7951	5.6754	5.6754
9221UP	XXXX	0.4299	0.5701	8.5512	6.4488	5.3581	5.3581
9222U	0002	0.4238	0.5762	9.2183	6.7817	5.6102	5.6102
9222UP	XXXX	0.4294	0.5706	8.5592	6.4408	5.3162	5.3162
9302U	XXXX	0.3904	0.6096	6.0963	3.9037	3.7972	3.7972
9302UP	XXXX	0.3826	0.6174	4.9388	3.0612	3.0840	3.0840
9303U	XXXX	0.3915	0.6085	6.0847	3.9153	3.8419	3.8419
9303UP	XXXX	0.3764	0.6236	4.9882	3.0118	2.9117	2.9117
9304U	XXXX	0.3843	0.6157	6.1571	3.8429	3.5771	3.5771
9304UP	XXXX	0.3902	0.6098	5.4882	3.5118	3.3200	3.3201
9305U	0008	0.4042	0.5958	7.1491	4.8509	4.3994	4.3994
9305UP	XXXX	0.3951	0.6049	5.4436	3.5564	3.4925	3.4925
9306U	XXXX	0.4047	0.5953	7.1434	4.8566	4.4228	4.4228
9306UP	XXXX	0.3986	0.6014	6.0135	3.9865	3.6239	3.6239
9307U	OC01	0.4034	0.5966	7.1591	4.8409	4.3586	4.3586
9307UP	XXXX	0.3995	0.6005	6.0047	3.9953	3.6585	3.6585
9308U	XXXX	0.4039	0.5961	7.1535	4.8465	4.3814	4.3814
9308UP	XXXX	0.4017	0.5983	5.9823	4.0177	3.7488	3.7488
9309U	OC01	0.4042	0.5958	7.1490	4.8510	4.3995	4.3995
9309UP	XXXX	0.4035	0.5965	6.5610	4.4390	3.8233	3.8233
9310U	0001	0.3959	0.6041	7.2496	4.7504	4.0173	4.0173

**MRC Ball Bearing Vibration Data**  
**Data Based on a Speed of 1 RPM**

**MRC Bearing Services**

**Values in Cycles per Minute**

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
9310UP	XXXX	0.4050	0.5950	6.5451	4.4549	3.8857	3.8857
9311U	0002	0.3968	0.6032	7.2377	4.7623	4.0595	4.0595
9311UP	XXXX	0.4062	0.5938	6.5320	4.4680	3.9389	3.9389
9312U	XXXX	0.3977	0.6023	7.2277	4.7723	4.0956	4.0956
9312UP	XXXX	0.4072	0.5928	6.5209	4.4791	3.9847	3.9847
9313U	XXXX	0.4052	0.5948	8.3275	5.6725	4.4461	4.4461
9313UP	XXXX	0.4080	0.5920	6.5115	4.4885	4.0246	4.0246
9314U	0006	0.4053	0.5947	7.1360	4.8640	4.4538	4.4538
9314UP	XXXX	0.4060	0.5940	6.5337	4.4663	3.9320	3.9320
9315U	XXXX	0.4055	0.5945	8.3235	5.6765	4.4606	4.4606
9315UP	XXXX	0.4068	0.5932	6.5246	4.4754	3.9693	3.9693
9316U	XXXX	0.4056	0.5944	7.7274	5.2726	4.4667	4.4667
9316UP	XXXX	0.4076	0.5924	6.5166	4.4834	4.0027	4.0027
9317U	XXXX	0.4057	0.5943	8.3203	5.6797	4.4720	4.4720
9317UP	XXXX	0.4082	0.5918	6.5096	4.4904	4.0327	4.0327
9318U	0004	0.4058	0.5942	7.7248	5.2752	4.4767	4.4767
9318UP	0001	0.4088	0.5912	6.5033	4.4967	4.0597	4.0597
9319U	XXXX	0.4059	0.5941	7.7237	5.2763	4.4810	4.4810
9319UP	XXXX	0.4093	0.5907	6.4976	4.5024	4.0844	4.0844
9320U	0001	0.4074	0.5926	7.7033	5.2967	4.5625	4.5625
9320UP	XXXX	0.4112	0.5888	7.0655	4.9345	4.1776	4.1776
9321U	XXXX	0.4074	0.5926	7.7033	5.2967	4.5625	4.5625
9321UP	XXXX	0.4115	0.5885	7.0613	4.9387	4.1952	4.1952
9322U	0002	0.4048	0.5952	7.7377	5.2623	4.4267	4.4267
9322UP	XXXX	0.4131	0.5869	7.0424	4.9576	4.2764	4.2764
J078DF	0002	0.4539	0.5461	8.1909	6.8091	5.3819	5.3819
J093DF	XXXX	0.4669	0.5331	11.1938	9.8062	7.5338	7.5338
J098DF	XXXX	0.4669	0.5331	11.1938	9.8062	7.5338	7.5338
J150DF	0004	0.4711	0.5289	12.6921	11.3079	8.6404	8.6404
J175DF	0002	0.4737	0.5263	13.6841	12.3159	9.4757	9.4757
J225DF	XXXX	0.4784	0.5216	16.6905	15.3095	11.5648	11.5648
J300DF	XXXX	0.4829	0.5171	21.1991	19.8009	14.6445	14.6445
J400DF	XXXX	0.4807	0.5193	19.2146	17.7854	12.9258	12.9258
R10	H401	0.4125	0.5875	5.8746	4.1254	5.3940	5.3940
R10	H501	0.3906	0.6094	4.8752	3.1248	4.3516	4.3516
R12	H401	0.4001	0.5999	5.3987	3.6013	4.6873	4.6873
R12	H501	0.3947	0.6053	5.4474	3.5536	4.5395	4.5395
R14	H401	0.4128	0.5872	5.8720	4.1280	5.4204	5.4204
R14	H501	0.3977	0.6023	4.8183	3.1817	4.6834	4.6834
R16	H401	0.4174	0.5826	5.8255	4.1745	5.7446	5.7446
R16	H501	0.4167	0.5833	5.8333	4.1667	5.8333	5.8333
R18	H401	0.4178	0.5822	5.8219	4.1781	5.7874	5.7874
R18	H501	0.4134	0.5866	5.8655	4.1345	5.6036	5.6036
R2	H501	0.3866	0.6134	4.2939	2.7061	3.9308	3.9308
R20	H401	0.4216	0.5784	6.9409	5.0591	6.0816	6.0816
R20	H501	0.4196	0.5804	6.3841	4.6159	6.0604	6.0604
R24	XXXX	0.4284	0.5716	6.8593	5.1407	6.6884	6.6884
R24	H501	0.4167	0.5833	6.4168	4.5832	5.8324	5.8324
R2A	H401	0.3866	0.6134	4.2939	2.7061	3.9308	3.9308
R3	H401	0.3685	0.6315	4.4202	2.5798	3.3990	3.3990
R4	H501	0.3971	0.6029	4.8233	3.1767	4.4666	4.4666
R4A	H501	0.3787	0.6213	4.3487	2.6513	3.7648	3.7648
R6	H401	0.3782	0.6218	4.3529	2.6471	3.7673	3.7673
R8	H501	0.3869	0.6131	4.9045	3.0955	4.0844	4.0844
WC87008	H401	0.3819	0.6181	4.3267	2.6733	3.8058	3.8058
WC87016	H401	0.3876	0.6124	4.8990	3.1010	4.0669	4.0669
WC87500	H401	0.3885	0.6115	4.8921	3.1079	4.0904	4.0904
WC87501	H401	0.3697	0.6303	4.4119	2.5881	3.4441	3.4441
WC87502	H401	0.3876	0.6124	4.8991	3.1009	4.0665	4.0665
WC87503	H401	0.3875	0.6125	4.8999	3.1001	4.0810	4.0810
WC87504	H401	0.3886	0.6114	4.8908	3.1092	4.1310	4.1310
318 XLS10	0007	0.4651	0.5349	18.7216	16.2784	13.1869	13.1869

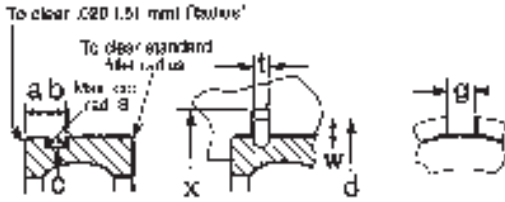
### Values in Cycles per Minute

Bearing Size	Suffix	Inner Rotation	Outer Rotation	Inner or Outer Ring Rotation		Inner Rotation	Outer Rotation
		Cage Speed Frequency (RPM)	Cage Speed Frequency (RPM)	Inner Ring Frequency	Outer Ring Frequency	Rolling Element Frequency	Rolling Element Frequency
XLS11V2	0003	0.4204	0.5796	8.6947	6.3053	5.9073	5.9073
XLS13V4	0003	0.4319	0.5681	9.6573	7.3427	6.9336	6.9336
XLS13V8	XXXX	0.4157	0.5843	8.1802	5.8198	5.5638	5.5638
XLS15V8	0008	0.4261	0.5739	9.1816	6.8184	6.3699	6.3699
XLS17V8	XXXX	0.4295	0.5705	9.6984	7.3016	6.7054	6.7054
XLS2	0007	0.4322	0.5678	10.2207	7.7793	6.9236	6.9236
XLS21V2	XXXX	0.4437	0.5563	11.6818	9.3182	8.3923	8.3923
XLS21V2S	0003	0.4435	0.5565	8.3474	6.6526	8.3586	8.3586
XLS21V4	OC01	0.4380	0.5620	10.6772	8.3228	7.6015	7.6015
XLS21V8	0002	0.4339	0.5661	10.1900	7.8100	7.2575	7.2575
XLS23V4	0004	0.4389	0.5611	11.2217	8.7783	7.7174	7.7174
XLS25V8	XXXX	0.4380	0.5620	11.2407	8.7593	7.5955	7.5955
XLS3	0007	0.4440	0.5560	12.2324	9.7676	8.4346	8.4346
XLS31V2	0008	0.4510	0.5490	13.7261	11.2739	9.5925	9.5925
XLS31V4	0004	0.4479	0.5521	12.6987	10.3013	9.0153	9.0153
XLS33V4	0006	0.4537	0.5463	14.2041	11.7959	10.1692	10.1692
XLS41V2	0006	0.4557	0.5443	14.6964	12.3036	10.6358	10.6358
XLS41V4	0015	0.4535	0.5465	14.2084	11.7916	10.1317	10.1317
XLS43V4	0008	0.4581	0.5419	15.1729	12.8271	11.1412	11.1412
XLS5	0009	0.4555	0.5445	14.7016	12.2984	10.5513	10.5513
XLS51V2	0006	0.4589	0.5411	15.6911	13.3089	11.4467	11.4467
XLS6	0010	0.4621	0.5379	16.6737	14.3263	12.3422	12.3422
XLS61V2	0005	0.4614	0.5386	16.6961	14.3039	12.0955	12.0955
XLS61V4	0008	0.4598	0.5402	16.2058	13.7942	11.6920	11.6920
XLS7	0007	0.4605	0.5395	16.7234	14.2766	11.8927	11.8927
XLS71V4	0007	0.4621	0.5379	17.2138	14.7862	12.2599	12.2599
XLS73V4	XXXX	0.4613	0.5387	16.6987	14.3013	12.0939	12.0939
XLS8	0005	0.4625	0.5375	17.1989	14.8011	12.3967	12.3967
XLS81V2	XXXX	0.4618	0.5382	17.2215	14.7785	12.2360	12.2360
XLS81V4	XXXX	0.4636	0.5364	17.7010	15.2990	12.7653	12.7653
XLS9	0002	0.4609	0.5391	16.7106	14.2894	11.8984	11.8984
XO155RBDS	0002	0.4276	0.5724	9.1591	6.8409	6.5267	6.5267
XO155RBDS	0001	0.4276	0.5724	9.1591	6.8409	6.5267	6.5267
XO155RBDS	0004	0.4276	0.5724	9.1591	6.8409	6.5267	6.5267
XO165RBDS	0002	0.4138	0.5862	8.7936	6.2064	5.4336	5.4336
XO30RBDS	0002	0.3864	0.6136	5.5227	3.4773	4.0305	4.0305
XO57RBDS	0002	0.3991	0.6009	7.2103	4.7897	4.5937	4.5937
XO57RBDS	0001	0.3991	0.6009	7.2103	4.7897	4.5937	4.5937
XO67RBDS	0005	0.4095	0.5905	7.6771	5.3229	5.1590	5.1590
XO67RBDS	0001	0.4095	0.5905	7.6771	5.3229	5.1590	5.1590
XO90RBDS	0005	0.4062	0.5938	7.7191	5.2809	4.9688	4.9688
XO90RBDS	0003	0.4062	0.5938	7.7191	5.2809	4.9688	4.9688
XO90RBDS	0002	0.4062	0.5938	7.7191	5.2809	4.9688	4.9688
XO90RBDS	0001	0.4062	0.5938	7.7191	5.2809	4.9688	4.9688



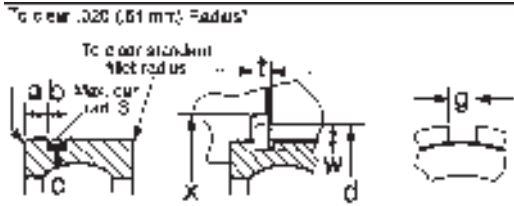






\*Where standard bearing bore is .001 (0.025 mm) or less, this corner tolerance applies to standard.

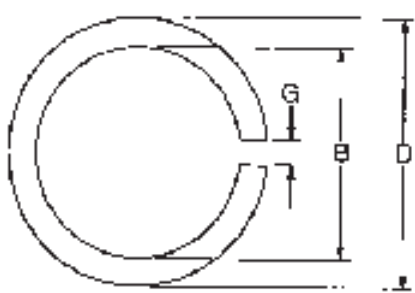
Basic Bearing				Dimensions of Ring, Groove and Housing																							
1900	100K	200	300	Groove								Ring						Counter-bore									
				a		b		c		s		d		t		w		g		x							
				inch max.	inch min.	mm max.	mm min.	inch max.	inch min.	mm max.	mm min.	inch max.	inch min.	mm max.	mm min.	inch max.	inch min.	mm max.	mm min.	inch max.	inch min.	mm max.	mm min.	inch max.	inch min.	mm max.	mm min.
1915				.098	.090	2.50	2.30	.063	.051	1.60	1.30	4.039	4.019	102.6	102.1	.016	.40	4.36	110.7	.042	1.07	.156	3.96	.188	5.0	4.422	112.3
1916				.098	.090	2.50	2.30	.063	.051	1.60	1.30	4.236	4.216	107.6	107.1	.016	.40	4.55	115.5	.042	1.07	.156	3.96	.188	5.0	4.609	117.1
	114K			.113	.105	2.87	2.67	.118	.106	3.00	2.70	4.205	4.185	106.8	106.3	.024	.60	4.58	116.3	.095	2.41	.188	4.78	.188	5.0	4.641	117.9
		212	310	.129	.121	3.28	3.07	.118	.106	3.00	2.70	4.205	4.185	106.8	106.3	.024	.60	4.58	116.3	.095	2.41	.188	4.78	.188	5.0	4.641	117.9
1917				.113	.105	2.87	2.67	.118	.106	3.00	2.70	4.402	4.382	111.9	111.3	.024	.60	4.78	121.4	.095	2.41	.188	4.78	.188	5.0	4.844	123.0
	115K			.130	.122	3.30	3.10	.063	.051	1.60	1.30	4.630	4.610	117.6	117.1	.016	.40	4.94	125.4	.042	1.07	.156	3.96	.281	7.0	5.000	127.0
		213	311	.160	.152	4.06	3.86	.134	.122	3.40	3.10	4.536	4.516	115.2	114.7	.024	.60	5.09	129.4	.109	2.77	.281	7.14	.281	7.0	5.156	131.0
1918				.130	.122	3.30	3.10	.063	.051	1.60	1.30	4.827	4.807	122.6	122.1	.016	.40	5.14	130.6	.042	1.07	.156	3.96	.281	7.0	5.203	132.2
	116K			.113	.105	2.87	2.67	.134	.122	3.40	3.10	4.733	4.713	120.2	119.7	.024	.60	5.30	134.5	.109	2.77	.281	7.14	.281	7.0	5.359	136.1
		214		.160	.152	4.06	3.86	.134	.122	3.40	3.10	4.733	4.713	120.2	119.7	.024	.60	5.30	134.5	.109	2.77	.281	7.14	.281	7.0	5.359	136.1
1919				.130	.122	3.30	3.10	.063	.051	1.60	1.30	5.024	5.004	127.6	127.1	.016	.40	5.33	135.3	.042	1.07	.156	3.96	.281	7.0	5.391	136.9
	117K			.113	.105	2.87	2.67	.134	.122	3.40	3.10	4.930	4.910	125.2	124.7	.024	.60	5.50	139.7	.109	2.77	.281	7.14	.281	7.0	5.562	141.3
		215	312	.160	.152	4.06	3.86	.134	.122	3.40	3.10	4.930	4.910	125.2	124.7	.024	.60	5.50	139.7	.109	2.77	.281	7.14	.281	7.0	5.562	141.3
1920				.130	.122	3.30	3.10	.087	.075	2.20	1.90	5.417	5.397	137.6	137.1	.024	.60	5.73	145.7	.065	1.65	.156	3.96	.281	7.0	5.797	147.2
	118K			.146	.136	3.71	3.45	.134	.122	3.40	3.10	5.324	5.304	135.2	134.7	.024	.60	5.89	149.6	.109	2.77	.281	7.14	.281	7.0	5.953	151.2
		216	313	.193	.183	4.90	4.65	.134	.122	3.40	3.10	5.324	5.304	135.2	134.7	.024	.60	5.89	149.6	.109	2.77	.281	7.14	.281	7.0	5.953	151.2
1921				.130	.122	3.30	3.10	.087	.075	2.20	1.90	5.614	5.594	142.6	142.1	.024	.60	5.92	150.4	.065	1.65	.156	3.96	.281	7.0	5.984	152.0
	119K			.146	.136	3.71	3.45	.134	.122	3.40	3.10	5.521	5.501	140.2	139.7	.024	.60	6.08	154.4	.109	2.77	.281	7.14	.281	7.0	6.141	156.0
		217	314	.193	.183	4.90	4.65	.134	.122	3.40	3.10	5.718	5.698	145.2	144.7	.024	.60	6.28	159.5	.109	2.77	.281	7.14	.281	7.0	6.344	161.1
1922				.130	.122	3.30	3.10	.087	.075	2.20	1.90	5.811	5.791	147.6	147.1	.024	.60	6.13	155.6	.065	1.65	.156	3.96	.281	7.0	6.188	157.2
	120K			.146	.136	3.71	3.45	.134	.122	3.40	3.10	5.718	5.698	145.2	144.7	.024	.60	6.28	159.5	.109	2.77	.281	7.14	.281	7.0	6.344	161.1
		218	315	.193	.183	4.90	4.65	.134	.122	3.40	3.10	5.718	5.698	145.2	144.7	.024	.60	6.28	159.5	.109	2.77	.281	7.14	.281	7.0	6.344	161.1
1924				.146	.136	3.71	3.45	.134	.122	3.40	3.10	6.111	6.091	155.2	154.7	.024	.60	6.67	169.5	.109	2.77	.281	7.14	.281	7.0	6.734	171.0
	121K			.193	.183	4.90	4.65	.134	.122	3.40	3.10	6.111	6.091	155.2	154.7	.024	.60	6.67	169.5	.109	2.77	.281	7.14	.281	7.0	6.734	171.0
		219	316	.146	.136	3.71	3.45	.150	.138	3.80	3.50	6.443	6.423	163.7	163.1	.024	.60	7.19	182.6	.120	3.05	.375	9.53	.375	10.0	7.250	184.2
1926				.146	.136	3.71	3.45	.150	.138	3.80	3.50	6.443	6.423	163.7	163.1	.024	.60	7.19	182.6	.120	3.05	.375	9.53	.375	10.0	7.250	184.2
	122K			.146	.136	3.71	3.45	.150	.138	3.80	3.50	6.443	6.423	163.7	163.1	.024	.60	7.19	182.6	.120	3.05	.375	9.53	.375	10.0	7.250	184.2
		220	317	.146	.136	3.71	3.45	.150	.138	3.80	3.50	6.837	6.817	173.7	173.2	.024	.60	7.59	192.9	.120	3.05	.375	9.53	.375	10.0	7.656	194.5
1928				.224	.214	5.69	5.44	.150	.138	3.80	3.50	6.837	6.817	173.7	173.2	.024	.60	7.59	192.9	.120	3.05	.375	9.53	.375	10.0	7.656	194.5
	124K			.146	.136	3.71	3.45	.150	.138	3.80	3.50	6.837	6.817	173.7	173.2	.024	.60	7.59	192.9	.120	3.05	.375	9.53	.375	10.0	7.656	194.5
		221	318	.224	.214	5.69	5.44	.150	.138	3.80	3.50	7.230	7.210	183.6	183.1	.024	.60	7.98	202.8	.120	3.05	.375	9.53	.375	10.0	8.047	204.4
	126K			.224	.214	5.69	5.44	.150	.138	3.80	3.50	7.230	7.210	183.6	183.1	.024	.60	7.98	202.8	.120	3.05	.375	9.53	.375	10.0	8.047	204.4
	128K			.224	.214	5.69	5.44	.150	.138	3.80	3.50	7.624	7.604	193.7	193.1	.024	.60	8.38	212.7	.120	3.05	.375	9.53	.375	10.0	8.438	214.3
		222	319	.224	.214	5.69	5.44	.150	.138	3.80	3.50	8.018	7.998	203.7	203.2	.024	.60	8.77	222.7	.120	3.05	.375	9.53	.375	10.0	8.828	224.2
		224	320	.224	.214	5.69	5.44	.150	.138	3.80	3.50	8.215	8.195	208.7	208.2	.024	.60	8.97	227.8	.120	3.05	.375	9.53	.375	10.0	9.031	229.4
	130K			.224	.214	5.69	5.44	.150	.138	3.80	3.50	8.608	8.588	218.6	218.1	.024	.60	9.36	237.7	.120	3.05	.375	9.53	.375	10.0	9.422	239.3
		226		.224	.214	5.69	5.44	.150	.138	3.80	3.50	8.805	8.785	223.7	223.1	.024	.60	9.56	242.9	.120	3.05	.375	9.53	.375	10.0	9.625	244.5
		228	322	.224	.214	5.69	5.44	.150	.138	3.80	3.50	9.199	9.179	233.7	233.2	.024	.60	9.95	252.8	.120	3.05	.375	9.53	.375	10.0	10.02	254.4
	132K			.224	.214	5.69	5.44	.150	.138	3.80	3.50	9.589	9.569	243.6	243.1	.024	.60	10.3	262.7	.120	3.05	.375	9.53	.375	10.0	10.41	264.3
		230		.224	.214	5.69	5.44	.150	.138	3.80	3.50	10.38	10.36	263.6	263.0	.024	.60	11.1	282.6	.120	3.05	.375	9.53	.375	10.0	11.20	284.6



\*With standard bearing corner is .020 (.51 mm) or less, this corner remains same as standard

### Cartridge Width Bearings

Basic Bearing		Dimensions of Ring, Groove and Housing																							
200	300	Groove												Ring						Counter-bore					
		a		b				c				s		d		t		w		g		x			
		inch max.	inch min.	mm max.	mm min.	inch max.	inch min.	mm max.	mm min.	inch max.	inch min.	mm max.	mm min.	inch	mm	inch	mm	± .002 inch	± .05 mm	± .003 inch	± .08 mm	inch	mm	inch	mm
203		.147	.139	3.73	3.53	.065	.053	1.65	1.35	1.500	1.490	38.1	37.9	.016	.40	1.75	44.5	.042	1.07	.125	3.18	.125	3.0	1.781	45.2
204		.187	.179	4.75	4.55	.065	.053	1.65	1.35	1.756	1.746	44.6	44.4	.016	.40	2.06	52.4	.042	1.07	.156	3.96	.125	3.0	2.094	53.2
205	304	.187	.179	4.75	4.55	.065	.053	1.65	1.35	1.958	1.948	49.7	49.5	.016	.40	2.27	57.6	.042	1.07	.156	3.96	.188	5.0	2.297	58.3
206	305	.181	.173	4.60	4.40	.087	.075	2.20	1.90	2.347	2.327	59.6	59.1	.024	.60	2.66	67.5	.065	1.65	.156	3.96	.188	5.0	2.688	68.3
207	306	.181	.173	4.60	4.40	.087	.075	2.20	1.90	2.709	2.689	68.8	68.3	.024	.60	3.08	78.2	.065	1.65	.188	4.78	.188	5.0	3.141	79.8
208	307	.181	.173	4.60	4.40	.087	.075	2.20	1.90	3.024	3.004	76.8	76.3	.024	.60	3.40	86.5	.065	1.65	.188	4.78	.188	5.0	3.469	88.1
209		.181	.173	4.60	4.40	.087	.075	2.20	1.90	3.221	3.201	81.8	81.3	.024	.60	3.59	91.3	.065	1.65	.188	4.78	.188	5.0	3.656	92.9
210	308	.179	.171	4.55	4.35	.118	.106	3.00	2.70	3.417	3.397	86.8	86.3	.024	.60	3.80	96.4	.095	2.41	.188	4.78	.188	5.0	3.859	98.0
211	309	.179	.171	4.55	4.35	.118	.106	3.00	2.70	3.811	3.791	96.8	96.3	.024	.60	4.19	106.4	.095	2.41	.188	4.78	.188	5.0	4.250	108.0
212	310	.179	.171	4.55	4.35	.118	.106	3.00	2.70	4.205	4.185	106.8	106.3	.024	.60	4.58	116.3	.095	2.41	.188	4.78	.188	5.0	4.641	117.9
213	311	.291	.283	7.39	7.19	.134	.122	3.40	3.10	4.536	4.516	115.2	114.7	.024	.60	5.09	129.4	.109	2.77	.281	7.14	.281	7.0	5.156	131.0
214		.291	.283	7.39	7.19	.134	.122	3.40	3.10	4.733	4.713	120.2	119.7	.024	.60	5.30	134.5	.109	2.77	.281	7.14	.281	7.0	5.359	136.1
215	312	.291	.283	7.39	7.19	.134	.122	3.40	3.10	4.930	4.910	125.2	124.7	.024	.60	5.50	139.7	.109	2.77	.281	7.14	.281	7.0	5.562	141.3
	313	.315	.307	8.00	7.80	.134	.122	3.40	3.10	5.324	5.304	135.2	134.7	.024	.60	5.89	149.6	.109	2.77	.281	7.14	.281	7.0	5.953	151.2
	314	.315	.307	8.00	7.80	.134	.122	3.40	3.10	5.718	5.698	145.2	144.7	.024	.60	6.28	159.5	.109	2.77	.281	7.14	.281	7.0	6.344	161.1
	315	.315	.307	8.00	7.80	.134	.122	3.40	3.10	6.111	6.091	155.2	154.7	.024	.60	6.67	169.5	.109	2.77	.281	7.14	.281	7.0	6.784	171.0



Ring Section 1) Gage "T"	(Typical R)
.042	.035
.065	.050
.095	.060
.109	.075
.120	.090

Snap Ring No.	Bearing Number				Snap Ring Dimensions						
	Extra Light (KR-KS)	Lt.	Med.	Hvy.	Brg. O.D.	Groove Dia. "C"	Bore B + .000	O. D. D	Thickness "T" ± .002	Radial Thick W + .003	Radial <sup>2)</sup> Gap G
<b>0</b>		200			1.1811	1.109	1.094-.020	1.344	.042	.125	3/32 ± 1/32
<b>1</b>	102	201			1.2598	1.187	1.172-.020	1.422	.042	.125	3/32 ± 1/32
<b>2</b>	103	202	300		1.3780	1.306	1.291-.020	1.541	.042	.125	3/32 ± 1/32
<b>2a</b>				301	1.4567	1.369	1.354-.020	1.604	.042	.125	3/32 ± 1/32
<b>3</b>		203			1.5748	1.500	1.485-.020	1.735	.042	.125	3/32 ± 1/32
<b>3a</b>	104		302		1.6535	1.565	1.550-.020	1.800	.042	.125	3/32 ± 1/32
<b>4</b>	105	204	303		1.8504	1.756	1.741-.030	2.053	.042	.156	1/8 ± 1/32
<b>5</b>		205	304		2.0472	1.958	1.943-.030	2.255	.042	.156	1/8 ± 1/32
<b>5a</b>	106				2.1654	2.071	2.056-.030	2.368	.042	.156	1/8 ± 1/32
<b>6</b>	107	206	305	403	2.4409	2.347	2.322-.030	2.634	.065	.156	1/8 ± 1/32
<b>6b</b>	108				2.6772	2.616	2.591-.030	2.922	.065	.156	1/8 ± 1/32
<b>7</b>		207	306	404	2.8346	2.709	2.684-.030	3.060	.065	.188	1/8 ± 1/32
<b>7a</b>	109				2.9528	2.828	2.803-.030	3.179	.065	.188	1/8 ± 1/32
<b>8</b>	110	208	307	405	3.1496	3.024	2.999-.046	3.375	.065	.188	5/32 ± 3/64
<b>9</b>		209			3.3465	3.221	3.196-.046	3.572	.065	.188	5/32 ± 3/64
<b>10</b>	111	210	308	406	3.5433	3.417	3.392-.046	3.768	.095	.188	5/32 ± 3/64
<b>10a</b>	112				3.7402	3.615	3.590-.046	3.966	.095	.188	5/32 ± 3/64
<b>11</b>	113	211	309	407	3.9370	3.811	3.786-.046	4.162	.095	.188	5/32 ± 3/64
<b>12</b>	114	212	310	408	4.3307	4.205	4.180-.062	4.556	.095	.188	3/16 ± 1/16
<b>12a</b>	115				4.5276	4.402	4.377-.062	4.753	.095	.188	3/16 ± 1/16
<b>13</b>		213	311	409	4.7244	4.536	4.506-.062	5.068	.109	.281	3/16 ± 1/16
<b>14</b>	116	214			4.9213	4.733	4.703-.062	5.265	.109	.281	3/16 ± 1/16
<b>15</b>	117	215	312	410	5.1181	4.930	4.900-.062	5.462	.109	.281	3/16 ± 1/16
<b>16</b>	118	216	313	411	5.5118	5.324	5.294-.093	5.856	.109	.281	3/32 ± 1/16
<b>16a</b>	119				5.7087	5.521	5.491-.093	6.053	.109	.281	3/32 ± 1/16
<b>17</b>	120	217	314	412	5.9055	5.718	5.688-.093	6.250	.109	.281	3/32 ± 1/16
<b>18</b>	121	218	315	413	6.2992	6.111	6.081-.093	6.643	.109	.281	3/32 ± 1/16
<b>19</b>	122	219	316		6.6929	6.443	6.413-.125	7.163	.120	.375	3/8 ± 1/16
<b>20</b>	124	220	317	414	7.0866	6.837	6.807-.125	7.557	.120	.375	3/8 ± 1/16
<b>21</b>		221	318	415	7.4803	7.230	7.200-.125	7.950	.120	.375	3/8 ± 1/16
<b>22</b>	126	222	319	416	7.8740	7.624	7.594-.125	8.344	.120	.375	3/8 ± 1/16
<b>23</b>	128			417	8.2677	8.018	7.987-.125	8.737	.120	.375	3/8 ± 1/16
<b>24</b>		224	320		8.4646	8.215	8.184-.125	8.934	.120	.375	3/8 ± 1/16
<b>25</b>	130		321	418	8.8583	8.608	8.578-.156	9.328	.120	.375	15/32 ± 3/32
<b>26</b>		226			9.0551	8.805	8.775-.156	9.525	.120	.375	15/32 ± 3/32
<b>27</b>	132		322		9.4488	9.199	9.168-.156	9.918	.120	.375	15/32 ± 3/32

<sup>1)</sup> Snap-ring need not conform to cross section shown but all 4 corners must clear .016 max. fillet (snap rings 0 thru 5a) or .024 (snap rings 6 thru 27).

<sup>2)</sup> Gap dimension and tolerance apply when snap ring bore "B" is nominal diameter shown (max. bore).

Break all sharp corners and remove all burs.

## *Bearing Accessories*

### **Locknuts, Lockwashers and Lockplates**

Locknuts and lockwashers are commonly used as effective means for holding bearing inner rings axially on the shaft. They are also frequently used to secure gears, belt pulleys and other machine components. The locknuts are accurately made to insure that the abutment face will be square with the shaft axis, thus avoiding distortion of the shaft during tightening.

The lockwashers are made from selected high quality steel, heat treated, and they must pass a final inspection that requires their finish to be smooth and free from burrs.

The lockplate is a steel stamping that engages the slot of the sleeve and is secured to the end face of larger nuts by two screws. This unit is used in place of lockwashers.

Wherever bearings must be held in permanent or correct position, use locknuts, lockwashers and lockplates.

### **Removable Sleeves and Removal Nuts**

Removable sleeves have a taper on the outside diameter corresponding to the taper in the bore of the bearings. These sleeves are used for applications where bearings must be removed occasionally for the inspection of machine parts and at the same time will be positively located on the shaft with the equivalent of a press fit. A removal nut is used to remove the sleeve from the bearing. In assembling, the sleeve is locked on a threaded shaft by means of locknuts, lockwashers and lockplates.

### **Adapters**

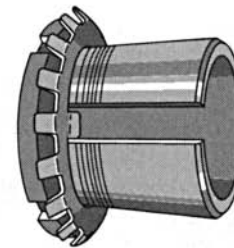
The adapter is used to hold and locate a tapered bore bearing on a cylindrical seat. It permits relatively wide tolerances for the shaft diameter and makes it unnecessary to heat the bearing or use a press when mounting in order to obtain an interference fit of the inner race on the shaft. Adapters are manufactured with the same precise techniques and care used in the manufacture of bearings.



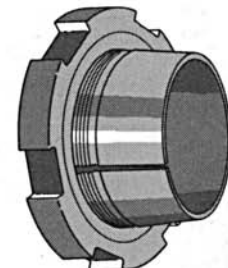
*Locknuts*



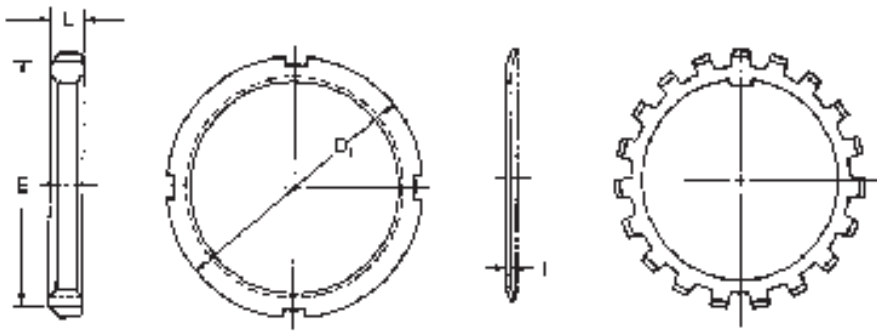
*Lockwashers*



*Adapters*

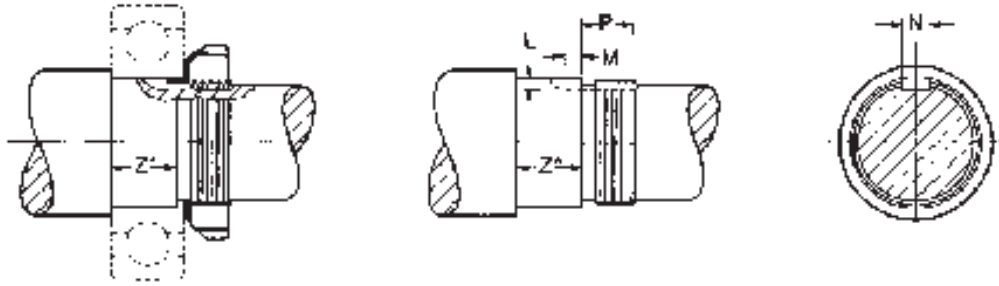


*Removable Sleeves and Removable Nuts*



Lock Nut No.	Nominal Bearing Bore Dia.		Locknut										Lockwasher		
			Outside Diameter D <sub>1</sub>		Thickness L				Face Diameter E				Lock Washer No.	Thickness T	
					Min.		Max.		Min.		Max.			mm	in
			mm	in	+ .13 - .38 mm	+ .005 - .015 in	mm	in	mm	in	mm	in	mm		
N00	10	.3937	19.0	¾	5.31	.209	5.81	.229	15.4	.605	15.9	.625	W00	1.07	.042
N01	12	.4724	22.2	7/8	7.70	.303	8.20	.323	17.8	.699	18.3	.719	W01	1.07	.042
N02	15	.5906	25.4	1	7.70	.303	8.20	.323	20.1	.793	20.7	.813	W02	1.07	.042
N03	17	.6693	28.6	1 1/8	8.48	.334	8.99	.354	23.3	.918	23.8	.938	W03	1.07	.042
N04	20	.7874	34.9	1 1/4	9.27	.365	9.78	.385	28.1	1.105	28.6	1.125	W04	1.07	.042
N05	25	.9843	39.7	1 3/8	10.1	.396	10.6	.416	32.0	1.261	32.5	1.281	W05	1.27	.050
N06	30	1.1811	44.4	1 3/4	10.1	.396	10.6	.416	37.6	1.480	38.1	1.500	W06	1.27	.050
N07	35	1.3780	52.4	2 1/16	10.9	.428	11.4	.448	45.5	1.793	46.1	1.813	W07	1.27	.050
N08	40	1.5748	57.2	2 1/4	10.9	.428	11.4	.448	50.3	1.980	50.8	2.000	W08	1.47	.058
N09	45	1.7717	64.3	2 17/32	10.9	.428	11.4	.448	57.4	2.261	57.9	2.281	W09	1.47	.058
N10	50	1.9685	68.3	2 1 1/16	12.4	.490	13.0	.510	61.4	2.418	61.9	2.438	W10	1.47	.058
N11	55	2.1654	75.4	2 31/32	12.4	.490	13.0	.510	67.0	2.636	67.5	2.656	W11	1.60	.063
N12	60	2.3622	80.2	3 5/32	13.2	.521	13.7	.541	71.7	2.824	72.2	2.844	W12	1.60	.063
N13	65	2.5591	85.7	3 3/8	14.0	.553	14.6	.573	77.3	3.043	77.8	3.063	W13	1.60	.063
N14	70	2.7559	92.1	3 5/8	14.0	.553	14.6	.573	83.4	3.283	84.2	3.313	W14	1.60	.063
AN15	75	2.9528	98.4	3 7/8	14.8	.584	15.3	.604	89.7	3.533	90.5	3.563	W15	1.83	.072
AN16	80	3.1496	105.6	4 9/32	14.8	.584	15.3	.604	96.9	3.814	97.6	3.844	W16	1.83	.072
AN17	85	3.3465	111.9	4 13/32	15.6	.615	16.1	.635	101.6	4.001	102.4	4.031	W17	1.83	.072
AN18	90	3.5433	118.3	4 21/32	17.2	.678	17.7	.698	108.0	4.251	108.7	4.281	W18	2.39	.094
AN19	95	3.7402	125.4	4 15/16	18.0	.709	18.5	.729	115.1	4.533	115.9	4.563	W19	2.39	.094
AN20	100	3.9370	131.8	5 3/16	18.7	.735	19.3	.760	121.5	4.783	122.3	4.813	W20	2.39	.094
AN21	105	4.1339	138.1	5 7/16	18.7	.735	19.3	.760	126.2	4.970	127.0	5.000	W21	2.39	.094
AN22	110	4.3307	145.3	5 23/32	19.5	.766	20.1	.791	133.4	5.251	134.1	5.281	W22	3.18	.125
AN24	120	4.7244	155.6	6 1/8	20.3	.798	20.9	.823	143.7	5.658	144.5	5.688	W24	3.18	.125
AN26	130	5.1181	171.4	6 3/4	21.8	.860	22.5	.885	156.4	6.158	157.2	6.188	W26	3.18	.125
AN28	140	5.5118	180.2	7 3/32	23.4	.923	24.1	.948	165.1	6.501	165.9	6.531	W28	3.18	.125
AN30	150	5.9055	195.3	7 1 1/16	24.2	.954	24.9	.979	178.6	7.033	179.4	7.063	W30	3.96	.156
AN32	160	6.2992	204.8	8 1/16	25.8	1.016	26.4	1.041	187.9	7.398	188.9	7.438	W32	3.96	.156
AN34	170	6.6929	219.9	8 21/32	26.6	1.048	27.3	1.073	203.0	7.991	204.0	8.031	W34	3.96	.156
AN36	180	7.0866	230.2	9 1/16	27.4	1.079	28.0	1.104	211.7	8.335	212.7	8.375	W36	3.96	.156
AN38	190	7.4803	240.5	9 15/32	28.2	1.110	28.8	1.135	222.0	8.741	223.0	8.781	W38	3.96	.156
AN40	200	7.8740	250.0	9 27/32	29.8	1.173	30.4	1.198	231.5	9.116	232.6	9.156	W40	3.96	.156
N44	220	8.6614	279.4	11	31.2	1.230	32.0	1.260	249.0	9.803	250.0	9.843	W44	3.96	.156

Threads—American (National) Standard Form, Fine Pitch Class 3 Fit



Lock Nut No.	Threads Per Inch	Dimensions of Shaft Threads										Keyway					
		Major Diameter				Pitch Diameter				Length P		Full Length L		Full Depth Length M		Width N	
		Max.	Min.	Max.	Min.	Max.	Min.	+ .40	+ 1/64	+ .40	+ 1/64	+ .40	+ 1/64	+ .40	+ 1/64		
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in			
N00	32	9.93	.391	9.794	.3856	9.416	.3707	9.350	.3681	7.1	9/32	1.6	1/16	2.4	3/32	3.2	1/8
N01	32	11.91	.469	11.775	.4636	11.397	.4487	11.331	.4461	9.5	3/8	1.6	1/16	2.4	3/32	3.2	1/8
N02	32	14.88	.586	14.747	.5806	14.369	.5657	14.293	.5627	9.5	3/8	2.0	5/64	2.4	3/32	3.2	1/8
N03	32	16.87	.664	16.728	.6586	16.350	.6437	16.274	.6407	10.3	13/32	2.0	5/64	2.4	3/32	3.2	1/8
N04	32	19.84	.781	19.700	.7756	19.322	.7607	19.235	.7573	11.1	7/16	2.0	5/64	2.4	3/32	4.8	3/16
N05	32	24.61	.969	24.475	.9636	24.097	.9487	24.011	.9453	11.9	15/32	2.4	3/32	3.2	1/8	4.8	3/16
N06	18	29.79	1.173	29.586	1.1643	28.877	1.1369	28.776	1.1329	11.9	15/32	2.4	3/32	3.2	1/8	4.8	3/16
N07	18	34.95	1.376	34.742	1.3678	34.034	1.3399	33.932	1.3359	12.7	1/2	2.4	3/32	3.2	1/8	4.8	3/16
N08	18	39.70	1.563	39.492	1.5548	38.783	1.5269	38.669	1.5224	13.5	17/32	2.4	3/32	3.2	1/8	7.9	5/16
N09	18	44.88	1.767	44.674	1.7588	43.965	1.7309	43.851	1.7264	13.5	17/32	2.4	3/32	4.0	5/32	7.9	5/16
N10	18	49.96	1.967	49.754	1.9588	49.045	1.9309	48.931	1.9264	15.1	19/32	2.4	3/32	4.0	5/32	7.9	5/16
N11	18	54.79	2.157	54.580	2.1488	53.871	2.1209	53.741	2.1158	15.1	19/32	3.2	1/8	4.0	5/32	7.9	5/16
N12	18	59.94	2.360	59.736	2.3518	59.027	2.3239	58.898	2.3188	15.9	5/8	3.2	1/8	4.0	5/32	7.9	5/16
N13	18	64.72	2.548	64.511	2.5398	63.802	2.5119	63.673	2.5068	16.7	21/32	3.2	1/8	4.0	5/32	7.9	5/16
N14	18	69.88	2.751	69.667	2.7428	68.959	2.7149	68.829	2.7098	16.7	21/32	3.2	1/8	6.4	1/4	7.9	5/16
AN15	12	74.50	2.933	74.214	2.9218	73.124	2.8789	72.987	2.8735	17.5	11/16	3.2	1/8	6.4	1/4	7.9	5/16
AN16	12	79.68	3.137	79.395	3.1258	78.306	3.0829	78.156	3.0770	17.5	11/16	3.2	1/8	6.4	1/4	9.5	3/8
AN17	12	84.84	3.340	84.552	3.3288	83.462	3.2859	83.274	3.2785	18.3	23/32	3.2	1/8	6.4	1/4	9.5	3/8
AN18	12	89.59	3.527	89.301	3.5153	88.212	3.4729	88.024	3.4655	20.6	13/16	4.0	5/32	6.4	1/4	9.5	3/8
AN19	12	94.74	3.730	94.458	3.7188	93.368	3.6759	93.180	3.6685	21.4	27/32	4.0	5/32	6.4	1/4	9.5	3/8
AN20	12	99.52	3.918	99.233	3.9068	98.143	3.8639	97.955	3.8565	22.2	7/8	4.0	5/32	7.9	5/16	9.5	3/8
AN21	12	104.70	4.122	104.415	4.1108	103.325	4.0679	103.114	4.0596	22.2	7/8	4.0	5/32	7.9	5/16	9.5	3/8
AN22	12	109.86	4.325	109.571	4.3138	108.481	4.2709	108.270	4.2626	23.0	29/32	4.8	3/16	7.9	5/16	9.5	3/8
AN24	12	119.79	4.716	119.502	4.7048	118.412	4.6619	118.202	4.6536	23.8	19/16	4.8	3/16	7.9	5/16	9.5	3/8
AN26	12	129.69	5.106	129.408	5.0948	128.319	5.0519	128.108	5.0436	25.4	1	4.8	3/16	7.9	5/16	12.7	1/2
AN28	12	139.62	5.497	139.340	5.4858	138.250	5.4429	138.039	5.4346	27.0	11/16	4.8	3/16	7.9	5/16	15.9	5/8
AN30	12	149.56	5.888	149.271	5.8768	148.181	5.8339	147.971	5.8256	28.6	1 1/8	5.6	7/32	9.5	3/8	15.9	5/8
AN32	8	159.61	6.284	159.228	6.2638	157.551	6.2028	157.320	6.1937	30.2	1 3/16	6.0	15/64	9.5	3/8	15.9	5/8
AN34	8	169.14	6.659	168.753	6.6438	167.076	6.5778	166.845	6.5687	31.0	1 7/32	6.0	15/64	9.5	3/8	19.1	3/4
AN36	8	179.48	7.066	179.091	7.0508	177.414	6.9848	177.183	6.9757	31.8	1 1/4	6.0	15/64	9.5	3/8	19.1	3/4
AN38	8	189.79	7.472	189.403	7.4568	187.727	7.3908	187.496	7.3817	32.5	1 1/2	6.0	15/64	9.5	3/8	19.1	3/4
AN40	8	199.31	7.847	198.928	7.8318	197.252	7.7658	196.962	7.7544	34.1	1 11/32	6.0	15/64	9.5	3/8	22.2	7/8
N44	8	219.15	8.628	218.766	8.6128	217.089	8.5468	216.782	8.5347	34.9	1 3/8	9.5	3/8	4.8	3/16	27.0	1 1/16

\*Z = Minimum bearing width — .016 ± .010 in  
 — .406 ± .254mm

Locknut torques are standardized regardless of the type of locknut used. Acceptable locknut torques for dry thread engagement are shown in the following table. Bearing locknuts shall be tightened using a torque wrench and a two-point locknut wrench or other suitable torque wrench adapter.

Bearing Bore (mm)	Locknut Torque (ft-lb)	Approximate Clamping Force (lb)
10	10-20	1 620-3 240
12	10-20	1 340-2 680
15	10-20	1 070-2 140
17	10-20	940-1 880
20	12-35	950-2 770
25	23-50	1 450-3 170
30	32-60	1 690-3 170
35	39-70	1 750-3 140
40	50-80	1 970-3 140
45	64-90	2 220-3 120
50	67-100	2 090-3 120
55	82-125	2 330-3 540
60	99-150	2 560-3 880
65	131-175	3 130-4 190
70	152-200	3 360-4 430
75	173-250	3 610-5 220
80	197-275	3 840-5 350
85	222-325	4 060-5 940
90	248-375	4 280-6 480
95	277-425	4 520-6 950
100	345-475	5 360-7 380
105	380-550	5 620-8 120
110	380-550	5 340-7 740
120	380-550	4 900-7 080
130	380-550	4 510-6 540
140	380-550	4 190-6 070
150	380-550	3 910-5 660
160	380-550	3 680-5 330



For the precision ball and roller bearings supplied by MRC Bearings, skill and cleanliness while handling, mounting and dismounting are necessary to ensure satisfactory bearing performance. As precision components, rolling bearings must be handled with appropriate care during transportation, storage, mounting and dismounting. For example, it is well known that minute dents, and small amounts of contact surface corrosion and contaminants will seriously shorten bearing endurance.

Such damages can be caused by improper handling.

### Bearing Storage and Transportation

Before packaging, MRC precision bearings are treated with a high-grade preservative and they should be stored in the original, unbroken package. **The relative humidity in the storage room should not exceed 60%.** When transporting bearings into and out of the storage room, care must be exercised not to drop the bearings nor apply heavy or even moderate impact loading of any kind to prevent damage to, or dislodging of, any of the bearing components. Also care must be exercised to assure the package remains unbroken to prevent contaminants from being introduced into the bearings.

### Preparations for Bearing Mounting

Mounting should be carried out in a dry, dust free room away from metal-working or other machines producing swarf and dust and operating with contaminating agents. Before mounting the bearings, all the necessary parts, tools and equipment should be at hand. It is also important that any drawings or instructions be studied to determine the correct order in which the various components are to be mounted.

All components of the bearing arrangement ( housings, shafts, etc.) must be carefully cleaned and any burrs removed; unmachined internal surfaces of cast housings must be free of core grit. The dimensional and form accuracy of all components in contact with the bearings must be checked. The bearings will only perform satisfactorily if the prescribed tolerances of the mounting structures are adhered to. The bearings should be left in their original packages until immediately before mounting.

There is usually no need to remove preservative protecting the bearings. If, however, the bearings are to be grease-lubricated and used at very high or very low temperatures, or when the grease has been determined to be incompatible with the preservative, it is necessary to wash the bearings in a suitable, non-contaminated fluid and carefully dry the bearings prior to mounting. This is to prevent any detrimental effect on the lubricating properties of the grease.

**Bearings which have become contaminated because of improper handling (damaged package, etc.) must be carefully washed and dried before mounting.**

**Bearings which are supplied ready-greased and which have seals, shields or polymerized lubricant must never be washed before mounting.**

### Bearing Mounting

The method (mechanical, hydraulic or thermal) used to mount a bearing depends on the type and size of the bearing and complexity of the application assembly.

In all cases, it is extremely important that neither the bearing, nor any of its components (rings, cage or rolling elements), receive any impact loading (hammer blows, etc.) as this would damage the bearing and could dislodge components. Also, under no circumstances must pressure be applied to one ring in order to mount the other ring.

With non-separable bearings, the ring which is to have the tighter fit is generally mounted first. The seating surface should be lightly oiled before mounting. Pressure may be uniformly applied against a sleeve abutting the bearing ring face; the use of a mounting dolly instead of a sleeve, as shown in Figure 1, permits a mounting force to be applied centrally.

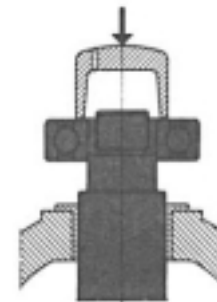


Figure 1

If a non-separable bearing is to be pressed onto the shaft and into the housing simultaneously, the tool set shown by Figure 2, in which a mounting ring is inserted between the dolly and the bearing to simultaneously abut the side faces of the inner and outer rings, may be used. For the mounting forces to be applied equally to both rings, the abutment surfaces of the mounting ring must lie in the same plane.

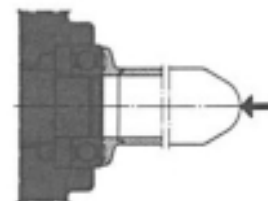


Figure 2

**Bearing Mounting**

Most split inner ring ball bearings, cylindrical roller bearings and tapered roller bearings are designed as separable bearings. In the case of split inner ring ball bearings and cylindrical roller bearings, this means that the outer ring, cage and rolling elements comprise a non-separable unit when the inner ring is removed. Sometimes the inner ring, cage and rolling elements comprise the non-separable unit; this is usually the case for tapered roller bearings.

With separable bearings, the inner ring can be mounted independently of the outer ring. This simplifies mounting, particularly where each ring is to have an interference fit. When inserting the shaft, with the inner ring already mounted, into the housing containing the outer ring, care must be taken that the shaft is correctly aligned with the housing to prevent scoring the raceways and damaging the rolling elements.

**For a cylindrical roller bearing, should either part of the bearing be mounted askew, damage may easily be caused to the rings or rollers especially if the rollers and raceways are not oiled or if the parts are rotated during fitting.**

It is generally not possible to mount larger bearings in the cold state, as the force required to mount a bearing increases very considerably with bearing size. The bearings, the inner rings or the housings are heated prior to mounting. The required difference in temperature between the bearing ring and shaft or housing depends on the ° of interference and the diameter of the bearing seating. Guideline values for the temperature differences required for some of the most commonly employed fits of bearings may be found in the accompanying diagram (Figure 3).

Temperature Difference °C

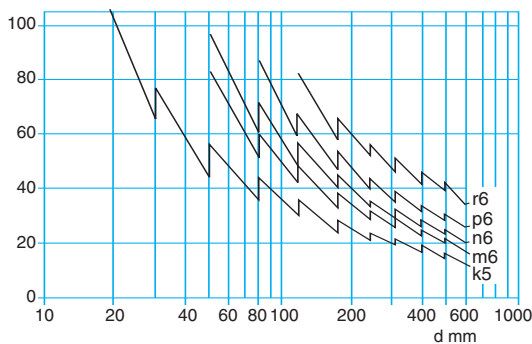


Figure 3

Bearings fabricated from AISI 52100 steel, or other steels suitable for normal operating temperatures (for example, 150°C [300°F] should not be heated to more than 125°C [250°F] since dimensional changes caused by alterations in the material structure may occur.

Bearings fabricated from steels capable of operation at higher temperatures may be heated to somewhat higher temperatures; e.g., 205°C [400°F] for mounting purposes. The indicated temperature is more dictated by the preserving lubricant temperature limit than by the steel. Ready-greased bearings fitted with seals and/or shields should not be heated.

Local overheating must be avoided when heating bearings. Uniform, risk-free heating can be achieved using induction heaters, electric heaters, heating cabinets and oil baths. If hotplates are used, the bearing must be turned over a number of times. The inner rings of medium and large cylindrical roller bearings which have no flange or an integral flange on one side only may be heated using an induction heating tool or heating ring.

**Bearing Adjustment**

The internal clearance of single row, angular contact ball bearings is only established, in contrast to other radial bearings, when one bearing is adjusted against a second bearing. Usually these bearings are arranged in face-to-face or back-to-back pairs, and one bearing ring is axially displaced until a given clearance or preload is attained (Figure 4).

Bearings are placed so that the unmarked (low shoulder side) of the outer rings are together. Contact angle lines of two bearings converge inwardly toward the bore of the bearing.

Bearings are placed so that the marked backs (full shoulder side) of the outer rings are together. Contact angle lines of the bearings converge outwardly, away from the bearing bores.



Figure 4 Angular contact ball bearings pair mounting arrangements.

The appropriate value for the clearance to be obtained when mounting is determined by the conditions when the bearing is under load and at the operating temperature. Depending on the size and arrangement of the bearings, the materials from which the shaft and housing are fabricated and the distance between the two bearings, the initial clearance obtained on mounting may be smaller or larger in actual operation. If, for example, differential thermal expansion will cause a reduction in clearance, the initial clearance must be sufficiently large so that distortion of the bearings and resultant detrimental effects are avoided.

Since there is a definite relationship between radial and axial internal clearance of angular contact ball bearings, it is sufficient to specify a single value, generally the axial internal clearance. This specified value is then obtained, starting from a condition of zero clearance, by loosening or tightening a nut on the shaft or a threaded ring in the housing bore, or by inserting calibrated shims between one of the bearing rings and its abutment. The actual methods used to adjust the clearance and measure the set clearance are determined by whether a few or many bearings are to be mounted.

### Dismounting of Bearings

If bearings are to be reused after removal from the application, the force used to dismount them must never be applied through the rolling elements. With separable bearings, the ring with the rolling element and cage assembly can be removed independently of the other ring. With non-separable bearings, the ring having the looser fit should be removed from its seating first. To dismount a bearing ring having an interference fit, the tools and accessories described in the following may be used depending on bearing type and size.

### Bearing Ring Puller

Small bearings may be removed from their seatings by using a puller as illustrated in Figure 5.

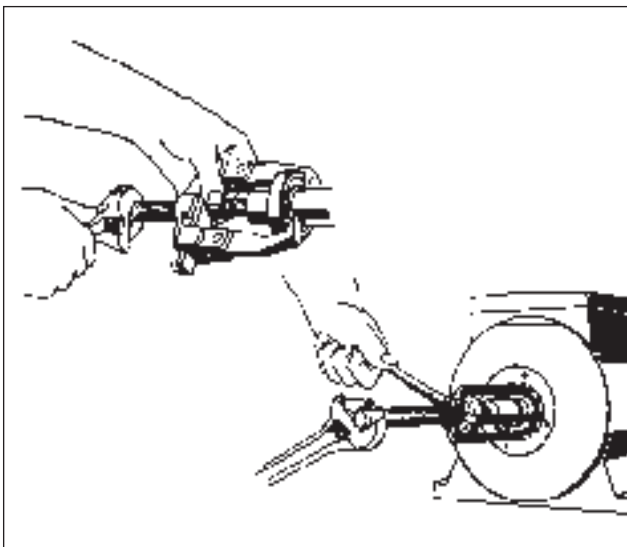


Figure 5

The claws of the puller should be placed against the side face of the ring to be removed or an adjacent component; e.g., a labyrinth ring, etc. Dismounting is made easier if, when designing the bearing arrangement, slots are provided in the shaft and housing shoulders to accommodate the claws of the puller. Outer rings can be removed more easily from their housings if tapped holes are provided in the shoulders to take withdrawal screws (Figure 6).

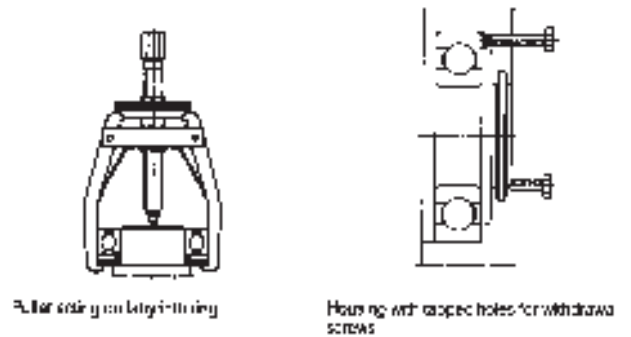
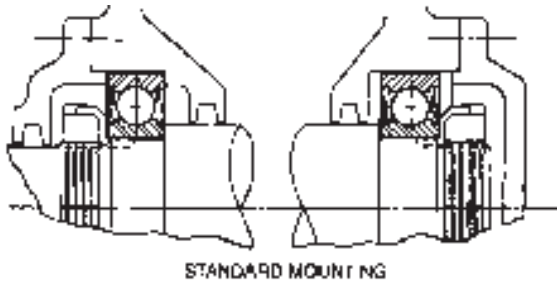


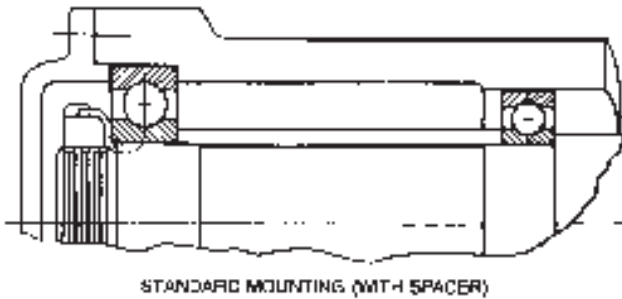
Figure 6

**Typical Horizontal Mountings  
For Single-Row  
Radial and Double-Row Bearings**

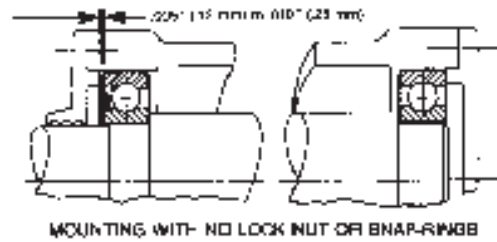


This is the ideal mounting for a shaft supported by two ball bearings, and has these advantages:

1. It permits one bearing to take thrust in either direction.
2. Axial shaft expansion is provided for by the "floating" of the unclamped bearing.
3. The bearings cannot be axially preloaded through improper adjustment of the lock nuts. The lock nuts serve to clamp the bearing inner rings against the shaft shoulder.
4. This mounting arrangement is suitable for a wide range of speed and temperature conditions.

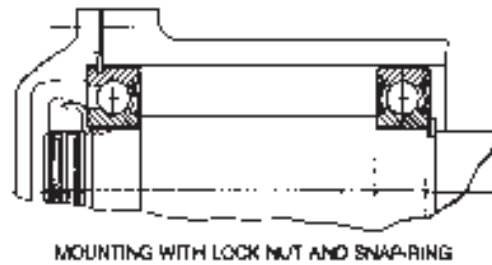


This is an alternate mounting with that shown above, and should be used where the bearings are assembled from one end of the shaft. Note that the inner rings of both bearings, together with the spacer which separates them, are clamped against the shaft shoulder by means of one lock nut at the end of the shaft. (Compare mounting above which requires two lock nuts.) This construction has the same advantages as those enumerated above.



The mounting shown above employs no lock nuts on the shaft and permits through bore in the housing. Due to tolerance build-up of the various components, it is difficult to control the axial play of the shaft unless shims are used. These shims are usually mounted between the face of the bearing outer ring and the end cover shoulder. Axial play of the shaft should be sufficiently large to eliminate any possibility of preloading due to thermal expansions, yet small enough to eliminate excessive chucking under reversing thrust load.

This means of mounting may be effectively employed where there is no rapid alternation in the direction of the thrust load. It is also adaptable for locations where shaft length is short.



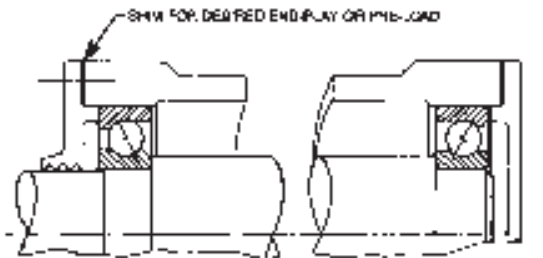
This type of mounting differs from that shown in the top sketch on the opposite page in that the bearing on the right end is held on the shaft by a snap-ring which eliminates the lock nut and the necessity of threading the shaft. Use of a snap-ring bearing (as shown on the left) makes use of a through bore housing possible, thereby allowing economies in manufacture.



Mounting with Snap-Rings and Spring Washer

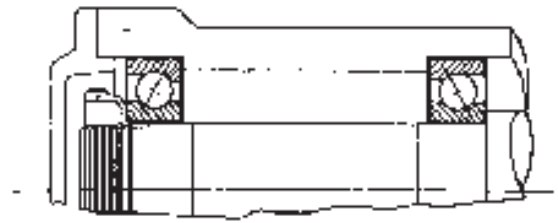
The above mounting can be used where both shaft and housing have shoulders, and where thrust is not excessive. The commercially available spring washer provides a small preload to the bearings. This eliminates shaft end play and enhances quiet bearing operation.

**Pair of Angular-Contact bearings mounted opposed to take thrust in either direction.**



This construction requires a shoulder on the shaft, and a clamping member of the outer ring, with shim adjustment.

Lock nuts on the shaft can in general be dispensed with, but should be used where the inner ring must be very firmly secured to resist shock or vibratory loads.



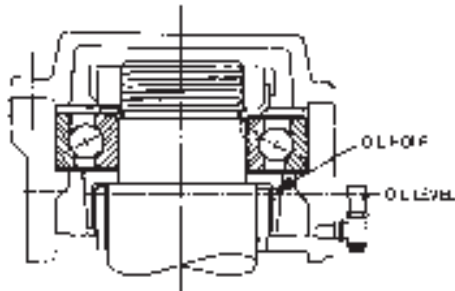
This construction requires housing shoulders, and a lock nut on the shaft. Adjustment is made by means of the lock nut. The left hand bearing should have a sliding fit on the shaft.

Owing to the difficulty of accurate adjustment and danger of excessive tightening, this mounting is not often recommended.

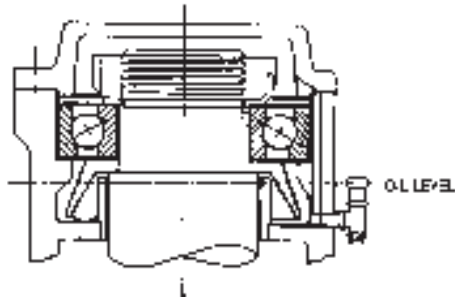
If the thrust in one direction is substantially less than in the opposite direction, the bearings can be of different sizes so as to give approximately equal safety factors. Also the reverse thrust can, if desired, be taken care of by a smaller angular-contact bearing, or by a radial bearing.

**Typical Vertical Mountings  
For Angular-Contact Bearings**

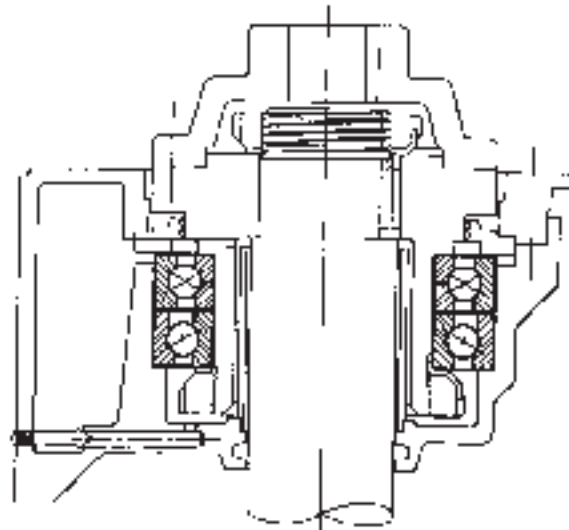
Vertical mountings are frequently used with oil lubrication. This requires a means for lifting the oil into contact with the bearings. The sketches below show three approved mounting arrangements.



The design above is suited for uni-directional thrust. If reversing thrust is present, it must be taken by an opposed bearing mounted at the bottom of the shaft. Note that the oil is lifted into the bearing by means of the inverted rotating cone. Attention is called to the drilled hole which prevents possible siphoning out of the oil when the shaft is stationary.



The sketch above shows the conventional method of circulating oil in a vertical application. Note that the dish-shaped oil thrower pumps the oil up through the drilled hole in the housing from which the oil flows downward through the bearing by gravity. Reverse thrust loads must be carried by an opposed bearing.



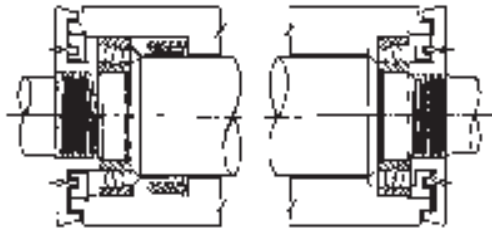
**Application of MRC 97000 Series**

The bearing arrangement above is capable of supporting extremely heavy thrust in the downward direction as well as substantially heavy thrust loads in the upward direction. The radial support bearing at the bottom of the shaft need not be shimmed to carry the up-thrust. The 9000-UD bearing may be mounted above (as shown) or below, the 7000-D, but maintaining the same orientation of bearing faces. (See page 237)

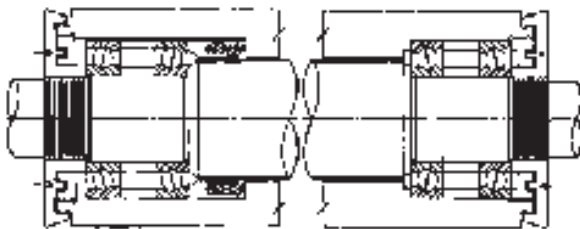
In the lubricating arrangement shown, the bearings serve as a pump to elevate the oil from the chamber immediately below the bearings to a passageway at the top of the bearings. From this point the oil returns by gravity to the reservoir shown at the left. Oil flow into the chamber below the bearings is adjusted by means of a metering pin. This system has a unique advantage in that the bearings may be completely covered by the oil level during shut-down, thereby protecting them against damage through corrosion.

### Typical Methods of Mounting Bearings For High Speed Operation

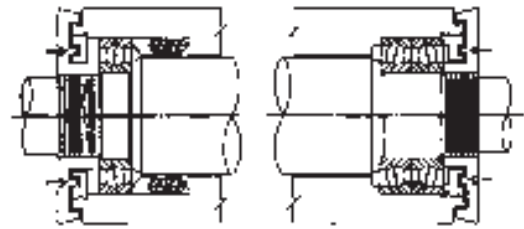
The drawings here illustrate proven designs for high speed service, primarily for machine tool spindles. Note the rugged sections for minimizing deflection and the labyrinth flinger seals for protecting the bearings against the entrance of foreign material. Additional sealing protection is often provided by introducing air-oil mist in the chamber between the two bearings. This not only lubricates the bearings, but also assures a positive outward flow of air through the labyrinth passage. The radial clearances in the labyrinth should be .005" (.13mm) to .010" (.25mm) and the axial clearances should be approximately  $\frac{1}{32}$ " (.080mm) to  $\frac{1}{16}$ " (1.59mm).



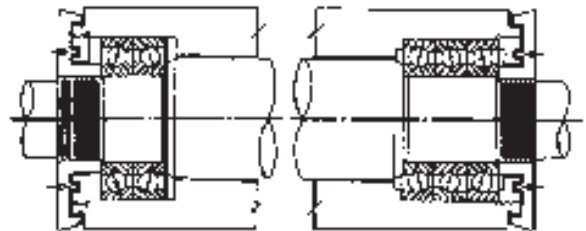
This is the simplest high speed mounting arrangement and is used for a wide variety of applications involving extremely high speeds. The spring pack bears against the face of the outer ring on the bearing at the left in order to preload the two bearings. Bearing on left end of shaft must be free to float in housing for preload to be effective. For extremely high speeds, the floating bearing is sometimes mounted in a cartridge in order to improve the length-to-diameter ratio of the sliding member.



In this arrangement, the duplex tandem pair on the left end of the shaft is spring preloaded against another duplex tandem pair on the right. The pairs at either end are separated by equal length spacers between bearing outer rings and inner rings. This arrangement produces good shaft rigidity due to the multiple shaft support.



In this arrangement the shaft is supported at the right end by a duplex pair mounted in the back-to-back relationship. These bearings may be supplied as a preloaded set if operating conditions require that deflections be minimized. The bearing on the left end of the shaft is a single-row deep-groove bearing which floats axially in the housing and is lightly spring loaded to remove residual clearances.

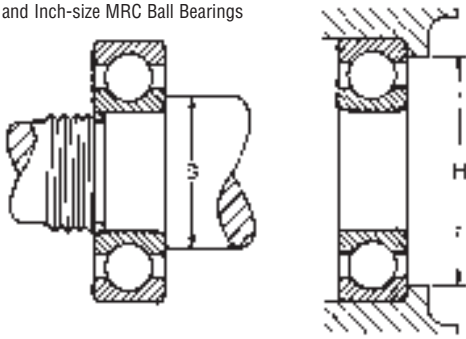


The shaft is located axially by the arrangement on the right end of the shaft which consists of a pair of tandem bearings opposed back-to-back against a single bearing. The duplex back-to-back pair on the left end of the shaft is free to move axially in the housing. This mounting arrangement has great rigidity.

# Shaft and Housing Shoulder Diameters

# MRC Bearing Services

Shoulder Diameters for Millimeter and Inch-size MRC Ball Bearings



The tables on these pages show minimum shaft shoulder diameters and maximum housing shoulder diameters as established by the MRC Technical Services Department. However, the user may wish to modify these diameters to meet specific requirements such as assembly or disassembly problems or extremely heavy thrust loads. Please consult the MRC Technical Services Department for specific recommendations concerning your requirements.

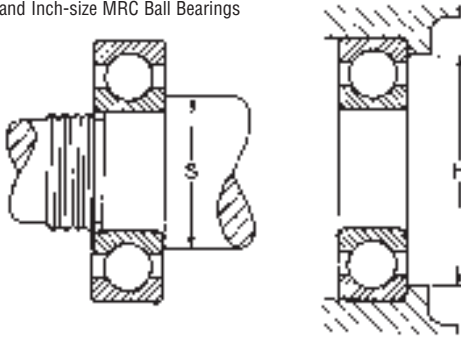
MRC Bearing Number	S Min.		H Max.	
	mm	in	mm	in
34	5.51	.22	14.2	.56
35	6.61	.26	17.0	.67
36	7.61	.30	17.0	.67
37	8.61	.34	20.0	.79
38	9.71	.38	20.0	.79
39	11.4	.45	23.4	.92
R2	4.6	.179	8.3	.33
R2A	4.6	.179	11.8	.47
R3	6.2	.24	11.8	.47
R4	7.9	.31	14.4	.57
R4A	8.2	.32	17.2	.68
R6	11.5	.45	20.3	.80
R8	15.9	.63	26.0	1.03
R10	19.1	.75	31.8	1.25
R12	22.2	.88	38.1	1.50
R14	25.4	1.00	44.5	1.75
R16	28.6	1.13	47.6	1.88
R18	31.8	1.25	50.8	2.00
R20	34.9	1.38	54.0	2.13
R22	38.1	1.50	60.3	2.38
R24	41.3	1.63	63.5	2.50
102	17.0	.67	30.0	1.18
103	19.1	.75	35.1	1.38
104	22.6	.89	37.1	1.46
105	27.4	1.08	46.7	1.84
106	34.0	1.34	56.1	2.21
107	38.9	1.53	64.0	2.52
108	43.9	1.73	73.9	2.91
109	49.3	1.94	79.0	3.11
110	54.1	2.13	83.1	3.27
111	59.2	2.33	92.9	3.66
112	64.3	2.53	98.0	3.86
113	69.1	2.72	108.0	4.25
114	73.9	2.91	113.0	4.45
115	79.0	3.11	123.0	4.84
116	84.1	3.31	128.0	5.05
117	88.9	3.50	136.0	5.35
118	97.5	3.84	141.0	5.55
119	102.0	4.05	150.0	5.91
120	107.0	4.23	141.0	5.55
121K	115.0	4.53	150.0	5.91
122K	120.0	4.72	160.0	6.30
124K	130.0	5.12	170.0	6.69
126K	140.0	5.51	190.0	7.48
128K	150.0	5.91	200.0	7.87
130K	162.0	6.38	213.0	8.39
132K	172.0	6.77	228.0	8.98
134K	182.0	7.17	248.0	9.76
136K	192.0	7.56	266.0	10.55
138K	202.0	7.95	278.0	10.95
140K	212.0	8.35	298.0	11.73
144K	234.0	9.21	326.0	12.84

MRC Bearing Number	S Min.		H Max.	
	mm	in	mm	in
132	172.0	6.77	238.0	9.37
134	182.0	7.17	253.0	9.96
136	192.0	7.56	266.0	10.55
138	202.0	7.95	288.0	11.34
140	212.0	8.35	308.0	12.13
142	222.0	8.74	326.0	12.84
144	234.0	9.21	336.0	13.23
146	244.0	9.61	356.0	14.02
148	254.0	10.00	372.0	14.65
150	266.0	10.47	392.0	15.43
152	278.0	10.95	412.0	16.22
156	298.0	11.73	442.0	17.40
164	338.0	13.31	482.0	18.98
100K	11.9	.47	24.1	.95
101K	14.0	.55	25.9	1.02
102K	17.0	.67	30.0	1.18
103K	19.1	.75	33.0	1.30
104K	22.6	.89	37.1	1.46
105K	27.4	1.08	41.9	1.65
106K	34.0	1.34	49.0	1.93
107K	38.9	1.53	56.1	2.21
108K	43.9	1.73	62.0	2.44
109K	49.3	1.94	69.0	2.72
110K	54.1	2.13	73.9	2.91
111K	59.2	2.33	83.1	3.27
112K	64.3	2.53	88.1	3.47
113K	69.1	2.72	92.9	3.66
114K	73.9	2.91	103.0	4.06
115K	79.0	3.11	108.0	4.25
116K	84.1	3.31	118.0	4.65
117K	88.9	3.50	123.0	4.84
118K	97.5	3.84	131.0	5.16
119K	102.0	4.05	136.0	5.35
120K	107.0	4.23	141.0	5.55
121K	115.0	4.53	150.0	5.91
122K	120.0	4.72	160.0	6.30
124K	130.0	5.12	170.0	6.69
126K	140.0	5.51	190.0	7.48
128K	150.0	5.91	200.0	7.87
130K	162.0	6.38	213.0	8.39
132K	172.0	6.77	228.0	8.98
134K	182.0	7.17	248.0	9.76
136K	192.0	7.56	266.0	10.55
138K	202.0	7.95	278.0	10.95
140K	212.0	8.35	298.0	11.73
144K	234.0	9.21	326.0	12.84

MRC Bearing Number	S Min.		H Max.	
	mm	in	mm	in
148K	254.0	10.00	346.0	13.62
152K	278.0	10.95	382.0	15.04
156K	298.0	11.73	402.0	15.83
160K	318.0	12.52	442.0	17.40
164K	338.0	13.31	462.0	18.19
200	12.7	.50	24.9	.98
201	14.7	.58	26.9	1.06
202	17.5	.69	30.0	1.18
203	19.6	.77	34.0	1.34
204	23.9	.94	40.9	1.61
205	29.0	1.14	46.0	1.81
206	34.0	1.34	56.1	2.21
207	38.9	1.53	65.0	2.56
208	43.9	1.73	72.9	2.87
209	49.3	1.94	78.0	3.07
210	54.1	2.13	83.1	3.27
211	61.2	2.41	93.5	3.68
212	67.8	2.67	101.0	3.98
213	72.6	2.86	111.0	4.37
214	77.7	3.06	116.0	4.57
215	82.6	3.25	121.0	4.76
216	90.2	3.55	130.0	5.12
217	95.3	3.75	140.0	5.51
218	100.0	3.94	150.0	5.91
219	107.0	4.21	158.0	6.22
220	112.0	4.41	168.0	6.61
221	117.0	4.61	178.0	7.01
222	122.0	4.80	188.0	7.40
224	132.0	5.20	203.0	7.99
226	144.0	5.67	216.0	8.50
228	154.0	6.05	236.0	9.29
230	164.0	6.46	256.0	10.08
232	174.0	6.85	276.0	10.87
234	188.0	7.40	292.0	11.50
236	198.0	7.80	302.0	11.89
238	208.0	8.19	322.0	12.68
240	218.0	8.58	342.0	13.47
242	232.0	9.13	359.0	14.13
244	238.0	9.37	382.0	15.04
246	254.0	10.00	397.0	15.63
248	258.0	10.16	422.0	16.61
250	277.0	10.92	434.0	17.07
252	282.0	11.10	458.0	18.03
256	302.0	11.89	478.0	18.82
260	322.0	12.68	518.0	20.39
264	342.0	13.47	558.0	21.97



Shoulder Diameters for Millimeter and Inch-size MRC Ball Bearings



MRC Bearing Number	S Min.		H Max.	
	mm	in	mm	in
300	12.7	.50	30	1.18
301	16.0	.63	31	1.22
302	19.1	.75	36.1	1.42
303	21.1	.83	40.9	1.61
304	23.9	.94	45.0	1.77
305	29.0	1.14	55.1	2.17
306	34.0	1.34	65.0	2.56
307	42.9	1.69	71.1	2.80
308	49.0	1.93	81.0	3.19
309	54.1	2.13	90.9	3.58
310	59.9	2.36	100.0	3.94
311	65.0	2.56	110.0	4.33
312	72.1	2.84	118.0	4.65
313	77.0	3.03	128.0	5.04
314	82.0	3.23	138.0	5.43
315	87.1	3.43	148.0	5.83
316	91.9	3.62	158.0	6.22
317	99.1	3.90	166.0	6.54
318	104.0	4.09	176.0	6.93
319	109.0	4.29	186.0	7.32
320	114.0	4.49	201.0	7.91
321	119.0	4.69	211.0	8.31
322	124.0	4.88	226.0	8.90
324	134.0	5.28	246.0	9.69
326	148.0	5.83	262.0	10.32
328	158.0	6.22	282.0	11.10
330	168.0	6.61	302.0	11.89
332	178.0	7.01	322.0	12.68
334	188.0	7.40	342.0	13.47
336	198.0	7.80	362.0	14.25
338	212.0	8.35	378.0	14.88
340	222.0	8.74	398.0	15.67
342	240.0	9.43	412.0	16.21
344	242.0	9.53	438.0	17.24
348	262.0	10.32	478.0	18.82
352	288.0	11.34	512.0	20.16
356	308.0	12.13	552.0	21.73
403	24.1	.95	55.1	2.17
404	26.9	1.06	65.0	2.56
405	34.0	1.34	71.1	2.80
406	39.1	1.54	81.0	3.19
407	43.9	1.73	90.9	3.58
408	50.0	1.97	100.0	3.94
409	55.1	2.17	110.0	4.33
410	62.0	2.44	118.0	4.65
411	67.1	2.64	128.0	5.04
412	72.1	2.84	138.0	5.43
413	77.0	3.03	148.0	5.83
414	84.1	3.31	166.0	6.54
415	88.9	3.50	176.0	6.93
416	94.0	3.70	186.0	7.32
417	103.0	4.06	192.0	7.56

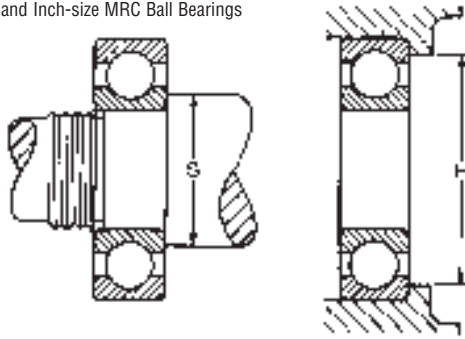
MRC Bearing Number	S Min.		H Max.	
	mm	in	mm	in
418	108.0	4.25	207.0	8.15
419	109.0	4.30	231.0	9.10
420	121.0	4.75	245.0	9.64
421	130.0	5.10	267.0	10.52
422	138.0	5.42	294.0	11.57
1800	12.0	.47	17.0	.67
1801	14.0	.55	19.0	.75
1802	17.0	.67	22.0	.87
1803	19.0	.75	24.0	.95
1804	22.0	.87	30.0	1.18
1805	27.0	1.06	35.0	1.38
1806	32.0	1.26	40.0	1.58
1807	37.0	1.46	45.0	1.77
1808	42.0	1.65	50.0	1.97
1809	47.0	1.85	56.0	2.21
1810	52.0	2.05	63.0	2.48
1811	57.0	2.24	70.0	2.76
1812	62.0	2.44	76.0	2.99
1813	69.0	2.72	81.0	3.19
1814	74.0	2.91	86.0	3.39
1815	79.0	3.11	91.0	3.58
1816	84.0	3.31	96.0	3.78
1817	90.0	3.54	105.0	4.13
1818	95.0	3.74	110.0	4.33
1819	100.0	3.94	115.0	4.53
1820	105.0	4.13	120.0	4.72
1821	110.0	4.33	125.0	4.92
1822	115.0	4.53	135.0	5.32
1824	125.0	4.92	145.0	5.71
1826	136.5	5.37	158.5	6.24
1828	146.5	5.77	168.5	6.63
1830	156.5	6.16	183.5	7.22
1832	166.5	6.56	193.5	7.62
1834	176.5	6.95	208.5	8.21
1836	186.5	7.34	218.5	8.61
1838	198.0	7.80	232.0	9.13
1840	208.0	8.19	242.0	9.53
1844	228.0	8.98	262.0	10.32
1848	249.0	9.81	291.0	11.46
1852	269.0	10.59	311.0	12.24
1856	289.0	11.38	341.0	13.43
1860	311.0	12.24	369.0	14.53
1864	331.0	13.03	389.0	15.32
1868	351.0	13.82	409.0	16.10
1872	371.0	14.61	429.0	16.89
1876	391.0	15.39	469.0	18.47
1880	411.0	16.18	489.0	19.25
1884	431.0	16.97	509.0	20.04
1888	451.0	17.76	529.0	20.83
1892	473.0	18.62	567.0	22.32
1896	493.0	19.41	587.0	23.11

MRC Bearing Number	S Min.		H Max.	
	mm	in	mm	in
1900	11.2	.44	20.8	.82
1901	13.2	.52	22.9	.90
1902	16.3	.64	26.9	1.06
1903	18.0	.71	29.0	1.14
1904	21.6	.85	35.3	1.39
1905	26.7	1.05	39.9	1.57
1906	31.8	1.25	45.5	1.79
1907	37.1	1.46	52.8	2.08
1908	42.7	1.68	59.4	2.34
1909	47.8	1.88	65.3	2.57
1910	52.3	2.06	69.6	2.74
1911	58.2	2.29	76.7	3.02
1912	63.2	2.49	81.8	3.22
1913	68.1	2.68	86.9	3.42
1914	73.9	2.91	96.0	3.78
1915	78.5	3.09	101.0	3.99
1916	83.8	3.30	106.0	4.18
1917	89.4	3.52	116.0	4.56
1918	94.2	3.71	121.0	4.75
1919	99.8	3.93	125.0	4.93
1920	105.0	4.13	135.0	5.33
1921	110.0	4.33	140.0	5.51
1922	115.0	4.52	145.0	5.70
1924	125.0	4.93	160.0	6.28
1926	136.0	5.36	174.0	6.85
1928	146.0	5.76	184.0	7.24
1930	158.0	6.21	202.0	7.97
1932	168.0	6.62	212.0	8.33
1934	178.0	7.01	222.0	8.74
1936	189.0	7.44	241.0	9.50
1938	199.0	7.83	251.0	9.89
1940	210.0	8.27	269.0	10.61
1944	231.0	9.09	289.0	11.38
1948	251.0	9.88	309.0	12.17
1952	271.0	10.67	349.0	13.74
1956	291.0	11.46	369.0	14.53
1960	313.0	12.32	407.0	16.02
1964	333.0	13.11	427.0	16.81
1968	353.0	13.90	447.0	17.60
1972	373.0	14.69	467.0	18.39
1976	396.0	15.59	504.0	19.84
1980	416.0	16.38	524.0	20.63
1984	436.0	17.17	544.0	21.42
1988	456.0	17.95	584.0	22.99
1992	476.0	18.74	604.0	23.78
XLS1 $\frac{1}{8}$	39.7	1.56	60.3	2.38
XLS1 $\frac{1}{2}$	49.2	1.69	63.5	2.50
XLS1 $\frac{3}{4}$	46.0	1.81	68.3	2.69
XLS1 $\frac{1}{4}$	49.2	1.94	71.4	2.81
XLS1 $\frac{1}{2}$	52.4	2.06	76.2	3.00
XLS2	55.6	2.19	79.4	3.13
XLS2 $\frac{1}{2}$	60.3	2.38	81.0	3.19

# Shaft and Housing Shoulder Diameters

# MRC Bearing Services

Shoulder Diameters for Millimeter and Inch-size MRC Ball Bearings

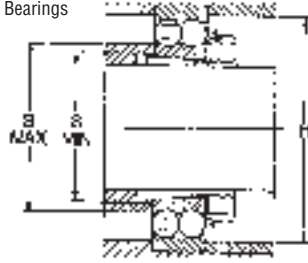


MRC Bearing Number	S Min.		H Max.	
	mm	in	mm	in
XLS2¼	63.5	2.50	84.1	3.31
XLS2½	66.7	2.63	88.9	3.50
XLS2½	69.9	2.75	92.1	3.63
XLS2¾	73.0	2.88	98.4	3.88
XLS2¾	76.2	3.00	98.4	3.88
XLS2¾	81.0	3.19	106.0	4.19
XLS3	84.1	3.31	106.0	4.19
XLS3⅝	87.3	3.44	113.0	4.44
XLS3¾	90.5	3.56	113.0	4.44
XLS3¾	93.7	3.69	119.0	4.69
XLS3¾	96.8	3.81	119.0	4.69
XLS3¾	100.0	3.94	122.0	4.81
XLS3¾	103.0	4.06	122.0	4.81
XLS3¾	106.0	4.19	135.0	5.31
XLS4	110.0	4.31	135.0	5.31
XLS4¼	113.0	4.44	144.0	5.69
XLS4¼	116.0	4.56	144.0	5.69
XLS4¼	119.0	4.69	151.0	5.94
XLS4½	122.0	4.81	151.0	5.94
XLS4¾	125.0	4.94	157.0	6.19
XLS4¾	129.0	5.06	157.0	6.19
XLS4¾	132.0	5.19	170.0	6.69
XLS5	135.0	5.31	170.0	6.69
XLS5¼	140.0	5.50	175.0	6.88
XLS5¼	143.0	5.63	175.0	6.88
XLS5¼	146.0	5.75	181.0	7.13
XLS5½	149.0	5.88	181.0	7.13
XLS5¾	152.0	6.00	187.0	7.38
XLS5¾	156.0	6.13	187.0	7.38
XLS5¾	159.0	6.25	194.0	7.63
XLS6	162.0	6.38	194.0	7.63
XLS6¼	168.0	6.63	206.0	8.13
XLS6½	175.0	6.88	213.0	8.38
XLS6¾	184.0	7.25	216.0	8.50
XLS7	191.0	7.50	229.0	9.00
XLS7¼	197.0	7.75	235.0	9.25
XLS7½	203.0	8.00	241.0	9.50
XLS7¾	210.0	8.25	254.0	10.00
XLS8	216.0	8.50	260.0	10.25
XLS8¼	222.0	8.75	267.0	10.50
XLS8½	229.0	9.00	279.0	11.00
XLS8¾	235.0	9.25	286.0	11.25
XLS9	241.0	9.50	292.0	11.50
XLS9½	257.0	10.13	308.0	12.13
XLS10	270.0	10.63	321.0	12.63
XLS10½	283.0	11.13	340.0	13.38
XLS11	295.0	11.63	352.0	13.88
XLS11½	308.0	12.13	371.0	14.63
XLS12	321.0	12.63	391.0	15.38
135	7.0	.28	17.0	.67
126	8.0	.32	17.0	.67
127	9.0	.35	20.0	.79

MRC Bearing Number	S Min.		H Max.	
	mm	in	mm	in
108	10.0	.39	20.0	.79
129	13.0	.51	22.0	.87
1200E	14.0	.55	26.0	1.02
1201E	16.0	.63	28.0	1.10
1202E	19.0	.75	31.0	1.22
1203E	21.0	.83	36.0	1.42
1204E	25.0	.98	42.0	1.65
1205E	30.0	1.18	47.0	1.85
1206E	35.0	1.38	57.0	2.24
1207E	41.5	1.63	65.5	2.58
1208E	46.5	1.83	73.5	2.89
1209E	51.5	2.03	78.5	3.09
1210E	56.5	2.22	83.5	3.29
1211E	63.0	2.48	95.0	3.74
1212E	68.0	2.68	102.0	4.02
1213E	73.0	2.87	112.0	4.41
1214	78.0	3.07	117.0	4.61
1215	83.0	3.27	122.0	4.80
1216	89.0	3.51	131.0	5.16
1217	94.0	3.70	141.0	5.55
1218	99.0	3.90	151.0	5.95
1219	106.0	4.17	159.0	6.26
1220	111.0	4.37	169.0	6.65
1221	116.0	4.57	178.0	7.05
1222	121.0	4.76	189.0	7.44
1224	131.0	5.16	204.0	8.03
1226	143.0	5.63	217.0	8.54
1301E	17.0	.67	32.0	1.26
1302E	20.0	.79	37.0	1.46
1303E	22.0	.87	42.0	1.65
1304E	26.5	1.04	45.5	1.79
1305E	31.5	1.24	55.5	2.19
1306E	36.5	1.44	65.5	2.58
1307E	43.0	1.69	72.0	2.84
1308E	48.0	1.89	82.0	3.23
1309E	53.0	2.09	92.0	3.62
1310E	59.0	2.32	101.0	3.98
1311E	64.0	2.52	111.0	4.37
1312E	71.0	2.80	119.0	4.69
1313E	76.0	2.99	129.0	5.08
1314	81.0	3.19	139.0	5.47
1315	86.0	3.39	149.0	5.87
1316	91.0	3.58	159.0	6.26
1317	98.0	3.86	167.0	6.58
1318	103.0	4.06	177.0	6.97
1319	108.0	4.25	187.0	7.36
1320	113.0	4.45	202.0	7.95
1322	123.0	4.84	227.0	8.94
1406	38.0	1.50	82.0	3.23
1407	43.0	1.69	92.0	3.62
1408	49.0	1.93	101.0	3.98

MRC Bearing Number	S Min.		H Max.	
	mm	in	mm	in
1409	54.0	2.13	111.0	4.37
1410	61.0	2.40	119.0	4.69
1411	66.0	2.60	129.0	5.08
1412	71.0	2.80	139.0	5.47
2200E	14.0	.55	26.0	1.02
2201E	16.0	.63	28.0	1.10
2202E	19.0	.75	31.0	1.22
2203E	21.0	.83	36.0	1.42
2204E	25.0	.98	42.0	1.65
2205E	30.0	1.18	47.0	1.85
2206E	35.0	1.38	57.0	2.24
2207E	41.5	1.63	65.5	2.58
2208E	46.5	1.83	73.5	2.89
2209E	51.5	2.03	78.5	3.09
2210E	56.5	2.22	83.5	3.29
2211E	63.0	2.48	95.0	3.74
2212E	68.0	2.68	102.0	4.02
2213E	73.0	2.87	112.0	4.41
2214	78.0	3.07	117.0	4.61
2215	83.0	3.27	122.0	4.80
2216E	89.0	3.50	131.0	5.16
2217	94.0	3.70	141.0	5.55
2218	99.0	3.90	151.0	5.95
2219	106.0	4.17	159.0	6.26
2220	111.0	4.37	169.0	6.65
2221	116.0	4.57	179.0	7.05
2222	121.0	4.76	189.0	7.44
2301	17.0	.67	32.0	1.26
2302	20.0	.79	37.0	1.46
2303	22.0	.87	42.0	1.65
2304	26.5	1.04	45.5	1.79
2305	31.5	1.24	55.5	2.19
2306	36.5	1.44	65.5	2.58
2307E	43.0	1.69	72.0	2.84
2308E	48.0	1.89	82.0	3.23
2309E	53.0	2.09	92.0	3.62
2310	59.0	2.32	101.0	3.98
2311	64.0	2.52	111.0	4.37
2312	71.0	2.80	119.0	4.69
2313	76.0	2.99	129.0	5.08
2314	81.0	3.19	139.0	5.47
2315	86.0	3.39	149.0	5.87
2316	91.0	3.58	159.0	6.26
2317	98.0	3.86	167.0	6.58
2318	103.0	4.06	177.0	6.97
2319	108.0	4.25	187.0	7.36
2320	113.0	4.45	202.0	7.95
2322	123.0	4.84	227.0	8.94
11204E	—	—	42.0	1.65
11205E	—	—	47.0	1.85
11206E	—	—	57.0	2.24

Shoulder Diameters for Millimeter and Inch-size MRC Ball Bearings



Self-Aligning Bearing with Adapter Sleeve																		
MRC Bearing Number	S		H		MRC Bearing Number	S				H		MRC Bearing Number	S				H	
	Min.		Max.			Max.		Min.		Max.			Max.		Min.		Max.	
	mm	in	mm	in		mm	in	mm	in	mm	in		mm	in	mm	in	mm	in
11207E	—	—	65.5	2.58	1204EK	28.5	1.12	23.0	.91	42.0	1.65	2305K	35.0	1.38	30.0	1.18	55.0	2.19
11208E	—	—	73.5	2.89	1205EK	33.0	1.30	28.0	1.10	47.0	1.85	2306K	41.0	1.61	35.0	1.38	65.5	2.58
11209E	—	—	78.5	3.09	1206EK	40.0	1.58	33.0	1.30	57.0	2.24	2307EK	46.0	1.81	40.0	1.58	72.0	2.84
11210E	—	—	83.5	3.29	1207EK	47.0	1.85	38.0	1.50	65.5	2.58	2308EK	53.0	2.09	45.0	1.77	82.0	3.23
11212E	—	—	102.5	4.02	1208EK	53.0	2.09	43.0	1.69	73.5	2.89	2309EK	60.0	2.36	50.0	1.97	92.0	3.62
					1209EK	57.0	2.24	48.0	1.89	78.5	3.09	2310K	65.0	2.56	56.0	2.21	101.0	3.98
11305E	—	—	55.5	2.19	1210EK	62.0	2.44	53.0	2.09	83.5	3.29	2311K	72.0	2.84	61.0	2.40	111.0	4.37
11306E	—	—	65.5	2.58	1211EK	70.0	2.76	60.0	2.36	95.0	3.74	2312K	76.0	2.99	66.0	2.60	119.0	4.69
11307E	—	—	72.0	2.84	1212EK	78.0	3.07	64.0	2.52	102.0	4.02	2313K	85.0	3.35	72.0	2.84	129.0	5.08
11308E	—	—	82.0	3.23	1213K	85.0	3.35	70.0	2.76	112.0	4.41	2315K	97.0	3.82	82.0	3.23	149.0	5.87
11310E	—	—	101.0	3.98	1215K	93.0	3.66	80.0	3.15	122.0	4.81	2316K	104.0	4.09	88.0	3.47	159.0	6.26
					1216K	101.0	3.98	85.0	3.35	131.0	5.16	2317K	111.0	4.37	94.0	3.70	167.0	6.58
<b>Ball Screw Supports</b>					1217K	107.0	4.21	90.0	3.54	141.0	5.55	2318K	115.0	4.53	100.0	3.94	177.0	6.97
J078DF	27.3	1.07	41.7	1.64	1218K	112.0	4.41	95.0	3.74	151.0	5.95	2319K	121.0	4.76	105.0	4.13	187.0	7.36
J093DF	33.3	1.31	55.3	2.18	1219K	120.0	4.72	100.0	3.94	159.0	6.26	2320K	130.0	5.12	110.0	4.33	202.0	7.95
J098DF	36.3	1.43	55.3	2.18	1220K	127.0	5.00	106.0	4.17	169.0	6.65	2322K	145.0	5.71	121.0	4.76	227.0	8.94
J150DF	47.1	1.86	63.0	2.48	1221K	134.0	5.28	111.0	4.37	179.0	7.05							
J175DF	52.0	2.05	67.9	2.67	1222K	140.0	5.51	116.0	4.57	189.0	7.44							
J225DF	65.2	2.57	81.2	3.20	1224K	150.0	5.91	127.0	5.00	204.0	8.03							
J300DF	85.6	3.37	102.0	4.00	1304EK	33.0	1.30	23.0	.91	45.5	1.79							
J400DF	112.0	4.41	135.0	5.30	1305EK	37.0	1.46	28.0	1.10	55.5	2.19							
					1306EK	44.0	1.73	33.0	1.30	65.5	2.58							
					1307EK	51.0	2.01	39.0	1.54	72.0	2.84							
					1308EK	61.0	2.40	44.0	1.73	82.0	3.23							
					1309EK	67.0	2.64	50.0	1.97	92.0	3.62							
					1310EK	70.0	2.76	55.0	2.17	101.0	3.98							
					1311EK	77.0	3.03	60.0	2.36	111.0	4.37							
					1312EK	87.0	3.43	65.0	2.56	119.0	4.69							
					1313EK	89.0	3.50	70.0	2.76	129.0	5.08							
					1315K	104.0	4.09	80.0	3.15	149.0	5.87							
					1316K	109.0	4.29	85.0	3.35	159.0	6.26							
					1317K	117.0	4.61	91.0	3.58	167.0	6.58							
					1318K	122.0	4.80	96.0	3.78	177.0	6.97							
					1319K	127.0	5.00	102.0	4.02	187.0	7.36							
					1320K	136.0	5.35	108.0	4.25	202.0	7.95							
					1322K	154.0	6.06	118.0	4.65	227.0	8.94							
					2205EK	32.0	1.26	28.0	1.10	47.0	1.85							
					2206EK	38.0	1.50	33.0	1.30	57.0	2.24							
					2207EK	45.0	1.77	39.0	1.54	65.5	2.58							
					2208EK	52.0	2.05	44.0	1.73	73.5	2.89							
					2209EK	55.0	2.17	50.0	1.97	78.5	3.09							
					2210EK	61.0	2.40	55.0	2.17	83.5	3.29							
					2211EK	67.0	2.64	60.0	2.36	92.0	3.62							
					2212EK	74.0	2.91	65.0	2.56	102.0	4.02							
					2213EK	80.0	3.15	70.0	2.76	112.0	4.41							
					2215K	93.0	3.66	80.0	3.15	122.0	4.80							
					2216EK	99.0	3.90	85.0	3.35	131.0	5.16							
					2217K	105.0	4.13	91.0	3.58	141.0	5.55							
					2218K	112.0	4.41	96.0	3.78	151.0	5.95							
					2219K	118.0	4.65	102.0	4.02	159.0	6.26							
					2220K	124.0	4.88	108.0	4.25	169.0	6.65							
					2221K	131.0	5.16	113.0	4.45	179.0	7.05							
					2222K	137.0	5.39	118.0	4.65	189.0	7.44							

# Approximate Weights of MRC Ball Bearings

# MRC Bearing Services

The weights shown below are approximate for shipping purposes. For exact weights consult our Technical Services Department.

Basic Brg. No.	Wt. in Lbs.	Basic Brg. No.	Wt. in Lbs.	Basic Brg. No.	Wt. in Lbs.	Basic Brg. No.	Wt. in Lbs.	Basic Brg. No.	Wt. in Lbs.	Basic Brg. No.	Wt. in Lbs.
<b>R-2 Series Small Inch Size</b>		<b>Excello Bearings</b>		XO-90	2.40	209	.97	417	18.	5320	32.
R-2	.003	XO-20	.16	XO-115	6.00	210	1.1	418	23.	5321	37.
R-2-A	.007	XO-30	.26	XO-135	1.06	211	1.4	419	32.	5322	45.
R-3	.005	XO-54	.53	XO-155	5.00	212	1.8	420	38.		
R-4	.010	XO-55	.53	XO-165	12.00	213	2.4	421	49.	<b>5400 Series</b>	
R-4A	.018	XO-57	.66			214	2.6	422	62.	5403	1.1
R-6 <sup>1)</sup>	.022	XO-67	.84	<b>30 Series Extra Small Size</b>		215	2.8			5404	1.7
R-8 <sup>1)</sup>	.042					216	3.4	<b>1900-S, R</b>		5405	2.1
R-10 <sup>1)</sup>	.069			34	.02	217	4.3	1900	.02	5406	2.8
R-12 <sup>3)</sup>	.105			35	.02	218	5.2	1901	.03	5407	3.6
R-14 <sup>2)</sup>	.169			36	.02	219	6.4	1902	.04	5408	5.0
R-16 <sup>2)</sup>	.180			37	.03	220	7.6	1903	.04	5409	6.6
R-18 <sup>2)</sup>	.200			38	.03	221	9.0	1904	.09	5410	8.5
R-20 <sup>2)</sup>	.212			39	.05	222	10.6	1905	.10	5411	10.
R-24 <sup>2)</sup>	.331					224	13.5	1906	.12	5412	12.
<b>XLS Series</b>				<b>100-KS, -KR</b>		226	15.5	1907	.18	5413	15.
1 3/8	.44			100	.04	228	19.	1908	.27	5414	21.
1 1/2	.47			101	.05	230	25.	1909	.31	5415	23.
1 5/8	.53			102	.07	232	30.	1910	.32	5416	26.
1 3/4	.57			103	.09	234	38.	1911	.44	5417	30.
1 7/8	.70			104	.16	236	39.	1912	.47	5418	40.
2	.73			105	.19	238	47.	1913	.50	5419	65.
2 1/8	.78			106	.28	240	56.	1914	.82	5420	75.
2 1/4	.81			107	.37	242	66.	1915	.86		
2 3/8	.99			108	.45	244	79.	1916	.91	<b>Self-Aligning 100, 1200 Series</b>	
2 1/2	1.0			109	.58	246	85.	1917	1.3	135	.020
2 5/8	1.2			110	.62	248	106.	1918	1.4	126	.020
2 3/4	1.1			111	.91	250	123.	1919	1.5	127	.031
2 7/8	1.5			112	.98	252	141.	1920	1.9	108	.031
3	1.4			113	1.0	256	148.	1921	2.0	129	.049
3 1/8	1.7			114	1.4	260	185.	1922	2.1	120	.075
3 1/4	1.6			115	1.5	264	226.	1924	2.8	1201	.088
3 3/8	1.8			116	2.0	<b>300-S, -M, -R</b>		1926	3.7	1202	.11
3 1/2	1.7			117	2.1	300	.13	1928	4.0	1203	.16
3 3/4	1.8			118	2.8	301	.14	1930	6.0	1204	.26
3 7/8	2.5			119	2.9	302	.19	1932	6.4	1205	.31
4	2.4			120	3.0	303	.26	1934	6.7	1206	.49
4 1/8	2.9			121	3.8	304	.33	1936	9.9	1207	.71
4 1/4	2.7			122	4.7	305	.51	1938	10.4	1208	.93
4 3/8	3.0			124	5.0	306	.78	1940	14.6	1209	1.05
4 1/2	2.9			126	7.6	307	1.0	<b>5200 Series</b>		1210	1.15
4 3/4	3.0			128	8.1	308	1.5	5200	.11	1211	1.55
4 7/8	4.4			130	9.8	309	2.0	5201	.13	1212	2.00
5	4.2			132	12.2	310	2.6	5202	.15	1213	2.55
5 1/8	4.6			134	16.3	311	3.2	5203	.23	1214	2.75
5 1/4	4.3			136	21.	312	4.0	5204	.36	1215	3.00
5 1/2	4.7			138	22.	313	5.0	5205	.54	1216	3.65
5 3/4	4.5			140	29.	314	6.0	5206	.76	1217	4.50
5 7/8	4.9			144	38.	315	7.4	5207	1.2	1218	5.50
6	4.9			148	40.	316	8.8	5208	1.6	1219	6.85
6 1/4	6.5			152	60.	317	10.4	5209	1.7	1220	8.15
6 1/2	6.7			156	64.	318	12.1	5210	1.8	1221	9.60
6 3/4	6.9			160	90.	319	14.	5211	2.5	1222	11.5
7	9.0			164	95.	320	17.	5212	3.3	1224	15.0
7 1/4	9.2			<b>120-R Series</b>		321	20.	5213	4.3	1226	18.5
7 1/2	9.5			120	4.8	322	23.	5214	4.7	<b>1300 Series</b>	
7 3/4	12.0			122	6.0	324	32.	5215	5.5	1301	.15
8	12.3			124	7.5	326	38.	5216	6.6	1302	.21
8 1/4	13.6			126	9.3	328	47.	5217	8.2	1303	.29
8 1/2	15.6			128	11.3	330	56.	5218	10.3	1304	.35
8 3/4	16.0			130	13.5	332	66.	5219	11.6	1305	.57
9	16.4			132	16.0	334	78.	5220	14.1	1306	.86
9 1/2	20.5			134	18.8	336	91.	5221	17.	1307	1.10
10	21.3			136	22.0	338	105.	5222	20.	1308	1.60
10 1/2	26.1			138	26.8	340	118.	<b>5300 Series</b>		1309	2.10
11	27.1			140	32.5	342	146.	5300	.21	1310	2.65
11 1/2	32.6			142	39.0	344	155.	5301	.23	1311	3.55
12	38.9			144	41.0	348	198.	5302	.29	1312	4.30
<b>XO Series</b>				146	48.5	356	302.	5303	.43	1313	5.40
				148	56.5	<b>400-S, -M,</b>		5304	.52	1314	6.60
				150	61.4	403	.57	5305	.86	1315	7.85
				152	75.0	404	.93	5306	1.3	1316	9.25
				156	91.0	405	1.2	5307	1.9	1317	11.00
				164	113.0	406	1.7	5308	2.5	1318	13.0
				<b>200-S, -M, -R</b>		407	2.2	5309	3.3	1319	15.0
				200	.07	408	2.9	5310	4.4	1320	18.5
				201	.08	409	3.7	5311	5.8	1322	26.5
				202	.11	410	4.5	5312	7.3	<b>1400 Series</b>	
				203	.15	411	5.5	5313	9.3	1406	2.20
				204	.24	412	6.7	5315	11.3	1407	2.85
				205	.31	413	8.1	5316	16.	1408	3.75
				206	.50	414	12.	5317	19.	1409	4.75
				207	.69	415	14.	5318	22.	1410	5.85
				208	.88	416	16.	5319	26.		

<sup>1)</sup> Add 25% for shielded or sealed type.

<sup>2)</sup> Add 33% for shielded or sealed type.

<sup>3)</sup> Add 40% for shielded or sealed type.

The weights shown below are approximate for shipping purposes. For exact weights consult our Technical Engineering Department.

Basic Brg. No.	Wt. in Lbs.	Basic Brg. No.	Wt. in Lbs.	Basic Brg. No.	Wt. in Lbs.	Basic Brg. No.	Wt. in Lbs.	Basic Brg. No.	Wt. in Lbs.	Basic Brg. No.	Wt. in Lbs.	
1411	7.15	7117	2.1	<b>7300, -P, -PJ</b>		<b>9200-U, UP</b>		<b>Cartridge Type -SFFC, -SZZC</b>		1814	.31	
1412	8.70	7118	2.8	7300	.13	9202	.11	38	.04	1815	.33	
<b>2200 Series</b>			7119	2.9	7301	.14	9203	.15	200	.10	1816	.40
2200	.10	7120	3.0	7302	.19	9204	.24	201	.13	1817	.60	
2201	.12	7121	3.8	7303	.26	9205	.31	202	.16	1818	.62	
2202	.13	7122	4.7	7304	.33	9207	.51	203	.22	1819	.66	
2203	.19	7126	7.6	7305	.51	9208	.88	204	.35	1820	.68	
2204	.31	7128	8.1	7306	.78	9209	.97	205	.43	1821	.71	
2205	.35	7130	9.8	7307	1.0	9210	1.1	206	.56	1822	1.3	
2206	.57	7132	12.2	7308	1.5	9211	1.4	207	.94	1824	1.5	
2207	.88	7134	16.3	7309	2.0	9212	1.8	208	1.2	1826	2.1	
2208	1.10	7136	21.	7310	2.6	9213	2.4	209	1.3	1828	2.2	
2209	1.20	7138	22.	7311	3.2	9214	2.6	210	1.4	1830	3.1	
2210	1.30	7140	29.	7312	4.0	9215	2.8	211	2.2	1832	3.2	
2211	1.80	7144	38.	7313	5.0	9216	3.4	212	3.4	1834	4.2	
2212	2.45	7148	40.	7314	6.0	9217	4.3	213	3.7	1836	4.4	
2213	3.20	7152	60.	7315	7.4	9218	5.2	214	5.2	1838	5.8	
2214	3.30	7156	64.	7316	8.8	9219	6.4	215	9.6	1840	6.0	
2215	3.55	7160	90.	7317	10.4	9220	7.6	304	.47	1844	6.6	
2216	4.40	7164	95.	7318	12.1	9221	9.0	305	.72	1848	9.9	
2217	5.50			7319	14.	9222	10.6	306	1.1	1852	10.5	
2218	7.50	<b>7120 Series</b>		7320	17.			307	1.5	1856	16.5	
2219	9.05	7120	4.8	7321	20.	<b>9300-U, UP</b>		308	2.0	1860	23.0	
2220	11.0	7122	6.0	7322	23.	9302	.19	309	3.0	1864	24.5	
2221	13.5	7124	7.5	7324	32.	9303	.26	310	4.0	1868	25.5	
2222	15.5	7126	9.3	7326	38.	9304	.33	311	5.0	1872	26.5	
<b>2300 Series</b>			7128	11.3	7328	47.	9305	.51	312	6.0	1876	44.0
2301	.21	7130	13.5	7330	56.	9306	.78	313	8.0	1880	45.0	
2302	.24	7132	16.0	7332	66.	9307	1.0	314	9.6	1884	47.5	
2303	.35	7134	18.8	7334	78.	9308	1.5	315	12.2	1888	49.5	
2304	.46	7136	22.0	7336	91.	9309	2.0	316	13.4	1892	77.0	
2305	.75	7138	26.8	7338	105.	9310	2.6	317	15.0	1896	80.5	
2306	1.10	7140	32.5	7340	118.	9311	3.2	318	18.0	<b>Ball Screw Supports</b>		
2307	1.50	7142	39.0	7342	146.	9312	4.0	320	22.5	J078DF	.54	
2308	2.05	7144	41.0	7344	155.	9313	5.0			J093DF	.98	
2309	2.75	7146	48.5	7346	198.	9314	6.0	<b>100S Series</b>		J098DF	.96	
2310	3.65	7148	56.5	7348	247.	9315	7.4	102	.05	J150DF	1.1	
2311	4.65	7150	61.4	7350	302.	9316	8.8	103	.08	J175DF	1.1	
2312	5.75	7152	75.0	<b>7400, P, PJ</b>		9317	10.4	104	.12	J225DF	1.4	
2313	7.15	7156	91.0	7403	.57	9318	12.1	105	.16	J300DF	1.9	
2314	8.60	7164	113.0	7404	.93	9319	14.	106	.24	J400DF	4.5	
2315	10.5	<b>7200, -P, -PJ</b>		7405	1.2	9320	17.	107	.30	J078DFDT	1.1	
2316	13.5	7200	.07	7406	1.7	9321	20.	108	.39	J093DFDT	2.0	
2317	15.5	7201	.08	7407	2.2	9322	23.	109	.45	J098DFDT	1.9	
2318	18.5	7202	.11	7408	2.9	<b>Adapter Type SX Series</b>		110	.48	J150DFDT	2.2	
2319	21.5	7203	.15	7409	3.7	205	.30	111	.67	J175DFDT	2.3	
2320	27.5	7204	.24	7410	4.5	206	.47	112	.72	J225DFDT	2.9	
2322	38.5	7205	.31	7411	5.5	207	.69	113	.89	J300DFDT	3.8	
<b>11200 Series</b>			7206	.50	7412	6.7	209	.88	114	1.1	J400DFDT	8.9
11204	.40	7207	.69	7413	8.1	208	.69	115	1.4	<b>Felt Seal Replacement</b>		
11205	.49	7208	.88	7414	12.	210	.97	116	1.6	8008	.04	
11206	.77	7209	.97	7415	14.	211	1.3	117	1.9	8013	.09	
11207	1.20	7210	1.1	7416	16.	212	1.8	118	2.3	8014	.12	
11208	1.60	7211	1.4	7417	18.	213	2.4	119	2.7	8016	.10	
11209	1.70	7212	1.8	7418	23.	214	2.8			8026	.23	
11210	1.85	7213	2.4	7419	32.	215	3.1	<b>100M Series</b>		8038	.04	
11212	3.30	7214	2.6	7420	38.	216	3.7	110M	.57	8500	.08	
<b>11300 Series</b>			7215	2.8	7421	49.	217	4.8	113M	1.1	8501	.10
11305	.90	7216	3.4	7422	62.	218	7.1	117M	2.3	8502	.11	
11306	1.35	7217	4.3	<b>9100-UK</b>		219	8.1	120M	4.2	8503	.15	
11307	1.80	7218	5.2	9100	.04	220	9.7	120MF	4.2	8504	.23	
11308	2.45	7219	6.4	9101	.05	305	.48	124M	6.7	8505	.29	
11310	3.75	7220	7.6	9102	.07	306	.77	124MF	6.7	8506	.49	
<b>7100-KR</b>			7221	9.0	9103	.09	307	.97	126M	8.4	8507	.69
7100	.04	7222	10.6	9104	.16	309	1.8	126MF	8.4	8508	1.0	
7101	.05	7224	13.5	9105	.19	310	2.3	128M	10.1	8605	.51	
7102	.07	7226	15.5	9106	.28	311	2.9	128MF	10.1	WC87008	.04	
7103	.09	7228	19.	9107	.37	313	4.6	132M	14.2	WC87016	1.0	
7104	.16	7230	25.	9108	.45	315	6.7	132MF	14.2	WC87500	.08	
7105	.19	7232	30.	9109	.58	317	9.3	<b>1800S Series</b>		WC87501	.10	
7106	.28	7234	38.	9110	.62	318	10.9	1800	.012	WC87502	.11	
7107	.37	7236	39.	9111	.91	320	15.6	1801	.014	WC87503	.15	
7108	.45	7238	47.	9112	.98	321	18.	1802	.016	WC87504	.23	
7109	.58	7240	56.	9113	1.0	322	21.	1803	.018	87007	.04	
7110	.62	7242	66.	9114	1.4	<b>Conveyor Roll CONV-</b>		1804	.04	87008	.04	
7111	.91	7244	79.	9115	1.5	CONV-3-J	.43	1805	.05	87013	.09	
7112	.98	7246	85.	9116	2.0	CONV-3-SF	.37	1806	.06	87014	.12	
7113	1.0	7248	106.	9117	2.1	CONV-3-Y-2	.27	1807	.07	87016	.10	
7114	1.4	7250	123.	9118	2.8	CONV-4-E-2	.91	1808	.08	87026	.23	
7115	1.5	7252	141.	9119	2.9	CONV-4-J	.33	1809	.09	87036	.02	
7116	2.0	7256	148.	9120	3.0	CONV-4-SF	.55	1810	.11	87037	.04	
		7260	185.	9121	3.8	CONV-4-SZ-2	.22	1811	.18	87038	.04	
		7264	226.	9122	4.7	CONV-504-3	.31	1812	.24	87500	.08	
								1813	.29	87501	.10	
										87502	.11	

# Millimeter—Inch Equivalents

(One inch = 25.4 millimeters)

# MRC Bearing Services

Note: The + or - sign indicates that the decimal equivalent is larger or smaller than the fractional equivalent.

mm	in			mm	in			mm	in			mm	in		
1	0.0394	1/32	+	56	2.2047	27/32	-	111	4.3701	43/8	-	166	6.5354	617/32	+
2	0.0787	3/32	-	57	2.2441	21/4	-	112	4.4094	413/32	+	167	6.5748	69/16	+
3	0.1181	1/8	-	58	2.2835	29/32	+	113	4.4488	47/16	+	168	6.6142	65/8	-
4	0.1575	5/32	+	59	2.3228	25/16	+	114	4.4882	41/2	-	169	6.6535	621/32	-
5	0.1969	3/16	+	60	2.3622	23/8	+	115	4.5276	417/32	-	170	6.6929	611/16	+
6	0.2362	1/4	-	61	2.4016	213/32	-	116	4.5669	49/16	+	171	6.7323	623/32	+
7	0.2756	9/32	-	62	2.4409	27/16	+	117	4.6063	419/32	+	172	6.7717	625/32	-
8	0.3150	5/16	+	63	2.4803	215/32	+	118	4.6457	421/32	-	173	6.8110	613/16	-
9	0.3543	11/32	+	64	2.5197	217/32	-	119	4.6850	411/16	-	174	6.8504	627/32	+
10	0.3937	13/32	-	65	2.5591	29/16	-	120	4.7244	423/32	+	175	6.8898	67/8	+
11	0.4331	7/16	-	66	2.5984	219/32	+	121	4.7638	43/4	+	176	6.9291	615/16	-
12	0.4724	15/32	+	67	2.6378	25/8	+	122	4.8031	413/16	-	177	6.9685	631/32	-
13	0.5118	1/2	+	68	2.6772	211/16	-	123	4.8425	427/32	-	178	7.0079	7	+
14	0.5512	9/16	-	69	2.7165	223/32	-	124	4.8819	47/8	+	179	7.0472	71/16	-
15	0.5906	19/32	-	70	2.7559	23/4	+	125	4.9213	429/32	+	180	7.0866	73/32	-
16	0.6299	5/8	+	71	2.7953	225/32	+	126	4.9606	431/32	-	181	7.1260	71/8	+
17	0.6693	21/32	+	72	2.8346	227/32	-	127	5.0000	5		182	7.1654	75/32	+
18	0.7087	23/32	-	73	2.8740	27/8	-	128	5.0394	51/32	+	183	7.2047	71/32	-
19	0.7480	3/4	-	74	2.9134	229/32	+	129	5.0787	53/32	-	184	7.2441	71/4	-
20	0.7874	25/32	+	75	2.9528	215/16	+	130	5.1181	51/8	-	185	7.2835	79/32	+
21	0.8268	13/16	+	76	2.9921	3	-	131	5.1575	55/32	+	186	7.3228	75/16	+
22	0.8661	7/8	-	77	3.0315	31/32	+	132	5.1969	53/16	+	187	7.3622	73/8	-
23	0.9055	29/32	-	78	3.0709	31/16	+	133	5.2362	51/4	-	188	7.4016	713/32	-
24	0.9449	15/16	+	79	3.1102	31/8	-	134	5.2756	59/32	-	189	7.4409	71/16	+
25	0.9843	31/32	+	80	3.1496	35/32	-	135	5.3150	55/16	+	190	7.4803	715/32	+
26	1.0236	11/32	-	81	3.1890	33/16	+	136	5.3543	511/32	+	191	7.5197	717/32	-
27	1.0630	11/16	+	82	3.2283	37/32	+	137	5.3937	513/32	-	192	7.5591	79/16	-
28	1.1024	13/32	+	83	3.2677	39/32	-	138	5.4331	57/16	-	193	7.5984	719/32	+
29	1.1417	15/32	-	84	3.3071	35/16	-	139	5.4724	515/32	+	194	7.6378	75/8	+
30	1.1811	13/16	-	85	3.3465	311/32	+	140	5.5118	51/2	+	195	7.6772	711/16	-
31	1.2205	17/32	+	86	3.3858	33/8	+	141	5.5512	59/16	-	196	7.7165	723/32	-
32	1.2598	11/4	+	87	3.4252	37/16	-	142	5.5906	519/32	-	197	7.7559	73/4	+
33	1.2992	15/16	-	88	3.4646	315/32	-	143	5.6299	55/8	+	198	7.7953	725/32	+
34	1.3386	111/32	-	89	3.5039	31/2	+	144	5.6693	521/32	+	199	7.8346	727/32	-
35	1.3780	13/8	+	90	3.5433	317/32	+	145	5.7087	523/32	-	200	7.8740	71/8	-
36	1.4173	113/32	+	91	3.5827	319/32	-	146	5.7480	53/4	-	201	7.9134	729/32	+
37	1.4567	115/32	-	92	3.6220	35/8	-	147	5.7874	525/32	+	202	7.9528	715/16	+
38	1.4961	11/2	-	93	3.6614	321/32	+	148	5.8268	513/16	+	203	7.9921	8	-
39	1.5354	117/32	+	94	3.7008	311/16	+	149	5.8661	57/8	-	204	8.0315	81/32	+
40	1.5748	19/16	+	95	3.7402	33/4	-	150	5.9055	529/32	-	205	8.0709	81/16	+
41	1.6142	15/8	-	96	3.7795	325/32	-	151	5.9449	515/16	+	206	8.1102	81/8	-
42	1.6535	121/32	-	97	3.8189	313/16	+	152	5.9843	531/32	+	207	8.1496	85/32	-
43	1.6929	111/16	+	98	3.8583	327/32	+	153	6.0236	61/32	-	208	8.1890	83/16	+
44	1.7323	123/32	+	99	3.8976	329/32	-	154	6.0630	61/16	+	209	8.2283	87/32	+
45	1.7717	125/32	-	100	3.9370	315/16	-	155	6.1024	63/32	+	210	8.2677	89/32	-
46	1.8110	113/16	-	101	3.9764	331/32	+	156	6.1417	65/32	-	211	8.3071	85/16	-
47	1.8504	127/32	+	102	4.0157	41/32	-	157	6.1811	63/16	-	212	8.3465	811/32	+
48	1.8898	17/8	+	103	4.0551	41/16	-	158	6.2205	67/32	+	213	8.3858	83/8	+
49	1.9291	115/16	-	104	4.0945	43/32	+	159	6.2598	61/4	+	214	8.4252	87/16	-
50	1.9685	131/32	-	105	4.1339	41/8	+	160	6.2992	65/16	-	215	8.4646	815/32	-
51	2.0079	2	+	106	4.1732	43/16	-	161	6.3386	611/32	-	216	8.5039	81/2	+
52	2.0472	21/16	-	107	4.2126	47/32	-	162	6.3780	63/8	+	217	8.5433	817/32	+
53	2.0866	23/32	-	108	4.2520	41/4	+	163	6.4173	613/32	+	218	8.5827	819/32	-
54	2.1260	21/8	+	109	4.2913	49/32	+	164	6.4567	615/32	-	219	8.6220	85/8	-
55	2.1654	25/32	+	110	4.3307	411/32	-	165	6.4961	61/2	-	220	8.6614	821/32	+

Note: The + or - sign indicates that the decimal equivalent is larger or smaller than the fractional equivalent.

mm	in	mm	in	mm	in	mm	in
221	8.7008	<b>8</b> <sup>11</sup> / <sub>16</sub>	+	276	10.8661	<b>10</b> <sup>7</sup> / <sub>8</sub>	-
222	8.7402	<b>8</b> <sup>3</sup> / <sub>4</sub>	-	277	10.9055	<b>10</b> <sup>29</sup> / <sub>32</sub>	-
223	8.7795	<b>8</b> <sup>25</sup> / <sub>32</sub>	-	278	10.9449	<b>10</b> <sup>15</sup> / <sub>16</sub>	+
224	8.8189	<b>8</b> <sup>13</sup> / <sub>16</sub>	+	279	10.9843	<b>10</b> <sup>31</sup> / <sub>32</sub>	+
225	8.8583	<b>8</b> <sup>27</sup> / <sub>32</sub>	+	280	11.0236	<b>11</b> <sup>1</sup> / <sub>32</sub>	-
226	8.8976	<b>8</b> <sup>29</sup> / <sub>32</sub>	+	281	11.0630	<b>11</b> <sup>1</sup> / <sub>16</sub>	+
227	8.9370	<b>8</b> <sup>15</sup> / <sub>16</sub>	-	282	11.1024	<b>11</b> <sup>3</sup> / <sub>32</sub>	+
228	8.9764	<b>8</b> <sup>31</sup> / <sub>32</sub>	+	283	11.1417	<b>11</b> <sup>5</sup> / <sub>32</sub>	-
229	9.0157	<b>9</b> <sup>1</sup> / <sub>32</sub>	-	284	11.1811	<b>11</b> <sup>9</sup> / <sub>16</sub>	-
230	9.0551	<b>9</b> <sup>1</sup> / <sub>16</sub>	-	285	11.2205	<b>11</b> <sup>7</sup> / <sub>32</sub>	+
231	9.0945	<b>9</b> <sup>3</sup> / <sub>32</sub>	+	286	11.2598	<b>11</b> <sup>1</sup> / <sub>4</sub>	+
232	9.1339	<b>9</b> <sup>1</sup> / <sub>8</sub>	+	287	11.2992	<b>11</b> <sup>5</sup> / <sub>16</sub>	-
233	9.1732	<b>9</b> <sup>3</sup> / <sub>16</sub>	-	288	11.3386	<b>11</b> <sup>11</sup> / <sub>32</sub>	-
234	9.2126	<b>9</b> <sup>7</sup> / <sub>32</sub>	-	289	11.3780	<b>11</b> <sup>3</sup> / <sub>8</sub>	+
235	9.2520	<b>9</b> <sup>1</sup> / <sub>4</sub>	+	290	11.4173	<b>11</b> <sup>13</sup> / <sub>32</sub>	+
236	9.2913	<b>9</b> <sup>9</sup> / <sub>32</sub>	+	291	11.4567	<b>11</b> <sup>15</sup> / <sub>32</sub>	-
237	9.3307	<b>9</b> <sup>11</sup> / <sub>32</sub>	-	292	11.4961	<b>11</b> <sup>1</sup> / <sub>2</sub>	-
238	9.3701	<b>9</b> <sup>3</sup> / <sub>8</sub>	-	293	11.5354	<b>11</b> <sup>17</sup> / <sub>32</sub>	+
239	9.4094	<b>9</b> <sup>13</sup> / <sub>32</sub>	+	294	11.5748	<b>11</b> <sup>9</sup> / <sub>16</sub>	+
240	9.4488	<b>9</b> <sup>7</sup> / <sub>16</sub>	+	295	11.6142	<b>11</b> <sup>5</sup> / <sub>8</sub>	-
241	9.4882	<b>9</b> <sup>1</sup> / <sub>2</sub>	-	296	11.6535	<b>11</b> <sup>21</sup> / <sub>32</sub>	-
242	9.5276	<b>9</b> <sup>17</sup> / <sub>32</sub>	-	297	11.6929	<b>11</b> <sup>11</sup> / <sub>16</sub>	+
243	9.5669	<b>9</b> <sup>9</sup> / <sub>16</sub>	+	298	11.7323	<b>11</b> <sup>23</sup> / <sub>32</sub>	+
244	9.6063	<b>9</b> <sup>19</sup> / <sub>32</sub>	+	299	11.7717	<b>11</b> <sup>25</sup> / <sub>32</sub>	-
245	9.6457	<b>9</b> <sup>21</sup> / <sub>32</sub>	-	300	11.8110	<b>11</b> <sup>13</sup> / <sub>16</sub>	-
246	9.6850	<b>9</b> <sup>11</sup> / <sub>16</sub>	-	301	11.8504	<b>11</b> <sup>27</sup> / <sub>32</sub>	+
247	9.7244	<b>9</b> <sup>23</sup> / <sub>32</sub>	+	302	11.8898	<b>11</b> <sup>7</sup> / <sub>8</sub>	+
248	9.7638	<b>9</b> <sup>3</sup> / <sub>4</sub>	+	303	11.9291	<b>11</b> <sup>15</sup> / <sub>16</sub>	-
249	9.8031	<b>9</b> <sup>13</sup> / <sub>16</sub>	-	304	11.9685	<b>11</b> <sup>31</sup> / <sub>32</sub>	-
250	9.8425	<b>9</b> <sup>27</sup> / <sub>32</sub>	-	305	12.0079	<b>12</b>	+
251	9.8819	<b>9</b> <sup>7</sup> / <sub>8</sub>	+	306	12.0472	<b>12</b> <sup>1</sup> / <sub>16</sub>	-
252	9.9213	<b>9</b> <sup>29</sup> / <sub>32</sub>	+	307	12.0866	<b>12</b> <sup>3</sup> / <sub>32</sub>	-
253	9.9606	<b>9</b> <sup>31</sup> / <sub>32</sub>	-	308	12.1260	<b>12</b> <sup>1</sup> / <sub>8</sub>	+
254	10.0000	<b>10</b>		309	12.1654	<b>12</b> <sup>5</sup> / <sub>32</sub>	+
255	10.0394	<b>10</b> <sup>1</sup> / <sub>32</sub>	+	310	12.2047	<b>12</b> <sup>7</sup> / <sub>32</sub>	-
256	10.0787	<b>10</b> <sup>3</sup> / <sub>32</sub>	-	311	12.2441	<b>12</b> <sup>1</sup> / <sub>4</sub>	-
257	10.1181	<b>10</b> <sup>1</sup> / <sub>8</sub>	-	312	12.2835	<b>12</b> <sup>9</sup> / <sub>32</sub>	+
258	10.1575	<b>10</b> <sup>5</sup> / <sub>32</sub>	+	313	12.3228	<b>12</b> <sup>5</sup> / <sub>16</sub>	+
259	10.1969	<b>10</b> <sup>3</sup> / <sub>16</sub>	+	314	12.3622	<b>12</b> <sup>3</sup> / <sub>8</sub>	-
260	10.2362	<b>10</b> <sup>1</sup> / <sub>4</sub>	-	315	12.4016	<b>12</b> <sup>13</sup> / <sub>32</sub>	-
261	10.2756	<b>10</b> <sup>9</sup> / <sub>32</sub>	-	316	12.4409	<b>12</b> <sup>7</sup> / <sub>16</sub>	+
262	10.3150	<b>10</b> <sup>5</sup> / <sub>16</sub>	+	317	12.4803	<b>12</b> <sup>15</sup> / <sub>32</sub>	+
263	10.3543	<b>10</b> <sup>11</sup> / <sub>32</sub>	+	318	12.5197	<b>12</b> <sup>17</sup> / <sub>32</sub>	-
264	10.3937	<b>10</b> <sup>13</sup> / <sub>32</sub>	-	319	12.5591	<b>12</b> <sup>9</sup> / <sub>16</sub>	-
265	10.4331	<b>10</b> <sup>7</sup> / <sub>16</sub>	-	320	12.5984	<b>12</b> <sup>19</sup> / <sub>32</sub>	+
266	10.4724	<b>10</b> <sup>15</sup> / <sub>32</sub>	+	321	12.6378	<b>12</b> <sup>5</sup> / <sub>8</sub>	+
267	10.5118	<b>10</b> <sup>1</sup> / <sub>2</sub>	+	322	12.6772	<b>12</b> <sup>11</sup> / <sub>16</sub>	-
268	10.5512	<b>10</b> <sup>9</sup> / <sub>16</sub>	+	323	12.7165	<b>12</b> <sup>23</sup> / <sub>32</sub>	-
269	10.5906	<b>10</b> <sup>19</sup> / <sub>32</sub>	-	324	12.7559	<b>12</b> <sup>3</sup> / <sub>4</sub>	+
270	10.6299	<b>10</b> <sup>5</sup> / <sub>8</sub>	+	325	12.7953	<b>12</b> <sup>25</sup> / <sub>32</sub>	+
271	10.6693	<b>10</b> <sup>21</sup> / <sub>32</sub>	+	326	12.8346	<b>12</b> <sup>27</sup> / <sub>32</sub>	-
272	10.7087	<b>10</b> <sup>23</sup> / <sub>32</sub>	-	327	12.8740	<b>12</b> <sup>7</sup> / <sub>8</sub>	-
273	10.7480	<b>10</b> <sup>3</sup> / <sub>4</sub>	-	328	12.9134	<b>12</b> <sup>29</sup> / <sub>32</sub>	+
274	10.7874	<b>10</b> <sup>25</sup> / <sub>32</sub>	+	329	12.9528	<b>12</b> <sup>15</sup> / <sub>16</sub>	+
275	10.8268	<b>10</b> <sup>13</sup> / <sub>16</sub>	+	330	12.9921	<b>13</b>	-
				331	13.0315	<b>13</b> <sup>1</sup> / <sub>32</sub>	+
				332	13.0709	<b>13</b> <sup>1</sup> / <sub>16</sub>	+
				333	13.1102	<b>13</b> <sup>1</sup> / <sub>8</sub>	-
				334	13.1496	<b>13</b> <sup>5</sup> / <sub>32</sub>	-
				335	13.1890	<b>13</b> <sup>3</sup> / <sub>16</sub>	+
				336	13.2283	<b>13</b> <sup>7</sup> / <sub>32</sub>	+
				337	13.2677	<b>13</b> <sup>9</sup> / <sub>32</sub>	-
				338	13.3071	<b>13</b> <sup>5</sup> / <sub>16</sub>	-
				339	13.3465	<b>13</b> <sup>11</sup> / <sub>32</sub>	+
				340	13.3858	<b>13</b> <sup>3</sup> / <sub>8</sub>	+
				341	13.4252	<b>13</b> <sup>7</sup> / <sub>16</sub>	-
				342	13.4646	<b>13</b> <sup>15</sup> / <sub>32</sub>	-
				343	13.5039	<b>13</b> <sup>1</sup> / <sub>2</sub>	+
				344	13.5433	<b>13</b> <sup>17</sup> / <sub>32</sub>	+
				345	13.5827	<b>13</b> <sup>19</sup> / <sub>32</sub>	-
				346	13.6220	<b>13</b> <sup>5</sup> / <sub>8</sub>	-
				347	13.6614	<b>13</b> <sup>21</sup> / <sub>32</sub>	+
				348	13.7008	<b>13</b> <sup>11</sup> / <sub>16</sub>	+
				349	13.7402	<b>13</b> <sup>3</sup> / <sub>4</sub>	-
				350	13.7795	<b>13</b> <sup>25</sup> / <sub>32</sub>	-
				351	13.8189	<b>13</b> <sup>13</sup> / <sub>16</sub>	+
				352	13.8583	<b>13</b> <sup>27</sup> / <sub>32</sub>	+
				353	13.8976	<b>13</b> <sup>29</sup> / <sub>32</sub>	-
				354	13.9370	<b>13</b> <sup>15</sup> / <sub>16</sub>	-
				355	13.9764	<b>13</b> <sup>31</sup> / <sub>32</sub>	+
				356	14.0157	<b>14</b> <sup>1</sup> / <sub>32</sub>	-
				357	14.0551	<b>14</b> <sup>1</sup> / <sub>16</sub>	-
				358	14.0945	<b>14</b> <sup>3</sup> / <sub>32</sub>	+
				359	14.1339	<b>14</b> <sup>1</sup> / <sub>8</sub>	+
				360	14.1732	<b>14</b> <sup>9</sup> / <sub>16</sub>	-
				361	14.2126	<b>14</b> <sup>7</sup> / <sub>32</sub>	-
				362	14.2520	<b>14</b> <sup>1</sup> / <sub>4</sub>	+
				363	14.2913	<b>14</b> <sup>9</sup> / <sub>32</sub>	+
				364	14.3307	<b>14</b> <sup>11</sup> / <sub>32</sub>	-
				365	14.3701	<b>14</b> <sup>3</sup> / <sub>8</sub>	-
				366	14.4094	<b>14</b> <sup>13</sup> / <sub>32</sub>	+
				367	14.4488	<b>14</b> <sup>7</sup> / <sub>16</sub>	+
				368	14.4882	<b>14</b> <sup>1</sup> / <sub>2</sub>	-
				369	14.5276	<b>14</b> <sup>17</sup> / <sub>32</sub>	-
				370	14.5669	<b>14</b> <sup>9</sup> / <sub>16</sub>	+
				371	14.6063	<b>14</b> <sup>19</sup> / <sub>32</sub>	+
				372	14.6457	<b>14</b> <sup>21</sup> / <sub>32</sub>	-
				373	14.6850	<b>14</b> <sup>11</sup> / <sub>16</sub>	-
				374	14.7244	<b>14</b> <sup>23</sup> / <sub>32</sub>	+
				375	14.7638	<b>14</b> <sup>3</sup> / <sub>4</sub>	+
				376	14.8031	<b>14</b> <sup>13</sup> / <sub>16</sub>	-
				377	14.8425	<b>14</b> <sup>27</sup> / <sub>32</sub>	-
				378	14.8819	<b>14</b> <sup>7</sup> / <sub>8</sub>	+
				379	14.9213	<b>14</b> <sup>29</sup> / <sub>32</sub>	+
				380	14.9606	<b>14</b> <sup>31</sup> / <sub>32</sub>	-
				381	15.0000	<b>15</b>	
				382	15.0394	<b>15</b> <sup>1</sup> / <sub>32</sub>	+
				383	15.0787	<b>15</b> <sup>3</sup> / <sub>32</sub>	-
				384	15.1181	<b>15</b> <sup>1</sup> / <sub>8</sub>	-
				385	15.1575	<b>15</b> <sup>5</sup> / <sub>32</sub>	+
				386	15.1969	<b>15</b> <sup>3</sup> / <sub>16</sub>	+
				387	15.2362	<b>15</b> <sup>1</sup> / <sub>4</sub>	-
				388	15.2756	<b>15</b> <sup>9</sup> / <sub>32</sub>	-
				389	15.3150	<b>15</b> <sup>5</sup> / <sub>16</sub>	+
				390	15.3543	<b>15</b> <sup>11</sup> / <sub>32</sub>	+
				391	15.3937	<b>15</b> <sup>13</sup> / <sub>32</sub>	-
				392	15.4331	<b>15</b> <sup>7</sup> / <sub>16</sub>	-
				393	15.4724	<b>15</b> <sup>15</sup> / <sub>32</sub>	+
				394	15.5118	<b>15</b> <sup>1</sup> / <sub>2</sub>	+
				395	15.5512	<b>15</b> <sup>9</sup> / <sub>16</sub>	-
				396	15.5906	<b>15</b> <sup>19</sup> / <sub>32</sub>	-
				397	15.6299	<b>15</b> <sup>5</sup> / <sub>8</sub>	+
				398	15.6693	<b>15</b> <sup>21</sup> / <sub>32</sub>	+
				399	15.7087	<b>15</b> <sup>23</sup> / <sub>32</sub>	-
				400	15.7480	<b>15</b> <sup>3</sup> / <sub>4</sub>	-
				401	15.7874	<b>15</b> <sup>25</sup> / <sub>32</sub>	+
				402	15.8268	<b>15</b> <sup>13</sup> / <sub>16</sub>	+
				403	15.8661	<b>15</b> <sup>7</sup> / <sub>8</sub>	-
				404	15.9055	<b>15</b> <sup>29</sup> / <sub>32</sub>	-
				405	15.9449	<b>15</b> <sup>15</sup> / <sub>16</sub>	+
				406	15.9843	<b>15</b> <sup>31</sup> / <sub>32</sub>	+
				407	16.0236	<b>16</b> <sup>1</sup> / <sub>32</sub>	-
				408	16.0630	<b>16</b> <sup>1</sup> / <sub>16</sub>	+
				409	16.1024	<b>16</b> <sup>3</sup> / <sub>32</sub>	+
				410	16.1417	<b>16</b> <sup>5</sup> / <sub>32</sub>	-
				411	16.1811	<b>16</b> <sup>3</sup> / <sub>16</sub>	-
				412	16.2205	<b>16</b> <sup>7</sup> / <sub>32</sub>	+
				413	16.2598	<b>16</b> <sup>1</sup> / <sub>4</sub>	+
				414	16.2992	<b>16</b> <sup>9</sup> / <sub>16</sub>	-
				415	16.3386	<b>16</b> <sup>11</sup> / <sub>32</sub>	-
				416	16.3780	<b>16</b> <sup>3</sup> / <sub>8</sub>	+
				417	16.4173	<b>16</b> <sup>13</sup> / <sub>32</sub>	+
				418	16.4567	<b>16</b> <sup>15</sup> / <sub>32</sub>	-
				419	16.4961	<b>16</b> <sup>1</sup> / <sub>2</sub>	-
				420	16.5354	<b>16</b> <sup>17</sup> / <sub>32</sub>	+
				421	16.5748	<b>16</b> <sup>9</sup> / <sub>16</sub>	+
				422	16.6142	<b>16</b> <sup>5</sup> / <sub>8</sub>	-
				423	16.6535	<b>16</b> <sup>21</sup> / <sub>32</sub>	-
				424			

## *Decimal Equivalents of Fractions of an Inch*

### *Decimal Equivalents of Fractions of an Inch*

$\frac{1}{64}$	.0156	$\frac{33}{64}$	.5156
$\frac{1}{32}$	.0313	$\frac{17}{32}$	.5313
$\frac{3}{64}$	.0469	$\frac{35}{64}$	.5469
$\frac{1}{16}$	.0625	$\frac{9}{16}$	.5625
$\frac{5}{64}$	.0781	$\frac{37}{64}$	.5781
$\frac{3}{32}$	.0938	$\frac{19}{32}$	.5938
$\frac{7}{64}$	.1094	$\frac{39}{64}$	.6094
$\frac{1}{8}$	.125	$\frac{5}{8}$	.625
$\frac{9}{64}$	.1406	$\frac{41}{64}$	.6406
$\frac{5}{32}$	.1563	$\frac{21}{32}$	.6563
$\frac{11}{64}$	.1719	$\frac{43}{64}$	.6719
$\frac{3}{16}$	.1875	$\frac{11}{16}$	.6875
$\frac{13}{64}$	.2031	$\frac{45}{64}$	.7031
$\frac{7}{32}$	.2188	$\frac{23}{32}$	.7188
$\frac{15}{64}$	.2344	$\frac{47}{64}$	.7344
$\frac{1}{4}$	.250	$\frac{3}{4}$	.750
$\frac{17}{64}$	.2656	$\frac{49}{64}$	.7656
$\frac{9}{32}$	.2813	$\frac{25}{32}$	.7813
$\frac{19}{64}$	.2969	$\frac{51}{64}$	.7969
$\frac{5}{16}$	.3125	$\frac{13}{16}$	.8125
$\frac{21}{64}$	.3281	$\frac{53}{64}$	.8281
$\frac{11}{32}$	.3438	$\frac{27}{32}$	.8438
$\frac{23}{64}$	.3594	$\frac{55}{64}$	.8594
$\frac{3}{8}$	.375	$\frac{7}{8}$	.875
$\frac{25}{64}$	.3906	$\frac{57}{64}$	.8906
$\frac{13}{32}$	.4063	$\frac{29}{32}$	.9063
$\frac{27}{64}$	.4219	$\frac{59}{64}$	.9219
$\frac{7}{16}$	.4375	$\frac{15}{16}$	.9375
$\frac{29}{64}$	.4531	$\frac{61}{64}$	.9531
$\frac{15}{32}$	.4688	$\frac{31}{32}$	.9688
$\frac{31}{64}$	.4844	$\frac{63}{64}$	.9844
$\frac{1}{2}$	.500	<b>1</b>	<b>1</b>

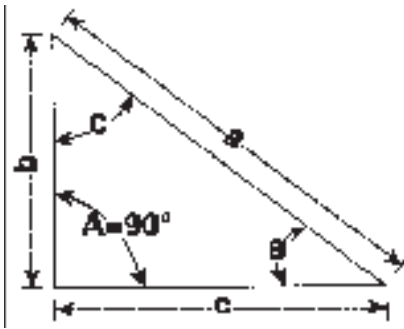


Metric Conversion Factors					
Multiply	by	to obtain	Multiply	by	to obtain
British thermal unit (Btu)	1055.056	Joule (J)	Foot per minute (fpm)	18.288	Meter per hour (m/hr)
British thermal unit (Btu/hour)	0.2930711	Watt (W)	Foot per minute (fpm)	0.3048	Meter per minute (m/min)
Celsius temperature ( $t_c$ )	$1.8t_c + 32 = t_f$	Fahrenheit temperature ( $t_f$ )	Foot per minute (fpm)	0.00508	Meter per second (m/s)
Celsius temperature ( $t_c$ )	$t_c + 273.15 = t_k$	Kelvin temperature ( $t_k$ )	Foot per second (fps)	30.48	Centimeter per second (cm/s)
Centimeter (cm)	0.03280840	Foot (ft)	Foot per second (fps)	18.288	Meter per minute (m/min)
Centimeter (cm)	0.3937	Inch (in.)	Foot per second (fps)	0.3048	Meter per second (m/s)
Centimeter (cm)	0.01	Meter (m)	Foot per second per second	0.3048	Meter per second per second (m/s <sup>2</sup> )
Centimeter (cm)	10	Millimeter (mm)	Foot-pound-force (ft-lbf)	1.3558:8	Joule (J)
Centimeter per minute (cm/min)	0.3937008	Inch per minute (ipm)	Foot-poundal	0.04214011	Joule (J)
Centimeter per second (cm/s)	1.968504	Foot per minute (fpm)	Foot-pound per hour (ft-lb/hr)	0.0003766161	Watt (W)
Centimeter per second (cm/s)	0.03280840	Foot per second (fps)	Foot-pound per minute (ft-lb/min)	0.02259697	Watt (W)
Cubic centimeter (cm <sup>3</sup> )	0.061023	Cubic Inch (in <sup>3</sup> )	Gallon, U.S. liquid (gal)	0.003785412	Cubic meter (m <sup>3</sup> )
Cubic foot (ft <sup>3</sup> )	0.02832	Cubic meter (m <sup>3</sup> )	Gallon, U.S. liquid (gal)	3.785412	Liter (l)
Cubic foot (ft <sup>3</sup> )	28.31685	Liter (l)	Gallon per minute, U.S. liquid (gpm)	3.785412	Liter per minute (l/min)
Cubic foot per minute (ft <sup>3</sup> /min)	0.004719474	Cubic meter per second (m <sup>3</sup> /s)	Gallon per minute, U.S. liquid (gpm)	0.06309020	Liter per second (l/s)
Cubic foot per minute (ft <sup>3</sup> /min)	28.31685	Liter per minute (l/min)	Gallon per minute, U.S. liquid (gpm)	0.003785412	Cubic meter per minute (m <sup>3</sup> /min)
Cubic inch (in <sup>3</sup> )	16.38706	Cubic centimeter (cm <sup>3</sup> )	Gallon per minute, U.S. liquid (gpm)	0.00006309020	Cubic meter per second (m <sup>3</sup> /s)
Cubic inch (in <sup>3</sup> )	0.0001638706	Cubic meter (m <sup>3</sup> )	Gram (g)	0.03527397	Ounce, (Av) (oz)
Cubic inch (in <sup>3</sup> )	16.387.06	Cubic millimeter (mm <sup>3</sup> )	Gram (g)	0.03215074	Ounce, (troy) (oz)
Cubic meter (m <sup>3</sup> )	61,023.76	Cubic inch (in <sup>3</sup> )	Gram per cubic centimeter (g/cm <sup>3</sup> )	0.3612730	Pound per cubic inch (lb./in <sup>3</sup> )
Cubic meter (m <sup>3</sup> )	35.3147	Cubic foot (ft <sup>3</sup> )	Horsepower (hp)	0.7456999	Kilowatt (kW)
Cubic meter (m <sup>3</sup> )	264.1720	Gallon, U.S. liquid (gal)	Horsepower (hp)	745.6999	Watt (W)
Cubic meter (m <sup>3</sup> )	1000.0	Liter (l)	Horsepower, Metric (hp)	735.499	Watt (W)
Cubic meter per minute (m <sup>3</sup> /min)	264.1720	Gallon per minute, U.S. liquid (gpm)	Inch (in.)	2.540	Centimeter (cm)
Cubic meter per second (m <sup>3</sup> /s)	2118.880	Cubic foot per minute (ft <sup>3</sup> /min)	Inch (in.)	0.0254	Meter (m)
Cubic meter per second (m <sup>3</sup> /s)	15,850.32	Gallon per minute U.S. liquid (gpm)	Inch (in.)	25.4	Millimeter (mm)
Cubic millimeter (mm <sup>3</sup> )	0.00006102376	Cubic inch (in <sup>3</sup> )	Inch of mercury, 32°F	3386.39	Newton per square meter (N/m <sup>2</sup> )
Dyne	0.00001	Newton (N)	Inch per minute (lpm)	2.54	Centimeter per minute (cm/min)
Dyne-centimeter	0.0000001	Newton-meter (N-m)	Inch per minute (lpm)	0.0254	Meter per minute (m/min)
Fahrenheit temperature ( $t_f$ )	$(T_f - 32)/1.8 = T_c$	( $t_c$ )	Inch per minute (lpm)	25.4	Millimeter per minute (mm/min)
Fahrenheit temperature ( $t_f$ )	$(t_f + 459.67)/1.8 = t_k$	Kelvin temperature ( $t_k$ )	Joule (J)	0.0009478170	British thermal unit (Btu)
Foot (ft)	30.48	Centimeter (cm)	Joule (J)	0.7375621	Foot-pound-force (ft-lbf)
Foot (ft)	0.3048	Meter (m)	Joule (J)	23.73036	Foot-Poundal
Foot per hour (fph)	0.3048	Meter per hour (m/hr)	Joule (J)	0.0002777778	Watt-hour (W-h)
Foot per hour (fph)	0.00508	Meter per minute (m/min)			
Foot per hour (fph)	0.00008466667	Meter per second (m/s)			
Foot per minute (fpm)	0.508	Centimeter per second (cm/s)			

Metric Conversion Factors					
Multiply	by	to obtain	Multiply	by	to obtain
Kelvin temperature ( $t_k$ )	$t_k - 273.15 = t_c$	Celsius temperature ( $t_c$ )	Meter (m)	1.0936	Yard (yd)
Kelvin temperature ( $t_k$ )	$1.8t_k - 459.67 = t_f$	Fahrenheit temperature ( $t_f$ )	Meter per hour (m/hr)	3.280840	Foot per hour (fph)
Kilogram (kg)	0.0009842064	ton (long)	Meter per hour (m/hr)	0.5468067	Foot per minute (fpm)
Kilogram (kg)	0.001	ton (metric)	Meter per minute (m/min)	3.280840	Foot per minute (fpm)
Kilogram (kg)	0.001102311	Ton (short)	Meter per minute (m/min)	0.05468067	Foot per second (fps)
kilogram (kg)	35.27397	Ounce, (Av) (oz)	Meter per minute (m/min)	39.37008	Inch per minute (ipm)
Kilogram (kg)	32.15074	Ounce, (Troy) (oz)	Meter per second (m/s)	11,811.02	Foot per hour (fph)
Kilogram (kg)	2.20462	Pound, (Av) (lb)	Meter per second (m/s)	196.8504	Foot per minute (fpm)
Kilogram-force (kgf) or kilopound	9.80665	Newton (N)	Meter per second (m/s)	3.280840	Foot per second (fps)
Kilogram force per square millimeter (kgf/mm <sup>2</sup> )	9.806650	Megapascal (MPa) or (MN/m <sup>2</sup> )	Microinch	0.0254	Micrometer or Micron
Kilogram-force-meter (kgf-m)	9.806650	Newton-meter (N-m)	Micron	0.0000132	Atmosphere
Kilogram-meter per second (kg-m/s) second	7.233011	Pound-foot per (lb-ft/s)	Micron	0.0000394	Inch of mercury
Kilogram-meter per second (kg-m/s)	86.79614	Pound-inch per second (lb-in./s)	Micron	0.001	Millimeter of mercury (Torr)
Kilogram per cubic meter (kg/m <sup>3</sup> )	0.06242797	Pound per cubic foot (lb/ft <sup>3</sup> )	Micron	0.0000195	Pound per square inch (psi)
Kilometer (km)	0.6213712	Mile, (U.S. Statute)	Micrometer or micron	39.37008	Microinch
Kilometer per hour (kph)	0.6213712	Mile per hour, (U.S. statute) (mph)	Mile (U.S. Statute)	1.609344	Kilometer (km)
Kilogram-force per square centimeter (kgf/cm <sup>2</sup> )	14.22334	Pound per square inch (psi)	Mile per hour (mph)	1.609344	Kilometer per hour (kph)
Kilogram-force per square meter (kgf/m <sup>2</sup> )	9.806650	Newton per square meter (N/m <sup>2</sup> )	Millimeter (mm)	0.03937008	Inch (in.)
Kilogram-force per square meter (kgf/m <sup>2</sup> )	9.806650	Pascal (Pa)	Millimeter (mm)	0.003280840	Foot (ft)
Kilogram-force per square meter (kgf/m <sup>2</sup> )	0.2048161	Pound per square foot (lb/ft <sup>2</sup> )	Millimeter of Mercury (Torr)	0.00132	Atmosphere
Kilogram-force per square meter (kgf/m <sup>2</sup> )	0.001422	Pound per square inch (psi)	Millimeter of Mercury (Torr)	0.0394	Inch of Mercury
Kilowatt (kW)	1.341022	Horsepower (hp)	Millimeter of Mercury (Torr)	1000	Micron
Kilowatt-hour (kwh)	3,600,000	Joule (J)	Millimeter of Mercury (Torr)	0.0195	Pound per square inch (psi)
Kilonewton per square meter (kN/m <sup>2</sup> )	0.1450377	Pound per square inch (psi)	Millimeter per minute (mm/min)	0.3937008	Inch per minute (ipm)
Liter (l)	0.03531466	Cubic foot (ft <sup>3</sup> )	Newton (N)	100,000	Dyne
Liter (l)	0.001	Cubic meter (m <sup>3</sup> )	Newton (N)	0.1019716	Kilogram-force or kilo pound (kgf)
Liter (l)	0.2641720	Gallon, U.S. liquid (gal)	Newton (N)	3.596942	Ounce-force (ozf)
Liter per minute (lpm)	0.03531466	Cubic foot per minute (ft <sup>3</sup> /min)	Newton (N)	7.23301	Poundal
Liter per minute (lpm)	0.2641720	Gallon per minute, U.S. liquid (gpm)	Newton (N)	0.2248089	Pound-force (lbf)
Liter per second (lps)	15.85032	Gallon per minute, U.S. liquid (gpm)	Newton-meter (N-m)	10,000,000	Dyne-centimeter
Megapascal (MPa)	145.0377	Pound per square inch (psi)	Newton-meter (N-m)	0.1019716	Kilogram-force-meter (kgf-m)
Meter (m)	39.37008	Inch (in.)	Newton-meter (N-m)	141.6119	Ounce-force-inch (ozf-in.)
Meter (m)	3.280840	Foot (ft)	Newton-meter (N-m)	0.73756	Pound-force-foot (lbf-ft)
			Newton-millimeter (N-mm)	0.1416119	Ounce-force-inch (ozf-in.)
			Newton per meter (N/m)	0.06852178	Pound-force per foot (lbf/ft)
			Newton per meter (N/m)	0.005710148	Pound-force per inch (lbf/in.)
			Newton per square centimeter (N/cm <sup>2</sup> )	1.450377	Pound per square inch (psi)

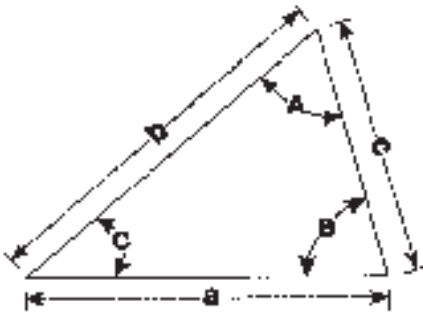
Metric Conversion Factors					
Multiply	by	to obtain	Multiply	by	to obtain
Newton per square meter (N/m <sup>2</sup> )	0.0002953	Inch of mercury	Pound per square inch (psi)	0.70730697	Kilogram per square centimeter (kg/cm <sup>2</sup> )
Newton per square meter (N/m <sup>2</sup> )	0.1019716	Kilogram per square meter (kg/m <sup>2</sup> )	Pound per square inch (psi)	703.1	Kilogram per square meter (kg/m <sup>2</sup> )
Newton per square meter (N/m <sup>2</sup> )	1.0	Pascal (Pa)	Pound per square inch (psi)	6.8948	Kilonewton per square meter (kN/m <sup>2</sup> )
Newton per square meter (N/m <sup>2</sup> )	0.0001450	Pound per square inch (psi)	Pound per square inch (psi)	51.500	Micron
Newton per square millimeter (N/mm <sup>2</sup> )	145.0377	Pound per square inch (psi)	Pound per square inch (psi)	51.5	Millimeter of Mercury (Torr)
Ounce, (Av) (oz)	28.3495	Gram (g)	Pound per square inch (psi)	0.6894757	Newton per square centimeter (N/cm <sup>2</sup> )
Ounce, (troy) (oz)	31.10348	Gram (g)	Pound per square inch (psi)	6894.76	Newton per square meter (N/m <sup>2</sup> )
Ounce, (Av) (oz)	0.02834952	Kilogram (kg)	Pound per square inch (psi)	0.006895	Newton per square millimeter (N/mm <sup>2</sup> )
Ounce, (Troy) (oz)	0.03110348	Kilogram (kg)	Pound per square inch (psi)	6894.757	Pascal (Pa)
Ounce-force (ozf)	0.2780139	Newton (N)	Pound per square inch (psi)	0.001076391	Square foot (ft <sup>2</sup> )
Ounce-force-inch (ozf-in.)	0.007061552	Newton-meter (N-m)	Pound per square inch (psi)	0.1550003	Square inch (in. <sup>2</sup> )
Ounce-force-inch (ozf-in.)	7.061552	Newton-millimeter (N-mm)	Square centimeter (cm <sup>2</sup> )	929.0304	Square centimeter (cm <sup>2</sup> )
Pascal (Pa)	0.1019716	Kilogram per square meter (kg/m <sup>2</sup> )	Square centimeter (cm <sup>2</sup> )	0.09290304	Square meter (m <sup>2</sup> )
Pascal (Pa)	1.0	Newton per square meter (N/m <sup>2</sup> )	Square foot (ft <sup>2</sup> )	92.903.04	Square millimeter (mm <sup>2</sup> )
Pascal (Pa)	0.02088543	Pound per square foot (lb/ft <sup>2</sup> )	Square foot per second (ft <sup>2</sup> /s)	0.092900304	Square meter per second (m <sup>2</sup> /s)
Pascal (Pa)	0.0001450377	Pound per square inch (psi)	Square inch (in. <sup>2</sup> )	6.4516	Square centimeter (cm <sup>2</sup> )
Pound, (Av) (lb)	0.453592	Kilogram (kg)	Square inch (in. <sup>2</sup> )	0.00064516	Square meter (m <sup>2</sup> )
Poundal	0.1382550	Newton (N)	Square inch (in. <sup>2</sup> )	645.16	Square millimeter (mm <sup>2</sup> )
Pound-foot-(lb-ft)	1.355818	Newton-meter (N-m)	Square meter (m <sup>2</sup> )	10.763910	Square foot (ft <sup>2</sup> )
Pound-foot per second (lb-ft/s)	0.1382550	Kilogram-meter per second (kg-m/s)	Square meter (m <sup>2</sup> )	1550.003	Square inch (in. <sup>2</sup> )
Pound-force (lbf)	4.448222	Newton (N)	Square millimeter (mm <sup>2</sup> )	0.0001076387	Square foot (ft <sup>2</sup> )
Pound-inch per second (lb-in./s)	0.01152125	Kilogram-meter per second (kg-m/s)	Square millimeter (mm <sup>2</sup> )	0.001550003	Square inch (in. <sup>2</sup> )
Pound per cubic inch (lb/in. <sup>3</sup> )	27.67990	Gram per cubic centimeter (g/cm <sup>3</sup> )	Ton (metric)	1000	Kilogram (kg)
Pound per cubic foot (lb/ft <sup>3</sup> )	16.01846	Kilogram per cubic meter (kg/m <sup>3</sup> )	Ton (long)	1016.047	Kilogram (kg)
Pound per foot (lb/ft)	14.59390	Newton per meter (N/m)	Ton (short)	907.1847	Kilogram (kg)
Pound per inch (lb/in.)	175.1268	Newton per meter (N/m)	Torr (mm Hg)	133.322	Pascal (Pa)
Pound per square foot (lb/ft <sup>2</sup> )	4.882429	Kilogram per square meter (kg/m <sup>2</sup> )	Watt (W)	3.412141	British thermal unit (Btu/hour)
Pound per square foot (lb/ft <sup>2</sup> )	47.88026	Newton per square meter (N/m <sup>2</sup> )	Watt (W)	2655.224	Foot-pound per hour (ft-lb/hour)
Pound per square foot (lb/ft <sup>2</sup> )	47.88026	Pascal (Pa)	Watt (W)	44.25372	Foot-pound per min. (ft-lb/min)
Pound per square inch (psi)	0.063	Atmosphere	Watt (W) (hp)	0.001341022	Horsepower (hp)
Pound per square inch (psi)	2.036	Inch of Mercury	Watt (W) (hp)	0.001359621	Horsepower (metric)
			Watt-hour (W-h)	3600.	Joule (J)
			Yard (yd)	0.9144	Meter (m)

Solutions of Triangles



Right-angled Triangles

Sides and Angles Known	Formulas for Sides and Angles to be Found		
Sides $a$ and $b$	$c = \sqrt{a^2 - b^2}$	$\sin B = \frac{b}{a}$	$C = 90^\circ - B$
Sides $a$ and $c$	$b = \sqrt{a^2 - c^2}$	$\sin C = \frac{c}{a}$	$B = 90^\circ - C$
Sides $b$ and $c$	$a = \sqrt{b^2 + c^2}$	$\tan B = \frac{b}{c}$	$C = 90^\circ - B$
Side $a$ ; angle $B$	$b = a \times \sin B$	$c = a \times \cos B$	$C = 90^\circ - B$
Side $b$ ; angle $B$	$a = \frac{b}{\sin B}$	$c = a \times \cot B$	$C = 90^\circ - B$
Side $c$ ; angle $B$	$a = \frac{c}{\cos B}$	$b = c \times \tan B$	$C = 90^\circ - B$

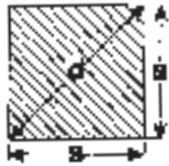


Oblique-angled Triangles

Sides and Angles Known	Formulas for Sides and Angles to be Found		
Side $a$ ; angles $A, B$	$C = 180^\circ - (A + B)$	$b = \frac{a \times \sin B}{\sin A}$	$c = \frac{a \times \sin C}{\sin A}$
Sides $a, b$ ; angle $C$	$\tan A = \frac{a \times \sin C}{b - a \times \cos C}$	$c = \frac{a \times \sin C}{\sin A}$	$B = 180^\circ - (A + C)$
Sides $a, b$ ; angle $A$	$\sin B = \frac{b \times \sin A}{a}$	$C = 180^\circ - (A + B)$	$c = \frac{a \times \sin C}{\sin A}$
Sides $a, b, c$	$\cos A = \frac{b^2 + c^2 - a^2}{2bc}$	$\sin B = \frac{b \times \sin A}{a}$	$C = 180^\circ - (A + B)$

### Areas of Plane Figures

A = area



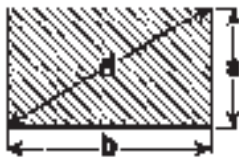
**Square**

$$A = s^2$$

$$A = \frac{1}{2} d^2$$

$$s = 0.707d = \sqrt{\frac{A}{2}}$$

$$d = 1.414s = 1.414 \sqrt{\frac{A}{2}}$$



**Rectangle**

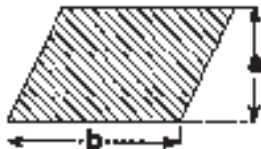
$$A = ab$$

$$A = a\sqrt{d^2 - a^2} = b\sqrt{d^2 - b^2}$$

$$d = \sqrt{a^2 + b^2}$$

$$a = \sqrt{d^2 - b^2} = A \div b$$

$$b = \sqrt{d^2 - a^2} = A \div a$$

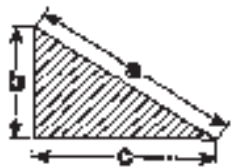


**Parallelogram**

$$A = ab$$

$$a = A \div b$$

$$b = A \div a$$



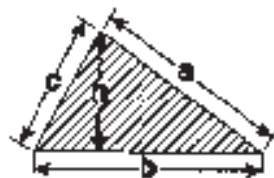
**Right-angled Triangle**

$$A = \frac{bc}{2}$$

$$a = \sqrt{b^2 + c^2}$$

$$b = \sqrt{a^2 - c^2}$$

$$c = \sqrt{a^2 - b^2}$$

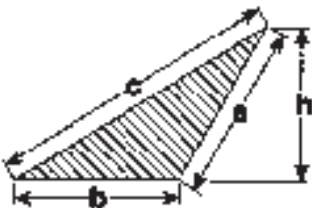


**Acute-angled triangle**

$$A = \frac{bh}{2} = \frac{b}{2} \sqrt{c^2 - \left(\frac{a^2 + b^2 - c^2}{2b}\right)^2}$$

If  $S = \frac{1}{2}(a + b + c)$ , then

$$A = \sqrt{S(S-a)(S-b)(S-c)}$$



**Obtuse-angled triangle**

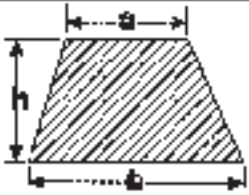
$$A = \frac{bh}{2} = \frac{b}{2} \sqrt{a^2 - \left(\frac{c^2 - a^2 - b^2}{2b}\right)^2}$$

If  $S = \frac{1}{2}(a + b + c)$ , then

$$A = \sqrt{S(S-a)(S-b)(S-c)}$$

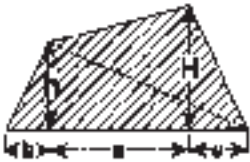
Areas of Plane Figures

A = area



Trapezoid

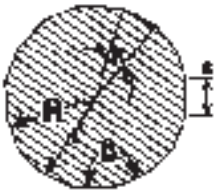
$$A = \frac{(a + b) h}{2}$$



Trapezium

$$A = \frac{(H + h) a + bh + cH}{2}$$

A trapezium can also be divided into two triangles as indicated by the dotted line. The area of each of the triangles is computed, and the results added to find the area of the trapezium.



Regular Polygon

$n$  = number of sides.

$$\alpha = 360^\circ \div n \quad \beta = 180^\circ - \alpha$$

$$A = \frac{nsr}{2} = \frac{ns}{2} \sqrt{R^2 - \frac{s^2}{4}}$$

$$R = \sqrt{r^2 + \frac{s^2}{4}}, \quad r = \sqrt{R^2 - \frac{s^2}{4}}, \quad s = 2\sqrt{R^2 - r^2}$$



Circle

$C$  = circumference.

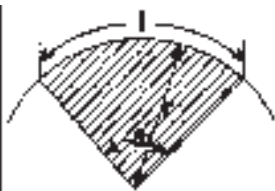
$$A = \pi r^2 = 3.1416 r^2 = 0.7854 d^2$$

$$C = 2\pi r = 6.2832 r = 3.1416 d$$

$$r = \frac{C}{6.2832} = \frac{\sqrt{A} + 3.1416}{0.564} = 0.564 \sqrt{A}$$

$$d = \frac{C}{3.1416} = \frac{\sqrt{A} + 0.7854}{1.128} = 1.128 \sqrt{A}$$

Length of arc for center-angle of  $1^\circ = 0.008727 d$   
 Length of arc for center-angle of  $n^\circ = 0.008727 nd$



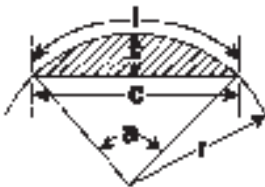
Circular Sector

$l$  = length of arc;  $\alpha$  = angle, in $^\circ$ s.

$$l = \frac{r \times \alpha \times 3.1416}{180} = 0.01745 r \alpha = \frac{2 A}{r}$$

$$A = \frac{1}{2} r l = 0.008727 \alpha r^2$$

$$\alpha = \frac{57.296 l}{r} \quad r = \frac{2 A}{l} = \frac{57.296 A}{\alpha}$$



Circular Segment

$l$  = length of arc;  $\alpha$  = angle, in $^\circ$ s.

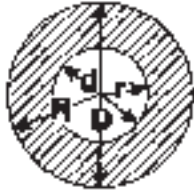
$$c = 2 \sqrt{h(2r - h)} \quad A = \frac{1}{2} [r l - c(r - h)]$$

$$r = \frac{c^2 + 4h^2}{8h} \quad l = 0.01745 r \alpha$$

$$h = r - \frac{1}{2} \sqrt{4r^2 - c^2} \quad \alpha = \frac{57.296 l}{r}$$

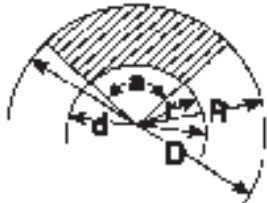
### Areas of Plane Figures

A = area



**Circular Ring**

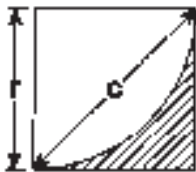
$$\begin{aligned}
 A &= \pi (R^2 - r^2) = 3.1416 (R^2 - r^2) \\
 &= 3.1416 (R + r) (R - r) \\
 &= 0.7854 (D^2 - d^2) = 0.7854 (D + d) (D - d)
 \end{aligned}$$



**Circular Ring Sector**

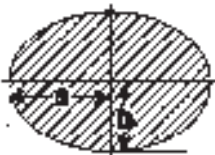
$\alpha$  = angle, in°s.

$$\begin{aligned}
 A &= \frac{\alpha\pi}{360} (R^2 - r^2) = 0.00873 \alpha (R^2 - r^2) \\
 &= \frac{\alpha\pi}{4 \times 360} (D^2 - d^2) = 0.00218 \alpha (D^2 - d^2)
 \end{aligned}$$



**Spandrel or Fillet**

$$\begin{aligned}
 A &= r^2 - \frac{\pi r^2}{4} = 0.215 r^2 \\
 &= 0.1075 c^2
 \end{aligned}$$



**Ellipse**

$P$  = perimeter or circumference.

$$\begin{aligned}
 A &= \pi ab = 3.1416 ab. \\
 \text{An approximate formula for the perimeter is:} \\
 P &= 3.1416 \sqrt{2(a^2 + b^2)} \\
 \text{A closer approximation is:} \\
 P &= 3.1416 \sqrt{2(a^2 + b^2) - \frac{(a-b)^2}{2.2}}
 \end{aligned}$$



**Hyperbola**

$A$  = area  $BCD$ .

$$A = \frac{xy}{2} - \frac{ab}{2} \text{hyp. log} \left( \frac{x}{a} + \frac{y}{b} \right)$$



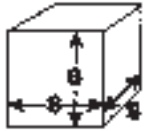
**Parabola**

$$A = \frac{2}{3} xy$$

(The area is equal to two-thirds of the rectangle which has  $x$  for its base and  $y$  for its height.)

Volumes of Solids

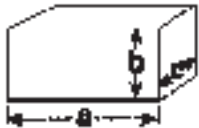
V = volume



$$V = s^3$$

$$s = \sqrt[3]{V}$$

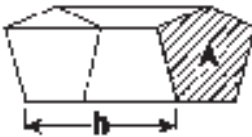
Cube



$$V = abc$$

$$a = \frac{V}{bc} \quad b = \frac{V}{ac} \quad c = \frac{V}{ab}$$

Square Prism



A = area of end surface.

$$V = h \times A$$

The area A of the end surface is found by the formulas for areas of plane figures on the preceding pages.

Prism

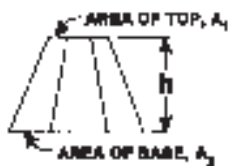


$$V = \frac{1}{3} h \times \text{area of base.}$$

If the base is a regular polygon with  $n$  sides, and  $s$  = length of side,  $r$  = radius of inscribed circle, and  $R$  = radius of circumscribed circle, then:

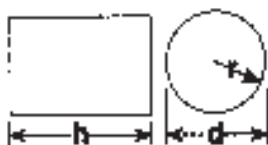
$$V = \frac{nsrh}{6} = \frac{nsh}{6} \sqrt{R^2 - \frac{s^2}{4}}$$

Pyramid



$$V = \frac{h}{3} (A_1 + A_2 + \sqrt{A_1 \times A_2})$$

Frustum of Pyramid



S = area of cylindrical surface.

$$V = 3.1416 r^2 h = 0.7854 d^2 h$$

$$S = 6.2832 r h = 3.1416 d h$$

Total area A of cylindrical surface and end surfaces:

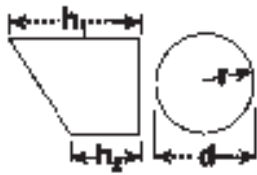
$$A = 6.2832 r (r + h) = 3.1416 d \left( \frac{1}{2} d + h \right) 2$$

Cylinder



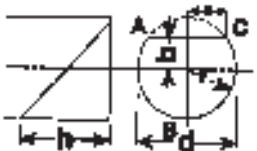
## Volumes of Solids

$V =$  volume



Portion of Cylinder

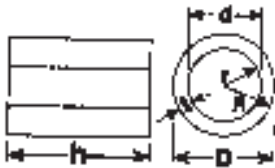
$S =$  area of cylindrical surface.  
 $V = 1.5708 r^2 (h_1 + h_2) = 0.3927 d^2 (h_1 + h_2)$   
 $S = 3.1416 r (h_1 + h_2) = 1.5708 d (h_1 + h_2)$



Portion of Cylinder

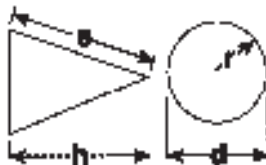
$S =$  area of cylindrical surface.  
 $V = \left( \frac{2}{3} a^3 \pm b \times \text{area } ABC \right) \frac{h}{r \pm b}$   
 $S = (ad \pm b \times \text{length of arc } ABC) \frac{h}{r \pm b}$

Use + when base area is larger, and - when base area is less than one-half the base circle.



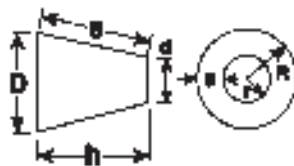
Hollow Cylinder

$$\begin{aligned} V &= 3.1416 h (R^2 - r^2) = 0.7854 h (D^2 - d^2) \\ &= 3.1416 ht (2R - t) = 3.1416 ht (D - t) \\ &= 3.1416 ht (2r + t) = 3.1416 ht (d + t) \\ &= 3.1416 ht (R + r) = 1.5708 ht (D + d) \end{aligned}$$



Cone

$A =$  area of conical surface.  
 $V = \frac{3.1416 r^2 h}{3} = 1.0472 r^2 h = 0.2618 d^2 h$   
 $A = 3.1416 r \sqrt{r^2 + h^2} = 3.1416 rs = 1.5708 ds$   
 $s = \sqrt{r^2 + h^2} = \sqrt{\frac{d^2}{4} + h^2}$



Frustrum of Cone

$A =$  area of conical surface.  
 $V = 1.0472 h (R^2 + Rr + r^2) = 0.2618 h (D^2 + Dd + d^2)$   
 $A = 3.1416 s (R + r) = 1.5708 s (D + d)$   
 $a = R - r \quad s = \sqrt{a^2 + h^2} = \sqrt{(R - r)^2 + h^2}$

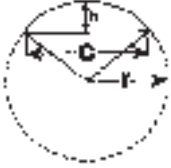


Sphere

$A =$  area of surface.  
 $V = \frac{4 \pi r^3}{3} = \frac{\pi d^3}{6} = 4.1888 r^3 = 0.5236 d^3$   
 $A = 4 \pi r^2 = \pi d^2 = 12.5664 r^2 = 3.1416 d^2$   
 $r = \sqrt[3]{\frac{3V}{4\pi}} = 0.6204 \sqrt[3]{V}$

Volumes of Solids

V = volume



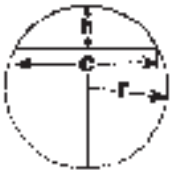
Spherical Sector

A = total area of conical and spherical surface.

$$V = \frac{2 \pi r^2 h}{3} = 2.0944 r^2 h$$

$$A = 3.1416 r \left( 2h + \frac{1}{2} c \right)$$

$$c = 2 \sqrt{h(2r-h)}$$



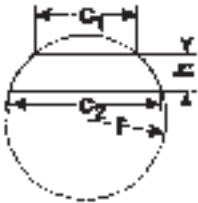
Spherical Segment

A = area of spherical surface.

$$V = 3.1416 h^2 \left( r - \frac{h}{3} \right) = 3.1416 h \left( \frac{c^2}{8} + \frac{h^2}{6} \right)$$

$$A = 2 \pi r h = 6.2832 r h = 3.1416 \left( \frac{c^2}{4} + h^2 \right)$$

$$c = 2 \sqrt{h(2r-h)}; \quad r = \frac{c^2 + 4h^2}{8h}$$



Spherical Zone

A = area of spherical surface.

$$V = 0.5236 h \left( \frac{3c_1^2}{4} + \frac{3c_2^2}{4} + h^2 \right)$$

$$A = 2 \pi r h = 6.2832 r h$$

$$r = \sqrt{\frac{c_2^2}{4} + \left( \frac{c_2^2 - c_1^2 - 4h^2}{8h} \right)^2}$$



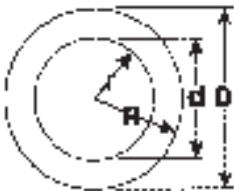
Spherical Wedge

A = area of spherical surface;

$\alpha$  = center angle in  $^\circ$ s

$$V = \frac{\alpha}{360} \times \frac{4 \pi r^3}{3} = 0.0116 \alpha r^3$$

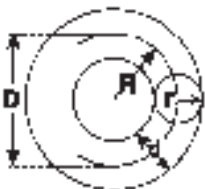
$$A = \frac{\alpha}{360} \times 4 \pi r^2 = 0.0349 \alpha r^2$$



Hollow Sphere

$$V = \frac{4 \pi}{3} (R^3 - r^3) = 4.1888 (R^3 - r^3)$$

$$= \frac{\pi}{6} (D^3 - d^3) = 0.5236 (D^3 - d^3)$$



Torus

A = area of surface.

$$V = 2 \pi^2 R r^2 = 19.739 R r^2$$

$$= \frac{\pi^2}{4} D d^2 = 2.4674 D d^2$$

$$A = 4 \pi^2 R r = 39.478 R r$$

$$= \pi^2 D d = 9.8696 D d$$

### Horsepower and Torque

Shaft torque, or twisting moment of the shaft, can be determined from the applied horsepower and speed in the following relationship:

$$Q = \frac{H \times 63000}{R}$$

where, Q = Torque in inch-lbs  
 H = Horsepower  
 R = Speed in RPM

The torque used in computations is usually that of the main driving shaft or that of the engine or motor. The power is generally transmitted to another shaft by means of gears, pulleys, chains or other drives. The torque of the driving and driven shafts is inversely proportional to the RPM, so that if the torque of the driving shaft and RPM of both shafts are known, the torque of the driven shaft can be determined.

### Example:

Fig. 1 shows a gear train, shaft (1) coupled with engine developing 35 horsepower at 1200 r.p.m. The torque of shaft (1) is therefore

$$\frac{63000 \times 35}{1200} = 1840 \text{ in. lbs.}$$

Torque of shaft (2)  $1840 \times 48/16 = 5520 \text{ in. lbs.}$

Torque of shaft (3)  $5520 \times 24/12 = 11040 \text{ in. lbs.}$

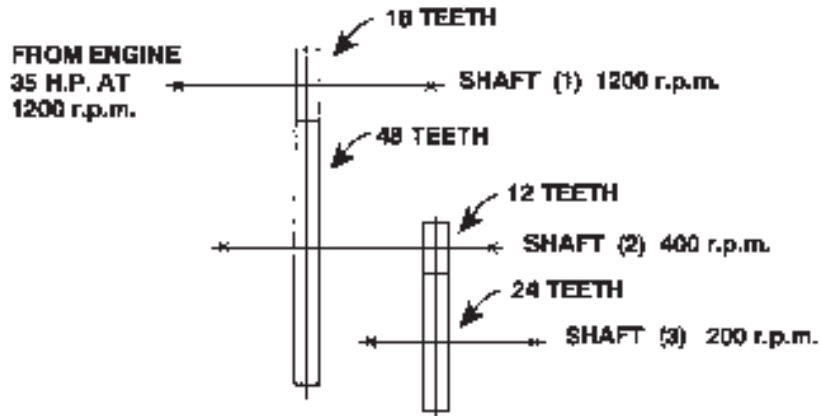


Fig. 1

If the r.p.m. of the shafts is known, the torque is figured directly from the horsepower. For instance the torque of shaft (2) is:

$$\frac{35 \times 63000}{400} = 5520 \text{ inch-pounds.}$$

In some cases, such as on auxiliary drives, a shaft absorbs a certain amount of power from the drive shaft. The torque of the auxiliary shaft is easily computed by substituting values of "H" and "R" in the formula.

**Bearing Loads**

**Radial and Thrust Loads**

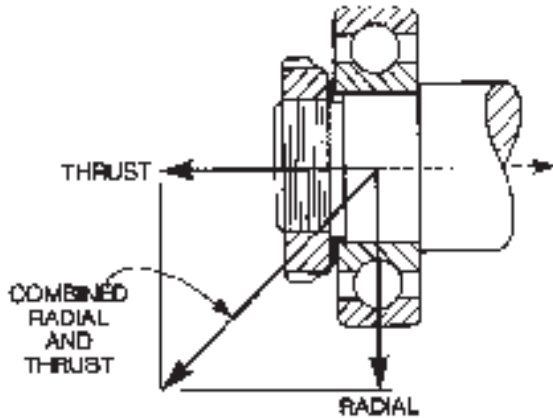


Fig. 2

**Radial Loads**

A radial load is one applied at right angles to the axis of the shaft. This load passes from the shaft to the inner ring through the balls to the outer ring and thence to the housing. In some cases this condition may be reversed, i. e., the radial load passing from a revolving housing through the bearing to a stationary shaft. A radial load is sustained by not more than one-half of the balls in the bearing.

A radial load may be due to a single force, such as weights of shaft and other revolving parts. More often, however, the radial load is due to two or more components such as tangential forces, separating forces, overturning moments, etc. which are combined into one load acting in a single direction at right angles to the axis of the shaft and the axis of the bearing.

Radial loads are supported by a pair of bearings which are mounted in one of two different manners: (1) Straddle; (2) Overhung. (See following page.)

In the *straddle* mounting, the radial load is divided in inverse proportion to the distance from the point of application of the load to the center of the bearing.

The reactions at the bearings act in a direction opposite to the direction of the load. (See Fig. 3.) The straddle mounting is the most commonly used in supporting shafts.

The *overhung* mounting produces an entirely dissimilar result. In this, the load is applied at a point outside of the two bearings. The effect of this is to produce on the nearest bearing a load greater than the original radial load. The load on the opposite end bearing is generally relatively small. The load on the bearing nearest to the point of application acts in the same direction as that of the applied load. The load at the other bearing acts in the opposite direction to that of the applied load. (See Fig. 4.)

**Thrust Loads**

A Thrust or End Thrust load is one that acts in the same direction as the axis of the shaft. Its effect is to push the entire circle of balls against the race shoulder. The thrust may act from left to right or from right to left, or it may alternate. In the majority of cases, however, the thrust acts in one direction only. Horizontal mountings always require provision for thrust in both directions, although generally the thrust in one direction may be only a "locating" or nominal thrust. The ideal mounting for a ball bearing is where one bearing takes thrust in both directions. The "opposed" method of mounting allows one bearing to take thrust in one direction, and the other bearing to take thrust in the opposite direction.

**Combined Radial and Thrust Loads**

One bearing of the pair sustains both radial and thrust loads. The resultant load is indicated by the diagonal line, which also shows the direction in which the shaft would move if not restrained by the bearing.

### Bearing Loads

#### Straddle and Overhung Mountings

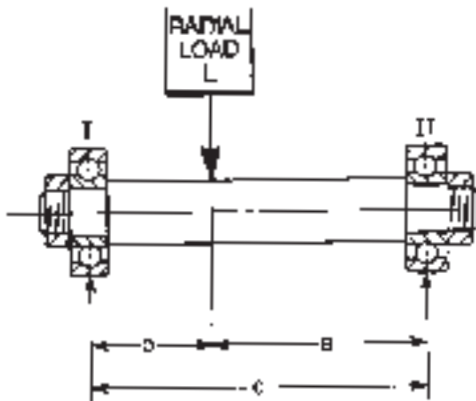


Fig. 3  
Straddle Mounting

Radial load on Brg. I  $\frac{L \times a}{c}$

Radial load on Brg. II  $\frac{L \times b}{c}$

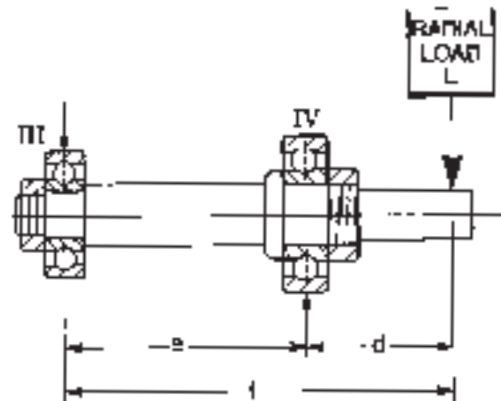


Fig. 4  
Overhung Mounting

Radial load on Brg. III  $\frac{L \times d}{e}$

Radial load on Brg. IV  $\frac{L \times f}{e}$

#### Example

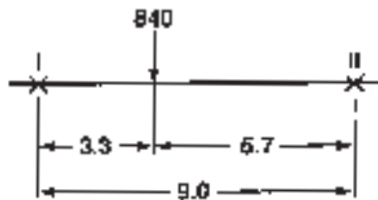


Fig. 5

Radial load on I =  $\frac{840 \times 5.7}{9.0} = 530$  lbs.

Radial load on II =  $\frac{840 \times 3.3}{9.0} = 310$  lbs.

(530 + 310 = 840 check)

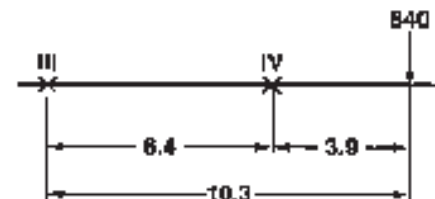


Fig. 6

Radial load on III =  $\frac{840 \times 3.9}{6.4} = 510$  lbs.

Radial load on IV =  $\frac{840 \times 10.3}{6.4} = 1350$  lbs.

(1350 - 510 = 840 check)

Radial Loads Due to Spur Gears

To compute radial loads on the bearings:—

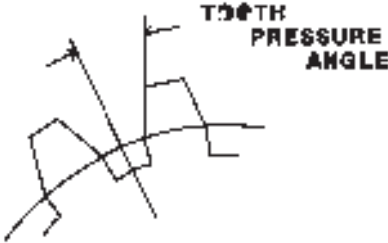


Fig. 7

Obtain following data:

- Horsepower (H) or Torque (Q)
- r.p.m. of driving gear
- Number of teeth (t) in driving gear
- Diametral pitch (p) of gears
- Pitch diameter (D) of driving gear in inches
- Tooth pressure angle
- Gear ratio

Follow the example step by step in solving similar problems.

Example

Horsepower (H) = 35 r.p.m. (R) = 1200  
 Number of teeth (t) in driving gear = 18  
 Diametral pitch (p) of gears = 6  
 Pitch diameter (D) of driving gear = 18/6 = 3  
 Tooth pressure angle = A = 17½° COS 17½° = .954  
 Gear ratio = 4

$$\text{Torque (Q)} = \frac{63000 H}{R} = \frac{63000 \times 35}{1200} = 1840 \text{ in. lbs.}$$

$$\text{Tooth Load} = \frac{2 Q}{D \cos A} = \frac{2 \times 1840}{3 \times .954} = 1290 \text{ lbs.}$$

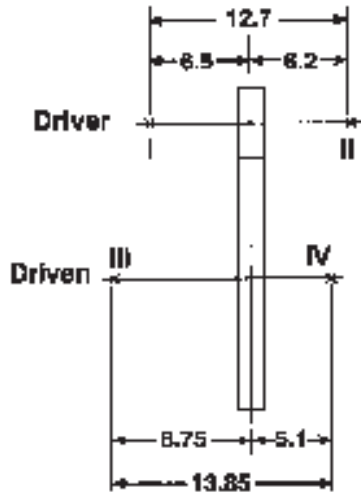


Fig. 8  
Straddle Mounting

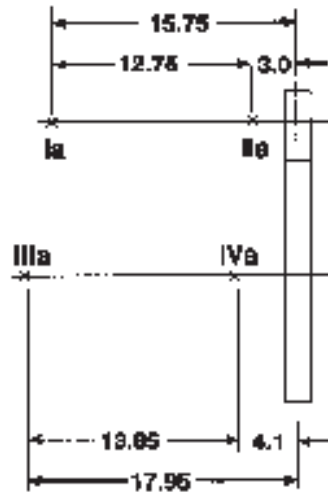


Fig. 9  
Overhung Mounting

Radial load on I  
 $1290 \times 6.2/12.7 = 630 \text{ lbs. at } 1200 \text{ r.p.m.}$

Radial load on II  
 $1290 \times 6.5/12.7 = 660 \text{ lbs. at } 1200 \text{ r.p.m.}$

Radial load on III  
 $1290 \times 5.1/13.85 = 480 \text{ lbs. at } 300 \text{ r.p.m.}$

Radial load on IV  
 $1290 \times 8.75/13.85 = 810 \text{ lbs. at } 300 \text{ r.p.m.}$

Radial load on Ia  
 $1290 \times 3.0/12.75 = 300 \text{ lbs. at } 1200 \text{ r.p.m.}$

Radial load on IIa  
 $1290 \times 15.75/12.75 = 1590 \text{ lbs. at } 1200 \text{ r.p.m.}$

Radial load on IIIa  
 $1290 \times 4.1/13.85 = 380 \text{ lbs. at } 300 \text{ r.p.m.}$

Radial load on IVa  
 $1290 \times 17.95/13.85 = 1670 \text{ lbs. at } 300 \text{ r.p.m.}$

### Radial Loads Due to Spur Gears

#### Idler and Intermediate Shafts Graphic Method

Where loads are due both to driver and driven gears, plot end view and determine resultant load graphically as shown below.

#### Proceed as follows:

- (1) Draw gears in correct position, preferably to full or half scale.
- (2) Indicate direction of rotation with arrows.
- (3) Draw tangent (same direction as arrows).
- (4) Complete triangle making hypotenuse (tooth load) intersect driven gear.
- (5) Combine two forces as indicated in Fig. 11
- (6) Compute reactions on the bearings.  
(See page 357)

**Example:** Horsepower (H) = 35  
 r.p.m. (R) of driver = 1200  
 Number of teeth in gears 18, 36, 72  
 Diametral pitch (p) of gears = 6  
 Tooth pressure angle =  $17\frac{1}{2}^\circ$

$$\text{Torque (Q)} = \frac{63000 \times 35}{1200} = 1840 \text{ in. lbs.}$$

$$\text{Pitch dia. of driver} = \frac{18}{6} = 3''$$

$$\text{Tooth pressure angle} = A = 17\frac{1}{2}^\circ \cos 17\frac{1}{2}^\circ = .954$$

$$\text{Tooth Load} = \frac{2 Q}{D \cos A} = \frac{2 \times 1840}{3 \times .954} = 1290 \text{ pounds}$$

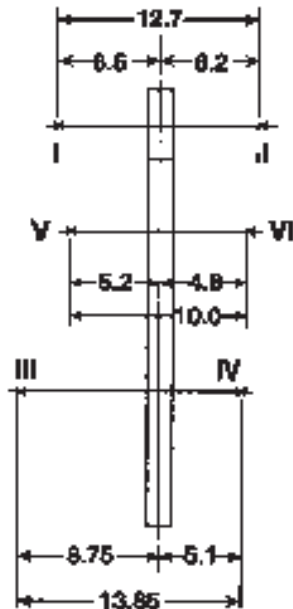


Fig. 10

For loads on bearings on this shaft see opposite page.

For loads on bearings on this shaft see below.

For loads on bearings on this shaft see opposite page.

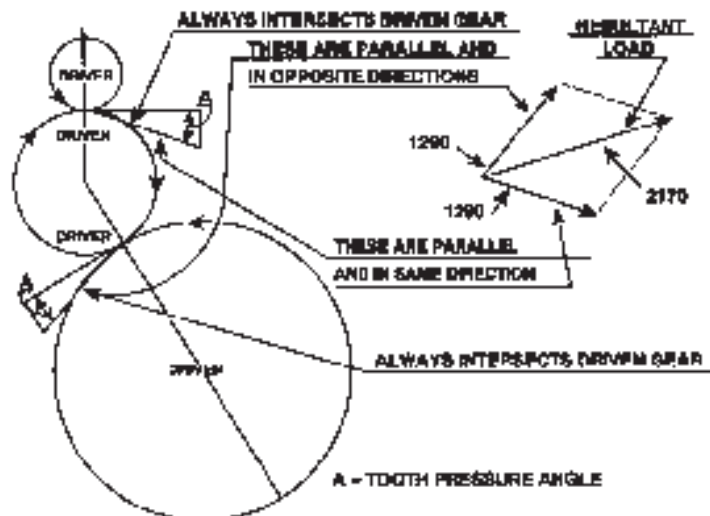


Fig. 11

Load on V  $2170 \times 4.8/10 = 1040$  lbs. at 600 r.p.m.  
 Load on VI  $2170 - 1040 = 1130$  lbs. at 600 r.p.m.

**Radial Loads Due to Spur Gears**

**Idler and Intermediate Shafts Solution by Formulas**

**Case 1**—See Fig. 12 on following page.

H = Horsepower      Q = Torque  
 R = r.p.m. of driver      D = Pitch dia. of driver

$$\text{Resultant tooth load on brgs. V \& VI} = \frac{4 Q}{D} \text{ or } \frac{252000 H}{R D}$$

Example: H = 35      R = 1200      D = 3"      Gear reduction = 2

$$\text{Resultant tooth load} = \frac{252000 \times 35}{1200 \times 3} = 2450 \text{ lbs.}$$

Radial load on V       $2450 \times 4.8/10 = 1180$  lbs. at 600 r.p.m.  
 Radial load on VI       $2450 - 1180 = 1270$  lbs. at 600 r.p.m.  
 Radial loads on I, II, III and IV—see page 358.

**Case 2**—See Fig. 14 on following page.

A = Tooth pressure angle      Z = angle (fig. 14)

$$K = \frac{2A + Z}{2} \quad \text{Other symbols as in Case (1) above.}$$

$$\text{Resultant tooth load on brgs. V \& VI} = \frac{4 Q \cos K}{D \cos A} \text{ or } \frac{252000 H \cos K}{R D \cos A}$$

Example: H = 35      R = 1200      D = 3"      Gear reduction = 2  
 Tooth pressure angle =  $17\frac{1}{2}^\circ$        $\cos 17\frac{1}{2}^\circ = .954$

$$Z = 30^\circ \quad K = \frac{35 + 30}{2} = 32\frac{1}{2}^\circ \quad \cos 32\frac{1}{2}^\circ = .843$$

$$\text{Resultant tooth load} = \frac{252000 \times 35 \times .843}{1200 \times 3 \times .954} = 2170 \text{ lbs.}$$

Radial load on V       $2170 \times 4.8/10 = 1040$  lbs. at 600 r.p.m.  
 Radial loads on VI       $2170 - 1040 = 1130$  lbs. at 600 r.p.m.  
 Radial loads on I, II, III and IV—see page 358.

**Case 3**—See Fig. 15 on following page.

A = Tooth pressure angle      Z = Angle (fig. 15)

$$J = \frac{2A - Z}{2} \quad \text{Other symbols as in Case (1) above.}$$

$$\text{Resultant tooth load on brgs. V \& VI} = \frac{4 Q \cos J}{D \cos A} \text{ or } \frac{252000 H \cos J}{R D \cos A}$$

Example: H = 35      R = 1200      D = 3"      Gear reduction = 2  
 Tooth pressure angle =  $17\frac{1}{2}^\circ$        $\cos 17\frac{1}{2}^\circ = .954$

$$Z = 30^\circ \quad J = \frac{35 - 30}{2} = 2\frac{1}{2}^\circ \quad \cos 2\frac{1}{2}^\circ = .999$$

$$\text{Resultant tooth load} = \frac{252000 \times 35 \times .999}{1200 \times 3 \times .954} = 2570 \text{ lbs.}$$

Radial load on V       $2570 \times 4.8/10 = 1230$  lbs. at 600 r.p.m.  
 Radial load on VI       $2570 - 1230 = 1340$  lbs. at 600 r.p.m.  
 Radial loads on I, II, III and IV—see page 358.



### Radial Loads Due to Spur Gears

#### Idler and Intermediate Shafts Solution by Formulas

**Case 1:** Where centers of driver, idler and driven shafts lie on one line. Direction of rotation of gears is immaterial.

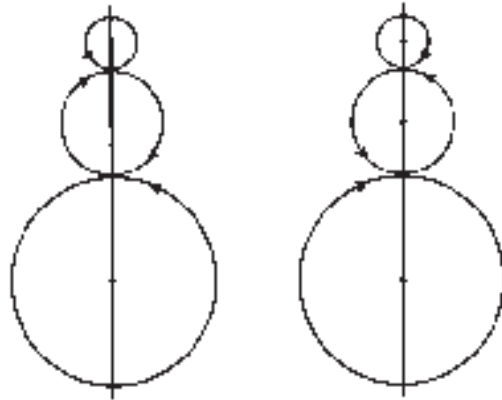


Fig. 12

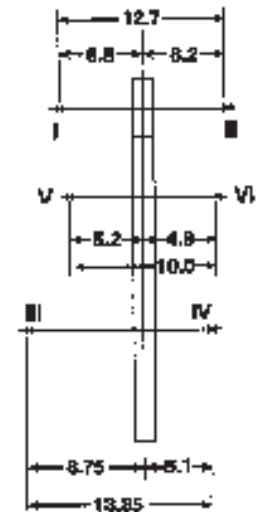


Fig. 13

**Case 2:** Where end view of gears is as shown in Fig. 14.

Note direction of rotation  
(compare Fig. 15 below).

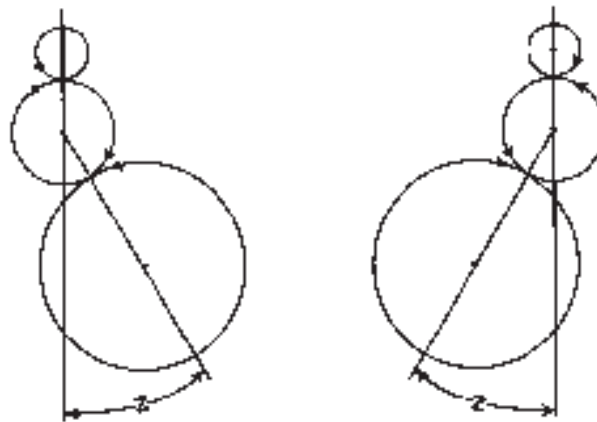


Fig. 14

**Case 3:** Where end view of gears is as shown in Fig. 15  
(compare Fig. 14 above).

Note direction of rotation  
(compare Fig. 14 above).

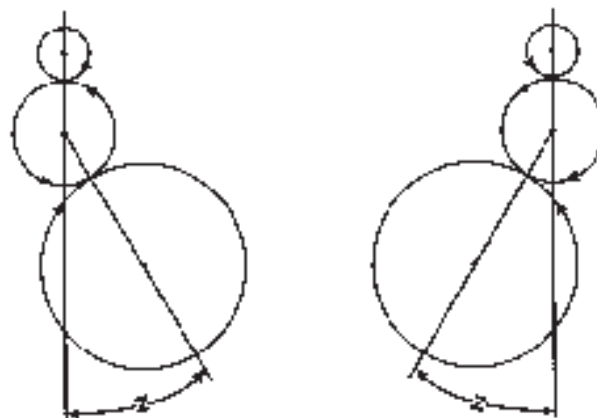


Fig. 15

**Loads Due to Planetary Gears**

**The Methods Shown Consider Simple Planetary Spur Gear Arrangements Only**

To compute radial loads on the bearings:

**(1)** Refer to page 357 for distribution of load (L) on bearings.

**(2)** Obtain following data:

Horsepower (H) or Torque (Q)

$$\text{Torque in in. lbs. (Q)} = \frac{63000 H}{\text{r.p.m. of driver}}$$

Pitch diameter (s) of sun gear

Pitch diameter (p) of planet gear

Pitch diameter (g) of internal gear

Tooth pressure angle (necessary for single planet drive only)

**(3)** See table on opposite page which gives resultant radial loads on bearings, and also the r.p.m.'s of the members. Note that the portion of the table devoted to loads is divided into two parts. The first is for the resultant radial load "L" on bearings III & IV for single planet, two planets or three planets. The second is for the resultant radial load "P" on bearings I & II and V & VI for single planet.

**(4)** Consider first bearings III & IV. Select the proper expression for "L" according to whether your particular problem involves single planet, two planets or three planets.

**(5)** Resultant radial load "L" is imposed on bearings III & IV. Compute individual loads on III & IV by method shown on page 357, unless planet is supported by a single centrally located bearing in which case "L" is the resultant bearing load.

**(6)** Bearings III & IV are also subjected to centrifugal forces (except in combinations 3 and 4, see opposite page) which, if the speeds are very high, should be computed and combined with "L" as obtained in (5) above.

These centrifugal forces can be computed from the formula shown below, noting that : "W" equals the weight of the planet gear and shaft; r.p.m. is that of the cage; "r" is as shown in Fig. 19 on the opposite page.

Centrifugal Force (CF) and "L" are combined as follows:  $\sqrt{(CF)^2 + L^2}$ . Use this instead of "L" when considering centrifugal force. The loads on the individual bearings must be computed as described on page 357.

(Note: the centrifugal force to weight ratio  $\frac{CF}{W}$  is of prime importance in the proper selection of the cage used in the bearing, or bearings, on the planet shaft. Send complete data on high speed planetary gear problems for review and selection of bearing type.)

**(7)** When the planetary drive has a single planet there are also loads on the bearings supporting the driving and driven members. These values are given in the table on the opposite page as load "P" and are imposed on bearings I, II, V & VI. (Note that the expression for "P" is given in terms of "L" as obtained for bearings III & IV due to a single planet.)

Compute the loads on the individual bearings as described on page 357.

For two or more planets, there is no theoretical load on bearings I, II, V & VI. Actually there is some load due to mechanical unbalance and machining inaccuracies, but generally can be neglected.

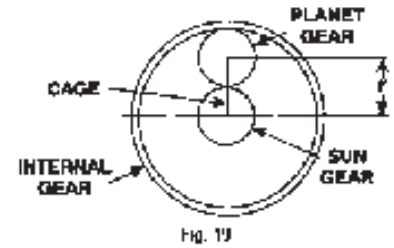
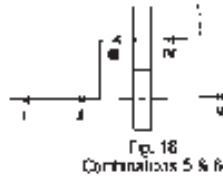
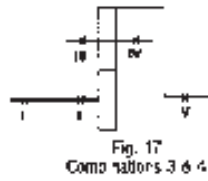
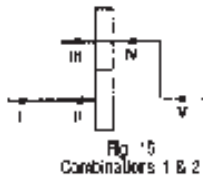
**Centrifugal Force**

$$\text{Centrifugal Force} = \frac{W \times r \times R^2}{35200}$$

where W = Weight in pounds

r = Radius in inches

R = r.p.m.



Element		Combination					
		1	2	3	4	5	6
Sun Gear Cage Internal Gear		Driving Driven Stationary	Driven Driving Stationary	Driving Stationary Driven	Driven Stationary Driving	Stationary Driving Driven	Stationary Driven Driving
Resultant Radial Load (L) on III & IV	Single Planet	$\frac{4Q}{s}$	$\frac{2Q}{(s+p)}$	$\frac{2Q}{s}$	$\frac{4Q}{g}$	$\frac{2Q}{(s+p)}$	$\frac{4Q}{g}$
	Two Planets	$\frac{2Q}{s}$	$\frac{Q}{(s+p)}$	$\frac{2Q}{s}$	$\frac{2Q}{g}$	$\frac{Q}{(s+p)}$	$\frac{2Q}{g}$
	Three Planets	$\frac{4Q}{3s}$	$\frac{2Q}{3(s+p)}$	$\frac{4Q}{3s}$	$\frac{4Q}{3g}$	$\frac{2Q}{3(s+p)}$	$\frac{4Q}{3g}$
Resultant Radial Load (P) due to Single Planet	See Sketch	Fig. 16		Fig. 17		Fig. 18	
	On I & II	$\frac{L}{2 \cos A}$		$\frac{L}{2 \cos A}$		L	
	On V & VI	L		$\frac{L}{2 \cos A}$		$\frac{L}{2 \cos A}$	
r.p.m.*	Sun Gear	R	$R \times \frac{(g+s)}{s}$	R	$R \times \frac{g}{s}$	0	0
	Planet about own center	$R \times \frac{s}{(g+s)} \times \frac{g}{p}$	$R \times \frac{g}{p}$	$R \times \frac{s}{p}$	$R \times \frac{g}{p}$	$R \times \frac{s}{p}$	$R \times \frac{g}{(g+s)} \times \frac{s}{p}$
	Cage	$R \times \frac{s}{(g+s)}$	R	0	0	R	$R \times \frac{g}{(g+s)}$
	Internal Gear	0	0	$R \times \frac{s}{g}$	R	$R \times \frac{(g+s)}{g}$	R

\*In computing r.p.m. it may be more convenient to use number of teeth of gears, that is: s = number of teeth of sun gear; p = number of teeth of planet gear; g = number of teeth of internal gear.

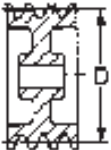
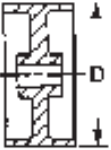
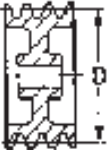
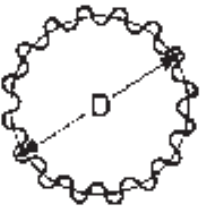
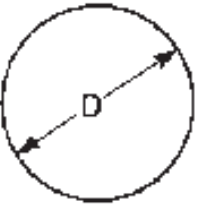
**Loads Due to Belt, Rope and Chain Drives  
and Cutting or Working Tools**

**General Formula**

$$L = \frac{K \times 126000 \times H}{DR}$$

where, L = radial load  
 H = horsepower  
 D = pitch diameter of pulley sprocket or cutting tool  
 R = r.p.m.  
 K = service factor

For distribution of load (L) on bearings, refer to page 357.

Drive	K
	1.5
	Flat Belt Single Ply 2.0 Double Ply 2.5 Triple Ply, Small Pulley Diameter 3.0
	Rope Pulley Groove Included Angle 45° 2.0 Pulley Groove Included Angle 45°-60° 2.5
	1.25
	5.0

### Loads on Electric Motor Bearings

H = Horsepower  
R = r.p.m.

W = Weight of rotor in pounds\*  
D = Diameter of pulley (or pitch dia. of driving gear) in inches

### Horizontal Belted Motors

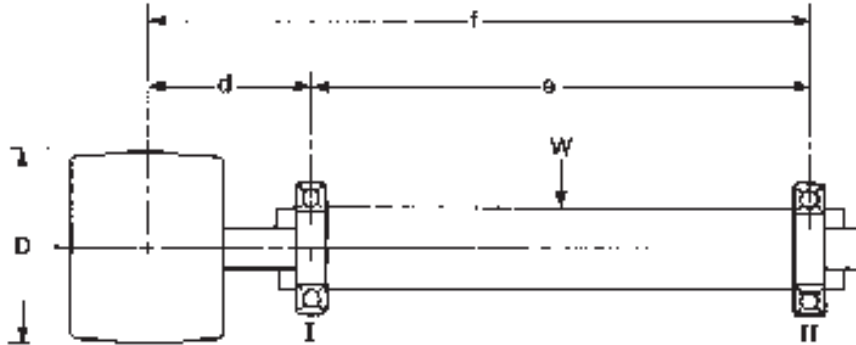


Fig. 20

$$\text{Belt Pull} = \frac{252000 H}{R D} = B$$

$$\begin{aligned} \text{Radial load on I} & \quad (B \times f/e) + W/2 \\ \text{Radial load on II} & \quad (B \times d/e) + W/2 \end{aligned}$$

#### Example:

$$\begin{array}{lll} H = 30 & W = 240 & d = 8 \\ R = 1200 & D = 10 & e = 24 \\ & & f = 32 \end{array}$$

$$\text{Belt Pull} = \frac{252000 \times 30}{1200 \times 10} = 630 \text{ pounds}$$

$$\text{Radial load on I } 630 \times 32/24 + 240/2 = 960 \text{ lbs. at } 1200 \text{ r.p.m.}$$

$$\text{Radial load on II } 630 \times 8/24 + 240/2 = 330 \text{ lbs. at } 1200 \text{ r.p.m.}$$

### Vertical Belted Motors

$$\begin{aligned} \text{Radial load on I} & \quad B \times f/e \\ \text{Radial load on II} & \quad B \times d/e \\ \text{Thrust load on I (or II)} & = W \\ \text{(See formula above for "B")} \end{aligned}$$

### Horizontal Geared Motors

$$\text{Tooth Load} = \frac{132000 H}{R D} = C$$

$$\begin{aligned} \text{Radial load on I} & \quad (C \times f/e) + W/2 \\ \text{Radial load on II} & \quad (C \times d/e) + W/2 \end{aligned}$$

### Direct Coupled Motors

$$\begin{aligned} \text{Horizontal Motors} & \quad \text{Radial load} = W/2 \text{ on each bearing} \\ \text{Vertical Motors} & \quad \text{Thrust load} = W \text{ on I (or II)} \end{aligned}$$

In addition to the above loads there is often a shock load due to the coupling which should be considered in the selection of bearing sizes.

\*If unbalanced, "W" equals two or three times the weight of the rotor in the formulas for radial loads.

**Thrust Loads**

**Aircraft, Motor Boats, Twist Drills**

**Thrust Due to Propellers**

**H** = Brake horsepower of engine  
**E** = Propeller efficiency  
**R** = r.p.m. of engine at rated horsepower  
**r** = r.p.m. of propeller

**M** = Land miles per hour of motor boat  
**N** = Level flight air speed of aircraft in miles per hour  
**n** = Air speed of aircraft in climb in miles per hour  
**F** = Pitch of propeller in feet

Wanted	Data Given	Formula
Aircraft propeller thrust in level flight	(1) Brake horsepower of engine "H" (2) Level flight air speed of aircraft in miles per hour "N" (Propeller efficiency assumed 85%)	$\frac{320 H}{N}$
Aircraft propeller thrust in level flight	(1) Brake horsepower of engine "H" (2) Level flight air speed of aircraft in miles per hour "N" (3) Propeller efficiency "E"	$\frac{375 H E}{N}$
Aircraft propeller thrust in climb	(1) Brake horsepower of engine "H" (2) Air speed of aircraft in climb in miles per hour "n" (3) r.p.m. of engine "R"  (This formula does not apply to variable pitch propellers, where full power and r.p.m. are maintained in climb.)	$\frac{250 H}{n}$ at approx. .9 "R" r.p.m.
Motor Boat propeller thrust	(1) Brake horsepower of engine "H" (2) Propeller efficiency (.60 to .70) "E" (3) Miles per hour of boat "M"	$\frac{375 H E}{M}$
	(1) Brake horsepower of engine "H" (2) Propeller efficiency (.60 to .70) "E" (3) r.p.m. of propeller (4) Pitch of propeller in feet "F"	$\frac{33000 H E}{r F}$

**Thrust due to Twist Drills**

Drill Size Dia. inches	Drill Feed* inches per one rev.	Thrust Load	
		Mild Steel	Soft Cast Iron
1/16	.003	160	65
1/8	.004	300	130
3/16	.005	460	200
1/4	.006	620	290
5/16	.007	800	380
3/8	.008	990	480
7/16	.009	1180	580
1/2	.010	1380	690
5/8	.011	1710	870
3/4	.012	2040	1050
7/8	.013	2390	1240
1	.014	2740	1440

\*Recommended maximum.

### Formulas for Automobile Bearing Loads

H = Horsepower of engine  
 D = Diameter of tire in inches  
 Q = Torque in inch-pounds  
 G = Rear Axle reduction  
 R = r.p.m. of crankshaft  
 M = Miles per hour  
 C = Radius to brake pin in inches—Transmission or propeller shaft brake

J = Proportion of weight carried on front axle (generally .45 for passenger cars)  
 K = Proportion of weight carried on rear axle (generally .55 for passenger cars)  
 W = Total weight, including passengers or pay load in pounds

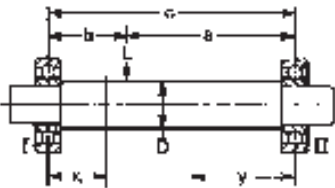
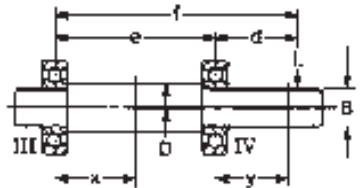
Wanted	Data Given	Formula
Torque (in inch-pounds)	(1) Torque in foot-pounds	$Q = (\text{Torque in foot-pounds}) \times 12$
Torque (Q)	(1) Horsepower (2) r.p.m.	$Q = \frac{63000 H}{R}$
Horsepower of engine	(1) Torque in inch-pounds (2) r.p.m.	$H = \frac{Q R}{63000}$
Braking torque at rear wheels	(1) Weight on rear axle (2) Diameter of tire	$.3 K W D$
Braking torque at pinion	(1) Weight on rear axle (2) Diameter of tire (3) Axle reduction	$\frac{.3 K W D}{G}$
Transmission or propeller shaft brake load (pivoted brakes)	(1) Weight on rear axle (2) Diameter of tire (3) Axle reduction (4) Radius to brake pin	$\frac{.3 K W D}{G C}$
Radial load on front wheel bearings	(1) Weight on front axle	$\frac{J W}{2}$
Thrust load on front wheel bearings due to side skid	(1) Weight on front axle	$.3 J W$
Radial load on rear wheel bearings	(1) Weight on rear axle	$.64 K W$
Thrust load on rear wheel bearings due to side skid	(1) Weight on rear axle	$.3 K W$
Miles per hour of automobile	(1) r.p.m. of engine (2) Diameter of tire (3) Axle reduction	$\frac{D R}{336 G}$
r.p.m. of engine	(1) Miles per hour (2) Diameter of tire (3) Axle reduction	$\frac{336 M G}{D}$
r.p.m. of axle	(1) Miles per hour (2) Diameter of tire	$\frac{336 M}{D}$
Axle Reduction	(1) Miles per hour (2) Dia. of tire (3) r.p.m. of engine	$\frac{R D}{336 M}$

**Shaft Stresses & Deflections**

L = Radial load in pounds  
 D = Shaft diameter in inches  
 H = Horsepower transmitted  
 R = Revolutions per minute of shaft  
 B = Bore of bearing in inches  
 Q = Torque in inch-pounds  
 E = Young's modulus (30,000,000 for steel)

$S_B$  = Bending Stresses in pounds per square inch  
 $S_M$  = Max. Bending Stress in pounds per square inch  
 $S_Q$  = Max. Torsional Stress in pounds per square inch  
 M = Deflection of shaft in inches  
 $M_M$  = Max. Deflection of shaft in inches  
 A = Angularity of shaft at bearing support (subscript indicates support)

For HOLLOW shafts substitute  $\left(\frac{D^4 - D_1^4}{D}\right)$  for  $D^3$  and  $(D^4 - D_1^4)$  for  $D^4$  (where  $D_1$  = Inside Diameter of hollow shaft or tube).

	Straddle Mounting	Overhung Mounting
Mounting		
Bending Stress		
$S_B$ at x	$S_B = \frac{10.2 L a x}{D^3 c}$	$S_B = \frac{10.2 L d x}{D^3 e}$
$S_B$ at y	$S_B = \frac{10.2 L b y}{D^3 c}$	$S_B = \frac{10.2 L (d - y)}{B^3}$
Max. Stress $S_M$	$S_M = \frac{10.2 L a b}{D^3 c}$ (at L)	$S_M = \frac{10.2 L a b}{D^3 c}$ (at IV)
Torsional Stress $S_Q$	$S_Q = \frac{321,000 H}{R D^3}$ or $\frac{5.1 Q}{D^3}$	
Shaft Deflection		
M at x	$M = \frac{3.40 L a x (c^2 - x^2 - a^2)}{c E D^4}$	$M = \frac{3.40 L d x (e^2 - x^2)}{e E D^4}$
M at y	$M = \frac{3.40 L b y (c^2 - y^2 - b^2)}{c E D^4}$	$M = \frac{3.40 L y (3 d y - y^2 + 2 d e)}{E B^4}$
Max. Deflection between Supports $M_M$	Let a be greater than b Calculate $Y_1 = a \sqrt{\frac{1}{3} + \frac{2B}{3a}}$	
	$M_M = \frac{6.80 L b Y_1^3}{c E D^4}$	$M_M = \frac{1.312 L d e^2}{E D^4}$
Deflection at Load M at L	$M = \frac{6.80 L a^2 b^2}{c E D^4}$	$M = \frac{6.80 L d^2 f}{E B^4}$
Angularity of Shaft at Bearing Supports	$\tan A_I = \frac{3.40 L a (c^2 - a^2)}{c E D^4}$  $\tan A_{II} = \frac{3.40 L b (c^2 - b^2)}{c E D^4}$	$\tan A_{III} = \frac{3.40 L d e}{E D^4}$  $\tan A_{IV} = \frac{6.80 L d e}{E B^4}$



### Loads Due to Plain Bevel Gears

#### General Procedure

To compute loads on plain bevel gear, proceed as follows:

(1) Compute torque of driving gear shaft

$$\text{Torque (Q)} = \frac{\text{Horsepower} \times 63000}{\text{r.p.m. of drive shaft}}$$

or

$$\frac{H \times 63000}{R}$$

(2) Determine Tangential Pressure (P)

$$P = \frac{\text{Torque} \times 2}{\text{Mean pitch dia. of driving gear}}$$

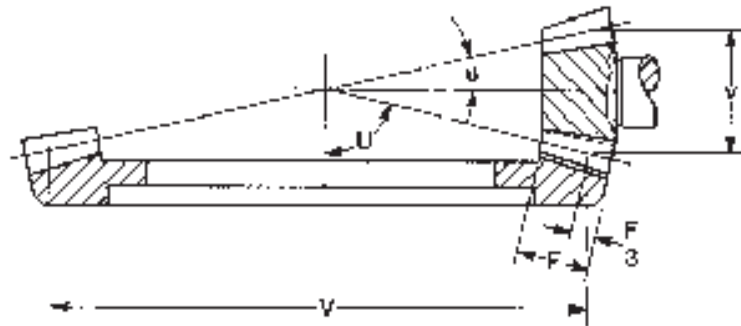
or

$$\frac{Q \times 2}{v}$$

(3) Obtain gear thrust by solving for "X" (see below).

(4) Compute radial load on bearings (see example, page 370.)

#### Thrust Loads



Direction of rotation (clockwise or anticlockwise) viewed from this side.

(Note: Mean Pitch Diameter taken on pitch line  $\frac{1}{3}$  face length from pitch diameter, is approximately at the center of the contact area of the gears.)

$$\text{THRUST} = \frac{2 Q X}{v}$$

**X** = See below

**Q** = Engine Torque in inch-pounds

**G** = Gear Ratio

**v** = Mean Pitch Diameter of Bevel Driving Gear in inches (taken on pitch line  $\frac{1}{3}$  face length from pitch dia.)

**V** = Mean Pitch Diameter of Bevel Drive Gear in inches (taken on pitch line  $\frac{1}{3}$  face length from pitch dia.)

**A** = Tooth Pressure Angle

**u** = Pitch Angle of Driving Gear

$$\text{Tan } u = \frac{\text{No. of teeth in driving gear}}{\text{No. of teeth in driven gear}}$$

Value of X

Driving Gear:  $X = \text{TAN } A \text{ SIN } u$

Driven Gear:  $X = \text{TAN } A \text{ COS } u$

**Loads due to Plain Bevel Gears**

Obtain following data:

- Horsepower (H) or Torque (Q)
- r.p.m. (R) of driving gear shaft
- Mean pitch dia. (v) of driving gear
- Tooth pressure angle

- Number of teeth in driving gear
- Number of teeth in driven gear
- Bearing and gear locations (see Figs.)

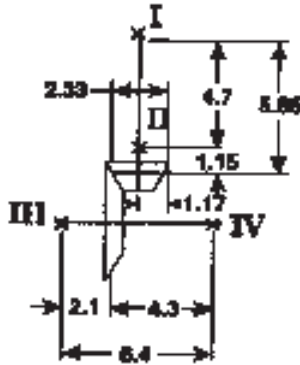


Fig. 23  
Overhung Driving Gear

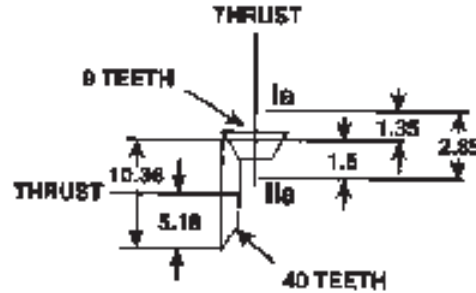


Fig. 24  
Straddle Driving Gear

**Example:**

- Horsepower (H) = 35
- r.p.m. (R) = 1200
- Tooth pressure angle = 17½°
- Mean pitch dia. (v) of driving gear = 2.33
- Gear ratio = 40/9 = 4.44
- Mean pitch dia. (V) of driven gear = 2.33 × 4.44 = 10.36
- Pitch angle of driving gear = u = tan<sup>-1</sup> 9/40 = 12.68°

Value of "X" (See page 369.)  
 Driver X = TAN A SIN u = TAN 17.5 SIN 12.68 = .07  
 Driven X = TAN A COS u = TAN 17.5 COS 12.68 = .31

Thrust on driving gear  
 (Tp) = P × X = 1580 × .07 = 110 lbs.  
 Thrust on driven gear  
 (Tg) = P × X = 1580 × .31 = 490 lbs.  
 Overturning moment on driving gear =

$$\frac{T_p \times v/2}{4.7} = \frac{110 \times 1.17}{4.7} = 30^*$$

Overturning moment on driven gear =

$$\frac{T_g \times V/2}{6.4} = \frac{490 \times 5.18}{6.4} = 400^{**}$$

Torque (Q) =  $\frac{63000 H}{R} = \frac{63000 \times 35}{1200} = 1840$  in. lbs.  
 Tangential Pressure (P) =  $\frac{2 Q}{v} = \frac{2 \times 1840}{2.33} = 1580$  lbs.

P	Tp	Tg	v/2	V/2
1580	110	490	1.17	5.18

Driving gear thrust = Tp = 110 pounds thrust on brg. I or Ia.  
 Driven gear thrust = Tg = 490 pounds thrust on brg. III.

Brg. I	$1580 \times 1.15/4.7 = 390$	$490 \times 1.15/4.7 = 120$	30 *	
	$\sqrt{390^2 + (120 - 30)^2} = 400$ pounds radial load at 1200 r.p.m.			
Brg. II	$1580 + 390 = 1970$	$490 + 120 = 610$	30 *	
	$\sqrt{1970^2 + (610 - 30)^2} = 2050$ pounds radial load at 1200 r.p.m.			
Brg. III	$1580 \times 4.3/6.4 = 1060$	$110 \times 4.3/6.4 = 70$	400 **	
	$\sqrt{1060^2 + (400 + 70)^2} = 1160$ pounds radial load at 270 r.p.m.			
Brg. IV	$1580 - 1060 = 520$	$110 - 70 = 40$	400 **	
	$\sqrt{520^2 + (400 - 40)^2} = 630$ pounds radial load at 270 r.p.m.			
Brg. Ia	$1580 \times 1.5/2.85 = 830$	$490 \times 1.5/2.85 = 260$	$110 \times 1.17/2.85 = 50$	
	$\sqrt{830^2 + (260 + 50)^2} = 890$ pounds radial load at 1200 r.p.m.			
Brg. IIa	$1580 - 830 = 750$	$490 - 260 = 230$	$110 \times 1.17/2.85 = 50$	
	$\sqrt{750^2 + (230 - 50)^2} = 770$ pounds radial load at 1200 r.p.m.			

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<i>Designation</i>	<i>Product</i>	
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100KSFF	Single-Row Deep Groove Ball Bearing With Two Shields	47
100KSFFG	Single-Row Deep Groove Ball Bearing With Two Shields And Snap Ring	47
100KSFG	Single-Row Deep Groove Ball Bearing With One Shield And Snap Ring	47
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1900SZ	Single-Row Deep Groove Ball Bearing With One Seal	45
1900SZZ	Single-Row Deep Groove Ball Bearing With Two Seals	45
200M	Single-Row Maximum Capacity Filling Notch Ball Bearing	59
200MF	Single-Row Maximum Capacity Filling Notch Ball Bearing With One Shield	59
200MFF	Single-Row Maximum Capacity Filling Notch Ball Bearing With Two Shields	59
200MFFG	Single-Row Maximum Capacity Filling Notch Ball Bearing With Two Shields And Snap Ring	59
200MFG	Single-Row Maximum Capacity Filling Notch Ball Bearing With One Shield And Snap Ring	59
200MG	Single-Row Maximum Capacity Filling Notch Ball Bearing With Snap Ring	59
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300MF	Single-Row Maximum Capacity Filling Notch Ball Bearing With One Shield	60
300MFF	Single-Row Maximum Capacity Filling Notch Ball Bearing With Two Shields	60
300MFFG	Single-Row Maximum Capacity Filling Notch Ball Bearing With Two Shields And Snap Ring	60
300MFG	Single-Row Maximum Capacity Filling Notch Ball Bearing With One Shield And Snap Ring	60
300MG	Single-Row maximum Capacity Filling Notch Ball Bearing With Snap Ring	60
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# *Marathon<sup>®</sup> Series Corrosion Resistant Mounted Products and Bearing Units*

Order publication #M660-710

*Composite Series  
Standard Duty*



*HD<sub>i</sub> Series  
Heavy Duty Cast Iron*



*XD<sub>s</sub> Series  
Extreme Duty Cast Stainless*





## *Choose from ZMaRC-coated...*

The Marathon Series is designed to withstand food processing environments. The unit's high quality insert bearing is available with MRC's proprietary ZMaRC coating on the inner and outer rings. ZMaRC resists frequent wash downs with water and with acidic and caustic solutions far better than conventional insert bearings and conventional coatings, such as black oxide. In food and beverage applications, that means greater protection against rust, greater protection against contaminant-related bearing failure and greater assurance that your equipment will pass USDA inspections.



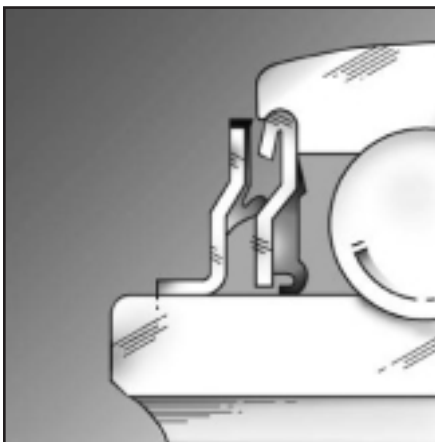
## *...or Stainless Steel Insert Bearings*

If you prefer stainless steel, MRC will supply the Marathon Series with AISI 420 C stainless inner and outer rings and balls.

Both ZMaRC-coated and stainless steel insert bearings come in bore sizes ranging from  $\frac{3}{4}$ " to  $1\frac{1}{2}$ ", and 20 mm to 40 mm. ZMaRC is also available in  $1\frac{15}{16}$ ". The insert bearing's stainless steel set screws, positioned 120 degrees apart, minimize inner ring distortion while maintaining good gripping strength.

## *A Stainless Steel Sealing Arrangement Double-guards Against Contaminants*

A double-protection seal keeps Marathon Series Mounted Bearing Units running contaminant free. The sealing arrangement consists of a double-lip, AISI 304 stainless steel insert seal, an AISI 304 stainless steel flinger and a rubber-backed seal gasket. The flinger and seal's low-friction rubber lips, with optimized axial contact, form a double barrier against pollutants and wash downs. The seal gasket prevents contaminants from migrating around the seal insert's O.D. The flinger adds mechanical and centrifugal protection against contaminant entry. The space between the insert seal and flinger is filled with USDA Food Grade grease for even greater sealing efficiency.



### *USDA-approved Grease*

Marathon Series Composite Mounted Bearing Units are prelubricated-for-life with USDA H1-approved grease. The high quality synthetic grease is odorless and tasteless, leaving foodstuffs unaffected by lubricant contact. It is approved for use in all food processing industries, including meat, fish, poultry and fruit processing equipment. And it resists washout, even during frequent washdowns with hot and cold water, and with disinfectant solutions.

Other Marathon Mounted Bearing Unit grease benefits:

- Excellent internal and external bearing corrosion protection.
- High aging resistance for extended lubricant life.
- High load carrying capacity, which helps prevent premature bearing wear.

## A Composite Housing with Integrated Performance Features

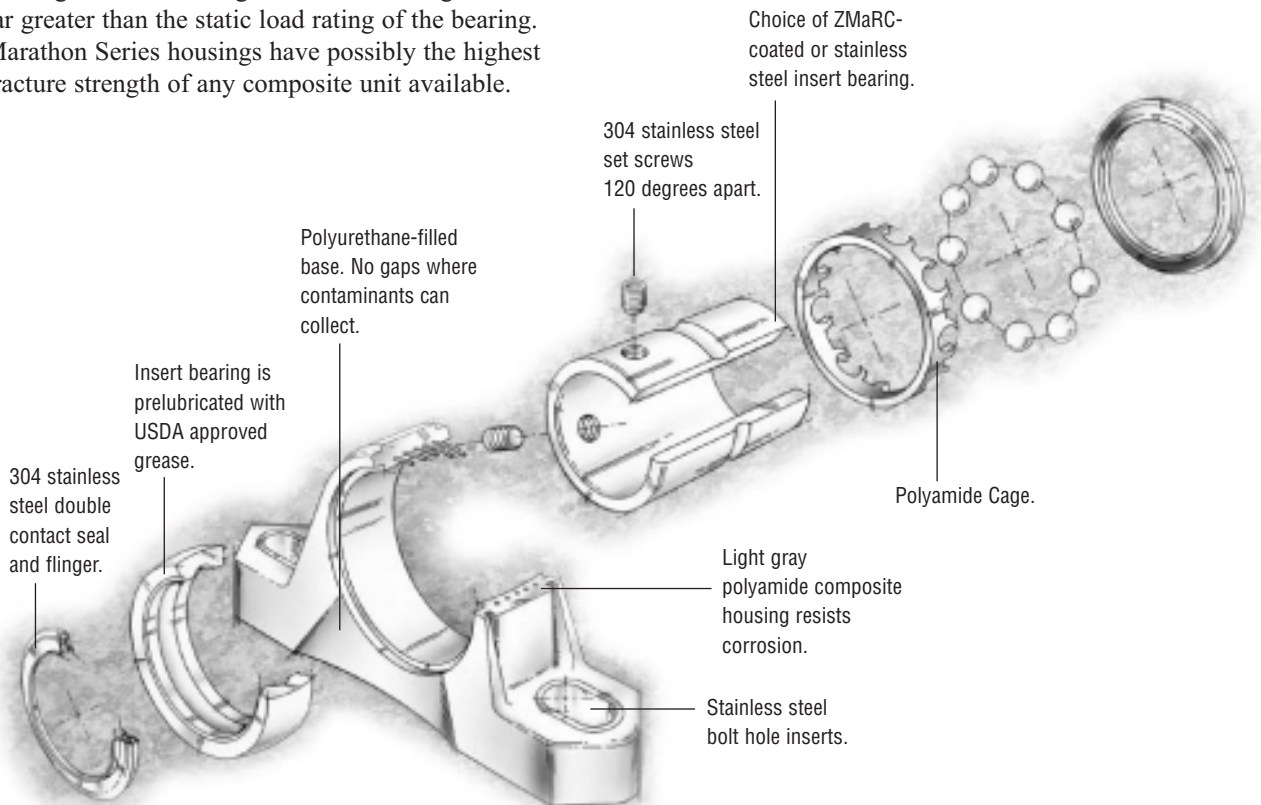


The Marathon Series' composite housing resists citric acids, cooking fats and most chemicals used in food and beverage processing. It is constructed of a thermoplastic composite material that can be up to 61% lighter than cast iron housings. Its spherical bore accommodates the insert bearing's spherical outer surface, enabling the unit to fully compensate for initial bearing seating misalignment.

Plus, the housing is loaded with design and performance advantages:

- Steel coils embedded in the housing contribute to the housing's fracture strength. Radial breaking load is far greater than the static load rating of the bearing. Marathon Series housings have possibly the highest fracture strength of any composite unit available.

- A polyurethane-filled housing base enables the unit to meet flush with its mounting surface. Flush surface-to-surface mounting eliminates gaps — potential areas for contaminants to collect.
- 300 Series stainless steel bolt hole inserts provide added strength to each housing foot and prevent corrosion.
- Marathon Series units are available in the following housing designs to meet the needs of most food and beverage processing applications:
  - pillow blocks
  - two- or four-bolt flange
  - tapped base
  - three-bolt bracket flange
  - narrow and wide slot take-up
  - low backing height pillow block
  - low profile two- and three-bolt flange
  - four-bolt piloted flange
  - hanger



## *HD<sub>i</sub> ZMaRC<sup>®</sup> Coated Cast Iron Units with ZMaRC coated Insert Bearings*

The heavy duty cast iron housings, protected with MRC's proven ZMaRC coating, eliminate the flaking problems associated with nickel-plated products. The housings are matched with our ZMaRC-plated, lubed-for-life, quality insert bearings.

The HD<sub>i</sub> series provides a number of cost-saving and performance benefits. As with all Marathon products, MRC's patented two-part stainless steel seals allow the units to operate in heavy washdown environments without regreasing. And since there is no need for relubrication, continuous grease purge is never a problem.

Advantages of the HD<sub>i</sub> Series:

- Complete ZMaRC coating on all housing surfaces for long-term corrosion resistance.
- ZMaRC coating will not flake off.
- Housings and bearings are resistant to the majority of common washdown solutions.
- HD<sub>i</sub> units require no relubrication, even in a washdown environment—saving time and money—while providing a cleaner-running unit.

- Open spaces on bases and backs of ZMaRC-coated housings are filled with polyurethane, eliminating areas where moisture and product can collect, resulting in a more sanitary housing design.
- All HD<sub>i</sub> units are factory lubed-for-life with USDA approved H1 grease.
- Two-part sealing for maximum protection

Like all Marathon bearing units, Marathon HD<sub>i</sub> units contain an AISI 304 stainless steel inner seal and outer seal. These components work in tandem to form an extremely effective sealing system. (See page 5 for more details.)

The added strength and durability of the Marathon HD<sub>i</sub> housings make them particularly well suited for applications in red meat, pork and poultry processing facilities where both housing strength and corrosion resistance are a concern.

The HD<sub>i</sub> Series is available in the following housing designs:

- pillow blocks
- two- or four-bolt flange
- tapped base



## *Extreme Duty Cast Stainless Steel Mounted Units*

Composite housing units are suitable for many food and beverage industry applications. However, there are extremely challenging applications that require a even more durable unit—the XD<sub>s</sub> line of Marathon units.



These housings are AISI 300 series cast stainless steel with MRC's proven stainless steel insert bearings.

The cast stainless housings are the strongest housings offered in the Marathon family. For any application where loads are very heavy or where shock loads are possible, the extra strength and toughness of the stainless steel housings are a benefit. Also, in applications where failure of the housing could result in injury, such as in cases where workers pass below a portion of a machine, the safety factor inherent in the cast steel housing is desirable.

Exposure to extremely aggressive washdown chemicals is another reason to choose these stainless units. While composite and plated housings are resistant to most of the chemicals in use today, they can be susceptible to some strong concentrations of chlorine, hydrogen peroxide and other chemicals. The cast stainless housings, made of an AISI 300 series stainless material, are not affected by those same chemicals.

The XD<sub>s</sub> cast stainless housings were designed from the ground up for use in food and beverage applications. The bases are cast flat with no recesses to trap debris and bacteria, and the exposed surfaces of the housings have no unnecessary crevices or pockets. Consideration was given to surface roughness as well. The XD<sub>s</sub> units' smooth cast surfaces minimize the material trapped on the surface allowing a more thorough cleaning.

Like the other members of the Marathon family, the XD<sub>s</sub> series incorporates the proven insert bearing design and patented sealing arrangement and are also greased for life and maintenance free.

Marathon XD<sub>s</sub> is MRC's top of the line unit. Whether the application involves heavy loads, aggressive chemicals or intolerance to bacteria buildup, the XD<sub>s</sub> units are up to the challenge.

Housing styles available include:

- pillow block
- two- and four-bolt flange
- tapped base

### **MRC XD<sub>s</sub> Extreme Duty Machined Stainless Steel Mounted Units**

MRC can also offer additional housing styles in machined stainless steel. These units also utilize AISI 300 series stainless steel but, rather than using a cast housing, these units are machined from solid stainless plate. Due to this manufacturing difference, these housings offer even better surface roughness since all surfaces are machined.

These are especially suited for applications where surface roughness is critical, such as instances where chronic bacterial problems have existed. As with the cast housings, there are no unnecessary recesses or cavities to trap debris.

Just like the cast stainless units, MRC's excellent stainless steel insert bearings are used.

In addition to the styles listed above, the following housing styles are also available:

- three-bolt bracket flange
- wide and narrow slot take-up units
- compact two- and three-bolt flange
- piloted flange units

All machined housings are available through the MRC MTO (Made To Order) program.



**MRC**



# Made-To-Order Solutions from MRC

Order publication #M200-111







## *Made-To-Order (MTO) Solutions from MRC*

- Hard to find or discontinued product?
- Cannot identify product or source?
- Difficult application, insufficient bearing service life or poor performance
- Special lubrication, material, or design requirements?

MRC's MTO group has the technical expertise and wide bearing industry experience to help identify and source the hard-to-find, discontinued or special products you need. With manufacturing and rework/modification capabilities covering virtually all ball bearing designs and size ranges, MTO can satisfy your special or custom needs often in lot sizes as small as one! In addition, our flexible rework capabilities allow MTO to meet your tight time frame restrictions.

### **MRC Engineering**

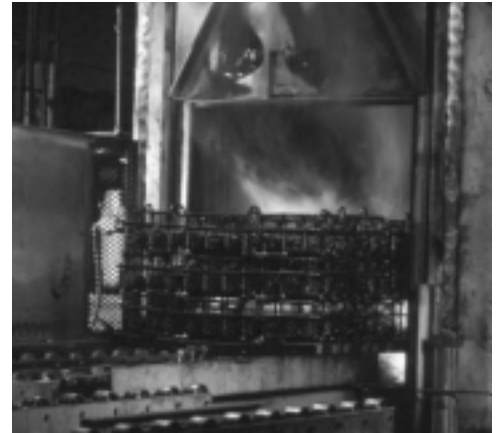
- Applications engineering reviews all MTO requests for application suitability and assignment of proper engineering specifications.
- Application engineering has extensive experience in bearing lubrication (low and high temperature, food grade, solid oil), materials (standard bearing steel, stainless steels, M50 steel, and ceramics), and all ball bearing designs in order to specify the most appropriate bearing solution to meet your needs.

### **MRC Customer Service**

- MRC's customer service representatives, engineers, planners, and field sales personnel are committed to providing fast responses to your special bearing inquiries.
- 70% of inquiries for routine modifications of stocked product and repeat inquiries for custom product are responded to within one workday.
- Response time for special bearing designs and custom manufacture will depend upon the complexity of the request as well as the availability of components and raw materials.

### **MRC Commitment**

- All MTO reworked and modified products are done according to MRC's rigid standards and practices and are therefore sold with the same original manufacturer's warranty as our standard product.



*Heat treatment*



*Lubrication*

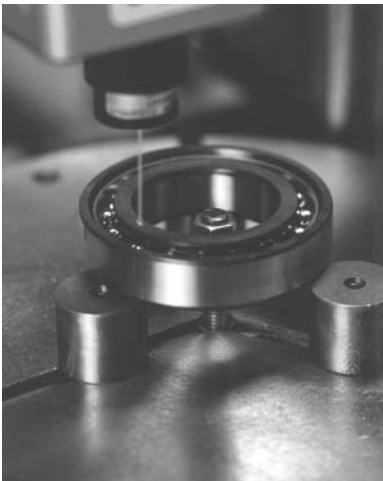


*Design flexibility*

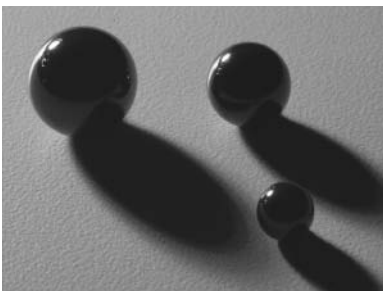
## Capabilities



Cage designs



Non-contact measurement



Ceramics

### Bearing Designs

MTO Product offers a broad range of single and double row ball bearing designs, including:

- Inch Dimension – R, XLS, LS, MS Series
- Thin Section – 1800 and 1900 Series
- Single Row Deep Groove – S Type
- Single Row Max Type – M Type
- Single Row 15° Angular Contact – R type
- Single Row Angular Contact – 7000, 7000P and 7000PJ Series
- Single Row Angular Contact Split Ring – 9000 and 9000P Series
- PumPac® 8000 Series
- Double Row Angular Contact – 5000 Series
- Self-aligning Ball Bearings
- Hybrid (Ceramic) Ball Bearings
- Precision Grades to ABEC 7 +
- Custom Designed Product

### Manufacturing, Rework & Modification

The MTO group offers wide ranging manufacturing, rework and modification capabilities, including:

- **Bore Modification** – increase bore size, rework cylindrical bore to taper bore, slotting
- **OD Modification** – reduce OD, add spherical crown, anti-rotation slots, snap ring grooves or lubrication holes
- **Face Modification** – add anti-rotation slots or lubrication grooves
- **Duplex Grinding** – matching bearing sets produce axial preload or clearance
- **Width Modification** – reduce width, flush grinding, etc.
- **Snap Rings** – grind snap ring groove in OD and add snap ring
- **Lubrication** – relubricate sealed or shielded product with special grease and custom fill or add solid oil
- **Closures** – change, add or remove closures. Shields are available in steel or stainless steel. Seals are available in nitrile rubber, Viton® and Teflon®.
- **Cages** – change existing cages to other materials: brass, phenolic (bakelite), polyamide.
- **Material** – offering bearing components in standard 52100 steel, 440C stainless, M50 tool steel, HNCr “super stainless,” silicon nitride (ceramic)
- **Coatings** – applying thin dense chrome, silver, cadmium, black oxide, NoWear™ (“diamond like”) or InsoCoat™ to bearing surfaces
- **Heat Treatment** – dimensional stabilization of bearing components for extreme temperature environments
- **Identification** – special or custom marking of bearings and packaging
- **Packaging** – re-wrap, re-box or custom package bearing product



**MRC Bearing Services**  
**Call Toll Free**  
**1 (800) MRC-7000**

**Headquarters**  
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Kulpsville, PA 19443  
USA

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